

# **MAINTENANCE PROCEDURE OF PREVENTIVE**

## **I. DAILY MAINTENANCE**

### **UNITS:-**

1. Check for any abnormal noise and Vibration.
2. Check the AMPS.
3. Check the condition of the CO Sensors if required clean the CO sensors.
4. Check the rotation of the STP exhaust unit

## **II. MONTHLY MAINTENANCE:-**

### **UNITS:-**

1. Check all the items listed under daily maintenance.
2. Check the grease for motors, grease the if required.
3. Check the electrical connections for any loose any tight them if required.

### **III. QUARTERLY MAINTENANCE**

#### **UNITS:-**

1. Check the all listed item under weekly maintenance.
2. Check the blower and motors alignment.

### **IV. HALF YEARLY MAINTENANCE**

#### **UNITS:-**

1. Check the all listed item under Monthly maintenance.
2. Check the all motors and Dampers if required clean it.
3. Check the operation of dampers.

### **V. ANNUAL MAINTENANCE**

#### **UNITS:-**

1. Check the all listed item under Quarterly maintenance.
2. Check the blower for any damage ( crack on blades etc.), which may leads to unbalance and excessive vibration.
3. Check the blower and housing for accumulation of dirt.

**A permanent daily record of system operating conditions recorded at regular intervals throughout each 24 hours operating period should be kept.**