



Two-hand control device for safety circuits

#### **Approvals**

	P1HZ X1
C UL US	•
GRUFFR T	•
<b>((()</b>	•

#### **Unit features**

- Positive-guided relay outputs:
  - 2 safety contacts (N/O), instantaneous
- Connection options for:
  - 2 operator elements (buttons)
- LED indicator for:
  - Switch status channel 1/2
  - Supply voltage

### **Unit description**

The two-hand control relay meets the requirements of EN 574 Type IIIA. It forces the operator to keep his hands outside the danger zone area during the hazardous movement. It is designed for use in two-hand circuits.

#### Caution!

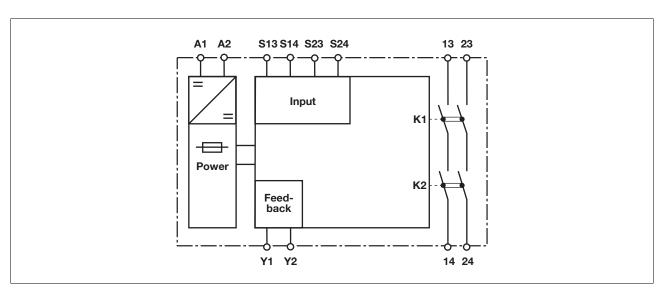
The two-hand control relay may **not** be used on **press controllers**. It is only suitable for use where the risk analysis has established a low level of risk (e.g. EN 954-1 Cat. B or 1).

### Safety features

The two-hand control relay meets the following safety requirements:

- The two-hand control relay prevents the plant from being enabled in the following cases:
  - Power supply failure
  - Component failure
  - Short circuit on an input circuit
  - Coil defect
  - Open circuit
  - Earth fault
- In each on-off cycle, the output relays on the safety device are tested to ensure they open and close correctly

## **Block diagram**

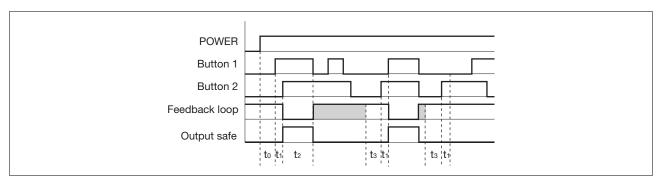




### **Function description**

- The two-hand control relay must be activated by simultaneously pressing two buttons within 500 ms. If one or both of the buttons are re-
- leased, the unit interrupts the control command for the hazardous movement.
- Reactivation: The output relays will not re-energise until both operator
- elements have been released and then re-operated simultaneously.
- Increase in the number of available instantaneous safety contacts by connecting contact expansion modules or external contactors.

## **Timing diagram**



## Key

- ▶ POWER: Supply voltage
- ▶ Button 1/Button 2: Input circuits S13-S14, S23-S24
- Feedback loop: Feedback loop Y1-Y2
- Output safe: Safety outputs 13-14, 23-24
- ▶ t₀: Recovery time after power on
- ▶ t<sub>1</sub>: Simultaneity, channel 1 and 2
- t<sub>2</sub>: Operating cycle ended through button 1 or 2
- t<sub>3</sub>: Y1-Y2 must be closed before before the button is operated (recovery time)

Shaded area: Status irrelevant

### Wiring

#### Please note:

- Information given in the "Technical details" must be followed.
- Outputs 13-14, 23-24 are safety contacts.
- To prevent contact welding, a fuse should be connected before the output contacts (see technical details)
- Calculation of the max. cable runs I<sub>max</sub> in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_{l} / km}$$

 $R_{lmax}$  = max. overall cable resistance (see technical details)  $R_{l}$  /km = cable resistance/km

- Use copper wire that can withstand 60/75 °C.
- Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.



## Preparing for operation

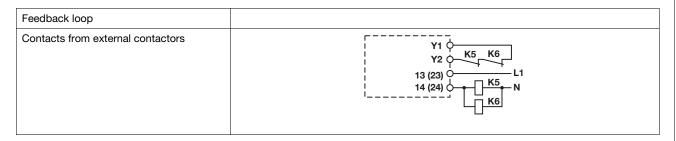
## Supply voltage

Supply voltage	AC	DC
		A1 \$\documer_{\chi} L+
		A2 \$\documer_{

## ▶ Input circuit

Input circuit	Single-channel	Dual-channel
Two-hand button with detection of shorts across contacts		S13

## ▶ Feedback loop

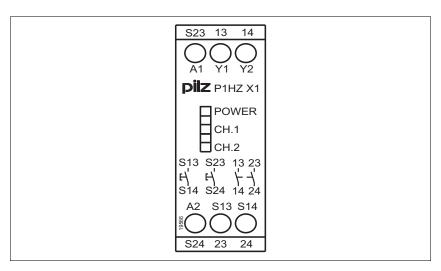


## ▶ Key

S1/S2 Two-hand button



## **Terminal configuration**



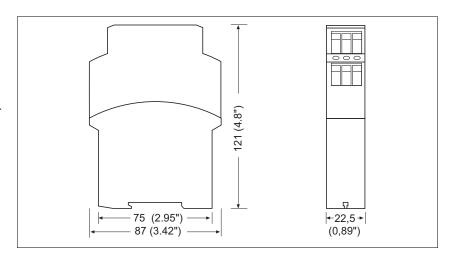
### Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail.
- Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

#### Notice

The distance of the button connected to the two-hand relay from the nearest danger zone must be large enough that if one of the buttons is released, the dangerous moment is interrupted before the operator can reach into the danger zone (see EN ISO 13855 "The positioning of protective equipment in respect of approach speeds of parts of the human body")

#### **Dimensions**



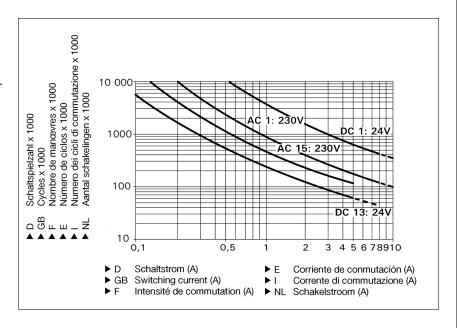


#### **Notice**

This data sheet is only intended for use during configuration. Please refer to the operating manual for installation and operation.

### Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



## Example

- Inductive load: 0,2 A
- Utilisation category: AC15
- ► Contact service life: 4,000,000 cycles

Provided the application requires fewer than 4,000,000 cycles, the PFH value (see technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With contactors, use freewheel diodes for spark suppression.

#### Technical details Electrical data Supply voltage Supply voltage U<sub>B</sub> DC 24 V -15 %/+10 % Voltage tolerance Power consumption at $U_B \ DC$ 2.0 W Residual ripple DC 10 % Voltage and current at Input circuit DC: 24.0 V N/O contact 10 mA Feedback loop DC: 24.0 V 40.0 mA Number of output contacts Safety contacts (S) instantaneous: 2



Electrical data	
Utilisation category in accordance with EN 60947-4-1	
Safety contacts: AC1 at <b>240 V</b>	I <sub>min</sub> : 0.01 A , I <sub>max</sub> : 6.0 A
,	P <sub>max</sub> : <b>1500 VA</b>
Safety contacts: DC1 at 24 V	I <sub>min</sub> : <b>0.01 A</b> , I <sub>max</sub> : <b>6.0 A</b>
January 30	P <sub>max</sub> : <b>150 W</b>
Utilisation category in accordance with EN 60947-5-1	· max· · · · · ·
Safety contacts: AC15 at <b>230 V</b>	I <sub>max</sub> : <b>5.0 A</b>
Safety contacts: DC13 at <b>24 V</b> (6 cycles/min)	I <sub>max</sub> : 2.5 A
Conventional thermal current	6.0 A
Contact material	AgSnO2 + 0.2μ Au
External contact fuse protection (I <sub>K</sub> = 1 kA) to <b>EN 60947-5-1</b>	Α901102 + 0.2μ Αυ
Blow-out fuse, quick	
Safety contacts:	6 A
·	0 A
Blow-out fuse, slow	4 A
Safety contacts:	4 A
Circuit breaker 24 VAC/DC, characteristic B/C	4.4
Safety contacts:	4 A
Max. overall cable resistance R <sub>lmax</sub> per input circuit	14 Ohm
Safety-related characteristic data	DI (0 1 4)
PL in accordance with EN ISO 13849-1: 2006	PL c (Cat. 1)
Category in accordance with EN 954-1	Cat. 1
SIL CL in accordance with EN IEC 62061	SIL CL 1
PFH in accordance with EN IEC 62061	8.53E-08
SIL in accordance with IEC 61511	SIL 1
PFD in accordance with IEC 61511	7.27E-03
T <sub>M</sub> [year] in accordance with <b>EN ISO 13849-1: 2006</b>	20
Times	
Delay-on de-energisation (reaction time in accordance with	
EN 574)	
N/O contact	15 ms
Recovery time	150 ms
Simultaneity, channel 1 and 2	500 ms
Environmental data	
EMC	
	EN 60947-5-1, EN 61000-6-2
Vibration to <b>EN 60068-2-6</b>	,
Frequency	10 - 55 Hz
	,
Frequency	10 - 55 Hz
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1	10 - 55 Hz 0.35 mm
Frequency Amplitude Climatic suitability	10 - 55 Hz 0.35 mm
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1	10 - 55 Hz 0.35 mm EN 60068-2-78
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree	10 - 55 Hz 0.35 mm EN 60068-2-78
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category	10 - 55 Hz 0.35 mm EN 60068-2-78
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage	10 - 55 Hz 0.35 mm EN 60068-2-78 2 III 250 V
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage	10 - 55 Hz 0.35 mm EN 60068-2-78 2 III 250 V 4.00 kV
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage Ambient temperature	10 - 55 Hz 0.35 mm EN 60068-2-78 2 III 250 V 4.00 kV -25 - 55 °C
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage Ambient temperature Storage temperature	10 - 55 Hz 0.35 mm EN 60068-2-78 2 III 250 V 4.00 kV -25 - 55 °C
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage Ambient temperature Storage temperature Protection type	10 - 55 Hz 0.35 mm EN 60068-2-78 2 III 250 V 4.00 kV -25 - 55 °C -40 - 85 °C
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage Ambient temperature Storage temperature Protection type Mounting (e.g. cabinet)	10 - 55 Hz 0.35 mm EN 60068-2-78 2 III 250 V 4.00 kV -25 - 55 °C -40 - 85 °C
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage Ambient temperature Storage temperature Protection type Mounting (e.g. cabinet) Housing	10 - 55 Hz 0.35 mm EN 60068-2-78  2 III 250 V 4.00 kV -25 - 55 °C -40 - 85 °C
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage Ambient temperature Storage temperature Protection type Mounting (e.g. cabinet) Housing Terminals	10 - 55 Hz 0.35 mm EN 60068-2-78  2 III 250 V 4.00 kV -25 - 55 °C -40 - 85 °C
Frequency Amplitude Climatic suitability Airgap creepage in accordance with EN 60947-1 Pollution degree Overvoltage category Rated insulation voltage Rated impulse withstand voltage Ambient temperature Storage temperature Protection type Mounting (e.g. cabinet) Housing Terminals Mechanical data	10 - 55 Hz 0.35 mm EN 60068-2-78 2 III 250 V 4.00 kV -25 - 55 °C -40 - 85 °C



Mechanical data	
Cross section of external conductors with screw terminals	
1 core flexible	0.20 - 4.00 mm <sup>2</sup> , 24 - 10 AWG
2 core, same cross section, flexible:	
with crimp connectors, without insulating sleeve	0.20 - 2.50 mm <sup>2</sup> , 24 - 14 AWG
without crimp connectors or with TWIN crimp connectors	0.20 - 2.50 mm² , 24 - 14 AWG
Torque setting with screw terminals	0.60 Nm
Dimensions	
Height	87.0 mm
Width	22.5 mm
Depth	121.0 mm
Weight	210 g

No. stands for order number.

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switching frequency and the load on the relay output.

If the service life graphs are not accessible, the stated PFH value can be

used irrespective of the switching frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

All the units used within a safety function must be considered when calculating the safety characteristic data.

### **INFORMATION**

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

The standards current on 2010-07 apply.

#### Order reference

Туре	Features	Terminals	Order no.
P1HZ X1	24 VDC	Screw terminals	774 360