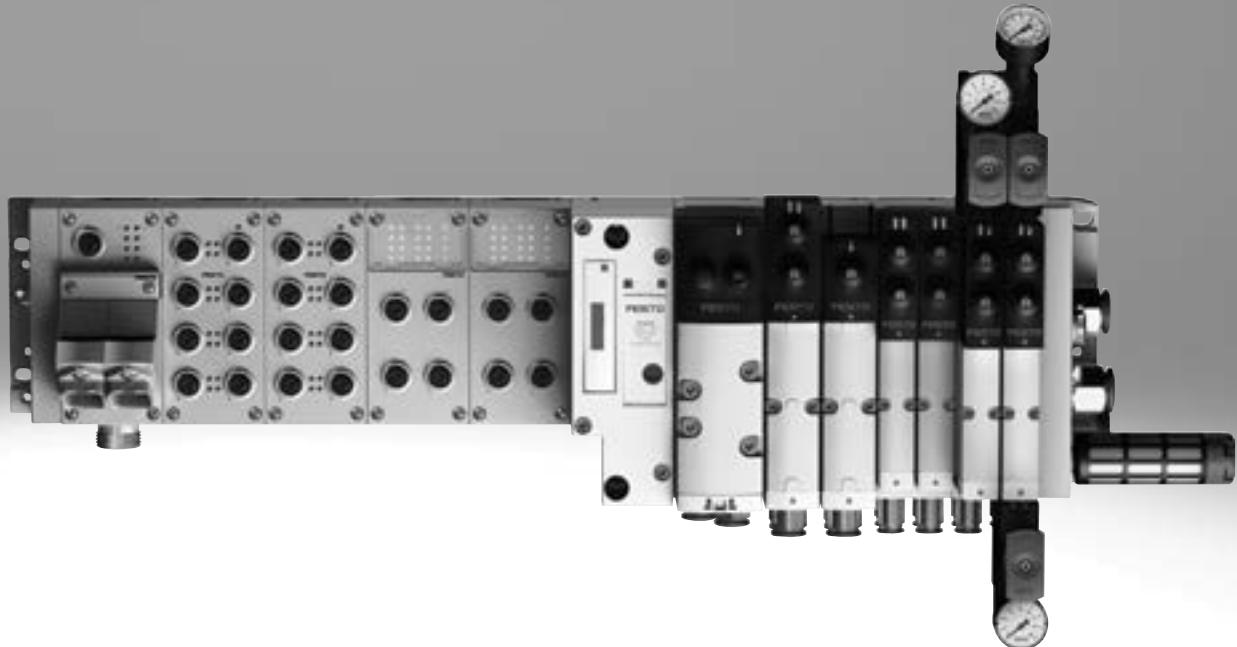
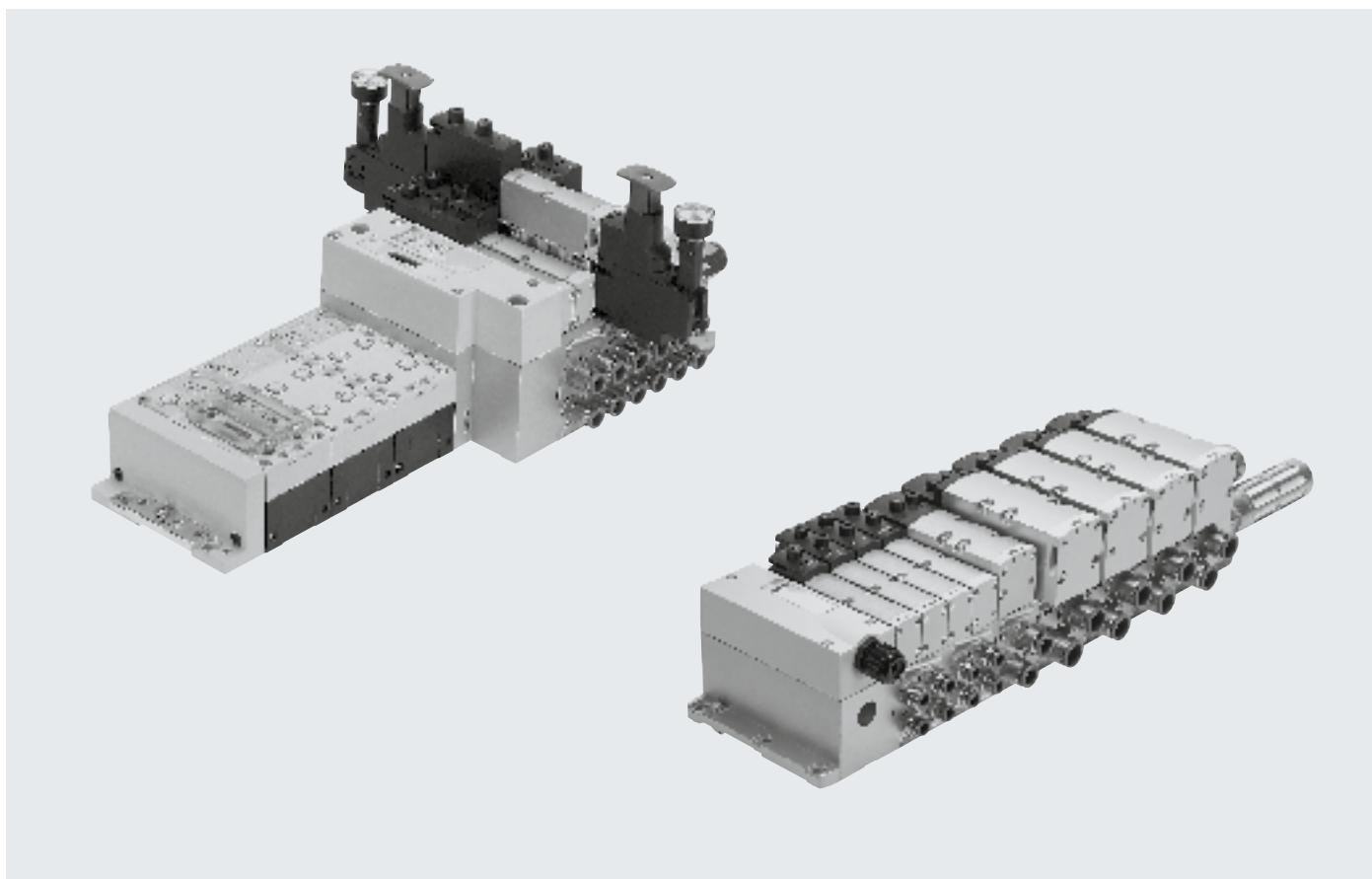


Valve terminals VTSA

FESTO



Key features



Innovative

- High-performance valves in a sturdy metal housing
- Five valve sizes on one valve terminal (width 65 mm with adapter)
- Standardised from the multi-pin plug connection to the fieldbus interface and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
 - Forward-looking internal communication system for actuating the valves and CPX modules
 - Four valve sizes on one valve terminal without adapters
 - Integration of smart valve functions with VTSA-F-CB
- Valve functions for integration in control architectures of higher categories to EN ISO 13849-1

Versatile

- Modular system offering a range of configuration options
- Up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Integration of innovative function modules possible
- Flexible air supply and variable pressure zones
- Reverse operation
- High pressure range
- –0.9 ... 10 bar, flow rate range 550 ... 4000 l/min
- Wide range of valve functions
- Valves: 24 V DC

Valve terminal VTSA-F-CB

- Serial communication in the pneumatic part
- Max. 4 voltage zones, including 3 with safe shut-off (1 without safe shut-off)
- Up to 96 valve positions (24 per voltage zone)

Reliable

- Sturdy and durable metal components
 - Valves
 - Manifold sub-bases
 - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Reliable servicing thanks to valves that can be replaced quickly and easily
- Manual override, either non-detenting, non-detenting/detenting or concealed
- Durable thanks to tried-and-tested piston spool valves
- Large and durable labelling system
- 100% duty cycle

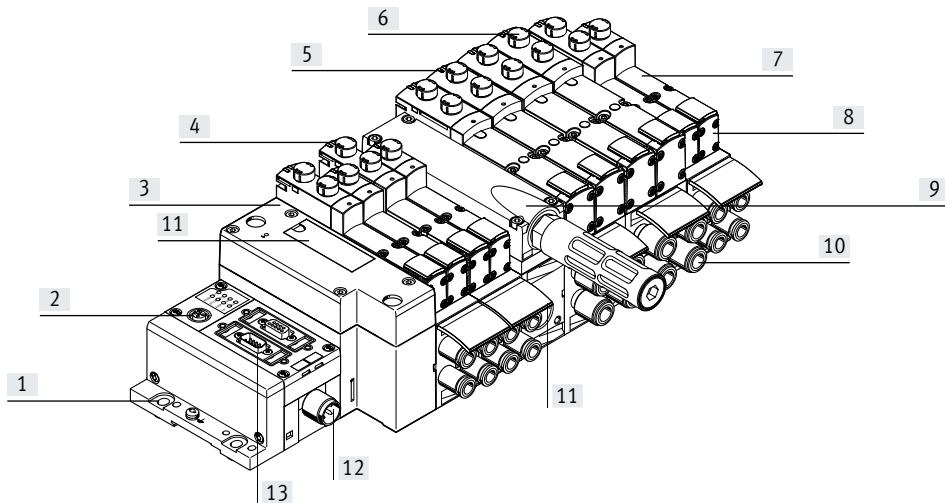
Easy to install

- Ready-to-install and tested unit
- Reduced outlay on selection, ordering, assembly and commissioning
- Secure mounting on wall or H-rail
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal support

-  - **Note**

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm", ISO size 3 (technology type 04) → page 209.

Key features



- [1] Quick to mount: directly using screws or H-rail
- [2] CPX diagnostic interface for hand-held devices (channel-oriented diagnostics down to the individual valve)
- [3] Pneumatic interface to CPX
- [4] Widths of 18 mm, 26 mm, 42 mm and 52 mm can be combined on one valve terminal without an adapter
- [5] Reduced downtimes: LED diagnostics locally
- [6] Safe operation: manual override non-detenting, non-detenting/detenting or concealed
- [7] Versatile: 32 valve positions/32 solenoid coils
One valve series for a wide range of flow rates
- [8] Comprehensive range of valve functions
- [9] Modular: air supply plate facilitates the creation of multiple pressure zones as well as numerous additional exhaust and supply ports
- [10] Practical: large connections, flow-optimised ducts, sturdy metal threads or pre-assembled push-in connections for compressed air tubing with standardised O.D.
- [11] Convenient: large inscription labels
- [12] Reliable: valves, outputs and logic voltage can be switched off separately
- [13] Simple electrical connections
 - Fieldbus interface via CPX
 - Multi-pin plug connection with pre-assembled cable or terminal strip (Cage Clamp)
 - Control block via CPX
 - AS-Interface
 - Individual connection

Equipment options

Valve functions

- 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
 - Normally closed, reversible
- 2x 3/2-way valve, single solenoid
 - 1x normally open, 1x normally closed
 - 1x normally open, 1x normally closed, reversible
- 5/2-way solenoid valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/2-way valves for special functions, single solenoid
 - Mechanical spring
 - Switching position sensing via inductive sensors with PNP or NPN output
 - Protection against unexpected start-up to EN 1037
 - Reversing
- 5/3-way solenoid valve
 - Mid-position pressurised
 - Mid-position closed
 - mid-position exhausted
- 5/3-way solenoid valve for special functions
 - Switching position 14 with retained (switching position 14 is retained in the event of an emergency off application/power failure), there is no spring return to switching position 12.
 - Only for valve terminal (plug-in)
 - Mid-position exhausted or mid-position 1→2, 4→5
 - Switching position 14 with retained
 - Pneumatic spring return
- 5/3-way solenoid valve for special functions
 - Switching position 12 with retained (switching position 12 is retained in the event of an emergency off application/power failure), there is no spring return to switching position 14.
 - Only for valve terminal (plug-in)
 - Mid-position exhausted or mid-position 1→4, 2→3
 - Switching position 12 with retained
 - Pneumatic spring return
- Soft start valve for slow and safe pressure build-up
 - High degree of safety
 - Sensing function provides feedback on switching operation

Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ Page 209.

Key features

Connection options

Individual valve on individual sub-base, plug-in

- Electrical connection via standardised 4-pin M12 plug or via 4-pin spring-loaded terminal for configuration by the user
- Available with internal/external pilot air supply
- With integrated switching position sensing
- Electrical connection to EN 175301-803 type C (square plug) or
- For configuration by the user via 4-pin spring-loaded terminal or
- Cable with open end

Fieldbus interface CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Fieldbus interface CPX terminal with VTSA-F-CB

- Serial communication in the pneumatic part
- Up to 4 voltage zones for load voltage of the valves in the pneumatic part
- Flexible shutdown of up to 3 voltage zones in the CPX interfaces, either internally with PROFIsafe or externally by 3x M12

Valve terminal with individual connection

- Max. 20 valve positions/ max. 20 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Valve terminal with multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linkage
- Any compressed air supply
- Any number of pressure zones

Combinable

- Valve width 18 mm: flow rate of VTSA up to 550 l/min, VTSA-F up to 700 l/min
- Valve width 26 mm: flow rate of VTSA up to 1100 l/min, VTSA-F up to 1350 l/min
- Valve width 42 mm: flow rate of VTSA up to 1300 l/min, VTSA-F up to 1860 l/min
- Width 52 mm: valve flow rate up to 2900 l/min
- Widths 18 mm, 26 mm, 42 mm, 52 mm and 65 mm can be combined on a single valve terminal (using an adapter – not for VTSA-F-CB)

Individual valve on individual sub-base, square plug or plug-in

- Pilot air switching valve with integrated pressure sensor and connection via internal bus
- Soft start valve with integrated pressure sensor and connection via internal bus
- Vacuum generator with 3 performance settings, air-saving circuit, optional increased ejection rate (power ejector pulse) and connection via internal bus, parameters can be configured via the CPX system

AS-Interface

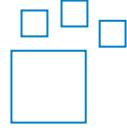
- 1 to 8 valve positions/ max. 8 solenoid coils
- Soft start valve for slow and safe pressure build-up

Valve terminal VTSA complies with

- ISO 15407-2 for width 18 and 26 mm
- ISO 5599-2 for width 42 and 52 mm

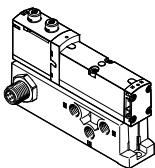
Key features

Valve terminal configurator			→ Internet: www.festo.com
General information	VTSA	VTSA-F	VTSA-F-CB
A valve terminal configurator is available to help you select a suitable VTSA valve terminal. This makes it much easier to order the right product.	<ul style="list-style-type: none"> • Valve terminal to ISO 15407-2 and ISO 5599-2 (flow rate: standard). • Parallel communication between CPX module and switching valves <p>VTSA</p>	<ul style="list-style-type: none"> • Valve terminal, flow rate-optimised (interlinking blocks) (flow rate: increased). • Parallel communication between CPX module and switching valves <p>VTSA</p>	<ul style="list-style-type: none"> • Valve terminal: optimised in terms of flow rate and communication (flow rate: increased). • Serial communication between the CPX module and selected VTSA modules
The valve terminals are fully assembled according to your order specification and are individually checked. This reduces assembly and installation time to a minimum.	Order a valve terminal VTSA using the order code:	Order a valve terminal VTSA-F using the order code:	Order a valve terminal VTSA-F-CB using the order code:
	Ordering system for VTSA → Internet: vtsa	Ordering system for VTSA-F → Internet: vtsa-f	Ordering system for VTSA-F-CB → Internet: vtsa-f-cb
	CPX ordering system → Internet: cpx	CPX ordering system → Internet: cpx	CPX ordering system → Internet: cpx

Ordering data – Product options			
	Configurable product This product and all its product options can be ordered using the configurator.	The configurator can be found under Products on the DVD or at → www.festo.com/catalogue/...	Part no. Type 539215 VTSA-MP 547963 VTSA-F-MP 539217 VTSA-FB 547965 VTSA-F-FB 555564 VTSA-ASI 555566 VTSA-F-ASI 8073100 VTSA-F-CB

Key features

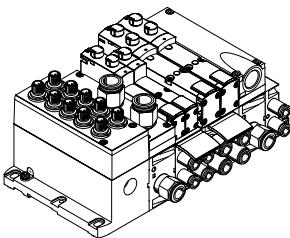
Individual pneumatic connection



Valves on individual sub-bases up to width 52 mm can be used with actuators that are further away from the valve terminal.

The electrical connection is established either via a standardised 4-pin M12 plug 24 V DC (EN 61076-2-101), 4-pin spring-loaded terminal or a cable with open end 24 V DC, which are configured by the user.

Valve terminal with individual electrical connection

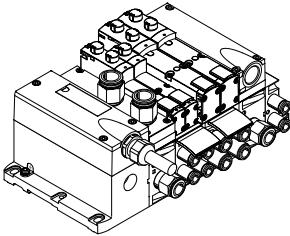


Control signals from the controller to the valve terminal are transmitted via an individual connecting cable.

The valve terminal can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug, 24 V DC.

Valve terminal with multi-pin plug connection



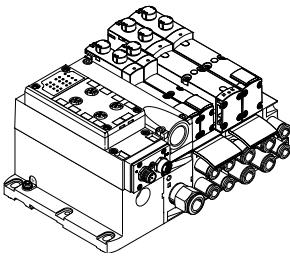
Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a multi-pin plug connection assembled by the user (spring-loaded terminal), which substantially reduces installation time.

The valve terminal can be equipped with max. 32 valves and max. 32 solenoid coils.

Variants

- Multi-pin plug connection with terminal strip (spring-loaded terminal), 24 V DC
- Pre-assembled connecting cable, 24 V DC
- Sub-D plug for assembly by the user, 37-pin, 24 V DC
- Round plug M23, 19-pin, 24 V DC

AS-Interface connection



A special feature of the AS-Interface is the simultaneous transmission of data and supply power via a 2-wire cable. The encoded cable profile prevents connection with incorrect polarity. The valve terminal with AS-Interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils). This corresponds to 1 to 8 VSVA valves.
- With all available valve functions

The connection technology used for the inputs can be selected as with CPX: M8, M12, quick connection, Sub-D, spring-loaded terminal (terminals to IP20).

Further information
→ Internet: as-interface

Note

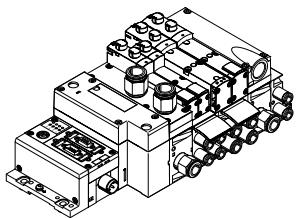
The valve terminal VTSA/VTSA-F with AS-Interface connection is based on the same electrical interlinking module as the valve terminal with multi-pin plug connection. This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-Interface module (→ Page 139). The technical specifications of the AS-Interface system must be observed in this case.

→ Page 68

→ Internet: as-interface

Key features

Valve terminal with fieldbus interface from the CPX system



An integrated fieldbus node manages the communication connection with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces from the CPX system can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

There is an extended range of functions in combination with the CPX system and the smart valve terminal VTSA-F-CB:

- Serial communication in the pneumatic part
- Several voltage zones for load voltage of the valves in the pneumatic part
- Flexible shutdown of up to 3 voltage zones in the CPX interface, either internally with PROFIsafe or externally by 3x M12
- Flexible zoning for electrical and pneumatic sections, for decentralised control of various system/machine areas

VTSA/VTSA-F versions

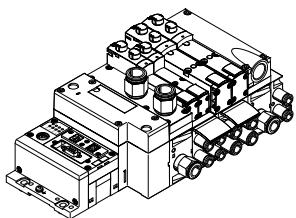
- PROFIBUS
- INTERBUS
- DeviceNet
- CANopen
- CC-LINK
- EtherNet/IP
- EtherCAT
- Modbus TCP
- PROFINET
- POWERLINK
- Sercos III

VTSA-F-CB versions

- PROFIBUS
- EtherNet/IP
- EtherCAT
- PROFINET

→ Internet: cpx

Valve terminal with control block connection from the CPX system



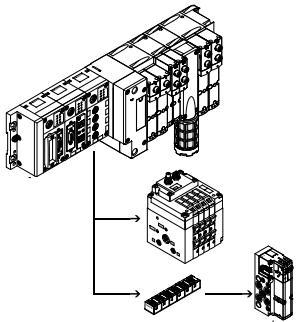
A controller integrated in the Festo valve terminal enables the construction of stand-alone control units with protection to IP65 without a control cabinet thanks to two different operating modes.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designs using decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

→ Internet: cpx

CP string extension from the CPX system



The optional CP string extension enables additional valve terminals and I/O modules to be connected to the fieldbus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as valve terminals MPAS and CPV can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on-site. All the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

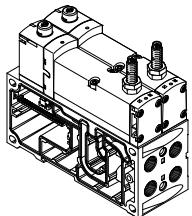
One CP string offers:

- 32 input signals
- 32 output signals for output stages 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module

→ Internet: ctec

Key features – Valves

Solenoid valve with switching position sensing for VTSA/VTSA-F, width 18 mm, 26 mm



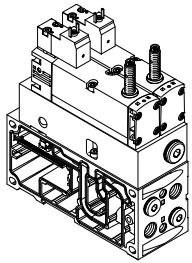
The 5/2-way single solenoid valve with spring return features switching position sensing. The normal position of the piston spool is monitored.

It is available as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 143

Control block with safety function for VTSA/VTSA-F, width 26 mm



5/2-way solenoid valve
These valves are used for special applications, for example for:

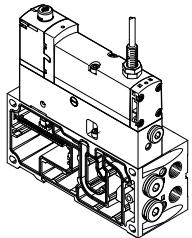
- Protecting against unexpected start-up
- Safe reversing
- Drives in manually loaded machining jigs

This control block is suitable for use as a press safety valve to EN 962.

This valve is a safety device in accordance with the Machinery Directive 2006/42/EC.

→ Page 154

Pilot air switching valve for VTSA/VTSA-F, width 18 mm, 26 mm



The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABFS4-...S. It enables verifiable switching on and off (sensing function) of the pilot air supply from duct 1 to 14 for the entire pressure zone or valve terminal.

The switching position sensing is implemented using an inductive PNP proximity sensor with cable and push-in connector in the size M12x1 to EN 61076-2-104.

This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC. It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

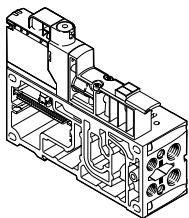
→ Page 161

Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-.... Port 14 on the right-hand end plate must then be sealed.

Key features – Valves

Pilot air switching valve for VTSA-F-CB with serial communication



The pilot air switching valve is used for pressurising and exhausting duct 14 for one pressure zone, or the entire valve terminal VTSA-F-CB.

The pilot air switching valve enables additional functions in combination with the CPX system:

- Comprehensive diagnostics
- Transmission of analogue signals
- The elimination of cable connections between the pneumatic and electrical sections

In combination with the CPX system, an integrated pressure sensor and integrated feedback enable wireless detection of the state of the pilot air switching valve.

The pilot air switching valve can be used to realise the safety function "Protection against unexpected start-up".

The pilot air switching valve can be supplied with compressed air internally via the valve terminal or externally via duct 2.

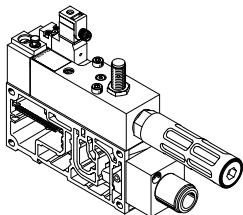
The hybrid manifold sub-base can be equipped both with an 18 mm and a 26 mm solenoid valve.

This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 171

Soft start valve for VTSA/VTSA-F, module width 43 mm



The soft start valve is separately electrically actuated, independently of the multi-pin plug connection, AS-Interface or fieldbus interface, via a square plug of type C to EN 175301-803 or optionally via an M12 adapter.

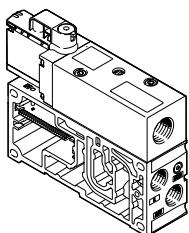
The valve can optionally be ordered with a sensor that monitors switching of the soft start valve. The soft start valve can supply the valve terminal or one or more pressure zones with working air.

The pressure build-up for each pressure zone is optimised for the application directly at the valve terminal by setting the switch-over pressure and the filling time.

A maximum of 5 soft start valves can be integrated on one valve terminal in this way.

→ Page 175

Soft start valve for VTSA-F-CB with serial communication



The soft start valve serves to pressurise/exhaust duct 1 (working air) of the valve terminal, or one or more pressure zones.

The soft start valve enables additional functions in combination with the CPX system:

- Comprehensive diagnostics
- Transmission of analogue signals
- The elimination of cable connections between the pneumatic and electrical sections of the CPX/VTSA-F-CB

In combination with the CPX system, an integrated pressure sensor and integrated feedback enable wireless detection of the state of the soft start valve.

The filling time can be adjusted; the switch-over pressure is set to half the operating pressure. The pressure build-up for each pressure zone can thus be optimised for the application directly at the valve terminal.

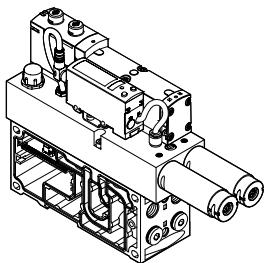
This valve is not a safety device in accordance with the Machinery Directive 2006/42/EC.

It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 185

Key features – Valves

Vacuum block for VTSA-VTSA-F, module width 53 mm



5/3-way solenoid valve, with switching position 12 retained.
The vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm, and thus integrated into the valve terminal VTSA/VTSA-F.

The vacuum block is supplied with power and the vacuum is sensed via a standardised 4-pin M12 plug. The vacuum block is used in conjunction with a suction gripper to pick up, hold and place components. An adjustable ejector pulse is used for setting the components down.

The vacuum block is equipped with an air saving function. In the absence of an electric or pneumatic supply, the valve reverts to switching position 12 "generate vacuum".

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5/3-way solenoid valve for special functions

For holding, blocking a movement (mechanically)

5/3-way solenoid valve for special functions; port 2 is pressurised, port 4 exhausted. Switching position 14 is retained (code SA) or switching position 12 is retained (code SE).

Possible applications:

- Using lifting cylinders
- Using rotary cylinders

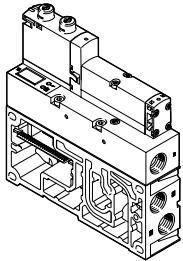
For pressureless switching, self-latching loop, pneumatic operation

5/3-way solenoid valve for special functions (3 phases). Mid-position is exhausted. Switching position 14 is retained (code SA) or switching position 12 is retained (code SE).

Possible applications:

- Pneumatic manual clamps for machining jigs (inserting stations)

Integrated vacuum generator for VTSA-F-CB with serial communication



The vacuum generator in combination with the CPX/VTSA-F-CB and FMT (Festo Maintenance Tool) offers additional smart functions:

- Opening and saving of up to four records (on a local computer)
- Teach-in functionality: recording homing runs, from gripping and holding the workpiece to setting it down

- Preventive maintenance: measurement of all vacuum times, comparison with the homing run, warning message if a definable level of deviation is reached
- Locking of the ejector pulse: either when a safety function (voltage zone with safe shut-off within the valve terminal) is requested or when there is a fault with the valve load voltage (e.g. undervoltage)

The vacuum generator is used in conjunction with a suction gripper to pick up, hold and place components. An adjustable ejector pulse is used for setting the components down.

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Peripherals

Modular pneumatic peripherals

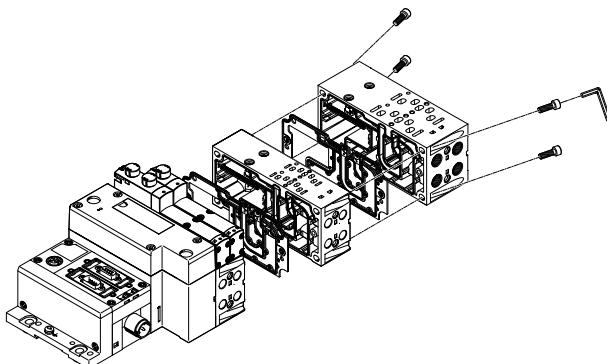
The modular design of the valve terminal VTSA/VTSA-F/VTSA-F-CB enables maximum flexibility right from the planning stage and offers maximum ease of service in operation.

The system consists of manifold sub-bases and valves. The manifold sub-bases are screwed together and thus form the support system for the valves.

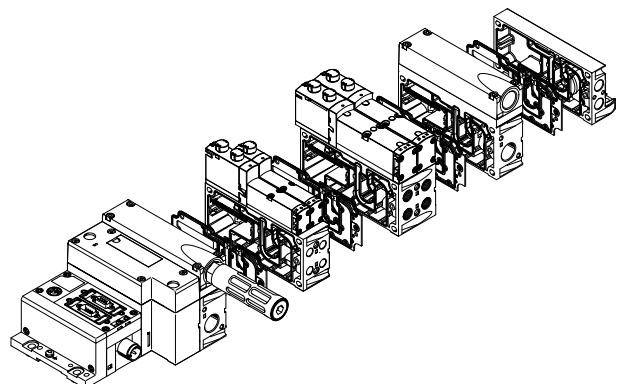
Inside the manifold sub-bases are the ducts for supplying and exhausting compressed air to and from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further blocks easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

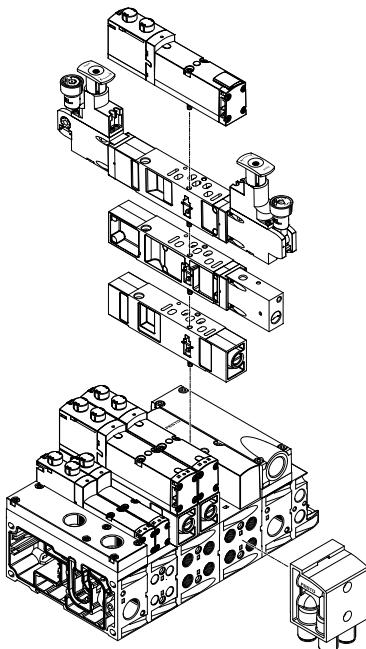
Basic system modularity



Valve modularity



Vertical stacking modularity



Note

See also "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ page 209

Peripherals

Modular electrical peripherals

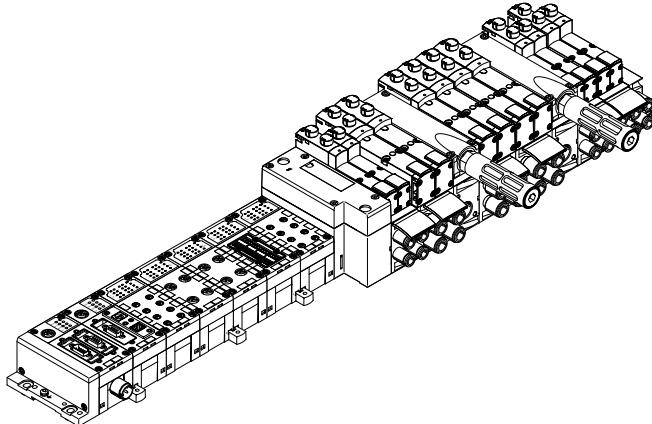
How the valves are actuated depends on whether a multi-pin terminal or fieldbus terminal is used.

The VTSA/VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

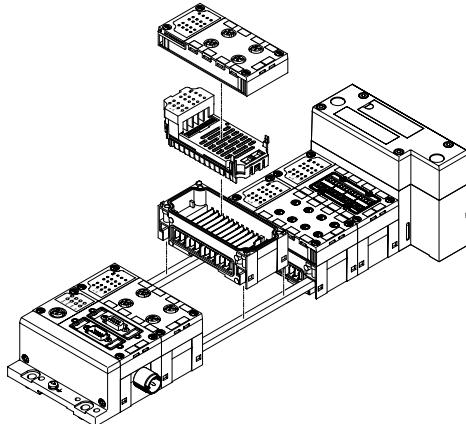
Parallel linkage enables the following:

- Transmission of switching information
- Compact design
- Position-based diagnostics
- Separate power supply for valves
- Flexible conversion without address shifting
- Option of CP interface
- CPX-CEC as stand-alone controller with access via Ethernet and web server
- Transmission of status, parameter and diagnostic data
- → Internet: cpx

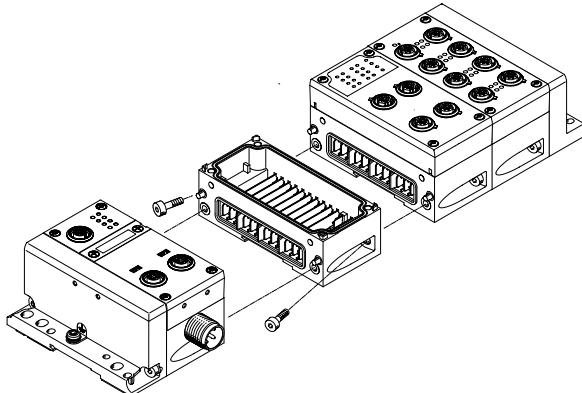
VTSA/VTSA-F with electrical peripherals CPX



Modularity with electrical peripherals CPX



CPX terminal in metal design



The mechanical connection between the CPX modules in metal design is created using special angle fixings. The CPX terminal can thus be expanded at any time.

Note

The CPX manifold blocks are also available in a metal design. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA/VTSA-F/VTSA-F-CB in welding environments.

Peripherals – Pneumatic components

Valve terminal widths

Regardless of the type of control (e.g. multi-pin plug, fieldbus, etc.), valve terminals VTSA/VTSA-F of widths:

- 18 mm
- 26 mm
- 42 mm
- 52 mm

can be combined without adapters.

The four widths mentioned can likewise be used without adapter for the valve terminal VTSA-F-CB controlled via CPX.

This enables a flow range for the VTSA of:

400 l/min to 2900 l/min

for the VTSA-F of:

700 l/min to 2900 l/min

and for the VTSA-F-CB of:

700 l/min to 2900 l/min

to be covered on one valve terminal.

A wide range of valve functions and vertical stacking components are available for all widths.

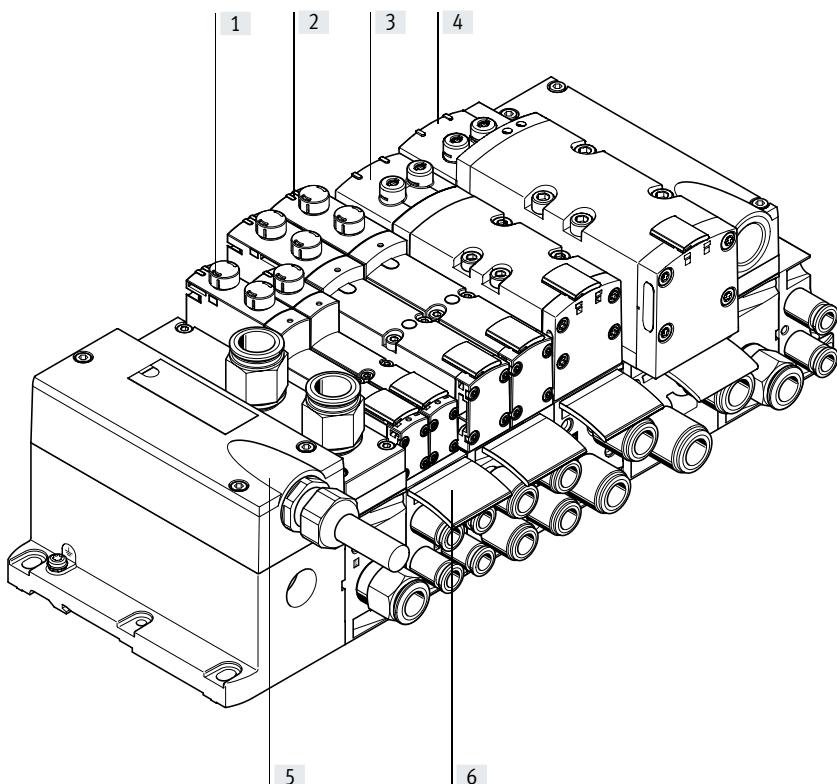
See "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ page 209

Valves with a width of 65 mm can be mixed with other widths. However, these are only configured after the adapter plate VABA and are thus always at the end of the valve terminal configuration.

The valve terminal VTSA-F-CB is controlled via CPX pneumatic interface with serial communication.

The valve terminal VTSA-F-CB cannot be installed in combination with a valve terminal VTSA/VTSA-F.



	Description	→ Page/Internet
[1]	Valve	Width 18 mm
[2]	Valve	Width 26 mm
[3]	Valve	Width 42 mm
[4]	Valve	Width 52 mm
[5]	Multi-pin plug connection	With 24 V DC multi-pin cable (VTSA/VTSA-F only)
[6]	Inscription labels	For manifold sub-base, sub-base, 90°-connection plate

Peripherals – Pneumatic components

Individual sub-base, width 18 mm, ISO 15407-2

Order code:

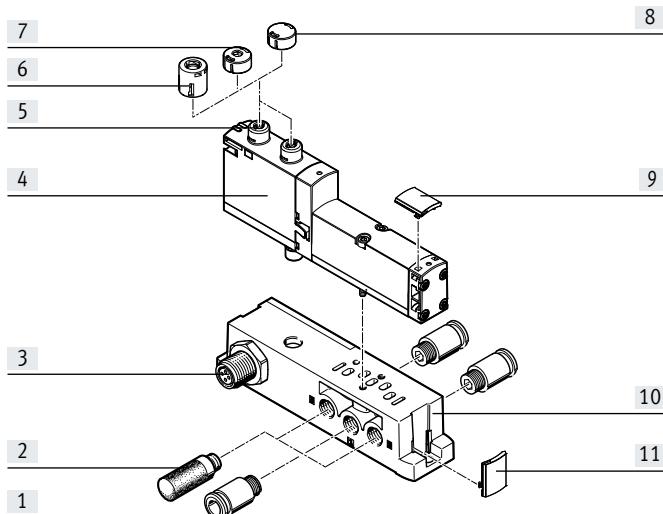
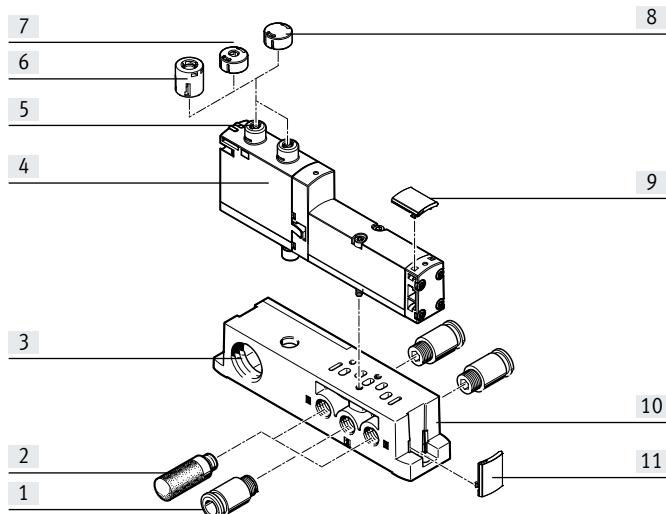
- Using individual part number

Individual sub-bases can be equipped
with any valve.

Width 18 mm with spring-loaded terminal or cable (open end)

The electrical connection is established via a standardised 4-pin M12 plug (EN 61076-2-101) or it can be configured by the user via a 4-pin clamped terminal connection/open cable end.

Width 18 mm with M12 plug



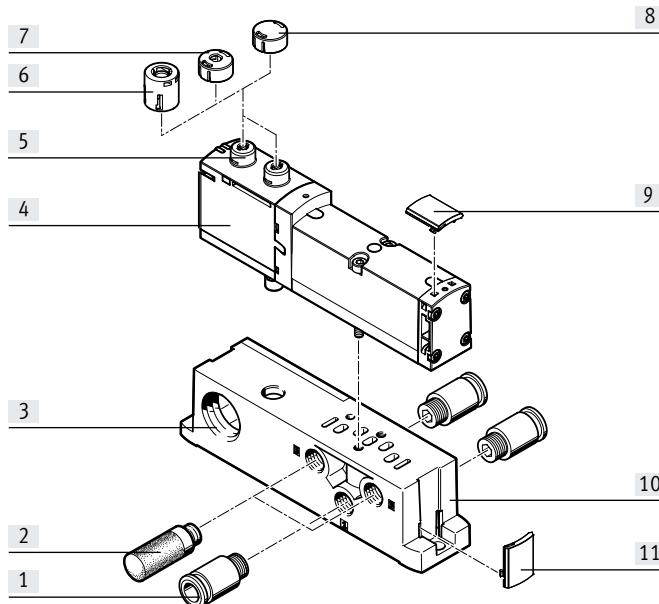
	Description	→ Page/Internet	
[1]	Fitting	G1/8 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)	243
[2]	Silencer	U-1/8-B for exhaust ports (3, 5)	244
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin	-
[4]	Valve VSVA	Width 18 mm	101
[5]	Manual override	Non-detenting/detenting, per solenoid coil	-
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	141
[7]	Cover cap, coded	For non-detenting manual override (limited function)	141
[8]	Cover cap, concealed	MO covered by cover cap – operation of MO prevented	141
[9]	Inscription label holder	For valves	142
[10]	Individual sub-base	For valve VSVA	241
[11]	Inscription label holder	For manifold block	142

1) Only for 24 V DC

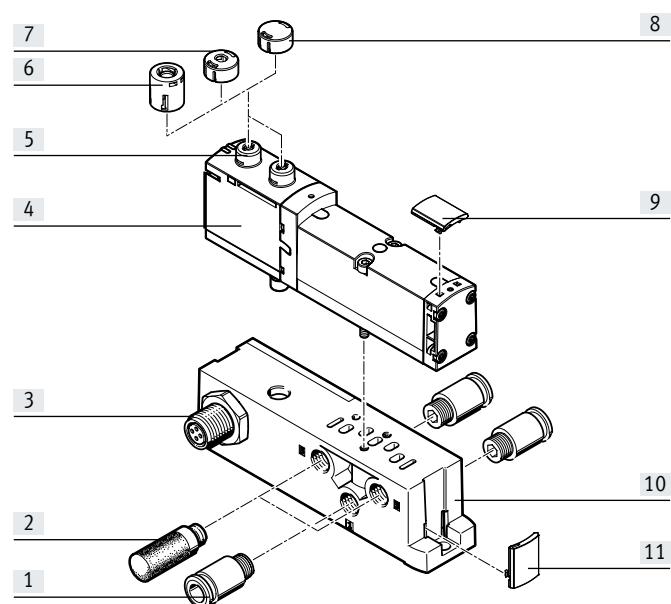
Peripherals – Pneumatic components

Individual sub-base, width 26 mm, ISO 15407-2

With spring-loaded terminal or cable (open end)



With M12 push-in connector



	Description	→ Page/Internet
[1]	Fitting	G1/4 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)
[2]	Silencer	U-1/4-B for exhaust ports (3, 5)
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin
[4]	Valve VSVA	Width 26 mm
[5]	Manual override	Non-detenting/detenting, per solenoid coil
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory
[7]	Cover cap, coded	For non-detenting manual override (limited function)
[8]	Cover cap, concealed	MO covered by cover cap – operation of MO prevented
[9]	Inscription label holder	For valves
[10]	Individual sub-base	For valve VSVA
[11]	Inscription label holder	For manifold block

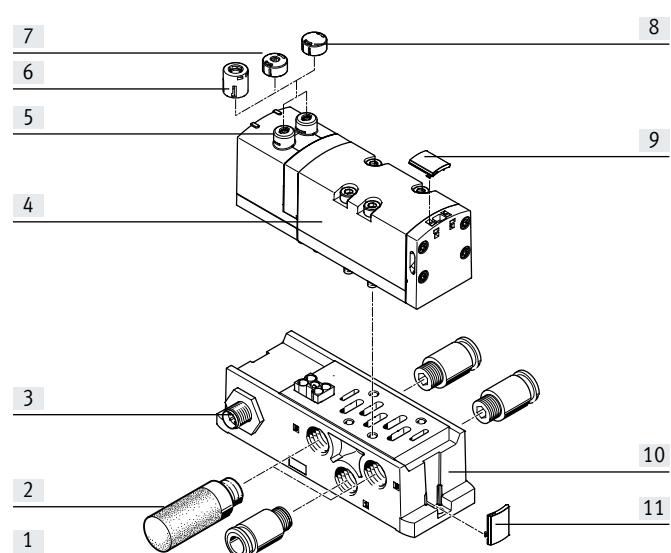
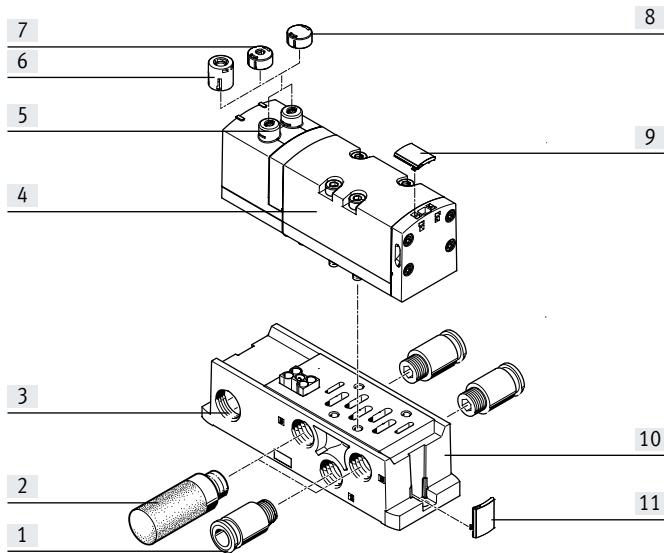
1) Only for 24 V DC

Peripherals – Pneumatic components

Individual sub-base, width 42 mm, ISO 5599-2

With spring-loaded terminal or cable (open end)

With M12 plug



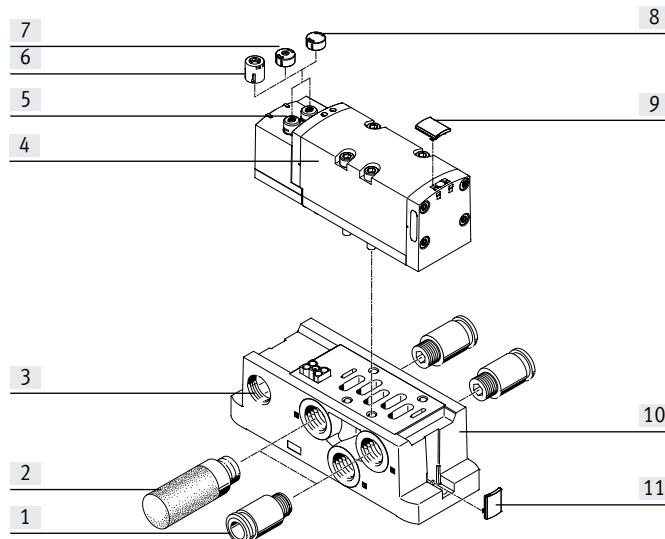
	Description	→ Page/Internet
[1]	Fitting	G3/8 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)
[2]	Silencer	U-3/8-B for exhaust ports (3, 5)
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin
[4]	Valve VSVA	Width 42 mm
[5]	Manual override	Non-detenting/detenting, per solenoid coil
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory
[7]	Cover cap, coded	For non-detenting manual override (limited function)
[8]	Cover cap, concealed	MO covered by cover cap – operation of MO prevented
[9]	Inscription label holder	For valves
[10]	Individual sub-base	For valve VSVA
[11]	Inscription label holder	For manifold block

1) Only for 24 V DC

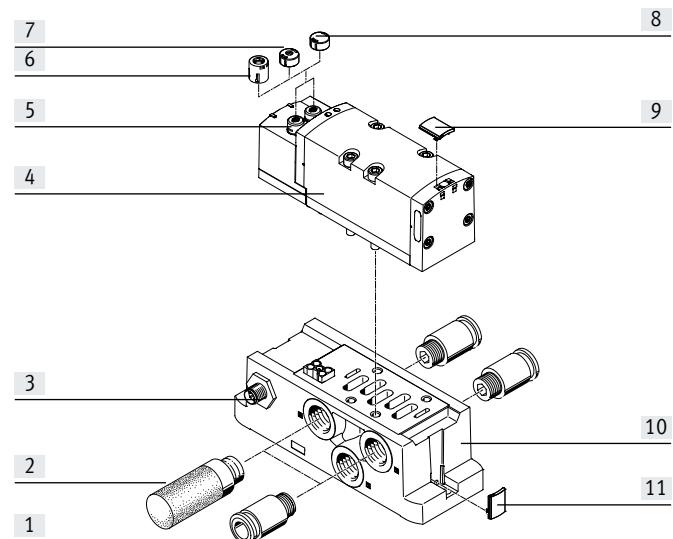
Peripherals – Pneumatic components

Individual sub-base, width 52 mm, ISO 5599-2

With spring-loaded terminal or cable (open end)



With M12 plug



	Description	→ Page/Internet
[1]	Fitting	G1/2 for working air/exhaust ports (1, 3, 5) and working ports (2, 4)
[2]	Silencer	U-1/2-B for exhaust ports (3, 5)
[3]	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 ¹⁾ , 4-pin
[4]	Valve VSVA	Width 52 mm
[5]	Manual override	Non-detenting/detenting, per solenoid coil
[6]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory
[7]	Cover cap, coded	For non-detenting manual override (limited function)
[8]	Cover cap, concealed	MO covered by cover cap – operation of MO prevented
[9]	Inscription label holder	For valves
[10]	Individual sub-base	For valve VSVA
[11]	Inscription label holder	For manifold block

1) Only for 24 V DC

Peripherals – Pneumatic components

Pneumatic components of valve terminal VTSA/VTSA-F

The conventional manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

- 2 single solenoid valves or
- 2 double solenoid valves

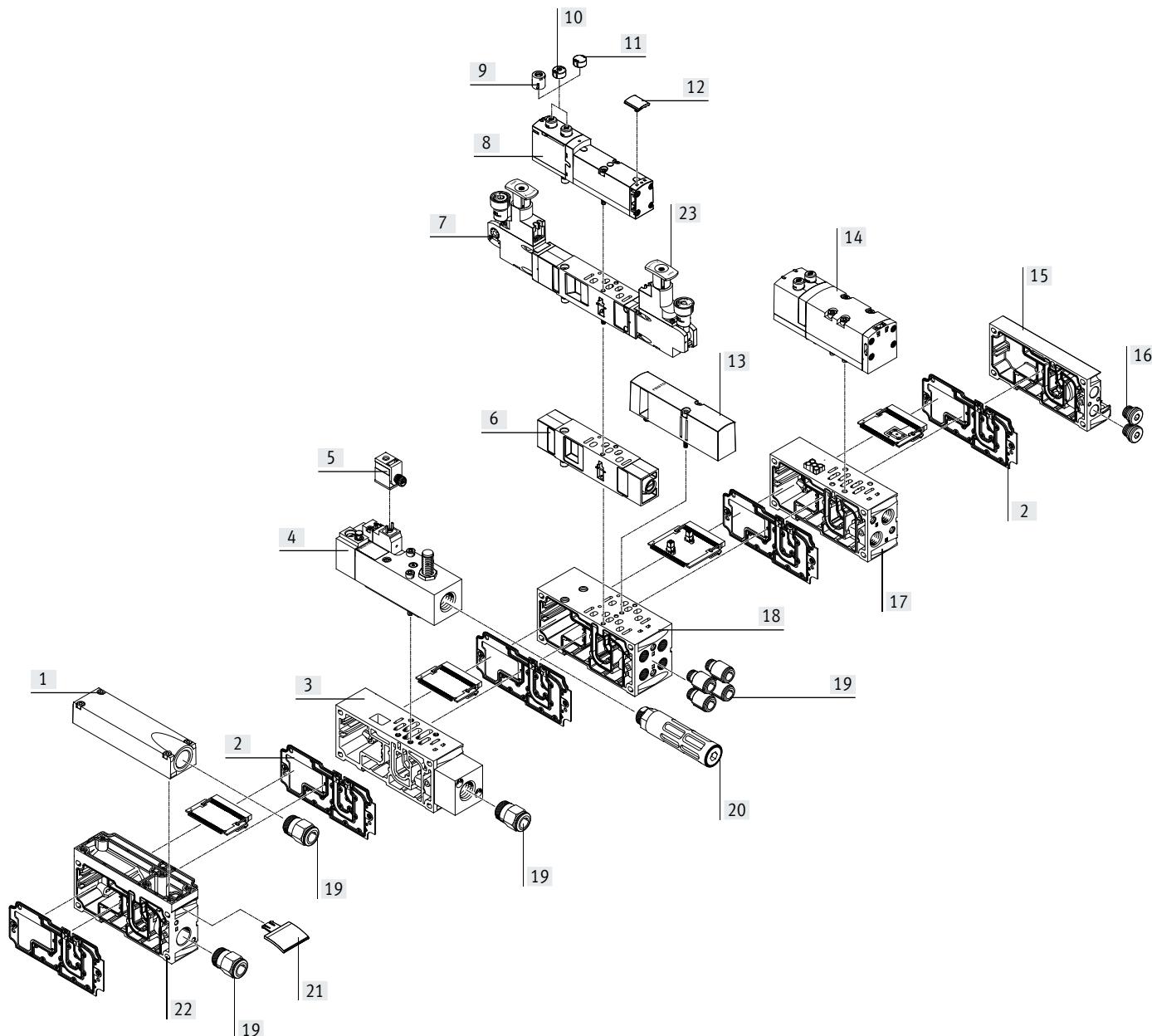
The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for:

- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.

- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.

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Peripherals – Pneumatic components

Pneumatic components of valve terminal VTSA/VTSA-F		Description	→ Page/Internet
[1]	Exhaust air cover	For ducted exhaust air (ports 3 and 5 combined)	132
[2]	Duct separation/seal	–	140
[3]	Manifold sub-base	For soft start valve	183
[4]	Soft start valve	For slow and safe pressure build-up	175
[5]	Plug socket	–	184
[6]	Throttle plate	–	137
[7]	Pressure regulator plate	–	133
[8]	Valve	Width 18 mm or 26 mm	101, 109
[9]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	141
[10]	Cover cap, coded	For non-detenting manual override (limited function)	141
[11]	Cover cap, concealed	MO covered by cover cap – operation of MO prevented	141
[12]	Inscription label holder	For valve	142
[13]	Cover plate	For unused valve position (vacant position)	137
[14]	Valve	Width 42 mm or 52 mm	117, 124
[15]	End plate with pilot air selector	–	140
[16]	Blanking plug	–	244
[17]	Manifold sub-base VTSA	For valves with a width of 42 mm or 52 mm	131
[17]	Manifold sub-base VTSA-F	For valves with a width of 42 mm or 52 mm	131
[18]	Manifold sub-base VTSA	For valves with a width of 18 mm or 26 mm	131
[18]	Manifold sub-base VTSA-F	For valves with a width of 18 mm or 26 mm	131
[19]	Fittings	–	243
[20]	Silencer	–	244
[21]	Inscription label holder	For manifold sub-base, sub-base, 90°-connection plate	142
[22]	Supply plate	–	132
[23]	Control element	Regulator knobs in different versions	37

- - **Note**

Special applications for the valve terminal, such as:

- Solenoid valve with switching position sensing
- Control block with safety function
- Pilot air switching valve
- Soft start valve
- Vacuum block

are listed after → Accessories – General

Peripherals – Pneumatic components

Pneumatic components of valve terminal VTSA-F-CB

The conventional manifold sub-bases for valves with a width of 18 or 26 mm are either suitable for

- 2 single solenoid valves or
- 2 double solenoid valves

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The hybrid manifold sub-base (with CBUS loop-through) makes it possible to use

- 1 double solenoid valve (18 mm) and
- 1 double solenoid valve (26 mm)

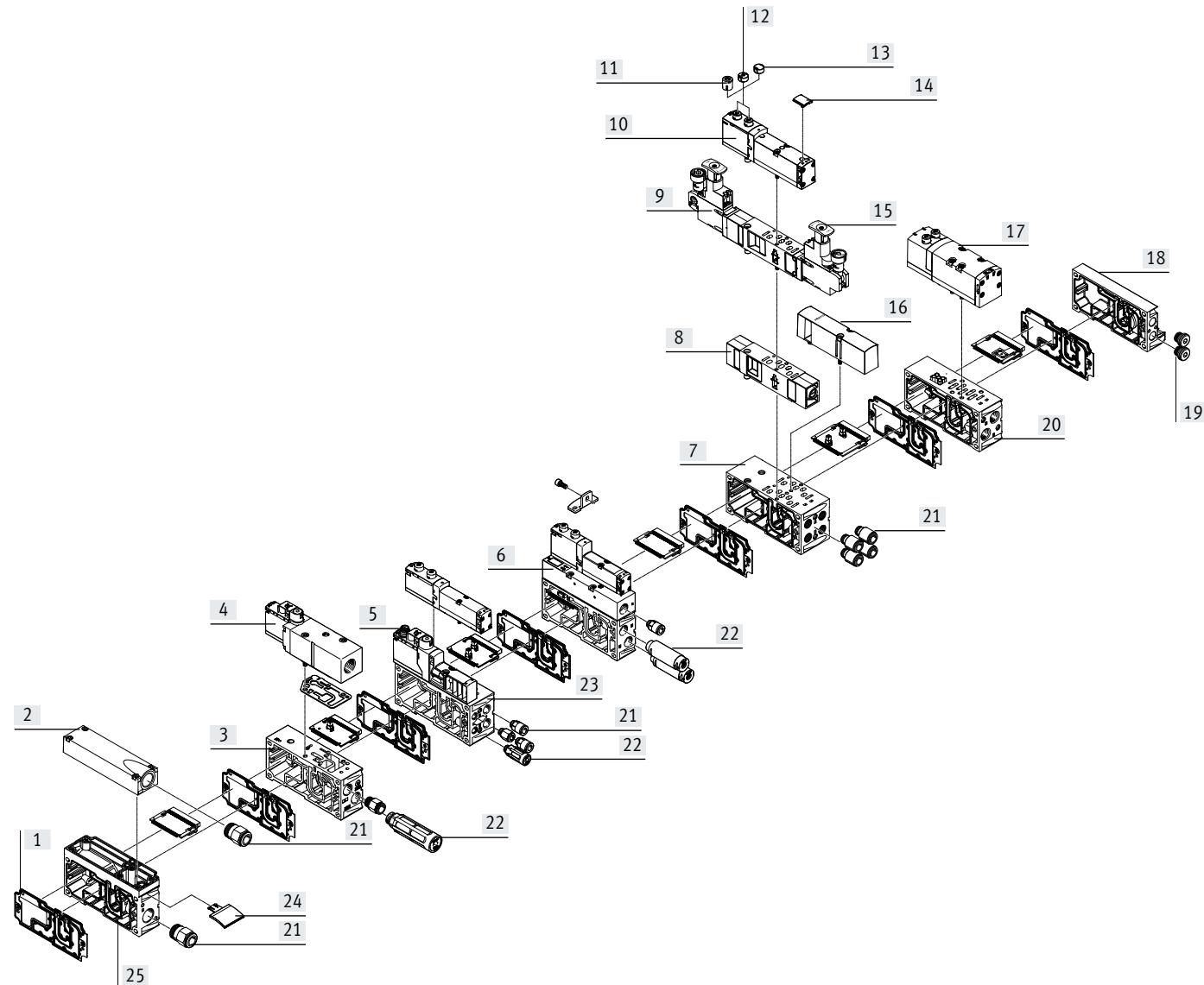
together on the same manifold sub-base.

The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for:

- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.

- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.



Peripherals – Pneumatic components

Pneumatic components of valve terminal VTSA-F-CB		Description	→ Page/Internet
[1]	Duct separation/seal	–	140
[2]	Exhaust air cover	For ducted exhaust air (ports 3 and 5 combined)	132
[3]	Manifold sub-base	For soft start valve	190
[4]	Soft start valve for VTSA-F-CB	For slow and safe pressure build-up	185
[5]	Pilot air switching valve for VTSA-F-CB	–	171
[6]	Vacuum generator for VTSA-F-CB	For vacuum generation	197
[7]	Manifold sub-base VTSA-F-CB	For valves with a width of 18 mm or 26 mm with CBUS loop-through	131
[8]	Throttle plate	–	137
[9]	Pressure regulator plate	–	133
[10]	Valve	Width 18 mm or 26 mm	101,, 109
[11]	Cover cap, heavy duty	For manual override, non-detenting heavy duty, detenting via accessory	141
[12]	Cover cap, coded	For non-detenting manual override (limited function)	141
[13]	Cover cap, concealed	MO covered by cover cap – operation of MO prevented	141
[14]	Inscription label holder	For valve	142
[15]	Control element	Regulator knobs in different versions	37
[16]	Cover plate	For unused valve position (vacant position)	137
[17]	Valve	Width 42 mm or 52 mm	117, 124
[18]	End plate with pilot air selector	–	140
[19]	Blanking plug	–	244
[20]	Manifold sub-base VTSA-F-CB	For valves with a width of 18 mm or 26 mm with CBUS loop-through	131
[21]	Fittings	–	243
[22]	Silencer	–	244
[23]	Manifold sub-base VTSA-F-CB	For pilot air switching valve (hybrid sub-base)	131
[24]	Inscription label holder	For manifold sub-base, sub-base, 90°-connection plate	142
[25]	Supply plate/air supply plate	–	132

- - **Note**

Special applications for the valve terminal, such as:

- Solenoid valve with switching position sensing
- Control block with safety function
- Pilot air switching valve
- Soft start valve
- Vacuum generator

are listed after → Accessories – General

Peripherals – Electrical components

Valve terminal with individual electrical connection

Order code for VTSA:

- 44E... for the electrical components
- 44P... for the pneumatic components

Order code for VTSA-F:

- 45E... for the electrical components
- 45P... for the pneumatic components

Valve terminals VTSA/VTSA-F with individual electrical connection can be expanded with up to 20 valves with max. 20 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for either:

- 2 single solenoid valves or
 - 2 double solenoid valves
- and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
 - 1 double solenoid valve

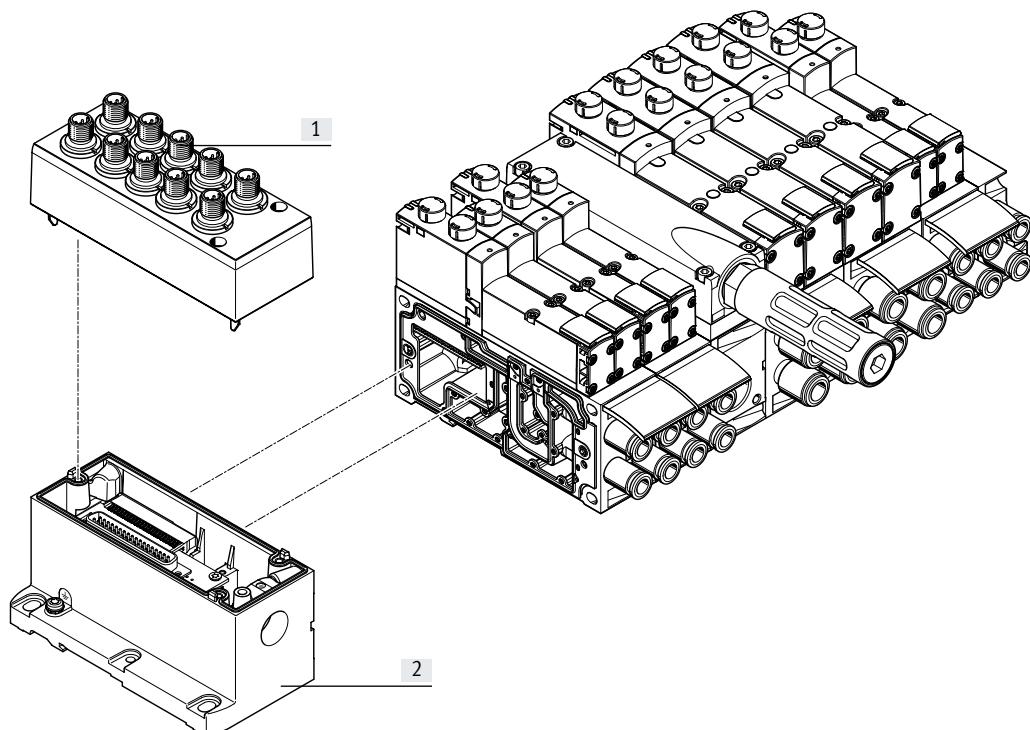
- Double solenoid valve positions can be equipped with any valve or a cover plate.

- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.

- The electrical connection is established via a 5-pin M12 plug (24 V DC).

- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ Page 209



	Description	→ Page/Internet
[1]	Cover	For individual connection
[2]	Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)

Peripherals – Electrical components

Valve terminal with electrical multi-pin plug connection

Order code for VTSA:

- 44E... for the electrical components
- 44P... for the pneumatic components

Order code for VTSA-F:

- 45E... for the electrical components
- 45P... for the pneumatic components

Valve terminals VTSA/VTSA-F with multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for:

- 2 single solenoid valves or
- 2 double solenoid valves

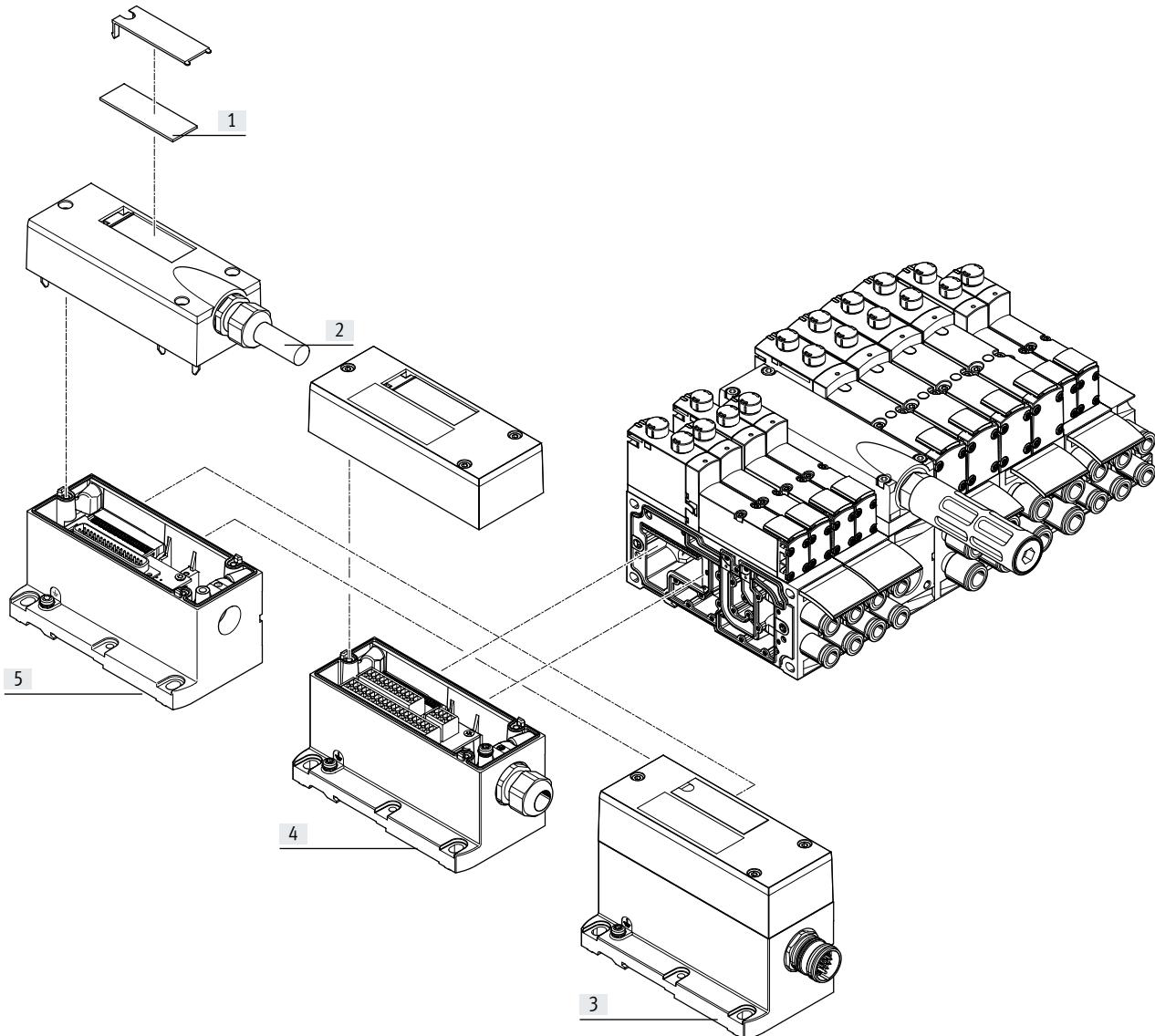
and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for

- 1 single solenoid valve or
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.
- The following multi-pin plug connections to IP65 are available:
- 37-pin Sub-D connection (24 V DC): the connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils respectively.

- Terminal strip (24 V DC), 19-pin round plug (24 V DC)
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)

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	Description	→ Page/Internet
[1]	Inscription labels	–
[2]	Multi-pin cable	139
[3]	Multi-pin plug connection	138
[4]	Multi-pin plug connection	138
[5]	Multi-pin plug connection	138

Peripherals – Electrical components

Valve terminal with AS-Interface connection

Order code for VTSA:

- 52E... for the electrical components

- 44P... for the pneumatic components

Order code for VTSA-F:

- 52E... for the electrical components

- 45P... for the pneumatic components

Valve terminals VTSA/VTSA-F with AS-Interface connection can be expanded with up to 8 valves with max. 8 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for either

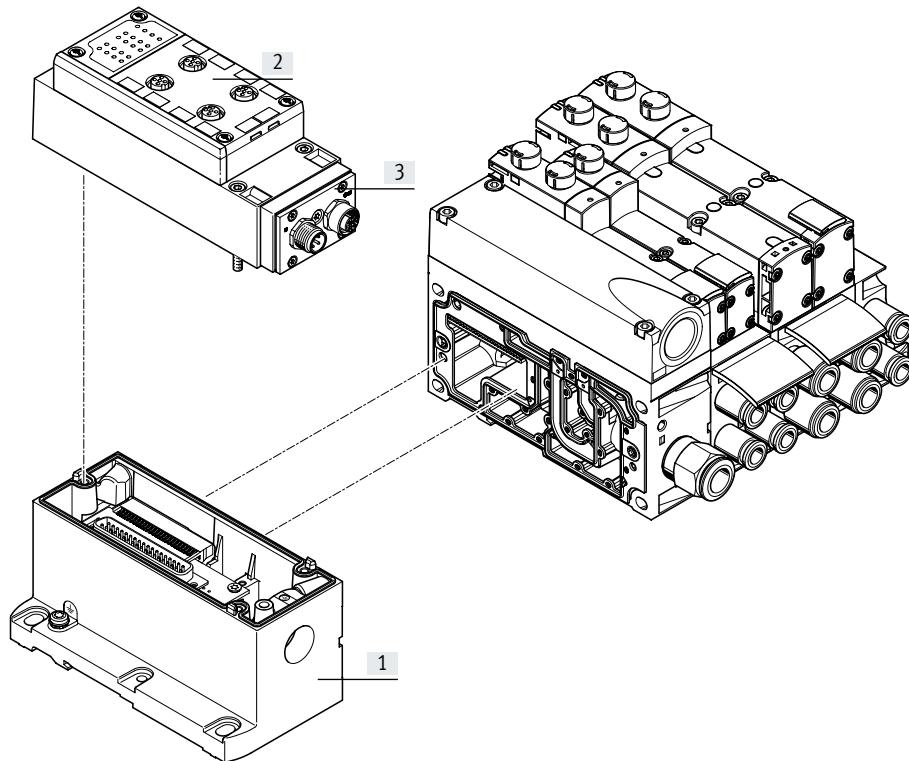
- 2 single solenoid valves or
 - 2 double solenoid valves
- and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
 - 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a cover plate.

- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.

- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ Page 209



	Description	→ Page/Internet
[1]	Multi-pin plug connection	Can be ordered together with the AS-Interface module as an electrical connection for AS-Interface
[2]	Manifold block for AS-Interface	–
[3]	AS-Interface module	–

Peripherals – Electrical components

Valve terminal with fieldbus interface, control block (electrical peripherals CPX)

Order code:

- 50E... for the electrical peripherals, polymer variant
- 51E... for the electrical peripherals, metal variant
- 53E... for the electrical peripherals, for control cabinet installation

For VTSA:

- 44P... for the pneumatic components

For VTSA-F:

- 45P... for the pneumatic components

For VTSA-F-CB:

- 46P... for the pneumatic components

Valve terminals VTSA/VTSA-F with parallel communication and fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are suitable for either

- 2 single solenoid valves or
 - 2 double solenoid valves
- and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are suitable for
- 1 single solenoid valve or
 - 1 double solenoid valve
 - Double solenoid valve positions can be equipped with any valve or a cover plate.

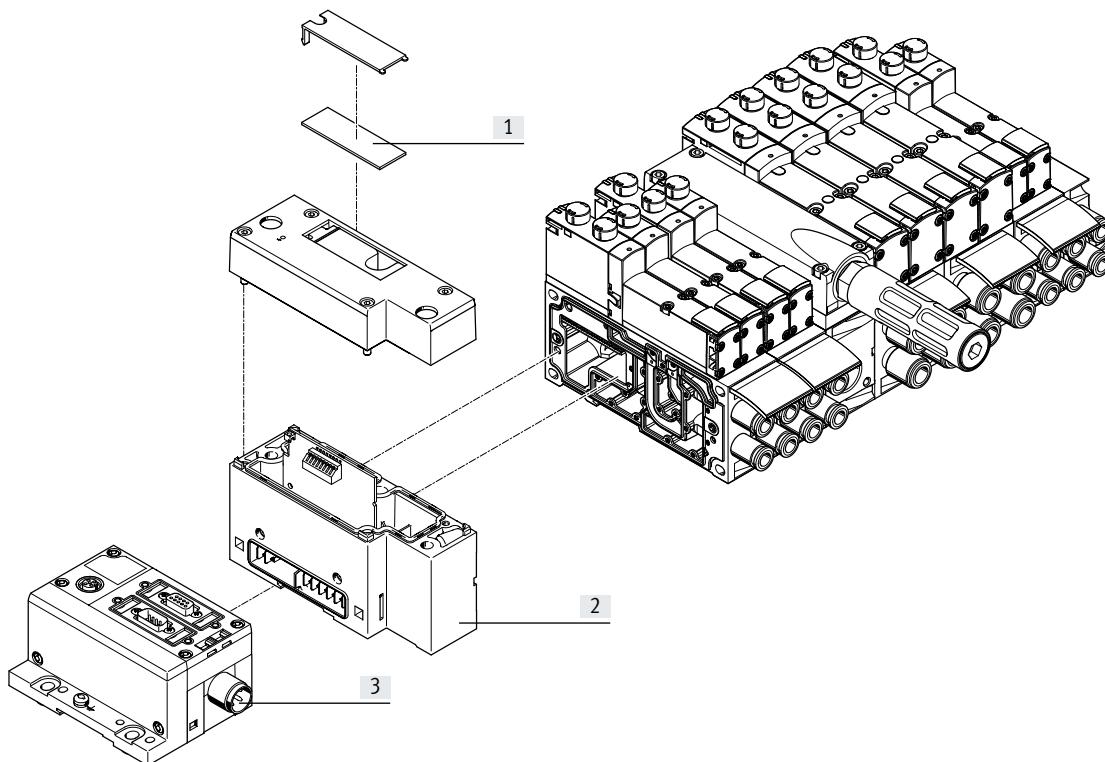
- Single solenoid valve positions can only be equipped with single solenoid valves or a cover plate.

The valve terminal VTSA-F-CB with serial communication can be expanded with up to 96 valves with max. 96 solenoid coils. 4 zones can be equipped with max. 24 valves/solenoid coils. Each valve position can be equipped with any valve or a cover plate. The rules for CPX apply to the equipment that can be used with the electrical peripherals CPX.

In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated convenient diagnostics
- Preventive maintenance concepts
- Valves with a width of 65 mm cannot be mixed with other widths – these are always at the end of the valve terminal configuration. See "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ Page 209



	Description	→ Page/Internet
[1]	Inscription labels	Large, for pneumatic interface CPX
[2]	Pneumatic interface	–
[3]	Fieldbus interface	138 cpx

Peripherals – Electrical components

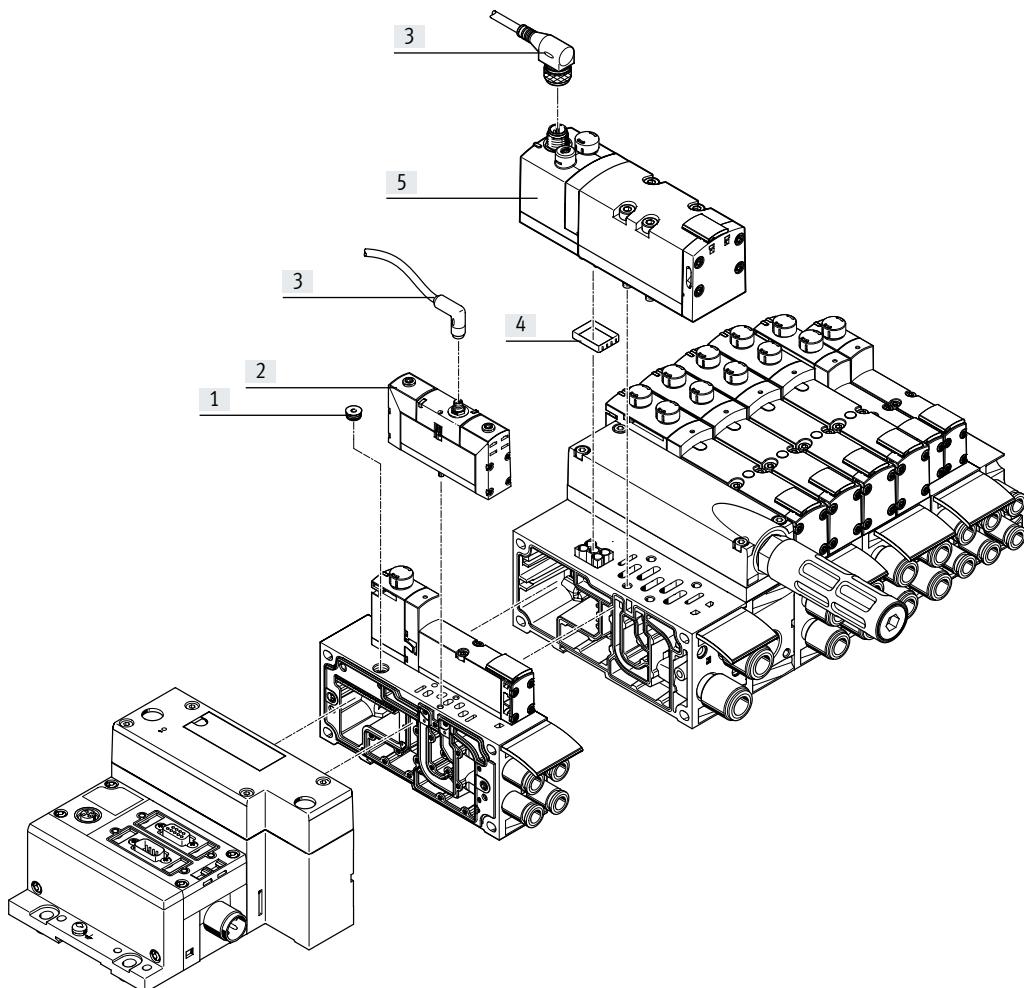
Valve terminal with fieldbus/multi-pin plug connection and individually electrically actuated valve

In applications with specific emergency off conditions, it may be necessary to switch one or more valves separately from the valve terminal controller. Standard valves (VSA) with individual electrical connection (round or square plug) are mounted on the valve terminal for this purposes.

In order for degree of protection IP65 to be achieved, the functionless opening in the sub-base for the electrical connection must be sealed.

A sealing cap is available for width 18 mm and 26 mm. With manifold or individual sub-bases, valves with width 42 mm and 52 mm must be used with a seal to comply with the IP degree of protection (see → page 137).

For central control of the valve terminal via a multi-pin plug connection or fieldbus interface, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the bus node or the corresponding connection in the multi-pin plug connection is occupied.



	Description	→ Page/Internet
[1]	Sealing cap	For sealing the electrical connection on the sub-base
[2]	Valve	Width 18 mm or width 26 mm
[3]	Connecting cable	–
[4]	Seal	For ensuring the IP degree of protection (with width 42 mm and 52 mm)
[5]	Valve	Width 42 mm or width 52 mm

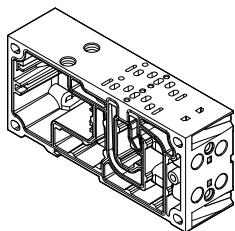
- Note

Standard valves VSA can be used with/on the valve terminal. A vacant position must be provided for this in the valve terminal configurator. The corresponding standard valve VSA can be ordered on the Internet at:

→ vsva

Key features – Pneumatic components

Manifold sub-base



VTSA/VTSA-F with parallel communication is based on a modular system which consists of manifold sub-bases and valves.

The VTSA-F manifold sub-bases are designed to optimise flow.

Manifold sub-bases are available for valve widths 18 mm and 26 mm in a double grid, i.e. two valves per manifold sub-base.

For VTSA-F-CB with serial communication, there are manifold sub-bases available for valve widths 18 mm and 26 mm in a double grid, as well as hybrid manifold sub-bases. Valves of width 18 mm and 26 mm can be used together on a hybrid manifold sub-base.

For valves with a width of 42 mm or 52 mm, there are manifold sub-bases with one valve per sub-base. The manifold sub-base contains a duct seal and an electrical linkage. They can be freely mixed within a valve terminal. The manifold sub-bases are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the ducts for supplying and exhausting compressed air to and from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual valve terminal sections can be isolated and further manifold sub-bases easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

See also “Adaptation to width 65 mm”, ISO size 3 (technology type 04)

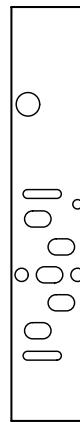
→ Page 209

Port patterns to ISO 15407-2

Width 18 mm (size 02)

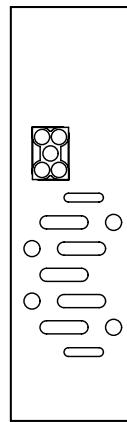


Width 26 mm (size 01)

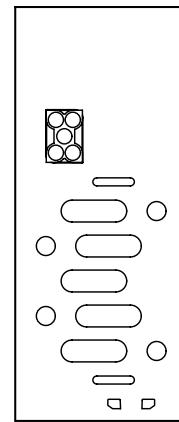


Port patterns to ISO 5599-2

Width 42 mm (size 1)



Width 52 mm (size 2)



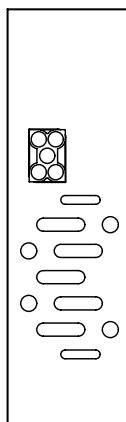
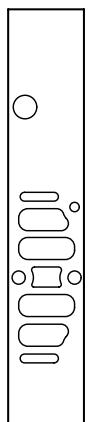
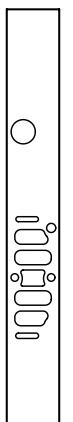
Key features – Pneumatic components

Port patterns – High-flow sub-bases with optimised flow rate (no standard)

Width 18 mm

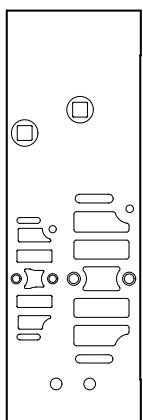
Width 26 mm

Width 42 mm



Hybrid sub-base for VTSA-F-CB:

Width 18 mm + 26 mm

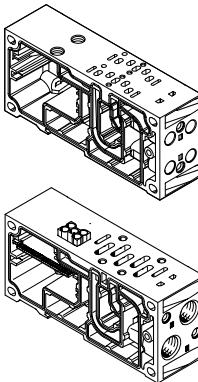
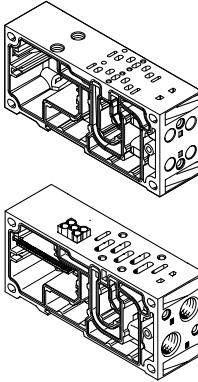


- - Note

The illustrations shown represent the pneumatic port patterns.

The port patterns on the valve terminal VTSA-F/VTSA-F-CB and the hybrid sub-base do not correspond to the ISO standard.

Key features – Pneumatic components

Manifold sub-base variants with QS fitting, valve terminal VTSA		Type	Width				No. of valve positions (solenoid coils) ¹⁾	Working ports (2, 4)	
Code			18 mm	26 mm	42 mm	52 mm		Code M large	Code N small
Manifold sub-base for double solenoid valves									
A		VABV-S4-2S-G18-2T2	■	-	-	-	2 (4)	QS-G1/8-8	-
AK			-	■	-	-		-	QS-G1/8-6
B		VABV-S4-1S-G14-2T2	-	■	-	-	2 (4)	QS-G1/4-10	-
BK			-	■	-	-		-	QS-G1/4-8
C		VABV-S2-1S-G38-T2	-	-	■	-	1 (2)	QS-G3/8-12	-
CK			-	-	■	-		-	QS-G3/8-10
D		VABV-S2-2S-G12-T2	-	-	-	■	1 (2)	QS-G1/2-16	-
DK			-	-	-	■		-	QS-G1/2-12
Manifold sub-base for single solenoid valves									
E		VABV-S4-2S-G18-2T1	■	-	-	-	2 (2)	QS-G1/8-8	-
EK			-	■	-	-		-	QS-G1/8-6
F		VABV-S4-1S-G14-2T1	-	■	-	-	2 (2)	QS-G1/4-10	-
FK			-	■	-	-		-	QS-G1/4-8
G		VABV-S2-1S-G38-T1	-	-	■	-	1 (1)	QS-G3/8-12	-
GK			-	-	■	-		-	QS-G3/8-10
H		VABV-S2-2S-G12-T1	-	-	-	■	1 (1)	QS-G1/2-16	-
HK			-	-	-	■		-	QS-G1/2-12

1) Value in brackets is max. number of solenoid coils that can be actuated

Key features – Pneumatic components

Manifold sub-base variants with QS fitting, valve terminal VTSA-F		Type	Width				No. of valve positions (solenoid coils) ¹⁾	Working ports (2, 4)	
Code			18 mm	26 mm	42 mm	52 mm		Code M large	Code N small
Manifold sub-base for double solenoid valves									
A		VABV-S4-2HS-G18-2T2	■	-	-	-	2 (4)	QS-G1/8-8	-
AK								-	QS-G1/8-6
B		VABV-S4-1HS-G14-2T2	-	■	-	-	2 (4)	QS-G1/4-10	-
BK								-	QS-G1/4-8
C		VABV-S2-1HS-G38-T2	-	-	■	-	1 (2)	QS-G3/8-12	-
CK								-	QS-G3/8-10
D		VABV-S2-2S-G12-T2	-	-	-	■	1 (2)	QS-G1/2-16	-
DK								-	QS-G1/2-12
Manifold sub-base for single solenoid valves									
E		VABV-S4-2HS-G18-2T1	■	-	-	-	2 (2)	QS-G1/8-8	-
EK								-	QS-G1/8-6
F		VABV-S4-1HS-G14-2T1	-	■	-	-	2 (2)	QS-G1/4-10	-
FK								-	QS-G1/4-8
G		VABV-S2-1HS-G38-T1	-	-	■	-	1 (1)	QS-G3/8-12	-
GK								-	QS-G3/8-10
H		VABV-S2-2S-G12-T1	-	-	-	■	1 (1)	QS-G1/2-16	-
HK								-	QS-G1/2-12

1) Value in brackets is max. number of solenoid coils that can be actuated

Key features – Pneumatic components

Manifold sub-base variants with increased flow rate and CBUS loop-through, valve terminal VTSA-F-CB		Type	Width				No. of valve positions (solenoid coils) ¹⁾
Code			18 mm	26 mm	42 mm	52 mm	
Manifold sub-base for double solenoid valves							
A		VABV-S4-2HS-G18-CB-2T2	■	-	-	-	2 (4)
B		VABV-S4-1HS-G14-CB-2T2	-	■	-	-	2 (4)
C		VABV-S2-1HS-G38-CB-T2	-	-	■	-	1 (2)
D		VABV-S2-2S-G12-CB-T2	-	-	-	■	1 (2)
Manifold sub-base for double solenoid valves, hybrid sub-base							
YA		VABV-S4-12HS-G-CB-2T2 (external sensor evaluation) • 1x double solenoid, width 18 mm • 1x double solenoid, width 26 mm	■	■	-	-	2 (4)
Manifold sub-base for single solenoid valves							
E		VABV-S4-2HS-G18-CB-2T1	■	-	-	-	2 (2)
F		VABV-S4-1HS-G14-CB-2T1	-	■	-	-	2 (2)
G		VABV-S2-1HS-G38-CB-T1	-	-	■	-	1 (1)
H		VABV-S2-2S-G12-CB-T1	-	-	-	■	1 (1)

1) Value in brackets is max. number of solenoid coils that can be actuated

Key features – Pneumatic components

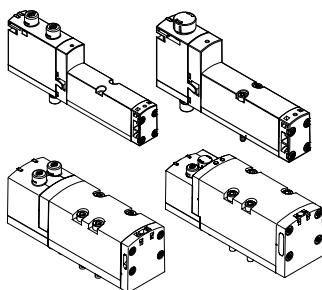
Manifold sub-base variants with increased flow rate and CBUS loop-through, valve terminal VTSA-F-CB		Type	Width				No. of valve positions (solenoid coils) ¹⁾
Code			18 mm	26 mm	40 mm	52 mm	
Manifold sub-base for soft start valve							
PV		VABV-S6-1Q-G38-CB1-T5 with CBUS loop-through and new voltage zone, for soft start valve and pressure sensor plug-in	-	-	■	-	1
PS		VABV-S6-1Q-G38-CB-T5 with CBUS loop-through in the same voltage zone, for soft start valve and pressure sensor plug-in	-	-	■	-	1
Manifold sub-base for pilot air switching valve							
YB		VABV-S4-2HS-G18-CB-2T5 (internal sensor evaluation for pilot air switching valve) • 1x CBUS loop-through • 1x double solenoid, with CBUS loop-through	■	-	-	-	2 (4)
YC		VABV-S4-12HS-G-CB-2T5 (internal sensor evaluation for pilot air switching valve) • 1x CBUS loop-through • 1x double solenoid, with CBUS loop-through	■	■	-	-	2 (4)

1) Value in brackets is max. number of solenoid coils that can be actuated

90°-connection plate for working ports 2 and 4		Type	Width				Ports	Working ports (2, 4) on the 90°-connection plate
Code			18 mm	26 mm	42 mm	52 mm		
P		VABF-S4-...-A2G2-G...	■	-	-	-	2 and 4	G1/8
			-	■	-	-		G1/4
			-	-	■	-		G3/8
			-	-	-	■		G1/2

Key features – Pneumatic components

Sub-base valve



All valves have a piston spool and patented sealing system, which ensures efficient sealing, a broad operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the manifold sub-base.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke.

Please note that these valves must then be operated via a separate pressure zone.

The reversible 3/2-way solenoid valves are also suitable for vacuum operation.

Reverse operation is only possible in pressure zones with external pilot air supply.

Note

- If a pressure zone is in reverse operation, supply pressure is connected to port 3/5 and exhausting is via port 1 at all valve positions in this pressure zone.
- Reversible pressure regulators cannot be selected when a pressure zone is in reverse operation.
- With reversible pressure regulators, only the valve at this position is in reverse operation.
- When using 5/3-way valves in reverse operation, the mid-position function switches from exhausted to pressurised and vice versa.

Cover plate

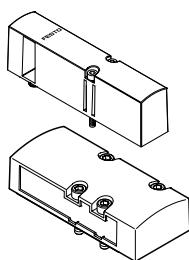


Plate without valve function for reserving valve positions on a valve terminal.

Valve and cover plates are attached to the manifold sub-base using screws.

Design

Valve replacement

The valves are attached to the metal manifold sub-base using two or four screws, which means that they can be easily replaced.

The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

Extension

Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

For more information and technical data on extension, refer to the user documentation:

→ Internet: P.BE-VTSA-44

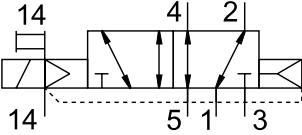
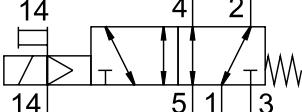
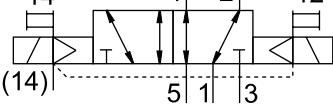
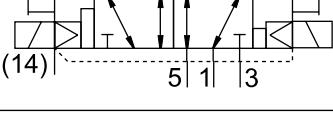
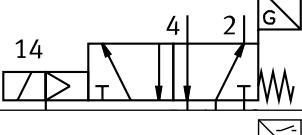
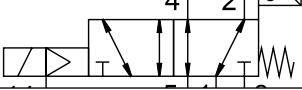
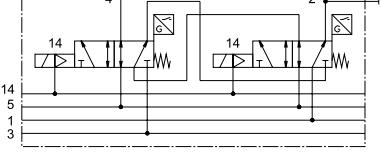
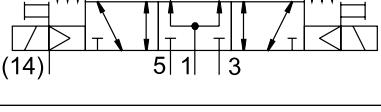
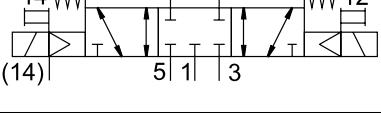
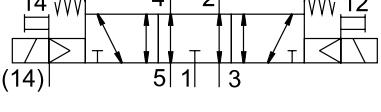
Key features – Pneumatic components

Valve function Terminal code	Circuit symbol	Valve code	Width				Description
			18 mm	26 mm	42 mm	52 mm	
VC		T22C	■	■	■	■	2x 2/2-way valve, single solenoid • Normally closed • Pneumatic spring return
W		T22CV	■	■	■	-	2x 2/2-way valve, single solenoid • Reverse operation • Normally closed • Pneumatic spring return • Vacuum operation possible at 3 and 5
N		T32U	■	■	■	■	2x 3/2-way valve, single solenoid • Normally open • Pneumatic spring return • Operating pressure > 3 bar
K		T32C	■	■	■	■	2x 3/2-way valve, single solenoid • Normally closed • Pneumatic spring return • Operating pressure > 3 bar
H		T32H	■	■	■	■	2x 3/2-way valve, single solenoid • Normal position – 1x closed – 1x open • Pneumatic spring return • Operating pressure > 3 bar
P		T32F	■	■	■	■	2x 3/2-way valve, single solenoid • Reverse operation only • Normally open • Pneumatic spring return
Q		T32N	■	■	■	■	2x 3/2-way valve, single solenoid • Reverse operation only • Normally closed • Pneumatic spring return
R		T32W	■	■	■	■	2x 3/2-way valve, single solenoid • Reverse operation only • Normal position – 1x closed – 1x open • Pneumatic spring return

Note

A filter must be installed upstream of valves operated in vacuum mode.
This prevents any foreign matter in the intake air getting into the valve
(e.g. when operating a suction cup with connector).

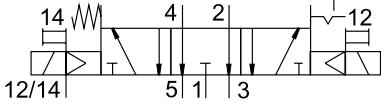
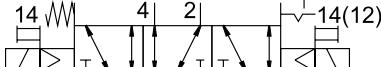
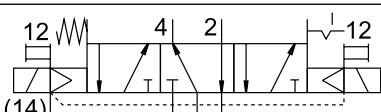
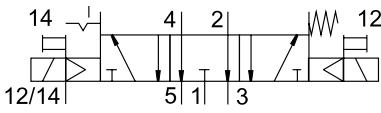
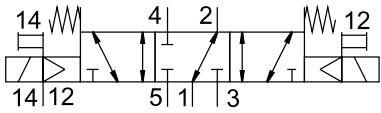
Key features – Pneumatic components

Terminal code	Circuit symbol	Valve code	Width				Description
			18 mm	26 mm	42 mm	52 mm	
M		M52-A	■	■	■	■	5/2-way valve, single solenoid • Reverse operation • Pneumatic spring return
O		M52-M	■	■	■	■	5/2-way valve, single solenoid • Reverse operation • Mechanical spring return
J		B52	■	■	■	■	5/2-way valve, double solenoid
D		D52	■	■	■	■	5/2-way valve, double solenoid • Dominant signal at port 14 on the control side
SO SQ SS		M52-M	■	-	-	-	5/2-way single solenoid valve ²⁾ , as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the separate chapter "Solenoid valve with switching position sensing" → Page 161
SO SQ SS		M52-M	-	■	-	-	5/2-way single solenoid valve ²⁾ , as plug-in or via pilot valve with pneumatic interface to ISO 15218 See also special valve function in the separate chapter "Solenoid valve with switching position sensing" → Page 161
SP SN		T52-M	-	■	-	-	2x 5/2-way single solenoid valve, with switching position sensing, pneumatically linked via two ducts as special valve function "control block with safety function" → Page 167
B		P53U	■	■	■	■	5/3-way solenoid valve • Mid-position pressurised ¹⁾ • Mechanical spring return
G		P53C	■	■	■	■	5/3-way solenoid valve • Mid-position closed ¹⁾ • Mechanical spring return
E		P53E	■	■	■	■	5/3-way solenoid valve • Mid-position exhausted ¹⁾ • Mechanical spring return

1) If neither solenoid coil is energised, the valve is moved to its mid-position by a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

2) The symbol represents a valve with a proximity sensor with a switching output signal, in the illustration an N/O contact. To ISO 1219-1, this symbol is used for both N/O contacts and N/C contacts. The switching element function of all sensors used here is an N/C contact.

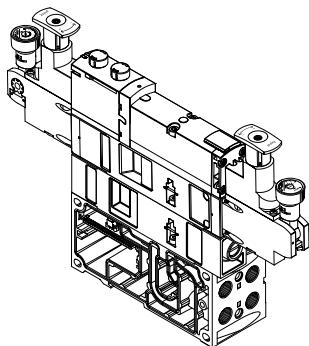
Key features – Pneumatic components

Valve function		Valve code	Width				Description
Terminal code	Circuit symbol		18 mm	26 mm	42 mm	52 mm	
SA		P53ED	■	■	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 14 with retained • Mechanical spring return
SB		P53AD	■	■	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained • Holding, blocking a movement (mechanically) • Mid-position: port 2 pressurised, port 4 exhausted, switching position 14 with retained • Mechanical spring return
SD		P53BD	■	■	-	-	5/3-way solenoid valve, for special functions as switching position 14 is retained • Holding, blocking a movement (mechanically) • Mid-position: port 4 pressurised, port 2 exhausted, switching position 14 with retained • Mechanical spring return
SE		P53EP	■	■	-	-	5/3-way solenoid valve, for special functions as switching position 12 is retained • Pressureless switching, self-latching loop, pneumatic operation • Mid-position exhausted, switching position 12 with retained • Mechanical spring return
VG		P53F	-	-	■	■	5/3-way solenoid valve • Positioning • Mid-position: port 2 pressurised, port 4 closed ¹⁾ • Mechanical spring return
VB	-	-	-	■	-	-	Vacuum generator with ejector pulse and adjustable air saving function (plate for 2 valve positions, sensor SDE3 with display and M12 connection)
L	-	-	■	■	■	■	For valve terminal only: Cover plate for valve position

1) If neither solenoid coil is energised, the valve is moved to its mid-position by a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of the coil that was activated first.

Key features – Pneumatic components

Vertical stacking



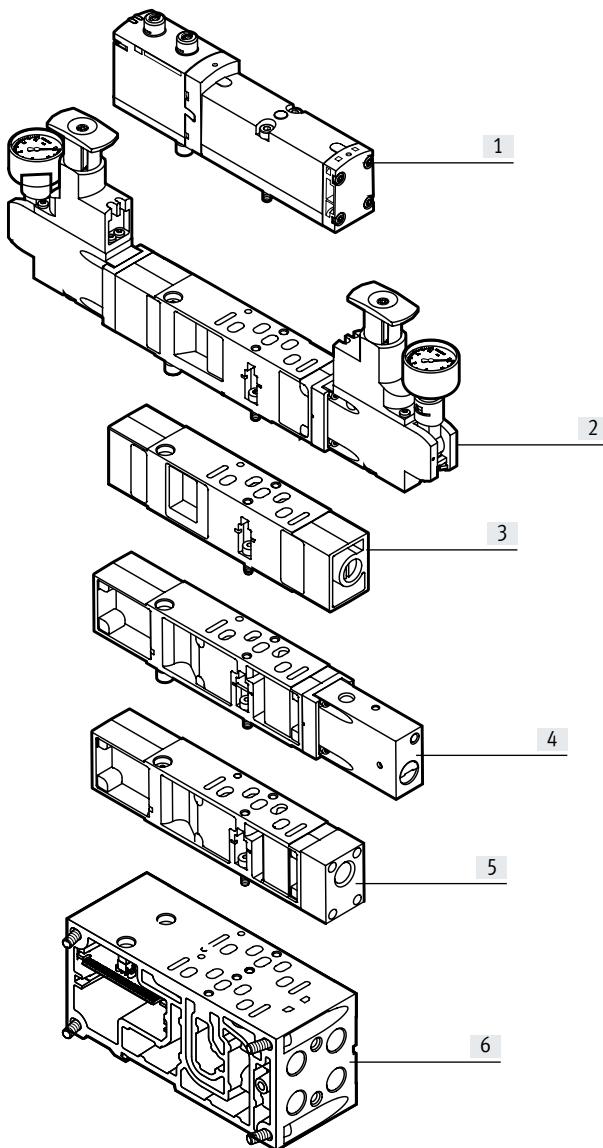
Additional functional units can be added to each valve position between the base plate (manifold sub-base) and the valve.

These functions are known as vertical stacking modules and enable special functions or control of an individual valve position. It is possible to link several valve sizes on one valve terminal.

Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

Vertical stacking components



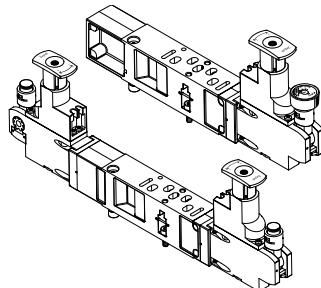
The following component sequence is recommended for valve positions with vertical stacking:

- [1] Valve VSVA
- [2] Pressure regulator plate
- [3] Throttle plate
- [4] Vertical pressure shut-off plate
- [5] Vertical supply plate
- [6] Manifold sub-base

Key features – Pneumatic components

Vertical stacking

Pressure regulator plate



An adjustable pressure regulator can be installed between the base plate (manifold sub-base) and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains a constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Also suitable for valves with symmetrical coil layout.

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2
- For pressure regulation up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, freely positionable)

Note

With the A, B and AB pressure regulators VABF-S...-1..., the regulated pressure should not be less than 2 bar.

Use the reversible A, B or AB pressure regulators for regulated pressure of less than 2 bar.

Note

Please note for repeat orders of pressure regulators in sizes 42 mm and 52 mm:

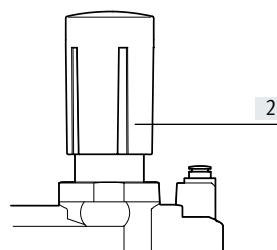
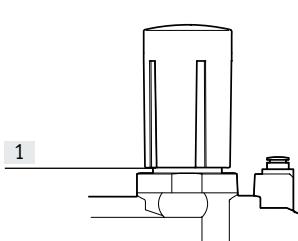
The part number on the regulator plate refers only to the standard version.

When reordering pressure regulators with additional equipment, such as extended design, only use the VABF configurator.

- → Internet: vabf-s2

Rotary knob for pressure regulator for width 42 mm and 52 mm

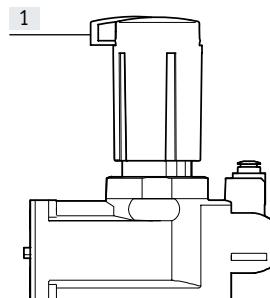
Setting the pressure



- [1] Pull the rotary knob upward out of the locking level (1) into the setting level (2)
- [2] Set the desired pressure at the setting level (2) using the rotary knob
- [3] After setting the pressure, push the rotary knob back down to the locking level (1)

Rotary knob for pressure regulator for width 42 mm and 52 mm

Locking the rotary knob



After setting the pressure, the rotary knob can be locked against unauthorised actuation. To do this, the blue locking element is pushed out and secured with a padlock. The rotary knob is now fixed in place and cannot be moved.

Note

The position of the rotary knob and the locking element is determined by the pressure setting.

If a number of pressure regulators are installed next to one another, there may not always be enough space to push out the locking elements.

To ensure that the rotary knob can still be locked, it can be pulled off completely, rotated 60° or 120° and pushed back on.

Further information:

- → Internet: User documentation

- [1] Locking element, pushed out

Key features – Pneumatic components

Vertical stacking

Energy efficiency through dual-pressure operation or through operation with reversible pressure regulators

Energy conservation starts with compressed air generation. It is possible to achieve energy savings of up to 10% per 1 bar drop in pressure. Therefore, wherever possible reduce the pressure to the minimum required.

To save additional energy, you can operate valves in dual-pressure mode in a separate pressure zone.

To do this, the valves used must be operated in reverse mode, i.e. with reversed flow direction (see also information on → page 107). In dual-pressure operation, the valves are then supplied with pressure separately via ducts 3 and 5.

The air is exhausted via duct 1.

Requirements for dual-pressure operation:

- Exhaust ducts 3 and 5 in the pressure zone are completely separate.
- The valves used that can be operated in reverse mode.

Advantages of dual-pressure operation:

It is possible to save energy if different pressures can be applied to one valve. The advantages are:

- Saves energy because the return stroke can be carried out using reduced force, e.g. 3 bar instead of 6 bar.
- Just one valve is required, as in the case of vacuum application with ejector pulse for example (e.g. duct 3 for vacuum switching, duct 5 for the ejector pulse).
- A reduction in compressed air consumption of up to 50% is possible if two different pressures can be applied to the valve (return stroke uses reduced pressure).

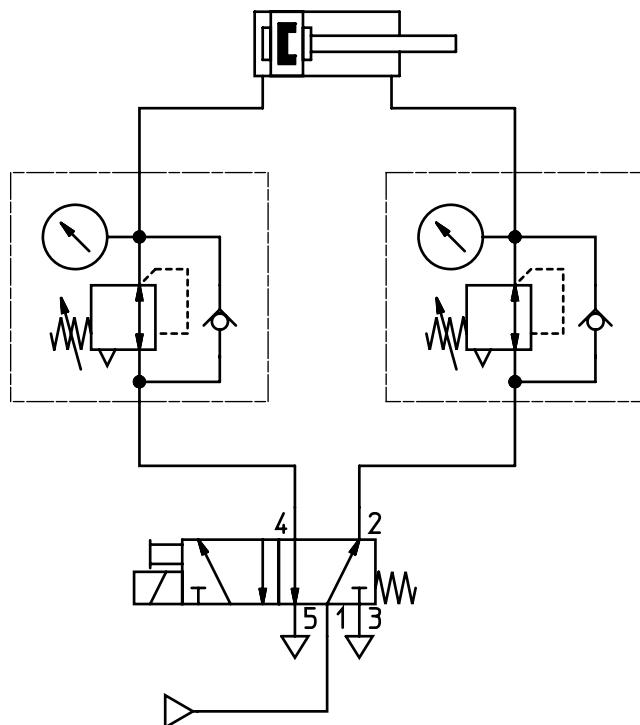
Advantages of reversible operation:

If compressed air is applied to the pressure regulator upstream of the valve (circuit diagram 2), exhausting is directly via the solenoid valve.

This has the following advantages:

- Increased exhaust capacity, exhausting is up to 50% quicker
- Lower wear on the pressure regulator
- Very precisely adjustable, perfect for very low operating pressures
- No quick exhaust valves are required.
- Fast cycle times
- The pressure regulator can be adjusted independently of the valve position because operating pressure is permanently present at the pressure regulator.

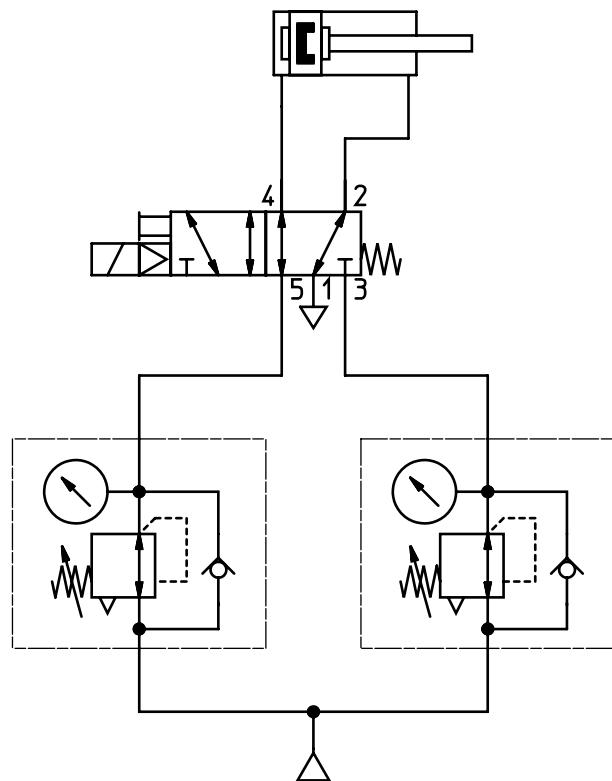
Dual-pressure operation with standard regulator



Circuit diagram 1:

Pressure is regulated downstream of the valve

Dual-pressure operation with reversible regulator



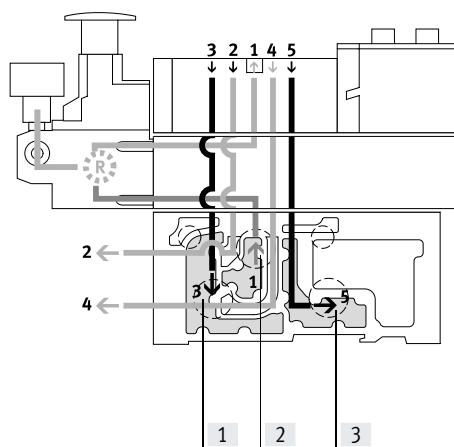
Circuit diagram 2:

Pressure is regulated upstream of the valve

Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During exhausting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

- [1] Duct 3 (exhaust)
- [2] Duct 1 (working air)
- [3] Duct 5 (exhaust)

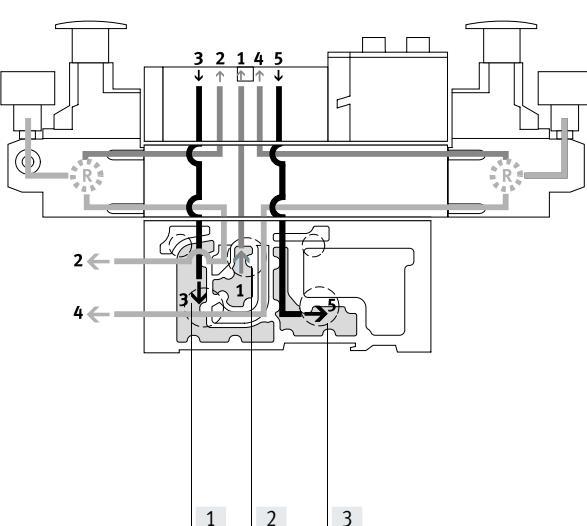
Application examples

- The pressure regulator is not affected by exhausting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.
- An equal working pressure is required at working ports 2 and 4.
- A working pressure (e.g. 3 bar) lower than the operating pressure present at the valve terminal (e.g. 8 bar) is required.

Advantages

This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During exhausting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:
The working air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, exhausting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.



- [1] Duct 3 (exhaust)
- [2] Duct 1 (working air)
- [3] Duct 5 (exhaust)

Application examples

- Two different working pressures are required at ports 2 and 4 instead of the valve terminal operating pressure.

Restrictions

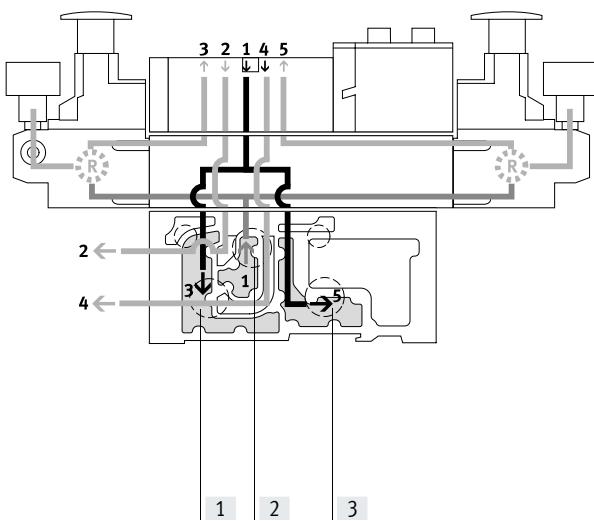
Switching positions

- The pressure regulator cannot be adjusted in the exhaust position. For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the working air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated working air is present in ducts 3 and 5 on the valve. The valve is thus operated in reverse mode.

This means the following:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The working air in duct 1 is split between ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the working air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then discharged via the manifold sub-base.

- [1] Duct 3 (exhaust)
- [2] Duct 1 (working air)
- [3] Duct 5 (exhaust)

Application examples

- Two different pressures are required in ducts 2 and 4 instead of the valve terminal's operating pressure.
- Quick exhausting is required.
- The pressure regulator must always be adjustable.

Note

- Reversible pressure regulator plates should only be combined with valves that can be operated in reverse mode.
- Valves in valve positions with vertical pressure shut-off plates are operated with internal pilot air supply, even when the valve terminal is operated with external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
 - Reversible pressure regulator plates
 - Throttle plates
 - Vertical pressure shut-off plates
 - Vertical supply plates

Advantages

- Fast cycle times
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way solenoid valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a throttle plate possible.

Key features – Pneumatic components

Vertical stacking – Pressure regulator plate, variants ¹⁾		Type	Width				Pressure regulation up to		Description
Code			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure regulator plate for port 1 (P regulator)									
ZA		VABF-S...-R1C2-C-10	■	■	■	■	-	■	Regulates the operating pressure in duct 1 upstream of the solenoid directional control valve
ZAY ²⁾		VABF-S...-R1C2-C-10E	■	■	■	■	-	■	
ZF		VABF-S...-R1C2-C-6	■	■	■	■	■	-	
ZFY ²⁾		VABF-S...-R1C2-C-6E	■	■	■	■	■	-	
Pressure regulator plate for port 2 (B regulator)									
ZC		VABF-S...-R2C2-C-10	■	■	■	■	-	■	Regulates the operating pressure in duct 2 downstream of the solenoid directional control valve
ZCY ²⁾		VABF-S...-R2C2-C-10E	■	■	■	■	-	■	
ZH		VABF-S...-R2C2-C-6	■	■	■	■	■	-	
ZHY ²⁾		VABF-S...-R2C2-C-6E	■	■	■	■	■	-	
Pressure regulator plate for port 4 (A regulator)									
ZB ²⁾		VABF-S...-R3C2-C-10	■	■	■	■	-	■	Regulates the operating pressure in duct 4 downstream of the solenoid directional control valve
ZG ²⁾		VABF-S...-R3C2-C-6	■	■	■	■	■	-	
Pressure regulator plate for ports 2 and 4 (AB regulator)									
ZD		VABF-S...-R4C2-C-10	■	■	■	■	-	■	Regulates the working pressure in ducts 2 and 4 downstream of the solenoid directional control valve
ZDY ²⁾		VABF-S...-R4C2-C-10E	■	■	■	■	-	■	
ZI		VABF-S...-R4C2-C-6	■	■	■	■	■	-	
ZIY ²⁾		VABF-S...-R4C2-C-6E	■	■	■	■	■	-	

1) Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2

2) Also suitable for valves with symmetrical coil layout

Note

These pressure regulator plates cannot be combined with reversible 2x 3/2-way solenoid valves (code P, Q, R).

Key features – Pneumatic components

Vertical stacking – Pressure regulator plate, reversible, variants ¹⁾		Type	Width				Pressure regulation up to	Description
Code			18 mm	26 mm	42 mm	52 mm		
Pressure regulator plate for port 2, reversible (B regulator)								
ZL		VABFS...-R6C2-C-10	■	■	■	■	-	■
ZLY ²⁾		VABF-S...-R6C2-C-10E	■	■	■	■	-	■
ZN		VABF-S...-R6C2-C-6	■	■	■	■	■	-
ZNY ²⁾		VABF-S...-R6C2-C-6E	■	■	■	■	■	-
Pressure regulator plate for port 4, reversible (A regulator)								
ZK ²⁾		VABF-S...-R7C2-C-10	■	■	■	■	-	■
ZM ²⁾		VABF-S...-R7C2-C-6	■	■	■	■	■	-
Pressure regulator plate for ports 2 and 4, reversible (AB regulator)								
ZE		VABFS...-R5C2-C-10	■	■	■	■	-	■
ZEY ²⁾		VABF-S...-R5C2-C-10E	■	■	■	■	-	■
ZJ		VABF-S...-R5C2-C-6	■	■	■	■	■	-
ZJY ²⁾		VABF-S...-R5C2-C-6E	■	■	■	■	■	-

1) Width variants 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) can be selected via the pressure regulator configurator VABF-S2

2) Also suitable for valves with symmetrical coil layout

- Reversible pressure regulator for ports 2 and 4
- Pressure regulation upstream of the solenoid directional control valve
- Routes the operating pressure from duct 1 to ducts 3 and 5
- Routes the exhaust air from duct 1 to ducts 3 and 5

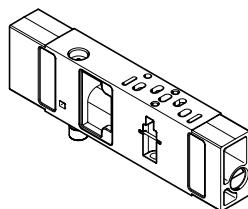
Note

These pressure regulator plates cannot be combined with standard 2x 3/2-way solenoid valves (code N, K, H). Reversible 2x 3/2-way solenoid valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.

Key features – Pneumatic components

Vertical stacking

Throttle plate



The throttle plate has two flow control valves for adjusting the exhaust flow rate at exhaust ports 3 or 5.

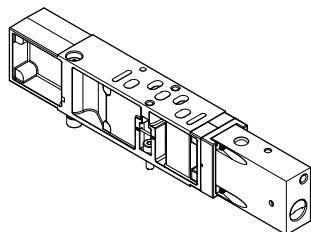
This enables the movement of the drive to be initiated and the desired speed to be set on the valve terminal using the manual override. Ducts 3 and 5 can be adjusted independently of each other.

- Note

On reversible valve terminals, the flow of working air is controlled in ducts 3 and 5 upstream of the valve.

Code		Type	Width				Description
			18 mm	26 mm	42 mm	52 mm	
X		VABF-S4...F1B1-C	■	■	■	■	<ul style="list-style-type: none"> Controls the flow of exhaust air downstream of the valve to ducts 3 and 5

Vertical pressure shut-off plate



The vertical pressure shut-off plate is equipped with a switch via which the compressed air supply can be shut off. This enables a solenoid directional control valve or subsequent vertical stacking plate to be replaced without switching off the overall air supply.

If the control chain has a redundant connection, the cycle can continue even in the case of a cyclical control system. Following activation of the shut-off, the exhaust air/return air from the actuated valve is discharged. This takes place via an M5 threaded connection or via duct 3 in the case of width 18 and 26 mm, and via duct 3 in the case of width 42 and 52 mm.

- Note

The operating pressure of the valve terminal must lie within the range of the required pilot pressure (i.e. min. 3 bar). When using the end plate with pilot air selector, only the switching position with the code W and U can be used.

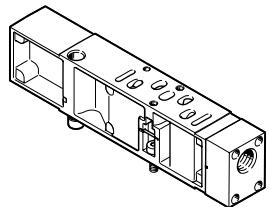
Code		Type	Width				Description
			18 mm	26 mm	42 mm	52 mm	
ZT		VABF-S4...L1D1-C	■	■	-	-	<ul style="list-style-type: none"> 3/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with internal pilot air Pressure separation at the valve assembly
		VABF-S2...L1D1-C	-	-	■	■	
ZS		VABF-S...L1D2-C	■	■	-	-	<ul style="list-style-type: none"> 3/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with internal pilot air Key-operated pressure separation at the valve assembly

- Note

The vertical pressure shut-off plates VABF-... are provided only in combination with VSVA-...T1L solenoid valves from Festo. In the vertical pressure shut-off plate only ducts 1 and 14 are blocked, and not duct 12.

Key features – Pneumatic components

Vertical supply plate



This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal.

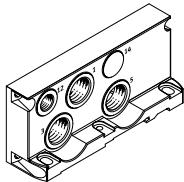
As additional compressed air supply for a valve. To supply an additional pressure zone.

Code		Type	Width				Description
			26 mm	18 mm	42 mm	52 mm	
ZU		VABF-S-...P1A3-...	■	■	■	■	<ul style="list-style-type: none"> Plate with port 11 for supplying individual operating pressure to a valve position, duct 1
ZV		VABFS-...P1A14-...	■	■	■	■	<ul style="list-style-type: none"> Plate with port 11 for supplying individual operating pressure to a valve position, ducts 1 and 14

Key features – Pneumatic components

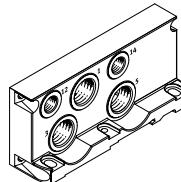
Compressed air supply and exhausting

Right-hand end plate, internal pilot air supply

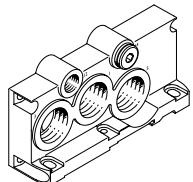


- Code V
- (no port 14)

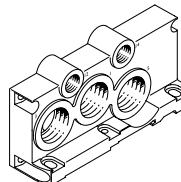
Right-hand end plate, external pilot air supply



- Code X

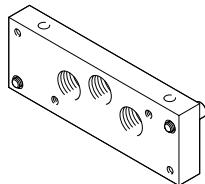


- Code V1, V3
- (port 14 is sealed with a blanking plug)



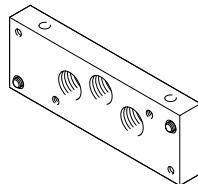
- Code X1, X3

Right-hand end plate, size ISO 3, internal pilot air supply



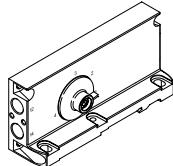
- Code V2, for width 65 mm

Right-hand end plate, size ISO 3, external pilot air supply



- Code X2, for width 65 mm

Right-hand end plate with pilot air selector



- Code Z, Y, W, U
- Code Z: selector position 1, external pilot air supply
- Code Y: selector position 2, internal pilot air supply

- Code W: selector position 3, external pilot air supply (ducted)

- Code U: selector position 4, internal pilot air supply (ducted)

The valve terminal VTSA/VTSA-F/VTSA-F-CB can be supplied with pressure at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale extensions.

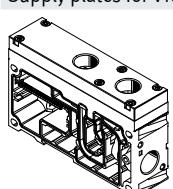
The valve terminal is generally supplied via supply plates (max. 16 per valve terminal) and/or via the right-hand end plate. When using valves with a width of 65 mm, the compressed air can also be supplied and exhausted using the adapter plate VABA-....

Exhausting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate.

Note

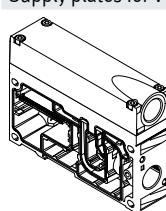
Compressed air supply and exhausting for size ISO 3 is described in a separate chapter on adaptation to width 65 mm (internal/external pilot air is regulated via MUH plate (solenoid valve)).

Supply plates for VTSA/VTSA-F, exhaust port 3/5 separate



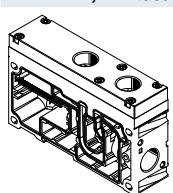
- Code K

Supply plates for VTSA/VTSA-F, exhaust port 3/5 common



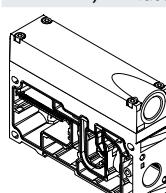
- Code L

Supply plates/extension module, pneumatic and electric air supply plate for VTSA-F-CB, exhaust port 3/5 separate



- Code U
- Code UW
- Code UWS

Supply plates/extension module, pneumatic and electric air supply plate for VTSA-F-CB, exhaust port 3/5 common



- Code U
- Code UW
- Code UWS

Key features – Pneumatic components

Additional compressed air supply/duct separation, VTSA/VTSA-F

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust air (3/5) common or separate

Depending on your order, the exhaust air ducts are either ducted or exhausted via silencers.

Operation with ducted exhaust air:

With ducted exhaust air, exhausting can be via a supply plate or a right-hand end plate (code V or X).

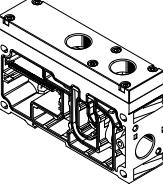
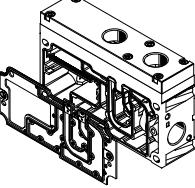
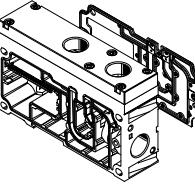
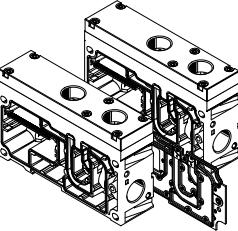
If duct separation is required, there are a number of different options:

- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left side: code SU, TU, RU
- Supply plate with duct separation on the right side: code US, UT, UR
- 2 supply plates with intermediate duct separation: code USU, UTU, URU.

Supply plates for VTSA/VTSA-F

Code	Type	Description
U	 <ul style="list-style-type: none"> • Exhaust port 3/5 common (not illustrated) • VABF-S6-10-P1A7-G12 • Exhaust port 3/5 separate • VABF-S6-10-P1A6-G12 	Supply plate without duct separation (no R, S or T selected)
SU TU RU		Supply plate with duct separation on left, if R, S or T selected
US UT UR		Supply plate with duct separation on right, if R, S or T selected
USU UTU URU		2 supply plates with duct separation in centre, if R, S or T selected

Key features – Pneumatic components

Additional compressed air supply/duct separation, VTSA-F-CB

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones. These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust air (3/5) common or separate

Depending on your order, the exhaust air ducts are either ducted or exhausted via silencers.

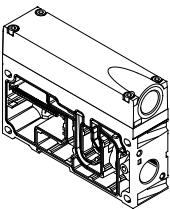
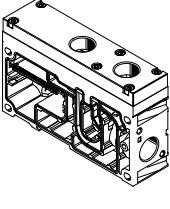
Operation with ducted exhaust air:

With ducted exhaust air, exhausting can be via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are a number of different options:

- Duct separation 1, 14: code TL
- Duct separation 1, 3, 5, 14: code K
- Duct separation 14: code L
- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

Supply plates, extension module and pneumatic and electric air supply plate for VTSA-F-CB

Code	Type	Description
U		<ul style="list-style-type: none"> • Exhaust port 3/5 common • VABF-S6-1-P1A7-G12-CB <p>Additional pneumatic supply Connecting thread G1/2</p>
UW		<ul style="list-style-type: none"> • Exhaust port 3/5 common • VABF-S6-1-P8A7-G12-CB <p>Additional pneumatic and electric supply Connecting thread G1/2 Generation of 24 additional valve addresses (electric supply is provided internally from Uval)</p>
UWS		<ul style="list-style-type: none"> • Exhaust port 3/5 common • VABF-S6-1-P8A7-G12-CB1 <p>Additional pneumatic and electric supply Connecting thread G1/2 Generation of 24 additional valve addresses (electric supply is provided from new (safe) voltage zone (internally from S2))</p>
U		<ul style="list-style-type: none"> • Exhaust port 3/5 separate • VABF-S6-1-P1A6-G12-CB <p>Additional pneumatic supply Connecting thread G1/2</p>
UW		<ul style="list-style-type: none"> • Exhaust port 3/5 separate • VABF-S6-1-P8A6-G12-CB <p>Additional pneumatic and electric supply Connecting thread G1/2 Generation of 24 additional valve addresses (electric supply is provided internally from Uval)</p>
UWS		<ul style="list-style-type: none"> • Exhaust port 3/5 separate • VABF-S6-1-P8A6-G12-CB1 <p>Additional pneumatic and electric supply Connecting thread G1/2 Generation of 24 additional valve addresses (electric supply is provided from new (safe) voltage zone (internally from S2))</p>

Key features – Pneumatic components

Right-hand end plate

Right-hand end plates with different port sizes are available depending on the air rate required.

With the following right-hand end plates, the outlet direction of the ports is aligned axially with the horizontal stacking direction.

Right-hand end plates with pilot air supply/pilot exhaust air

- Internal pilot air supply: code V, V1, V2 and V3 (ducts 1 and 14 are connected)
- External pilot air supply: code X, X1, X2 and X3, as well as XP1, XP2, XP3 and XS

For end plates with pilot air selector, the outlet direction of the ports is to the front of the valve terminal. This means that all the ports on the valve terminal can be combined in one outlet direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- External pilot air supply: selector position 1 (code Z)
- Internal pilot air supply: selector position 2 (code Y)
- External pilot air supply, ducted pilot exhaust air: selector position 3 (code W)
- Internal pilot air supply, ducted pilot exhaust air: selector position 4 (code U)



- The end plate with pilot air selector must be used in combination with a supply plate.
- The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.
- Ducted pilot exhaust air via port 12 is only possible with rotated seals on the valve.

Right-hand end plate, variants

Code	Blanking plug in duct	Pilot air supply	Ducted pilot exhaust air ¹⁾ Position of seal on solenoid valve ("ISO" is visible)	Connecting thread	
				1, 3, 5	12, 14
V	–	Internal	–	G1/2	G1/4
V1	14		–	G3/4	G1/4
V2	14		–	G1	G1/8
V3	14		■	G3/4	G1/4
X	–	External	–	G1/2	G1/4
X1	–		–	G3/4	G1/4
X2	–		–	G1	G1/8
X3	–		■	G3/4	G1/4
XP1 ²⁾	1	External, via soft start valve ("gradual pressure build-up")	–	G1/2	G1/4
XP2 ³⁾	1, 14		–	G1/2	G1/4
XP3 ³⁾	1, 3, 5, 14		–	G1/2	G1/4
XS ⁴⁾	14	External, via pilot air switching valve ("switchable pilot air")	–	G1/2	G1/4

1) Pilot exhaust air is ducted on the end plate via port 12 and vented (done by turning the seal on the solenoid valve to position "ISO")

2) Not possible in combination with soft start valve code PQ, PP, PO (with internal pilot air supply)

3) Not possible in combination with soft start valve code PN, PM, PK (with external pilot air supply)

4) Only possible in combination with pilot air switching valve code SS with intermediate plate code ZO

Right-hand end plate with pilot air selector

Code	Pilot air supply	Selector position	Ducted pilot exhaust air ¹⁾ Position of seal on solenoid valve ("ISO" is visible)	Connecting thread 12, 14
Z	External	1	–	G1/4
Y	Internal	2	–	G1/4
W	External (ducted)	3	■	G1/4
U	Internal (ducted)	4	■	G1/4

1) Pilot exhaust air is ducted on the end plate via port 12 and vented (done by turning the seal on the solenoid valve to position "ISO")

Key features – Pneumatic components

Right-hand end plate		Description
Code	Type of compressed air supply and pilot air supply	
Right-hand end plate (graphical illustration)		
V		
V1 V3 V2 (ISO3)		
X X1 X3 X2 (ISO3)		
XP1		
XP2		
XP3		
XS		

1) Ducted pilot exhaust air is only possible with rotated seals on the valve

2) Application with XP1, XP2, XP3 and soft start valve in combination with valves of width 52 mm:
please note the maximum flow rate of the soft start valve in this pressure zone

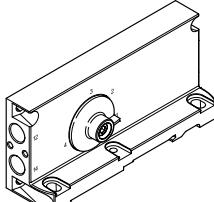
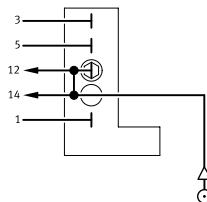
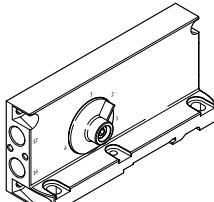
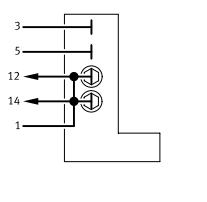
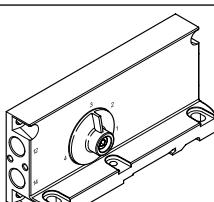
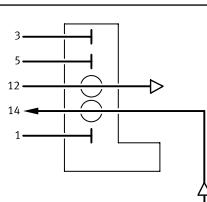
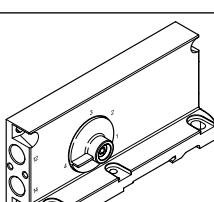
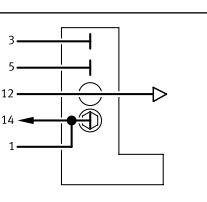
3) Application with XS and pilot air switching valve in combination with intermediate plate



Note
The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ page 220.

Key features – Pneumatic components

Right-hand end plate		Code ¹⁾	Type of compressed air supply and pilot air supply	Description
End plate with pilot air selector				
Z (1)				External pilot air supply • Pilot air supply is connected at port 14 • Port 12 is sealed with a blanking plug • Ports 12 and 14 are internally connected • Pilot exhaust air unducted via valve housing
Y (2)				Internal pilot air supply • Pilot air supply is branched internally from port 1 • Ports 1, 12 and 14 are internally connected • Ports 12 and 14 are sealed with blanking plugs • Pilot exhaust air unducted via valve housing
W (3)				External pilot air supply, ducted pilot exhaust air • Pilot air supply is connected at port 14 • Pilot exhaust air via port 12 ²⁾ • Cannot be selected in combination with a soft start valve in the last pressure zone
U (4)				Internal pilot air supply, ducted pilot exhaust air • Pilot air supply is branched internally from port 1 • Ports 1 and 14 are internally connected • Port 14 is sealed with a blanking plug • Pilot exhaust air via port 12 ²⁾ • Cannot be selected in combination with a soft start valve in the last pressure zone

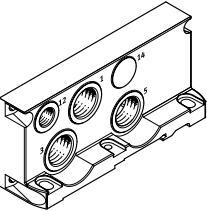
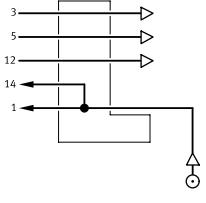
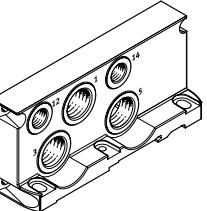
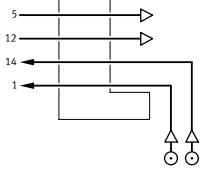
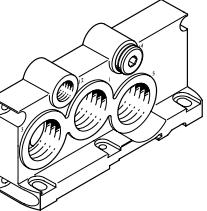
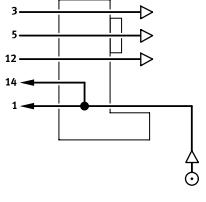
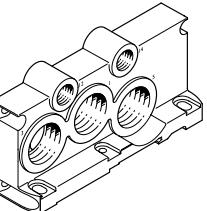
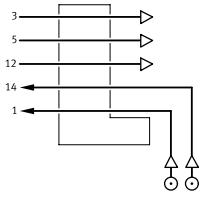
1) Selector position in brackets

2) Ducted pilot exhaust air is only possible with rotated seals on the valve (pilot exhaust air 82/84 including venting air for valves)

Note

The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.

Key features – Pneumatic components

Configuration of all pneumatic threaded connections		Connection (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
Right-hand end plate					
V			1 3 and 5 12 14	Push-in fitting Silencer or push-in fitting Silencer or push-in fitting Push-in fitting	QS-G1/2-16 U-1/2-B or QS-G1/2-16 U-1/4 or QS-G1/4-10 QS-G1/2-12 U-1/2-B or QS-G1/2-12 U-1/4 or QS-G1/4-8
X			1 3 and 5 12 14	Push-in fitting Silencer or push-in fitting Silencer or push-in fitting Push-in fitting	QS-G1/2-16 U-1/2-B or QS-G1/2-16 U-1/4 or QS-G1/4-10 QS-G1/2-12 U-1/2-B or QS-G1/2-12 U-1/4 or QS-G1/4-8
V1 V3			1 3 and 5 12 14	Barbed hose fitting Silencer or barbed hose fitting Silencer or push-in fitting Plug	N-3/4-P-19 ¹⁾ U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4 or QS-G1/4-12 B-1/4
X1 X3			1 3 and 5 12 14	Barbed hose fitting Silencer or barbed hose fitting Silencer or push-in fitting Push-in fitting	N-3/4-P-19 ¹⁾ U-3/4-B or N-3/4-P-19 ¹⁾ U-1/4 or QS-G1/4-12 QS-G1/4-12

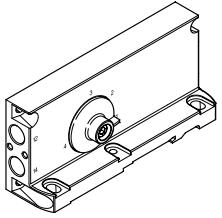
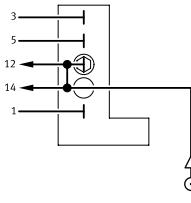
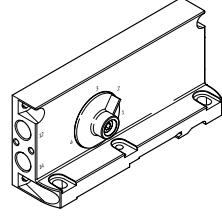
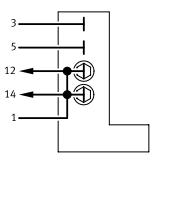
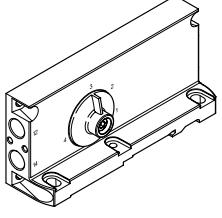
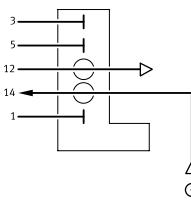
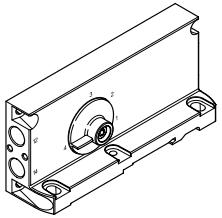
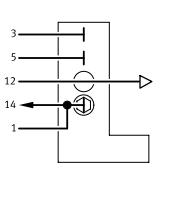
1) For tubing with I.D. 19 mm. Use tubing clips to DIN 3017

 - Note

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm", ISO size 3 (technology type 04)

→ page 220.

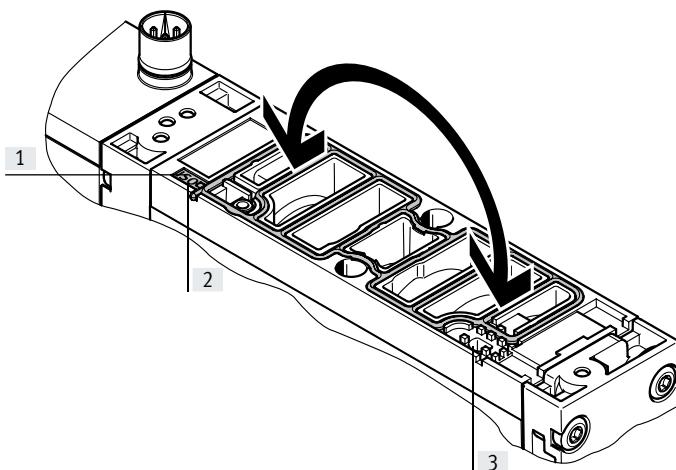
Key features – Pneumatic components

Configuration of all pneumatic threaded connections		Connection (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small	
End plate with pilot air selector						
Z (1)			12 14	Blanking plug Push-in fitting	B-1/4 QS-G1/4-10	B-1/4 QS-G1/4-8
Y (2)						
Y (2)			12 14	Blanking plug Blanking plug	B-1/4 B-1/4	B-1/4 B-1/4
W (3)						
W (3)			12 14	Silencer or push-in fitting Push-in fitting	U-1/4 or QS-G1/4-10 QS-G1/4-10	U-1/4 or QS-G1/4-8 QS-G1/4-8
U (4)						
U (4)			12 14	Silencer or push-in fitting Blanking plug	U-1/4 or QS-G1/4-10 B-1/4	U-1/4 or QS-G1/4-8 B-1/4

1) Selector position in brackets

Key features – Pneumatic components

Using the seals with ducted/unducted pilot exhaust air



Unducted pilot exhaust air:

- The seal is visible in the display window on control side 14.
- The "ISO" mark is visible on the designation label on the seal surface.

Ducted pilot exhaust air:

- The seal is visible in the display window on control side 12.
- The "ISO" mark is visible on the designation label on the seal surface.

[1] Designation label

[2] Display window on control side 14 ("ISO" is visible)

[3] Display window on control side 12 ("ISO" is visible)

Designation	ISO	ISO
Pilot exhaust air	Ducted	Unducted (standard)
Display window on	Control side 12	Control side 14
Pilot exhaust port	12	-

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Note

If a gradual pressure build-up is required in the system by using a soft start valve, then external pilot air should be selected whereby the pilot pressure is already applied in full at the point of switch-on.

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

In this case the pilot air supply is branched from the compressed air supply 1 using an internal connection. Port 14 is not available with code V and is sealed with a blanking plug for code V1, V2, V3.

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your valve terminal VTSA/VTSA-F/VTSA-F-CB using external pilot air supply.

The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.

Note

When using valves with a width of 65 mm, ISO size 3, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-... .

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR ...

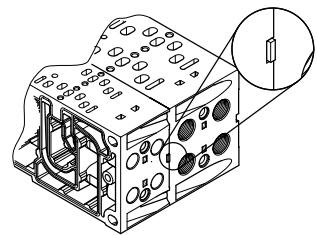
Key features – Pneumatic components

Creating pressure zones and separating exhaust air

The valve terminal VTSA/VTSA-F/VTSA-F-CB offers a number of options for creating pressure zones if different working pressures are required. Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by appropriate duct separation.

Compressed air is supplied and exhausted via a supply plate. The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F/VTSA-F-CB.

Duct separations are integrated ex-works as per your order. Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



Code	Separating seal Illustrated examples	Coding	Basic representation	Width				Description
				18 mm	26 mm	42 mm	52 mm	
T				■	■	■	■	Duct 1 separated
S				■	■	■	■	Ducts 1, 3 and 5 separated
R				■	■	■	■	Ducts 3 and 5 separated
TL		Colour-coded in white		■	■	■	■	Duct 1 and 14 separate
K		Colour-coded in red		■	■	■	■	Ducts 1, 3, 5 and 14 separated
L		Colour-coded in green		■	■	■	■	Duct 14 separated

Key features – Pneumatic components

Example: Compressed air supply and pilot air supply, right-hand end plate

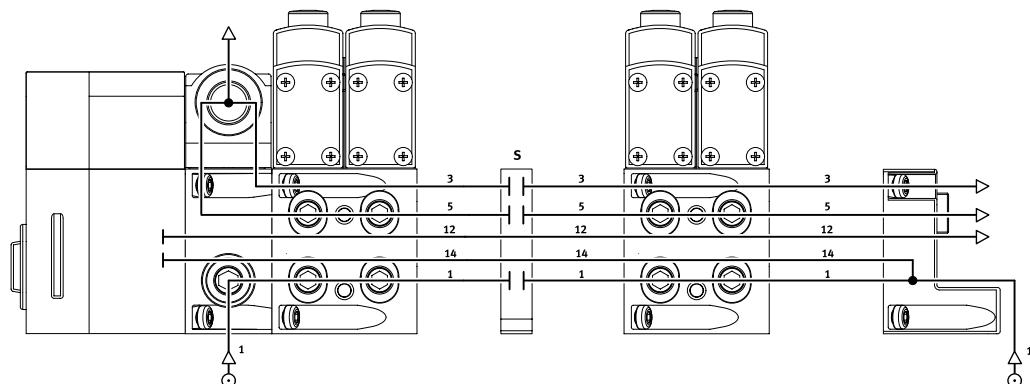
Internal pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code V and V1

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with internal pilot air supply:

- Port 14 is not present with code V and is sealed with a blanking plug for code V1.
- The air is exhausted via the silencer at exhaust port 3/5.
- Duct separations can optionally be used to create pressure zones.

Optional duct separation



Example: Compressed air supply and pilot air supply, right-hand end plate

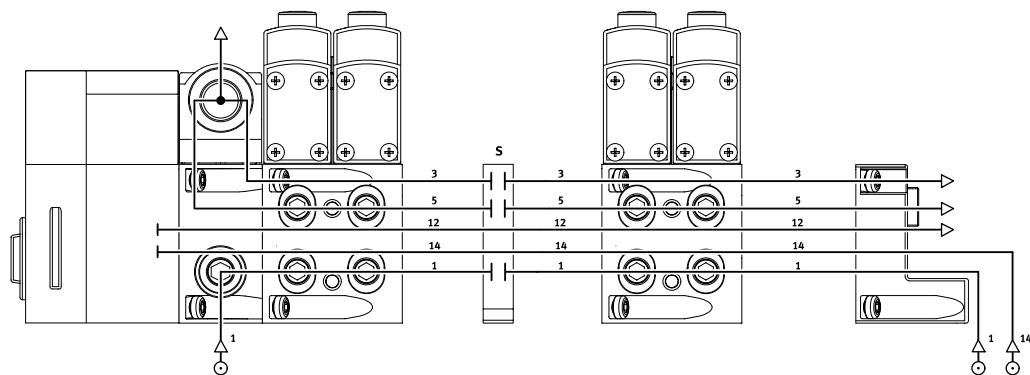
External pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code X and X1

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply:

- Port 14 on the right-hand end plate is equipped with a fitting for this.
- The air is exhausted via the silencer at exhaust port 3/5.
- Duct separations can optionally be used to create pressure zones.

Optional duct separation



Key features – Pneumatic components – Compressed air supply and pressure zones, examples

Example: Compressed air supply and pilot air supply via end plate with pilot air selector

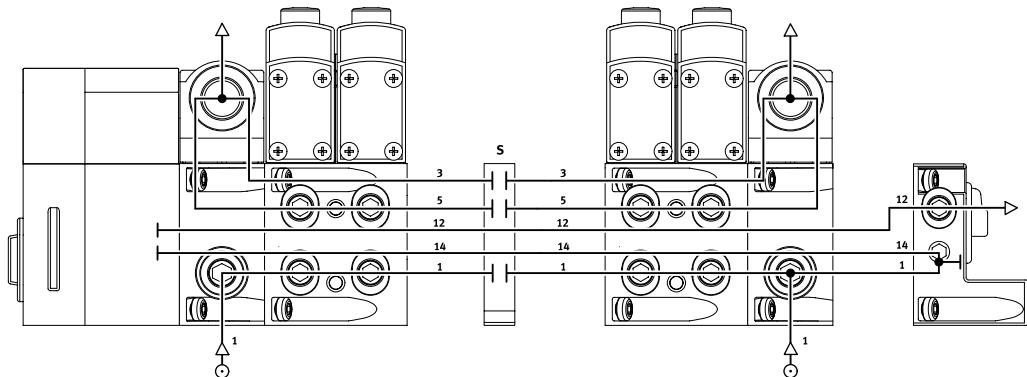
Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code U

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with internal pilot air supply:

- Port 14 on the right-hand end plate is tightly sealed.
- At exhaust port 3/5 the air is ducted or discharged via the silencer.
- The selector switch on the pilot air selector is in position 4.
- Duct separations can optionally be used to create pressure zones.

Optional duct separation



Example: Compressed air supply and pilot air supply via end plate with pilot air selector

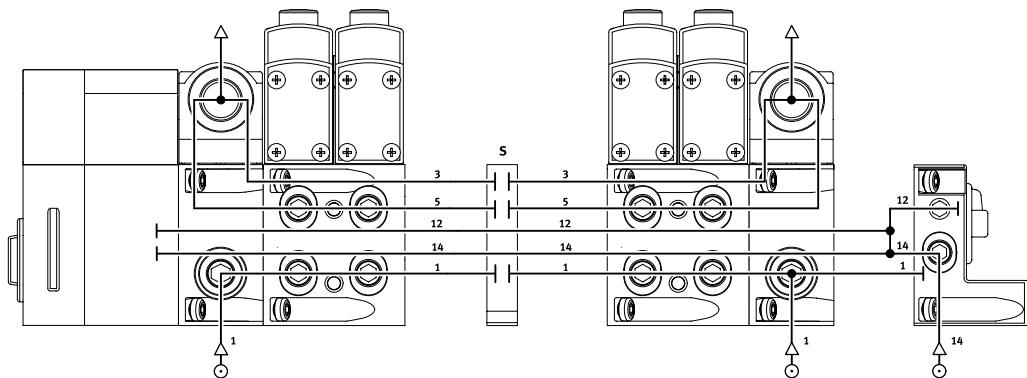
External pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code Z

Optional duct separation

The adjacent diagram shows an example of the configuration and connection of the compressed air supply with external pilot air supply:

- Port 14 on the right-hand end plate is equipped with a fitting for this.
- Port 12 is sealed with a blanking plug since it is internally connected with port 14.
- At exhaust port 3/5 the air is ducted or discharged via the silencer.
- The selector switch on the pilot air selector is in position 1.
- Duct separations can optionally be used to create pressure zones.

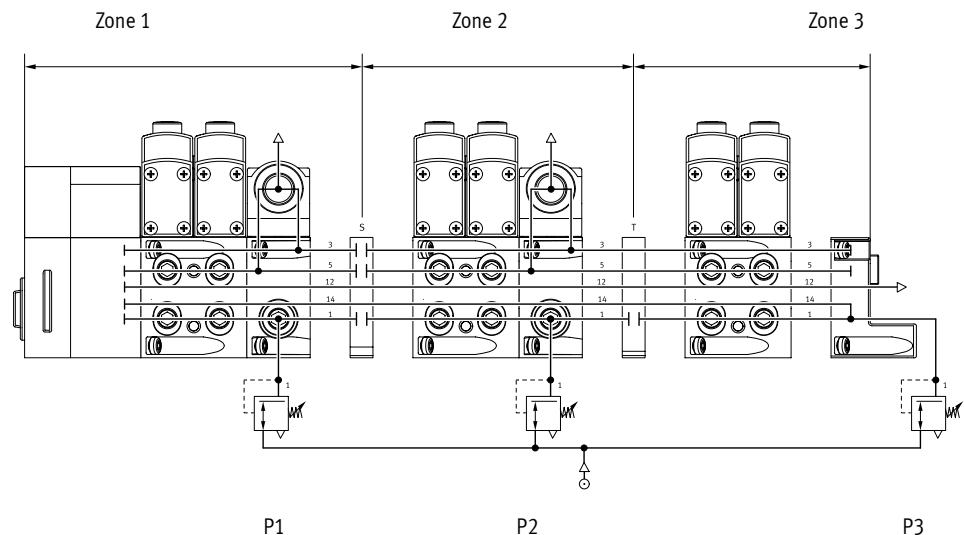


Key features – Pneumatic components – Compressed air supply and pressure zones, examples

Examples: Creating pressure zones

VTSA/VTSA-F/VTSA-F-CB with CPX terminal

VTSAVTSA-F/VTSA-F-CB allows the creation of up to 16 pressure zones (up to 32 pressure zones if only size 1, ISO 5599-2, is fitted). The diagram shows an example of the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Note

Examples with pressure zones and soft start valve are described separately in the chapter "Soft start valve"

→ page 178.

Key features – Mounting

Valve terminal mounting

Sturdy valve terminal mounting thanks to:

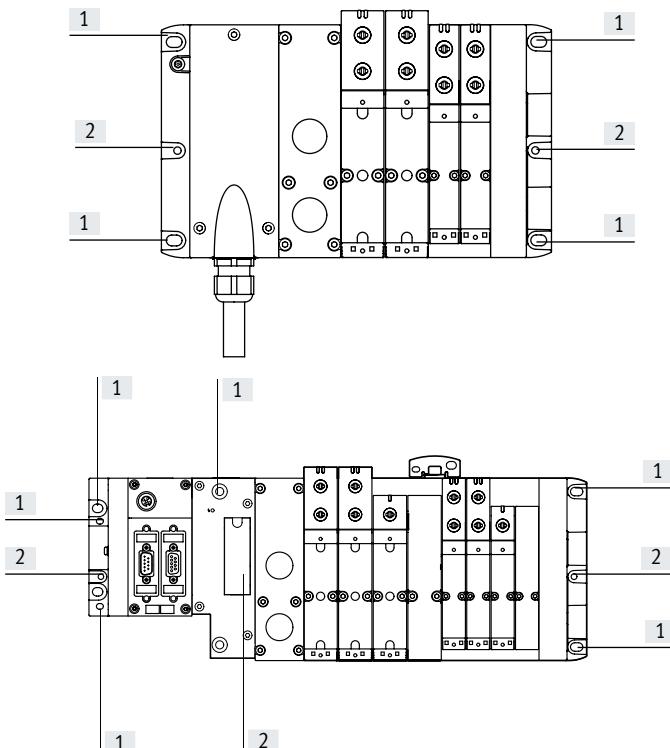
- Through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting for VTSA/VTSA-F (horizontal mounting position permitted)

Note

Further information on mounting the valve terminal, arranged by valve terminal configuration, can be found on the catalogue DVD or online.

- → Internet: 2D/3D-CAD
- → www.festo.com/sp

Wall mounting, general



- [1] Drilled hole for M6 screw
[2] Drilled hole for H-rail mounting

The valve terminal VTSA/VTSA-F/VTSA-F-CB is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces):
2 each on the multi-pin manifold block and the right-hand end plate
- Fieldbus, CPX (6 pieces):
2 each on the left-hand (CPX) and right-hand (VTSA/VTSA-F) end plate and the pneumatic interface

Mounting brackets can be mounted on pneumatic supply plates and manifold sub-bases.

If using CPX components, see:

- → Internet: cpx

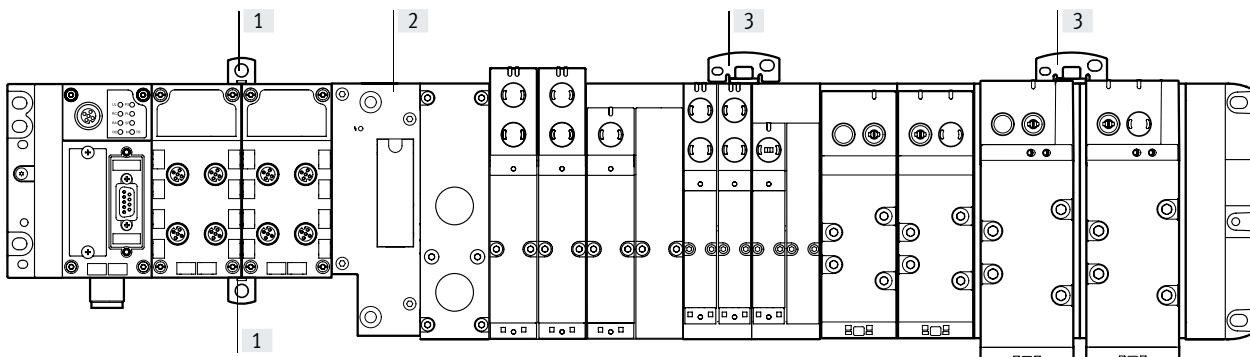
Note

Wall mounting of the VTSA/VTSA-F/VTSA-F-CB with more than 5 pneumatic modules

Note the following information to avoid damage to the valve terminal:

- Additionally use mounting brackets of the type VAME-S6-W-M46
- Mount these on each fourth plate (manifold sub-base, supply plate or exhaust plate), counting from left to right, starting after the pneumatic interface.
- No mounting bracket is required next to the right-hand end plate.
- Use the pre-assembled mounting brackets when mounting factory pre-assembled valve terminals on a wall.

Wall mounting with CPX polymer interface



- [1] Additional wall mounting for polymer CPX terminal

- [2] Pneumatic interface

- [3] Additional wall mounting for VTSA/VTSA-F/VTSA-F-CB

(with drilled hole for M5 and M6 screw)

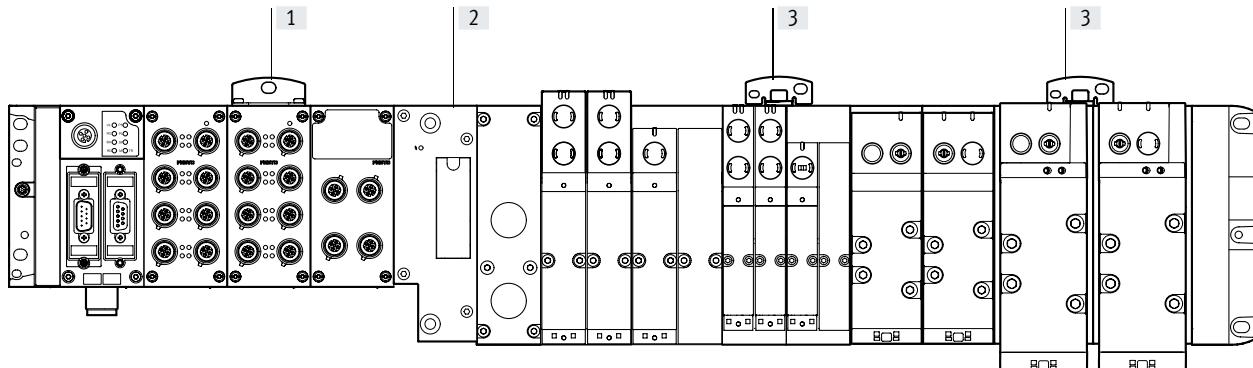
In the case of CPX terminals in polymer design with 4 and more interlinking blocks, additional wall mountings of the type CPX-BG-RW must be used approx. every 100 ... 150 mm. These mountings are clipped in at the top and bottom between the CPX modules.

In the case of the VTSA/VTSA-F/VTSA-F-CB, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Key features – Mounting

Wall mounting with CPX metal interface



[1] Additional wall mounting for metal CPX terminal

[2] Pneumatic interface

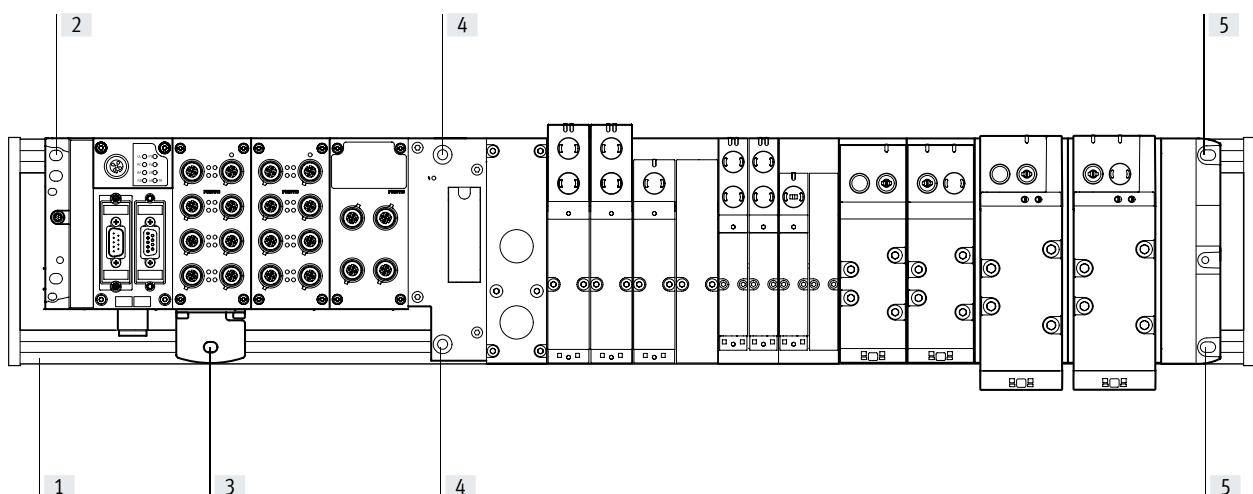
[3] Additional wall mounting for VTSA/VTSA-F/VTSA-F-CB
(with drilled hole for M5 and M6 screw)

In the case of CPX terminals in metal design with 4 and more interlinking blocks, additional wall mountings of the type CPX-M-BG-RW must be used approx. every 100 ... 150 mm. These wall mountings are screwed in at the top on the corresponding CPX module.

In the case of the VTSA/VTSA-F/VTSA-F-CB, mounting brackets must be mounted on the wall as instructed above.

Brackets of the type VAME-S6-W-M46 must be used as an additional wall mounting.

Mounting on support system with CPX metal interface



[1] Support system (DIN mounting rail)

[2] Upper mounting for metal CPX terminal, left-hand end plate on DIN mounting rail

[3] Lower mounting for metal CPX terminal on DIN mounting rail with mounting bracket CPX-M-BG-VT-2X

[4] Mounting for pneumatic interface on DIN mounting rail

[5] Mounting for right-hand end plate on DIN mounting rail

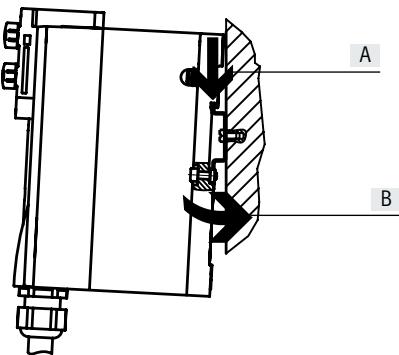
If a terminal CPX (metal version) with VTSA pneumatic components is mounted on DIN mounting rails, it may be necessary to have one or more mounting brackets on the CPX side to compensate for the length. It is possible to compensate for the length by using special mounting brackets CPX-M-BG-VT-2X. The mounting bracket connects the terminal CPX (metal version) to the DIN mounting rail.

Note

- Only CPX modules (metal version) with VTSA/VTSA-F/VTSA-F-CB modules of width 18 ... 52 mm may be used.
 - The number of mounting brackets required depends on the number of CPX modules installed and whether any system feeds are present.
- Further information about mounting the valve terminal can be found in the assembly instructions on the Festo Support Portal
- Internet: 2D/3D-CAD
 - www.festo.com/sp

Key features – Mounting

H-rail mounting (not permitted for all VTSA-F-CB combinations)



The valve terminal VTSA/VTSA-F/VTSA-F-CB is hooked onto the H-rail (see arrow A). The valve terminal VTSA/VTSA-F/VTSA-F-CB is then swivelled onto the H-rail and secured in place with the clamping element (see arrow B).

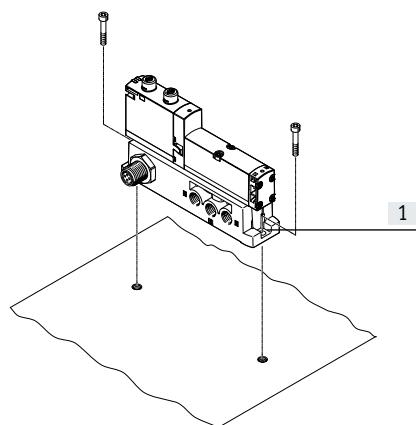
For H-rail mounting of the valve terminal VTSA/VTSA-F/VTSA-F-CB, you will need the mounting kit CPX-CPA-BG-NRH:

This enables the valve terminal to be mounted on an H-rail to EN 60715.

Note

- Wall mounting is recommended if more than one vertical stacking element or a long valve terminal design is required.
- Vibration/shock loads are not permissible with H-rail mounting.
- Only horizontal mounting position is permissible for H-rail mounting.
- Valve terminals VTSA-F-CB with pneumatic interface with voltage zones are not permitted for H-rail mounting.

Individual valve mounting



[1] Vertical mounting holes

The individual sub-base for wall mounting is designed for integration into a system or machine. It is mounted vertically.

Key features – Display and operation

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

Manual override (MO):

The manual override enables the valve to be switched when not electrically actuated or when de-energised. The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override.

Alternatives:

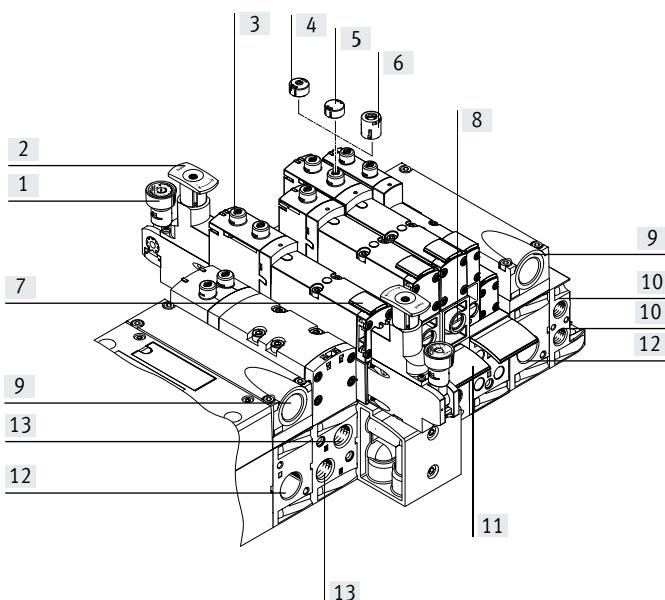
- The cover cap (code N) limits the function of the manual override, preventing it from being locked. The valve can then only be actuated with non-detenting operation.
- The cover cap (code V) can be used to secure the manual override against accidental actuation.

- The heavy-duty cover cap protects the manual override located on the valve. The valve can be actuated as non-detenting or as detenting via accessory.

- - Note

Special valve variants with pre-assembled cover caps for the manual override are available for valve terminal VTSA/VTSA-F/VTSA-F-CB.

Pneumatic connection and control elements



- | | |
|---|---|
| [1] Pressure gauge (optional) | [10] Pilot ports 12 and 14 for supplying the external pilot air |
| [2] Adjusting knob for optional pressure regulator plate | [11] Inscription label holder for sub-base |
| [3] Manual override (MO) (for each pilot solenoid coil, non-detenting or non-detenting/detenting) | [12] Supply port 1 for operating pressure |
| [4] Cover cap for MO, non-detenting | [13] Working ports 2 and 4, per valve position |
| [5] Cover cap for MO, concealed | |
| [6] Cover cap for MO, non-detenting heavy duty, detenting via accessory | |
| [7] Inscription label holder for valve | |
| [8] Adjusting screw of optional throttle plate | |
| [9] Exhaust ports "Valves" (3/5) | |

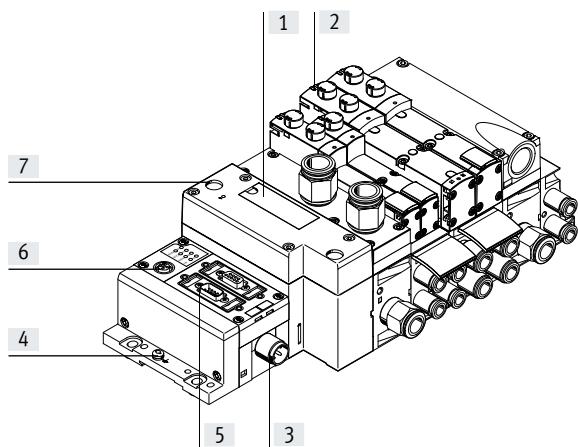
- - Note

A manually operated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

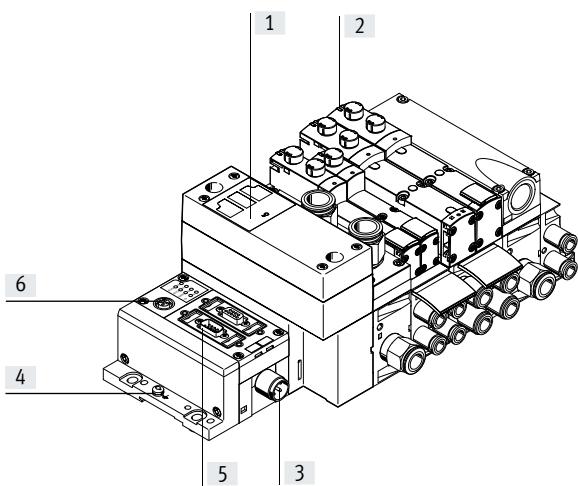
Key features – Display and operation

Display and operation

Electrical connection and display elements for VTSA/VTSA-F



Electrical connection and display elements for VTSA-F-CB



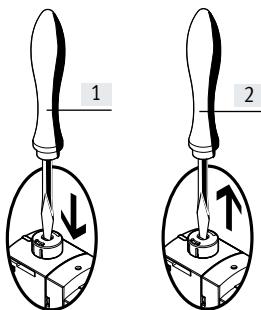
- [1] Inscription area and covering for H-rail mounting
- [2] Yellow LEDs, signal status indication for the pilot solenoid coils
- [3] Power supply connection
- [4] Earthing connection
- [5] Fieldbus interface (bus-specific)
- [6] Service interface for handheld unit, etc.
- [7] Red LED: common error display for valves

- [1] LED indicators for operating states/diagnostics of the pneumatic interface
- [2] Yellow LEDs, signal status indication for the pilot solenoid coils
- [3] Power supply connection
- [4] Earthing connection
- [5] Fieldbus interface (bus-specific)
- [6] Service interface for handheld unit, etc.

Key features – Display and operation

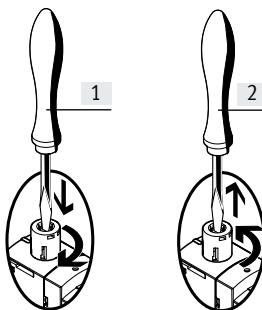
Manual override (MO) – Function

MO with automatic reset (non-detenting)



- [1] Press in the plunger of the manual override using a pointed object or screwdriver.
The valve is in switching position.
- [2] Remove the pointed object or screwdriver.
The spring force pushes the plunger of the manual override back.
The valve returns to its normal position (not with double solenoid valve code J or D).

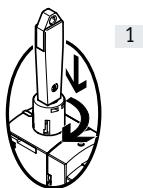
MO with detent (locking)



- [1] Press in the plunger of the manual override using a pointed object or screwdriver until the valve switches and then turn the plunger clockwise by 90° until the stop is reached.
The valve remains in switching position.
- [2] Turn the plunger anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. The spring force pushes the plunger of the manual override back. The valve returns to its normal position (not with double solenoid valve code J or D).

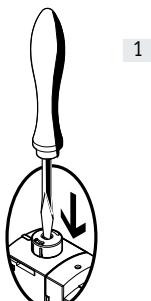
Cover caps for manual override

Cover cap for MO, heavy-duty, with automatic reset (non-detenting/detenting via accessory)

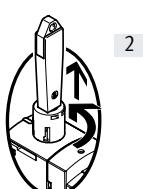


- [1] Non-detenting:
Push in key for MO. The valve is in switching position.
Detenting:
Turn the coded key in switching position clockwise by 90° until the stop is reached. The valve remains in switching position. In this position the key is latched and cannot be removed.

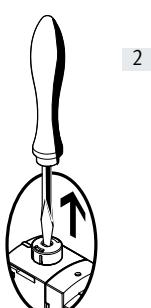
Cover cap for MO, with automatic return (non-detenting)



- [1] Restricted function, non-detenting: push in the stem of the MO cap using a pointed object or screwdriver. The valve is in switching position.

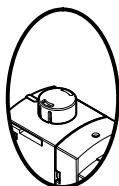


- [2] Turn the key anti-clockwise by 90° until the stop is reached. The key is now unlatched. The key is pushed out by the spring force of the manual override. The valve returns to its normal position (not with double solenoid valve code J or D).



- [2] Remove the pointed object or screwdriver.
The spring force pushes the plunger of the manual override back.
The valve returns to its normal position (not with double solenoid valve code J or D).

Cover cap for MO, concealed

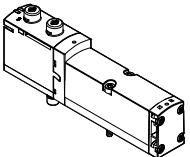
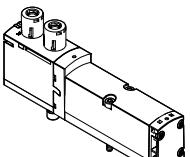
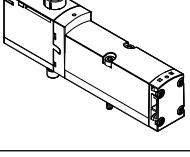
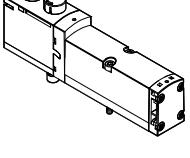
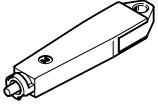


When concealed the cover cap, the MO can be secured against accidental actuation.

Note

Cover caps for the manual override can be ordered separately as accessories. There are also VSVA valve variants with pre-assembled cover caps.

Key features – Display and operation

Overview of valve variants and cover caps for manual override (MO)			Manual override (MO)	Valve code identification on the rating plate sticker ¹⁾
Illustrations	Terminal code	Description of valve terminal order code	Manual override (MO)	Valve code identification on the rating plate sticker ¹⁾
VSVA solenoid valve without cover cap				
	R	Without cover cap on MO	Non-detenting, detenting	VSVA-B- ... -MZD- ...
VSVA solenoid valve with pre-assembled cover cap on MO				
	B	MO non-detenting/heavy duty with cover cap, can be used as detenting via accessory (key), as valve variant	Non-detenting, detenting via accessory (key)	VSVA-B- ... -MZTR- ...
	C	MO can be used as non-detenting only with coded cover cap, as valve variant	Non-detenting	VSVA-B- ... -MZH- ...
	D	MO concealed by cover cap – operation of MO prevented, as valve variant	Covered	VSVA-B- ... -MZ- ...
Cover caps for MO				
	N	MO can be used as non-detenting only with coded cover cap	Non-detenting	VSVA-B- ... -MZD- ...
	V	MO covered by cover cap – operation of MO prevented	Covered	VSVA-B- ... -MZD- ...
	A	MO non-detenting/heavy duty with cover cap, detenting via accessory (key)	Non-detenting, detenting via accessory	VSVA-B- ... -MZD- ...
Accessory for manual override, heavy duty				
	-	Coded key (accessory) for actuating MO, non-detenting/heavy duty, for detenting position	For manual override, detenting	-

1) As an example, the part code for a 5/2-way single solenoid valve, mechanical spring return is used here (e.g.: VSVA-B-M52-MZTR-A2-1T1L)

Note

Cover caps for non-detenting/heavy duty manual override, detenting via accessory, are provided for one-off use only.

If they are used more than once, reliable detenting of the cover cap cannot be guaranteed.

Key features – Display and operation, VTSA-F-CB

Overview of valve variants and cover caps for manual override (MO) for VTSA-F-CB				
Illustrations	Terminal code	Description of valve terminal order code	Manual override (MO)	Valve code identification on the rating plate sticker ¹⁾
Solenoid valve VABF, vacuum generator				
	ZQN	MO can be used as non-detenting only with coded cover cap, as valve variant	Non-detenting	VABFS4-2-V2B1-G38 ...
	ZQR	Non-detenting manual override, can be used as detenting, as valve variant	Non-detenting, detenting without accessories	VABFS4-2-V2B1-G38 ...
	ZQV	MO concealed by cover cap – operation of MO prevented, as valve variant	Covered	VABFS4-2-V2B1-G38 ...
	ZQA	MO non-detenting/heavy duty with cover cap, can be used as detenting via accessory (key), as valve variant	Non-detenting, detenting via accessory (key)	VABFS4-2-V2B1-G38 ...
Solenoid valve VABF, soft start valve				
	ZQZ	The manual override can be reset in two ways: <ul style="list-style-type: none">• manually or• electrically via control signal	Detenting, electrically self-resetting	VABFS6-1-P5A4 ... YE ...
	ZQX	Manual override, concealed	None	VABFS6-1-P5A4 ... S ...
Solenoid valve VSVA, pilot air switching valve				
	-	The manual override can be reset in two ways: <ul style="list-style-type: none">• manually or• electrically via control signal	Detenting, electrically self-resetting (default)	VSVA-BT-M32CS... YE ...
	ZZ	Manual override, concealed	None	VSVA-BT-M32CS ... S ...
Accessory for manual override, heavy duty				
	-	Coded key (accessory) for actuating MO, non-detenting/heavy duty, for detenting position	For manual override, detenting	-

1) As an example, the part code for a 5/2-way single solenoid valve, mechanical spring return is used here (e.g.: VSVA-B-M52-MZTR-A2-1T1L)

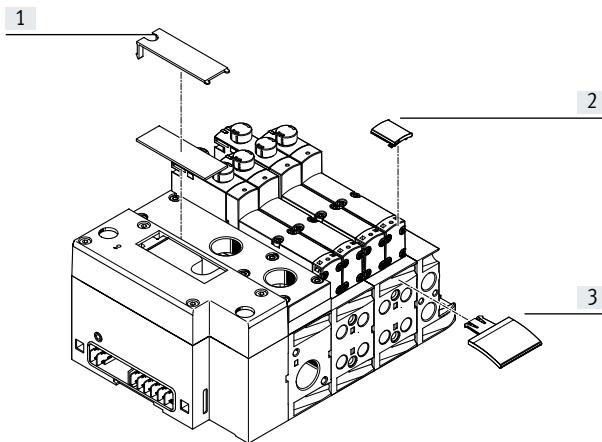
- - **Note**

Cover caps for non-detenting/heavy duty manual override, detenting via accessory, are provided for one-off use only.

If they are used more than once, reliable detenting of the cover cap cannot be guaranteed.

Key features – Electrical components

Inscription system



- [1] Inscription area (approx. 20 x 45 mm)
- [2] Inscription label holder for valve ASCF-T-S6 (17 x 12.5 mm), ASCF-T-S6-Z
- [3] Inscription label holder for manifold sub-base ASCF-M-S6, ASCF-M-S2-2

Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.

Scope of delivery: inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: part no. 540888
- Inscription label holder with additional fields for marking for valve type ASCF-T-S6-Z: part no. 8106532

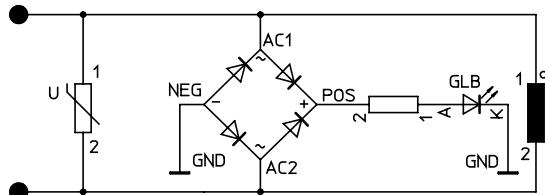
- Inscription label holder for manifold sub-base type ASCF-M-S6: part no. 540889
 - Inscription label holder for manifold sub-base (for valve width 52 mm) type ASCF-M-S2-2: part no. 562577
- Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

Protective circuit

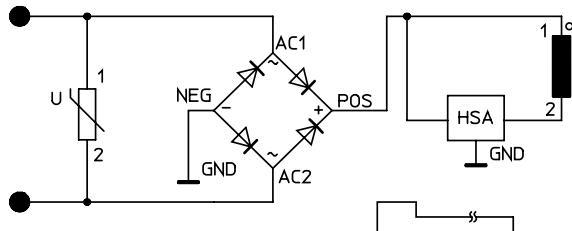
Each VSVA solenoid coil is provided with a spark arresting protective circuit and protected against polarity reversal.

The 24 V DC version of width 52 mm additionally features integrated holding current reduction.

24 V DC version (width 18 to 42 mm)



24 V DC version (width 52 mm)



Note

- All control signals of the solenoid coils of a valve terminal share a common load (independent of whether multi-pin, AS-i (actuator-sensor interface) or CPX) is used.
- With the valve terminal VTSA-F-CB, the common load always refers to a common voltage zone.
- A configuration combining VTSA/VTSA-F and VTSA-F-CB is not permitted.

Key features – Electrical components

Individual valve

Valves can also be used on individual sub-bases if actuators are further away from the valve terminal.

- Electrical connection M12, 4-pin 24 V DC
- 4-pin clamped terminal connection for configuration by the user 24 V DC
- Cable (open end) for configuration by the user 24 V DC

Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed.

- Individual electrical connection:
- M12
 - 6-way or 10-way
 - 5-pin
 - 24 V DC

Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA/VTSA-F:

- Sub-D multi-pin plug connection (37-pin for 24 V DC): This valve terminal can be equipped with 1 ... 16 valve positions (with double solenoid valves), or with 1 ... 32 valve positions (with single solenoid valves). A maximum of 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC): This valve terminal can be equipped with 1 ... 16 valve positions (with double solenoid valves), or with 1 ... 32 valve positions (with single solenoid valves).

A maximum of 32 solenoid coils can be actuated.

- Multi-pin node (round plug): electrical multi-pin plug connection with round plug, 19-pin to CNOMO E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminal can be fitted with max. 16 solenoid coils.

The valves are switched by positive or negative logic (PNP or NPN). Mixed operation is not permissible because all control signals of the solenoid coils of a valve terminal share a common load.

Each pin on the multi-pin plug (Sub-D) or terminal box (terminal strip) can actuate exactly one solenoid coil. When using the maximum configurable number of 32 valve positions, 32 valves can be addressed, each with a single solenoid coil.

With 16 or fewer valve positions, 2 solenoid coils per valve can be addressed.

 - Note

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA/VTSA-F with Sub-D multi-pin plug connection:

- NEBV-....-LE10 for max. 8 solenoid coils
- NEBV-....-LE26 for max. 22 solenoid coils
- NEBV-....-LE27 for max. 23 solenoid coils
- NEBV-....-LE37 for max. 32 solenoid coils
- NECV-S1W37 pre-assembled plug connector

AS-Interface connection

Valve terminals VTSA/VTSA-F with AS-Interface connection can be expanded with up to 8 valves with max. 8 solenoid coils.

The valve terminal with AS-Interface connection is based on the same electrical linkage as the valve terminal with multi-pin plug connection.

This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-Interface module. The technical specifications of the AS-Interface system must be observed in this case.

 - Note

AS-i module VAEM-S6-S-FAS-4-4E. Always operate the AS-i module with additional power supply if max. 4 solenoid coils (width 52 mm) are simultaneously supplied with current.

More information can be found at:
→ Internet: as-interface

Fieldbus interface/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means the following:

- The valves and electrical outputs are supplied via the operating voltage connection CPX

- The valves are supplied and switched off independently via a separate port on the CPX

 - Note

More information can be found at:
→ Internet: cpx

Key features – Electrical components

Rules for addressing

Address allocation	Single solenoid valve	Double solenoid valve	Connecting cable
<p>Address allocation doesn't depend on whether single or double solenoid valves are fitted.</p> <p>Addresses are allocated in ascending order without gaps, from left to right.</p>	<p>A valve position for actuating one solenoid coil (VABV...T1) occupies one address.</p>	<p>A valve position for actuating two solenoid coils (VABV...T2) occupies two addresses. The following allocation applies in this case:</p> <ul style="list-style-type: none"> • Coil 14: lower-value address • Coil 12: higher-value address 	<p>The wire colours refer to the following pre-assembled connecting cables from Festo:</p> <ul style="list-style-type: none"> • NEBV-...-LE10 for valve terminal with max. 8 solenoid coils • NEBV-...-LE26 for valve terminal with max. 22 solenoid coils • NEBV-...-LE27 for valve terminal with max. 23 solenoid coils • NEBV-...-LE37 for valve terminal with max. 32 solenoid coils

Pin allocation – Multi-pin plug, Sub-D socket, 24 V DC, electrical control code MP1

	Pin ²⁾	Address/coil	Wire colour ¹⁾		Pin ²⁾	Address/coil	Wire colour ¹⁾
PIN 1	1	0	WH		17	16	WH PK
	2	1	BN		18	17	PK BN
	3	2	GN		19	18	WH BU
	4	3	YE		20	19	BN BU
	5	4	GY		21	20	WH RD
	6	5	PK		22	21	BN RD
	7	6	BU		23	22	GY GN
	8	7	RD		24	23	YE GY
	9	8	GY PK		25	24	PK GN
	10	9	RD BU		26	25	YE PK
	11	10	WH GN		27	26	GN BU
	12	11	BN GN		28	27	YE BU
	13	12	WH YE		29	28	GN RD
	14	13	YE BN		30	29	YE RD
	15	14	WH GY		31	30	GN BK
	16	15	GY BN		32	31	GY BU
Conductor							
33		0 V ³⁾	YE BK		35	0 V ³⁾	BN BK
34		0 V ³⁾	WH BK		36	0 V ³⁾	BK
Earthing							
37		FE	VT		-	-	-

1) To IEC 757

2) Pin 9 ... 35: not allocated in the case of connecting cable NEBV-...-LE10

Pin 23 ... 33: not allocated in the case of connecting cable NEBV-...-LE26

Pin 24 ... 33: not allocated in the case of connecting cable NEBV-...-LE27

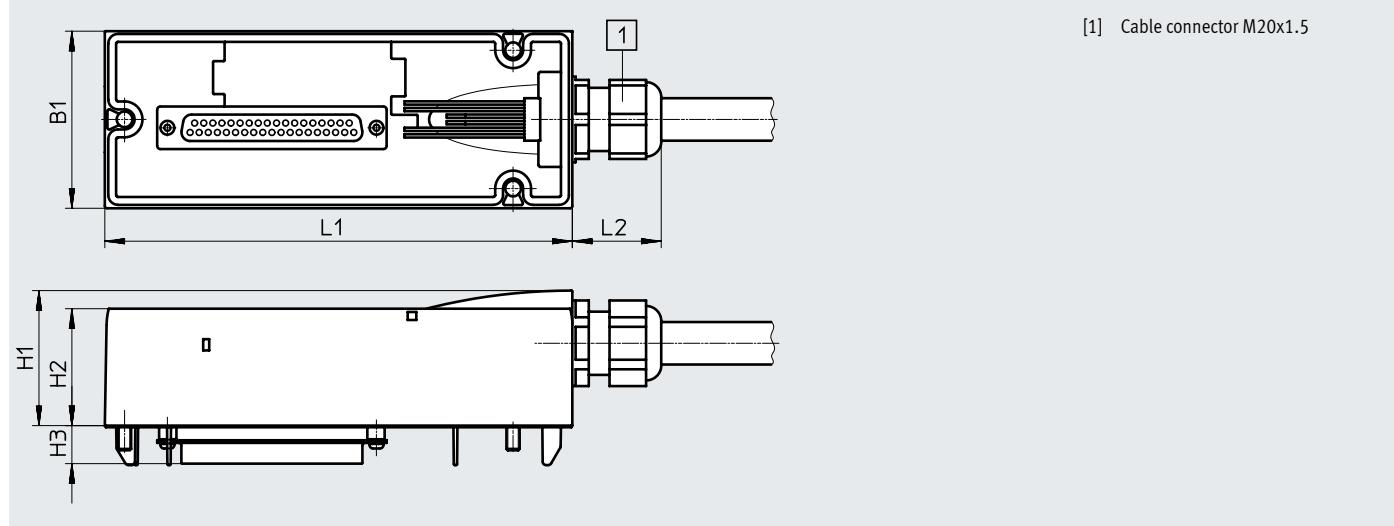
3) Connect 0 V for positive-switching control signals, 24 V for negative-switching control signals. Mixed operation is not permissible because all control signals of the solenoid coils of a valve terminal share a common load!

Key features – Electrical components

Dimensions

Download CAD data → www.festo.com

Connecting cable NEBV-...



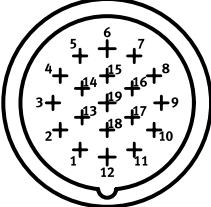
Type	B1	H1	H2	H3	L1	L2
NEBV-...	54	41	36	11.6	142	27

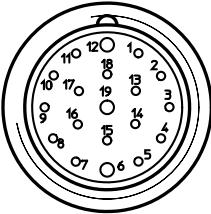
Ordering data – Connecting cable, Sub-D, 24 V DC, electrical control code MP1

Cable sheath	Connecting cable	Length [m]	Part no.	Type
	For max. 8 solenoid coils, 10-wire	2.5	539240	NEBV-S1W37-E-2.5-LE10
		5	539241	NEBV-S1W37-E-5-LE10
		10	539242	NEBV-S1W37-E-10-LE10
	For max. 22 solenoid coils, 26-wire	2.5	539243	NEBV-S1W37-E-2.5-LE26
		5	539244	NEBV-S1W37-E-5-LE26
		10	539245	NEBV-S1W37-E-10-LE26
	For max. 32 solenoid coils, 37-wire	2.5	539246	NEBV-S1W37-K-2.5-LE37
		5	539247	NEBV-S1W37-K-5-LE37
		10	539248	NEBV-S1W37-K-10-LE37
	For max. 8 solenoid coils, 10-wire	2.5	543271	NEBV-S1W37-KM-2.5-LE10
		5	543272	NEBV-S1W37-KM-5-LE10
		10	543273	NEBV-S1W37-KM-10-LE10
	For max. 23 solenoid coils, 27-wire	2.5	543274	NEBV-S1W37-KM-2.5-LE27
		5	543275	NEBV-S1W37-KM-5-LE27
		10	543276	NEBV-S1W37-KM-10-LE27
	For max. 32 solenoid coils, 37-wire	2.5	543277	NEBV-S1W37-KM-2.5-LE37
		5	543278	NEBV-S1W37-KM-5-LE37
		10	543279	NEBV-S1W37-KM-10-LE37

Key features – Electrical components

Pin allocation – Multi-pin, terminal strip (Cage Clamp), 24 V DC; electrical control code T (based on standard: EN 61984)		Terminal	Coil/address	Terminal	Coil/address
Each solenoid coil is assigned to a specific terminal on the terminal strip in order for the valves to be actuated.		1	0	17	16
		2	1	18	17
		3	2	19	18
		4	3	20	19
		5	4	21	20
		6	5	22	21
		7	6	23	22
		8	7	24	23
		9	8	25	24
		10	9	26	25
		11	10	27	26
		12	11	28	27
		13	12	29	28
		14	13	30	29
		15	14	31	30
		16	15	32	31
Note		Conductor			
The drawing shows a plan view of the multi-pin terminal strip (Cage Clamp).		33	0 V	35	0 V
		34	0 V	36	0 V

Pin allocation – Multi-pin, round plug, 24 V DC; electrical control code MP4		Address	Pin ¹⁾	Address	Pin ¹⁾
		0	15	8	17
		1	7	9	9
		2	5	10	2
		3	4	11	13
		4	16	12	11
		5	8	13	10
		6	3	14	1
		7	14	15	18

Pin allocation – Multi-pin plug, round plug connector, 24 V DC; electrical actuation – CNOMO allocation		Pin	Valve position/ solenoid coil	Pin	Valve position/ solenoid coil
		1	8/14	10	7/12
		2	6/14	11	7/14
		3	4/14	12	FE
		4	2/12	13	6/12
		5	2/14	14	4/12
		6	0 V ¹⁾	15	1/14
		7	1/12	16	3/14
		8	3/12	17	5/14
		9	5/12	18	8/12
				19	Not allocated

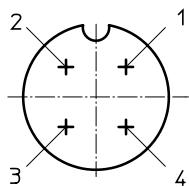
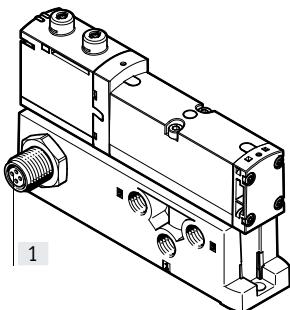
1) Pin 6: 0 V for positive-switching control signals; connect 24 V for negative-switching control signals; mixed operation is not permitted!

Pin 12: earth

Pin 19: not allocated

Key features – Electrical components

Electrical connection, individual valve with connector plug 24 V DC up to width 52 mm



[1] Connector plug M12x1, 4-pin to
EN 61076-2-101

Pin allocation M12 on individual valve
to ISO 20401

With positive logic:

Pin1 – Not allocated

Pin2 – U_B for coil 12

Pin3 – 0 V for coil 12 and 14

Pin4 – U_B for coil 14

With negative logic:

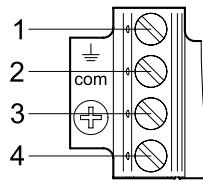
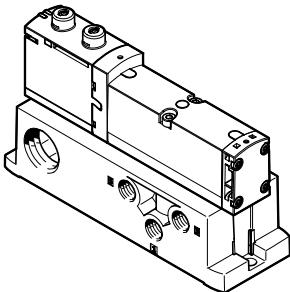
Pin1 – Not allocated

Pin2 – 0 V for coil 12

Pin3 – U_B for coil 12 and 14

Pin4 – 0 V for coil 14

Electrical connection, individual valve 24 V DC up to width 52 mm



Pin allocation for assembly by the user

With positive logic:

Pin1 – Not allocated

Pin2 – U_B for coil 12

Pin3 – 0 V for coil 12 and 14

Pin4 – U_B for coil 14

With negative logic:

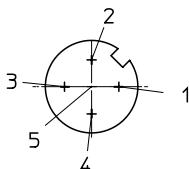
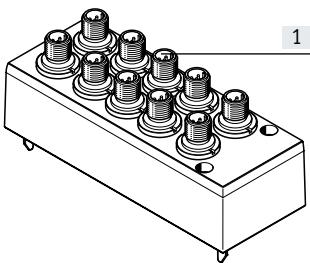
Pin1 – Not allocated

Pin2 – 0 V for coil 12

Pin3 – U_B for coil 12 and 14

Pin4 – 0 V for coil 14

Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal up to width 52 mm



[1] Connector plug M12x1, 5-pin

Pin allocation M12

With positive logic:

Pin1 – Not allocated

Pin2 – U_B for coil 12

Pin3 – 0 V for coil 12 and 14

Pin4 – U_B for coil 14

Pin5 – Functional earth

Pin allocation M12

With negative logic:

Pin1 – Not allocated

Pin2 – 0 V for coil 12

Pin3 – U_B for coil 12 and 14

Pin4 – 0 V for coil 14

Pin5 – Functional earth

Note

- Mixed operation of positive-switching (PNP) and negative-switching (NPN) control signals is not permissible because all control signals of the solenoid coils of a valve terminal share a common load.
- All M12 connections (MP2/MP3) within a valve terminal share a common load.

Instructions for use

System equipment

Operate your system with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as intended, they will not require additional lubrication and will still achieve a long service life. The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate the entire system with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator requiring them.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal. Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40°C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native esters, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 4). A higher residual oil content is not permitted, regardless of the compressor oil, because the permanent lubrication would otherwise be flushed out over a period of time.

Data sheet – Valve terminal

-  - Valve width

to ISO 15407-2

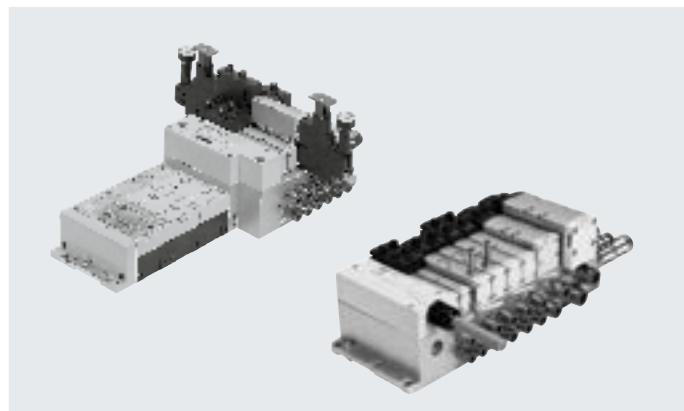
- 18 mm
- 26 mm
- to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

-  - Flow rate¹⁾

Width 18 mm:
up to 550 (700) l/min
Width 26 mm: up to
1100 (1350) l/min
Width 42 mm: up to
1300 (1860) l/min
Width 52 mm:
up to 2900 l/min

-  - Voltage

24 V DC



1) Flow rates in brackets apply to VTSA-F

General technical data for VTSA/VTSA-F

Terminal type VTSA/VTSA-F	VTSA is the standard version, VTSA-F is the version with optimised flow rate
Valve sizes	Widths 18 mm, 26 mm, 42 mm, 52 mm, extendable with adapter to 65 mm
Actuation type	Electric
Electrical control	With multi-pin: multi-pin With fieldbus: integrated controller, fieldbus, Industrial Ethernet
Pilot air supply	Internal/external
Exhaust function, can be throttled	Via throttle plate
Type of mounting	Wall mounting On H-rail to EN 60715
Mounting position	Any
Signal status display	LED
Manual override	Non-detenting, detenting, concealed
Suitable for vacuum	Yes
Valve terminal design	Modular, valve sizes can be mixed
Max. no. of valve positions	32 ¹⁾

Pneumatic connections – Threaded connection

Pneumatic connection	Via manifold sub-base	
Supply port	1	Dependent on the end plate or supply plate used (and adapter plate when using ISO size 3 valves)
Exhaust port	3/5	Dependent on the end plate or supply plate used (and adapter plate when using ISO size 3 valves)
Working ports	2/4	Dependent on the connection type selected
External pilot air supply port	14	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)
Pilot exhaust air port	12	Dependent on the end plate used (and adapter plate when using ISO size 3 valves)

1) Dependent on the electrical interface and the manifold sub-bases used

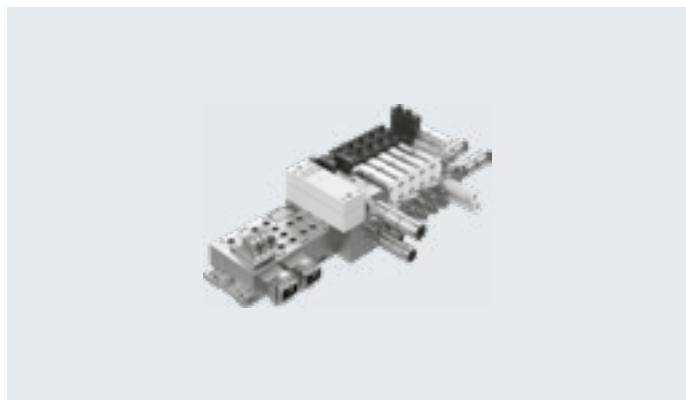
-  - Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valve terminal VTSA-F-CB

- □ - Valve width
 • 18 mm (ISO 02)
 • 26 mm (ISO 01)
 • 42 mm (ISO 1)
 to ISO 5599-2
 • 52 mm (ISO 2)

- L - Voltage
 24 V DC

- II - Flow rate¹⁾
 Width 18 mm:
 up to 700 l/min
 Width 26 mm:
 up to 1350 l/min
 Width 42 mm:
 up to 1860 l/min
 Width 52 mm:
 up to 2900 l/min



1) Flow rates apply to 5/2-way solenoid valve

General technical data for VTSA-F-CB

Terminal type CPX/VTSA-F-CB	Smart valve terminal with serial communication CPX/VTSA-F-CB			
Design	Piston spool valve			
Valve functions	<ul style="list-style-type: none"> • 5/2-way solenoid valve • 5/3-way solenoid valve¹⁾ • 2x 3/2-way solenoid valve • 2x 2/2-way solenoid valve Integration of vacuum generation, soft start/quick exhaust valve, switchable pilot air			
Valve sizes, width [mm]	18	26	42	52
Grid dimension [mm]	38	54	43	59
Number of valves/plates	2	2	1	1
To standard	–	–	–	Standardised
Actuation type	Electric			
Electrical control	Fieldbus: CPX			
Pilot air supply	Internal/external			
Exhaust function, can be throttled	Via throttle plate			
Type of mounting	Wall mounting On H-rail to EN 60715 (not possible in combination with CPX-FVDA-P2 (safety module))			
Mounting position	Any			
Signal status display	LED			
Manual override	Non-detenting/detenting; non-detenting/concealed; non-detenting heavy duty/detenting via accessory; self-resetting via electrical control signal			
Suitable for vacuum	Yes			
Valve terminal design	Modular, valve sizes can be mixed			
Note on forced checking procedure	Switching frequency min. 1/month			
Max. no. of valve positions	Max. 24 per voltage zone: max. 4 x 24 = 96			
No. of voltage zones	Max. 4, including 3 with and 1 without safe shut-off			
Pneumatic connection	Via manifold sub-base			
Supply port	1	Via right-hand end plate (G1/2 and G3/4) or supply plate or soft start valve		
Exhaust port	3/5	Via right-hand end plate (G1/2 and G3/4) or supply plate or soft start valve		
Working ports	2/4	G1/8	G1/4	G3/8
Tubing size: small [mm]	6	8	10	12
Tubing size: large [mm]	8	10	12	16
Fittings	QS fittings, tubing dimensions metric or imperial (hybrid)			

1) If neither solenoid coil is energised, the valve is moved to its mid-position by spring force. If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Data sheet – Valve terminal

Valve function (with valve code)	Terminal code	Width 18 mm			Width 26 mm				
		Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F		
5/2-way, double solenoid (B52)	J	750	550	700	700	1400	1100	1350	1350
5/2-way, double solenoid with dominant signal (D52)	D	750	550	700	700	1400	1100	1350	1350
5/2-way, single solenoid, pneumatic spring (M52A)	M	750	550	700	700	1400	1100	1350	1350
5/2-way, single solenoid, mechanical spring (M52M)	O	750	550	700	700	1400	1100	1350	1350
5/3-way, closed (P53C)	G	700	450	650	650	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾
5/3-way, exhausted (P53E)	E	700 ¹⁾ 330 ²⁾	450 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾
5/3-way, pressurised (P53U)	B	700 ¹⁾ 330 ²⁾	450 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 14 detenting (P53ED) ³⁾	SA	–	380 ¹⁾ 310 ²⁾	430 ¹⁾ 360 ²⁾	430 ¹⁾ 360 ²⁾	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 12 detenting (P53EP) ³⁾	SE	–	380 ¹⁾ 300 ²⁾	460 ¹⁾ 350 ²⁾	460 ¹⁾ 350 ²⁾	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD) ³⁾	SB	–	380 ¹⁾ 350 ²⁾	440 ¹⁾ 400 ²⁾	440 ¹⁾ 400 ²⁾	700 ¹⁾ 700 ²⁾	700 ¹⁾ 700 ²⁾	700 ¹⁾ 700 ²⁾	700 ¹⁾ 700 ²⁾
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD) ³⁾	SD	–	370 ¹⁾ 340 ²⁾	430 ¹⁾ 360 ²⁾	430 ¹⁾ 360 ²⁾	–	850 ¹⁾ 820 ²⁾	950 ¹⁾ 860 ²⁾	950 ¹⁾ 860 ²⁾
2x3/2-way, single solenoid, closed (T32C)	K	600	400	550	550	1250	900	1150	1150
2x3/2-way, single solenoid, open (T32U)	N	600	400	550	550	1250	900	1150	1150
2x3/2-way, single solenoid, open/closed (T32H)	H	600	400	550	550	1250	900	1150	1150
2x3/2-way, single solenoid, closed (T32N)	Q	600	400	550	550	1250	900	1150	1150
2x3/2-way, single solenoid, open (T32F)	P	600	400	550	550	1250	900	1150	1150
2x3/2-way, single solenoid, open/closed (T32W)	R	600	400	550	550	1250	900	1150	1150
2x2/2-way, single solenoid, closed (T22C)	VC	700	500	650	650	1350	1000	1300	1300
2x2/2-way, single solenoid, closed (T22CV)	VV	700	500	650	650	1350	1000	1300	1300

¹⁾ Switching position²⁾ Mid-position³⁾ The valve functions P53ED, P53EP, P53AD and P53BD are only available in the 24 V DC version. Values only apply to 24 V DC.

Data sheet – Valve terminal

Valve function (with valve code)	Terminal code	Width 42 mm			Width 52 mm		
		Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F
5/2-way, double solenoid (B52)	J	2000	1300	1860	1860	4000	2900
5/2-way, double solenoid with dominant signal (D52)	D	2000	1300	1860	1860	4000	2900
5/2-way, single solenoid, pneumatic spring (M52A)	M	2000	1300	1860	1860	4000	2900
5/2-way, single solenoid, mechanical spring (M52M)	O	2000	1300	1860	1860	4000	2900
5/3-way, closed (P53C)	G	1900 ¹⁾ 950 ²⁾	1200 ¹⁾ 800 ²⁾	1690 ¹⁾ 830 ²⁾	1690 ¹⁾ 830 ²⁾	3600 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾
5/3-way, exhausted (P53E)	E	1900 ¹⁾ 950 ²⁾	1200 ¹⁾ 800 ²⁾	1690 ¹⁾ 830 ²⁾	1690 ¹⁾ 830 ²⁾	3600 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾
5/3-way, pressurised (P53U)	B	1900 ¹⁾ 950 ²⁾	1200 ¹⁾ 800 ²⁾	1690 ¹⁾ 830 ²⁾	1690 ¹⁾ 830 ²⁾	3600 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F) ³⁾	VG	1700 ¹⁾ 700 ²⁾	1400 ¹⁾ 800 ²⁾	1700 ¹⁾ 700 ²⁾	1700 ¹⁾ 700 ²⁾	3000 ¹⁾ 900 ²⁾	2300 ¹⁾ 900 ²⁾
2x3/2-way, single solenoid, closed (T32C)	K	1600	1200	1300	1300	3000	2400
2x3/2-way, single solenoid, open (T32U)	N	1600	1200	1300	1300	3000	2400
2x3/2-way, single solenoid, open/closed (T32H)	H	1600	1200	1300	1300	3000	2400
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1200	1300	1300	3000	2400
2x3/2-way, single solenoid, open (T32F)	P	1600	1200	1300	1300	3000	2400
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1200	1300	1300	3000	2400
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1400	1500	1500	4000	2800
2x2/2-way, single solenoid, closed (T22CV)	VV	1600	1400	1500	1500	-	-

1) Switching position

2) Mid-position

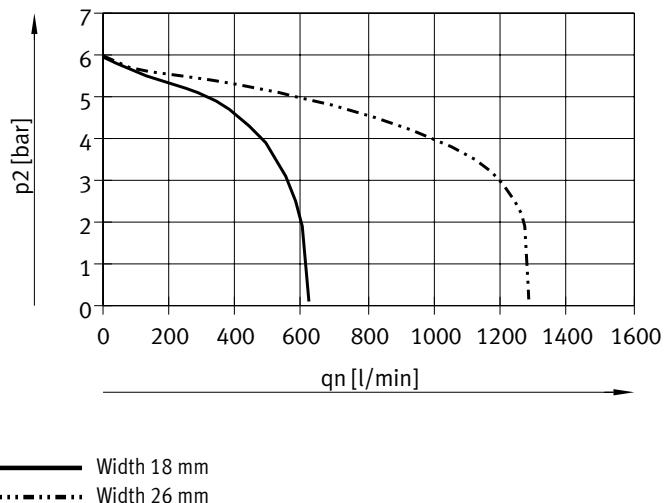
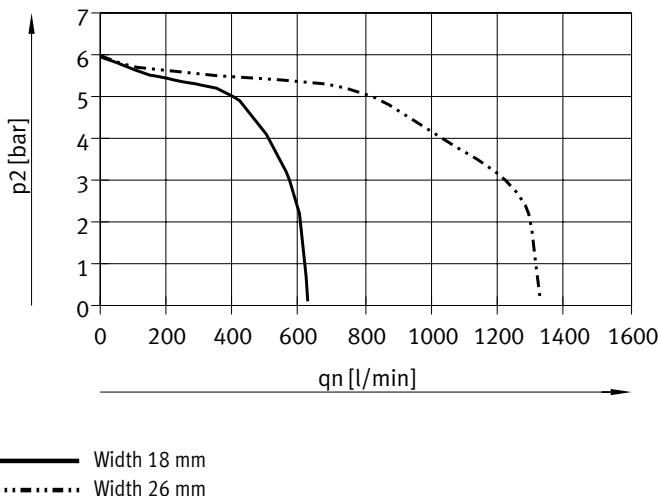
3) The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

Data sheet – Valve terminal

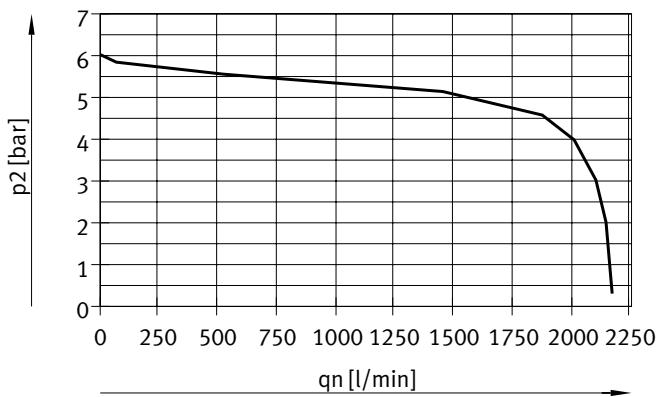
Flow rate q_n as a function of output pressure p_2 with pressure regulator plates (P regulator plate) for port 1

6 bar

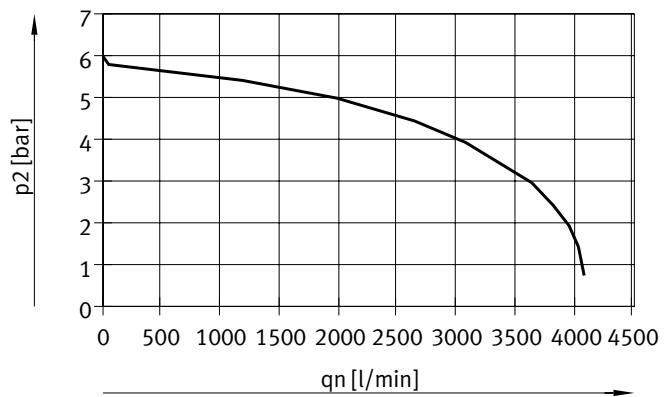
10 bar



Input pressure 10 bar, set regulated pressure 6 bar



Width 42 mm (ISO 1)

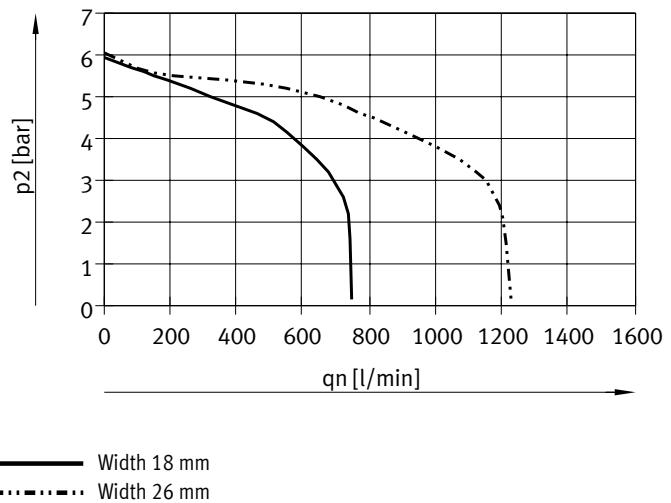
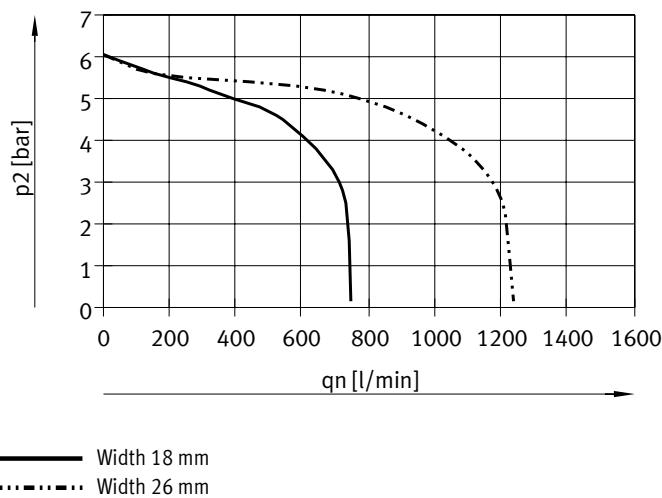


Width 52 mm (ISO 2)

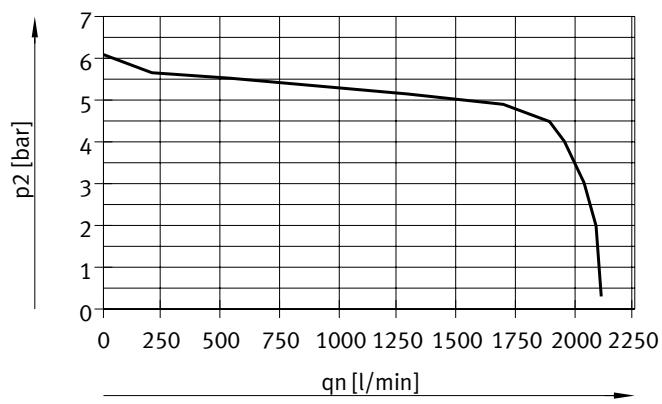
Data sheet – Valve terminal

Flow rate q_n as a function of output pressure p_2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2

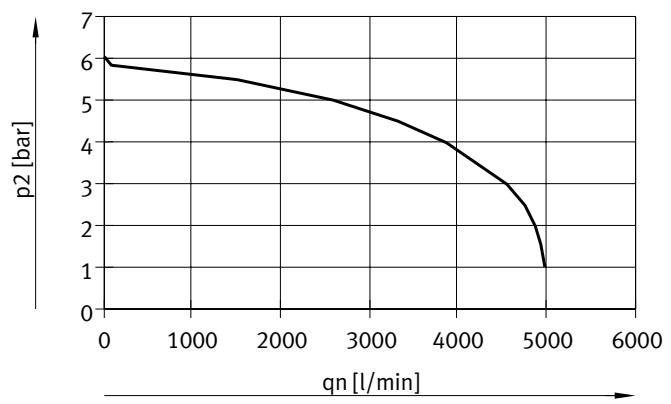
6 bar 10 bar



Input pressure 10 bar, set regulated pressure 6 bar



Width 42 mm (ISO 1)



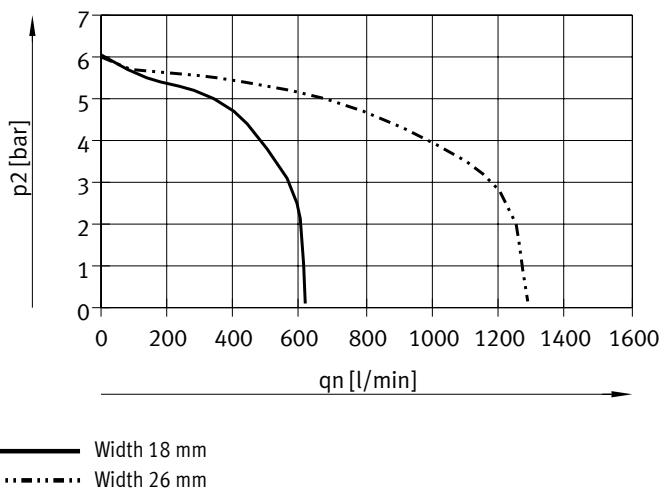
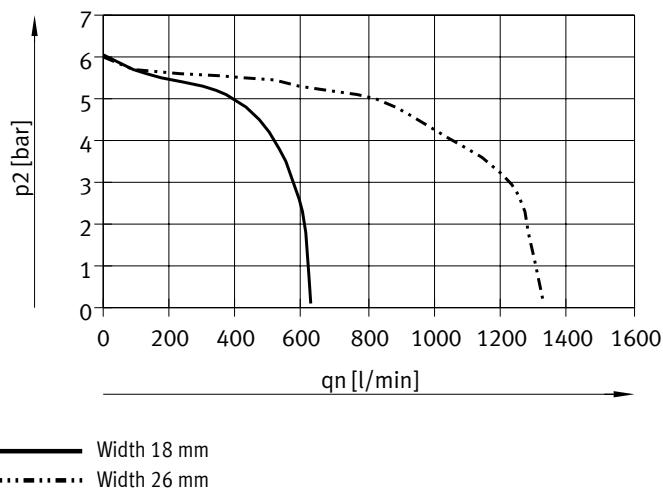
Width 52 mm (ISO 2)

Data sheet – Valve terminal

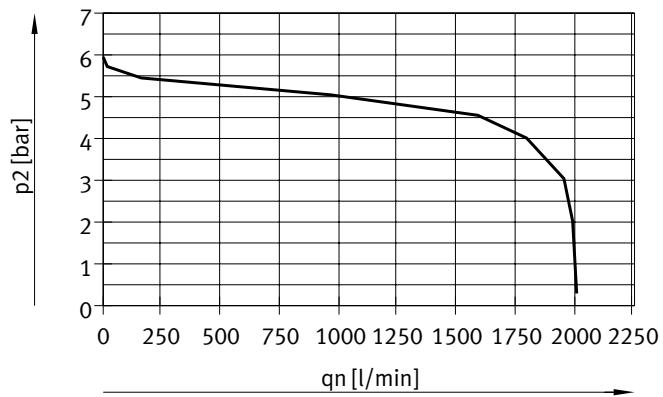
Flow rate q_n as a function of output pressure p_2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible

6 bar

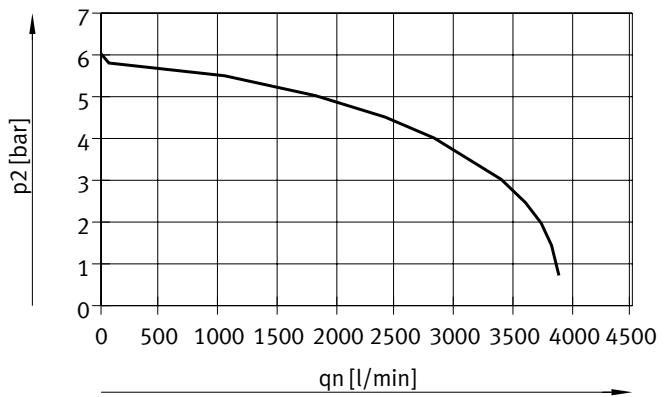
10 bar



Input pressure 10 bar, set regulated pressure 6 bar

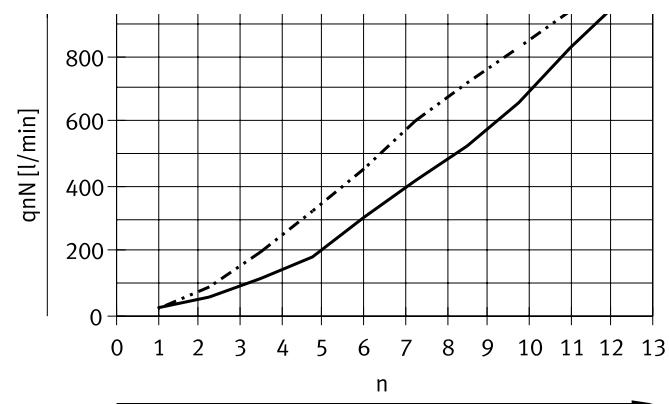
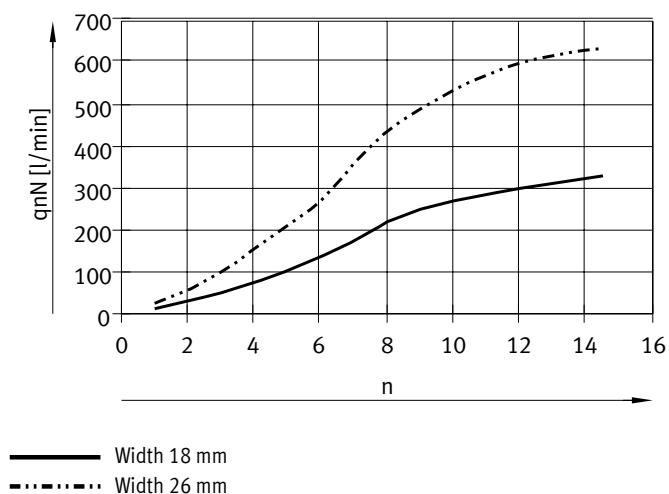


Width 42 mm (ISO 1)



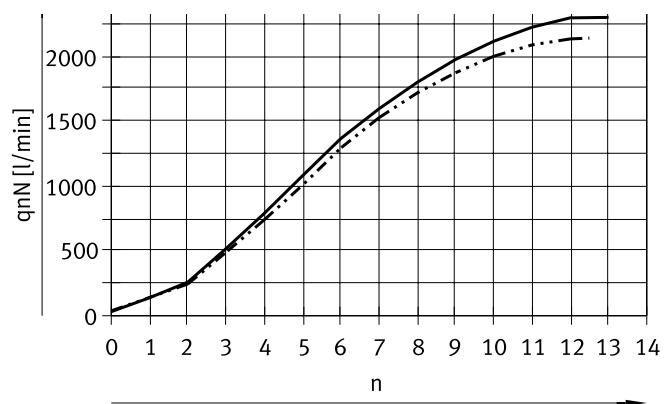
Width 52 mm (ISO 2)

Data sheet – Valve terminal

Flow rate q_{nN} as a function of flow control

Width 42 mm (ISO 1)

- Flow control screw from 2 → 3
- - - - Flow control screw from 4 → 5
- n = revolutions of the adjusting screw



Width 52 mm (ISO 2)

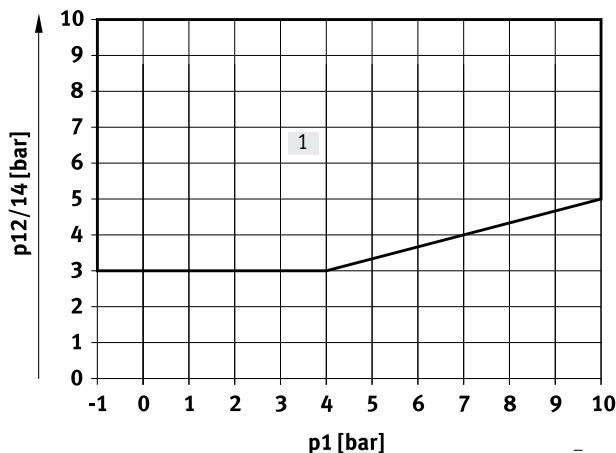
- Flow control screw from 2 → 3
- - - - Flow control screw from 4 → 5
- n = revolutions of the adjusting screw

Data sheet – Valve terminal

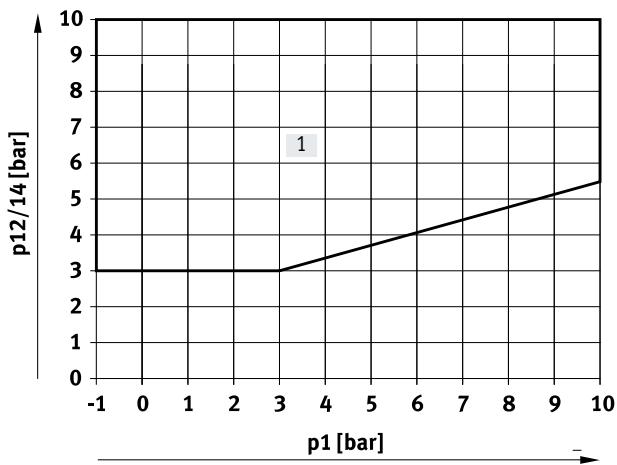
Pilot pressure $p_{12/14}$ as a function of operating pressure p_1

For 3/2-way solenoid valves (T32, T22)

For 5/2-way solenoid valves (M52, B52, D52, P53)



[1] Operating range for valves with external pilot air supply



[1] Operating range for valves with external pilot air supply

Standard nominal flow rate of vertical stacking [l/min]				
Widths	18 mm	26 mm	42 mm	52 mm
Throttle plate				
VABF-S4-2-F1B1-C	See characteristic curve	-	-	-
VABF-S4-1-F1B1-C	-	See characteristic curve	-	-
VABF-S2-1-F1B1-C	-	-	1100	-
VABF-S2-2-F1B1-C	-	-	-	See characteristic curve
Vertical supply plate				
VABF-S4-2-P1A ... -G18	430	-	-	-
VABF-S4-1-P1A ... -G14	-	900	-	-
VABF-S2-1-P1A ... -G38	-	-	1300	-
VABF-S2-2-P1A ... -G12	-	-	-	2800
Vertical pressure shut-off plate				
VABF-S4-2-L1D1-C	400	-	-	-
VABF-S4-2-L1D2-C ¹⁾	320	-	-	-
VABF-S4-1-L1D1-C	-	800	-	-
VABF-S4-1-L1D2-C ¹⁾	-	620	-	-
VABF-S2-1-L1D1-C	-	-	1200	-
VABF-S2-2-L1D1-C	-	-	-	1950

1) Lockable with key

Data sheet – Valve terminal

Operating and environmental conditions		
Type	VTSA/VTSA-F	VTSA-F-CB
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)	Lubricated operation not possible
Operating pressure for valve terminal, pilot air supply ²⁾	[bar] • External -0.9 ... +10 • Internal 3 ... 10	-0.9 ... +10 3 ... 10
Pilot pressure	[bar] 3 ... 10	3 ... 10
Sound pressure level LpA	[dB(A)] 85	-
Ambient temperature	[°C] -5 ... +50	-5 ... +50
Temperature of medium	[°C] -5 ... +50	-
Storage temperature	[°C] -20 ... +60	-20 ... +60
Relative humidity	[%] 0 ... 90	0 ... 90
Certification	BIA C-Tick c UL us - Recognized (OL)	-
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾ To EU Explosion Protection Directive (ATEX, EX1E ³⁾)	To EU EMC Directive ¹⁾ -
KC mark	KC EMC	KC EMC
ATEX category gas	II 3G (EX1E ³⁾)	-
Type of ignition protection for gas	Ex nA IIC T3 X Gc (EX1E ³⁾)	-
Explosion-proof ambient temperature	[°C] -5 ... +50 (EX1E ³⁾)	-
Corrosion resistance class CRC ⁴⁾	0	0

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

2) Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; the operating pressure here is 3 ... 10 bar

3) Certification is valid for VTSA/VTSA-F-MP, VTSA/VTSA-F-FB

4) Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

Data sheet – Valve terminal

Electrical data – Individual electrical connection				
Load voltage supply for valves (U_{va})				
Operating voltage	[V DC]	24 ±10%		
Max. residual current at 24 V DC	[A]	10		
Duty cycle		100%		
Degree of protection	IP65, NEMA 4 (for all types of signal transmission in mounted state)			
Electrical data – Multi-pin plug connection				
Load voltage supply for valves (U_{va})				
Operating voltage	[V DC]	24 ±10%		
Max. residual current	[A]	6		
Current rating at 40°C	[A]	1		
Surge resistance	[kV]	1.5		
Pollution degree		3		
Duty cycle		100%		
Degree of protection	IP65, NEMA 4 (for all types of signal transmission in mounted state)			
Electrical data – With CPX terminal				
Power supply for electronics ($U_{EL/SEN}$)				
Operating voltage	[V DC]	24 ±10%		
Max. intrinsic current consumption at 24 V DC	[mA]	20		
Duty cycle		100%		
Load voltage supply for valves (U_{va})				
Operating voltage	[V DC]	24 ±10%		
Diagnostic message on undervoltage U_{OFF} , load voltage outside functional range	[V]	21.6 ... 21.5		
Degree of protection	IP65, NEMA 4 (for all types of signal transmission in mounted state)			
Materials				
Manifold sub-base	Die-cast aluminium			
Valve	Die-cast aluminium, PA			
Seals	FPM, NBR, HNBR			
Supply plate, supply plate cover	Die-cast aluminium			
Right-hand end plate	Die-cast aluminium			
Pneumatic interface for CPX	Die-cast aluminium			
Throttle plate	Die-cast aluminium			
Pressure regulator plate	Die-cast aluminium, PA			
Multi-pin manifold block	Die-cast aluminium			
Cover for the pneumatic interface and multi-pin plug connection	PA			
Note on materials	RoHS-compliant			

Data sheet – Valve terminal

Product weights		Width			
Approx. weights	[g]	18 mm	26 mm	42 mm	52 mm
Multi-pin node with Sub-D or terminal strip for VTSA/VTSA-F ¹⁾	550				
Multi-pin node with M12 individual connection for VTSA/VTSA-F	760				
Pneumatic interface CPX for VTSA/VTSA-F • With diagnostics for undervoltage of valves (VABA-S6-1-X1/X2/X2-D)	590				
Pneumatic interface CPX for VTSA-F-CB • With 3x load supplies (VABA-S6-1-X1/X2-3V-CB) • For PROFlsafe, with diagnostics for undervoltage, short circuit of valves, wire break per solenoid coil (VABA-S6-1-X2-F1/F2-CB) • With diagnostics for undervoltage, short circuit of valves, wire break per solenoid coil (VABA-S6-1-X1/X2-CB)	580 734 560				
Electrical interface for AS-Interface for VTSA/VTSA-F	300				
AS-Interface module for VTSA/VTSA-F	850				
Supply plate for valve terminal VTSA/VTSA-F ²⁾ • Exhaust plate with 3 and 5 common • Exhaust air cover with 3 and 5 separated	617 597				
Supply plate/extension module for VTSA-F-CB ²⁾ • Exhaust plate with 3 and 5 common • Exhaust air cover with 3 and 5 separated	611 600				
Right-hand end plate ³⁾ • With threaded connections • Selector	339 281				336 –
Manifold sub-base for VTSA/VTSA-F ⁴⁾	447	634	340, 330 ⁵⁾		610
Manifold sub-base for VTSA-F-CB ⁴⁾	434	579	330		610
90°-connection plate ³⁾	170	230	176		359
Pressure regulator plate • For port 1 (P) • For port 4 or 2 (A or B) • For ports 4 and 2 (A/B)	350 367 611	402 448 692	640 640 920		1190 1230 1990
Throttle plate	228	320	220		565
Vertical supply plate ³⁾	140	191	340		605
Vertical pressure shut-off plate	209	273	600		1030
Vertical pressure shut-off plate (lockable with key)	231	290	–		–
Valves → Solenoid valves, widths					
Cover plate	34	73	68		146

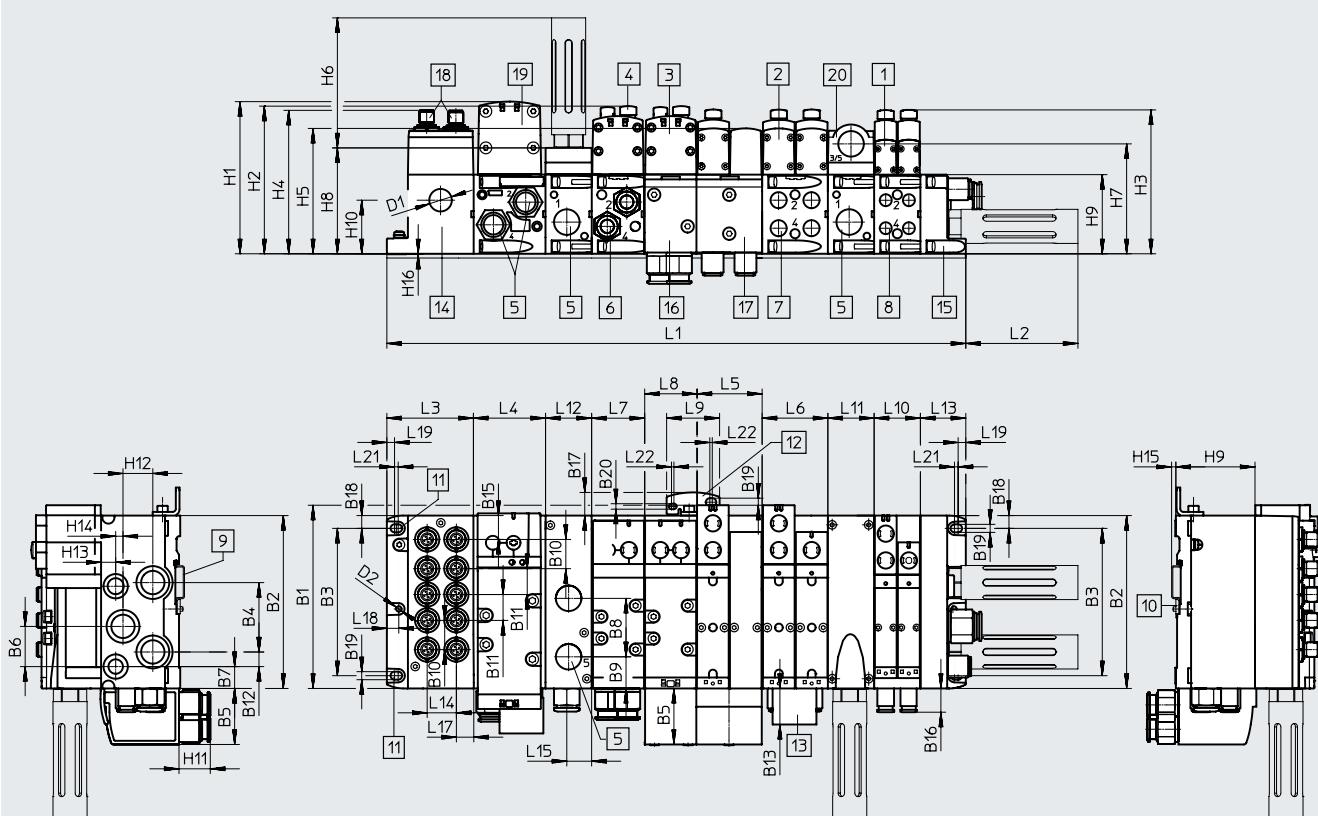
¹⁾ With sheet metal seal, printed circuit board²⁾ With sheet metal seal and electrical linkage³⁾ With screws⁴⁾ With sheet metal seal, electrical linkage, inscription label holder, 4 screws⁵⁾ Manifold sub-base optimised for flow rate, HS

Data sheet – Valve terminal

Dimensions

Download CAD data → www.festo.com

Valve terminal with individual electrical connection



- | | | | |
|-----------------------------------|--|--|---|
| [1] Solenoid valve
Width 18 mm | [7] Threaded connection G1/4
[8] Threaded connection G1/8 | [16] 90°-connection plate 43 mm,
G3/8 | n02 Number of manifold sub-bases
38 mm |
| [2] Solenoid valve
Width 26 mm | [9] H-rail
[10] H-rail mounting | [17] 90°-connection plate 54 mm,
G1/4 | n01 Number of manifold sub-bases
54 mm |
| [3] Solenoid valve
Width 42 mm | [11] Mounting hole
[12] Additional mounting bracket | [18] M12 plug 5-pin
(6-way or 10-way) | n1 Number of manifold sub-bases
43 mm |
| [4] Cover cap/manual override | [13] Inscription label holder | [19] Solenoid valve
Width 52 mm | n2 Number of manifold sub-bases
59 mm |
| [5] Threaded connection G1/2 | [14] Individual connection | [20] Supply plate | n Number of supply plates (only
with end plate with pilot air
selector) |
| [6] Threaded connection G3/8 | [15] End plate | | |

Dim.	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	B16	B17	B18	B19	B20
[mm]	150.5	142	121	57	46	33	18	48	26	24	21.3	12	29.6	23	19.6	19.5	19	10.5	6.6	4.5

Dim.	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17	L18	L19
[mm]	92.4	71.3	n2x59	n01x54	54	n1x43	43	43.5	n02x38	nx38	38	37.3	24	20.5	20	14.1	9.8	6.3

Dim.	L20	L21	L22	D1Ø	D2Ø	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16
[mm]	5.5	3	2	18.5	4.5	125	121.3	118.2	118	103	107.8	90.3	87	65	44	25.7	24.5	12	6	3.5	0.5

Width	L1
18 mm	$71.3 + n02 \times 38 + n \times 38 + 37.3$
26 mm	$71.3 + n01 \times 54 + n \times 38 + 37.3$
42 mm	$71.3 + n1 \times 43 + n \times 38 + 37.3$
52 mm	$71.3 + n2 \times 59 + n \times 38 + 37.3$
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	$71.3 + n02 \times 38 + n01 \times 54 + n1 \times 43 + n2 \times 59 + n \times 38 + 37.3$

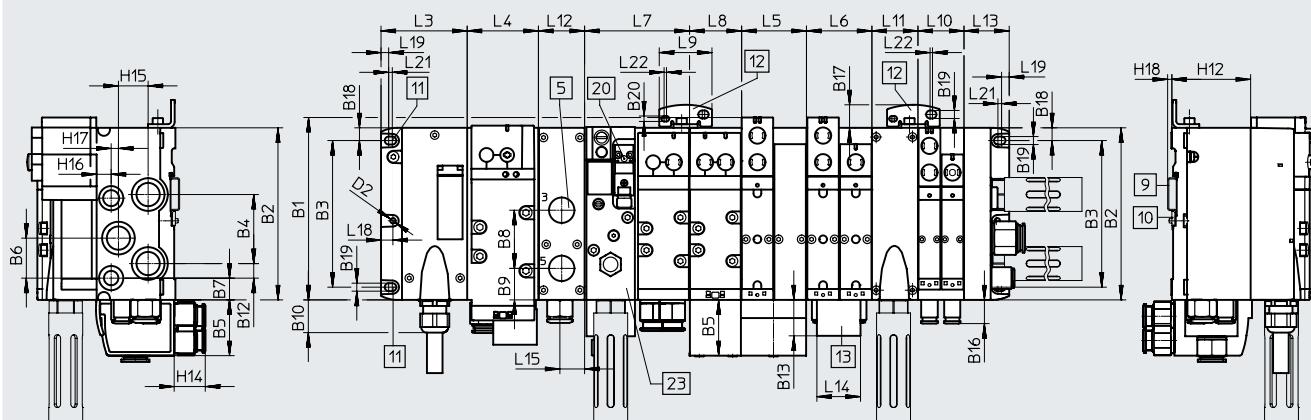
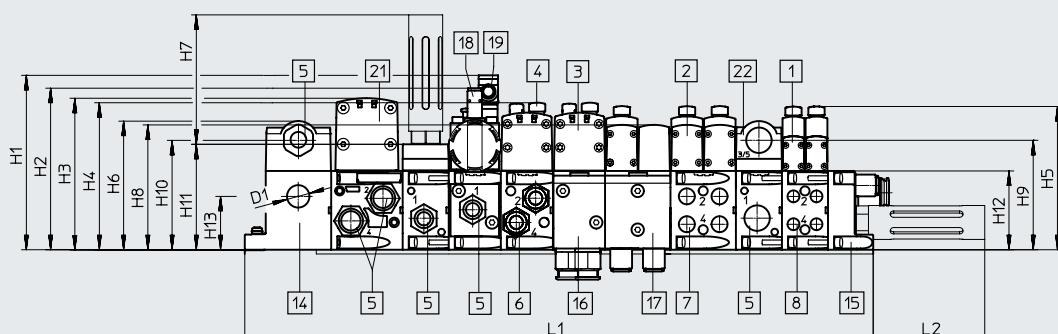
Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valve terminal

Dimensions

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Valve terminal with multi-pin plug connection



[1] Solenoid valve Width 18 mm	[9] H-rail [10] H-rail mounting	[17] 90°-connection plate 54 mm, G1/4	n02	Number of manifold sub-bases 38 mm
[2] Solenoid valve Width 26 mm	[11] Mounting hole [12] Additional mounting bracket	[18] Proximity sensor M12x1	n01	Number of manifold sub-bases 54 mm
[3] Solenoid valve Width 42 mm	[13] Inscription label holder [14] Multi-pin plug connection	[19] Plug socket M12x1 [20] Electrical connection to EN 175301-803, type C	n1	Number of manifold sub-bases 43 mm
[4] Cover cap/manual override	[15] End plate	[21] Solenoid valve Width 52 mm	n2	Number of manifold sub-bases 59 mm
[5] Threaded connection G1/2	[16] 90°-connection plate 43 mm, G3/8	[22] Supply plate	n	Number of supply plates (only with end plate with pilot air selector)
[6] Threaded connection G3/8		[23] Soft start valve		
[7] Threaded connection G1/4				
[8] Threaded connection G1/8				

Dim.	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B16	B17	B18	B19	B20
[mm]	150.5	142	121	57	46	33	18	48	26	27	2	12	29.6	23	19.5	19	10.5	6.6	4.5

Dim.	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L18	L19	L20	L21
[mm]	92.4	71.3	n2x59	n01x54	54	n1x43	43	43.5	n02x38	nx38	38	37.3	36	20.5	20	9.8	6.3	5.5	3

Dim.	L22	D1Ø	D2Ø	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16	H17	H18
[mm]	2	18.5	4.5	143.9	133.3	125	121.3	118.2	106.3	107.8	103	90.3	90.3	87	65	44	25.7	24.5	12	6	3.5

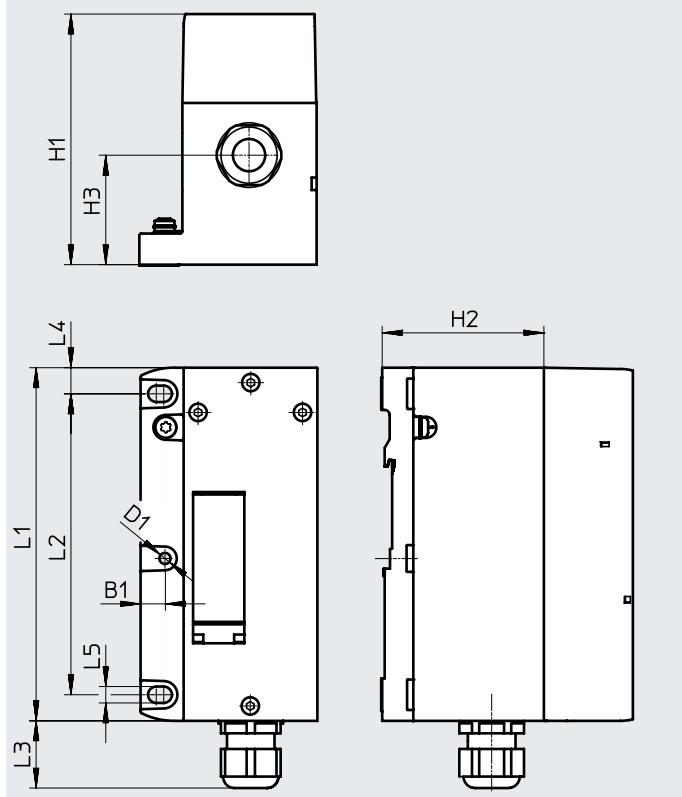
Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 + n x 38 + 37.3

† Note: This product conforms to ISO 1179-1 and ISO 228-1.

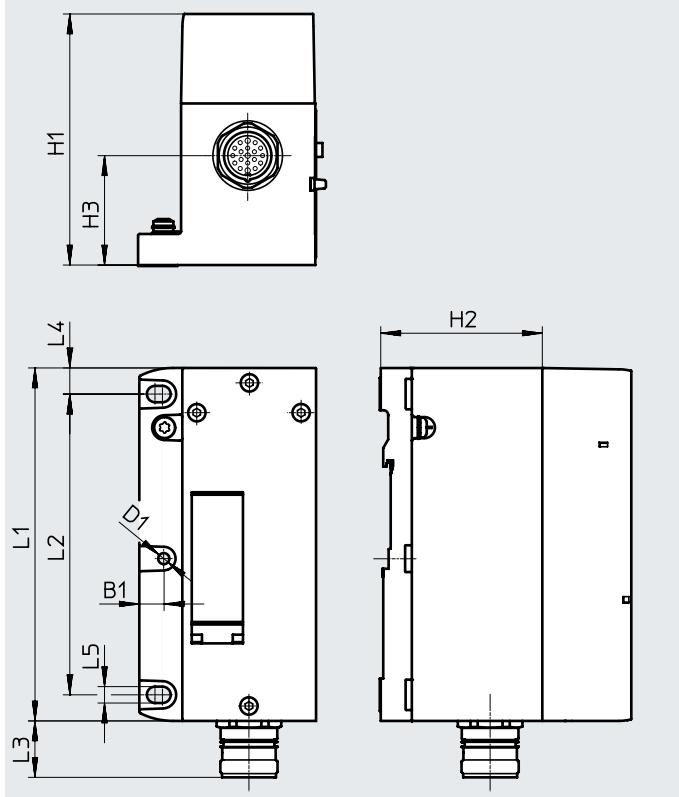
Data sheet – Valve terminal

Dimensions

Multi-pin, terminal strip (Cage Clamp), VABE-S6-1LF-C-M1-C...

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Multi-pin, round plug, VABE-S6-1LF-C-M1-R...



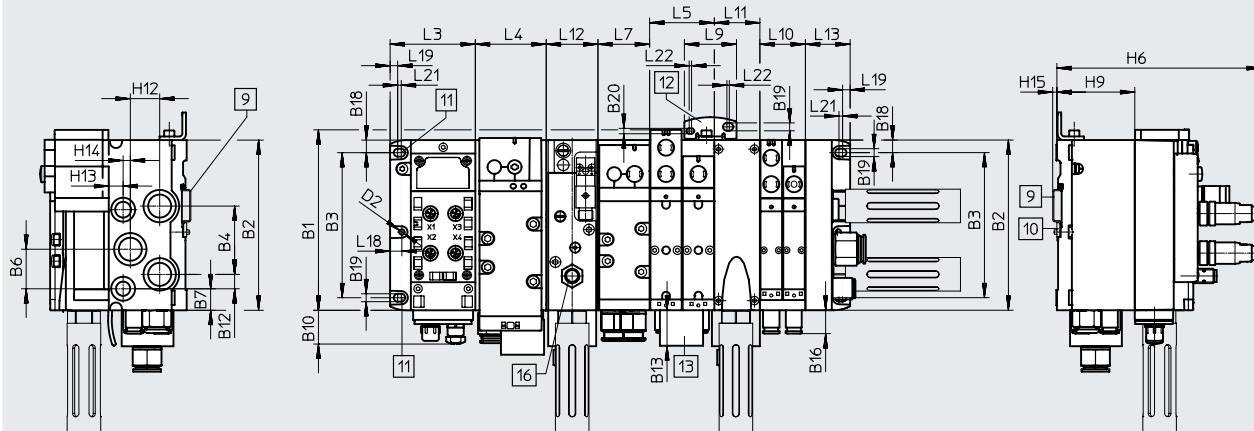
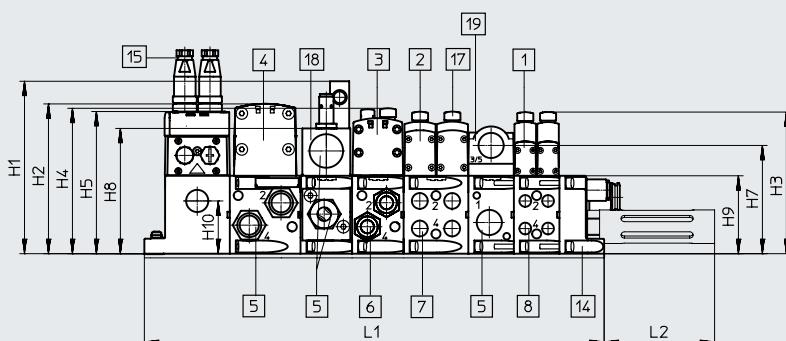
Type	H1	H2	H3	D1Ø	L1	L2	L3	L4	L5	B1
VABE-S6-1LF-C-M1-C...	106.1	65	44	4.5	142	121	27	10.5	6.6	9.8
VABE-S6-1LF-C-M1-R...	101	65	44	4.5	142	121	23	10.5	6.6	9.8

Data sheet – Valve terminal

Dimensions

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Valve terminal with AS-Interface connection



[1]	Solenoid valve Width 18 mm	[7]	Threaded connection G1/4	[16]	Proximity sensor M12x1	n02	Number of manifold sub-bases 38 mm
[2]	Solenoid valve Width 26 mm	[8]	Threaded connection G1/8	[17]	Cover cap/manual override	n01	Number of manifold sub-bases 54 mm
[3]	Solenoid valve Width 42 mm	[9]	H-rail	[18]	Soft start valve Width 43 mm	n1	Number of manifold sub-bases 43 mm
[4]	Solenoid valve Width 52 mm	[10]	H-rail mounting	[19]	Supply plate	n2	Number of manifold sub-bases 59 mm
[5]	Threaded connection G1/2	[11]	Mounting hole			n	Number of supply plates
[6]	Threaded connection G3/8	[12]	Additional mounting bracket				
		[13]	Inscription label				
		[14]	End plate				
		[15]	Plug M12				

Dim.	B1	B2	B3	B4	B6	B7	B10	B12	B13	B14	B16	B18	B19	B20
[mm]	150.5	142	121	57	33	18	28	12	29.6	23	19.5	10.5	6.6	4.5

Dim.	L2	L3	L4	L5	L7	L9	L10	L11	L12	L13	L16	L18	L19	L20	L21
[mm]	92.4	71.3	n2x59	n01x54	n1x43	43.5	n02x38	nx38	43	37.3	20	9.8	6.3	5.5	3

Dim.	L22	D2Ø	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H12	H13	H14	H15
[mm]	2	4.5	143.9	125	118.2	121.3	118.6	171	90.3	104.5	65	44	24.5	12	6	3.5

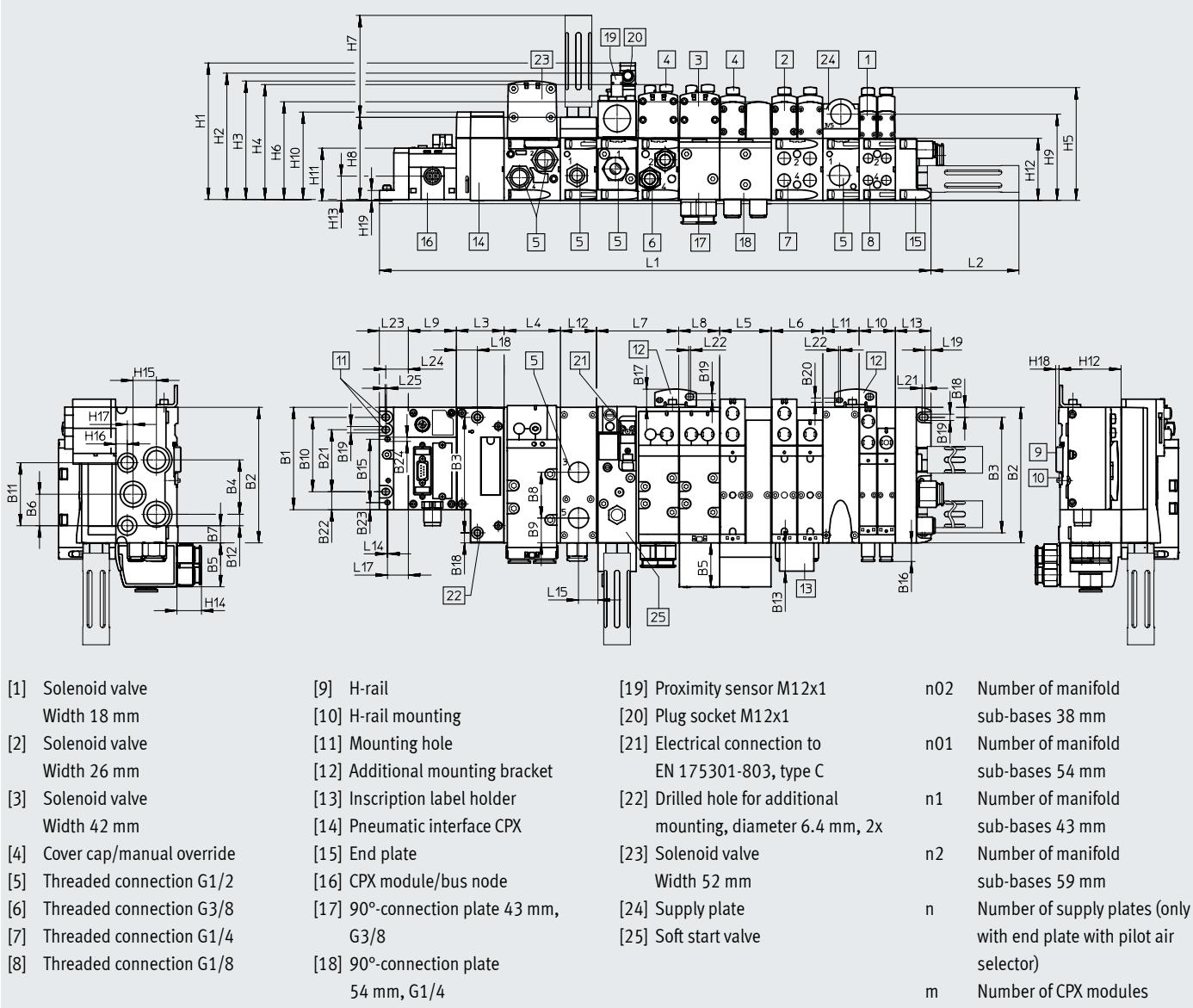
Width	L1
18 mm	$71.3 + n02 \times 38 + n \times 38 + 37.3$
26 mm	$71.3 + n01 \times 54 + n \times 38 + 37.3$
42 mm	$71.3 + n1 \times 43 + n \times 38 + 37.3$
52 mm	$71.3 + n2 \times 59 + n \times 38 + 37.3$
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	$71.3 + n02 \times 38 + n01 \times 54 + n1 \times 43 + n2 \times 59 + n \times 38 + 37.3$

Data sheet – Valve terminal

Dimensions

Download CAD data → www.festo.com

Valve terminal with fieldbus interface



Dim.	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B16	B17	B18	B19	B20	B21	B22	B23	B24
[mm]	107.3	142	121	57	46	33	18	48	26	78	66	12	29.6	23	19.5	19	10.5	6.6	4.5	65	18.9	7.5	4.4

Dim.	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L17	L18	L19	L21	L22
[mm]	92.4	50	n2x59	n01x54	54	n1x43	43	mx50.1	n02x38	nx38	38	37.3	1	20.5	22	22	6.3	3	2

Dim.	L23	L24	L25	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16	H17	H18	H19
[mm]	30.4	23.7	1.5	143.9	133.3	125	121.3	118.2	103	106.8	87	90.3	92.9	55.1	65	25.8	25.7	24.5	12	6	3.5	10.8

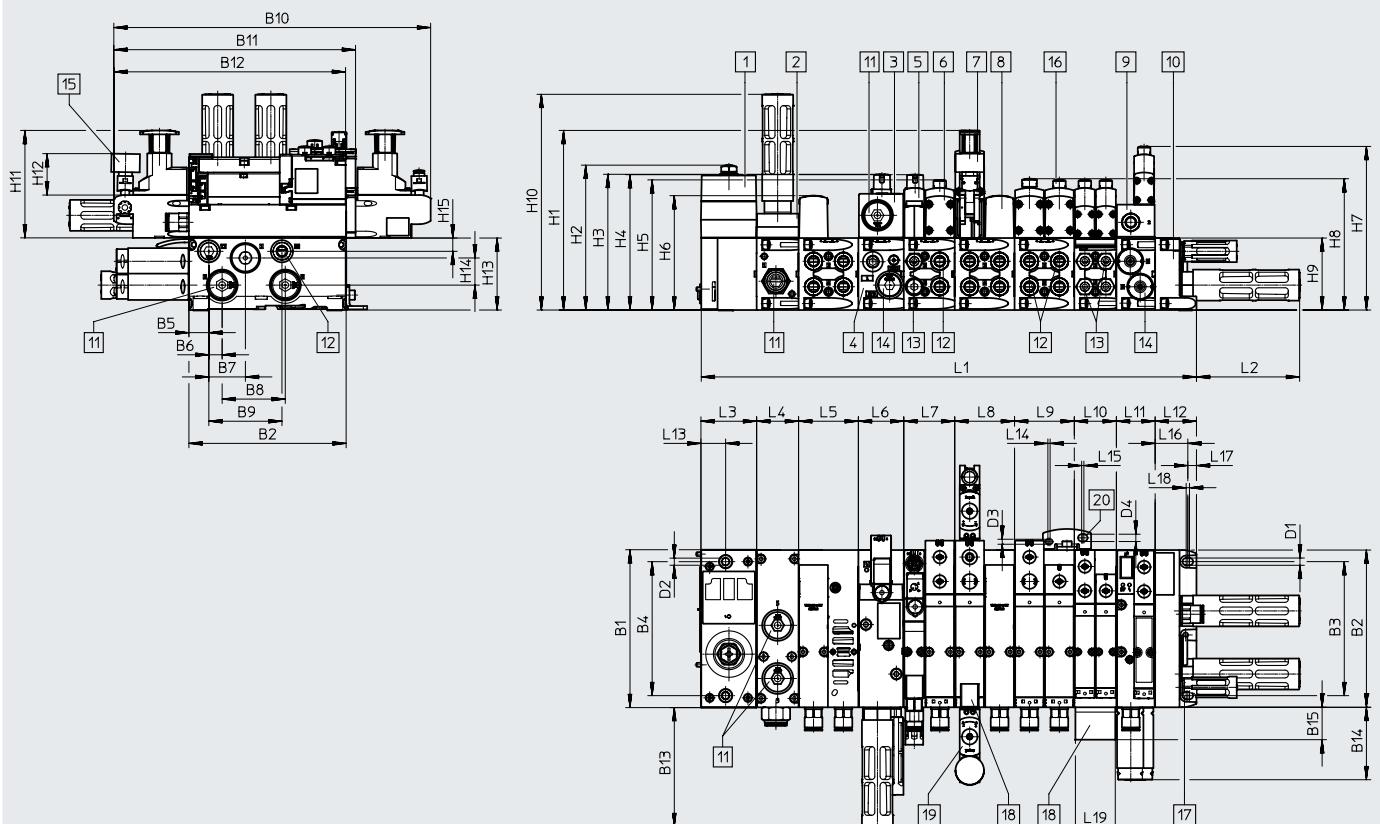
Width	L1
18 mm	$30.4 + m \times 50.1 + 50 + n02 \times 38 + n \times 38 + 37.3$
26 mm	$30.4 + m \times 50.1 + 50 + n01 \times 54 + n \times 38 + 37.3$
42 mm	$30.4 + m \times 50.1 + 50 + n1 \times 43 + n \times 38 + 37.3$
52 mm	$30.4 + m \times 50.1 + 50 + n2 \times 59 + n \times 38 + 37.3$
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	$30.4 + m \times 50.1 + 50 + n02 \times 38 + n01 \times 54 + n1 \times 43 + n2 \times 59 + n \times 38 + 37.3$

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valve terminal

Dimensions

Valve terminal VTSA-F-CB with fieldbus interface

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[1] Pneumatic interface CPX	[12] Threaded connection G1/8 (for manifold sub-base 18 mm), G1/4 (for manifold sub-base 26 mm)	[19] Rotary knob	n	Number of supply plates (only with end plate with pilot air selector)
[2] Supply plate	[13] Threaded connection G1/8	[20] Additional wall mounting	m	Number of CPX modules
[3] Soft start valve	[14] Threaded connection G3/8	n02	n02	Number of manifold sub-bases 38 mm
[4] Manifold sub-base	[15] Pressure gauge, freely positionable	n01	n01	Number of manifold sub-bases 54 mm
[5] Pilot air switching valve	[16] Manual override (MO)	n1	n1	Number of manifold sub-bases 43 mm
[6] Solenoid valve VSVA	[17] Mounting holes	n2	n2	Number of manifold sub-bases 59 mm
[7] Regulator plate	[18] Inscription label holder		n05	Number of manifold sub-bases for vacuum generator
[8] Cover plate				
[9] Vacuum generator				
[10] End plate				
[11] Silencer				

Dim.	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	D1	D2Ø	D3	D4
[mm]	142.6	142	121	121	18	12	33	57	99	286.1	218.3	209.3	108.1	65.7	29.3	6.6	6.4	4.5	6.6

Dim.	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17	L18	L19
[mm]	93.5	50	nx38	n01x54	n03x41	n04x46	n01x54	n01x54	n02x38	n05x35	37.3	22.3	2	2	29.5	7.8	3	36

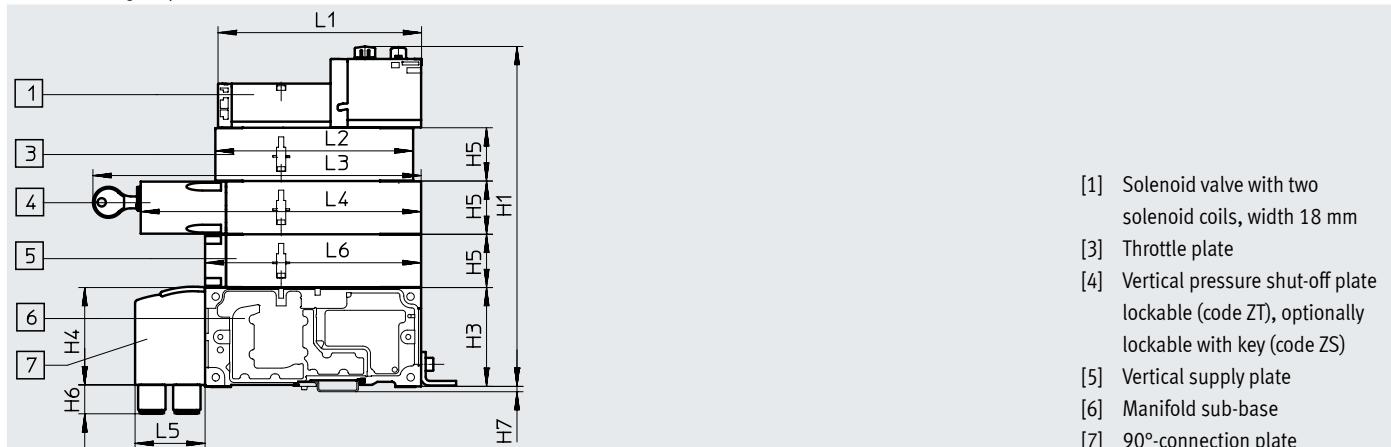
Dim.	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15
[mm]	162.2	130.8	122.6	122.3	117.5	103.3	147.7	118.6	65	195.1	97	37.4	65	24.5	12

Width	L1
18 mm	$30.4 + m \times 50.1 + 50 + n02 \times 38 + n \times 38 + 37.3$
26 mm	$30.4 + m \times 50.1 + 50 + n01 \times 54 + n \times 38 + 37.3$
42 mm	$30.4 + m \times 50.1 + 50 + n1 \times 43 + n \times 38 + 37.3$
52 mm	$30.4 + m \times 50.1 + 50 + n2 \times 59 + n \times 38 + 37.3$
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	$30.4 + m \times 50.1 + 50 + n02 \times 38 + n01 \times 54 + n1 \times 43 + n2 \times 59 + n \times 38 + 37.3$

Data sheet – Valve terminal

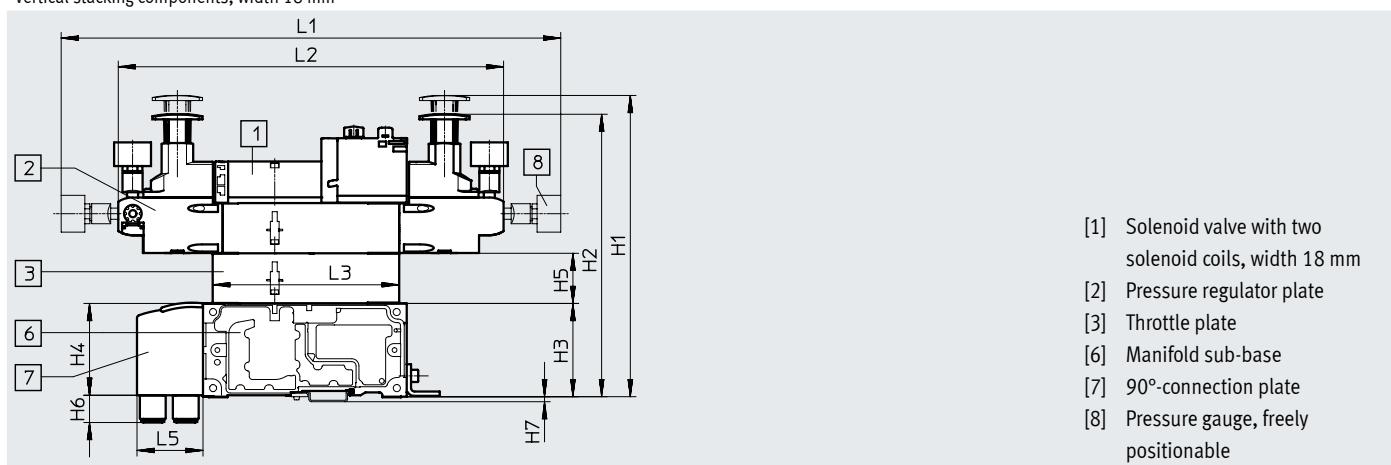
Dimensions

Vertical stacking components, width 18 mm



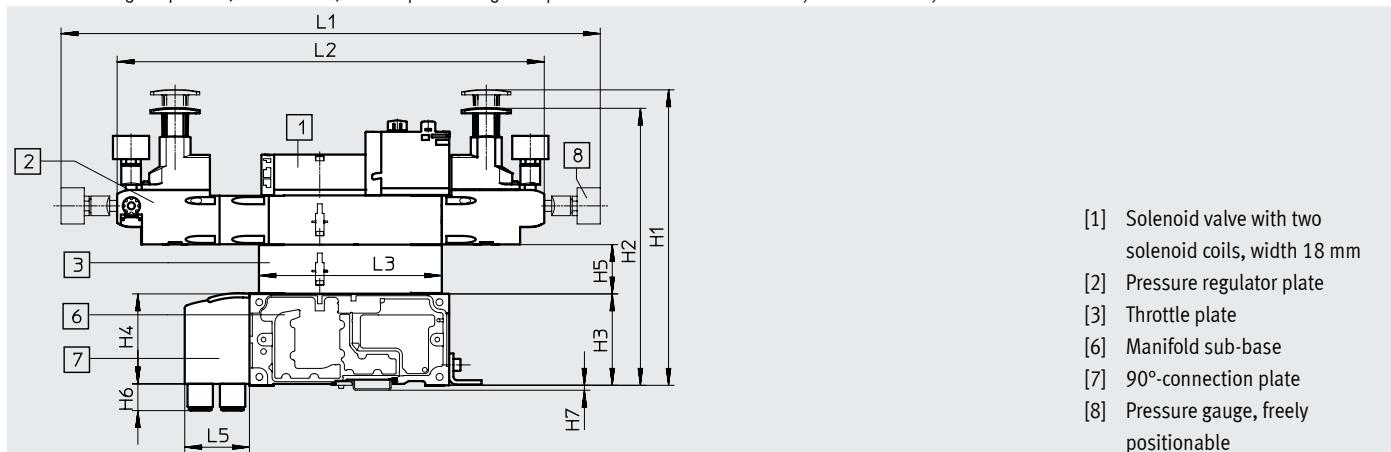
Dim.	L1	L2	L3 (Code ZT)	L4 (Code ZT)	L3 (Code ZS)	L4 (Code ZS)	L5	L6	H1	H3	H4	H5	H6	H7
[mm]	133.8	130	-	184.1	222.3	198.3	46	142	224	65	64	35	19	3.5

Vertical stacking components, width 18 mm



Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	348.2	268.6	130	46	210	197	65	64	35	19	3.5

Vertical stacking components, width 18 mm, with the pressure regulator plate also suitable for valves with symmetrical coil layout

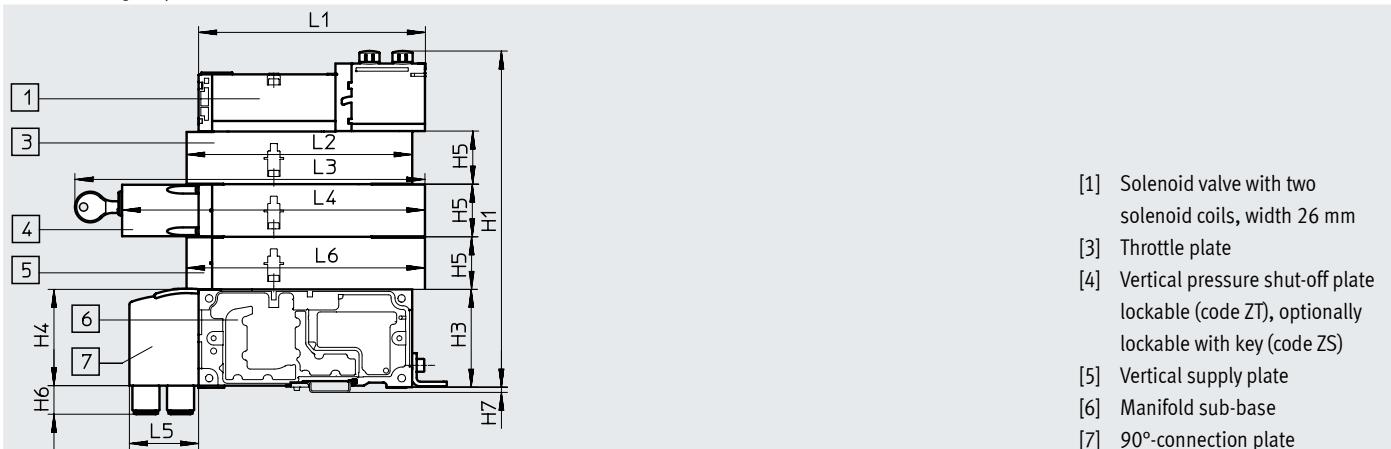


Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	383.2	303.6	130	46	210	197	65	64	35	19	3.5

Data sheet – Valve terminal

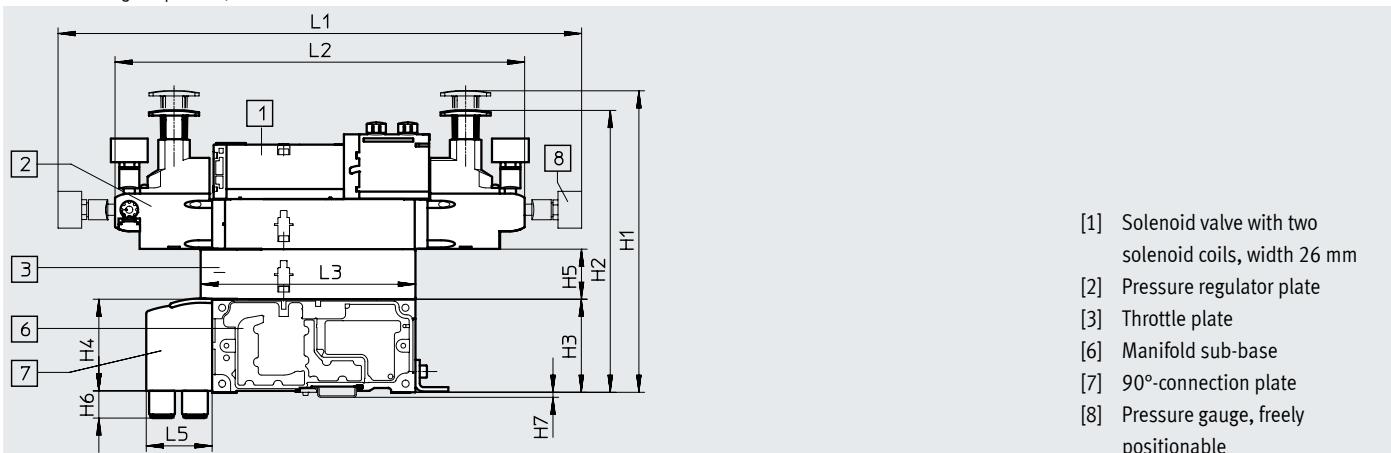
Dimensions

Vertical stacking components, width 26 mm



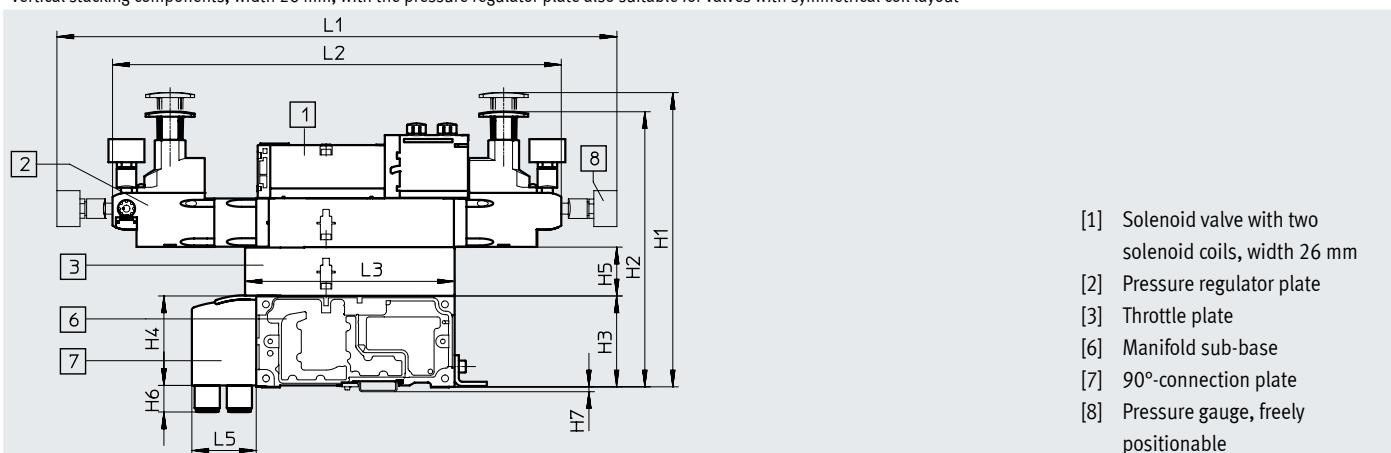
Dim.	L1	L2	L3 (Code ZT)	L4 (Code ZT)	L3 (Code ZS)	L4 (Code ZS)	L5	L6	H1	H3	H4	H5	H6	H7
[mm]	150.8	150	–	201.4	239.5	215.5	46	158.5	224	65	64	35	19	3.5

Vertical stacking components, width 26 mm



Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	365.7	286.1	150	46	210	197	65	64	35	19	3.5

Vertical stacking components, width 26 mm, with the pressure regulator plate also suitable for valves with symmetrical coil layout



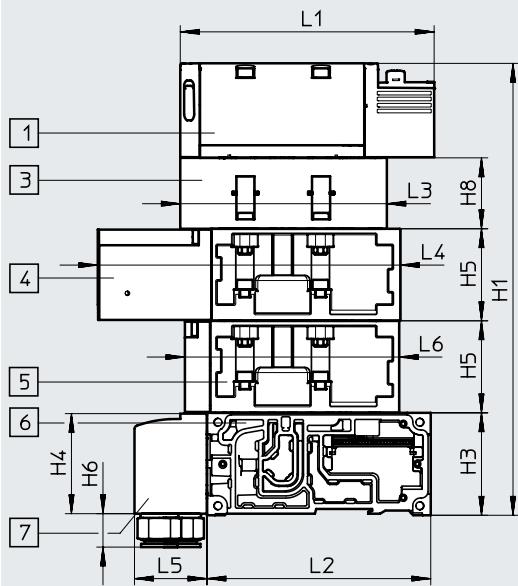
Dim.	L1	L2	L3	L5	H1	H2	H3	H4	H5	H6	H7
[mm]	400.7	321.1	150	46	210	197	65	64	35	19	3.5

Data sheet – Valve terminal

Dimensions

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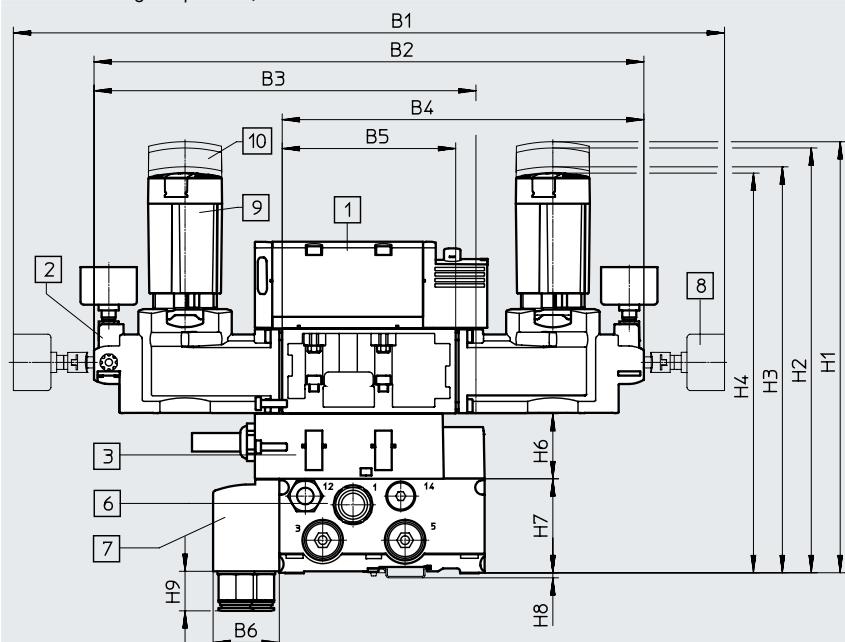
Vertical stacking components, width 42 mm



- [1] Solenoid valve
- [3] Throttle plate
- [4] Vertical pressure shut-off plate
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L5	L6	H1	H3	H4	H5	H6	H7	H8
[mm]	137.8	142	105.3	173.8	46	117.6	236	65	64	45.3	25.7	3.5	28

Vertical stacking components, width 42 mm



- [1] Solenoid valve
- [2] Pressure regulator plate
- [3] Throttle plate
- [4] Manifold sub-base
- [5] 90°-connection plate
- [6] Short rotary knob, lockable (standard)
- [7] Long rotary knob, lockable
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L4	L5	L6	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11
[mm]	410.3	311.6	216.1	207.1	102.6	46	220	205	127	112	3	4.2	65	28	25.7	64	3.5

- - Note

- Pressure regulator plates for symmetrical valves with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2.

→ Internet: vabf-s2

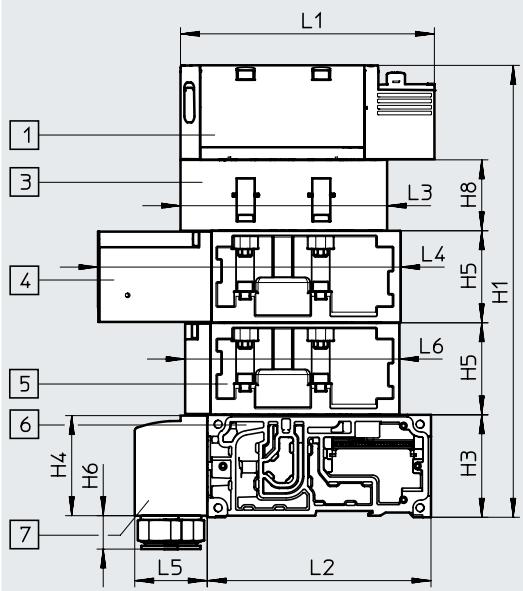
The following can be selected using the pressure regulator configurator VABF-S2:

- Rotary knob, short version with locking element (standard)
- Rotary knob, long version with locking element
- Rotary knob with integrated lock

Data sheet – Valve terminal

Dimensions

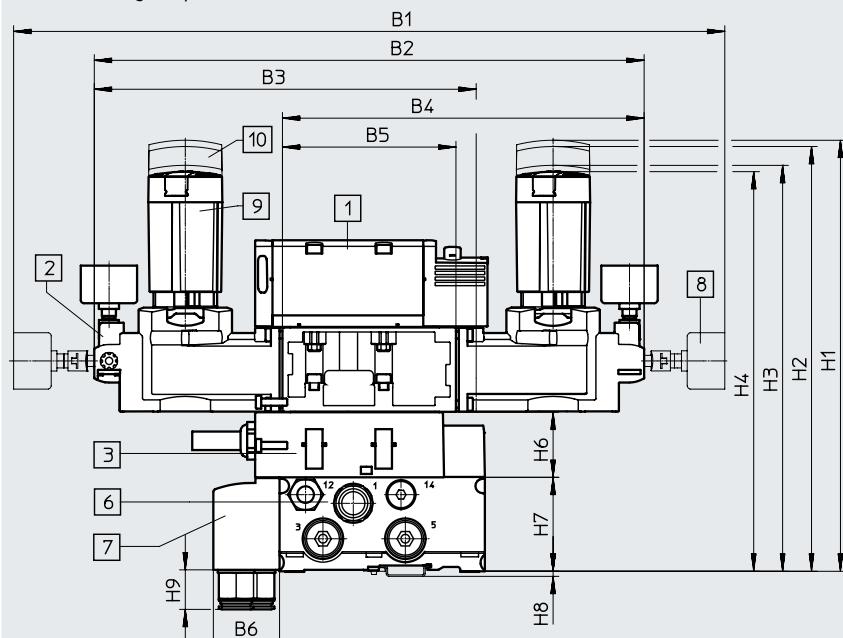
Vertical stacking components, width 52 mm

Download CAD data → www.festo.com

- [1] Solenoid valve
- [3] Throttle plate
- [4] Vertical pressure shut-off plate
- [5] Vertical supply plate
- [6] Manifold sub-base
- [7] 90°-connection plate

Dim.	L1	L2	L3	L4	L5	L6	H1	H3	H4	H5	H6	H8
[mm]	160.7	142	131	191.2	46	136	287.4	65	63.5	58.7	21.2	45

Vertical stacking components, width 52 mm



- [1] Solenoid valve
- [2] Pressure regulator plate
- [3] Throttle plate
- [4] Manifold sub-base
- [5] 90°-connection plate
- [6] Short rotary knob, lockable (standard)
- [7] Long rotary knob, lockable
- [8] Pressure gauge, freely positionable

Dim.	L1	L2	L3	L4	L5	L6	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11
[mm]	492	380.4	264.2	250.2	120	45.8	291	276	181	166	5.5	4.5	65	45	27.4	63.5	3.5

- - Note

- Pressure regulator plates for symmetrical valves with widths of 42 mm and 52 mm can only be ordered via the pressure regulator configurator VABF-S2.

→ Internet: vabf-s2

The following can be selected using the pressure regulator configurator VABF-S2:

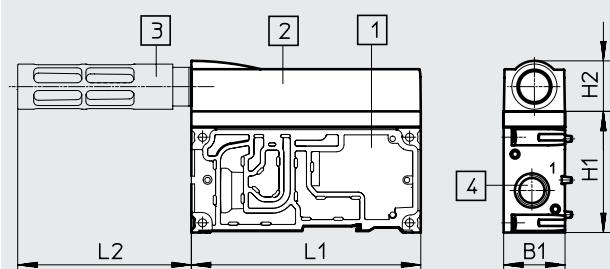
- Rotary knob, short version with locking element (standard)
- Rotary knob, long version with locking element
- Rotary knob with integrated lock

Data sheet – Valve terminal

Dimensions

Download CAD data → www.festo.com

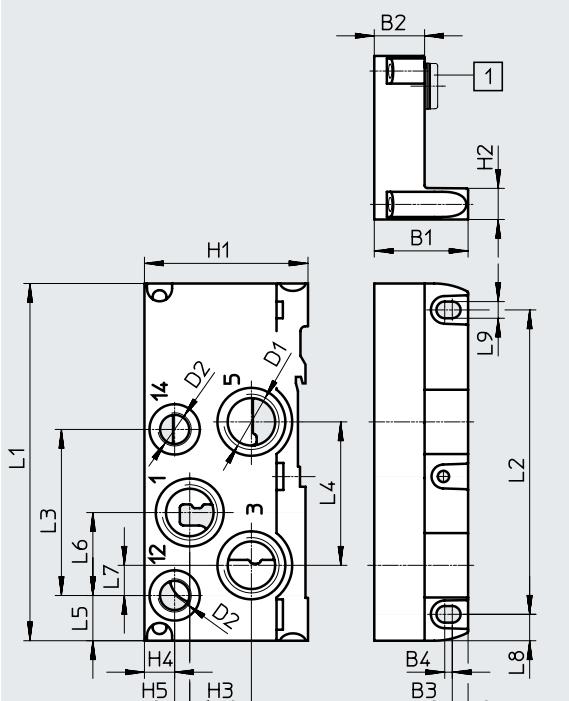
Supply plate with silencer



- [1] Supply plate
- [2] Exhaust air cover
- [3] Silencer U-1/2-B
- [4] Threaded connection G1/2

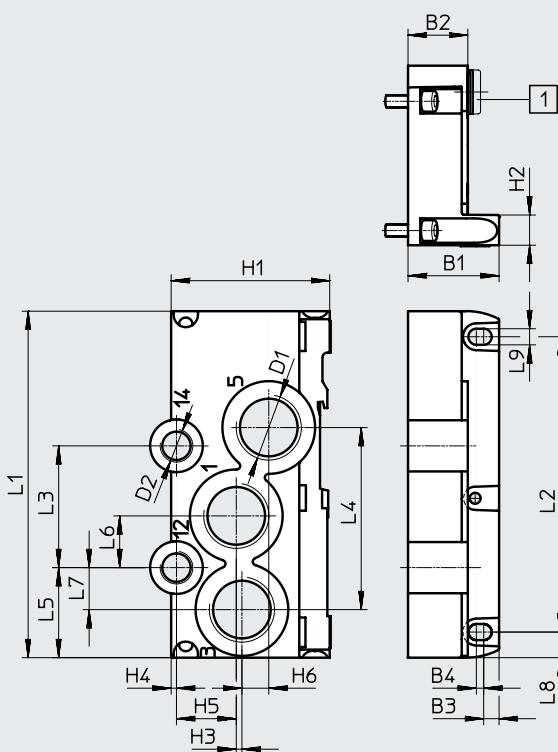
Dim. [mm]	L1	L2	H1	H2	B1
	142	107.5	75	31.5	38

Right-hand end plate, VABE-S6-1R...



[1] Blanking plug

Right-hand end plate, VABE-S6-2R...



[1] Blanking plug

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	D1	D2	H1	H2	H3	H4	H5	H6	B1	B2	B3	B4	With ¹⁾
VABE-S6-1R-G12	142	121	66	57	18	33	12	10.5	6.6	G1/2	G1/4	65	12.5	24.5	12	6	-	37.3	22	6.3	3	[1]
VABE-S6-1RZ-G12																						-
VABE-S6-2R-G34	142	121	49.9	74.6	36.9	21.2	17.2	10.5	6.6	G3/4	G1/4	65	12.5	2.3	2.2	24.5	11	37.3	24.5	6.3	3	[1]
VABE-S6-2RZ-G34																						-

1) With blanking plug = internal pilot air supply, – without blanking plug = external pilot air supply

Special feature: For VABE-S6-1R-G12 (code V), there is no port 14.

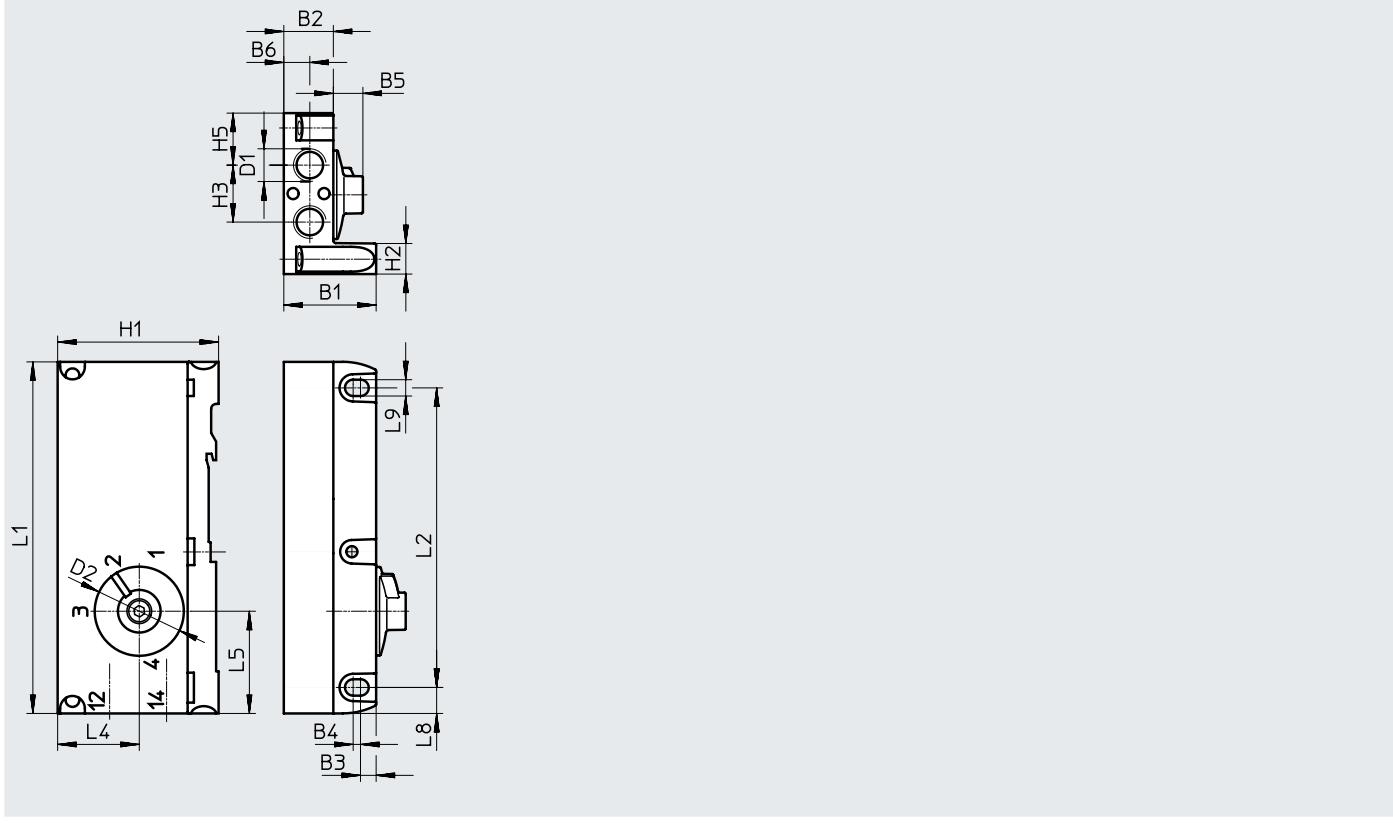
Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valve terminal

Dimensions

Download CAD data → www.festo.com

Right-hand end plate with pilot air selector, VABE-S6-1RZ-G-B1

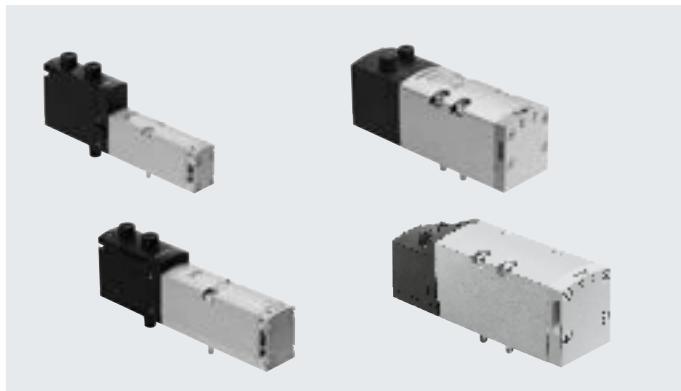


Type	L1	L2	L5	L8	L9	D1	D2	H1	H2	H3	H4	H5	B1	B2	B3	B4	B5	B6
VABE-S6-1RZ-G-B1	142	121	41.3	10.5	6.6	G1/4	37	65.4	12.5	23	33	21	37.3	20	6.3	3	12	10.5

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Solenoid valves VSVA

-  -	Valve width to ISO 15407-2	-  -	Flow rate ¹⁾ Width 18 mm: up to 550 (700) l/min Width 26 mm: up to 1100 (1350) l/min Width 42 mm: up to 1300 (1860) l/min Width 52 mm: up to 2900 l/min
-  -	Voltage 24 V DC		



1) Flow rates in brackets apply to VTSA-F and VTSA-F-CB

General technical data for solenoid valves

Design	Piston spool valve	
Sealing principle	Soft	
Overlap	Positive overlap (excluding types P53AD, P53BD) Negative overlap (types P53AD, P53BD)	
Reset method	Mechanical or pneumatic, depending on type used	
Actuation type	Electric	
Electrical connection	Plug to ISO 15407-2, 2-pin (single solenoid types) or 4-pin (double solenoid and 5/3-way types)	
Type of control	Piloted	
Degree of protection to EN 60529	IP65, NEMA 4 (for all types of signal transmission in mounted state)	
Exhaust function, can be throttled	Via individual sub-base, via throttle plate (not with valve type T22)	
Type of mounting	On manifold sub-base, on individual sub-base	
Mounting position	Any	
Manual override	Non-detenting, detenting, concealed	
Signal status display	LED (except types with signal status display sensor, and part nos.: 560727 and 560728)	
Signal status display sensor	Yellow LED	
Duty cycle	[%]	100
Pollution degree	3	
Surge resistance	[kV]	2.5
Nominal operating voltage	[V DC]	24 (dependent on valve type)
Permissible voltage fluctuations	[%]	±10

Pneumatic connections		
Supply	1	Via the manifold sub-base of the valve terminal or via individual sub-base
Exhaust	3/5	
Working ports	2/4	
Pilot air supply	1 2/14	
Pilot exhaust air	8 2/84	Either ducted or unducted

Data sheet – Solenoid valves

Pneumatic characteristic data										
Terminal code	VC	W	N	K	H	P	Q	R	M	O
Valve code	T22C	T22CV	T32U	T32C	T32H	T32F	T32N	T32W	M52-A	M52-M

Flow direction										
Any	-	■	-	-	-	-	-	-	■	■
Only reversible	-	-	-	-	-	■	■	■	-	-
Non-reversible	■	-	■	■	■	-	-	-	-	-

Reset method										
Pneumatic spring	■	■	■	■	■	■	■	■	■	-
Mechanical spring	-	-	-	-	-	-	-	-	-	■

Pneumatic characteristic data										
Terminal code	J	D	B	G	E	SA	SB	SD	SE	VG
Valve code	B52	D52	P53U	P53C	P53E	P53ED	P53AD	P53BD	P53EP	P53F

Flow direction										
Any	■	■	■	■	■	-	■	-	-	■
Only reversible	-	-	-	-	-	-	-	-	-	-
Non-reversible	-	-	-	-	-	■	-	■	■	-

Reset method										
Pneumatic spring	-	-	-	-	-	-	-	-	-	-
Mechanical spring	-	-	-	■	■	■	■	■	■	■

Flow direction of solenoid valves

Solenoid valves with only reversible flow direction

- These valves must only be operated on pressure zones with reversible supply (3 and 5 with supply pressure 1 as exhaust air) or on a reversible pressure regulator. If necessary, create pressure separation zones with duct separation.
- Reversible 3/2-way solenoid valves do not permit the special function "ducted pilot exhaust air"

Solenoid valves with any flow direction

- Ports 12 and 14 on the end plate variants must be supplied with the same pressure.
- Right-hand end plate with pilot air selector: can be realised via position 1 or 2
- Right-hand end plate with threaded connections: 12 and 14 must be supplied with the same pressure level
- Valves with any flow direction such as the 5/2-way solenoid valve, code M, are suitable for vacuum operation (standard valves such as the 2x 2/2-way solenoid valve with code VC may not be used for vacuum operation).
- An exception is the 2x 2/2-way solenoid valve with code VV (T22CV), which only allows vacuum operation at ports 3 and 5. The solenoid valve with code VV (T22CV) cannot be combined with other valve functions; a separate pressure zone is required.

Data sheet – Solenoid valves

Operating and environmental conditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/ pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure, pilot air supply ²⁾	[bar]	-0.9 ... +10 (valves with any flow direction and reversible valves) 3 ... 10 (non-reversible valves)
Pilot pressure	[bar]	3 ... 10
Pilot air supply		External Internal via valve terminal
Ambient temperature	[°C]	-5 ... +50
Relative humidity	[%]	0 ... 90
Certification		BIA (for characteristic SP and/or SN only) C-Tick (only size 52 mm and solenoid valves with sensor (position sensing)) c UL us - Recognized (OL) CSA (OL) c CSA us (OL) (valves of size 52 mm only)
CE marking (see declaration of conformity)	Direct voltage 24 V DC	To EU EMC Directive ¹⁾

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

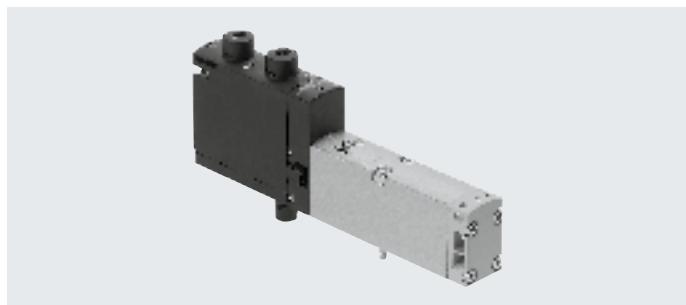
2) Solenoid valves with code VC (2/2-way type ... T22C), N (3/2-way type ... T32U), K (3/2-way type ... T32C), H (3/2-way type ... T32H) must not be operated with vacuum; the operating pressure here is 3 ... 10 bar

Data sheet – Solenoid valve, width 18 mm

- □ - Valve width
to ISO 15407-2
18 mm

- L - Voltage
24 V DC

- □ - Flow rate
Valve width 18 mm:
VTSA up to 550 l/min
VTSA-F up to 700 l/min
VTSA-F-CB up to 700 l/min

**Safety data for valve**

Conforms to standard	EN 13849-1/2		
CE marking (see declaration of conformity)	Direct voltage 24 V DC	To EU EMC Directive ¹⁾ (only solenoid valves with sensor)	
Shock resistance	Shock test with severity level 2, to EN 60068-2-27		
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6		

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data for valve, 24 V DC

Valve function (with valve code)	Terminal code	Test pulses	
		Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
5/2-way, double solenoid (B52)	J	1500	800
5/2-way, double solenoid with dominant signal (D52)	D	1700	1200
5/2-way, single solenoid (M52A)	M	1500	800
5/2-way, single solenoid (M52M)	O	1500	800
5/3-way, closed (P53C)	G	1500	800
5/3-way, exhausted (P53E)	E	1500	800
5/3-way, pressurised (P53U)	B	1500	800
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1500	800
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1500	800
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1500	800
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1500	800
2x3/2-way, single solenoid, closed (T32C)	K	1700	1200
2x3/2-way, single solenoid, open (T32U)	N	1700	1200
2x3/2-way, single solenoid, open/closed (T32H)	H	1700	1200
2x3/2-way, single solenoid, closed (T32N)	Q	1700	1200
2x3/2-way, single solenoid, open (T32F)	P	1700	1200
2x3/2-way, single solenoid, open/closed (T32W)	R	1700	1200
2x2/2-way, single solenoid, closed (T22C)	VC	1700	1200
2x2/2-way, single solenoid, closed (T22CV)	VV	1700	1200

Data sheet – Solenoid valve, width 18 mm

Technical data for valve		Terminal code	Flow direction			Reset method		Weight [g]
Valve function (with valve code)			Any	Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	J	■	–	–	–	–	–	172
5/2-way, double solenoid with dominant signal (D52)	D	■	–	–	–	–	–	172
5/2-way, single solenoid (M52A)	M	■	–	–	■	–	–	163
5/2-way, single solenoid (M52M)	O	■	–	–	–	■	–	163
5/3-way, closed ¹⁾ (P53C)	G	■	–	–	–	–	■	191
5/3-way, exhausted ¹⁾ (P53E)	E	■	–	–	–	–	■	191
5/3-way, pressurised ¹⁾ (P53U)	B	■	–	–	–	–	■	191
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	–	–	■	–	–	■	170
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	–	–	■	–	–	■	170
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	■	–	–	–	–	■	172
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	–	–	■	–	–	■	172
2x3/2-way, single solenoid, closed (T32C)	K	–	–	■	■	–	–	190
2x3/2-way, single solenoid, open (T32U)	N	–	–	■	■	–	–	190
2x3/2-way, single solenoid, open/closed (T32H)	H	–	–	■	■	–	–	190
2x3/2-way, single solenoid, closed (T32N)	Q	–	■	–	■	–	–	190
2x3/2-way, single solenoid, open (T32F)	P	–	■	–	■	–	–	190
2x3/2-way, single solenoid, open/closed (T32W)	R	–	■	–	■	–	–	190
2x2/2-way, single solenoid, closed (T22C)	VC	–	–	■	■	–	–	190
2x2/2-way, single solenoid, closed (T22CV)	VW	■	–	–	–	■	–	190

1) If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.

If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Data sheet – Solenoid valve, width 18 mm

Valve function (with valve code)	Terminal code	Flow rate Valve	Valve on valve terminal			Valve on individual sub-base
			VTSA	VTSA-F	VTSA-F-CB	
5/2-way, double solenoid (B52)	J	750	550	700	700	600
5/2-way, double solenoid with dominant signal (D52)	D	750	550	700	700	600
5/2-way, single solenoid (M52A)	M	750	550	700	700	600
5/2-way, single solenoid (M52M)	O	750	550	700	700	600
5/3-way, closed (P53C)	G	700	450	650	650	550
5/3-way, exhausted (P53E)	E	700 ¹⁾ 330 ²⁾	450 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾
5/3-way, pressurised (P53U)	B	700 ¹⁾ 330 ²⁾	450 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	480 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	–	380 ¹⁾ 310 ²⁾	430 ¹⁾ 360 ²⁾	430 ¹⁾ 360 ²⁾	390 ¹⁾ 310 ²⁾
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	–	380 ¹⁾ 300 ²⁾	460 ¹⁾ 350 ²⁾	460 ¹⁾ 350 ²⁾	390 ¹⁾ 320 ²⁾
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	–	380 ¹⁾ 350 ²⁾	440 ¹⁾ 400 ²⁾	440 ¹⁾ 400 ²⁾	380 ¹⁾ 360 ²⁾
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	–	370 ¹⁾ 340 ²⁾ 360 ³⁾ 360 ⁴⁾	430 ¹⁾ 360 ²⁾ 450 ³⁾ 450 ⁴⁾	430 ¹⁾ 360 ²⁾ 450 ³⁾ 450 ⁴⁾	400 ¹⁾ 350 ²⁾ 390 ³⁾ 380 ⁴⁾
2x3/2-way, single solenoid, closed (T32C)	K	600	400	550	550	500
2x3/2-way, single solenoid, open (T32U)	N	600	400	550	550	500
2x3/2-way, single solenoid, open/closed (T32H)	H	600	400	550	550	500
2x3/2-way, single solenoid, closed (T32N)	Q	600	400	550	550	500
2x3/2-way, single solenoid, open (T32F)	P	600	400	550	550	500
2x3/2-way, single solenoid, open/closed (T32W)	R	600	400	550	550	500
2x2/2-way, single solenoid, closed (T22C)	VC	700	500	650	650	500
2x2/2-way, single solenoid, closed (T22CV)	VV	700	500	650	650	500

1) Switching position

2) Mid-position

3) Switching position 4 → 5

4) Mid-position 2 → 3

 - Note

When using the solenoid valves VSVA-B-P53AD-... or VSVA-B-P53BD-... (terminal code SB or SD) for unobstructed venting (1 → 2 or 1 → 4) in the detenting or mid-position, the flow rate can reduce or drop to 0 l/min if the operating pressure is greater than 6 bar. This doesn't happen if the length of the tubing used at port 2/4 is at least 15 cm.

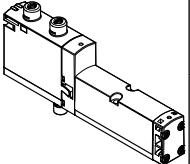
Data sheet – Solenoid valve, width 18 mm

Valve switching times in [ms]				
Valve function (with valve code)	Terminal code	On	Off	Changeover
5/2-way, double solenoid (B52)	J	–	–	11
5/2-way, double solenoid with dominant signal (D52)	D	–	–	13
5/2-way, single solenoid (M52A)	M	22	28	–
5/2-way, single solenoid (M52M)	O	12	38	–
5/3-way, closed (P53C)	G	15	44	–
5/3-way, exhausted (P53E)	E	15	44	–
5/3-way, pressurised (P53U)	B	15	44	–
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	13 for control side 12 10 for control side 14	37 for control side 12	(24)
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	10 for control side 12 13 for control side 14	30 for control side 12	(23)
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	12 for control side 12 9 for control side 14	28 for control side 12	–
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	12 for control side 12 9 for control side 14	28 for control side 12	–
2x3/2-way, single solenoid, closed (T32C)	K	12	30	–
2x3/2-way, single solenoid, open (T32U)	N	12	30	–
2x3/2-way, single solenoid, open/closed (T32H)	H	12	30	–
2x3/2-way, single solenoid, closed (T32N)	Q	25	12	–
2x3/2-way, single solenoid, open (T32F)	P	25	12	–
2x3/2-way, single solenoid, open/closed (T32W)	R	25	12	–
2x2/2-way, single solenoid, closed (T22C)	VC	12	30	–
2x2/2-way, single solenoid, closed (T22CV)	VV	12	30	–

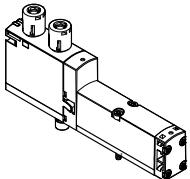
Characteristic coil data		
Valve function (with valve code)	Terminal code	Characteristic coil data at 24 V DC in [W]
5/2-way, double solenoid (B52)	J	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3
5/2-way, single solenoid (M52A)	M	1.6
5/2-way, single solenoid (M52M)	O	1.6
5/3-way, closed (P53C)	G	1.6
5/3-way, exhausted (P53E)	E	1.6
5/3-way, pressurised (P53U)	B	1.6
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1.6
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1.6
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1.6
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1.6
2x3/2-way, single solenoid, closed (T32C)	K	1.3
2x3/2-way, single solenoid, open (T32U)	N	1.3
2x3/2-way, single solenoid, open/closed (T32H)	H	1.3
2x3/2-way, single solenoid, closed (T32N)	Q	1.3
2x3/2-way, single solenoid, open (T32F)	P	1.3
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3
2x2/2-way, single solenoid, closed (T22C)	VC	1.3
2x2/2-way, single solenoid, closed (T22CV)	VV	1.3

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

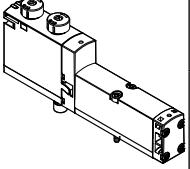
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve, MO non-detenting/detenting (D)			Valve code	Width	Part no.	Type
	Terminal code	Valve function				
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	18 mm	561155	VSVA-B-T22C-AZD-A2-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	18 mm	561159	VSVA-B-T22CV-AZD-A2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	18 mm	539178	VSVA-B-T32U-AZD-A2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	18 mm	539176	VSVA-B-T32C-AZD-A2-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	18 mm	539180	VSVA-B-T32H-AZD-A2-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	18 mm	539179	VSVA-B-T32F-AZD-A2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	18 mm	539177	VSVA-B-T32N-AZD-A2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	18 mm	539181	VSVA-B-T32W-AZD-A2-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	18 mm	539184	VSVA-B-M52-AZD-A2-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
	J	5/2-way valve, double solenoid	B52	18 mm	539182	VSVA-B-B52-ZD-A2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	18 mm	539183	VSVA-B-D52-ZD-A2-1T1L
	B	5/3-way solenoid valve, mid-position pressurised	P53U	18 mm	539186	VSVA-B-P53U-ZD-A2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	18 mm	539188	VSVA-B-P53C-ZD-A2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	18 mm	539187	VSVA-B-P53E-ZD-A2-1T1L
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	P53ED	18 mm	8031814	VSVA-B-P53ED-ZD-A2-1T1L
	SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	P53EP	18 mm	8031818	VSVA-B-P53EP-ZD-A2-1T1L
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	P53AD	18 mm	8031815	VSVA-B-P53AD-ZD-A2-1T1L
	SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return	P53BD	18 mm	8031817	VSVA-B-P53BD-ZD-A2-1T1L

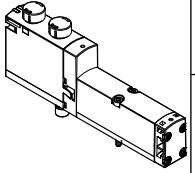
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO non-detenting/heavy duty, detenting via accessory (TR)						
	Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	18 mm	8033457	VSVA-B-T22C-AZTR-A2-1T1L
	WV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	18 mm	8033458	VSVA-B-T22CV-AZTR-A2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	18 mm	8033446	VSVA-B-T32U-AZTR-A2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	18 mm	8033444	VSVA-B-T32C-AZTR-A2-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	18 mm	8033448	VSVA-B-T32H-AZTR-A2-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	18 mm	8033447	VSVA-B-T32F-AZTR-A2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	18 mm	8033445	VSVA-B-T32N-AZTR-A2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	18 mm	8033449	VSVA-B-T32W-AZTR-A2-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	18 mm	8033452	VSVA-B-M52-AZTR-A2-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	18 mm	8033453	VSVA-B-M52-MZTR-A2-1T1L
	J	5/2-way valve, double solenoid	B52	18 mm	8033450	VSVA-B-B52-ZTR-A2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	18 mm	8033451	VSVA-B-D52-ZTR-A2-1T1L
	B	5/3-way solenoid valve, mid-position pressurised	P53U	18 mm	8033454	VSVA-B-P53U-ZTR-A2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	18 mm	8033456	VSVA-B-P53C-ZTR-A2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	18 mm	8033455	VSVA-B-P53E-ZTR-A2-1T1L
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	P53ED	18 mm	8039181	VSVA-B-P53ED-ZTR-A2-1T1L
	SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	P53EP	18 mm	8039190	VSVA-B-P53EP-ZTR-A2-1T1L
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	P53AD	18 mm	8039184	VSVA-B-P53AD-ZTR-A2-1T1L
	SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return	P53BD	18 mm	8040110	VSVA-B-P53BD-ZTR-A2-1T1L

Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO, non-detenting (H)			Valve code	Width	Part no.	Type
	Terminal code	Valve function				
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	18 mm	8033475	VSVA-B-T22C-AZH-A2-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	18 mm	8033476	VSVA-B-T22CV-AZH-A2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	18 mm	8033464	VSVA-B-T32U-AZH-A2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	18 mm	8033462	VSVA-B-T32C-AZH-A2-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	18 mm	8033466	VSVA-B-T32H-AZH-A2-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	18 mm	8033465	VSVA-B-T32F-AZH-A2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	18 mm	8033463	VSVA-B-T32N-AZH-A2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	18 mm	8033467	VSVA-B-T32W-AZH-A2-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	18 mm	8033470	VSVA-B-M52-AZH-A2-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	18 mm	8033471	VSVA-B-M52-MZH-A2-1T1L
	J	5/2-way valve, double solenoid	B52	18 mm	8033468	VSVA-B-B52-ZH-A2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	18 mm	8033469	VSVA-B-D52-ZH-A2-1T1L
	B	5/3-way solenoid valve, mid-position pressurised	P53U	18 mm	8033472	VSVA-B-P53U-ZH-A2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	18 mm	8033474	VSVA-B-P53C-ZH-A2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	18 mm	8033473	VSVA-B-P53E-ZH-A2-1T1L
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	P53ED	18 mm	8039182	VSVA-B-P53ED-ZH-A2-1T1L
	SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	P53EP	18 mm	8039191	VSVA-B-P53EP-ZH-A2-1T1L
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	P53AD	18 mm	8039185	VSVA-B-P53AD-ZH-A2-1T1L
	SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return	P53BD	18 mm	8040111	VSVA-B-P53BD-ZH-A2-1T1L

Ordering data – Solenoid valve 24 V DC

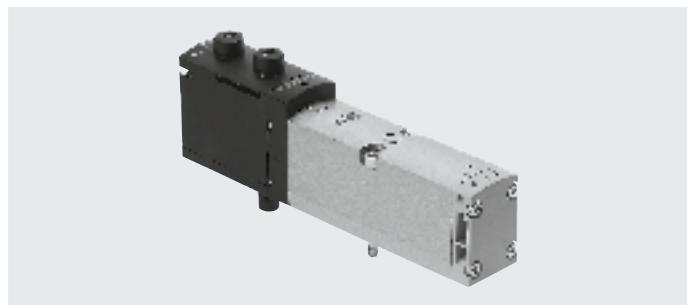
Ordering data – VSVA solenoid valve with cover cap for MO, covered		Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC							
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return		T22C	18 mm	8033493	VSVA-B-T22C-AZ-A2-1T1L
	VW	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5		T22CV	18 mm	8033494	VSVA-B-T22CV-AZ-A2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open		T32U	18 mm	8033482	VSVA-B-T32U-AZ-A2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed		T32C	18 mm	8033480	VSVA-B-T32C-AZ-A2-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed		T32H	18 mm	8033484	VSVA-B-T32H-AZ-A2-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open		T32F	18 mm	8033483	VSVA-B-T32F-AZ-A2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed		T32N	18 mm	8033481	VSVA-B-T32N-AZ-A2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed		T32W	18 mm	8033485	VSVA-B-T32W-AZ-A2-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return		M52-A	18 mm	8033488	VSVA-B-M52-AZ-A2-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return		M52-M	18 mm	8033489	VSVA-B-M52-MZ-A2-1T1L
	J	5/2-way valve, double solenoid		B52	18 mm	8033486	VSVA-B-B52-Z-A2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal		D52	18 mm	8033487	VSVA-B-D52-Z-A2-1T1L
	B	5/3-way solenoid valve, mid-position pressurised		P53U	18 mm	8033490	VSVA-B-P53U-Z-A2-1T1L
	G	5/3-way solenoid valve, mid-position closed		P53C	18 mm	8033492	VSVA-B-P53C-Z-A2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted		P53E	18 mm	8033491	VSVA-B-P53E-Z-A2-1T1L
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return		P53ED	18 mm	8039183	VSVA-B-P53ED-Z-A2-1T1L
	SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return		P53EP	18 mm	8039192	VSVA-B-P53EP-Z-A2-1T1L
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return		P53AD	18 mm	8039186	VSVA-B-P53AD-Z-A2-1T1L
	SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return		P53BD	18 mm	8040112	VSVA-B-P53BD-Z-A2-1T1L

Data sheet – Solenoid valve, width 26 mm

- □ - Valve width
to ISO 15407-2
26 mm

- L - Voltage
24 V DC

- □ - Flow rate
Valve width 26 mm:
VTSA up to 1100 l/min
VTSA-F up to 1350 l/min
VTSA-F-CB up to 1350 l/min

**Safety data for valve**

Conforms to standard	EN 13849-1/2				
CE marking (see declaration of conformity)	Direct voltage 24 V DC	To EU EMC Directive ¹⁾ (only solenoid valves with sensor)			
Shock resistance	Shock test with severity level 2, to EN 60068-2-27				
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6				

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data for valve, 24 V DC

Valve function (with valve code)	Termin- inal code	Test pulses	
		Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
5/2-way, double solenoid (B52)	J	1200	1100
5/2-way, double solenoid with dominant signal (D52)	D	1200	1100
5/2-way, single solenoid (M52A)	M	1200	1100
5/2-way, single solenoid (M52M)	O	1200	1100
5/3-way, closed (P53C)	G	1200	1100
5/3-way, exhausted (P53E)	E	1200	1100
5/3-way, pressurised (P53U)	B	1200	1100
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1200	1100
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1200	1100
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1200	1100
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1200	1100
2x3/2-way, single solenoid, closed (T32C)	K	1500	1200
2x3/2-way, single solenoid, open (T32U)	N	1500	1200
2x3/2-way, single solenoid, open/closed (T32H)	H	1500	1200
2x3/2-way, single solenoid, closed (T32N)	Q	1500	1200
2x3/2-way, single solenoid, open (T32F)	P	1500	1200
2x3/2-way, single solenoid, open/closed (T32W)	R	1500	1200
2x2/2-way, single solenoid, closed (T22C)	VC	1500	1200
2x2/2-way, single solenoid, closed (T22CV)	VV	1500	1200

Data sheet – Solenoid valve, width 26 mm

Technical data for valve Valve function (with valve code)	Terminal code	Flow direction			Reset method		Weight [g]
		Any	Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	J	■	–	–	–	–	276
5/2-way, double solenoid with dominant signal (D52)	D	■	–	–	–	–	276
5/2-way, single solenoid (M52A)	M	■	–	–	■	–	293
5/2-way, single solenoid (M52M)	O	■	–	–	–	■	293
5/3-way, closed ¹⁾ (P53C)	G	■	–	–	–	■	320
5/3-way, exhausted ¹⁾ (P53E)	E	■	–	–	–	■	320
5/3-way, pressurised ¹⁾ (P53U)	B	■	–	–	–	■	320
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	–	–	■	–	■	291
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	–	–	■	–	■	291
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	■	–	–	–	■	301
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	–	–	■	–	■	301
2x3/2-way, single solenoid, closed (T32C)	K	–	–	■	■	–	335
2x3/2-way, single solenoid, open (T32U)	N	–	–	■	■	–	335
2x3/2-way, single solenoid, open/closed (T32H)	H	–	–	■	■	–	335
2x3/2-way, single solenoid, closed (T32N)	Q	–	■	–	■	–	335
2x3/2-way, single solenoid, open (T32F)	P	–	■	–	■	–	335
2x3/2-way, single solenoid, open/closed (T32W)	R	–	■	–	■	–	335
2x2/2-way, single solenoid, closed (T22C)	VC	–	–	■	■	–	335
2x2/2-way, single solenoid, closed (T22CV)	VV	■	–	–	■	–	335

1) If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.

If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Data sheet – Solenoid valve, width 26 mm

Valve function (with valve code)	Terminal code	Flow rate					Valve on individual sub-base	
		Valve	Valve on valve terminal					
			VTSA	VTSA-F	VTSA-F-CB			
5/2-way, double solenoid (B52)	J	1400	1100	1350	1350	1200		
5/2-way, double solenoid with dominant signal (D52)	D	1400	1100	1350	1350	1200		
5/2-way, single solenoid (M52A)	M	1400	1100	1350	1350	1200		
5/2-way, single solenoid (M52M)	O	1400	1100	1350	1350	1200		
5/3-way, closed (P53C)	G	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾		
5/3-way, exhausted (P53E)	E	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾		
5/3-way, pressurised (P53U)	B	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾		
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾		
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1400 ¹⁾ 700 ²⁾	1000 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1350 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾		
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	700 ¹⁾ 700 ²⁾						
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	–	850 ¹⁾ 820 ²⁾	950 ¹⁾ 860 ²⁾	950 ¹⁾ 860 ²⁾	900 ¹⁾ 840 ²⁾		
2x3/2-way, single solenoid, closed (T32C)	K	1250	900	1150	1150	1100		
2x3/2-way, single solenoid, open (T32U)	N	1250	900	1150	1150	1100		
2x3/2-way, single solenoid, open/closed (T32H)	H	1250	900	1150	1150	1100		
2x3/2-way, single solenoid, closed (T32N)	Q	1250	900	1150	1150	1100		
2x3/2-way, single solenoid, open (T32F)	P	1250	900	1150	1150	1100		
2x3/2-way, single solenoid, open/closed (T32W)	R	1250	900	1150	1150	1100		
2x2/2-way, single solenoid, closed (T22C)	VC	1350	1000	1300	1300	1100		
2x2/2-way, single solenoid, closed (T22CV)	VV	1350	1000	1300	1300	1100		

- 1) Switching position
2) Mid-position

-  - Note

The solenoid valves VSVA-B-P53BD...-A1-1T1L (terminal code SD) can be operated without restrictions at an operating pressure of less than 6 bar. At an operating pressure of more than 6 bar, the actual flow rate must not exceed 1900 l/min (e.g. 10-->2 bar) or these solenoid valves may switch unintentionally (to the mid-position or switching position 14).

At pressures above 6 bar, it is possible to prevent the flow rate from becoming too high by using a flow control valve or orifice (e.g. a reducing nipple on port 2 or 4 from G1/4 to G1/8).

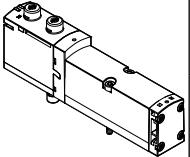
Data sheet – Solenoid valve, width 26 mm

Valve switching times in [ms]	Terminal code	On	Off	Changeover
Valve function (with valve code)				
5/2-way, double solenoid (B52)	J	–	–	18
5/2-way, double solenoid with dominant signal (D52)	D	–	–	21
5/2-way, single solenoid (M52A)	M	25	45	–
5/2-way, single solenoid (M52M)	O	20	65	–
5/3-way, closed (P53C)	G	22	65	–
5/3-way, exhausted (P53E)	E	22	65	–
5/3-way, pressurised (P53U)	B	22	65	–
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	22 for control side 12 9 for control side 14	49 for control side 12	33
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	10 for control side 12 22 for control side 14	50 for control side 14	40
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	19 for control side 12 9 for control side 14	36 for control side 12	32
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	16 for control side 12 9 for control side 14	26 for control side 12 36 for control side 14	–
2x3/2-way, single solenoid, closed (T32C)	K	20	38	–
2x3/2-way, single solenoid, open (T32U)	N	20	38	–
2x3/2-way, single solenoid, open/closed (T32H)	H	20	38	–
2x3/2-way, single solenoid, closed (T32N)	Q	32	30	–
2x3/2-way, single solenoid, open (T32F)	P	32	30	–
2x3/2-way, single solenoid, open/closed (T32W)	R	32	30	–
2x2/2-way, single solenoid, closed (T22C)	VC	20	38	–
2x2/2-way, single solenoid, closed (T22CV)	VV	20	38	–

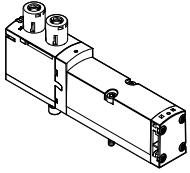
Characteristic coil data	Terminal code	Characteristic coil data at 24 V DC in [W]
Valve function (with valve code)		
5/2-way, double solenoid (B52)	J	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3
5/2-way, single solenoid (M52A)	M	1.6
5/2-way, single solenoid (M52M)	O	1.6
5/3-way, closed (P53C)	G	1.6
5/3-way, exhausted (P53E)	E	1.6
5/3-way, pressurised (P53U)	B	1.6
5/3-way, exhausted, switching position 14 detenting (P53ED)	SA	1.6
5/3-way, exhausted, switching position 12 detenting (P53EP)	SE	1.6
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD)	SB	1.6
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD)	SD	1.6
2x3/2-way, single solenoid, closed (T32C)	K	1.3
2x3/2-way, single solenoid, open (T32U)	N	1.3
2x3/2-way, single solenoid, open/closed (T32H)	H	1.3
2x3/2-way, single solenoid, closed (T32N)	Q	1.3
2x3/2-way, single solenoid, open (T32F)	P	1.3
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3
2x2/2-way, single solenoid, closed (T22C)	VC	1.3
2x2/2-way, single solenoid, closed (T22CV)	VV	1.3

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

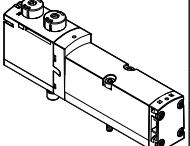
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve, MO non-detenting/detenting (D)		Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC							
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	26 mm	561149	VSVA-B-T22C-AZD-A1-1T1L	
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	26 mm	561153	VSVA-B-T22CV-AZD-A1-1T1L	
	N	2x 3/2-way valve, single solenoid, normally open	T32U	26 mm	539152	VSVA-B-T32U-AZD-A1-1T1L	
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	26 mm	539150	VSVA-B-T32C-AZD-A1-1T1L	
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	26 mm	539154	VSVA-B-T32H-AZD-A1-1T1L	
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	26 mm	539153	VSVA-B-T32F-AZD-A1-1T1L	
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	26 mm	539151	VSVA-B-T32N-AZD-A1-1T1L	
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	26 mm	539155	VSVA-B-T32W-AZD-A1-1T1L	
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	26 mm	539158	VSVA-B-M52-AZD-A1-1T1L	
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	26 mm	539159	VSVA-B-M52-MZD-A1-1T1L	
	J	5/2-way valve, double solenoid	B52	26 mm	539156	VSVA-B-B52-ZD-A1-1T1L	
	D	5/2-way valve, double solenoid, with dominant signal	D52	26 mm	539157	VSVA-B-D52-ZD-A1-1T1L	
	B	5/3-way solenoid valve, mid-position pressurised	P53U	26 mm	539160	VSVA-B-P53U-ZD-A1-1T1L	
	G	5/3-way solenoid valve, mid-position closed	P53C	26 mm	539162	VSVA-B-P53C-ZD-A1-1T1L	
	E	5/3-way solenoid valve, mid-position exhausted	P53E	26 mm	539161	VSVA-B-P53E-ZD-A1-1T1L	
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	P53ED	26 mm	560727	VSVA-B-P53ED-ZD-A1-1T1L	
	SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	P53EP	26 mm	8026638	VSVA-B-P53EP-ZD-A1-1T1L	
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	P53AD	26 mm	560728	VSVA-B-P53AD-ZD-A1-1T1L	
SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return	P53BD	26 mm	8031816	VSVA-B-P53BD-ZD-A1-1T1L		

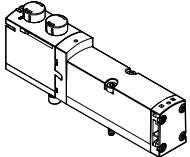
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO non-detenting/heavy duty, detenting via accessory (TR)						
	Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	26 mm	8033032	VSVA-B-T22C-AZTR-A1-1T1L
VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	26 mm	8033033	VSVA-B-T22CV-AZTR-A1-1T1L	
N	2x 3/2-way valve, single solenoid, normally open	T32U	26 mm	8033015	VSVA-B-T32U-AZTR-A1-1T1L	
K	2x 3/2-way valve, single solenoid, normally closed	T32C	26 mm	8033013	VSVA-B-T32C-AZTR-A1-1T1L	
H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	26 mm	8033017	VSVA-B-T32H-AZTR-A1-1T1L	
P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	26 mm	8033016	VSVA-B-T32F-AZTR-A1-1T1L	
Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	26 mm	8033014	VSVA-B-T32N-AZTR-A1-1T1L	
R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	26 mm	8033018	VSVA-B-T32W-AZTR-A1-1T1L	
M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	26 mm	8033021	VSVA-B-M52-AZTR-A1-1T1L	
O	5/2-way valve, single solenoid, mechanical spring return	M52-M	26 mm	8033022	VSVA-B-M52-MZTR-A1-1T1L	
J	5/2-way valve, double solenoid	B52	26 mm	8033019	VSVA-B-B52-ZTR-A1-1T1L	
D	5/2-way valve, double solenoid, with dominant signal	D52	26 mm	8033020	VSVA-B-D52-ZTR-A1-1T1L	
B	5/3-way solenoid valve, mid-position pressurised	P53U	26 mm	8033023	VSVA-B-P53U-ZTR-A1-1T1L	
G	5/3-way solenoid valve, mid-position closed	P53C	26 mm	8033025	VSVA-B-P53C-ZTR-A1-1T1L	
E	5/3-way solenoid valve, mid-position exhausted	P53E	26 mm	8033024	VSVA-B-P53E-ZTR-A1-1T1L	
SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	P53ED	26 mm	8033028	VSVA-B-P53ED-ZTR-A1-1T1L	
SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	P53EP	26 mm	8033035	VSVA-B-P53EP-ZTR-A1-1T1L	
SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	P53AD	26 mm	8033029	VSVA-B-P53AD-ZTR-A1-1T1L	
SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return	P53BD	26 mm	8039187	VSVA-B-P53BD-ZTR-A1-1T1L	

Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO, non-detenting (H)			Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	26 mm	8033055	VSVA-B-T22C-AZH-A1-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	26 mm	8033056	VSVA-B-T22CV-AZH-A1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	26 mm	8033038	VSVA-B-T32U-AZH-A1-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	26 mm	8033036	VSVA-B-T32C-AZH-A1-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	26 mm	8033040	VSVA-B-T32H-AZH-A1-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	26 mm	8033039	VSVA-B-T32F-AZH-A1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	26 mm	8033037	VSVA-B-T32N-AZH-A1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	26 mm	8033041	VSVA-B-T32W-AZH-A1-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	26 mm	8033044	VSVA-B-M52-AZH-A1-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	26 mm	8033045	VSVA-B-M52-MZH-A1-1T1L
	J	5/2-way valve, double solenoid	B52	26 mm	8033042	VSVA-B-B52-ZH-A1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	26 mm	8033043	VSVA-B-D52-ZH-A1-1T1L
	B	5/3-way solenoid valve, mid-position pressurised	P53U	26 mm	8033046	VSVA-B-P53U-ZH-A1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	26 mm	8033048	VSVA-B-P53C-ZH-A1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	26 mm	8033047	VSVA-B-P53E-ZH-A1-1T1L
	SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	P53ED	26 mm	8033051	VSVA-B-P53ED-ZH-A1-1T1
	SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	P53EP	26 mm	8033058	VSVA-B-P53EP-ZH-A1-1T1L
	SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	P53AD	26 mm	8033052	VSVA-B-P53AD-ZH-A1-1T1L
SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return	P53BD	26 mm	8039188	VSVA-B-P53BD-ZH-A1-1T1L	

Ordering data – Solenoid valve 24 V DC

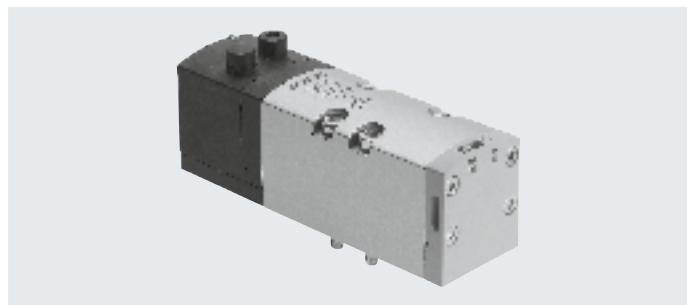
Ordering data – VSVA solenoid valve with cover cap for MO, covered		Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC							
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	26 mm	8033078	VSVA-B-T22C-AZ-A1-1T1L	
VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	26 mm	8033079	VSVA-B-T22CV-AZ-A1-1T1L		
N	2x 3/2-way valve, single solenoid, normally open	T32U	26 mm	8033061	VSVA-B-T32U-AZ-A1-1T1L		
K	2x 3/2-way valve, single solenoid, normally closed	T32C	26 mm	8033059	VSVA-B-T32C-AZ-A1-1T1L		
H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	26 mm	8033063	VSVA-B-T32H-AZ-A1-1T1L		
P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	26 mm	8033062	VSVA-B-T32F-AZ-A1-1T1L		
Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	26 mm	8033060	VSVA-B-T32N-AZ-A1-1T1L		
R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	26 mm	8033064	VSVA-B-T32W-AZ-A1-1T1L		
M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	26 mm	8033067	VSVA-B-M52-AZ-A1-1T1L		
O	5/2-way valve, single solenoid, mechanical spring return	M52-M	26 mm	8033068	VSVA-B-M52-MZ-A1-1T1L		
J	5/2-way valve, double solenoid	B52	26 mm	8033065	VSVA-B-B52-Z-A1-1T1L		
D	5/2-way valve, double solenoid, with dominant signal	D52	26 mm	8033066	VSVA-B-D52-Z-A1-1T1L		
B	5/3-way solenoid valve, mid-position pressurised	P53U	26 mm	8033069	VSVA-B-P53U-Z-A1-1T1L		
G	5/3-way solenoid valve, mid-position closed	P53C	26 mm	8033071	VSVA-B-P53C-Z-A1-1T1L		
E	5/3-way solenoid valve, mid-position exhausted	P53E	26 mm	8033070	VSVA-B-P53E-Z-A1-1T1L		
SA	5/3-way solenoid valve, mid-position exhausted, switching position 14 detenting, mechanical spring return	P53ED	26 mm	8033074	VSVA-B-P53ED-Z-A1-1T1L		
SE	5/3-way solenoid valve, mid-position exhausted, switching position 12 detenting, mechanical spring return	P53EP	26 mm	8033081	VSVA-B-P53EP-Z-A1-1T1L		
SB	5/3-way solenoid valve, mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 4 and exhausted from 2 to 3, mechanical spring return	P53AD	26 mm	8033075	VSVA-B-P53AD-Z-A1-1T1L		
SD	5/3-way solenoid valve, mid-position 1x exhausted from 2 to 3, 1x pressurised from 1 to 4, switching position 14 detenting, same function in both switching positions: pressurised from 1 to 2 and exhausted from 4 to 5, mechanical spring return	P53BD	26 mm	8039189	VSVA-B-P53BD-Z-A1-1T1L		

Data sheet – Solenoid valve, width 42 mm

- □ - Valve width
to ISO 5599-2
42 mm (ISO 1)

- □ - Voltage
24 V DC

- □ - Flow rate
Valve width 42 mm:
VTSA up to 1300 l/min
VTSA-F up to 1860 l/min
VTSA-F-CB up to 1860 l/min

**Safety data for valve**

Conforms to standard	EN 13849-1/2	
Shock resistance	Shock test with severity level 2, to EN 60068-2-27	
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6	

Safety data for valve, 24 V DC

Valve function (with valve code)	Terminal code	Test pulses	
		Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
5/2-way, double solenoid (B52)	J	1400	900
5/2-way, double solenoid with dominant signal (D52)	D	1600	1100
5/2-way, single solenoid (M52A)	M	1400	900
5/2-way, single solenoid (M52M)	O	1400	900
5/3-way, closed (P53C)	G	1400	900
5/3-way, exhausted (P53E)	E	1400	900
5/3-way, pressurised (P53U)	B	1400	900
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	–	–
2x3/2-way, single solenoid, closed (T32C)	K	1600	1100
2x3/2-way, single solenoid, open (T32U)	N	1600	1100
2x3/2-way, single solenoid, open/closed (T32H)	H	1600	1100
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1100
2x3/2-way, single solenoid, open (T32F)	P	1600	1100
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1100
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1100
2x2/2-way, single solenoid, closed (T22CV)	VV	1600	1100

Data sheet – Solenoid valve, width 42 mm

Technical data for valve		Terminal code	Flow direction			Reset method		Weight [g]
Valve function (with valve code)			Any	Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	J	■	–	–	–	–	–	439
5/2-way, double solenoid with dominant signal (D52)	D	■	–	–	–	–	–	439
5/2-way, single solenoid (M52A)	M	■	–	–	–	■	–	426
5/2-way, single solenoid (M52M)	O	■	–	–	–	–	■	426
5/3-way, closed ¹⁾ (P53C)	G	■	–	–	–	–	■	456
5/3-way, exhausted ¹⁾ (P53E)	E	■	–	–	–	–	■	456
5/3-way, pressurised ¹⁾ (P53U)	B	■	–	–	–	–	■	456
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	■	–	–	–	–	–	456
2x3/2-way, single solenoid, closed (T32C)	K	–	–	■	■	■	–	442
2x3/2-way, single solenoid, open (T32U)	N	–	–	■	■	■	–	442
2x3/2-way, single solenoid, open/closed (T32H)	H	–	–	■	■	■	–	442
2x3/2-way, single solenoid, closed (T32N)	Q	–	■	–	■	■	–	442
2x3/2-way, single solenoid, open (T32F)	P	–	■	–	■	■	–	442
2x3/2-way, single solenoid, open/closed (T32W)	R	–	■	–	■	■	–	442
2x2/2-way, single solenoid, closed (T22C)	VC	–	–	■	■	■	–	442
2x2/2-way, single solenoid, closed (T22CV)	VW	■	–	–	■	■	–	442

- 1) If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.
If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Standard nominal flow rate of valve/valve terminal [l/min]						
Valve function (with valve code)	Terminal code	Flow rate		Valve on individual sub-base		
		Valve	Valve on valve terminal			
			VTSA	VTSA-F	VTSA-F-CB	
5/2-way, double solenoid (B52)	J	2000	1300	1860	1860	1500
5/2-way, double solenoid with dominant signal (D52)	D	2000	1300	1860	1860	1500
5/2-way, single solenoid (M52A)	M	2000	1300	1860	1860	1500
5/2-way, single solenoid (M52M)	O	2000	1300	1860	1860	1500
5/3-way, closed (P53C)	G	1900 ¹⁾ 950 ²⁾	1200 ¹⁾ 800 ²⁾	1690 ¹⁾ 830 ²⁾	1690 ¹⁾ 830 ²⁾	1400 ¹⁾ 800 ²⁾
5/3-way, exhausted (P53E)	E	1900 ¹⁾ 950 ²⁾	1200 ¹⁾ 800 ²⁾	1690 ¹⁾ 830 ²⁾	1690 ¹⁾ 830 ²⁾	1400 ¹⁾ 800 ²⁾
5/3-way, pressurised (P53U)	B	1900 ¹⁾ 950 ²⁾	1200 ¹⁾ 800 ²⁾	1690 ¹⁾ 830 ²⁾	1690 ¹⁾ 830 ²⁾	1400 ¹⁾ 800 ²⁾
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	1700 ¹⁾ 700 ²⁾	1400 ¹⁾ 800 ²⁾	1700 ¹⁾ 700 ²⁾	1700 ¹⁾ 700 ²⁾	1400 ¹⁾ 700 ²⁾
2x3/2-way, single solenoid, closed (T32C)	K	1600	1200	1300	1300	1200
2x3/2-way, single solenoid, open (T32U)	N	1600	1200	1300	1300	1200
2x3/2-way, single solenoid, open/closed (T32H)	H	1600	1200	1300	1300	1200
2x3/2-way, single solenoid, closed (T32N)	Q	1600	1200	1300	1300	1200
2x3/2-way, single solenoid, open (T32F)	P	1600	1200	1300	1300	1200
2x3/2-way, single solenoid, open/closed (T32W)	R	1600	1200	1300	1300	1200
2x2/2-way, single solenoid, closed (T22C)	VC	1600	1400	1500	1500	1400
2x2/2-way, single solenoid, closed (T22CV)	VW	1600	1400	1500	1500	1400

1) Switching position

2) Mid-position

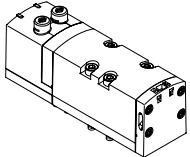
Data sheet – Solenoid valve, width 42 mm

Valve switching times in [ms]		24 V DC		
Valve function (with valve code)	Terminal code	On	Off	Changeover
5/2-way, double solenoid (B52)	J	–	–	16
5/2-way, double solenoid with dominant signal (D52)	D	–	–	19
5/2-way, single solenoid (M52A)	M	27	45	–
5/2-way, single solenoid (M52M)	O	22	60	–
5/3-way, closed (P53C)	G	22	65	38
5/3-way, exhausted (P53E)	E	22	65	38
5/3-way, pressurised (P53U)	B	22	65	38
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	22	65	38
2x3/2-way, single solenoid, closed (T32C)	K	20	38	–
2x3/2-way, single solenoid, open (T32U)	N	20	38	–
2x3/2-way, single solenoid, open/closed (T32H)	H	20	38	–
2x3/2-way, single solenoid, closed (T32N)	Q	34	28	–
2x3/2-way, single solenoid, open (T32F)	P	34	28	–
2x3/2-way, single solenoid, open/closed (T32W)	R	34	28	–
2x2/2-way, single solenoid, closed (T22C)	VC	20	38	–
2x2/2-way, single solenoid, closed (T22CV)	VV	20	38	–

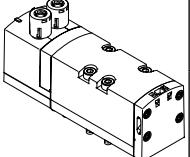
Characteristic coil data		Characteristic coil data at 24 V DC in [W]
Valve function (with valve code)	Terminal code	
5/2-way, double solenoid (B52)	J	1.6
5/2-way, double solenoid with dominant signal (D52)	D	1.3
5/2-way, single solenoid (M52A)	M	1.6
5/2-way, single solenoid (M52M)	O	1.6
5/3-way, closed (P53C)	G	1.6
5/3-way, exhausted (P53E)	E	1.6
5/3-way, pressurised (P53U)	B	1.6
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	1.6
2x3/2-way, single solenoid, closed (T32C)	K	1.3
2x3/2-way, single solenoid, open (T32U)	N	1.3
2x3/2-way, single solenoid, open/closed (T32H)	H	1.3
2x3/2-way, single solenoid, closed (T32N)	Q	1.3
2x3/2-way, single solenoid, open (T32F)	P	1.3
2x3/2-way, single solenoid, open/closed (T32W)	R	1.3
2x2/2-way, single solenoid, closed (T22C)	VC	1.3
2x2/2-way, single solenoid, closed (T22CV)	VV	1.3

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve, MO non-detenting/detenting (D)		Valve code	Width	Part no.	Type
Terminal code	Valve function				
Solenoid valves, 24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	561340 VSVA-B-T22C-AZD-D1-1T1L
VV	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	561344	VSVA-B-T22CV-AZD-D1-1T1L
N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	543692	VSVA-B-T32U-AZD-D1-1T1L
K	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	543690	VSVA-B-T32C-AZD-D1-1T1L
H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	42 mm	543694	VSVA-B-T32H-AZD-D1-1T1L
P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	543693	VSVA-B-T32F-AZD-D1-1T1L
Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	543691	VSVA-B-T32N-AZD-D1-1T1L
R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	543695	VSVA-B-T32W-AZD-D1-1T1L
M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	543698	VSVA-B-M52-AZD-D1-1T1L
O	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	543699	VSVA-B-M52-MZD-D1-1T1L
J	5/2-way valve, double solenoid	B52	42 mm	543696	VSVA-B-B52-ZD-D1-1T1L
D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	543697	VSVA-B-D52-ZD-D1-1T1L
B	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	543700	VSVA-B-P53U-ZD-D1-1T1L
G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	543702	VSVA-B-P53C-ZD-D1-1T1L
E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	543701	VSVA-B-P53E-ZD-D1-1T1L
VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8000464	VSVA-B-P53F-ZD-D1-1T1L

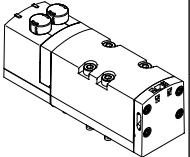
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO non-detenting/heavy duty, detenting via accessory (TR)						
	Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034781	VSVA-B-T22C-AZTR-D1-1T1L
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034782	VSVA-B-T22CV-AZTR-D1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034770	VSVA-B-T32U-AZTR-D1-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034768	VSVA-B-T32C-AZTR-D1-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	42 mm	8034772	VSVA-B-T32H-AZTR-D1-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034771	VSVA-B-T32F-AZTR-D1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034769	VSVA-B-T32N-AZTR-D1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034773	VSVA-B-T32W-AZTR-D1-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034776	VSVA-B-M52-AZTR-D1-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034777	VSVA-B-M52-MZTR-D1-1T1L
	J	5/2-way valve, double solenoid	B52	42 mm	8034774	VSVA-B-B52-ZTR-D1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034775	VSVA-B-D52-ZTR-D1-1T1L
	B	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034778	VSVA-B-P53U-ZTR-D1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034780	VSVA-B-P53C-ZTR-D1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034779	VSVA-B-P53E-ZTR-D1-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034783	VSVA-B-P53F-ZTR-D1-1T1L

Ordering data – Solenoid valve 24 V DC

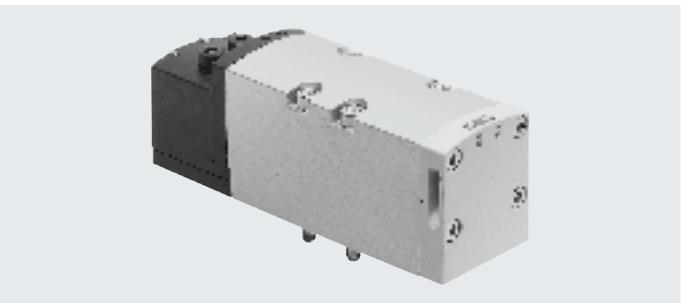
Ordering data – VSVA solenoid valve with cover cap for MO, non-detenting (H)			Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034812	VSVA-B-T22C-AZH-D1-1T1L
	VW	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034813	VSVA-B-T22CV-AZH-D1-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034801	VSVA-B-T32U-AZH-D1-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034799	VSVA-B-T32C-AZH-D1-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	42 mm	8034803	VSVA-B-T32H-AZH-D1-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034802	VSVA-B-T32F-AZH-D1-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034800	VSVA-B-T32N-AZH-D1-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034804	VSVA-B-T32W-AZH-D1-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034807	VSVA-B-M52-AZH-D1-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034808	VSVA-B-M52-MZH-D1-1T1L
	J	5/2-way valve, double solenoid	B52	42 mm	8034805	VSVA-B-B52-ZH-D1-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034806	VSVA-B-D52-ZH-D1-1T1L
	B	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034809	VSVA-B-P53U-ZH-D1-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034811	VSVA-B-P53C-ZH-D1-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034810	VSVA-B-P53E-ZH-D1-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034814	VSVA-B-P53F-ZH-D1-1T1L

Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO, covered		Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC							
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	42 mm	8034843	VSVA-B-T22C-AZ-D1-1T1L	
	W	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return, vacuum operation possible at 3 and 5	T22CV	42 mm	8034844	VSVA-B-T22CV-AZ-D1-1T1L	
	N	2x 3/2-way valve, single solenoid, normally open	T32U	42 mm	8034832	VSVA-B-T32U-AZ-D1-1T1L	
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	42 mm	8034830	VSVA-B-T32C-AZ-D1-1T1L	
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	42 mm	8034834	VSVA-B-T32H-AZ-D1-1T1L	
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	42 mm	8034833	VSVA-B-T32F-AZ-D1-1T1L	
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	42 mm	8034831	VSVA-B-T32N-AZ-D1-1T1L	
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	42 mm	8034835	VSVA-B-T32W-AZ-D1-1T1L	
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	42 mm	8034838	VSVA-B-M52-AZ-D1-1T1L	
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	42 mm	8034839	VSVA-B-M52-MZ-D1-1T1L	
	J	5/2-way valve, double solenoid	B52	42 mm	8034836	VSVA-B-B52-Z-D1-1T1L	
	D	5/2-way valve, double solenoid, with dominant signal	D52	42 mm	8034837	VSVA-B-D52-Z-D1-1T1L	
	B	5/3-way solenoid valve, mid-position pressurised	P53U	42 mm	8034840	VSVA-B-P53U-Z-D1-1T1L	
	G	5/3-way solenoid valve, mid-position closed	P53C	42 mm	8034842	VSVA-B-P53C-Z-D1-1T1L	
	E	5/3-way solenoid valve, mid-position exhausted	P53E	42 mm	8034841	VSVA-B-P53E-Z-D1-1T1L	
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	42 mm	8034845	VSVA-B-P53F-Z-D1-1T1L	

Data sheet – Solenoid valve, width 52 mm

-	Valve width to ISO 5599-2 52 mm (ISO 2)	-	Flow rate Valve width 52 mm: VTSA up to 2900 l/min VTSA-F up to 2900 l/min VTSA-F-CB up to 2900 l/min
-	Voltage 24 V DC		



Safety data for valve

Conforms to standard	EN 13849-1/2	
CE marking (see declaration of conformity)	Direct voltage 24 V DC	To EU EMC Directive ¹⁾
Shock resistance	Shock test with severity level 2, to EN 60068-2-27	
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6	

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data for valve, 24 V DC

Valve function (with valve code)	Termination code	Test pulses	
		Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
5/2-way, double solenoid (B52)	J	1000	3500
5/2-way, double solenoid with dominant signal (D52)	D	1000	3500
5/2-way, single solenoid (M52A)	M	1000	3500
5/2-way, single solenoid (M52M)	O	1000	3500
5/3-way, closed (P53C)	G	1000	3500
5/3-way, exhausted (P53E)	E	1000	3500
5/3-way, pressurised (P53U)	B	1000	3500
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	–	–
2x3/2-way, single solenoid, closed (T32C)	K	1000	3500
2x3/2-way, single solenoid, open (T32U)	N	1000	3500
2x3/2-way, single solenoid, open/closed (T32H)	H	1000	3500
2x3/2-way, single solenoid, closed (T32N)	Q	1000	3500
2x3/2-way, single solenoid, open (T32F)	P	1000	3500
2x3/2-way, single solenoid, open/closed (T32W)	R	1000	3500
2x2/2-way, single solenoid, closed (T22C)	VC	1000	3500

Data sheet – Solenoid valve, width 52 mm

Technical data for valve		Terminal code	Flow direction		Reset method		Weight [g]
Valve function (with valve code)	Any		Only reversible	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid (B52)	J	■	–	–	–	–	732
5/2-way, double solenoid with dominant signal (D52)	D	■	–	–	–	–	732
5/2-way, single solenoid (M52A)	M	■	–	–	■	–	702
5/2-way, single solenoid (M52M)	O	■	–	–	–	■	702
5/3-way, closed ¹⁾ (P53C)	G	■	–	–	–	■	780
5/3-way, exhausted ¹⁾ (P53E)	E	■	–	–	–	■	780
5/3-way, pressurised ¹⁾ (P53U)	B	■	–	–	–	■	780
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	■	–	–	–	–	780
2x3/2-way, single solenoid, closed (T32C)	K	–	–	■	■	–	740
2x3/2-way, single solenoid, open (T32U)	N	–	–	■	■	–	740
2x3/2-way, single solenoid, open/closed (T32H)	H	–	–	■	■	–	740
2x3/2-way, single solenoid, closed (T32N)	Q	–	■	–	■	–	740
2x3/2-way, single solenoid, open (T32F)	P	–	■	–	■	–	740
2x3/2-way, single solenoid, open/closed (T32W)	R	–	■	–	■	–	740
2x2/2-way, single solenoid, closed (T22C)	VC	–	–	■	■	–	740

1) If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.

If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Standard nominal flow rate of valve/valve terminal [l/min]		Terminal code	Flow rate		Valve on individual sub-base		
Valve function (with valve code)	Valve		Valve on valve terminal				
			VTSA	VTSA-F	VTSA-F-CB		
5/2-way, double solenoid (B52)	J	4000	2900	2900	2900	3400	
5/2-way, double solenoid with dominant signal (D52)	D	4000	2900	2900	2900	3400	
5/2-way, single solenoid (M52A)	M	4000	2900	2900	2900	3400	
5/2-way, single solenoid (M52M)	O	4000	2900	2900	2900	3400	
5/3-way, closed (P53C)	G	3600 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	3200 ¹⁾ 1700 ²⁾	
5/3-way, exhausted (P53E)	E	3600 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	3200 ¹⁾ 1700 ²⁾	
5/3-way, pressurised (P53U)	B	3600 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	2800 ¹⁾ 1700 ²⁾	3200 ¹⁾ 1700 ²⁾	
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	3000 ¹⁾ 900 ²⁾	2300 ¹⁾ 900 ²⁾	2300 ¹⁾ 900 ²⁾	2300 ¹⁾ 900 ²⁾	2600 ¹⁾ 900 ²⁾	
2x3/2-way, single solenoid, closed (T32C)	K	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open (T32U)	N	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open/closed (T32H)	H	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, closed (T32N)	Q	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open (T32F)	P	3000	2400	2400	2400	2600	
2x3/2-way, single solenoid, open/closed (T32W)	R	3000	2400	2400	2400	2600	
2x2/2-way, single solenoid, closed (T22C)	VC	4000	2800	2800	2800	3400	

1) Switching position

2) Mid-position

Data sheet – Solenoid valve, width 52 mm

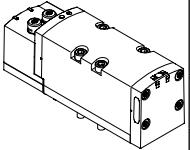
Valve switching times in [ms]		24 V DC		
Valve function (with valve code)	Terminal code	On	Off	Changeover
5/2-way, double solenoid (B52)	J	–	–	18
5/2-way, double solenoid with dominant signal (D52)	D	–	–	18
5/2-way, single solenoid (M52A)	M	40	45	–
5/2-way, single solenoid (M52M)	O	20	60	–
5/3-way, closed (P53C)	G	23	60	38
5/3-way, exhausted (P53E)	E	23	60	38
5/3-way, pressurised (P53U)	B	23	60	38
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	23	60	38
2x3/2-way, single solenoid, closed (T32C)	K	20	35	–
2x3/2-way, single solenoid, open (T32U)	N	20	35	–
2x3/2-way, single solenoid, open/closed (T32H)	H	20	35	–
2x3/2-way, single solenoid, closed (T32N)	Q	20	35	–
2x3/2-way, single solenoid, open (T32F)	P	20	35	–
2x3/2-way, single solenoid, open/closed (T32W)	R	20	35	–
2x2/2-way, single solenoid, closed (T22C)	VC	14	35	–

Characteristic coil data		Characteristic coil data at 24 V DC in [W]
Valve function (with valve code)	Terminal code	
5/2-way, double solenoid (B52)	J	4.6
5/2-way, double solenoid with dominant signal (D52)	D	4.6
5/2-way, single solenoid (M52A)	M	4.6
5/2-way, single solenoid (M52M)	O	4.6
5/3-way, closed (P53C)	G	4.6
5/3-way, exhausted (P53E)	E	4.6
5/3-way, pressurised (P53U)	B	4.6
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F)	VG	4.6
2x3/2-way, single solenoid, closed (T32C)	K	4.6
2x3/2-way, single solenoid, open (T32U)	N	4.6
2x3/2-way, single solenoid, open/closed (T32H)	H	4.6
2x3/2-way, single solenoid, closed (T32N)	Q	4.6
2x3/2-way, single solenoid, open (T32F)	P	4.6
2x3/2-way, single solenoid, open/closed (T32W)	R	4.6
2x2/2-way, single solenoid, closed (T22C)	VC	4.6

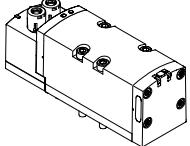
Max. current consumption per solenoid coil		
At nominal voltage 24 V DC (valves with holding current reduction)		
Nominal pick-up current	[mA]	165
Nominal current following current reduction	[mA]	35
Time until current reduction	[ms]	30

Materials	
Housing	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

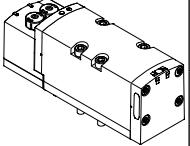
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve, MO non-detenting/detenting (D)		Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC							
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	560831	VSVA-B-T22C-AZD-D2-1T1L	
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	560827	VSVA-B-T32U-AZD-D2-1T1L	
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	560825	VSVA-B-T32C-AZD-D2-1T1L	
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	52 mm	560829	VSVA-B-T32H-AZD-D2-1T1L	
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	560828	VSVA-B-T32F-AZD-D2-1T1L	
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	560826	VSVA-B-T32N-AZD-D2-1T1L	
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	560830	VSVA-B-T32W-AZD-D2-1T1L	
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	560820	VSVA-B-M52-AZD-D2-1T1L	
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	560821	VSVA-B-M52-MZD-D2-1T1L	
	J	5/2-way valve, double solenoid	B52	52 mm	560818	VSVA-B-B52-ZD-D2-1T1L	
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	560819	VSVA-B-D52-ZD-D2-1T1L	
	B	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	560822	VSVA-B-P53U-ZD-D2-1T1L	
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	560824	VSVA-B-P53C-ZD-D2-1T1L	
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	560823	VSVA-B-P53E-ZD-D2-1T1L	
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8000465	VSVA-B-P53F-ZD-D2-1T1L	

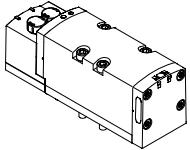
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO non-detenting/heavy duty, detenting via accessory (TR)					
Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC					
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	8034967 VSVA-B-T22C-AZTR-D2-1T1L
N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	8034963	VSVA-B-T32U-AZTR-D2-1T1L
K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	8034961	VSVA-B-T32C-AZTR-D2-1T1L
H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	52 mm	8034965	VSVA-B-T32H-AZTR-D2-1T1L
P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	8034964	VSVA-B-T32F-AZTR-D2-1T1L
Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	8034962	VSVA-B-T32N-AZTR-D2-1T1L
R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	8034966	VSVA-B-T32W-AZTR-D2-1T1L
M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	8034956	VSVA-B-M52-AZTR-D2-1T1L
O	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	8034957	VSVA-B-M52-MZTR-D2-1T1L
J	5/2-way valve, double solenoid	B52	52 mm	8034954	VSVA-B-B52-ZTR-D2-1T1L
D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	8034955	VSVA-B-D52-ZTR-D2-1T1L
B	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	8034958	VSVA-B-P53U-ZTR-D2-1T1L
G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	8034960	VSVA-B-P53C-ZTR-D2-1T1L
E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	8034959	VSVA-B-P53E-ZTR-D2-1T1L
VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8034968	VSVA-B-P53F-ZTR-D2-1T1L

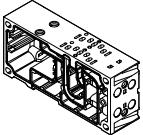
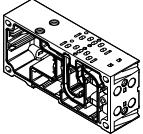
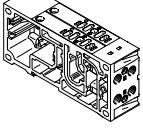
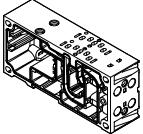
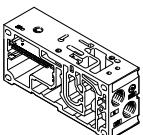
Ordering data – Solenoid valve 24 V DC

Ordering data – VSVA solenoid valve with cover cap for MO, non-detenting (H)			Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC						
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return	T22C	52 mm	8034982	VSVA-B-T22C-AZH-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open	T32U	52 mm	8034978	VSVA-B-T32U-AZH-D2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed	T32C	52 mm	8034976	VSVA-B-T32C-AZH-D2-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed	T32H	52 mm	8034980	VSVA-B-T32H-AZH-D2-1T1LL
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open	T32F	52 mm	8034979	VSVA-B-T32F-AZH-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed	T32N	52 mm	8034977	VSVA-B-T32N-AZH-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed	T32W	52 mm	8034981	VSVA-B-T32W-AZH-D2-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return	M52-A	52 mm	8034971	VSVA-B-M52-AZH-D2-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return	M52-M	52 mm	8034972	VSVA-B-M52-MZH-D2-1T1L
	J	5/2-way valve, double solenoid	B52	52 mm	8034969	VSVA-B-B52-ZH-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal	D52	52 mm	8034970	VSVA-B-D52-ZH-D2-1T1L
	B	5/3-way solenoid valve, mid-position pressurised	P53U	52 mm	8034973	VSVA-B-P53U-ZH-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed	P53C	52 mm	8034975	VSVA-B-P53C-ZH-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted	P53E	52 mm	8034974	VSVA-B-P53E-ZH-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed	P53F	52 mm	8034983	VSVA-B-P53F-ZH-D2-1T1L

Ordering data – Solenoid valve 24 V DC

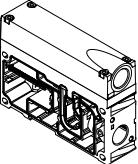
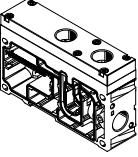
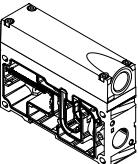
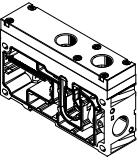
Ordering data – VSVA solenoid valve with cover cap for MO, covered		Terminal code	Valve function	Valve code	Width	Part no.	Type
Solenoid valves, 24 V DC							
	VC	2x 2/2-way valve, single solenoid, normally closed, pneumatic spring return		T22C	52 mm	8034997	VSVA-B-T22C-AZ-D2-1T1L
	N	2x 3/2-way valve, single solenoid, normally open		T32U	52 mm	8034993	VSVA-B-T32U-AZ-D2-1T1L
	K	2x 3/2-way valve, single solenoid, normally closed		T32C	52 mm	8034991	VSVA-B-T32C-AZ-D2-1T1L
	H	2x 3/2-way valve, single solenoid, 1x normally open, 1x normally closed		T32H	52 mm	8034995	VSVA-B-T32H-AZ-D2-1T1L
	P	2x 3/2-way valve, single solenoid, reverse operation, normally open		T32F	52 mm	8034994	VSVA-B-T32F-AZ-D2-1T1L
	Q	2x 3/2-way valve, single solenoid, reverse operation, normally closed		T32N	52 mm	8034992	VSVA-B-T32N-AZ-D2-1T1L
	R	2x 3/2-way valve, single solenoid, reverse operation, 1x normally open, 1x normally closed		T32W	52 mm	8034996	VSVA-B-T32W-AZ-D2-1T1L
	M	5/2-way valve, single solenoid, pneumatic spring return		M52-A	52 mm	8034986	VSVA-B-M52-AZ-D2-1T1L
	O	5/2-way valve, single solenoid, mechanical spring return		M52-M	52 mm	8034987	VSVA-B-M52-MZ-D2-1T1L
	J	5/2-way valve, double solenoid		B52	52 mm	8034984	VSVA-B-B52-Z-D2-1T1L
	D	5/2-way valve, double solenoid, with dominant signal		D52	52 mm	8034985	VSVA-B-D52-Z-D2-1T1L
	B	5/3-way solenoid valve, mid-position pressurised		P53U	52 mm	8034988	VSVA-B-P53U-Z-D2-1T1L
	G	5/3-way solenoid valve, mid-position closed		P53C	52 mm	8034990	VSVA-B-P53C-Z-D2-1T1L
	E	5/3-way solenoid valve, mid-position exhausted		P53E	52 mm	8034989	VSVA-B-P53E-Z-D2-1T1L
	VG	5/3-way solenoid valve, mid-position pressurised 1 to 2, 4 to 5 closed		P53F	52 mm	8034998	VSVA-B-P53F-Z-D2-1T1L

Accessories – Pneumatic components

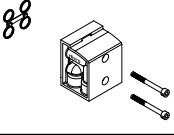
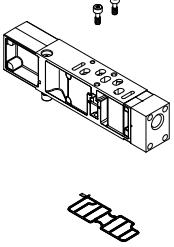
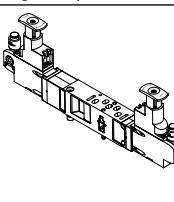
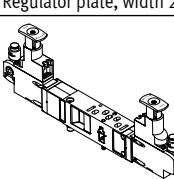
Ordering data – Manifold sub-base					
	Code	Description	Width	Part no.	Type
VTSA, port pattern to ISO 15407-2 and ISO 5599-2					
	A	2 valve positions, 4 addresses, for double solenoid valves	18 mm	539224	VABV-S4-2S-G18-2T2
	B	2 valve positions, 4 addresses, for double solenoid valves	26 mm	539220	VABV-S4-1S-G14-2T2
	C	1 valve position, 2 addresses, for double solenoid valves	42 mm	542458	VABV-S2-1S-G38-T2
	D	1 valve position, 2 addresses, for double solenoid valves	52 mm	560841	VABV-S2-2S-G12-T2
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	539226	VABV-S4-2S-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	539222	VABV-S4-1S-G14-2T1
	G	1 valve position, 1 address, for single solenoid valves	42 mm	542459	VABV-S2-1S-G38-T1
	H	1 valve position, 1 address, for single solenoid valves	52 mm	560842	VABV-S2-2S-G12-T1
VTSA-F, optimised for flow rate					
	A	2 valve positions, 4 addresses, for double solenoid valves	18 mm	546215	VABV-S4-2HS-G18-2T2
	B	2 valve positions, 4 addresses, for double solenoid valves	26 mm	546211	VABV-S4-1HS-G14-2T2
	C	1 valve position, 2 addresses, for double solenoid valves	42 mm	546219	VABV-S2-1HS-G38-T2
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	546214	VABV-S4-2HS-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	546210	VABV-S4-1HS-G14-2T1
	G	1 valve position, 1 address, for single solenoid valves	42 mm	546218	VABV-S2-1HS-G38-T1
	D	1 valve position, 2 addresses, for double solenoid valves ¹⁾	52 mm	8067932	VABV-S4-2HS-G18-CB-2T2
VTSA-F-CB, with CBUS loop-through					
	A	2 valve positions, 4 addresses, for double solenoid valves ¹⁾	18 mm	8067940	VABV-S4-1HS-G14-CB-2T2
	B	2 valve positions, 4 addresses, for double solenoid valves ¹⁾	26 mm	8068154	VABV-S2-1HS-G38-CB-T2
	C	1 valve position, 2 addresses, for double solenoid valves ¹⁾	42 mm	8068146	VABV-S2-2S-G12-CB-T2
	E	2 valve positions, 2 addresses, for single solenoid valves ¹⁾	18 mm	8067934	VABV-S4-2HS-G18-CB-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves ¹⁾	26 mm	8067942	VABV-S4-1HS-G14-CB-2T1
	G	1 valve position, 1 address, for single solenoid valves ¹⁾	42 mm	8068156	VABV-S2-1HS-G38-CB-T1
	H	1 valve position, 1 address, for single solenoid valves ¹⁾	52 mm	8068148	VABV-S2-2S-G12-CB-T1
	D	1 valve position, 2 addresses, for double solenoid valves ¹⁾	52 mm	8068913	VABV-S4-2HS-G18-CB-2T5
VTSA-F-CB, with CBUS loop-through for pilot air switching valve					
	YB	2 valve positions, 4 addresses, for pilot air switching valve <ul style="list-style-type: none"> • 1 valve position, width 18 mm, with CBUS communication • 1 valve position, width 18 mm, double solenoid • Sensor evaluation: internal 	18 mm	8068913	VABV-S4-2HS-G18-CB-2T5
	YA	2 valve positions, 4 addresses, for double solenoid valves ¹⁾ <ul style="list-style-type: none"> • 1 valve position, width 18 mm • 1 valve position, width 26 mm Sensor evaluation: external	18/26 mm	8068911	VABV-S4-12HS-G-CB-2T2
	YC	2 valve positions, 4 addresses, for pilot air switching valve <ul style="list-style-type: none"> • 1 valve position, width 18 mm, with CBUS communication • 1 valve position, width 26 mm, double solenoid • Sensor evaluation: internal 	18/26 mm	8068912	VABV-S4-12HS-G-CB-2T5
VTSA-F-CB, with CBUS loop-through for soft start valve					
	PV	<ul style="list-style-type: none"> • With CBUS loop-through and new voltage zone • Pressure sensor plug-in • Sensor evaluation: internal (Ports for duct 2 and 4 are combined), pneumatic connection G3/8, M5 	41 mm	8068609	VABV-S6-1Q-G38-CB1-T5
	PS	<ul style="list-style-type: none"> • With CBUS loop-through in the same voltage zone • Pressure sensor plug-in • Sensor evaluation: internal (Ports for duct 2 and 4 are combined), pneumatic connection G3/8, M5 	41 mm	8068610	VABV-S6-1Q-G38-CB-T5

¹⁾ When using single solenoid valves on double solenoid sub-bases, one address will be lost!

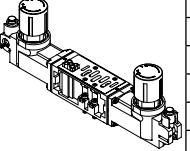
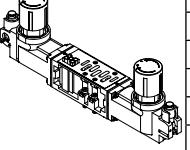
Accessories – Pneumatic components

Ordering data – Supply plate/extension module			Width	Part no.	Type
	Code	Description			
VTSA/VTSA-F, supply plate					
	L	With exhaust plate, 3/5 common, G1/2	38 mm	539231	VABF-S6-1-P1A7-G12
	K	With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2	38 mm	539230	VABF-S6-1-P1A6-G12
VTSA-F-CB, extension module, pneumatic and electric air supply plate					
	U	Additional air supply With exhaust plate, 3/5 common, G1/2	38 mm	8092506	VABF-S6-1-P1A7-G12-CB
	UW	Additional pneumatic and electric supply With exhaust plate, 3/5 common, G1/2 Generation of 24 additional valve addresses (electric supply is provided internally from Uval)	38 mm	8104042	VABF-S6-1-P8A7-G12-CB
	USW	Additional pneumatic and electric supply With exhaust plate, 3/5 common, G1/2 Generation of 24 additional valve addresses (electric supply is provided from new (safe) voltage zone (internally from S2))	38 mm	8104044	VABF-S6-1-P8A7-G12-CB1
	U	Additional air supply With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2	38 mm	8092502	VABF-S6-1-P1A6-G12-CB
	UW	Additional pneumatic and electric supply With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2 Generation of 24 additional valve addresses (electric supply is provided internally from Uval)	38 mm	8104041	VABF-S6-1-P8A6-G12-CB
	USW	Additional pneumatic and electric supply With exhaust air cover, 3/5 separated (for dual-pressure operation), G1/2 Generation of 24 additional valve addresses (electric supply is provided from new (safe) voltage zone (internally from S2))	38 mm	8104043	VABF-S6-1-P8A6-G12-CB1

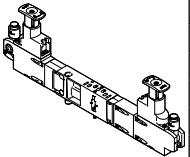
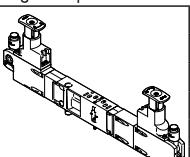
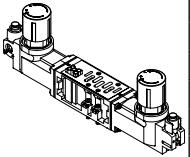
Accessories – Pneumatic components

Ordering data – Vertical stacking			Width	Part no.	Type
	Code	Description			
90°-connection plate					
	P	Outlet underneath	Connecting thread G1/8 Connecting thread G1/4 Connecting thread G3/8 Connecting thread G1/2	18 mm 26 mm 42 mm 52 mm	539719 539721 546097 555702
Vertical supply plate					
	ZU	Individual compressed air supply, duct 1	Connecting thread G1/8 Connecting thread G1/4 Connecting thread G3/8 Connecting thread G1/2	18 mm 26 mm 42 mm 52 mm	540173 540171 546093 555786
	ZV	Individual compressed air supply, ducts 1 and 14	Connecting thread G1/8 Connecting thread G1/4 Connecting thread G3/8 Connecting thread G1/2	18 mm 26 mm 42 mm 52 mm	8000693 8000689 8000536 8000549
Ordering data – Vertical stacking			Regulation range [bar]	Width	Type
	Code	Pressure regulation for port			
Regulator plate, width 18 mm					
	ZA	1	0.5...10	18 mm	540153
	ZF	1	0.5...6	18 mm	540151
	ZC	2	2...10	18 mm	540161
	ZH	2	2...6	18 mm	540159
	ZB	4	2...10	18 mm	540157
	ZG	4	2...6	18 mm	540155
	ZD	2 and 4	2...10	18 mm	540165
	ZI	2 and 4	2...6	18 mm	540163
	ZE	2 and 4, reversible	0.5...10	18 mm	540169
	ZJ	2 and 4, reversible	0.5...6	18 mm	540167
	ZL	2, reversible	0.5...10	18 mm	546252
	ZN	2, reversible	0.5...6	18 mm	546248
	ZK	4, reversible	0.5...10	18 mm	546254
	ZM	4, reversible	0.5...6	18 mm	546250
Regulator plate, width 26 mm					
	ZA	1	0.5...10	26 mm	540154
	ZF	1	0.5...6	26 mm	540152
	ZC	2	2...10	26 mm	540162
	ZH	2	2...6	26 mm	540160
	ZB	4	2...10	26 mm	540158
	ZG	4	2...6	26 mm	540156
	ZD	2 and 4	2...10	26 mm	540166
	ZI	2 and 4	2...6	26 mm	540164
	ZE	2 and 4, reversible	0.5...10	26 mm	540170
	ZJ	2 and 4, reversible	0.5...6	26 mm	540168
	ZL	2, reversible	0.5...10	26 mm	546251
	ZN	2, reversible	0.5...6	26 mm	546247
	ZK	4, reversible	0.5...10	26 mm	546253
	ZM	4, reversible	0.5...6	26 mm	546249

Accessories – Pneumatic components

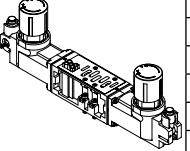
Ordering data – Vertical stacking		Code	Pressure regulation for port	Regulation range [bar]	Width	Part no.	Type
Regulator plate, width 42 mm							
	ZA	1		0.5...10	42 mm	546084	VABF-S2-1-R1C2-C-10
	ZF	1		0.5...6	42 mm	546083	VABF-S2-1-R1C2-C-6
	ZC	2		1.0...10	42 mm	546088	VABF-S2-1-R2C2-C-10
	ZH	2		1.0...6	42 mm	546087	VABF-S2-1-R2C2-C-6
	ZB	4		1.0...10	42 mm	546086	VABF-S2-1-R3C2-C-10
	ZG	4		0.5...6	42 mm	546085	VABF-S2-1-R3C2-C-6
	ZD	2 and 4		1.0...10	42 mm	546090	VABF-S2-1-R4C2-C-10
	ZI	2 and 4		1.0...6	42 mm	546089	VABF-S2-1-R4C2-C-6
	ZE	2 and 4, reversible		0.5...10	42 mm	546092	VABF-S2-1-R5C2-C-10
	ZJ	2 and 4, reversible		0.5...6	42 mm	546091	VABF-S2-1-R5C2-C-6
	ZL	2, reversible		0.5...10	42 mm	546832	VABF-S2-1-R6C2-C-10
	ZN	2, reversible		0.5...6	42 mm	546831	VABF-S2-1-R6C2-C-6
	ZK	4, reversible		0.5...10	42 mm	546834	VABF-S2-1-R7C2-C-10
	ZM	4, reversible		0.5...6	42 mm	546833	VABF-S2-1-R7C2-C-6
Regulator plate, width 52 mm							
	ZA	1		0.5...10	52 mm	555772	VABF-S2-2-R1C2-C-10
	ZF	1		0.5...6	52 mm	555771	VABF-S2-2-R1C2-C-6
	ZC	2		1.0...10	52 mm	555774	VABF-S2-2-R2C2-C-10
	ZH	2		1.0...6	52 mm	555773	VABF-S2-2-R2C2-C-6
	ZB	4		1.0...10	52 mm	555776	VABF-S2-2-R3C2-C-10
	ZG	4		1.0...6	52 mm	555775	VABF-S2-2-R3C2-C-6
	ZD	2 and 4		1.0...10	52 mm	555778	VABF-S2-2-R4C2-C-10
	ZI	2 and 4		1.0...6	52 mm	555777	VABF-S2-2-R4C2-C-6
	ZE	2 and 4, reversible		0.5...10	52 mm	555780	VABF-S2-2-R5C2-C-10
	ZJ	2 and 4, reversible		0.5...6	52 mm	555779	VABF-S2-2-R5C2-C-6
	ZL	2, reversible		0.5...10	52 mm	555782	VABF-S2-2-R6C2-C-10
	ZN	2, reversible		0.5...6	52 mm	555781	VABF-S2-2-R6C2-C-6
	ZK	4, reversible		0.5...10	52 mm	555784	VABF-S2-2-R7C2-C-10
	ZM	4, reversible		0.5...6	52 mm	555783	VABF-S2-2-R7C2-C-6

Accessories – Pneumatic components

Ordering data – Vertical stacking		Code	Pressure regulation for port	Regulation range [bar]	Width	Part no.	Type
Regulator plate for valves with symmetrical coil layout, width 18 mm							
	ZAY	1	0.5...10	18 mm	560756	VABF-S4-2-R1C2-C-10E	
	ZFY	1	0.5...6	18 mm	560758	VABF-S4-2-R1C2-C-6E	
	ZCY	2	2...10	18 mm	560763	VABF-S4-2-R2C2-C-10E	
	ZHY	2	2...6	18 mm	560765	VABF-S4-2-R2C2-C-6E	
	ZDY	2 and 4	2...10	18 mm	560767	VABF-S4-2-R4C2-C-10E	
	ZIY	2 and 4	2...6	18 mm	560769	VABF-S4-2-R4C2-C-6E	
	ZEY	2 and 4, reversible	0.5...10	18 mm	560771	VABF-S4-2-R5C2-C-10E	
	ZJY	2 and 4, reversible	0.5...6	18 mm	560773	VABF-S4-2-R5C2-C-6E	
	ZLY	2, reversible	0.5...10	18 mm	560775	VABF-S4-2-R6C2-C-10E	
	ZNY	2, reversible	0.5...6	18 mm	560777	VABF-S4-2-R6C2-C-6E	
Regulator plate for valves with symmetrical coil layout, width 26 mm							
	ZAY	1	0.5...10	26 mm	560757	VABF-S4-1-R1C2-C-10E	
	ZFY	1	0.5...6	26 mm	549876	VABF-S4-1-R1C2-C-6E	
	ZCY	2	2...10	26 mm	560764	VABF-S4-1-R2C2-C-10E	
	ZHY	2	2...6	26 mm	560766	VABF-S4-1-R2C2-C-6E	
	ZDY	2 and 4	2...10	26 mm	560768	VABF-S4-1-R4C2-C-10E	
	ZIY	2 and 4	2...6	26 mm	560770	VABF-S4-1-R4C2-C-6E	
	ZEY	2 and 4, reversible	0.5...10	26 mm	560772	VABF-S4-1-R5C2-C-10E	
	ZJY	2 and 4, reversible	0.5...6	26 mm	560774	VABF-S4-1-R5C2-C-6E	
	ZLY	2, reversible	0.5...10	26 mm	560776	VABF-S4-1-R6C2-C-10E	
	ZNY	2, reversible	0.5...6	26 mm	560778	VABF-S4-1-R6C2-C-6E	
Regulator plate for valves with symmetrical coil layout, width 42 mm ¹⁾							
	ZAY	1	0.5...10	42 mm	-	VABF-S2-1-R1C2-C-10E	
	ZFY	1	0.5...6	42 mm	-	VABF-S2-1-R1C2-C-6E	
	ZCY	2	0.5...10	42 mm	-	VABF-S2-1-R2C2-C-10E	
	ZHY	2	0.5...6	42 mm	-	VABF-S2-1-R2C2-C-6E	
	ZBY	4	0.5...10	42 mm	-	VABF-S2-1-R3C2-C-10E	
	ZGY	4	0.5...6	42 mm	-	VABF-S2-1-R3C2-C-6E	
	ZDY	2 and 4	0.5...10	42 mm	-	VABF-S2-1-R4C2-C-10E	
	ZIY	2 and 4	0.5...6	42 mm	-	VABF-S2-1-R4C2-C-6E	
	ZEY	2 and 4, reversible	0.5...10	42 mm	-	VABF-S2-1-R5C2-C-10E	
	ZJY	2 and 4, reversible	0.5...6	42 mm	-	VABF-S2-1-R5C2-C-6E	
	ZLY	2, reversible	0.5...10	42 mm	-	VABF-S2-1-R6C2-C-10E	
	ZNY	2, reversible	0.5...6	42 mm	-	VABF-S2-1-R6C2-C-6E	
	ZKY	4, reversible	0.5...10	42 mm	-	VABF-S2-1-R7C2-C-10E	
	ZMY	4, reversible	0.5...6	42 mm	-	VABF-S2-1-R7C2-C-6E	

1) These functions are available via the pressure regulator configurator VABFS2 for width 42 mm and 52 mm only (ISO 5599-2, ISO 1 and ISO 2)

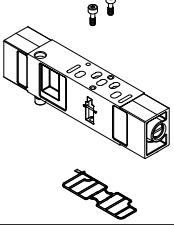
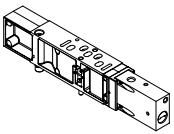
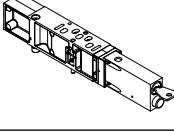
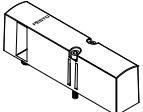
Accessories – Pneumatic components

Ordering data – Vertical stacking		Code	Pressure regulation for port	Regulation range [bar]	Width	Part no.	Type
Regulator plate for valves with symmetrical coil layout, width 52 mm¹⁾							
	ZAY	1		0.5...10	52 mm	–	VABF-S2-2-R1C2-C-10E
	ZFY	1		0.5...6	52 mm	–	VABF-S2-2-R1C2-C-6E
	ZCY	2		0.5...10	52 mm	–	VABF-S2-2-R2C2-C-10E
	ZHY	2		0.5...6	52 mm	–	VABF-S2-2-R2C2-C-6E
	ZBY	4		0.5...10	52 mm	–	VABF-S2-2-R3C2-C-10E
	ZGY	4		0.5...6	52 mm	–	VABF-S2-2-R3C2-C-6E
	ZDY	2 and 4		0.5...10	52 mm	–	VABF-S2-2-R4C2-C-10E
	ZIY	2 and 4		0.5...6	52 mm	–	VABF-S2-2-R4C2-C-6E
	ZEY	2 and 4, reversible		0.5...10	52 mm	–	VABF-S2-2-R5C2-C-10E
	ZJY	2 and 4, reversible		0.5...6	52 mm	–	VABF-S2-2-R5C2-C-6E
	ZLY	2, reversible		0.5...10	52 mm	–	VABF-S2-2-R6C2-C-10E
	ZNY	2, reversible		0.5...6	52 mm	–	VABF-S2-2-R6C2-C-6E
	ZKY	4, reversible		0.5...10	52 mm	–	VABF-S2-2-R7C2-C-10E
	ZMY	4, reversible		0.5...6	52 mm	–	VABF-S2-2-R7C2-C-6E

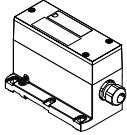
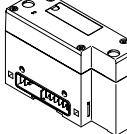
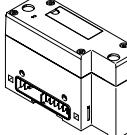
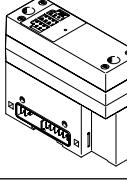
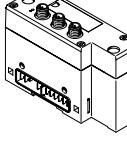
1) These functions are available via the pressure regulator configurator VABFS2 for width 42 mm and 52 mm only (ISO 5599-2, ISO 1 and ISO 2)

Ordering data		Code	Description	Width	Part no.	Type
Pressure gauge						
	T	With cartridge connection for regulator, 10 bar	Scale in bar/psi, display range 0...16 bar/0...240 psi, for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	18 mm 26 mm 42 mm 52 mm	543487 548010	PAGN-26-16-P10 PAGN-40-16-P10
	U	With cartridge connection for regulator, 6 bar	Scale in bar/psi, display range 0...10 bar/0...145 psi, for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	18 mm 26 mm 42 mm 52 mm	543488 548009	PAGN-26-10-P10 PAGN-40-10-P10
	WT	With cartridge connection for regulator, 10 bar	Scale in MPa, display range 0...16 bar/0...1.6 MPa, for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	18 mm 26 mm 42 mm 52 mm	563735 563737	PAGN-26-1.6M-P10 PAGN-40-1.6M-P10
	WU	With cartridge connection for regulator, 6 bar	Scale in MPa, display range 0...16 bar/0...1 MPa for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	18 mm 26 mm 42 mm 52 mm	563736 563738	PAGN-26-1M-P10 PAGN-40-1M-P10
	VT	With cartridge connection for regulator, 10 bar	Scale in psi/bar, display range 0...16 bar/0...232 psi for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	18 mm 26 mm 42 mm 52 mm	563731 563733	PAGN-26-232P-P10 PAGN-40-232P-P10
	PS	With cartridge connection for regulator, 6 bar	Scale in psi/bar, display range 0...10 bar/0...145 psi for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	18 mm 26 mm 42 mm 52 mm	563732 563734	PAGN-26-145P-P10 PAGN-40-145P-P10
	SGR	Red-green scale, with cartridge connection for regulator, 6 bar	Scale in bar, display range 0...10 bar	18 mm 26 mm	8090378	PAGN-26-10-P10-RG

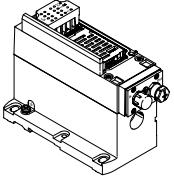
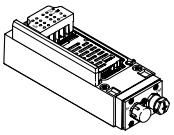
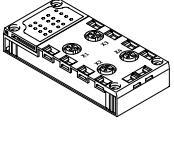
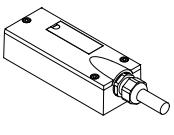
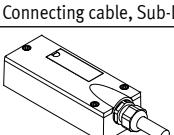
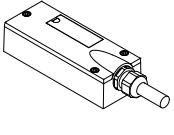
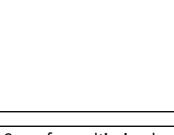
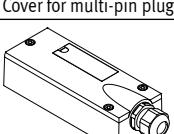
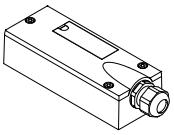
Accessories – Pneumatic components

Ordering data – Vertical stacking			Part no.	Type
	Code	Description		
Cartridge for regulator plate				
	–	For tubing O.D. 4 mm	1 piece	172972 QSP10-4
	–	Adapter for pressure gauge (allows products with threaded connection G1/8 to be attached to the cartridge connection)	6 pieces	565811 QSP10-G1/8
Throttle plate				
	X	Controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm 26 mm 42 mm 52 mm	540176 VABF-S4-2-F1B1-C 540175 VABF-S4-1-F1B1-C 546095 VABF-S2-1-F1B1-C 555789 VABF-S2-2-F1B1-C
Vertical pressure shut-off plate				
	ZT	3/2-way valve for shutting off the operating pressure at the valve position Pressure separation can be shut off on the valve assembly	18 mm 26 mm 42 mm 52 mm	542884 VABF-S4-2-L1D1-C 542885 VABF-S4-1-L1D1-C 546096 VABF-S2-1-L1D1-C 555791 VABF-S2-2-L1D1-C
	ZS	3/2-way valve for shutting off the operating pressure at the valve position Pressure separation can be shut off on the valve assembly using a key	18 mm 26 mm	8001178 VABF-S4-2-L1D2-C 8001179 VABF-S4-1-L1D2-C
Covering				
	L	Cover plate for vacant position	18 mm 26 mm 42 mm 52 mm	539213 VABB-S4-2-WT 539212 VABB-S4-1-WT 543186 VABB-S2-1-WT 560845 VABB-S2-2-WT
	–	Sealing cap for electrical linkage (with individual connection), size 18 mm and 26 mm	10 pieces	547713 VABD-S4-E-C
	–	Seal (with individual connection), size 42 mm and 52 mm	2 pieces	571343 VABD-S2-1-S-C

Accessories – Electrical components

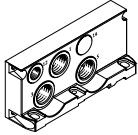
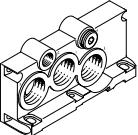
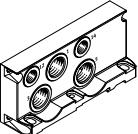
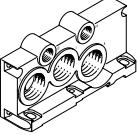
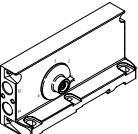
Ordering data		Code	Description	Width	Part no.	Type
Multi-pin node for VTSA/VTSA-F						
	T	Terminal strip, 36-pin	–	543412	VABE-S6-1LF-C-M1-C36M	
	MP1	Sub-D plug, 37-pin	–	543414	VABE-S6-1LT-C-M1-S37	
	MP4	Round plug, 19-pin	–	543415	VABE-S6-1LF-C-M1-R19	
Individual electrical connection for VTSA/VTSA-F						
	MP2	Multi-pin node with individual connection M12, 6-way	–	549046	VABE-S6-LT-C-S6-R5	
	MP3	Multi-pin node with individual connection M12, 10-way	–	549047	VABE-S6-LT-C-S10-R5	
	–	Cover for individual connection M12, 6-way	–	549048	VAEM-S6-C-S6-R5	
	–	Cover for individual connection M12, 10-way	–	549049	VAEM-S6-C-S10-R5	
Pneumatic interface for VTSA/VTSA-F						
	–	For electrical terminal CPX in polymer design	50 mm	543416	VABA-S6-1-X1	
	–	For electrical terminal CPX in metal design	50 mm	550663	VABA-S6-1-X2	
	–	For electrical terminal CPX in metal design, with changed diagnostic function	50 mm	573613	VABA-S6-1-X2-D	
Pneumatic interface for VTSA-F-CB						
	RA	For electrical terminal CPX in polymer design • Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082877	VABA-S6-1-X1-CB	
	RA	For electrical terminal CPX in metal design • Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082876	VABA-S6-1-X2-CB	
	RD	For electrical terminal CPX (interface for PROFIsafe only) in metal design with • 2 safe voltage zones and • 1 safe output (connection: M12) • Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8068241	VABA-S6-1-X2-F2-CB	
	RC	For electrical terminal CPX (interface for PROFIsafe only) in metal design with • 3 safe voltage zones • Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8068240	VABA-S6-1-X2-F1-CB	
	RB	For electrical terminal CPX (interface for fieldbus only) in polymer design • With 3 voltage zones • With external power supply 3xM12 • Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082879	VABA-S6-1-X1-3V-CB	
	RB	For electrical terminal CPX (interface for fieldbus only) in metal design • With 3 voltage zones • With external power supply 3xM12 • Integrated diagnostics (short circuit and undervoltage of valves, wire break per solenoid coil)	50 mm	8082878	VABA-S6-1-X2-3V-CB	

Accessories – Electrical components

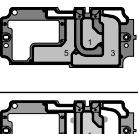
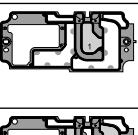
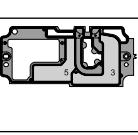
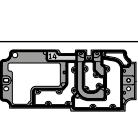
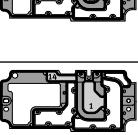
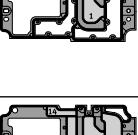
Ordering data		Code	Description	Part no.	Type
Electrical interface for AS-Interface for VTSA/VTSA-F					
	-	4 inputs/4 outputs		549042	VABE-S6-1LF-C-A4-E
	-	8 inputs/8 outputs		549043	VABE-S6-1LF-C-A8-E
AS-Interface module for VTSA/VTSA-F					
	-	4 inputs/4 outputs		549044	VAEM-S6-S-FAS-4-4E
	-	8 inputs/8 outputs		549045	VAEM-S6-S-FAS-8-8E
Manifold block for AS-Interface for VTSA/VTSA-F					
	X	4x M12, 5-pin, double, socket		195704	CPX-AB-4-M12x2-5POL
	GW	4x M12, 5-pin, socket, metal thread		541254	CPX-AB-4-M12x2-5POL-R
	R	8x M8, 3-pin, socket		195706	CPX-AB-8-M8-3POL
	J	8x spring-loaded terminal, Cage Clamp, 4-pin		195708	CPX-AB-4-KL-4POL
	H	4x Harax®, 4-pin, socket		525636	CPX-AB-4-HAR-4POL
	B	Sub-D, 25-pin, bushing		525676	CPX-AB-1-SUB-BU-25POL
Connecting cable, Sub-D (TPE-U(PUR), IP65)					
	GA	Connecting cable for max. 8 solenoid coils, 10-wire	2.5 m	539240	NEBV-S1W37-E-2.5-LE10
	GB		5 m	539241	NEBV-S1W37-E-5-LE10
	GC		10 m	539242	NEBV-S1W37-E-10-LE10
	GD	Connecting cable for max. 22 solenoid coils, 26-wire	2.5 m	539243	NEBV-S1W37-E-2.5-LE26
	GE		5 m	539244	NEBV-S1W37-E-5-LE26
	GF		10 m	539245	NEBV-S1W37-E-10-LE26
	GG	Connecting cable for max. 32 solenoid coils, 37-wire	2.5 m	539246	NEBV-S1W37-K-2.5-LE37
	GH		5 m	539247	NEBV-S1W37-K-5-LE37
	GI		10 m	539248	NEBV-S1W37-K-10-LE37
Connecting cable, Sub-D (PVC, IP65)					
	GK	Connecting cable for max. 8 solenoid coils, 10-wire	2.5 m	543271	NEBV-S1W37-KM-2.5-LE10
	GL		5 m	543272	NEBV-S1W37-KM-5-LE10
	GM		10 m	543273	NEBV-S1W37-KM-10-LE10
	GN	Connecting cable for max. 23 solenoid coils, 27-wire	2.5 m	543274	NEBV-S1W37-KM-2.5-LE27
	GO		5 m	543275	NEBV-S1W37-KM-5-LE27
	GP		10 m	543276	NEBV-S1W37-KM-10-LE27
	GQ	Connecting cable for max. 32 solenoid coils, 37-wire	2.5 m	543277	NEBV-S1W37-KM-2.5-LE37
	GR		5 m	543278	NEBV-S1W37-KM-5-LE37
	GS		10 m	543279	NEBV-S1W37-KM-10-LE37
Cover for multi-pin plug for VTSA/VTSA-F					
	-	For configuration by the user		545974	NECV-S1W37

Valve terminals VTSA

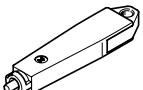
Accessories – General

Ordering data – End plates			Part no.	Type
	Code	Description		
Right-hand, with threaded connection				
	V	With working air/exhaust air, internal pilot air supply, G1/2 (no port 14)	539234	VABE-S6-1R-G12
	V1	With working air/exhaust air, internal pilot air supply, G3/4 (port 14 is sealed with a blanking plug)	560837	VABE-S6-2R-G34
	X	With working air/exhaust air, external pilot air supply, G1/2	539236	VABE-S6-1RZ-G12
	X1	With working air/exhaust air, external pilot air supply, G3/4	560839	VABE-S6-2RZ-G34
With pilot air selector				
	Y ¹⁾	Internal pilot air supply	539238	VABE-S6-1RZ-G-B1
	U ¹⁾	Internal pilot air supply, ducted pilot exhaust air		
	Z ¹⁾	External pilot air supply		
	W ¹⁾	External pilot air supply, ducted pilot exhaust air		

1) Code letter within the order code for a valve terminal configuration

Ordering data – Duct separation/seal			Weight	Part no.	Type
	Code	Description			
	S	Duct separation 1, 3, 5	57 g	539228	VABD-S6-1-P3-C
	T	Duct separation 1	43 g	539227	VABD-S6-1-P1-C
	R	Duct separation 3, 5	54 g	539229	VABD-S6-1-P2-C
	L	Seal between sub-bases, duct 1, 3, 5 open, port 14 blocked (colour coding: white)	40 g	573191	VABD-S6-1-P7-C
	TL	Seal between sub-bases, duct 1 blocked, port 14 blocked (colour coding: red) Note: additional pilot air supply required	43 g	8060483	VABD-S6-1-P8-C
	K	Seal between sub-bases, duct 1, 3, 5 blocked, port 14 blocked (colour coding: green)	57 g	8034612	VABD-S6-1-P6-C

Accessories – Pneumatic components

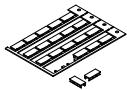
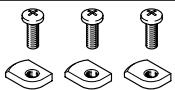
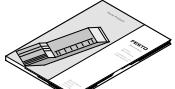
Ordering data		Code	Description	Part no.	Type
Cover caps					
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH
	V	Cover cap for manual override, concealed	10 pieces	541011	VAMC-S6-CS
	A	Cover cap, heavy duty, for manual override, non-detenting heavy duty, detenting via accessory (key) (The cover cap is provided for one-off mounting only)	10 pieces	4105147	VAMC-B-S6-CTR
Accessory for manual override, heavy duty					
	-	Coded key (accessory) for actuating cover cap, heavy duty, for detenting position (VAMC-B-S6-CTR)	1 piece	1662543	AHB-MEB-B

 **Note**

There is a wide range of preconfigured solenoid valves with cover cap for manual override and correct valve type code available to order in the sections on solenoid valves.

Valve terminals VTSA

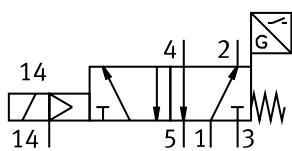
Accessories – General

Ordering data		Code	Description	Part no.	Type
Inscription label holders/incription labels					
	B	Clip-on inscription label holder for valve cap	5 pieces	540888	ASCF-T-S6
	BZ	Clip-on inscription label holder for valve cap with additional marking fields (electrical and pneumatic zone separation)	4 pieces	8106532	ASCF-T-S6-Z
	T	Inscription label holder for manifold blocks	5 pieces	540889	ASCF-M-S6
	TD	Inscription label holder for manifold blocks, size 52 mm	5 pieces	562577	ASCF-M-S2-2
	–	Inscription label for ISO 15407 valves with individual electrical connection (20 labels in frames)	20 pieces	18182	IBS-9x20
	–	Inscription label for pressure zone separation • 4 inscription labels, duct 1/3/5 blocked • 4 inscription labels, duct 1 blocked • 4 inscription labels, duct 3/5 blocked	3x4 pieces	8003303	ASLR-L-S6-2016
H-rail mounting					
	–	VTSA and VTSA-F	3 pieces	526032	CPX-CPA-BG-NRH
Wall mounting					
	–	Mounting bracket with a mounting hole for M5 screw	5 pieces	539214	VAME-S6-10-W
	U	Mounting bracket with a mounting hole for M4 screw and a mounting hole for M6 screw	1 piece	567038	VAME-S6-W-M46
	AW	Mounting bracket for length compensation on the CPX side when mounting using support system Set comprising 1 bracket and 2 screws	1 piece	2721419	CPX-M-BG-VT-2X
User documentation					
	D	User documentation for valve terminal VTSA/VTSA-F	German	538922	P.BE-VTSA-44-DE
	E		English	538923	P.BE-VTSA-44-EN
	S		Spanish	538924	P.BE-VTSA-44-ES
	F		French	538925	P.BE-VTSA-44-FR
	I		Italian	538926	P.BE-VTSA-44-IT
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page 243 or on the website via the individual search terms:					
Internet → connection technology, silencer, blanking plug					

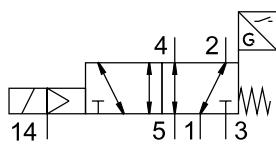
Data sheet – Solenoid valve with switching position sensing

Function¹⁾

Valves with code SO, SQ, SS,
width 18 mm



Valves with code SO, SQ, SS,
width 26 mm

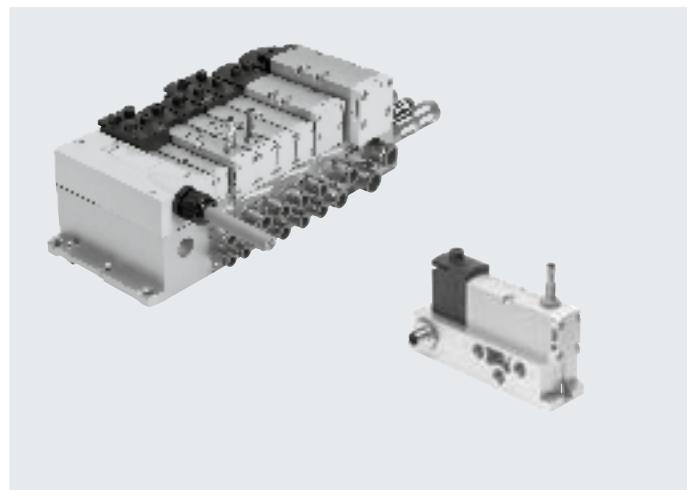


- - Flow rate
up to 1100 l/min

- - Valve width
18 mm
26 mm

- - Voltage
24 V DC

- - Operating pressure
3 ... 10 bar



ISO valves with switching position sensing for safety-related pneumatic components

Function

The single solenoid 5/2-way valve with spring return in width 18 mm and 26 mm features valve diagnostics. It is available as a plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C.

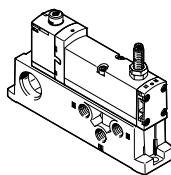
The normal position of the piston spool is monitored by the inductive sensor.

This valve is not a safety device to the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-2.

This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

Decentralised individual connection variant

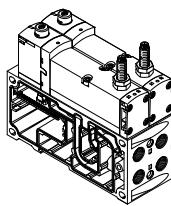


Valve on individual sub-base (square plug or plug-in) with integrated switching position sensing.

The electrical connection is established via either a standardised 4-pin M12 plug 24 V DC (ISO 15407-2), a 4-pin spring-loaded terminal or a cable (open end) 24 V DC, which can be configured by the user.

The individual sub-base can be supplied with internal or external pilot air depending on the version.

Variant for valve terminal VTSA/VTSA-F



The valves with integrated switching position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

Pilot air supply:
The valve terminal can be supplied with internal or external pilot air via the various end plate variants.

- **Note**
Valves in plug-in design are always supplied with pilot air via duct 14 in the manifold sub-base.

1) The circuit symbol represents a valve with a proximity sensor with a N/O switching output signal. In accordance with ISO 1219-1, this symbol is used for both N/O contacts and N/C contact. The switching element function of the sensors used here is designed as an N/C contact.

- Note

Pilot exhaust air port 12 is vented directly at the valve, without a connection. If the customer requests a "turned seal", exhaust air is vented at the end plates of the valve terminal, which does not conform to the ISO standard.

Data sheet – Solenoid valve with switching position sensing

Safety data

Conforms to standard	EN 13849-1/2	
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾	
Shock resistance	Shock test with severity level 2, to EN 60068-2-27	
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6	

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data

Valve function 5/2-way, single solenoid	Test pulses	
	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
VSVA-B-M52-MZ...-A1-1T1L...	1200	1100
VSVA-B-M52-MZ...-A2-1T1L...	1500	800
VSVA-B-M52-MZ-A1-1C1...	1000	800

General technical data

Valve	VSVA-B-M52-MZD-A2-1T1L...	VSVA-B-M52-MZD-A1-1T1L...	VSVA-B-M52-MZ-A1-1C1...
Width	18 mm	26 mm	26 mm
Conforms to standard	ISO 15407-2		ISO 15407-1
Design	Piston spool valve		
Sealing principle	Soft		
Actuation type	Electric		
Type of control	Piloted		
Exhaust function, can be throttled	Via individual sub-base, via throttle plate		
Lubrication	Lifetime lubrication		
Type of mounting	Via through-hole, on manifold sub-base		
Mounting position	Any		
Manual override	Covered		
Individual sub-base			→ Page 229
Valve terminal			→ Page 74

Standard nominal flow rate [l/min]

Valve function	Flow rate			
	Valve	Valve on valve terminal VTSA	Valve on valve terminal VTSA-F	Valve on individual sub-base
VSVA-B-M52-M...-A1-1C1-ANC	1400	1100	–	1100
VSVA-B-M52-M...-A1-1C1-ANP	1400	1100	–	1100
VSVA-B-M52-M...-A1-1C1-APC	1400	1100	–	1100
VSVA-B-M52-M...-A1-1C1-APP	1400	1100	–	1100
VSVA-B-M52-M...-A1-1T1L-ANC	1400	1100	1350	1200
VSVA-B-M52-M...-A1-1T1L-ANP	1400	1100	1350	1200
VSVA-B-M52-M...-A1-1T1L-APC	1400	1100	1350	1200
VSVA-B-M52-M...-A1-1T1L-APP	1400	1100	1350	1200
VSVA-B-M52-M...-A1-1T1L-APX-0.5	1400	1100	1350	1200
VSVA-B-M52-M...-A2-1T1L-ANP	750	550	700	600
VSVA-B-M52-M...-A2-1T1L-APP	750	550	700	600
VSVA-B-M52-M...-A2-1T1L-APX-0.5	750	550	700	600

Data sheet – Solenoid valve with switching position sensing

Valve switching times [ms]			
Valve	VSVA-B-M52-MZD-A2-1T1L...	VSVA-B-M52-MZD-A1-1T1L...	VSVA-B-M52-MZ-A1-1C1...
Width	18 mm	26 mm	26 mm
Valve switching times	On	12	20
	Off	38	54
Sensor switching times	On	32	60
	Off	9	11

Electrical data for valve			
Valve	VSVA-B-M52-MZD-A2-1T1L...	VSVA-B-M52-MZD-A1-1T1L...	VSVA-B-M52-MZ-A1-1C1...
Width	18 mm	26 mm	26 mm
Electrical connection	4-pin plug to ISO 15407-2		Plug to EN 175301-803, type C, without PE conductor
Nominal operating voltage	[V DC]	24	
Permissible voltage fluctuations	[%]	±10	-15/+10
Surge resistance	[kV]	2.5	
Pollution degree		3	
Power consumption	[W]	1.6	1.8
Switching position sensing		Normal position via sensor	
Duty cycle	[%]	100	
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission in mounted state)	
Signal status display	LED		Via accessories

Electrical data for sensor			
Electrical connection	Cable, 3-wire		
	Plug M8x1, 3-pin		
Cable length	[m]	2.5	
Switching output		PNP or NPN	
Switching element function		N/C contact	
Switching status indication		Yellow LED	
Operating voltage range	[V DC]	10 ... 30	
Residual ripple	[%]	±10	
Sensor no-load supply current	[mA]	≤10	
Max. output current	[mA]	200	
Voltage drop	[V]	≤2	
Max. switching frequency	[Hz]	5000	
Short circuit current rating		Pulsed	
Sensor reverse polarity protection		For all electrical connections	
Measuring principle		Inductive	
Switching position sensing		Valve normal position via sensor	

Data sheet – Solenoid valve with switching position sensing

Operating and environmental conditions		
Valve	VSVA-B-M52-....-1T1L-...	VSVA-B-M52-....-1C1-...
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure [bar]	-0.9 ... 10	
Operating pressure for valve terminal with internal pilot air supply [bar]	3 ... 10	
Pilot pressure [bar]	3 ... 10	
Ambient temperature [°C]	-5 ... +50	
Temperature of medium [°C]	-5 ... +50	
Note on materials	RoHS-compliant	
Sound pressure level LpA [dB(A)]	85	
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾	
Certification	C-Tick CSA (OL) c UL us - Recognized (OL)	C-Tick – –

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

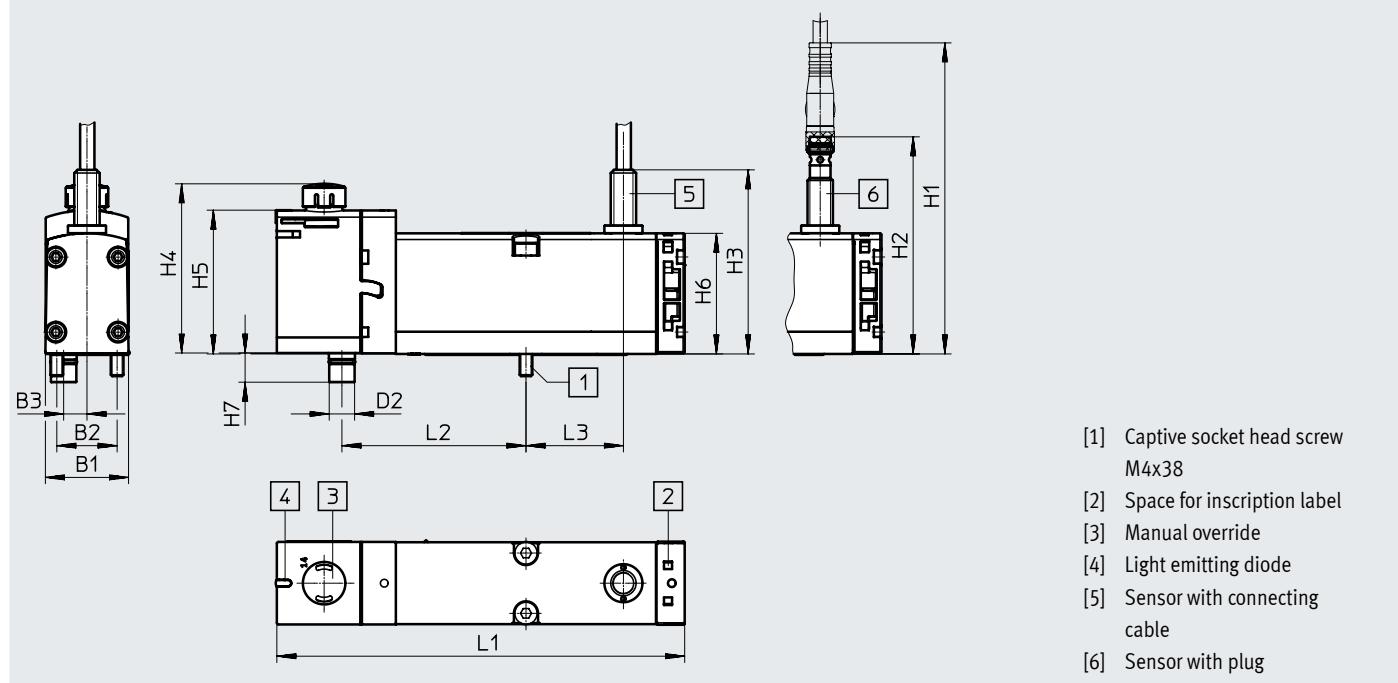
Materials		
Sub-base/manifold sub-base	Die-cast aluminium	
Valve	Die-cast aluminium, PA	
Seals	FPM, NBR	
Screws	Galvanised steel	
Sensor housing	High-alloy stainless steel	
Sensor cable sheath	TPE-U(PUR)	

Product weights [g]		
Width	18 mm	26 mm
5/2-way solenoid valve type		
VSVA-B-M52-M....A2-1T1L-APX-0.5	157	–
VSVA-B-M52-M....A2-1T1L-APP	140	–
VSVA-B-M52-M....A2-1T1L-ANP	140	–
VSVA-B-M52-M....A1-1T1L-APC	–	307
VSVA-B-M52-M....A1-1T1L-APP	–	264
VSVA-B-M52-M....A1-1C1-APC	–	332
VSVA-B-M52-M....A1-1C1-APP	–	289
VSVA-B-M52-M....A1-1T1L-ANC	–	307
VSVA-B-M52-M....A1-1T1L-ANP	–	264
VSVA-B-M52-M....A1-1C1-ANC	–	332
VSVA-B-M52-M....A1-1C1-ANP	–	289
VSVA-B-M52-M....A1-1T1L-APX-0.5	–	281
Individual connection		
Individual sub-base	192	302

Data sheet – Solenoid valve with switching position sensing

Dimensions

Solenoid valve with sensor, width 26 mm

Download CAD data → www.festo.com

Type	B1	B2	B3	D2	L1	L2	L3
VSVA-B-M52-MZD-A1-1T1L...	26.2	19	7.4	8	128.9	58	30.7
VSVA-B-M52-MZD-A1-1T1L-APX-0.5							

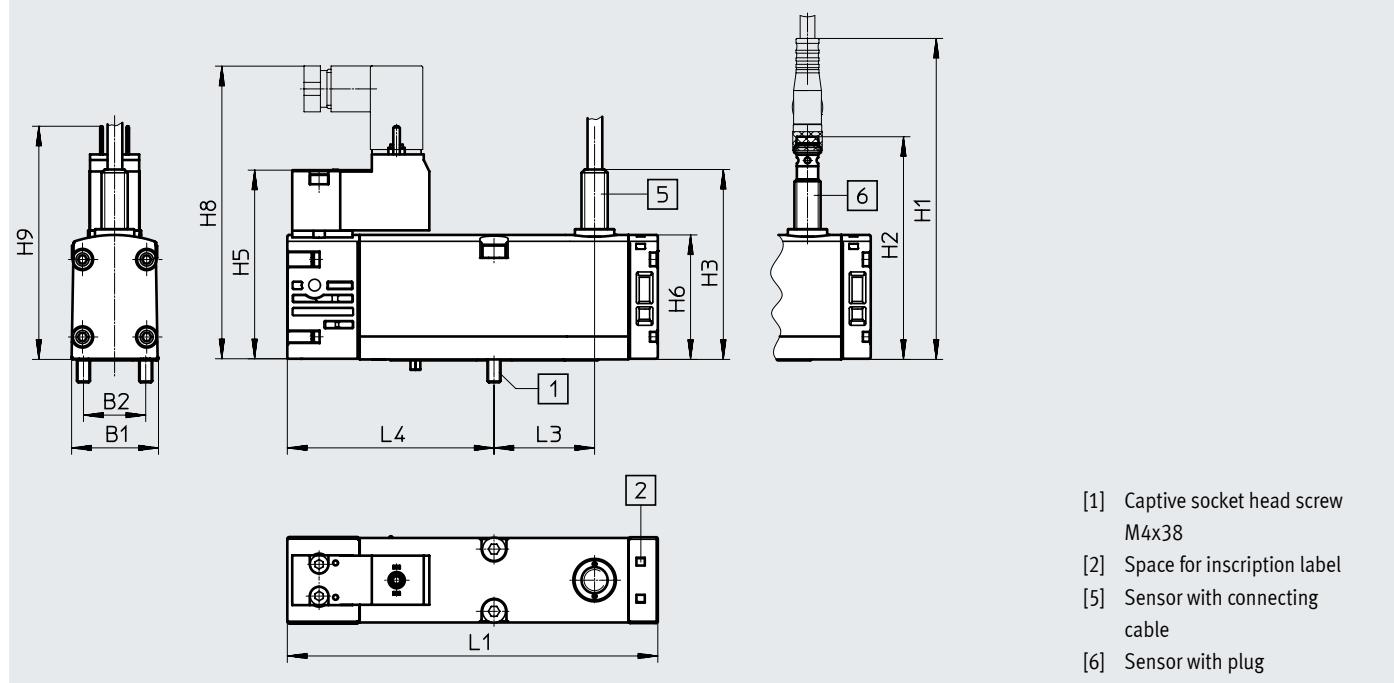
Type	H1	H2	H3	H4	H5	H6	H7
VSVA-B-M52-MZD-A1-1T1L...	98	68.2	58	52.5	45.3	38	9.2
VSVA-B-M52-MZD-A1-1T1L-APX-0.5							

Data sheet – Solenoid valve with switching position sensing

Dimensions

Download CAD data → www.festo.com

Solenoid valve with sensor, with plug type C, width 26 mm



Type	B1	B2	L1	L3	L4
VSVA-B-M52-MZ-A1-1C1...	26.2	19	113.1	30.7	63.1

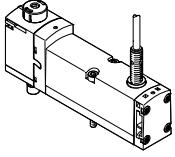
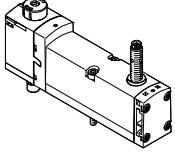
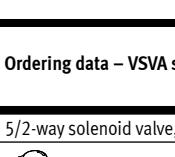
Type	H1	H2	H3	H5	H6	H8	H9
VSVA-B-M52-MZ-A1-1C1...	98	68.2	58	57.8	38	89.6	71.2

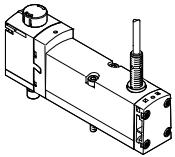
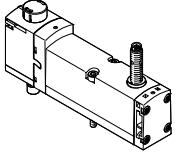
Ordering data – Solenoid valve with switching position sensing

Ordering data – VSVA solenoid valve, MO non-detenting/detenting (D)			Width	Part no.	Type
	Code	Valve function			
5/2-way solenoid valve, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F with proximity sensor					
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	18 mm 26 mm	573201 570850	VSVA-B-M52-MZD-A2-1T1L-APX-0.5
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and 3-pin sensor push-in connector M8x1	18 mm 26 mm	573202 560724	VSVA-B-M52-MZD-A2-1T1L-APP VSVA-B-M52-MZD-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	18 mm 26 mm	573203 560743	VSVA-B-M52-MZD-A2-1T1L-ANP VSVA-B-M52-MZD-A1-1T1L-ANP

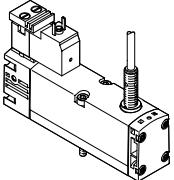
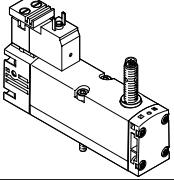
Ordering data – VSVA solenoid valve with cover cap for MO non-detenting/heavy duty, detenting via accessory (TR)			Width	Part no.	Type
	Code	Valve function			
5/2-way solenoid valve, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F with proximity sensor					
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033026	VSVA-B-M52-MZTR-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033030	VSVA-B-M52-MZTR-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	18 mm 26 mm	8033459 8033034	VSVA-B-M52-MZTR-A2-1T1L-APX-0.5 VSVA-B-M52-MZTR-A1-1T1L-APX-0.5
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and 3-pin sensor push-in connector M8x1	18 mm 26 mm	8033460 8033027	VSVA-B-M52-MZTR-A2-1T1L-APP VSVA-B-M52-MZTR-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	18 mm 26 mm	8033461 8033031	VSVA-B-M52-MZTR-A2-1T1L-ANP VSVA-B-M52-MZTR-A1-1T1L-ANP

Ordering data – Solenoid valve with switching position sensing

Ordering data – VSVA solenoid valve with cover cap for MO, non-detenting (H)			Width	Part no.	Type
Code	Valve function				
5/2-way solenoid valve, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F with proximity sensor					
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033049	VSVA-B-M52-MZH-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033053	VSVA-B-M52-MZH-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	18 mm	8033477	VSVA-B-M52-MZH-A2-1T1L-APX-0.5
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and 3-pin sensor push-in connector M8x1	18 mm	8033478	VSVA-B-M52-MZH-A2-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	18 mm	8033479	VSVA-B-M52-MZH-A2-1T1L-ANP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033054	VSVA-B-M52-MZH-A1-1T1L-ANP

Ordering data – VSVA solenoid valve with cover cap for MO, covered			Width	Part no.	Type
Code	Valve function				
5/2-way solenoid valve, 24 V DC, plug-in design for valve terminal VTSA/VTSA-F with proximity sensor					
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	8033072	VSVA-B-M52-MZ-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	8033076	VSVA-B-M52-MZ-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1	18 mm	8033495	VSVA-B-M52-MZ-A2-1T1L-APX-0.5
	SO	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and 3-pin sensor push-in connector M8x1	18 mm	8033496	VSVA-B-M52-MZ-A2-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	18 mm	8033497	VSVA-B-M52-MZ-A2-1T1L-ANP
	SQ	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	8033077	VSVA-B-M52-MZ-A1-1T1L-ANP

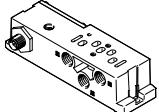
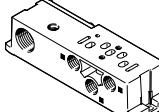
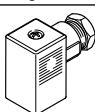
Ordering data – Solenoid valve with switching position sensing

Ordering data		Code	Valve function	Width	Part no.	Type
Solenoid valves, 24 V DC, with port pattern to ISO 15218 for individual sub-base						
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and cable, 3-wire, 2.5 m, electrical connection to EN 175301-803, type C	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC	
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and cable, 3-wire, 2.5 m, electrical connection to EN 175301-803, type C	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC	
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with PNP output and 3-pin sensor push-in connector M8x1, electrical connection to EN 175301-803, type C	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP	
	-	5/2-way valve, single solenoid, mechanical spring return, inductive sensor with NPN output and 3-pin sensor push-in connector M8x1, electrical connection to EN 175301-803, type C	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP	

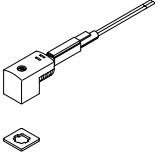
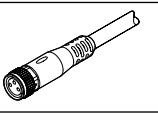
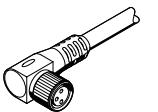
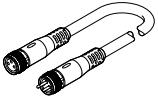
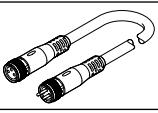
 - Note

- The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Return the module to Festo for repair in the event of a fault.
- Valves with switching position sensing from the VSVA-B-M52-... series can only be ordered individually. If these are used on a valve terminal, appropriate vacant positions must be provided for them. Exceptions are the valves with ident. code SS, SO and SQ.

Accessories – Solenoid valve with switching position sensing

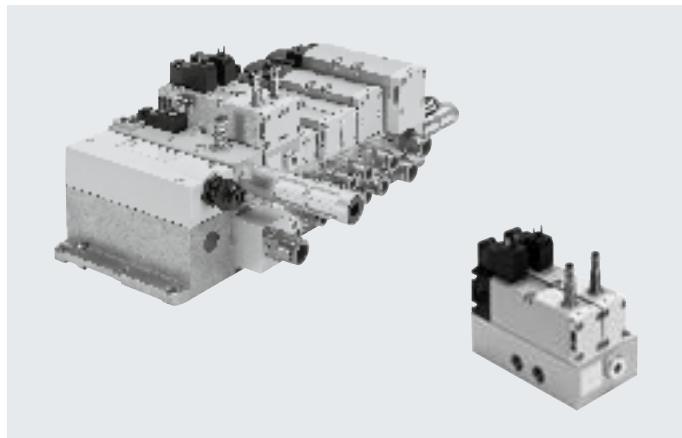
Ordering data		Code	Description			Part no.	Type		
Individual sub-base, port pattern to ISO 15407-2, electrical connection via plug M12									
	–	Threaded connection, internal pilot air supply, connections on the side	G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3			
		G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3				
	–	Threaded connection, external pilot air supply, connections on the side	G1/8	18 mm	541064	VABS-S4-2S-G18-R3			
		G1/4	26 mm	541063	VABS-S4-1S-G14-R3				
Individual sub-base, port pattern to ISO 15407-2, electrical connection via cable terminals									
	–	Threaded connection, internal pilot air supply, connections on the side	G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2			
		G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2				
	–	Threaded connection, external pilot air supply, connections on the side	G1/8	18 mm	539723	VABS-S4-2S-G18-K2			
		G1/4	26 mm	539725	VABS-S4-1S-G14-K2				
Plug socket for the electrical connection of individual valves, type C									
	–	• Angled socket, type C, 3-pin • Straight plug, PG7 • 230 V AC			151687	MSSD-EB			
		• Angled socket, type C, 3-pin • Straight plug, M12x1			539712	MSSD-EB-M12			
Illuminating seal for connection pattern to EN 175301-803, type C									
					Data sheets → Internet: meb-ld				
	–	For plug socket MSSD, 12 ... 24 V DC			151717	MEB-LD-12-24DC			

Accessories – Solenoid valve with switching position sensing

Ordering data		Code	Description	Part no.	Type
Connecting cable for electrical connection of individual valves, type C					
	GG	• Angled socket, type C, 3-pin, with LED • Open end, 3-wire • 24 V DC, PVC	2.5 m	151688	KMEB-1-24-2.5-LED
	GH		5 m	151689	KMEB-1-24-5-LED
	GJ		10 m	193457	KMEB-1-24-10-LED
Connecting cable for the electrical connection of sensors for switching position sensing					
	GM	• Straight socket, M8x1, 3-pin • Open end, 3-wire	2.5 m	541333	NEBU-M8G3-K-2.5-LE3
	GN	• Straight socket, M8x1, 3-pin • Open end, 3-wire	5 m	541334	NEBU-M8G3-K-5-LE3
	GO	• Angled socket, M8x1, 3-pin • Open end, 3-wire	2.5 m	541338	NEBU-M8W3-K-2.5-LE3
	GP	• Angled socket, M8x1, 3-pin • Open end, 3-wire	5 m	541341	NEBU-M8W3-K-5-LE3
	-	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
	-	• Angled socket, rotatable, M8x1, 3-pin • Open end, 3-wire	5 m	8001661	NEBU-M8R3-K-5-LE3
	GQ	• Straight socket, M8x1, 3-pin • Straight plug M8x1, 4-pin	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4
	-	Modular system for connecting cables	-	-	NEBU-... → Internet: nebu
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 243 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug					

Data sheet – Control block with safety function for VTSA/VTSA-F

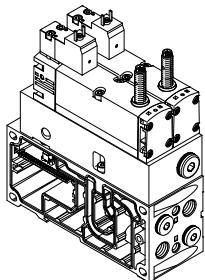
-  - Flow rate
on valve terminal: 830 l/min
-  - Solenoid valve width
26 mm
-  - Voltage
24 V DC
-  - Operating pressure
3 ... 10 bar

**Description**

The control block is designed for two-channel control of pneumatic drive components such as double-acting linear cylinders and can be used to realise the following protective measures:

- Protection against unexpected start-up (EN 1037)
- Reversing hazardous movements, provided the reversing motion will not result in further hazards

Version for valve terminal VTSA/VTSA-F



The control attributes of the control block enable Performance Level e to be achieved for the protective measures. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-1 and EN ISO 13849-2.

The requirements of EN ISO 13849-1 and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration for implementation and operation of the component and for use in higher categories (2 to 4).

When using this product in machines or systems subject to specific C standards, the requirements specified in these standards must be observed.

The control block with safety function is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode)! The control block with safety function is suitable for use as a press safety valve to EN 962.

More information and technical data
→ Internet: User documentation

Note

The control block with safety function (VOFA) is also available as a decentralised individual connection variant with electrical and pneumatic individual connection.

For information see:

→ Internet: vofa

The valves with integrated switching position sensing on manifold sub-base for valve terminal VTSA/VTSA-F need to be supplied with electrical power regardless of the type of electrical actuation (individual, multi-pin plug or field-bus/control block connection).

Note

The appropriate manifold sub-base VABV-S4- ..., which is required for integration into the valve terminal, is not part of the control block. It is automatically allocated by the configurator when the control block is selected.

Data sheet – Control block with safety function for VTSA/VTSA-F

Pneumatic/electrical linkage

Function

The safety function is achieved by linking two pneumatic ducts of two 5/2-way single solenoid valves within the control block: port (4) is only pressurised if both solenoid valves are switched to switching position (14). Port (2) is always supplied with compressed air if at least one of the two solenoid valves is in normal position.

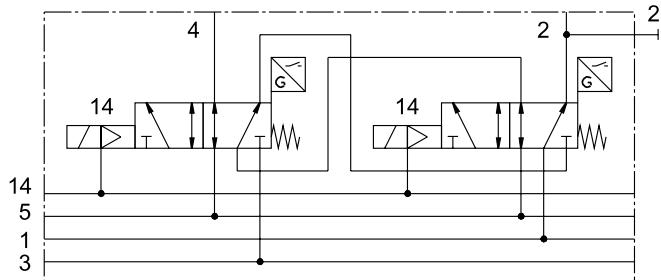
The valves are reset via a mechanical spring. The switching operation of the solenoid valves can be monitored by sensing using the proximity sensor at the solenoid valves (switching position sensing).

By connecting the control signal and the switching signal of the proximity sensor it is possible to check if the piston spools of the solenoid valves have reached or left the normal position (expectations).

The piston spools of the solenoid valves are designed so that pneumatic short circuits between the ports (2) and (4) are prevented (positive overlap).

The two solenoid valves must be actuated via two separate channels to achieve the desired category 4 (Performance Level e, to EN ISO 13849-1).

Circuit symbol¹⁾



For the control block with safety function VOFA-B26-T52... for the valve terminal, two 5/2-way solenoid valves of width 26 mm are pneumatically interlinked via two ducts, using an intermediate plate as vertical stacking element (output 2 is switched in parallel, output 4 is switched in series).

- ¹⁾ The circuit symbol represents a valve with a proximity sensor with a N/O switching output signal. To ISO 1219-1, this symbol is used for both N/O contacts and N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Safety data

Conforms to standard	EN 13849-1
Safety function	Protection against manipulation, prevention of unexpected start-up Reversing a movement
Performance Level (PL)	Protection against manipulation, prevention of unexpected start-up/up to category 4, Performance Level e Reversing a movement/up to category 4, Performance Level e
Note on forced checking procedure	Switching frequency min. 1/week
Certificate issuing authority	IFA 1001179
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾ To EU Machinery Directive
Max. positive test pulse [is] with logic 0	1000
Max. negative test pulse [is] with logic 1	800
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

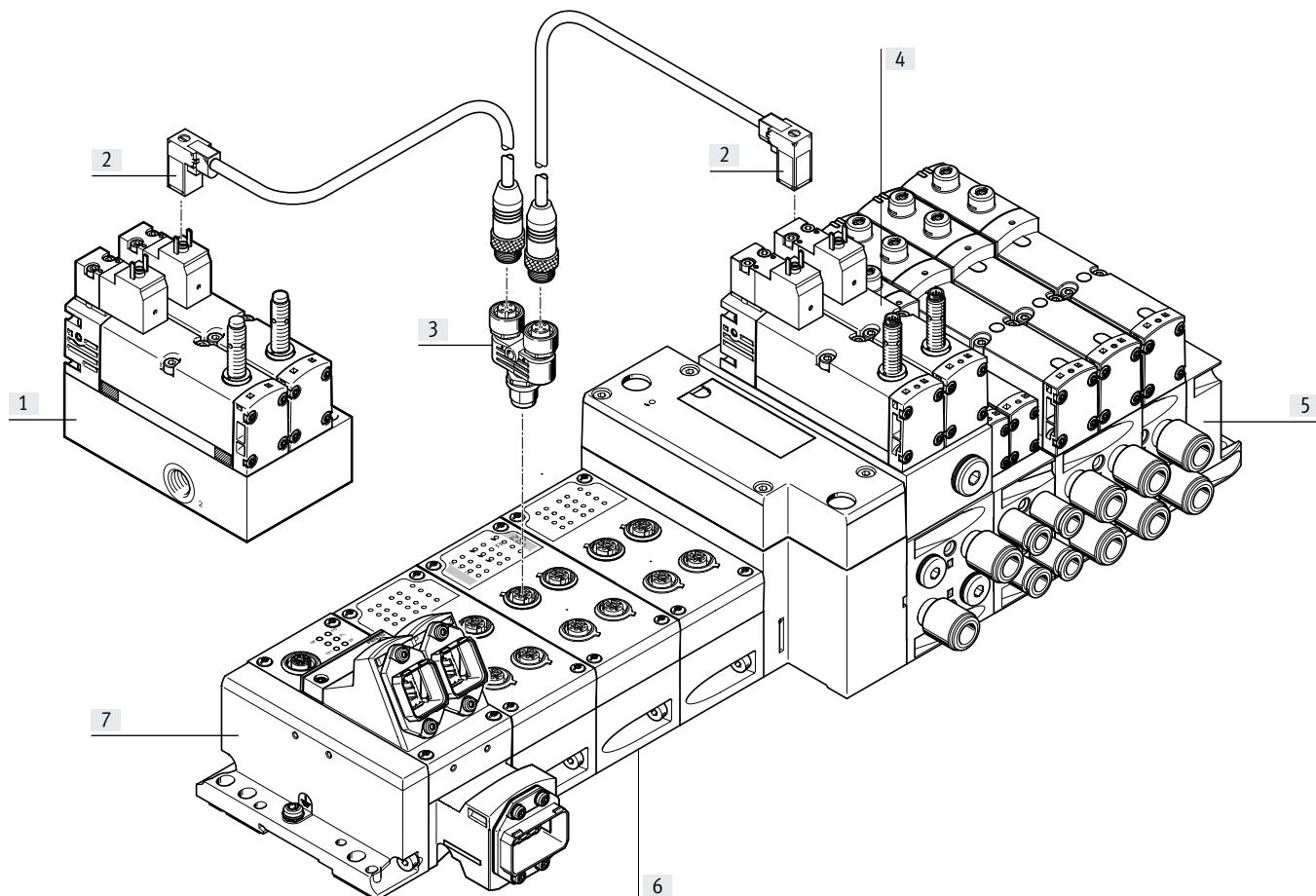
¹⁾ For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Data sheet – Control block with safety function for VTSA/VTSA-F

Peripherals overview

Connection option for control block with safety function via PROFI safe shut-off module CPX-FVDA-P2 (safety module)



Peripherals overview

	Description	→ Page/Internet
[1]	Control block with safety function	Away from the valve terminal as a decentralised individual connection variant vofa
[2]	Connecting cable KMEB-...	For electrical connection of the control block with safety function via PROFI safe shut-off module CPX-FVDA-P2 (safety module) kmeb
[3]	Push-in T-connector NEDU-...	For simultaneous circuitry of two valves, e.g. control block with safety function nedu
[4]	Control block with safety function	Integrated in the pneumatic section of the valve terminal VTSA/VTSA-F –
[5]	Pneumatic section of the valve terminal VTSA/VTSA-F	Pneumatic components of the valve terminal VTSA/VTSA-F –
[6]	CPX-FVDA-P2 (safety module)	PROFI safe shut-off module integrated in the CPX terminal of the valve terminal VTSA/VTSA-F cpx
[7]	CPX terminal of the valve terminal VTSA/VTSA-F	Electric components of the valve terminal VTSA/VTSA-F –

Data sheet – Control block with safety function for VTSA/VTSA-F

General technical data	
Design	Piston spool valve
Standard nominal flow rate [l/min]	830
Reset method	Mechanical spring
Sealing principle	Soft
Exhaust air function	Can be throttled
Actuation type	Electric
Overlap	Positive overlap
Type of control	Piloted
Flow direction	Non-reversible
Exhaust air function	Can be throttled
Suitable for vacuum	–
Nominal width [mm]	9
Pilot air supply	Via valve terminal
Type of mounting	Via through-hole, on manifold sub-base
Mounting position	Any
Manual override	–
Signal status display, valve	With accessories
Pneumatic connections	
Supply	1
Exhaust	3/5
Working ports	2/4
Pilot air supply	14
Pressure gauge	G1/4
Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure [bar]	0 ... 10
Operating pressure for valve terminal with internal pilot air supply	[bar] 3 ... 10
Pilot pressure [bar]	3 ... 10
Sound pressure level LpA [dB(A)]	85
Ambient temperature [°C]	-5 ... +50
Temperature of medium [°C]	-5 ... +50
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾ To EU Machinery Directive

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Data sheet – Control block with safety function for VTSA/VTSA-F

Electrical data for control block

Electrical connection		Plug to EN 175301-803, type C, without PE conductor
Nominal operating voltage	[V DC]	24
Permissible voltage fluctuations	[%]	-15/+10
Surge resistance	[kV]	2.5
Pollution degree		3
Power consumption	[W]	1.8
Max. magnetic interference field	[mT]	60
Switching position sensing		Normal position via sensor
Duty cycle	[%]	100
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission in mounted state)
Protection against direct and indirect contact		PELV Protected to EN 60950/IEC 950
Valve switching time	On [ms]	22
	Off [ms]	59
Valve sensor switching time ¹⁾	On [ms]	60
	Off [ms]	11

1) Valve sensor switching time off: period of time from the coil being energised to sensor being switched off when using a PNP sensor.

Valve sensor switching time on: period of time from the coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

 - Note

With a duty cycle of 100%, the control block must be de-energised once a week.

Electrical data – Sensor (to EN -60947-5-2)

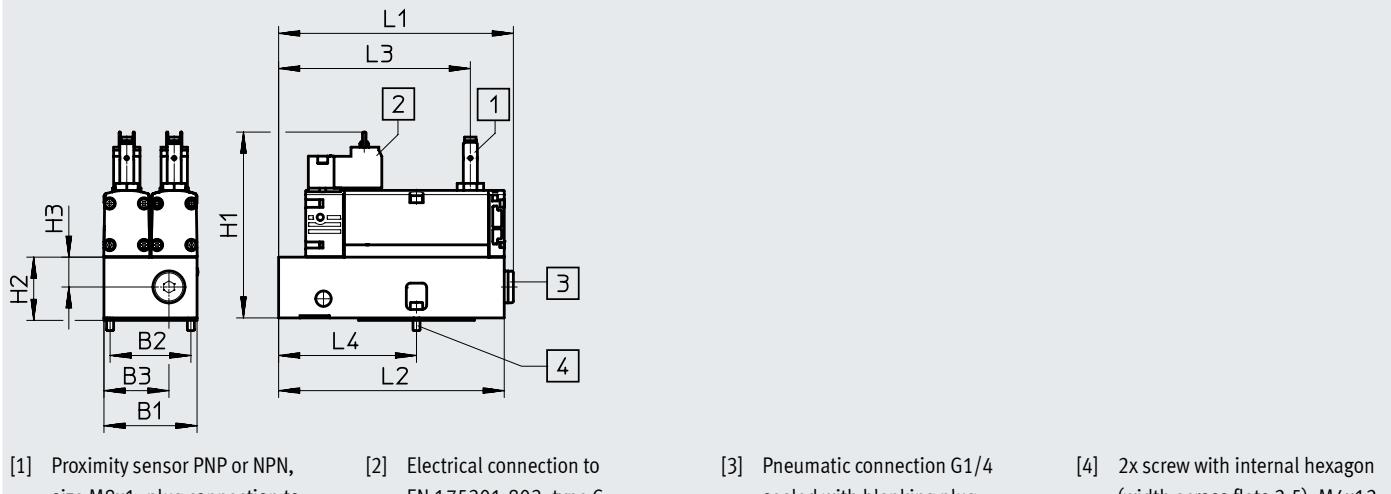
Electrical connection		Cable, 3-wire Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Signal status display		Yellow LED
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	±10
Sensor no-load supply current	[mA]	Max. 10
Max. output current	[mA]	200
Voltage drop	[V]	Max. 2
Max. switching frequency	[Hz]	5000
Short circuit current rating		Pulsed
Sensor reverse polarity protection		For all electrical connections
Measuring principle		Inductive

Materials

Sub-base/manifold sub-base	Wrought aluminium alloy
Valve	Die-cast aluminium, PA
Seals	FPM, NBR, HNBR
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Sensor cable sheath	PUR
Note on materials	RoHS-compliant

Data sheet – Control block with safety function for VTSA/VTSA-F

Dimensions

Download CAD data → www.festo.com

Type	B1	B2	B3	H1	H2	H3	L1	L2	L3	L4
VOFA-B26-T52-M-1C1-APP	53	46	37	105.8	34.6	17	133.7	128.5	109.2	78.5
VOFA-B26-T52-M-1C1-ANP										

Ordering data	Valve function	Code	Switching output	Width [mm]	Weight [g]	Part no.	Type

	2x 5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on an intermediate plate for pneumatic linkage	SP ²⁾	PNP	53	1112	– ¹⁾	VOFA-B26-T52-M-1C1-APP
		SN ²⁾	NPN	53	1112	– ¹⁾	VOFA-B26-T52-M-1C1-ANP

- 1) The control block with safety function can only be ordered via the valve terminal configurator and therefore does not have a separate part number. The appropriate manifold sub-base required for the valve terminal VTSA/VTSA-F is automatically allocated to the control block by the configurator

- 2) Code letter within the order code for a valve terminal configuration

- - Note

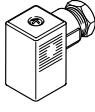
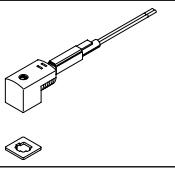
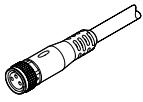
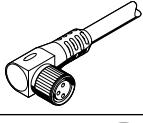
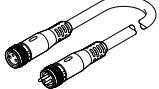
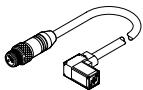
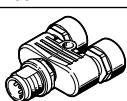
The sensors integrated in the valves must not be replaced by the customer.

Incorrect assembly can result in malfunctions or damage to the valve.

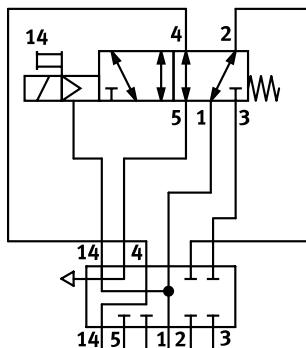
Please contact Festo in the event of a fault.

Valve terminals VTSA

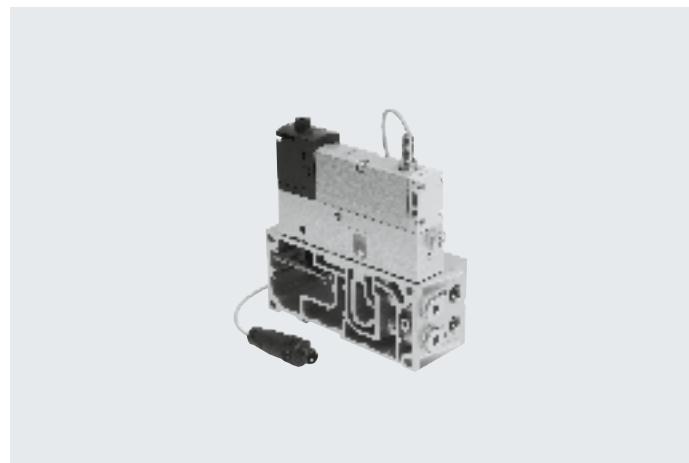
Accessories – Control block with safety function for VTSA/VTSA-F

Ordering data			Code	Description	Part no.	Type
Plug socket for the electrical connection of individual valves, type C						
	-	<ul style="list-style-type: none"> Angled socket, type C, 3-pin Straight plug, PG7 230 V AC 		151687	MSSD-EB	
	-	<ul style="list-style-type: none"> Angled socket, type C, 3-pin Straight plug, M12x1 		539712	MSSD-EB-M12	
Illuminating seal for connection pattern to EN 175301-803, type C						
	-	For plug socket MSSD, 12 ... 24 V DC		151717	MEB-LD-12-24DC	
Connecting cable for electrical connection of individual valves, type C						
	GG	<ul style="list-style-type: none"> Angled socket, type C, 3-pin, with LED Open end, 3-wire 24 V DC, PVC 	2.5 m	151688	KMEB-1-24-2.5-LED	
	GH		5 m	151689	KMEB-1-24-5-LED	
	GJ		10 m	193457	KMEB-1-24-10-LED	
Connecting cable for the electrical connection of sensors for switching position sensing						
	GM	<ul style="list-style-type: none"> Straight socket, M8x1, 3-pin Open end, 3-wire 	2.5 m	541333	NEBU-M8G3-K-2.5-LE3	
	GN	<ul style="list-style-type: none"> Straight socket, M8x1, 3-pin Open end, 3-wire 	5 m	541334	NEBU-M8G3-K-5-LE3	
	-	<ul style="list-style-type: none"> Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire 	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3	
	-	<ul style="list-style-type: none"> Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire 	5 m	8001661	NEBU-M8R3-K-5-LE3	
	GQ	<ul style="list-style-type: none"> Straight socket, M8x1, 3-pin Straight plug M8x1, 4-pin 	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4	
	-	Modular system for connecting cables	-	-	NEBU-... → Internet: nebu	
Connecting cable for the electrical connection of PROFIsafe shut-off module CPX-FVDA-P2 to the control block						
	-	For single connection of one control block valve (power supply via PROFIsafe shut-off module CPX-FVDA-P2) <ul style="list-style-type: none"> Angled socket, type C, 3-pin, with LED Straight plug, M12x1, 5-pin 24 V DC, PUR 	0.5 m	177677	KMEB-2-24-M12-0.5-LED	
Push-in T-connector for dual electrical connection of PROFIsafe shut-off module CPX-FVDA-P2 to the control block						
	-	For dual connection of two control block valves (power supply via PROFIsafe shut-off module CPX-FVDA-P2) <ul style="list-style-type: none"> Straight plug, M12x1, 5-pin (A-coded) 2x straight socket, M12x1, 5-pin (A-coded) Operating voltage range 0 ... 30 V DC 		2839867	NEDU-L2R1-V10-M12G5-M12G5	
Pneumatic connection accessories						
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 243 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug						

Data sheet – Pilot air switching valve for VTSA/VTSA-F



- - Flow rate
150 l/min (18 mm)
450 l/min (26 mm)
- - Valve width
18 mm
26 mm
- - Voltage
24 V DC
- - Operating pressure
-0.9 ... 10 bar



Description

The pilot air switching valve is essentially a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables the pilot air supply to be verifiably switched on and off (sensing function) from duct 1 to 14 for the entire pressure zone or valve terminal.

This valve is not a safety device to the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

Alternative switching position sensing with pressure sensor

As an alternative to the sensing function in the solenoid valve, a pressure sensor can be mounted (in place of the blanking plug) on the intermediate plate VABF-S4-...-S. With this pressure sensor, the switching on and off (sensing function) of the pilot air supply can be verified.

This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

More information and technical data

→ Internet: User documentation

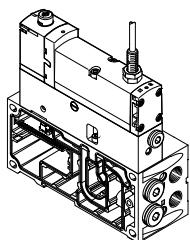
An ISO solenoid valve without a sensor can therefore be mounted on the intermediate plate to give the same function.

→ Internet: spba

Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-.... Port 14 on the right-hand end plate must then be sealed.

Vertical stacking variant for valve terminal VTSA/VTSA-F, width 18 mm, 26 mm



The valves with integrated switching position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

This module is supplied pre-assembled together with the valve terminal VTSA/VTSA-F. No other assembly steps are required before installation.

The switching position sensing is implemented using an inductive PNP proximity sensor with cable and push-in connector in the size M12x1 to EN 61076-2-104.

Alternatively, combinations with the pressure sensor in the intermediate plate and ISO solenoid valves are possible.

Note

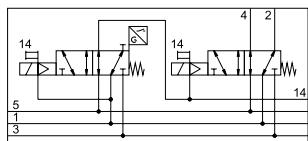
All solenoid valves VSVA to ISO 15407-1 can be used.

→ Internet: vsva

1) The circuit symbol represents a valve with a proximity sensor with a N/O switching output signal. To ISO 1219-1, this symbol is used for both N/O contacts and N/C contacts.
The switching element function of the sensors used here is designed as an N/C contact.

Data sheet – Pilot air switching valve for VTSA/VTSA-F

Function of pneumatic/electrical linkage



The function for switching off the pilot air is essentially achieved by combining the intermediate plate type VABF-S4-...-S with the 5/2-way single solenoid valve type VSVA-B-M52-MZD-...-1T1L-APX-0.5. The valve terminal is not supplied with any pilot air via the right-hand end plate type VABE-S6-1 (ident. code XS, external pilot air). Port 14 on the end plate is sealed.

The pilot air for the valve is branched from duct (1) in the intermediate plate and redirected to the pilot air duct (14) of the valve terminal when the valve is in the switching position. Ports (2) and (4) of the manifold sub-base are sealed with blanking plugs. The switching operation of the solenoid valve can be monitored by sensing using the proximity sensor in the solenoid valve (or pressure sensor in the intermediate plate VABF...).

By connecting the control signal and the switching signal of the proximity sensor it is possible to check if the piston spools of the solenoid valves have reached or left the normal position (expectations).

The piston spool of the solenoid valve is designed so that pneumatic short circuits between the ports (2) and (4) are prevented (positive overlap).

Alternatively, combinations with the pressure sensor in the intermediate plate and ISO solenoid valves are possible.

- - Note

A valve from the VTSA/VTSA-F modular system can be provided or configured to the right of the valve with switching position sensing on the intermediate plate of the pilot air switching valve.

Pilot air switching valve with integrated switching position sensing

The pilot air switching valve can be ordered as a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S.

Alternative switching position sensing with pressure sensor

As an alternative to the pilot air switching valve with integrated switching position sensing, a combination of ISO solenoid valve and pressure sensor in the intermediate plate is possible.

A range of 5/2-way solenoid valves in combination with a pressure sensor SPBA... are available for this purpose.

Safety data

Conforms to standard	EN 13849-1/2
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Safety data

Valve function 5/2-way, single solenoid	Test pulses	
	Max. positive test pulse with logic 0 [μs]	Max. negative test pulse with logic 1 [μs]
VSVA-B-M52-MZ...-A1-1T1L- ...	1200	1100
VSVA-B-M52-MZ...-A2-1T1L- ...	1500	800
VSVA-B-M52-MZ-A1-1C1- ...	1000	800

Data sheet – Pilot air switching valve for VTSA/VTSA-F

General technical data		Intermediate plate type VABF-S4-2-S and solenoid valve type VSVA-B-M52-MZD-A2-1T1L-APX-0.5 mounted on valve terminal VTSA/VTSA-F	Intermediate plate type VABF-S4-1-S and solenoid valve type VSVA-B-M52-MZD-A1-1T1L-APX-0.5 mounted on valve terminal VTSA/VTSA-F
Width	18 mm		26 mm
Design	Piston spool valve		
Sealing principle	Soft		
Overlap	Positive overlap		
Actuation type	Electric		
Type of control	Piloted		
Type of mounting: Solenoid valve on intermediate plate	M3	M4	
Intermediate plate on manifold sub-base	M3x12 (captive)	M4x12 (captive)	
Mounting position	Any		
Pneumatic connections			
Supply	1	Via the manifold sub-base of the valve terminal	
Exhaust	3/5	Via the manifold sub-base of the valve terminal	
Working ports	2/4	Sealed with blanking plug type B-1/4	
Pilot air supply	14	Via the manifold sub-base of the valve terminal	
Pressure gauge/pressure sensor	G1/8		
Switching times [ms]			
Width	18 mm	26 mm	
Valve type	5/2	5/2	
Identifier	MZD-A2	MZD-A1	MZ-A1
Valve switching time	On	12	20
	Off	38	54
Valve sensor switching time ¹⁾	On	32	60
	Off	9	11

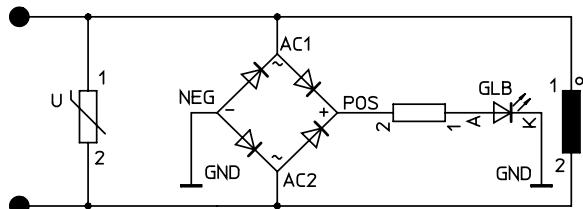
1) Valve sensor switching time off: period of time from the coil being energised to sensor being switched off when using a PNP sensor.

Valve sensor switching time on: period of time from the coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

Protective circuit

Each VSVA solenoid coil is provided with a spark arresting protective circuit and protected against polarity reversal.

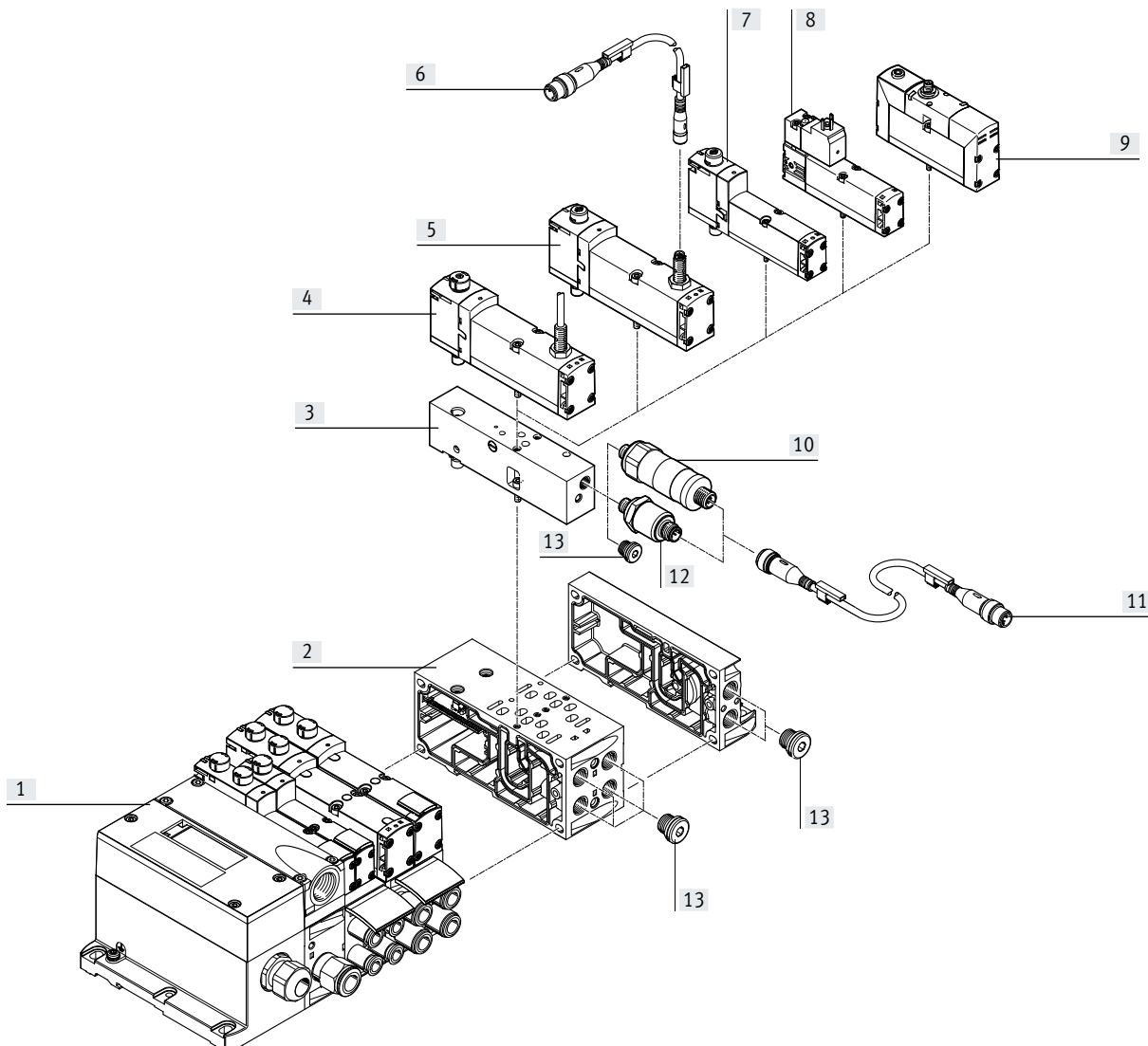
24 V DC version



Data sheet – Pilot air switching valve for VTSA/VTSA-F

Peripherals overview

Pilot air switching valve with switching position sensing



Peripherals overview for pilot air switching valve

	Description	→ Page/Internet
[1]	Valve terminal VTSA/VTSA-F	vtsa
[2]	Manifold sub-base VABF...	131
[3]	Intermediate plate VABF-S4...	167
[4]	Solenoid valve VSVA-B-M52...	167
[5]	Solenoid valve VSVA-B-M52...	167
[6]	Connecting cable NEBU-M8 ...	168
[7]	Solenoid valve VSVA-B-M52...	167
[8]	Solenoid valve VSVA-B-M52...	167
[9]	Solenoid valve VSVA-B-M52...	vsva
[10]	Pressure sensor SPBA...	168
[11]	Connecting cable NEBU-M12G5...	168
[12]	Pressure sensor SPBA...	168
[13]	Blanking plug	244

1) The switching position is sensed by pressure sensors when the solenoid valves used have no integrated sensor.

The pressure sensor is screwed into the intermediate plate instead of the blanking plug.

Data sheet – Pilot air switching valve for VTSA/VTSA-F

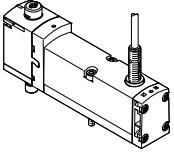
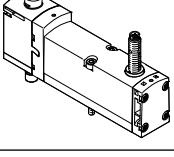
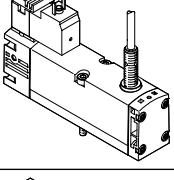
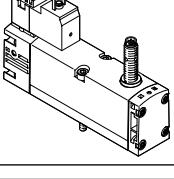
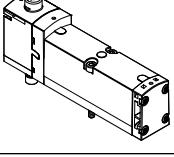
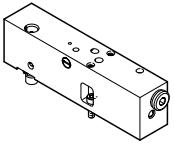
Electrical data for pilot air switching valve					
Nominal operating voltage [V DC]	24				
Permissible voltage fluctuations [%]	±10				
Surge resistance [kV]	2.5				
Pollution degree	3				
Power consumption [W]	1.6 (M52-MZD), 1.8 (M52-MZ)				
Max. magnetic interference field [mT]	60				
Switching position sensing	Normal position via sensor				
Duty cycle [%]	100				
Degree of protection	IP65, NEMA 4 (for all types of signal transmission in mounted state)				

Electrical data for sensor					
Sensor identifier	APP	ANP	APC	ANC	APX
Switching output	PNP	NPN	PNP	NPN	PNP
Sensor connection	Plug, M8x1, 3-pin		With fixed cable and open end		With fixed cable and plug M12x1, 4-pin
Cable length [m]	0.5 (with bushing M8x1, plug M12x1)		2.5		0.5
Switching element function	N/C contact				
Signal status display	Yellow LED (on sensor)				
Operating voltage range [V DC]	10 ... 30				
Residual ripple [%]	±10				
Rated operating voltage [V DC]	24				
Max. no-load supply current [mA]	10				
Max. output current [mA]	200				
Max. voltage drop [V]	2				
Max. switching frequency [Hz]	5000				
Short circuit current rating	Pulsed				
Reverse polarity protection	For all electrical connections				
Measuring principle	Inductive				
Switching position sensing	Valve normal position via sensor				

Data sheet – Pilot air switching valve for VTSA/VTSA-F

Operating and environmental conditions			
Valve	VSVA-B-M52-....-1T1L...	VSVA-B-M52-....-1C1-...	Without sensor
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]		
Notes on operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)		
Operating pressure [bar]	-0.9 ... 10	-0.9 ... 16	-0.9 ... 10
Sound pressure level LpA [dB(A)]	85	85	-
Ambient temperature [°C]	-5 ... +50	-5 ... +50	-5 ... +50
Temperature of medium [°C]	-5 ... +50	-5 ... +50	-
Note on materials	RoHS-compliant	RoHS-compliant	RoHS-compliant
Certification	C-Tick CSA (OL) c UL us Recognized (OL)	C-Tick - -	- CSA (OL) c UL us Recognized (OL)
Materials			
Sub-base/manifold sub-base	Die-cast aluminium		
Valve	Die-cast aluminium, PA		
Seals	FPM, NBR		
Screws	Galvanised steel		
Sensor housing	High-alloy stainless steel		
Sensor cable sheath	TPE-U(PUR)		
Product weights [g]			
Width	18 mm	26 mm	
5/2-way solenoid valve type...			
VSVA-B-M52-M....A1-1T1L-APC	-	307	
VSVA-B-M52-M....A1-1T1L-APP	-	264	
VSVA-B-M52-M....A1-1C1-APC	-	332	
VSVA-B-M52-M....A1-1C1-APP	-	289	
VSVA-B-M52-M....A1-1T1L-ANC	-	307	
VSVA-B-M52-M....A1-1T1L-ANP	-	264	
VSVA-B-M52-M....A1-1C1-ANC	-	332	
VSVA-B-M52-M....A1-1C1-ANP	-	289	
VSVA-B-M52-M....A1-1T1L-APX-0.5	-	281	
VSVA-B-M52-M....A2-1T1L-APX-0.5	157	-	
VSVA-B-M52-M....A2-1T1L-APP	140	-	
VSVA-B-M52-M....A2-1T1L-ANP	140	-	
VSVA-B-M52-M....A1-1T1L	-	293	
VSVA-B-M52-M....A2-1T1L	163	-	
Intermediate plate			
VABF-S4-2-S	203.5	-	
VABF-S4-1-S	-	295	

Ordering data – Pilot air switching valve for VTSA/VTSA-F

Ordering data		Code	Valve function		Part no.	Type
5/2-way solenoid valve, 24 V DC, plug-in design with proximity sensor						
	SS	5/2-way valve, single solenoid, mechanical spring return, with 0.5 m connecting cable and 4-pin sensor push-in connector M12x1		PNP	18 mm	573201 VSVA-B-M52-MZD-A2-1T1L-APX-0.5
	-				26 mm	570850 VSVA-B-M52-MZD-A1-1T1L-APX-0.5
	SO	5/2-way valve, single solenoid, mechanical spring return, with 3-pin sensor push-in connector M8x1		PNP	26 mm	560723 VSVA-B-M52-MZD-A1-1T1L-APC
	SQ			NPN	26 mm	560742 VSVA-B-M52-MZD-A1-1T1L-ANC
	-	5/2-way valve, single solenoid, mechanical spring return, with plug to EN 175301, type C, with 2.5 m connecting cable		PNP	26 mm	560725 VSVA-B-M52-MZ-A1-1C1-APC
				NPN	26 mm	560745 VSVA-B-M52-MZ-A1-1C1-ANC
	-	5/2-way valve, single solenoid, mechanical spring return, with plug to EN 175301, type C, with 3-pin sensor push-in connector M8x1		PNP	26 mm	560726 VSVA-B-M52-MZ-A1-1C1-APP
				NPN	26 mm	560744 VSVA-B-M52-MZ-A1-1C1-ANC
5/2-way solenoid valve, 24 V DC, plug-in design						
	-	5/2-way valve, single solenoid, mechanical spring return		26 mm	539159 VSVA-B-M52-MZD-A1-1T1L	
				18 mm	539185 VSVA-B-M52-MZD-A2-1T1L	
Intermediate plate for pilot air switching valve						
	Z0	Intermediate plate, for switching the pilot air from duct 1 to 14		18 mm	573200 VABF-S4-2-S	
				26 mm	570851 VABF-S4-1-S	

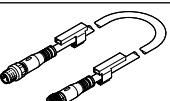
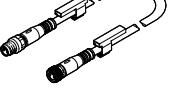
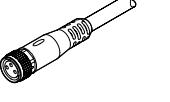
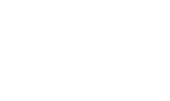
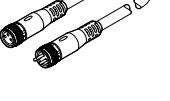
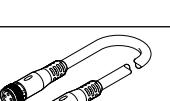
 **Note**

Further solenoid valves with switching position sensing can be ordered as distinct types. These are preconfigured with the required MO cover caps.
→ Solenoid valve with switching position sensing, page 149

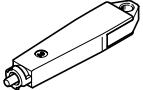
 **Note**

The sensors integrated in the valves must not be replaced by the customer. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a fault.

Ordering data – Pilot air switching valve for VTSA/VTSA-F

Ordering data		Code	Description	Part no.	Type
Pressure sensor for intermediate plate for pilot air switching valve					
	WL	Mechanical pressure sensor for switchable pilot air supply (only in combination with intermediate plate ZO), with plug M12x1, 4-pin		8000033	SPBA-P2R-G18-W-M12-0.25X
	WH	Electrical pressure sensor for switchable pilot air supply, switching output 2xPNP (only in combination with intermediate plate ZO), with plug M12x1, 4-pin		8000210	SPBA-P2R-G18-2P-M12-0.25X
Connecting cable for connection of pressure sensors					
	GE	<ul style="list-style-type: none"> Straight socket, M12x1, 5-pin Straight plug M12x1, 4-pin 	0.5 m	8000208	NEBU-M12G5-K-0.5-M12G4
Connecting cable for the electrical connection of sensors for switching position sensing					
	-	<ul style="list-style-type: none"> Straight socket, M8x1, 3-pin Straight plug M12x1, 3-pin 	0.5 m	8000209	NEBU-M8G3-K-0.5-M12G3
	GM	<ul style="list-style-type: none"> Straight socket, M8x1, 3-pin Open end, 3-wire 	2.5 m	541333	NEBU-M8G3-K-2.5-LE3
	GN	<ul style="list-style-type: none"> Straight socket, M8x1, 3-pin Open end, 3-wire 	5 m	541334	NEBU-M8G3-K-5-LE3
	GO	<ul style="list-style-type: none"> Angled socket, M8x1, 3-pin Open end, 3-wire 	2.5 m	541338	NEBU-M8W3-K-2.5-LE3
	GP	<ul style="list-style-type: none"> Angled socket, M8x1, 3-pin Open end, 3-wire 	5 m	541341	NEBU-M8W3-K-5-LE3
	-	<ul style="list-style-type: none"> Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire 	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
	-	<ul style="list-style-type: none"> Angled socket, rotatable, M8x1, 3-pin Open end, 3-wire 	5 m	8001661	NEBU-M8R3-K-5-LE3
	GQ	<ul style="list-style-type: none"> Straight socket, M8x1, 3-pin Straight plug M8x1, 4-pin 	2.5 m	554037	NEBU-M8G3-K-2.5-M8G4
	-	Modular system for connecting cables	-	-	NEBU-... → Internet: nebu

Ordering data – Pilot air switching valve for VTSA/VTSA-F

Ordering data			Code	Description	Part no.	Type
Covering						
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH	
	V	Cover cap for manual override, concealed	10 pieces	541011	VAMC-S6-CS	
	A	Cover cap, heavy duty, for manual override, non-detenting heavy duty, detenting via accessory (key) (The cover cap is provided for one-off mounting only)	10 pieces	4105147	VAMC-B-S6-CTR	
Accessory for manual override, heavy duty						
	-	Coded key (accessory) for actuating cover cap, heavy duty, for detenting position (VAMC-B-S6-CTR)	1 piece	1662543	AHB-MEB-B	
Pneumatic connection accessories						
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 243 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug						

 - **Note**

There is a wide range of preconfigured solenoid valves with cover cap for manual override and correct valve type code available to order in the sections on solenoid valves.

Data sheet – Pilot air switching valve for VTSA-F-CB

-  - Flow rate 150 l/min
-  - Pilot air switching valve width
18 mm
-  - Voltage
24 V DC
-  - Operating pressure
3 ... 10 bar

**Description**

Duct 14 of the valve terminal is supplied with pilot air via the pilot air switching valve. This can be used to realise the safety function "Protection against unexpected start-up". The pilot air switching valve is always supplied with internal pilot air from the valve terminal.

The valve terminal can be operated with internal pilot air (from duct 1 of the valve terminal) or with external pilot air (external compressed air supply via duct 2).

The pilot air switching valve is actuated via an electromagnetic pilot control. It can be switched on and off manually using the manual override. The manual override can be shut off manually or using the electrical pilot control.

The pilot air switching valve enables the pilot air supply to be verifiably switched on and off (sensing function) from duct 1 to duct 14 for the entire pressure zone or valve terminal.

This valve is not a safety device to the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system. This valve is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode). More information and technical data

→ Internet: User documentation

Note

The pilot air switching valve can only be operated on the valve terminal VTSA-F-CB in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-... Port 14 on the right-hand end plate must then be sealed.

This information applies only for a single pressure zone.

For several pressure zones, see:

→ Internet: User documentation

Safety data

Max. positive test pulse with logic 0	[is]	2000
Max. negative test pulse with logic 1	[is]	1200
Shock resistance	Shock test with severity level 2, to EN 60068-2-27	
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6	

Data sheet – Pilot air switching valve for VTSA-F-CB

General technical data		
Design	Poppet valve	
Valve function	3/2-way closed, single solenoid	
Standard nominal flow rate [l/min]	125	
Standard nominal flow rate for exhaust [l/min]	125	
Reset method	Mechanical spring and pneumatic spring	
Sealing principle	Soft	
Actuation type	Electric	
Overlap	Negative overlap	
Type of control	Piloted	
Mounting position	Any	
Flow direction	Non-reversible	
Manual override	None (no code, part nos.: 8066575, 8066574, 8066571, 8066570) Detenting, self-resetting via electrical control signal (with code YE, part nos.: 8066573, 8066572, 8066569, 8066568)	
Pilot air supply	For pilot air switching valve: internal via valve terminal For the valve terminal: internal via valve terminal (duct 1) – (part nos.: 8066569, 8066568, 8066571, 8066570) For the valve terminal: external via compressed air supply (duct 2) – (part nos.: 8066573, 8066572, 8066575, 8066574)	
Type of mounting	Via through-hole, on manifold sub-base	
Signal status display, valve	With LED	
Width, manifold sub-base [mm]	38 (for additional valve 18 mm)	
	[mm] 46 (for additional valve 26 mm)	
Pneumatic connections, pilot air switching valve		
Supply	1	Via the manifold sub-base of the valve terminal
Exhaust	3/5	Via the manifold sub-base of the valve terminal
Compressed air supply port (external)	2	G1/8
Exhaust air/exhaust	4	G1/8
Pilot air supply	14	Via the manifold sub-base of the valve terminal
Pneumatic connections, additional valve position		
Supply	1	Via the manifold sub-base of the valve terminal
Exhaust	3/5	Via the manifold sub-base of the valve terminal
Working ports (for valve 18 mm)	2/4	G1/8
Working ports (for valve 26 mm)	2/4	G1/4
Pilot air supply	14	Via the manifold sub-base of the valve terminal
Operating and environmental conditions		
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes on operating/pilot medium	Operation with lubricated medium not possible	
Operating pressure ²⁾ [bar]	3 ... 10	
Pilot pressure [bar]	3 ... 10	
Ambient temperature ²⁾ [°C]	-5 ... +50	
Temperature of medium ²⁾ [°C]	-5 ... +50	
Corrosion resistance class CRC ¹⁾	0	

1) Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

2) With ambient temperature and temperature of medium of from -5°C to +5°C and +40°C to +50°C, the maximum permissible operating pressure is 8 bar.

Data sheet – Pilot air switching valve for VTSA-F-CB

Electrical data for pilot air switching valve

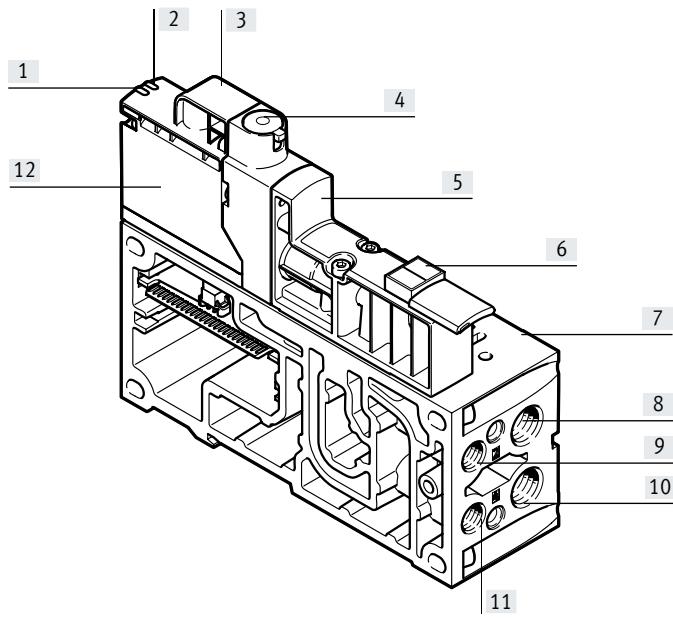
Nominal operating voltage	[V DC]	24
Permissible voltage fluctuations	[%]	±10
Electrical connection		Plug-in
Power consumption	[W]	1.6
Switching element function		N/C contact
Switching position sensing		Switching position via sensor
Duty cycle	[%]	100
Degree of protection		IP65

Materials

Housing	Reinforced PA
Seals	NBR, HNBR
Screws	Galvanised steel
Note on materials	RoHS-compliant

Connection and display elements

Pilot air switching valve VSVA-BT-M32CS... with manifold sub-base



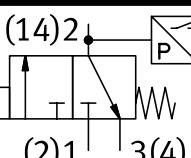
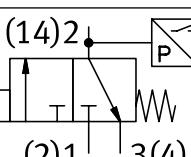
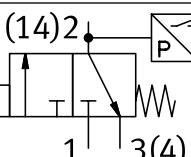
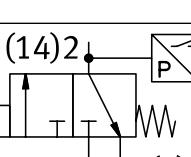
- [1] Status LED for solenoid coil
- [2] Status LED for pressure sensor
- [3] M12 connection (optional)
- [4] Manual override (MO) (optional)
- [5] Solenoid valve housing
- [6] Inscription label holder with additional fields for marking (ASCF-T-S6-Z)
- [7] Additional valve position
- [8] Working port (2) of the additional valve position
- [9] External compressed air supply port
- [10] Working port (4) of the additional valve position
- [11] Exhaust port
- [12] Pilot control

- **Note**

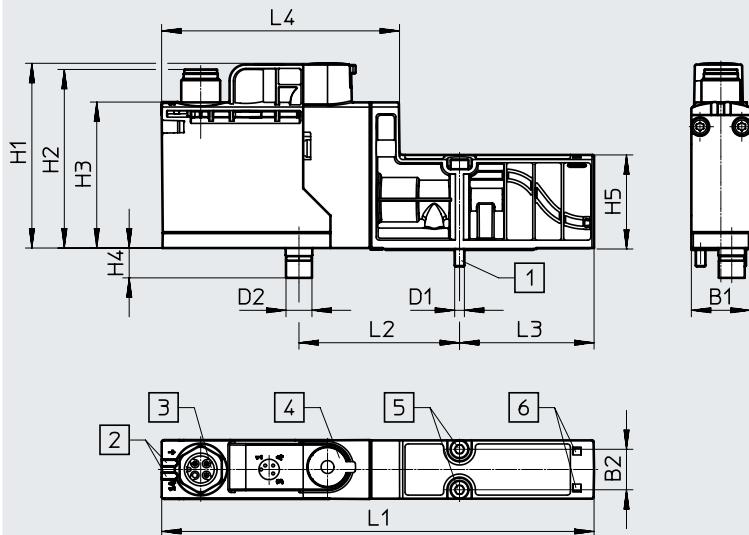
Detailed information on the manual override can be found in the user documentation.

→ Internet: User documentation

Data sheet – Pilot air switching valve for VTSA-F-CB

Valve function	Terminal code	Circuit symbol	Description
CT			<ul style="list-style-type: none"> Pilot air supply via duct 2 (external pilot air) of manifold sub-base Without manual override (MO)
CT			<ul style="list-style-type: none"> Pilot air supply via duct 2 (external pilot air) of manifold sub-base With manual override (MO)
CS			<ul style="list-style-type: none"> Pilot air supply via duct 1 (internal pilot air) for the valve terminal pressure zone (end plate/additional supply plate) Without manual override (MO)
CS			<ul style="list-style-type: none"> Pilot air supply via duct 1 (internal pilot air) for the valve terminal pressure zone (end plate/additional supply plate) With manual override (MO)

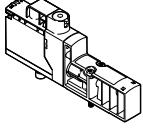
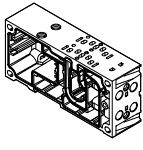
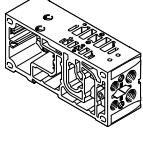
Dimensions

Download CAD data → www.festo.com

- [1] Socket head screw M3x30-8.8
- [2] Light emitting diodes (LED)
- [3] M12 connection (optional)
- [4] Manual override (MO), self-resetting
- [5] Internal hexagon
- [6] Space for inscription label

Type	B1	B2	D1	D2 ∅	H1	H2	H3	H4	H5	L1	L2	L3	L4
VSVA-BT-M32CS...	18	12.5	M3	8	57	55.1	45	9.2	29	134	49.5	41.5	74

Data sheet – Pilot air switching valve for VTSA-F-CB

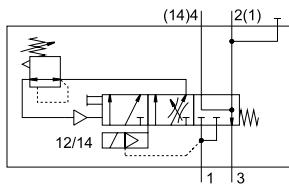
Ordering data					
	Code	Description	Weight ¹⁾ [g]	Part no.	Type
3/2-way solenoid valve, 24 V DC, plug-in design					
	CT	Control plug-in, pressure sensor plug-in, manual override (MO) self-resetting	18 mm	110	8066573 VSVA-BT-M32CS2-MYE-A2-1T5L-PA
	CT	Control plug-in, pressure sensor external M12, manual override (MO) self-resetting	18 mm	110	8066572 VSVA-BT-M32CS2-MYE-A2-1T1L-PZ
	CT	Control plug-in, pressure sensor plug-in, manual override (MO) covered	18 mm	110	8066575 VSVA-BT-M32CS2-MS-A2-1T5L-PA
	CT	Control plug-in, pressure sensor external M12, manual override (MO) covered	18 mm	110	8066574 VSVA-BT-M32CS2-MS-A2-1T1L-PZ
3/2-way solenoid valve NC, internal pilot air supply for the valve terminal					
	CS	Control plug-in, pressure sensor plug-in, manual override (MO) self-resetting	18 mm	110	8066569 VSVA-BT-M32CS1-MYE-A2-1T5L-PA
	CS	Control plug-in, pressure sensor external M12, manual override (MO) self-resetting	18 mm	110	8066568 VSVA-BT-M32CS1-MYE-A2-1T1L-PZ
	CS	Control plug-in, pressure sensor plug-in, manual override (MO) covered	18 mm	110	8066571 VSVA-BT-M32CS1-MS-A2-1T5L-PA
	CS	Control plug-in, pressure sensor external M12, manual override (MO) covered	18 mm	110	8066570 VSVA-BT-M32CS1-MS-A2-1T1L-PZ
Manifold sub-base for pilot air switching valve					
	YB	For 2 valve positions (4 addresses) 1x valve position, 1x double solenoid valve, high flow	18 mm	434	8068913 VABF-S4-2HS-G18-CB-2T5
	YC	For 2 valve positions (4 addresses) 1x valve position with CBUS communication, 1x double solenoid valve, high flow (with CBUS loop-through)	26 mm	512	8068912 VABV-S4-12HS-G-CB-2T5

1) Weight of pilot air switching valve without manifold sub-base

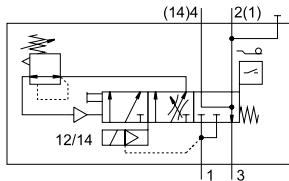
Data sheet – Soft start valve for VTSA/VTSA-F

Function

without sensor



with sensor



Flow rate
Pressurisation:
3000 l/min
Exhaust: 3300 l/min



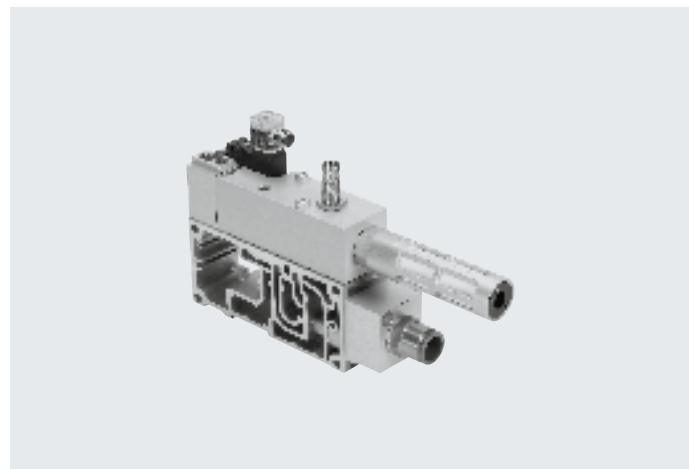
Module width
43 mm



Temperature range
-5 ... +50°C



Operating pressure
2 ... 12 bar



Description

Function

The purpose of the soft start valve is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it.

Switch-on takes place in two stages:

- First, the working pressure for duct 1 gradually increases (the speed can be adjusted using a flow control screw).

- Once the working pressure in duct 1 reaches a previously set value, the soft start valve switches to full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory, but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position; no undefined status is possible.

Duct 1 of the valve terminal is exhausted via the soft start valve's exhaust port only in the normal position, when the valve is not switched. The exhaust air can optionally be ducted with a QS fitting or using a silencer. A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.

Note

When using "Protection against unexpected start-up":

Protection against unexpected actuation of the manual override (MO) must be guaranteed in all operating modes.

Diagnostics

The piston position of the soft start valve can be monitored by a sensor with integrated LED display. This sensor registers whether the valve has switched and thus whether the valve terminal is being supplied with working air.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft start valve or with internal or external pilot air via the various end plate variants.

Pressure sensing via a pressure gauge (optional) is also possible.

The pilot air supply for the valve terminal (internal/external) is determined by the seal between the manifold sub-base and the soft start valve.

The soft start valve can alternatively be ordered with a sensor. There is no provision for subsequently retrofitting a sensor because of the calibration that this requires.

Connecting cables with integrated LED display are provided for displaying the signal status.

The soft start valve itself always has internal pilot air supply.

Data sheet – Soft start valve for VTSA/VTSA-F

Description

Creation of pressure zones with a soft start valve

The soft start valve can be used to supply the compressed air for the valve terminal or for a pressure zone. The soft start valve may only be used as the single compressed air supply component on valve terminals with one pressure zone or within a pressure zone.

If a soft start valve in combination with a right-hand end plate (code XP3) is chosen for a pressure zone, this pressure zone must have a supply plate with a blanking plug in duct 1 (code W).

When using a soft start valve, a supply plate (with blanking plug in duct 1) is generally also required for this pressure zone to discharge the exhaust air (duct 3/5).

A supply plate is not required if the exhaust air (duct 3/5) in a pressure zone with soft start valve can be removed via the right-hand end plate.

Restrictions

Compressed air supply

There must be no other compressed air supply elements in the pressure zone in which the soft start valve is being used.

Exhaust air

Exhaust air cannot be expelled via the soft start valve. If the valve is being used in a pressure zone with duct 3/5 separated, an exhaust plate is required.

Pilot air supply

If the soft start valve is used for internal pilot air supply (duct 14), there must be no other pilot air supply within the valve terminal.

Reverse operation

The soft start valve is not approved for reverse operation.


Note

Setting options as well as drawings with descriptions of the components for the soft start valve can be found in the user documentation.

The adjusting screws are freely accessible in the built-in state.

Safety data

Conforms to standard	ISO 5599-2
Note on forced checking procedure	Switching frequency min. 1/month
Max. positive test pulse with logic 0	[is] 2500 ¹⁾
Max. negative test pulse with logic 1	[is] 1400 ¹⁾
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

1) Values apply only to types with direct voltage 24 V DC

General technical data

Design	Piston spool
Actuation type	Electric
Sealing principle	Soft
Type of mounting	On sub-base, ISO size 1 to ISO 5599-2
Mounting position	Any
Valve function	Soft start function
Manual override	Detenting, self-resetting via electrical control signal, normal position on top → page 182
Reset method	Mechanical spring
Type of control	Piloted
Pilot air supply	Internal, external
Flow direction	Non-reversible
Switching position sensing	Switching position via sensor

Standard nominal flow rate [l/min]

Pressurisation	3000
Exhaust	3300

Data sheet – Soft start valve for VTSA/VTSA-F

Operating and environmental conditions		
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)	
Operating pressure [MPa]	0.2 ... 1.2	
	[bar]	2 ... 12
Switch-over pressure presetting [MPa]	0.4	
Ambient temperature [°C]	-5 ... +50	
Note on materials	RoHS-compliant	
Valve switching times [ms]		
Valve switching time	On	17
	Off	50
Electrical data for soft start valve		
Electrical connection	Plug, type C to EN 175301-803, square design	
Nominal operating voltage [V]	24 DC	
Operating voltage range [V]	24 DC ±10%	
Characteristic coil data	24 V DC: 2.5 W	
Degree of protection to EN 60529	IP65, NEMA 4 (for all types of signal transmission in mounted state)	
Electrical data for sensor		
Type	SIEN-M12B-PS-S-L	SIEN-M12B-NS-S-L
Electrical connection	Plug M12x1 to EN 60947-5-2, 4-pin	
Switching output	PNP	NPN
Switching element function	N/O contact	
Signal status display	Yellow LED	
Operating voltage range [V DC]	10 ... 30	
Residual ripple [%]	±10	
Rated operating voltage [V DC]	24	
Max. sensor no-load supply current	10	
Max. output current [mA]	200	
Max. voltage drop [V]	2	
Max. switching frequency [Hz]	3000	
Short circuit current rating	Pulsed	
Sensor reverse polarity protection	For all electrical connections	
Measuring principle	Inductive	
Switching position sensing	Switching position via sensor	
Materials		
	Soft start valve	Manifold sub-base
Housing	Wrought aluminium alloy	Die-cast aluminium
Seals	NBR, HNBR	-
Screws	Galvanised steel	-

Data sheet – Soft start valve for VTSA/VTSA-F

Example 1: Pressure zone with soft start valve and pilot air supply

Internal, external pilot air supply

Requirements

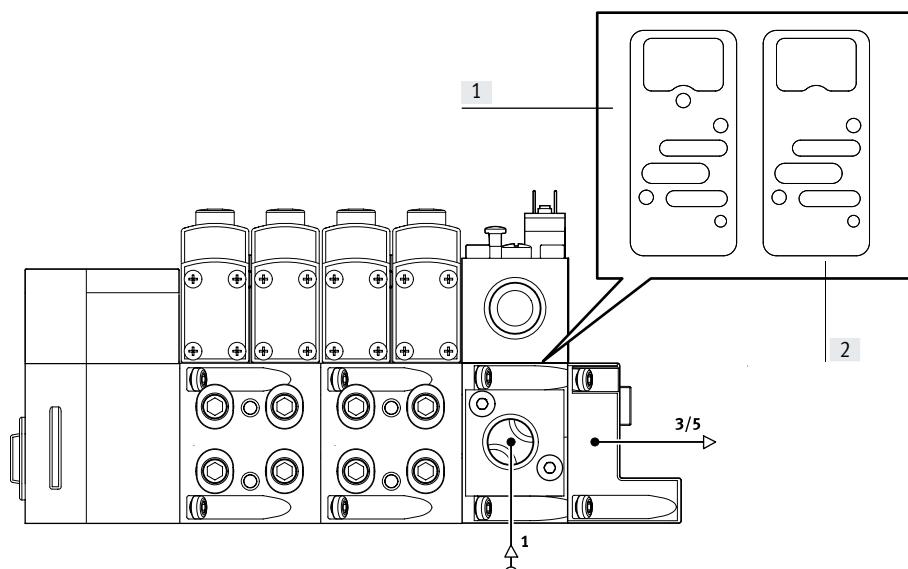
- Compressed air supply via soft start valve
- Right-hand end plate¹⁾: Blanking plug in duct 1

For internal pilot air supply:

- Seal (soft start valve – manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: Blanking plug in duct 14

For external pilot air supply:

- Seal (soft start valve – manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate



[1] Seal for internal pilot air supply

[2] Seal for external pilot air supply

1) With this configuration, a right-hand end plate with pilot air selector is not possible, as it doesn't allow the discharge of exhaust air

Example 2: Pressure zone with soft start valve, supply plate and pilot air supply

Internal, external pilot air supply

Requirements

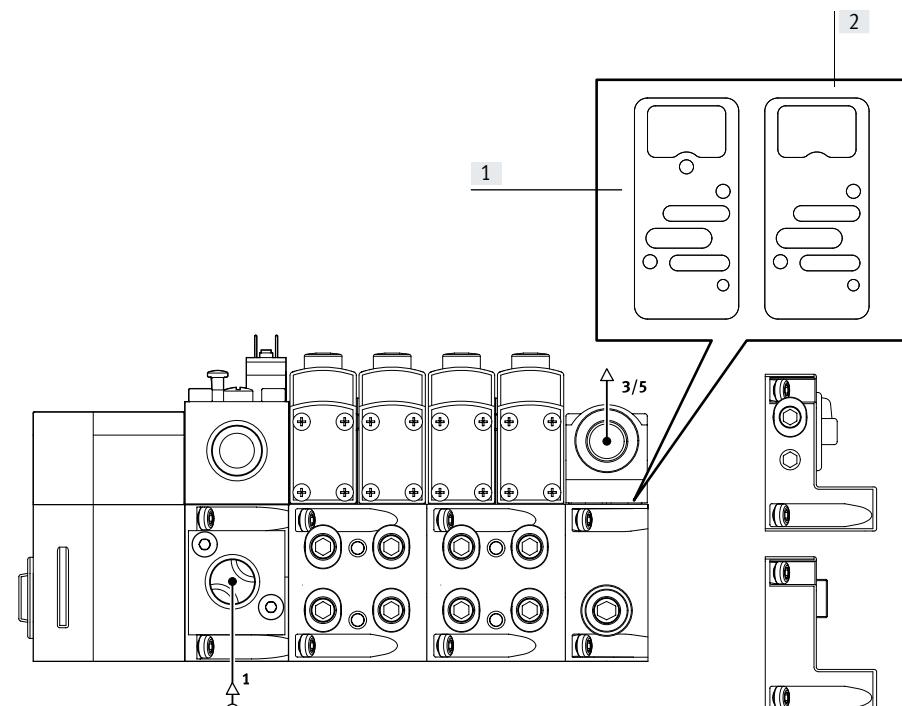
- Compressed air supply via soft start valve
- Supply plate: Blanking plug in duct 1
- Right-hand end plate: blinding plug in duct 1, 3, 5 or
- Right-hand end plate with pilot air selector

For internal pilot air supply:

- Seal (soft start valve – manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: blinding plug in duct 14 or
- End plate with coding (position 2, internal pilot air supply)

For external pilot air supply:

- Seal (soft start valve – manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate or
- End plate with coding (position 1, external pilot air supply)



[1] Seal for internal pilot air supply

[2] Seal for external pilot air supply

Data sheet – Soft start valve for VTSA/VTSA-F

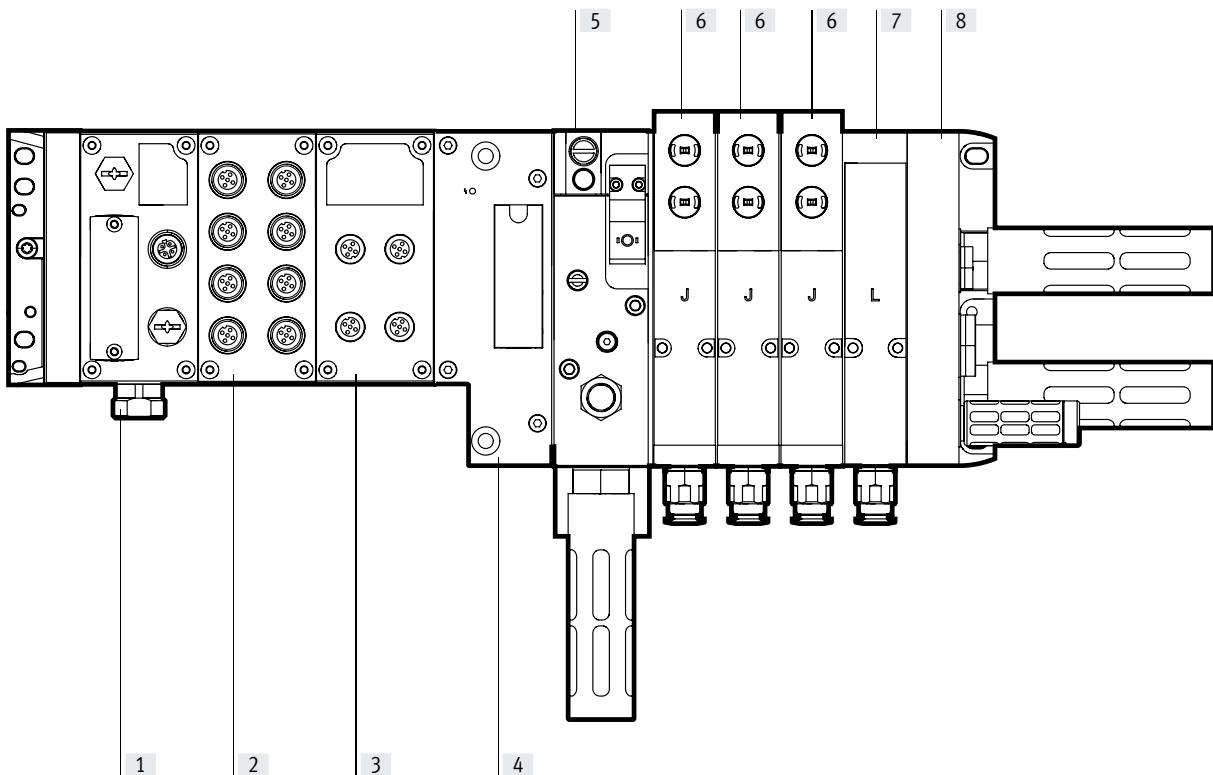
Practical example 1: Valve terminal VTSA with CPX terminal (metal design) and soft start valve

With internal pilot air (PP and XP2):

Selection no. in digital customer information system: 539217

With external pilot air (PM and XP1):

Selection no. in digital customer information system: 539217



[1] Bus node for EtherNet/IP or Modbus TCP

[2] Input module (16 digital inputs)

[3] Output module (8 digital outputs)

[4] CPX pneumatic interface

[5] Soft start valve
(PP – internal pilot air)[5] Soft start valve
(PM – external pilot air)

[6] 5/2-way double solenoid valve (J)

[7] Vacant position (L)

[8] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14

[8] Right end plate (XP1) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1

Selection with internal pilot air (PP and XP2):

Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA

Pneumatic part: 44PNXP2SMPPBB3JL+UGBP1

Selection with external pilot air (PM and XP1):

Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA

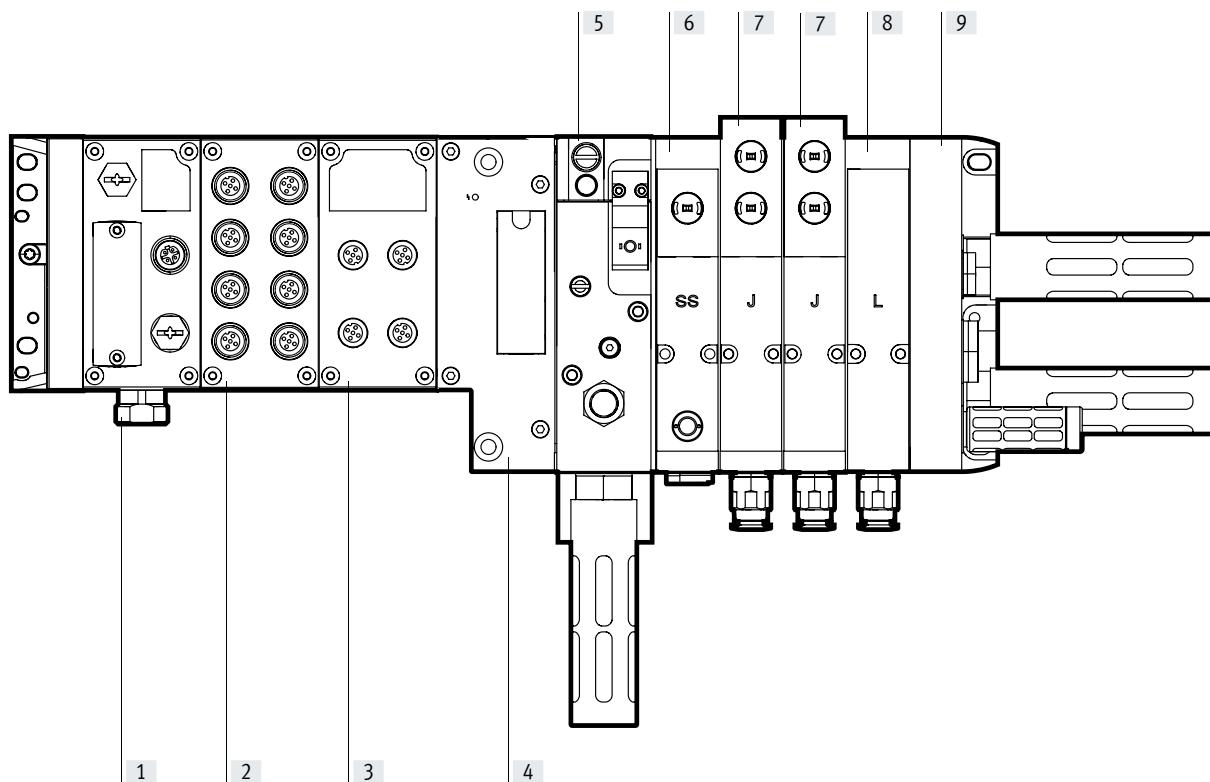
Pneumatic part: 44PNXP1SMPMBB3JL+UGBP1

Data sheet – Soft start valve for VTSA/VTSA-F

Practical example 2: Valve terminal VTSA with CPX terminal (metal design), soft start valve and switching position sensing

With external pilot air (PM and XP2):

Selection no. in digital customer information system: 539217



- | | | | |
|--|--|---|---|
| [1] Bus node for EtherNet/IP or Modbus TCP | [4] CPX pneumatic interface | [6] 5/2-way single solenoid valve, spring return, switching status indication with PNP sensor with 0.5 m connecting cable and push-in connector M12x1 (SS), and intermediate plate for switchable pilot air supply (ZO) | [7] 5/2-way double solenoid valve (), width 26 mm |
| [2] Input module (16 digital inputs) | [5] Soft start valve (PM – external pilot air) | | [8] Vacant position (L) |
| [3] Output module (8 digital outputs) | | | [9] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14 |

Selection with external pilot air (PM and XP2), solenoid valve with switching position sensing (SS) and intermediate plate for switchable pilot air supply (ZO)

Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA

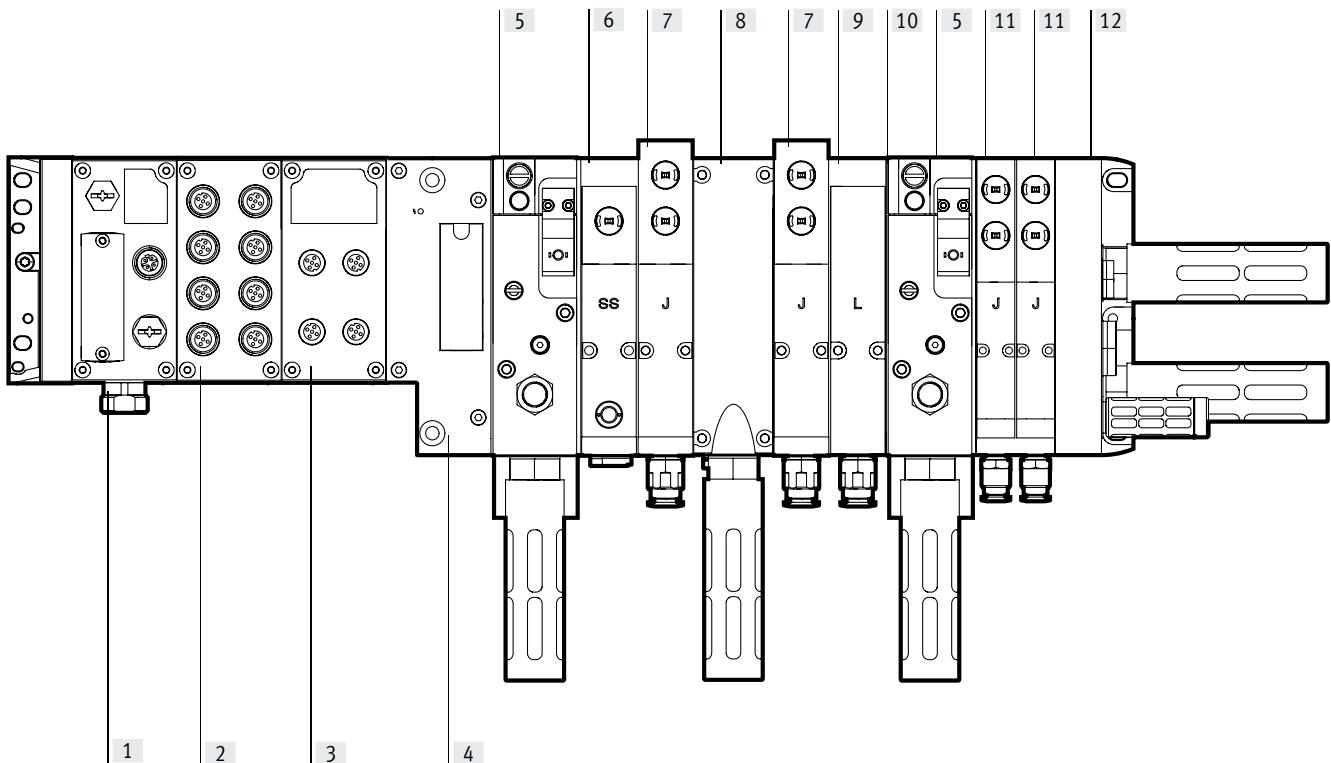
Pneumatic part: 44P-N-XP2-SMPM-BB-SSZOJL+UGCGBP1

Data sheet – Soft start valve for VTSA/VTSA-F

Practical example 3: Valve terminal VTSA with CPX terminal (metal design), switching position sensing, soft start valve and 2 pressure zones

With external pilot air (PM and XP2)

Selection no. in digital customer information system: 539217



[1] Bus node for EtherNet/IP or Modbus TCP

[2] Input module (16 digital inputs)

[3] Output module (8 digital outputs)

[4] CPX pneumatic interface

[5] Soft start valve for one pressure zone (PM – external pilot air)

[6] 5/2-way single solenoid valve, spring return, switching status indication with PNP sensor with 0.5 m connecting cable and push-in connector M12x1 (SS), and intermediate plate for switchable auxiliary pilot air supply (ZO)

[7] 5/2-way double solenoid valve (J), width 26 mm

[8] Exhaust plate (W) for ducts 3/5

[9] Vacant position (L)

[10] Duct separation (S) 1, 3, 5

[11] 5/2-way double solenoid valve (J), width 18 mm

[12] Right-hand end plate (XP2) with supply air/exhaust air, external pilot air supply, blanking plug in duct 1 and 14

Selection with external pilot air (PM and XP2), solenoid valve with switching position sensing (SS) and intermediate plate for switchable pilot air supply and 2 pressure zones

Selection no. in online catalogue: 539217

Electrical part: 51E-F36GCQPNMKBLX-S+GSBA

Pneumatic part: 44P-N-XP2-LSMPM-BWBSPMA-SSZOJJLJJ+UGCGBP1

Electrical connection of pneumatic components

The solenoid valve with switching position sensing (SS) and sensor connection M12 is connected to the CPX input module using an appropriate connecting cable in order to link the sensor signal into the CPX system.

The soft start valve (PM – with sensor PNP) is connected to the CPX input module using an appropriate connecting cable (GC) in order to integrate the sensor signal into the CPX system.

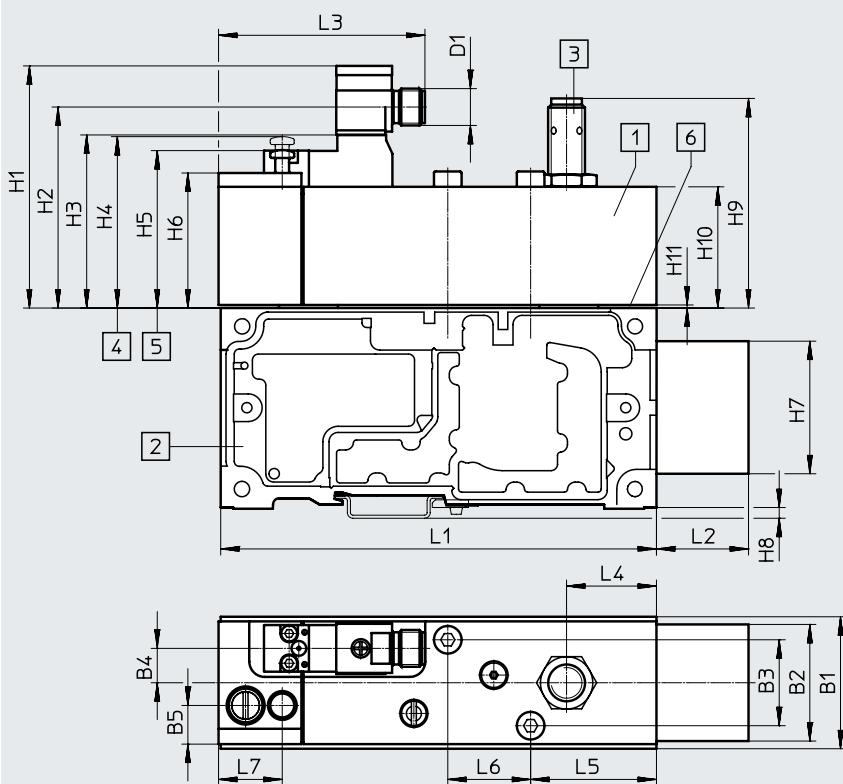
A connecting cable (GBP1) to/from the CPX output module is used to control the soft start valve (PM). (Control signal)

Data sheet – Soft start valve for VTSA/VTSA-F

Dimensions

Download CAD data → www.festo.com

Soft start valve



[1] Soft start valve, (port pattern to ISO 5599-2)

[2] Manifold sub-base with connecting adapter (ducts 2 and 4), pneumatic connection G1/2

[3] Soft start valve optionally with sensor or protective cap

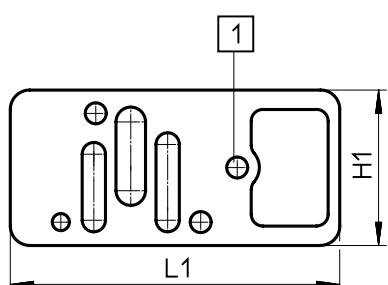
[5] Manual override, switching position (actuated)

[4] Manual override, normal position (unactuated)

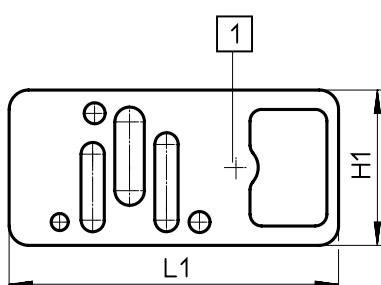
[6] Seal for internal or external pilot air supply of the valve terminal

Type	B1	B2	B3	B4	B5	D1	L1	L2	L3	L4	L5	L6	L7
VABFS6-1-P5A4-G12-4-...	43	36.5	28	11.2	12.6	M12x1	142	30	67.3	29.3	41	27	20.8

Type	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11
VABFS6-1-P5A4-G12-4-...	78.9	65.5	56.4	55.9	51.5	44	41.2	3.5	68.3	39.5	1

Seal¹⁾ between soft start valve and manifold sub-base

[1] With hole, internal pilot air supply

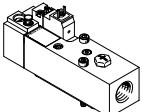
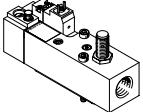
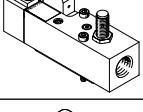
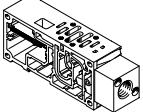


[1] Without hole, external pilot air supply

Type	H1	L1
VABD-S6-...	40	84.8

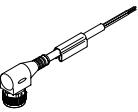
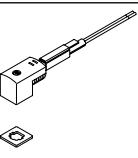
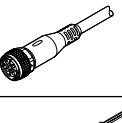
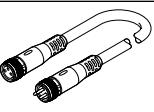
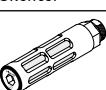
1) Seals are included with the soft start valve

Data sheet – Soft start valve for VTSA/VTSA-F

Ordering data		Terminal code	Description	Weight [g]	Part no.	Type
Soft start valve, 24 V DC						
	–	Without sensor output, pneumatic connection G1/2 (with seals for internal and external pilot air)	590	558230	VABF-S6-1-P5A4-G12-4-1	
	PN	Seal for external pilot air (without drilled hole)				
	PQ	Seal for internal pilot air (with drilled hole)				
	–	With sensor output PNP, pneumatic connection G1/2 (with seals for internal and external pilot air)	605	557377	VABF-S6-1-P5A4-G12-4-1-P	
	PM	Seal for external pilot air (without drilled hole)				
	PP	Seal for internal pilot air (with drilled hole)				
	–	With sensor output NPN, pneumatic connection G1/2 (with seals for internal and external pilot air)	605	558233	VABF-S6-1-P5A4-G12-4-1-N	
	PK	Seal for external pilot air (without drilled hole)				
	PO	Seal for internal pilot air (with drilled hole)				
Manifold sub-base						
	–	Suitable for a soft start valve (ports for ducts 2 and 4 combined), pneumatic connection G1/2	570	556989	VABV-S6-1Q-G12	

Valve terminals VTSA

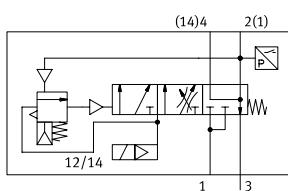
Accessories – Soft start valve for VTSA/VTSA-F

Ordering data					
Designation	Code	Description	Part no.	Type	
Cover cap					
	-	M12, for sealing the sensor opening	10 pieces	165592	ISK-M12
Electrical connection for soft start valve					
	P1	<ul style="list-style-type: none"> Angled socket, type C, 2-pin, with LED Straight plug, M12x1, 2-pin 24 V DC 		188024	MSSD-EB-M12-MONO
	GB	<ul style="list-style-type: none"> Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	-	<ul style="list-style-type: none"> Angled socket, M12x1, 5-pin Open end, 4-wire 	5 m	541329	NEBU-M12W5-K-5-LE4
	GG	<ul style="list-style-type: none"> Angled socket, type C, 3-pin, with LED Open end, 3-wire 24 V DC, PVC 	2.5 m	151688	KMEB-1-24-2.5-LED
	GH		5 m	151689	KMEB-1-24-5-LED
	GJ		10 m	193457	KMEB-1-24-10-LED
	GK	<ul style="list-style-type: none"> Angled socket, type C, 3-pin Open end, 3-wire 230 V AC, PVC 	2.5 m	151690	KMEB-1-230AC-2.5
	GL		5 m	151691	KMEB-1-230AC-5
Connecting cable for electrical connection of the proximity sensor					
	-	<ul style="list-style-type: none"> Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	GC	<ul style="list-style-type: none"> Angled socket, M12x1, 5-pin Open end, 4-wire 	5 m	541329	NEBU-M12W5-K-5-LE4
	-	Modular system for connecting cables	-		NEBU-... → Internet: nebu
Pressure gauge					
	-	0 ... 10 bar, pneumatic connection M5		526323	MA-27-10-M5
Silencer					
	U	Standard design, connecting thread (1 piece)	G1/2	6844	U-1/2-B
	A	Sintered design, connecting thread (10 pieces)	G1/2	1205863	AMTE-M-LH-G12
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 243 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug					

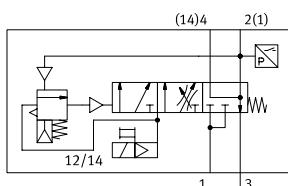
Data sheet – Soft start valve for VTSA-F-CB

Function

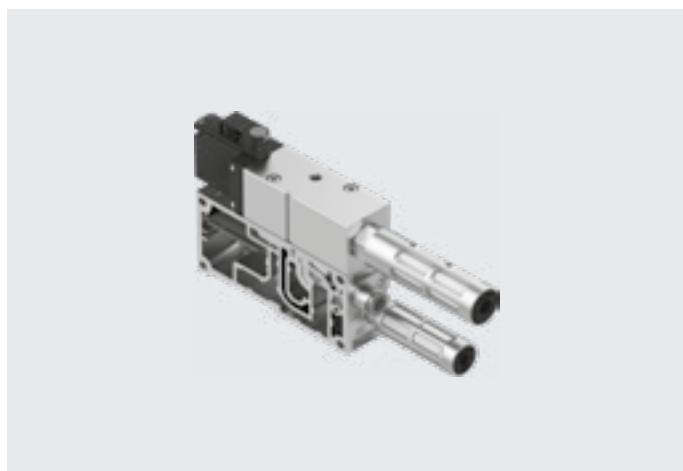
Without manual override



With manual override



- Flow rate
Pressurisation:
3000 l/min
Exhaust: 3300 l/min
- Module width
41 mm
- Temperature range
-5 ... +50°C
- Operating pressure
2 ... 10 bar



Description

Smart valve functions

The basic functions are the same as for the familiar soft start valve. There is a variant with internal pilot air supply (code PM) and a variant without internal pilot air supply (code PN). In addition, the new smart soft start valve has:

- An integrated pressure sensor for sensing the exhausted state
- A revised design of the manual override with protection against unintended actuation, as well as automatic reset

Like the familiar soft start valve, its purpose is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it. Switch-on takes place in two stages:

- First, the working pressure for duct 1 gradually increases (the speed can be adjusted using a flow control screw).

- Once the working pressure in duct 1 reaches half the operating pressure, the soft start valve switches to full operating pressure at duct 1 of the valve terminal.

The switching point is permanently set at 50% of the operating pressure. The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position; no undefined status is possible.

Duct 1 of the valve terminal is exhausted via the soft start valve's exhaust port only in the normal position, when the valve is not switched. The exhaust air can optionally be ducted with fittings for compressed air tubing with standardised O.D. or using a silencer. A detenting manual override with self-reset via an electrical control signal is available for maintenance and service purposes.

Safety data

Max. positive test pulse with logic 0	[μs]	2000
Max. negative test pulse with logic 1	[μs]	1200
Shock resistance	Shock test with severity level 2, to EN 60068-2-27	
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6	

Data sheet – Soft start valve for VTSA-F-CB

General technical data	
Design	Piston spool valve
Grid dimension [mm]	41
Valve size [mm]	40
Overlap	Negative overlap
Actuation type	Electric
Sealing principle	Soft
Type of mounting	On sub-base
Mounting position	Any
Valve function	Soft start and exhaust function
Manual override	Detenting, self-resetting via electrical control signal (part numbers 8067407 and 8067405), normal position on top → page 202
Manual override	None (part numbers 8067411 and 8067409)
Reset method	Mechanical spring
Type of control	Piloted
Pilot air supply	For soft start valve: always internal via valve terminal For valve terminal: internal via soft start valve (part nos. 8067407, 8067411) For valve terminal: internal, not via soft start valve (part nos. 8067405, 8067409)
Flow direction	Non-reversible
Pneumatic connection 3	G1/2

Standard nominal flow rate [l/min]	
Pressurisation	3000
Exhaust	3300

Operating and environmental conditions		
Type	VABF-S6-1-P5A4S1-...	VABF-S6-1-P5A4S2-...
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]	
Notes on operating/pilot medium	Operation with lubricated medium not possible	
Operating pressure [bar]	3 ... 10	2 ... 10
Ambient temperature [°C]	-5 ... +50	
Temperature of medium [°C]	-5 ... +50	
Corrosion resistance class CRC ¹⁾	0	

1) Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

Data sheet – Soft start valve for VTSA-F-CB

Electrical data for soft start valve

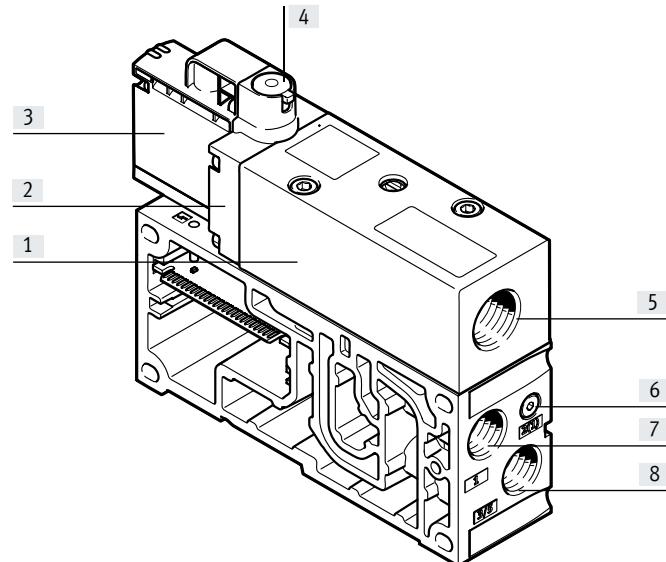
Electrical control	Fieldbus
Electrical connection	Plug-in
Nominal operating voltage [V]	24 DC
Operating voltage range [V]	24 DC ±10%
Characteristic coil data	24 V DC: 1.6 W
Permissible voltage fluctuations [%]	±10%
Degree of protection to EN 60529	IP65 (for all types of signal transmission in mounted state)
Pressure sensor	Integrated (plug-in)
Sensor evaluation	Internal
Switching element function	N/C contact
Duty cycle [%]	100

Materials

	Soft start valve	Manifold sub-base
Housing	Wrought aluminium alloy	Die-cast aluminium
Seals	NBR, HNBR	–
Screws	Galvanised steel	–
Note on materials	RoHS-compliant	

Connection and display elements

Soft start valve VABF-S6-1-P5A4... with manifold sub-base



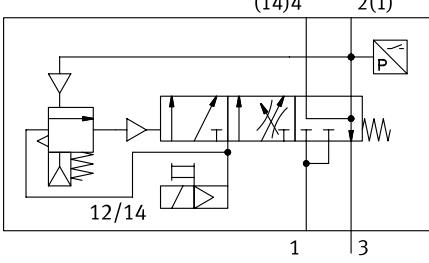
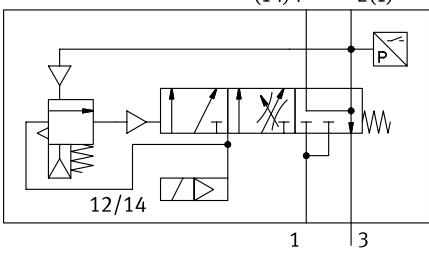
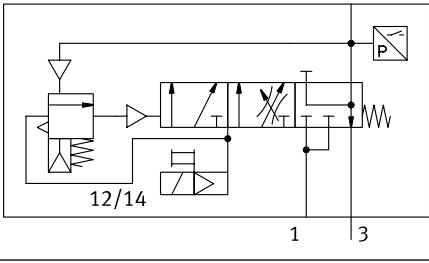
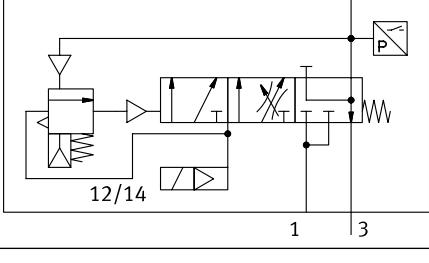
- | | |
|-------------------------------------|-----------------------------------|
| [1] Basic valve housing | [5] Exhaust air port for duct 1 |
| [2] Intermediate plate | [6] Pressure sensing for duct 1 |
| [3] Pilot control | [7] Compressed air supply port |
| [4] Manual override (MO) (optional) | [8] Exhaust air port for duct 3/5 |

Note

Detailed information on the manual override can be found in the user documentation.

→ Internet: User documentation

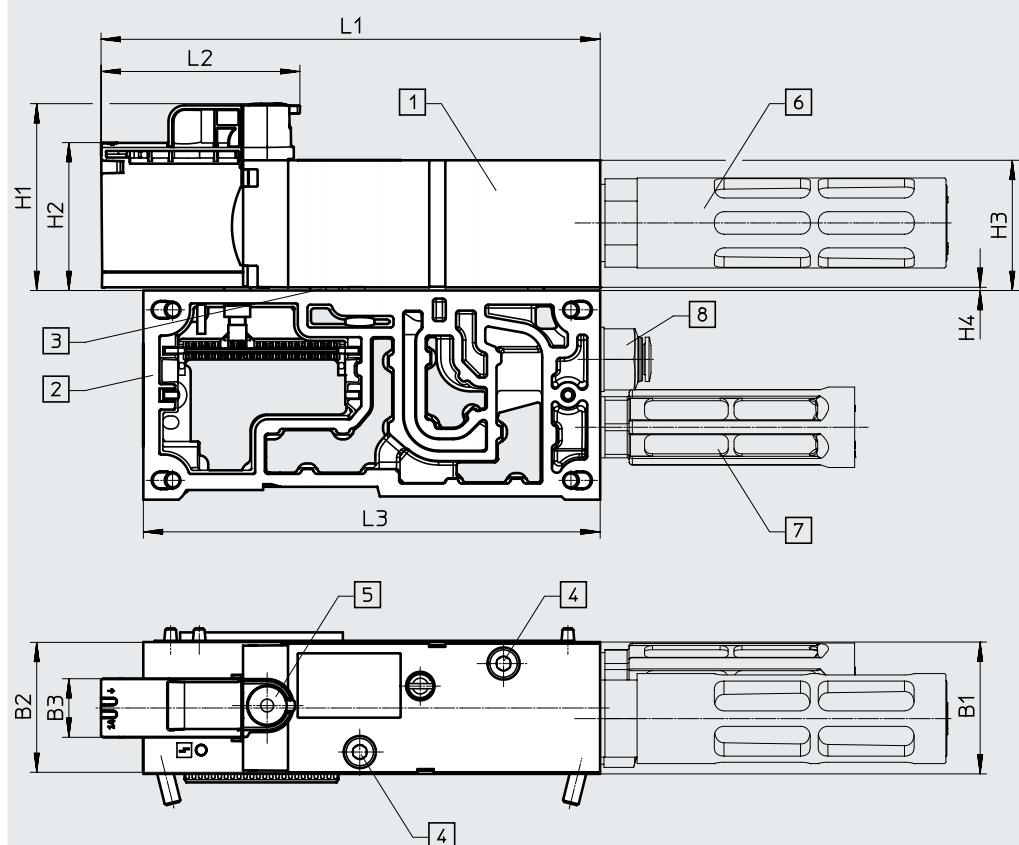
Data sheet – Soft start valve for VTSA-F-CB

Valve function		Description
Terminal code	Circuit symbol	
PM	(14)4 2(1) 	<ul style="list-style-type: none"> Soft start valve with pilot air supply Soft start valve with manual override (MO)
PM	(14)4 2(1) 	<ul style="list-style-type: none"> Soft start valve with pilot air supply Soft start valve without manual override (MO)
PN	2(1) 	<ul style="list-style-type: none"> Soft start valve without pilot air supply Soft start valve with manual override (MO)
PN	2(1) 	<ul style="list-style-type: none"> Soft start valve without pilot air supply Soft start valve without manual override (MO)

Data sheet – Soft start valve for VTSA-F-CB

Dimensions

Soft start valve with manifold sub-base

Download CAD data → www.festo.com

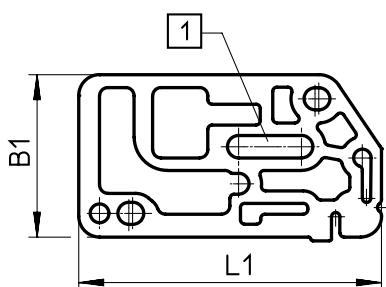
- [1] Soft start valve
[2] Manifold sub-base (ports for duct 2 and 4 combined), pneumatic connection G3/8

- [3] Seal
[4] Socket head screw M5x45 for manifold sub-base (captive)

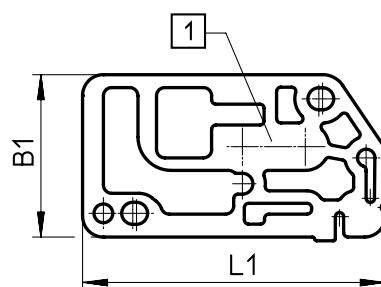
- [5] Manual override, self-resetting (code: YE) or concealed (code: S)

- [6] Silencer (accessory)
[7] Silencer (accessory)
[8] Fitting (accessory)

Type	B1	B2	B3	H1	H2	H3	H4	L1	L2	L3
VABF-S6-1-P5A4...-G12-1T5-PA	41	40.4	18.2	58.1	46	40.5	1	155.1	60.3	142

Seal¹⁾ between soft start valve and manifold sub-base

[1] With elongated hole, internal pilot air supply

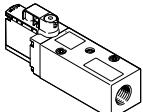
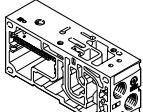
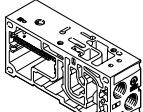


[1] Without elongated hole, external pilot air supply

Type	B1	L1
VABF-S6-1-P5A4Z ...	39	72.7

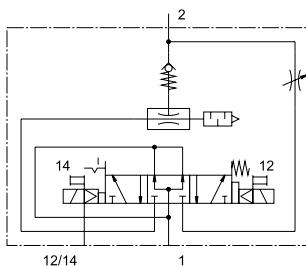
1) Seals are included with the soft start valve

Accessories – Soft start valve for VTSA-F-CB

Ordering data		Code	Description	Weight [g]	Part no.	Type
Soft start valve, without manifold sub-base						
	PM	Pilot pressure build-up from duct 1 (S1)	Manual override (MO), self-resetting	471	8067407	VABF-S6-1-P5A4S1YE-G12-1T5-PA
			Manual override (MO), covered	471	8067411	VABF-S6-1-P5A4S1S-G12-1T5-PA
	PN	No pilot pressure build-up from duct 1 (S2)	Manual override (MO), self-resetting	471	8067405	VABF-S6-1-P5A4S2YE-G12-1T5-PA
			Manual override (MO), covered	471	8067409	VABF-S6-1-P5A4S2S-G12-1T5-PA
Manifold sub-base for soft start valve						
	PV	<ul style="list-style-type: none"> With CBUS loop-through Sensor evaluation: internal Duct 3/5 combined Only in combination with pneumatic interface with voltage zone Pneumatic connection G3/8 		471	8068609	VABV-S6-1Q-G38-CB1-T5

Data sheet – Vacuum block for VTSA/VTSA-F

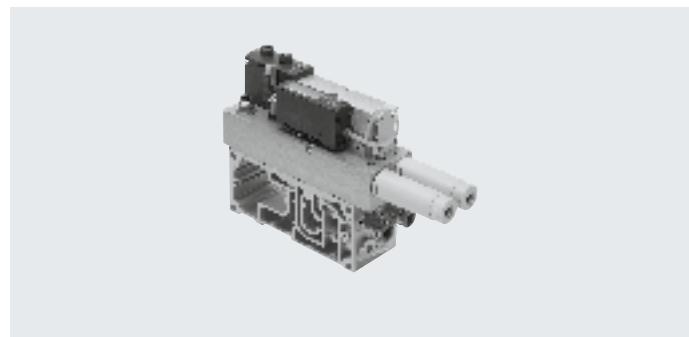
Function



Vacuum

Ejection

- - Vacuum block width
53 mm
- - Voltage
24 V DC
- - Operating pressure
4 ... 8 bar



Description

The vacuum block can be integrated into the existing valve terminal VTSA/VTSA-F. To do this, the vacuum block is screwed to a manifold sub-base for 2 valve positions, width 26 mm.

The vacuum block is used in conjunction with a suction gripper to pick up, hold and place components. A suction gripper uses vacuum to pick up and hold workpieces/components.

Once the component has been positioned, it is released by an ejector pulse. This ejector pulse is created by pressurising the vacuum system so that the vacuum briefly collapses. The ejector pulse can be set.

- **Note**
The vacuum block can be operated in combination with the vertical stacking for pilot air switch-off (intermediate plate VABF-S4-1-S plus 5/2-way valve) on the valve terminal VTSA/VTSA-F.

Function

The vacuum block VABF-S4-1-V2B1... is intended to be used to generate a vacuum. The generated vacuum and a suction gripper produce a force which is used to grip and transport a workpiece. The supply of compressed air for vacuum generation is controlled by a solenoid valve. The vacuum is generated by actuating solenoid coil 12.

The setpoint value set at duct B for the generated vacuum is monitored via a vacuum sensor (with switching output). Vacuum generation reverts to a self-holding phase after reaching the setpoint value. The vacuum block controls the vacuum generation process independently within the range of the set switching points (air saving function).

The integrated solenoid valve is used to generate an ejector pulse by activating coil 14. The workpiece is thus safely released from the suction cup with connector and the vacuum is rapidly reduced. The length of the ejector pulse can be influenced by the duration of the electrical pulse. The strength of the ejector pulse is influenced by the adjustable flow control.

- **Note**
In the absence of an electric or pneumatic supply when the valve is in the "generate vacuum" or "air saving" state, the valve reverts to the "generate vacuum" position.

Mode of operation of the air saving function (LS)

If the desired threshold value (1) (turn off suction) is reached for the vacuum, vacuum generation is automatically switched off.

Check valves prevent the reduction of the vacuum. However, leakages (e.g. due to rough workpiece surfaces) will slowly reduce the vacuum.

If the vacuum drops below the set threshold value (2) (turn on suction), vacuum generation is switched on automatically.

Vacuum is generated until the set threshold value (1) (turn off suction) is reached again.

Threshold value to turn off suction (air saving function) (1):

The vacuum generator is switched off simultaneously with the setting of output Out A.

The preset value is -700 mbar.

Threshold value to turn on suction (2):

The threshold value (2) should always be above the switching point of duct B (3) "vacuum sensing".

The gap between (2) and (3) should be at least 50 mbar.

- Note

Setting options and further instructions can be found on the Festo Support Portal in the operating instructions and/or documentation VABF-S4-1-V2B1...
→ Internet

Data sheet – Vacuum block for VTSA/VTSA-F

General technical data		
Valve function	5/3-way, pressurised	
Design	Non-modular	
Mounting position	Any	
Nominal width of Laval nozzle [mm] (vacuum generation)	2.0	
Ejector characteristics	High vacuum, standard	
Integrated functions	<ul style="list-style-type: none"> • Electric ejector pulse valve • Flow restrictor • On/off valve, electric • Electrical air saving circuit • Check valve • Open silencer • Vacuum switch 	
Silencer design	Open	
Measured variable	Relative pressure	
Measuring principle	Piezoresistive	
Switching function	Threshold value comparator	
Short circuit current rating	Yes	
Reverse polarity protection	For all electrical connections	
Inductive protective circuit	Adapted to MZ, MY, ME coils	
Switching element function	N/O contact	
Threshold value setting range [bar]	-0.999 ... 0 (recommended operating range: -0.95 ... -0.05)	
Hysteresis setting range [bar]	-0.9 ... 0	
Power supply, vacuum block	Via own plug M12	
Pneumatic supply, vacuum block	Via valve terminal VTSA/VTSA-F	
Ejector pulse	Intensity adjustable via flow control screw	
Actuation type		
• Solenoid valve	Electrically activated	
• Vacuum block	Vacuum generation via Venturi nozzle	
Solenoid valve control type	Piloted	
Flow direction	Non-reversible	
Exhaust air function	Can be throttled (duct 3 and 5)	
Type of mounting	Via through-hole, screwed onto manifold sub-base, width 26 mm	
Manual override	Non-detenting, detenting, concealed	
• For vacuum generation	Yes, solenoid coil 12 (holding)	
• for ejector pulse	Yes, solenoid coil 14 (spring return), (only effective when power supply is switched off)	
Signal status display, valve	LED	
Pneumatic connections		
Supply	1, 3	Via the manifold sub-base of the valve terminal, width 26 mm
Exhaust	3/5	Via the modular silencer for vacuum block
Working port (vacuum port)	2	Via the manifold sub-base of the valve terminal (QS push-in fitting – vacuum), G1/4
Connection	4	Via the manifold sub-base of the valve terminal (sealed with blanking plug type B-1/4)

Data sheet – Vacuum block for VTSA/VTSA-F

Technical data for pressure sensor of vacuum block (delivery status)	
Duct A: air saving function	
Switching behaviour	Threshold value comparator
Switching point [mbar]	-700
Hysteresis [mbar]	200
Switching characteristic	N/O (normally open contact)
Duct B: vacuum sensing	
Switching behaviour	Threshold value comparator
Switching point [mbar]	-400
Hysteresis [mbar]	5
Switching characteristic	N/O (normally open contact)

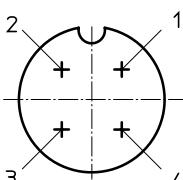


Note

Setting options for duct A and duct B and further instructions can be found on the Festo Support Portal in the operating instructions and/or documentation VABF-S4-1-V2B1...

→ Internet

Electrical data	
Electrical connection	4-pin plug to ISO 15407-2 (vacuum block supplied with power separately, not via valve terminal)
Nominal operating voltage [V DC]	24
Operating voltage range [V DC]	21.6 ... 26.4
Duty cycle [%]	100
Max. output current [mA]	50
Voltage drop [V]	≤1.5
Idle current [mA]	50 ... 150 (dependent on the switching status of the solenoid coils)
Characteristic coil data [V DC]	24
Power consumption [W] (characteristic coil data)	1.3
Overload protection	Present
Accuracy (full scale) [% FS]	±3
Degree of protection to EN 60529	IP65, NEMA 4 (for all types of signal transmission in mounted state)

Electrical connection ¹⁾	
	Connector plug M12x1, 4-pin to EN 61076-2-101 Pin1 - + 24 V DC (brown (BN)) Pin2 - Out B (white (WH)) Pin3 - 0 V DC (blue (BU)) Pin4 - Out A (black (BK)) Supply voltage Switching output B (duct B) 0 V DC Switching output A (duct A)

1) Max. permissible signal cable length: 5 m

Data sheet – Vacuum block for VTSA/VTSA-F

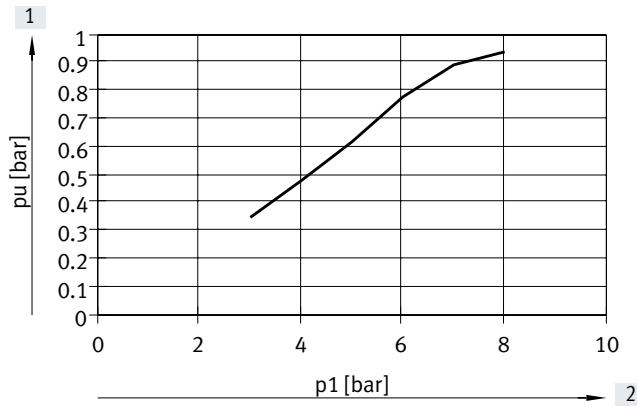
Operating and environmental conditions	
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes about the operating medium	Unlubricated operation
Operating pressure [bar]	4 ... 8
Nominal operating pressure [bar]	6
Pressure measuring range [bar]	-1 ... 0
Negative pressure [bar]	Up to approx. 0.9 (as a function of operating pressure)
Ambient temperature [°C]	0 ... 50
Temperature of medium [°C]	0 ... 50
Sound pressure level LpA (at nominal operating pressure) [dB(A)]	78

Materials	
Housing, jet nozzle	Wrought aluminium alloy
Screws	Galvanised steel
Seals	NBR
Plug housing	Nickel-plated die-cast zinc
Plug contacts	Gold-plated brass
Inspection window on pressure sensor	PA
Pressure sensor keypad	TPE-U
Note on materials	RoHS-compliant

Pressure ratios, air consumption and volumetric flow rate

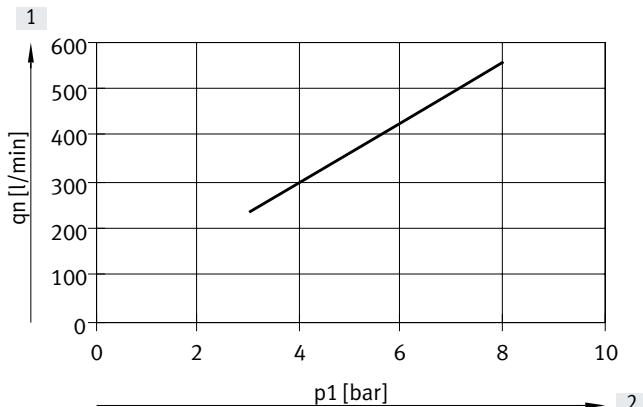
Vacuum as a function of operating pressure

Air consumption as a function of operating pressure



[1] Vacuum

[2] Operating pressure

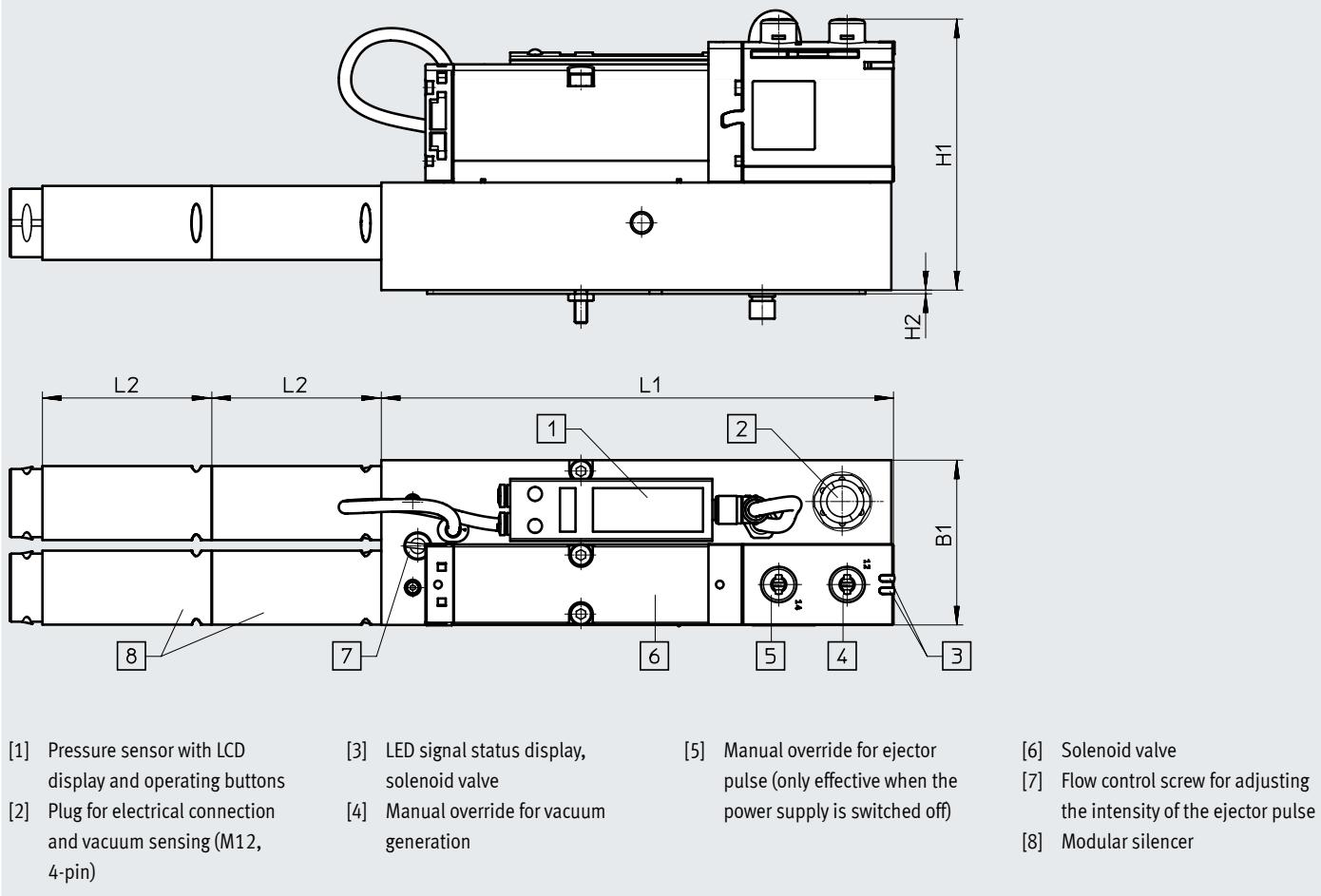


[1] Air consumption

[2] Operating pressure

Data sheet – Vacuum block for VTSA/VTSA-F

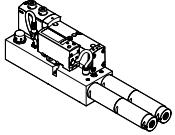
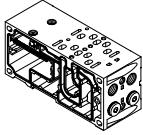
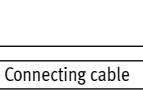
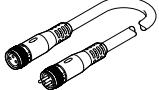
Dimensions

Download CAD data → www.festo.com

Type	B1	H1	H2	L1	L2
VABF-S4-1-V2B1-C-VH-20	53	87.1	1.2	164.7	54.2

Valve terminals VTSA

Data sheet – Vacuum block for VTSA/VTSA-F

Ordering data		Code	Description	Part no.	Type
Vacuum block					
	VB	Vacuum block for valve terminal VTSA/VTSA-F with air-saving function and adjustable ejector pulse	1120 g	571425	VABF-S4-1-V2B1-C-VH-20
Manifold sub-base					
	L ²⁾	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4	26 mm	- ¹⁾	VABV-S4...
	LK ²⁾	For vacuum block 2 valve positions, 4 addresses, with 2 blanking plugs in port 4, with small QS fitting	26 mm	- ¹⁾	VABV-S4...
Connecting cable					
	-	<ul style="list-style-type: none"> • Straight socket, M12x1, 5-pin • Open end, 4-wire 	2.5 m	550326	NEBU-M12G5-K-2.5-LE4
	-	<ul style="list-style-type: none"> • Straight socket, M12x1, 5-pin • Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	GC	<ul style="list-style-type: none"> • Angled socket, M12x1, 5-pin • Open end, 4-wire 	5 m	541329	NEBU-M12W5-K-5-LE4
	-	Modular system for connecting cables	-	-	NEBU-... → Internet: nebu
Pneumatic connection accessories					
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 243 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug					

1) The manifold sub-base for use with the vacuum block can only be ordered via the valve terminal configurator and therefore doesn't have a separate part number.

2) Code letter within the order code for a valve terminal configuration

Data sheet – Vacuum generator for VTSA-F-CB

- - Vacuum generator width
35 mm

- - Voltage
24 V DC

- - Operating pressure
4 ... 8 bar



Description

The vacuum generator VABF is designed for generating a vacuum. It can be integrated into the existing valve terminal VTSA-F-CB. Compressed air as well as power are supplied via the valve terminal.

A solenoid valve (solenoid coil 12, vacuum generation) controls the compressed air supply. Vacuum is generated using the Venturi principle when the vacuum generator is pressurised with compressed air.

The vacuum generator is used in conjunction with a suction gripper to pick up, hold and place components.

A suction gripper uses vacuum to pick up and hold workpieces/components. Once the component has been positioned, it is released by an ejector pulse. The ejector pulse can be set.

The ejector pulse is generated using the solenoid valve (solenoid coil 14, ejector pulse). The vacuum collapses if the vacuum system is pressurised briefly.

The power ejector pulse variant (-AP) of the vacuum generator is a more energy- and air-saving option.

Extended functions with VTSA-F-CB

The VTSA-F-CB with serial communication provides the vacuum generator with extended functions:

- Opening and saving of up to four records on a local computer
- Teach-in functionality: recording homing runs, from gripping and holding the workpiece to setting it down. Configuration of switching points and monitoring.

- Preventive maintenance: measurement of all vacuum times, comparison with the homing run, warning message if a definable level of deviation is reached
- Switching air saving function on/off
- Changing the vacuum parameters per record
- Interlocking the ejector pulse:
 - When the Uval of the neighbouring voltage zone is switched off (voltage zone with safe shut-off within the valve terminal)
 - When there is a fault with the valve load voltage (e.g. undervoltage)
- Extended diagnostic functions via CBUS and display of status LED (yellow) or error LED (red)

Note

In the event of an "emergency off" of the valve terminal (shutdown U_{VAL}), the vacuum generator VABF remains in vacuum generation mode with air-saving function.

If there is a complete failure of the electrical energy (bus shutdown, U_{SEN}) when the vacuum generator is in "Generate vacuum" mode, the valve switches to the "Permanent suction" switching position.

Vacuum generation

The vacuum is generated using the Venturi principle using the vacuum generator cartridges VN.

For the large sizes 20 and 30, two vacuum generator cartridges are used and connected in parallel.

For size 14, one vacuum generator cartridge is used (the second port is sealed with a blanking plug).

Vacuum generation is activated when the output signal "vacuum generation" is present for at least 50 ms. Since the vacuum generation is pulse-controlled, vacuum is also generated after the output signal is deactivated.

Data sheet – Vacuum generator for VTSA-F-CB

Function overview

Monitoring process parameters

- Pressure value at vacuum port
- Limit values
- Evacuation time t_E
- Pressurisation time t_B
- Process quality

Static teach-in

Switching points and cycle time can be configured using the FMT (Festo Maintenance Tool).

Pressure value (vacuum)

Pressure values are measured continuously between the vacuum port and filter. If the operating voltage of the vacuum generator is switched off, the values are reset.

Dynamic teach-in

Calculation and optimisation of existing process sequences. Switching points and monitoring functions can be configured during ongoing operation.

Cycle time

The time from the start of the evacuation through ejection to the start of the new evacuation.

Fault detection and diagnostic messages

- Supply voltage not reached
- Evacuation time exceeded
- Fault in air saving function
- Vacuum value not reached
- Evacuation or pressurisation time exceeded
- Process quality below limit value
- Teach-in error

Air saving function

- Is set at the factory.
- Can be switched off for "air-permeable workpieces" (otherwise there will be an unnecessarily high number of switching processes).

Manual override

Both solenoid coils, for vacuum generation and ejector pulse, can be switched manually using the manual override.

Blanking plug

A vacuum generator V*-20 or V*-30 can be converted subsequently to V*-14 using a blanking plug OASC-V1-P. This makes it possible to reduce the air consumption or reduce the suction rate (e.g. for evacuation of smaller volumes).

Emergency stop function

If the emergency stop (switching off the load voltage supply) is triggered during vacuum generation, the vacuum generator remains in vacuum generation mode.

If the air saving function was activated, it remains active. If the parameter "ejector pulse interlock" is activated (set to inactive at the factory), no ejector pulse is triggered in the event of an emergency stop.

If there is a complete failure of the electrical energy (electronic supply voltage) during vacuum generation, the valve switches to the switching position "generate vacuum".

When the power supply is switched on again, the valve remains in the "generate vacuum" operating status until an ejection signal is received.

Error state

If communication between the controller and the vacuum generator is interrupted, a defined status is set.

The following settings are defined in this error status state:

- Output bit "vacuum generation" is set to 0.
- Output bit "ejector pulse" is set to 0.
- Parameter set is set to 0.
- Air saving function is not affected.

Additional features

- Galvanic isolation between the vacuum generator VABF and valve terminal VTSA-F-CB
- 3 performance settings for vacuum generation (14, 20, 30)
- Integrated solenoid valve for vacuum generation (solenoid coil 12) and ejector pulse (solenoid coil 14)

- Air saving ejector pulse with increased ejecting rate (power ejector pulse)
- Flow control screw for adjusting the ejector pulse
- Integrated pressure sensor

- Integrated air saving function
- Integrated strainer for filtering process air in order to protect the vacuum generator [-AP]
- Switching of the solenoid valve for vacuum generation with mechanical manual override

- Open silencer for reduced noise levels
- A check valve prevents purging of the vacuum if vacuum generation is interrupted

Data sheet – Vacuum generator for VTSA-F-CB

General technical data		
Type	Functions with type code VABF...-A	Functions with type code VABF...-AP
Valve function	5/3-way, pressurised	
Design	Non-modular	
Mounting position	Any	
Nominal width of Laval nozzle (vacuum generation)	14 [mm] 20 [mm] 30 [mm]	1.4 2.0 3.0
Ejector characteristics		
• VABF..V2B1...VH... • VABF..V2B1...VL...	High vacuum, standard High suction rate, standard	
Integrated functions	<ul style="list-style-type: none"> • Ejector pulse, electrical • Flow restrictor • On/off valve, electric • Electrical air saving circuit • Check valve • Open silencer • Vacuum switch 	<ul style="list-style-type: none"> • Power ejector pulse, electrical • Flow restrictor • On/off valve, electric • Electrical air saving circuit • Check valve • Open silencer • Vacuum switch
Silencer design	Open	
Measured variable	Relative pressure	
Measuring principle	Piezoresistive	
Switching function	Window comparator Threshold value comparator	
Reverse polarity protection	For all electrical connections	
Switching element function	N/O contact	
Pneumatic supply for vacuum generator	Via valve terminal VTSA-F-CB	
Ejector pulse	Intensity adjustable via flow control screw	
Solenoid valve actuation type	Electrically activated	
Solenoid valve control type	Piloted	
Flow direction	Non-reversible	
Type of mounting	Via through-hole, screwed onto manifold sub-base, width 35 mm	
Manual override	Non-detenting (only non-detenting: with accessories), detenting, concealed (with accessories)	
• For vacuum generation • for ejector pulse	Yes, solenoid coil 12 (holding) Yes, solenoid coil 14 (spring return), (only effective when power supply is switched off)	
Pneumatic connections		
Supply	1	Compressed air is supplied via the valve terminal
Exhaust	3	Via silencer (open)
Working port (vacuum port)	2	G3/8
Electrical data and sensors		
Operating voltage range (UB)	[V DC]	21.6 ... 30
Nominal operating voltage	[V DC]	24
Duty cycle	[%]	100
Idle current	[mA]	30
Electrical control		Fieldbus
Electrical connection		Via CPX
Pressure measuring range	[bar]	-1 ... 0
Accuracy (full scale)	[% FS]	±3
Reproducibility, switching value FS	[%]	1
Degree of protection to EN 60529		IP65
Protection class to DIN EN 61140		III

Data sheet – Vacuum generator for VTSA-F-CB

Display and operation	
Display type	LED display, 2-digit
Threshold value setting range [kPa]	0 ... 99
Hysteresis setting range [kPa]	0 ... 90
Setting options	Teach-in Via parameter sets
Sensor switching status indication	LED
Display range start value [kPa]	0
Display range end value [kPa]	99
Displayable unit(s) [kPa]	Vacuum
Signal status display, solenoid valve	LED

Type VABF...	VH-14-A	VH-14-AP	VH-20-A	VH-20-AP	VH-30-A	VH-30-AP	VL-14-A	VL-14-AP	VL-20-A	VL-20-AP
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]									
Note on operating/pilot medium	Lubricated operation not possible									
Pilot pressure pS [bar]	4 ... 10									
Operating pressure pB [bar]	4 ... 8									
Nominal operating pressure pBnom [bar]	6									
Operating pressure for max. suction rate [bar]	4	4	6	4	5					
Operating pressure for max. vacuum pumax [bar]	4	4	6	–	–					
Max. vacuum pVmax [kPa]	92			–	–					
Max. suction rate with respect to atmosphere [l/min]	51	99	167	91	179					
Pressurisation time at nominal operating pressure [s]	0.2	0.3	0.2	0.3	0.2	0.25	0.2	0.25	0.2	0.25
Sound pressure level LpA (at nominal operating pressure) [dB(A)]	70	73	75	62	61					
Ambient temperature tamb [°C]	–5 ... +50									
Temperature of medium tmed [°C]	–5 ... +50									
CE marking (see declaration of conformity)	To EU EMC Directive									
Certification	RCM compliance mark									
Corrosion resistance class CRC ¹⁾	0									

1) Corrosion resistance class CRC 0 to Festo standard FN 940070

No corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips and clamping sleeves which are usually only available on the market in a phosphated or burnished version (and possibly oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

Materials	
Housing, jet nozzle, blanking plug	Wrought aluminium alloy
Adjusting screw	High-alloy stainless steel
Screws	Steel
Vacuum generator seals	NBR, HNBR
Blanking plug seals	NBR
Plate	Die-cast aluminium
Female nozzle	POM
Silencer	PU foam, POM
Note on materials	RoHS-compliant (vacuum generator and blanking plug)
Corrosion resistance class CRC ¹⁾	2 (blanking plug)

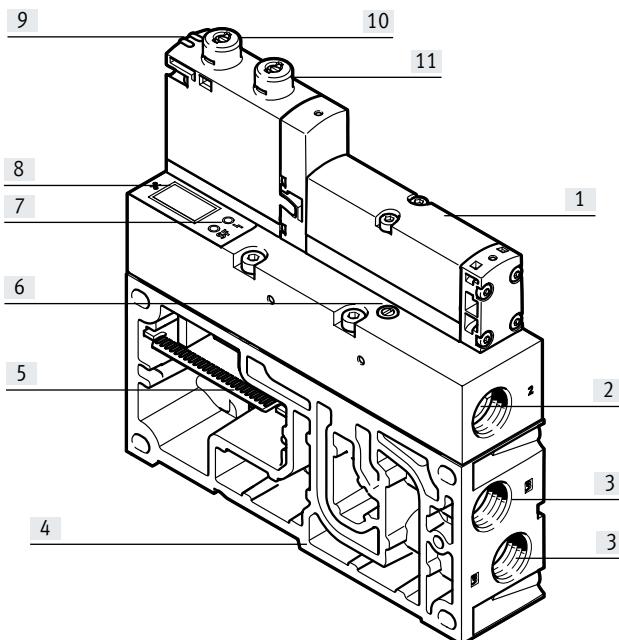
1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Data sheet – Vacuum generator for VTSA-F-CB

Connection and display elements

Vacuum generator VABF-S4... - CB-VH/VL...



- [1] Solenoid valve VSVA
- [2] Vacuum port G3/8
- [3] Port for silencer UOM-3/8 [VH/L-14 (1x) and VH-20 (2x)]
- [4] Manifold sub-base for valve terminal VTSA-F-CB (pneumatic and electric)
- [5] Electrical linkage to valve terminal VTSA-F-CB
- [6] Flow control screw for adjusting the intensity of the ejector pulse
- [7] The status LED (yellow) indicates the operating status of the vacuum generator and displays warnings in the event of a process fault
- [8] The error LED (red) indicates the status of the CBUS connection and displays errors
- [9] LED switching status indication for solenoid valve
- [10] Manual override for vacuum generation
- [11] Manual override for ejector pulse

Diagnostics and monitoring

The vacuum generator has monitoring functions that enable early detection of malfunctions or faults during operation.

The following diagnostic functions are possible:

- Monitoring of tE (evacuation time), reference via teach-in
- Monitoring of tB (pressurisation time), reference via teach-in
- Monitoring of air consumption via vacuum drop rate VDR (process quality) when air saving function is active (tLS)

Definition of diagnostic levels

Status	Normal operation	Warning	Error
Definition	Device is OK	Outside the specification	Malfunction

Operating statuses of the vacuum generator

Control	Solenoid coil 12	Solenoid coil 14	Function/operating status	Comment
0	0		Normal position	No actuation or status after the end of the "ejection" signal/the "pressurisation" function
			Generate vacuum	Operating status after failure of the pilot air supply or the electric supply of the vacuum generator (self-latching loop)
1	0		Generate vacuum	Pulse actuation with self-latching loop
0	1		Pressurisation (ejector pulse)	Accelerated vacuum reduction
1	1		Air saving (air saving function)	Maintain vacuum (valve mid-position)

Data sheet – Vacuum generator for VTSA-F-CB

Electrical and pneumatic status changes		
Status change	Operating status before status change	Operating status after status change
Failure/deactivation of the electronics supply or the pilot air supply of the vacuum generator	Generate vacuum	Generate vacuum (the valve slide remains in "generate vacuum" position)
	Air saving	Generate vacuum (through the mechanical spring, the valve slide goes into the "generate vacuum" position)
	Pressurisation	Normal position ¹⁾
	Normal position ¹⁾	Normal position ¹⁾
Emergency stop/switch-off of the load voltage supply	Generate vacuum	Generate vacuum
	Air saving	Generate vacuum (vacuum is maintained)
	Pressurisation	Normal position or function is interrupted ²⁾
	Normal position ¹⁾	Normal position ¹⁾

1) Normal position means the vacuum block is not in the "generate vacuum", "air saving" or "ejection" operating status

2) Parameter "ejector pulse interlock" must be active


Note

A failure of the working air or electrical supply of the valve terminal will result in the following statuses:

1. Working air failure:

- No vacuum can be generated, even if the valve is in the "generate vacuum" position.
- No ejector pulse can be generated, even if the valve is in the "ejection" position.

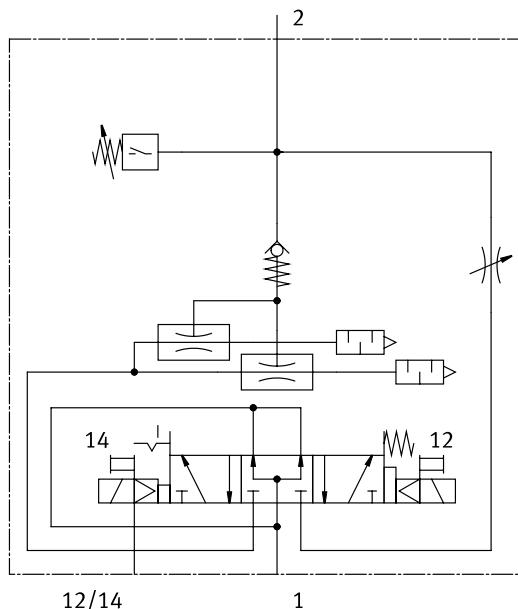
2. Failure of the electrical supply to the valve terminal:

- If both solenoid coils drop at the same time, the valve switches to permanent suction because of the pilot air volume still present and remains in this state.

Circuit symbols, vacuum generator

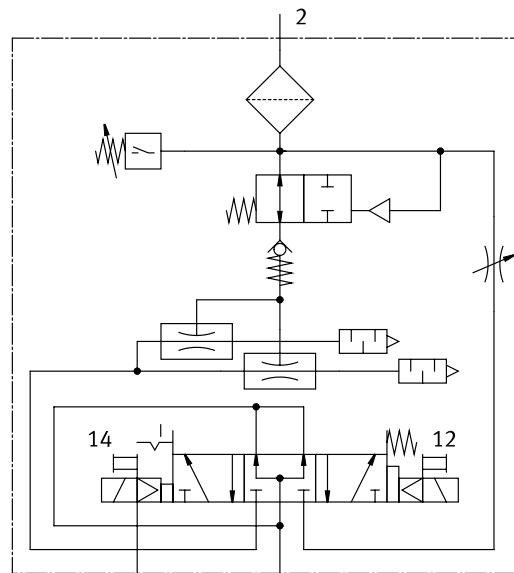
VABF..V2B1...A

VABF..V2B1...AP



12/14

1



12/14

1

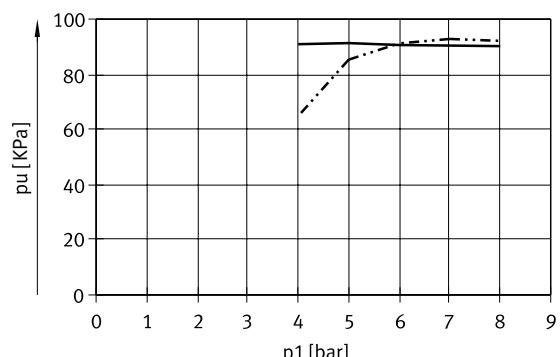
The vacuum generator is supplied internally via duct 1 of the manifold sub-base of the valve terminal.

The pilot air is supplied internally via duct 12/14 of the manifold sub-base of the valve terminal.

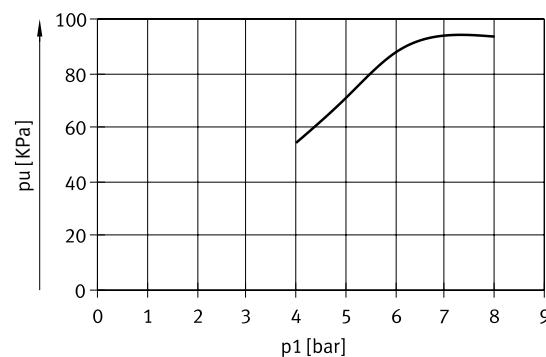
Data sheet – Vacuum generator for VTSA-F-CB

Pressure ratios, negative pressure p_u as a function of operating pressure p_1
VH-1 4/20/30

VL-1 4/20

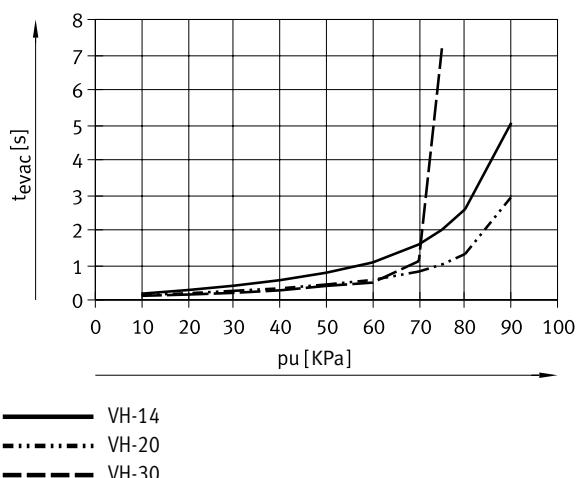


— VH-14/20
- - VH-30

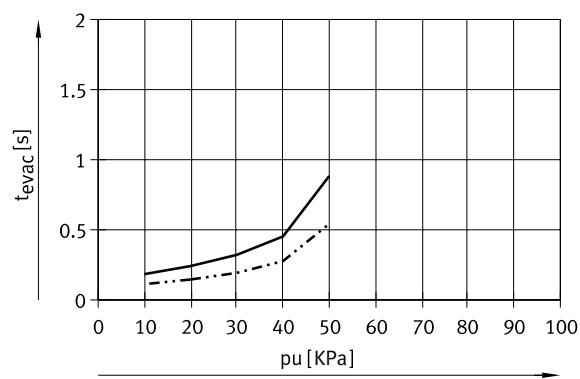


— VL-14/20

Pressure ratios, evacuation time t_{evac} as a function of negative pressure p_u and operating pressure 6 bar for 1 l volume
VH-1 4/20/30: $t_{evac}(p_1)$

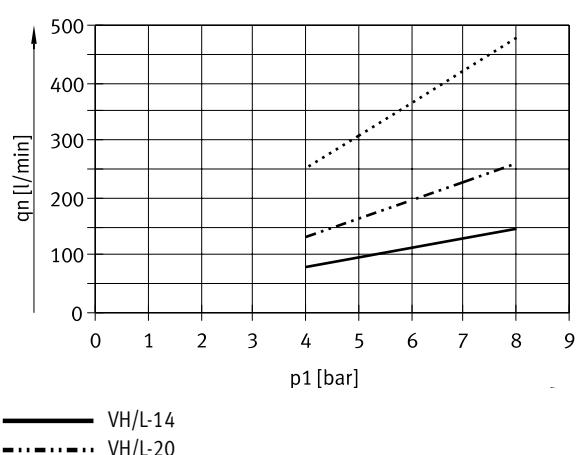
VL-1 4/20: $t_{evac}(p_1)$ 

— VH-14
- - VH-20
- - - VH-30



— VL-14
- - VL-20

Pressure ratios, air consumption q_n as a function of operating pressure p_1
V...-14/20/30



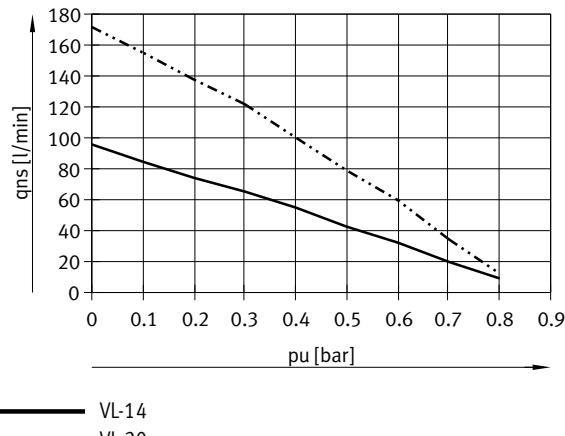
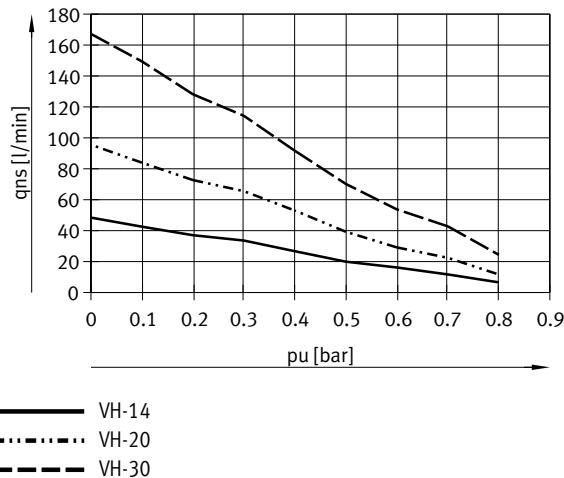
— VH/L-14
- - VH/L-20
- - - VH-30

Data sheet – Vacuum generator for VTSA-F-CB

Pressure ratios, suction rate q_{ns} as a function of negative pressure p_u , p_1 and operating pressure 6 bar

VH-1 4/20/30

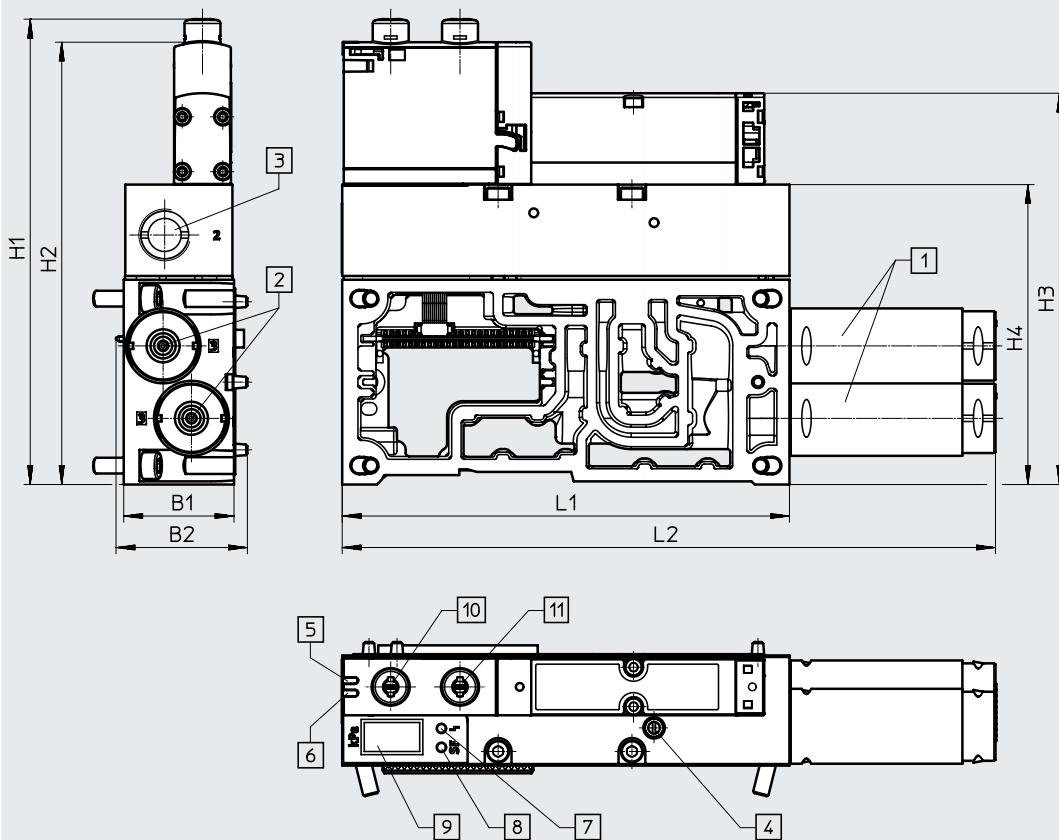
VL-1 4/20



Data sheet – Vacuum generator for VTSA-F-CB

Dimensions

Vacuum generator Laval nozzle 2.0 with high negative pressure

Download CAD data → www.festo.com

- [1] Silencer UOM-3/8
- [2] Exhaust, port G3/8
- [3] Vacuum port G3/8
- [4] Flow control screw for adjusting the intensity of the ejector pulse

- [5] LED switching status indication for solenoid valve ejector pulse
- [6] LED switching status indication for solenoid valve vacuum generation
- [7] Error LED (red)
- [8] Status LED (yellow)
- [9] 2-digit 7-segment display (blue LEDs) for vacuum
- [10] Manual override for vacuum generation, non-detenting/detenting

- [11] Manual override for ejector pulse, non-detenting/detenting

Type	B1	B2	H1	H2	H3	H4	L1	L2
VABF-S4-2-V2B1-G38-CB-VH-20-A...	35	41.7	147.7	140.4	124.2	95.2	142	207.4

- - Note

Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

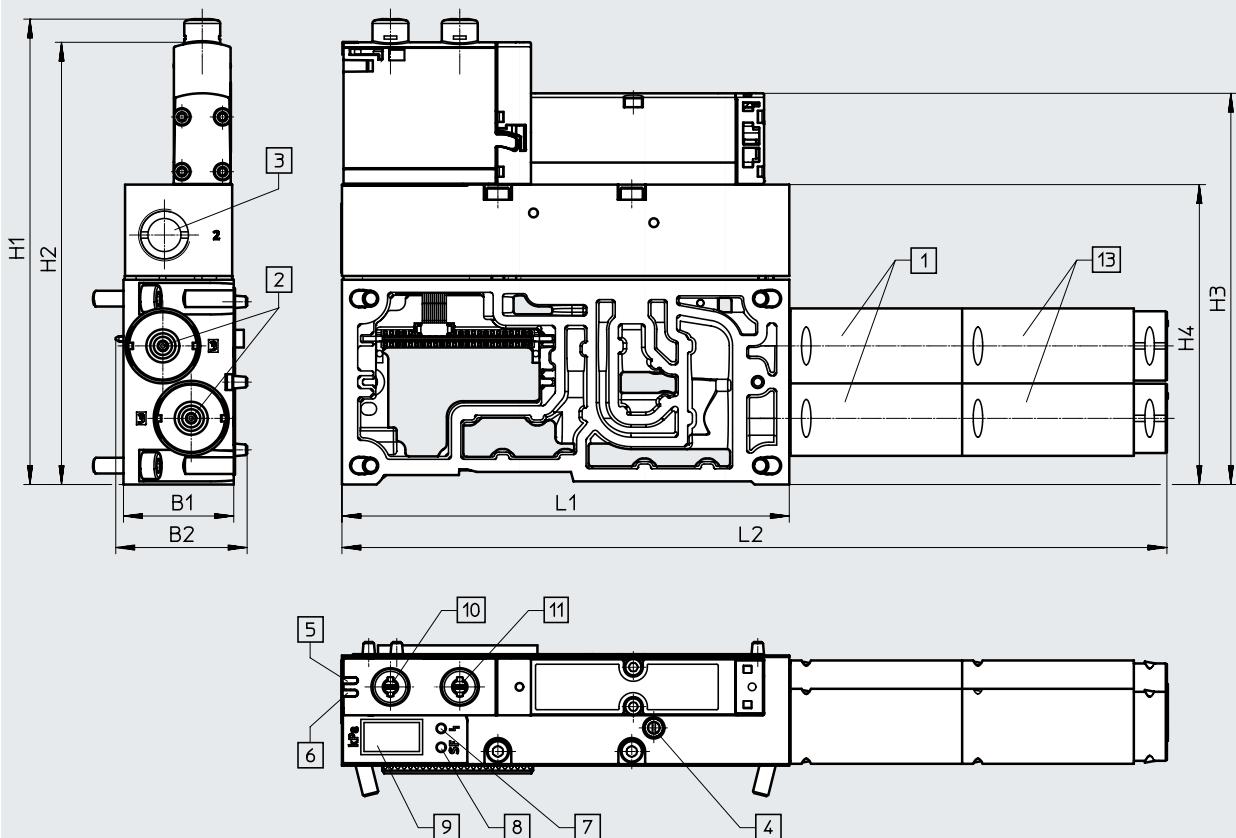
If required, the silencer extension UOMS-3/8 can be ordered separately.

Data sheet – Vacuum generator for VTSA-F-CB

Dimensions

Download CAD data → www.festo.com

Vacuum generator Laval nozzle 3.0 and Laval nozzle 2.0 with high suction rate



- | | | | |
|---|--|---|---|
| [1] Silencer UOM-3/8 | [5] LED switching status indication for solenoid valve ejector pulse | [9] 2-digit 7-segment display (blue LEDs) for vacuum | [11] Manual override for ejector pulse, non-detenting/detenting |
| [2] Exhaust, port G3/8 | [6] LED switching status indication for solenoid valve vacuum generation | [10] Manual override for vacuum generation, non-detenting/detenting | [13] Silencer extension UOMS-3/8 |
| [3] Vacuum port G3/8 | [7] Error LED (red) | | |
| [4] Flow control screw for adjusting the intensity of the ejector pulse | [8] Status LED (yellow) | | |

Type	B1	B2	H1	H2	H3	H4	L1	L2
VABFS4-2-V2B1-G38-CB-VL-20-A...								
VABFS4-2-V2B1-G38-CB-VH-30-A...	35	41.7	147.7	140.4	124.2	95.2	142	261.9

Note

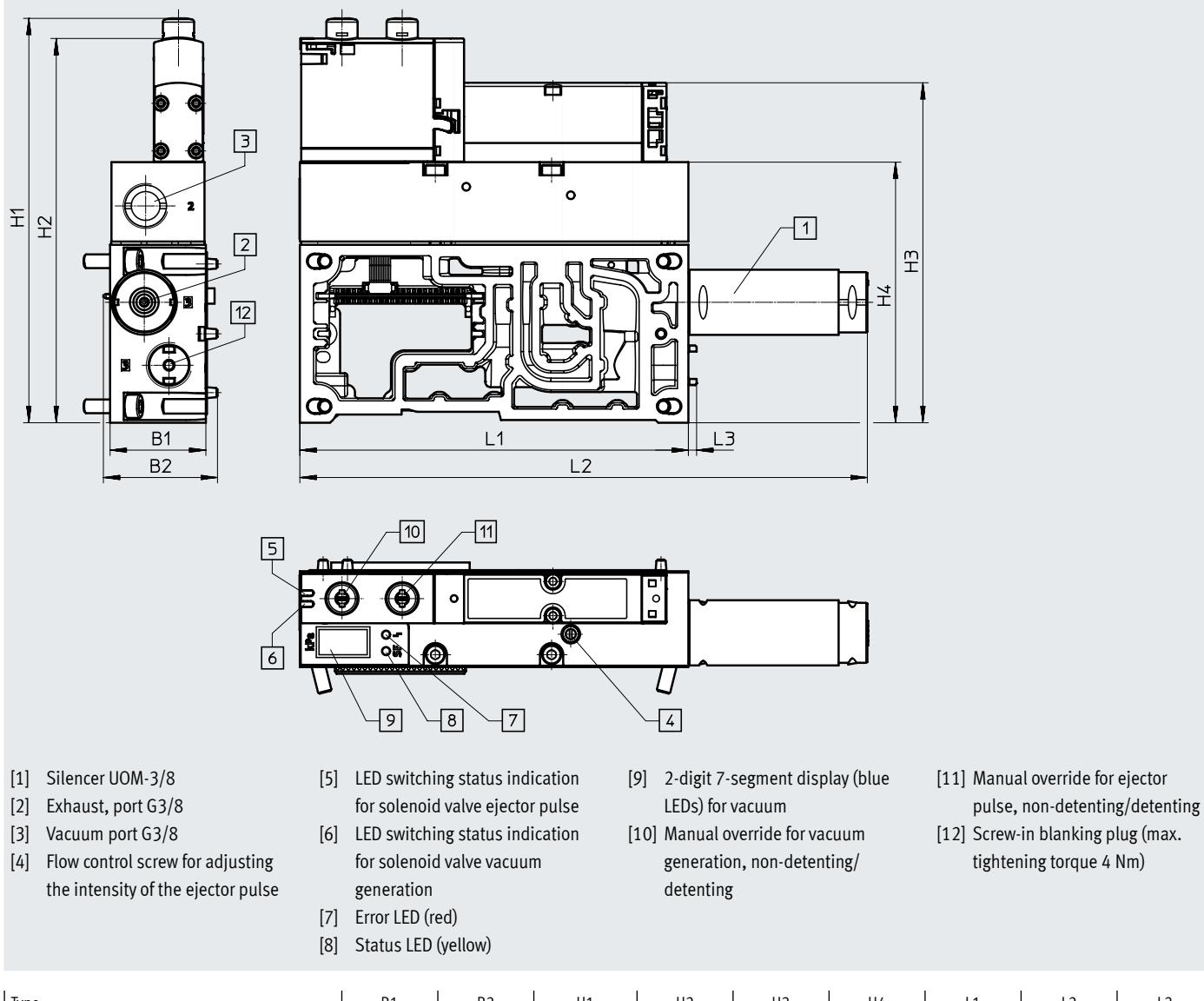
Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

If required, the silencer extension UOMS-3/8 can be ordered separately.

Data sheet – Vacuum generator for VTSA-F-CB

Dimensions

Vacuum generator Laval nozzle 1.4

Download CAD data → www.festo.com

Type	B1	B2	H1	H2	H3	H4	L1	L2	L3
VABF-S4-2-V2B1-G38-CB-VL-14-A...	35	41.7	147.7	140.4	124.2	95.2	142	207.4	3
VABF-S4-2-V2B1-G38-CB-VH-14-A...									

 Note

Silencer UOM-3/8, seal VABD-S6-1-C and screws for manifold sub-base are included with the order for the vacuum generator.

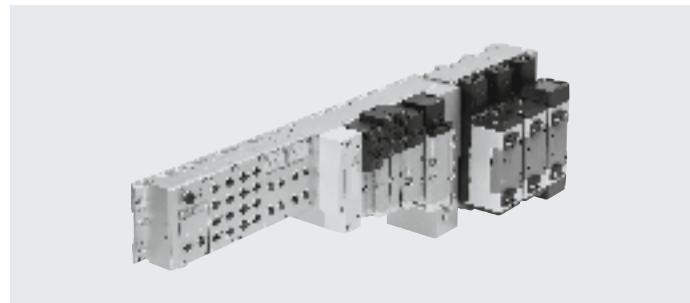
If required, the silencer extension UOMS-3/8 can be ordered separately.

Data sheet – Vacuum generator for VTSA-F-CB

Ordering data		Terminal code	Description	Part no.	Type	
Vacuum generator for VTSA-F-CB, with integrated sensor						
	With high suction rate					
	II	Laval nozzle, 1.4 mm	915 g	8088779	VABF-S4-2-V2B1-G38-CB-VL-14-A	
	IIPH	Laval nozzle, 1.4 mm with power ejector pulse	930 g	8088781	VABF-S4-2-V2B1-G38-CB-VL-14-AP	
	IV	Laval nozzle, 2.0 mm	955 g	8067141	VABF-S4-2-V2B1-G38-CB-VL-20-A	
	IVPH	Laval nozzle, 2.0 mm with power ejector pulse	970 g	8067144	VABF-S4-2-V2B1-G38-CB-VL-20-AP	
	With high vacuum					
	I	Laval nozzle, 1.4 mm	915 g	8088778	VABF-S4-2-V2B1-G38-CB-VH-14-A	
	IPH	Laval nozzle, 1.4 mm with power ejector pulse	930 g	8088780	VABF-S4-2-V2B1-G38-CB-VH-14-AP	
III	Laval nozzle, 2.0 mm	920 g	8067140	VABF-S4-2-V2B1-G38-CB-VH-20-A		
IIIPH	Laval nozzle, 2.0 mm with power ejector pulse	940 g	8067143	VABF-S4-2-V2B1-G38-CB-VH-20-AP		
V	Laval nozzle, 3.0 mm	955 g	8067142	VABF-S4-2-V2B1-G38-CB-VH-30-A		
VPH	Laval nozzle, 3.0 mm with power ejector pulse	970 g	8067145	VABF-S4-2-V2B1-G38-CB-VH-30-AP		
Silencer extension						
	-	Can be attached to enclosed silencer UOM and latched.	17.5 g	538437	UOMS-3/8	
Blanking plug						
	-	With connecting thread G3/8 (The blanking plug can be used to subsequently convert an existing vacuum generator V...20 to a vacuum generator V...14, or a vacuum generator V...30 to a vacuum generator V...20.)	23 g	8068144	OASC-V1-P	
Pneumatic connection accessories						
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 243 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug						

Adaptation to width 65 mm

- - Valve width 65 mm
ISO size 3
- - Voltage
24 V DC
- - Flow rate
up to 4000 l/min
- - Temperature range
-5 ... +50°C
- - Operating pressure
-0.9 ... 10 bar



Description

Function

The adaptation of valves, regulator plates and throttle plates for width 65 mm, ISO size 3 in type 04 technology further expands the scope of application of the valve terminal VTSA/VTSA-F:

- 5 valve sizes with pneumatic function integration on a valve terminal VTSA/VTSA-F.
- Max. flow rate up to 4000 l/min
- Max. 26 solenoid coils of width 65 mm, ISO size 3 can be adapted to the valve terminal VTSA/VTSA-F. The total number of solenoid coils of all widths must not exceed 32!

Restrictions

End plate with pilot air selector

If components of ISO size 3 are used, the end plate with pilot air selector is not available for selection.

Pilot air supply via adapter plate

If no pneumatic components are installed on the left side of the adapter plate (electrical components only), ducts 12 and 14 of the adapter plate must be sealed with blanking plugs.

Pressure zones

Max. 2 pressure zones are possible with ISO size 3.

Key features – Adaptation to width 65 mm

Equipment options

Valve functions for width 65 mm, ISO size 3

- 5/2-way valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 5/3-way valve
 - Mid-position pressurised
 - Mid-position closed
 - mid-position exhausted

Special features

Fieldbus interface/CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel, modular valve linkage
- Any compressed air supply
- Any number of pressure zones

AS-Interface

- 1 to 8 valve positions/ max. 8 solenoid coils. Auxiliary power supply is required!

Combinable

- Width 65 mm: valve flow rate up to 4000 l/min
- Width 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal. Width 65 mm is mounted at the end of the VTSA/ VTSA-F configuration using adapter VABA ...

 - Note

The total number of solenoid coils of all widths must not exceed 32.

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/ VTSA-F valve terminal. This makes it much easier to order the right product.

The valve terminals are fully assembled according to your order specification and are individually checked. This reduces assembly and installation time to a minimum.

Order a valve terminal VTSA using the order code:

Ordering system for VTSA
→ Internet: vtsa

CPX ordering system
→ Internet: cpx

→ Internet: www.festo.com

Order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F
→ Internet: vtsa-f

CPX ordering system
→ Internet: cpx

 - Note

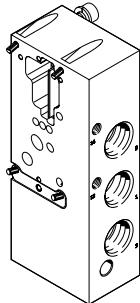
Please note that despite the basic configuration for ISO size 3 valves

- The manual override is always non-detenting.
- Exhaust air 3/5 of the adapter plate for ISO size 3 is always routed separately.
- There is no option for a 90°-connection plate, outlet underneath.
- There is no option for sintered silencers.
- There is no option for pneumatic accessories.

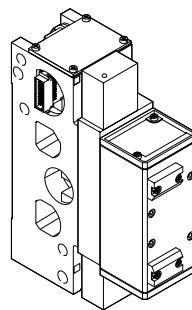
Peripherals – Pneumatic components, width 65 mm

Overview of modules for width 65 mm, ISO size 3

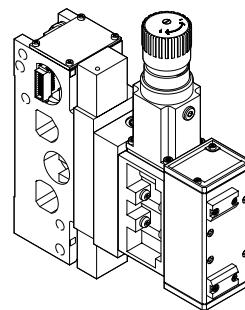
ISO 5599-2 size 3



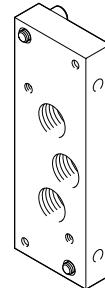
Adapter plate



Valve with manifold sub-base



Vertical stacking



End plate

Pneumatic components

Pneumatic modules

- Manifold sub-base for ISO valves
- Size 3: (G1/2) 4000 l/min

Adapter plate

- Compressed air supply port, duct 1
- Exhaust air port, duct 3/5 (separated)
- External pilot air supply port (optional) for pneumatic components on the left side

Pneumatic modules

- Manifold sub-base for an ISO valve
- Pilot control via intermediate solenoid plate
- ISO size 3

Vertical stacking

- Valves
- Throttle plates
- Intermediate pressure regulator plates
- Pressure gauge
- Creation of pressure zones with 10 bar or vacuum (with external pilot air supply only)

Information on valve actuation for ISO size 3

- All intermediate solenoid plates have a non-detenting manual override
- Valve terminals with internal pilot air supply: restricted pressure range
- Valve terminals with external pilot air supply: pressure zones up to 10 bar or vacuum operation possible. In this case, the pilot air supply must be regulated externally and supplied additionally.

Additional modules

- Throttle plates: one-way flow control valves can be mounted between the manifold block and the valve so that the speed of travel can be set separately for single and double-acting cylinders
- Pressure regulators: intermediate pressure regulator plates for setting the contact pressure of a cylinder, either separately on duct 1, 2 or 4, or shared by 2 and 4
- Pressure gauge on pressure regulator

Flexible compressed air supply

- Compressed air supply via the adapter plate or the right-hand end plate
- With large valve terminals, compressed air can be supplied at both sides

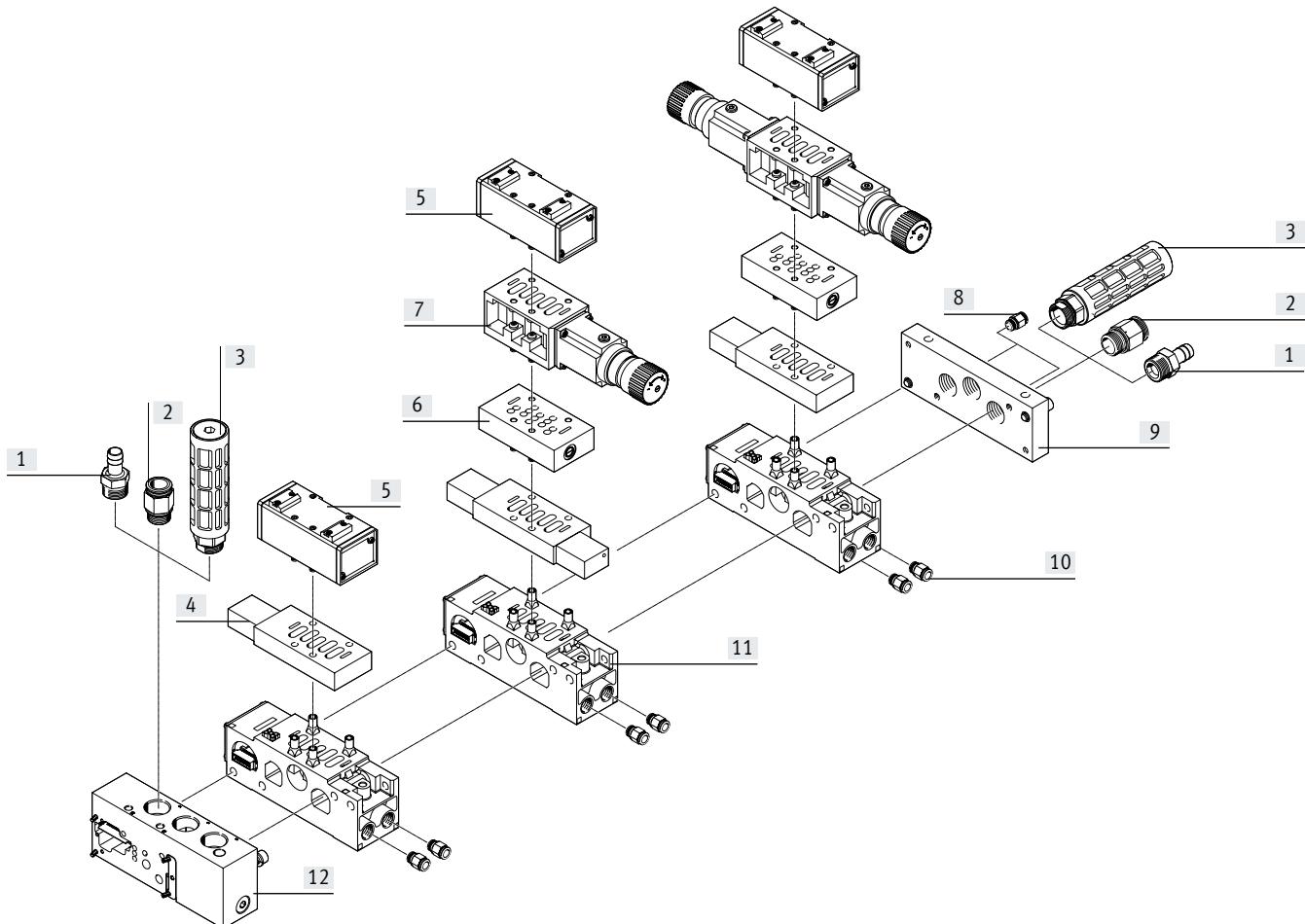
- Creation of pressure zones: maximum 2 pressure zones, up to 10 bar as well as for vacuum, are possible for all valve sizes. Compressed air supply at both sides is essential in this case.
- Regulated external pilot air supply should be used for pressures < 3 bar.

Options

- Vacant positions for subsequent extensions
- All pneumatic connections can also be supplied with an NPT thread

Peripherals – Pneumatic components, width 65 mm

Pneumatic components of width 65 mm, ISO size 3

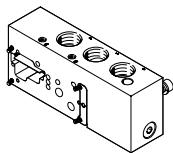


	Description	→ Page/Internet
[1]	Barbed hose fitting 1"	–
[2]	Fitting	For compressed air supply port
[3]	Silencer	For exhaust air
[4]	Intermediate solenoid plate	For pneumatically actuated standards-based valves
[5]	Valve	Pneumatically actuated standards-based valve
[6]	Throttle plate	For exhaust air flow control
[7]	Intermediate pressure regulator plate	–
[8]	Fitting	For pilot air
[9]	End plate	Right-hand end plate
[10]	Fitting	For working air (QS 16, QS 12)
[11]	Manifold sub-base	For linking the valve terminal
[12]	Adapter plate VABA ...	For adapting ISO size 3 components to valve terminal VTSA/VTSA-F

Key features – Pneumatic components, width 65 mm

Key features – Pneumatic components

Adapter plate VABA ...

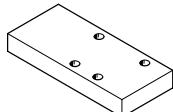


The adapter plate VABA-... is used for adapting valves of width 65 mm ISO size 3 to valve terminal VTSA/VTSA-F. Ports for supply/exhaust air and pilot air supply are available.

The external pilot air used here supplies the valve terminal with valves of width 18 ... 52 mm.

The external pilot air supply for the valves with a width of 65 mm, ISO size 3, is provided via the end plate IEPR ...

Cover plates

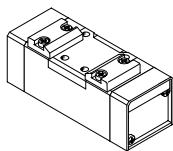


Cover plates are used to seal off vacant valve positions.

No intermediate solenoid plate is mounted underneath the cover plate.

The cover plate matches the valve used and must be ordered with the valve if the terminal is to be expanded at a later date.

Valves and pilot control



The valves used are pneumatically actuated standards-based valves that are controlled via an intermediate solenoid plate.

Valves and flow lines

The pilot air supply is selected at the intermediate solenoid plate by configuring two plungers.

Air can be taken from the working air, or from a separate air supply.

A separate pilot air supply is required in principle if the supply pressure is less than 3 bar (including vacuum).

In this case the pilot air supply is to be restricted to 10 bar with a suitable regulator.

Key features – Pneumatic components, width 65 mm

The following circuit symbols are shown as solenoid valves and are the combination (set) consisting of pneumatic valve with corresponding intermediate solenoid plate. The symbols printed on the components can therefore vary.

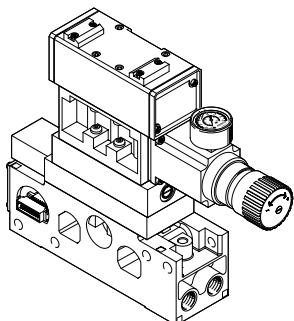
Valve function Terminal code	Circuit symbol	Width 65 mm	Description
0		■	5/2-way valve, single solenoid <ul style="list-style-type: none"> With intermediate solenoid plate Mechanical spring
-		■	5/2-way valve, single solenoid <ul style="list-style-type: none"> With intermediate solenoid plate Pneumatic spring
M		■	5/2-way valve, single solenoid <ul style="list-style-type: none"> With intermediate solenoid plate Pneumatic spring, pneumatic spring supplied by external pilot air
J		■	5/2-way valve, double solenoid <ul style="list-style-type: none"> With intermediate solenoid plate
D		■	5/2-way valve, double solenoid <ul style="list-style-type: none"> With intermediate solenoid plate Dominant signal
G		■	5/3-way valve <ul style="list-style-type: none"> With intermediate solenoid plate Mid-position closed
E		■	5/3-way valve <ul style="list-style-type: none"> With intermediate solenoid plate Mid-position exhausted
B		■	5/3-way valve <ul style="list-style-type: none"> With intermediate solenoid plate Mid-position pressurised
L		■	Cover plate

- Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Key features – Pneumatic components, width 65 mm

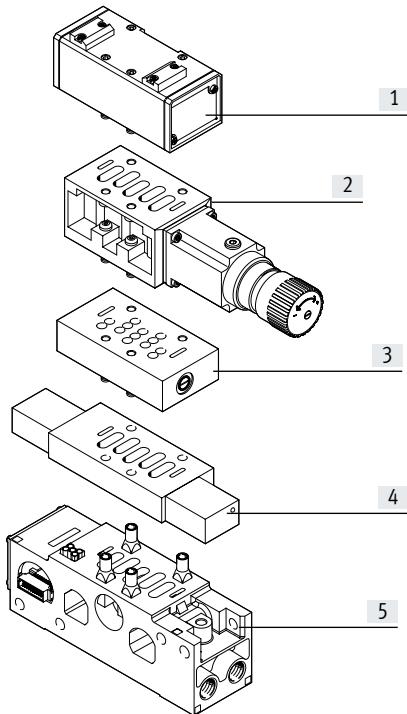
Vertical stacking, width 65 mm



Additional components can be added to each valve position, ISO size 3, between the sub-base (manifold sub-base) and the valve.

These functions are known as vertical stacking modules and enable special functions or control of an individual valve position.

Vertical stacking components



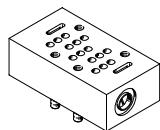
- [1] Valve ISO size 3
- [2] Intermediate pressure regulator plate
- [3] Throttle plate
- [4] Intermediate solenoid plate
- [5] Manifold sub-base with port pattern to DIN ISO 5599-2

Note

Certain combinations are not possible due to the design of the individual vertical stacking components.

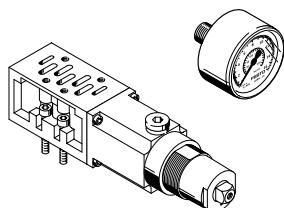
Key features – Pneumatic components, width 65 mm

Throttle plate, width 65 mm



Intermediate plate with integrated exhaust air flow controls at ports 3 and 5 for regulating cylinder speed

Intermediate pressure regulator plate and pressure gauge, for width 65 mm



Intermediate plate with integrated pressure regulator for regulating pressure at

- Ports 2 and 4 (B, A)
- Port 4 (A)
- Port 2 (B)
- Port 1 (P)

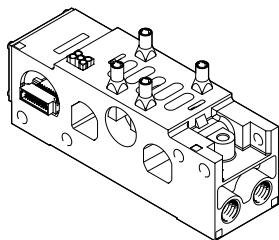
Easy pressure setting

Pressure gauges can be screwed directly into the intermediate pressure regulator plate for setting the pressure.

Functions Code	Circuit symbol	Width 65 mm	Description
X	-	■	Throttle plate (with two one-way flow control valves for exhaust air flow control)
ZA	 	■	Intermediate pressure regulator plate, port 1
ZB	 	■	Intermediate pressure regulator plate, port 4
ZC	 	■	Intermediate pressure regulator plate, port 2
ZD	 	■	Intermediate pressure regulator plate, ports 2 and 4
S T R		■	Isolating disc for creating pressure zones Duct separation 1, 3, 5 Duct separation 1 Duct separation 3, 5
T		—	Pressure gauge for regulator, max. 10 bar
—		—	Pressure gauge for regulator, max. 16 bar

Key features – Pneumatic components, width 65 mm

Manifold sub-base for valves, width 65 mm

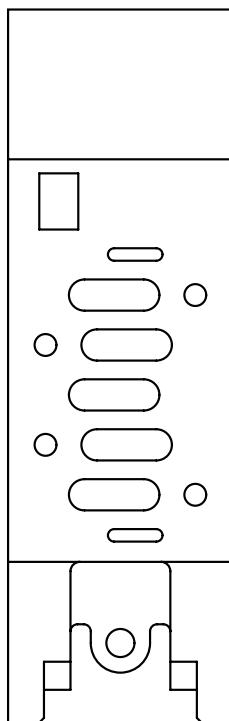


Adaptation to size 65 mm ISO size 3 is based on a modular system which consists of manifold sub-bases and valves. The manifold sub-bases contain a duct seal and an electrical linkage, are screwed together and thus form the support system for the valves.

Inside the manifold sub-bases are the ducts for supplying and exhausting compressed air to and from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.
Each manifold sub-base is connected to the next using two screws.

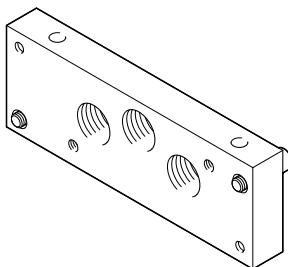
Individual valve terminal sections can be isolated and further manifold sub-bases easily inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended, even for width 65 mm, ISO size 3.

Port pattern to ISO 5599-2 of the manifold sub-base for valves with width 65 mm



Key features – Pneumatic components, width 65 mm

Compressed air supply and exhausting



With the adaptation to width 65 mm ISO size 3, compressed air is supplied via the right-hand end plate and/or the adapter plate VABA ...

Exhaust is optionally via silencers or ports for ducted exhaust air on the adapter plate VABA ... and/or on the right-hand end plate.

The external pilot air supply for the valves of width 65 mm, ISO size 3, is provided via the end plate IEPR ...

Pilot air supply

When using valves with a width of 65 mm, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-.... . The external pilot air supply for valves with a width of 65 mm is provided via the right-hand end plate IEPR ...

Internal pilot air supply

If the working pressure is between 3 ... 10 bar, internal pilot air supply can be selected. The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Ports 12 and 14 on the right-hand end plate should be sealed with a blanking plug.

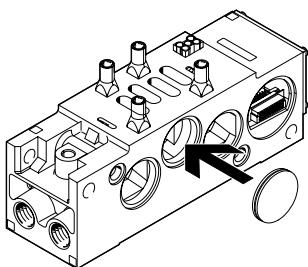
External pilot air supply

If the working pressure is not between 3 ... 10 bar, you must use external pilot air supply to operate valves width 65 mm, ISO size 3. The pilot air supply is then supplied via ports 12 and 14 on the right-hand end plate.

Note

If a gradual pressure build-up is required in the system by using an external soft start valve, then external pilot air should be selected whereby the pilot pressure is already applied in full at the point of switch-on.

Creation of pressure zones



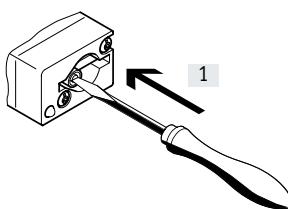
It is possible to have different supply pressures in the area containing valves width 65 mm by installing isolating discs between two manifold blocks. It should be noted that the isolating disc is inserted into the manifold sub-base from the right.

The supply and exhaust is effected on the left side via the adapter plate VABA ... and via the right end plate.

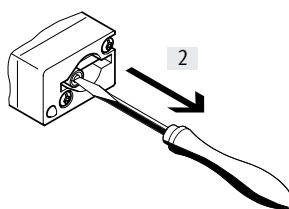
Usually, only duct 1 has to be isolated. In special cases, isolating discs may also be inserted into exhaust ducts 3 and 5.

Manual override (MO)

MO with automatic reset (non-detenting)



- [1] Press in the plunger of the manual override using a pointed object or screwdriver. The valve is in switching position.



- [2] Remove the pointed object or screwdriver. The spring force pushes the plunger of the manual override back. The valve returns to its initial position (not with double solenoid valve code J, D).

Key features – Electrical components, width 65 mm

Electrical connection concept

Replacing the solenoid coil fuse

Each solenoid coil is protected with a (fast-acting) 0.315 A fuse.

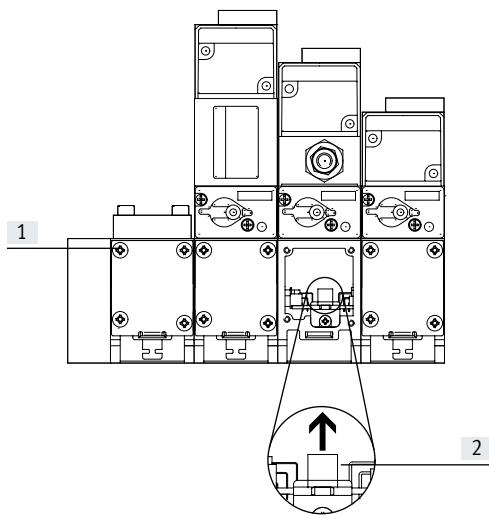
These fuses are located behind the covering of the manifold sub-base on the printed circuit board.

Each single solenoid manifold sub-base has one fuse, while each double solenoid manifold sub-base has two fuses.



Note
Make sure that there is sufficient clearance for maintenance purposes.

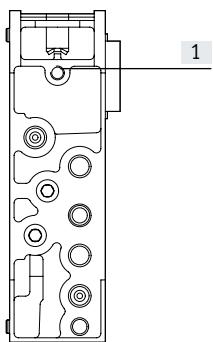
Changing the solenoid coil fuse



- [1] Loosen the retaining screws in the covering
- [2] Carefully remove the fuse from its base.
Right-hand fuse for valve solenoid
14
Left-hand fuse for valve solenoid
12

Key features – Mounting of width 65 mm

Rear side mounting

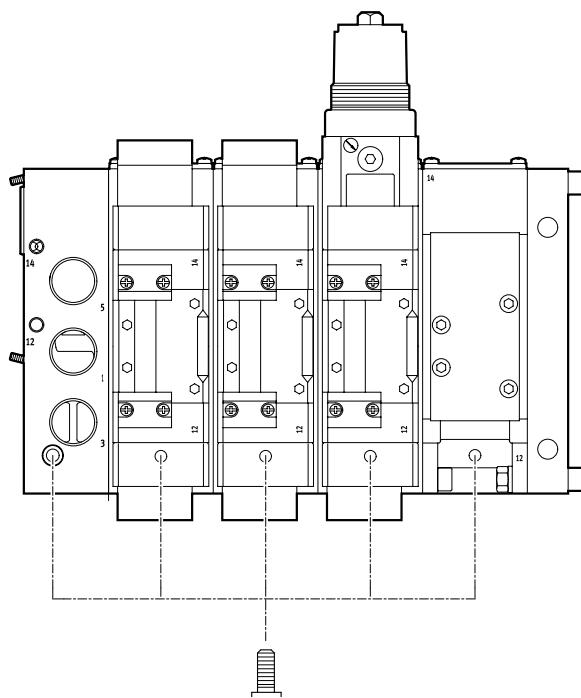


[1] Blind hole for rear side mounting

There are drilled holes (blind holes) on the back of the manifold sub-bases for mounting the valve terminal on machines or metal racks (rear side mounting).

M8 threads need to be cut for this purpose.

Wall mounting with adaptation to width 65 mm, ISO size 3



- With M8 screws on the adapter plate and the manifold sub-bases
- Drilled holes (blind holes) on the underside of the manifold sub-bases
- Drilled hole (through-hole) in the adapter plate

Note

The mounting holes of every second manifold sub-base must be used for mounting a valve terminal VTSA-ASI in size ISO 3 on a wall.

Data sheet – General technical data, width 65 mm

General technical data for valve functions	
Design • Valves	Piston spool valve
• Intermediate pressure regulator plate	Pressure regulator with secondary exhausting
Width [mm]	65
Nominal width [mm]	14.5
Type of mounting • Valves	With through-holes on the manifold sub-base
• Throttle plate	With through-holes on the manifold sub-base
• Intermediate pressure regulator plate	With through-holes on the manifold sub-base
Mounting position	Any
Manual override	Non-detenting
Pneumatic connections – Threaded connection	
Working air	1 G1
Exhaust air	3/5 G1
Working ports	2/4 G1/2
Pilot air supply	1 2/14 G1/8

Valve function	Terminal code	Valve switching times in [ms]			Flow direction		Reset method		Standard nominal flow rate in [l/min]
		On	Off	Change-over	Reversible	Non-reversible	Pneumatic spring	Mechanical spring	
5/2-way, double solenoid	J	–	–	8	■	–	–	–	4500
5/2-way, double solenoid with dominant signal	D	29	36	–	■	–	–	–	4500
5/2-way, single solenoid, air spring supplied by external pilot air	M	29	36	–	■	–	■	–	4500
5/2-way, single solenoid	–	29	36	–	–	■	■	–	4500
5/2-way, single solenoid	O	17	61	–	■	–	–	■	4500
5/3-way, closed ¹⁾	G	17	61	–	■	–	–	■	3600
5/3-way, exhausted ¹⁾	E	18	63	–	■	–	–	■	3800
5/3-way, pressurised ¹⁾	B	16	60	–	■	–	–	■	3800
Intermediate plate									
For single solenoid valves (MUH-ZP-D-3-24G)	–	–	–	–	–	■	–	■	–
For double solenoid, 5/3-way and dominant-signal valves (MUHX2-ZP-D-3-24G)	–	–	–	–	–	■	–	■	–
For single solenoid valves, air spring supplied by external pilot air (MUH-ZP-D-3-L-24G)	–	–	–	–	–	■	–	■	–
Intermediate pressure regulator plate									
LR-ZP-A-D-	ZB	–	–	–	–	–	–	–	2300
LR-ZP-B-D-	ZC	–	–	–	–	–	–	–	2300
LR-ZP-P-D-	ZA	–	–	–	–	–	–	–	1800
LR-ZP-A/B-D-	ZD	–	–	–	–	–	–	–	–

1) If neither solenoid coil is energised, the valve is moved to its mid-position by spring force.

If both solenoid coils are energised at the same time, the valve remains in the previously assumed switching position.

Data sheet – General technical data, width 65 mm

Operating and environmental conditions	
Valve functions, adapter plate	
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure for valve terminal	
• With ext. pilot air supply	-0.9 ... +10
• With int. pilot air supply	3 ... 10
Pilot pressure for valve terminal	[bar] 3 ... 10
Operating pressure for valves	[bar]
• With ext. pilot air supply	-0.9 ... +10 (for reversible valves, for non-reversible valves 2 ... 10)
• With int. pilot air supply	3 ... 10 (for mechanically reset valves, for pneumatically reset valves 2 ... 10)
Pilot pressure for valves	[bar] 3 ... 10 (for mechanically reset valves, for pneumatically reset valves 2 ... 10)
Pressure regulation range	[bar] 0 ... 12 (for intermediate pressure regulator plate)
Ambient temperature	[°C] -5 ... +50
Temperature of medium	[°C] -5 ... +50
Mounting position	Any
Certification	c UL us - Recognized (OL)
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾ (for intermediate plate MUH ...)
Relative humidity	[%) 90

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Electrical data for solenoid coil	
Protection against electric shock (protection against direct and indirect contact as per EN 60204-1/IEC 204)	Through PELV power supply unit
Operating voltage	[V] 24 DC ±10%
Power consumption per coil	[W] 3.1 (130 mA at 24 V DC)
Duty cycle	100% (50% concurrence)
Degree of protection to EN 60529	IP65 (in mounted state)
Relative humidity	[%) 90 at 40 °C, non-condensing

Electrical data for adapter plate	
Width	60 mm
Operating voltage	[V] 24 DC ±10%
Max. current rating per signal	[mA] 500
Duty cycle	100%
Degree of protection	IP65, NEMA 4 (for all types of signal transmission in mounted state)

Data sheet – General technical data, width 65 mm

Materials	
Valves	Die-cast aluminium, steel
Adapter plate	Wrought aluminium alloy
Seals	NBR
Throttle plate	Anodised aluminium, brass
Intermediate pressure regulator plate	Die-cast aluminium, steel
Piston spool, screws	Steel
Note on materials	RoHS-compliant

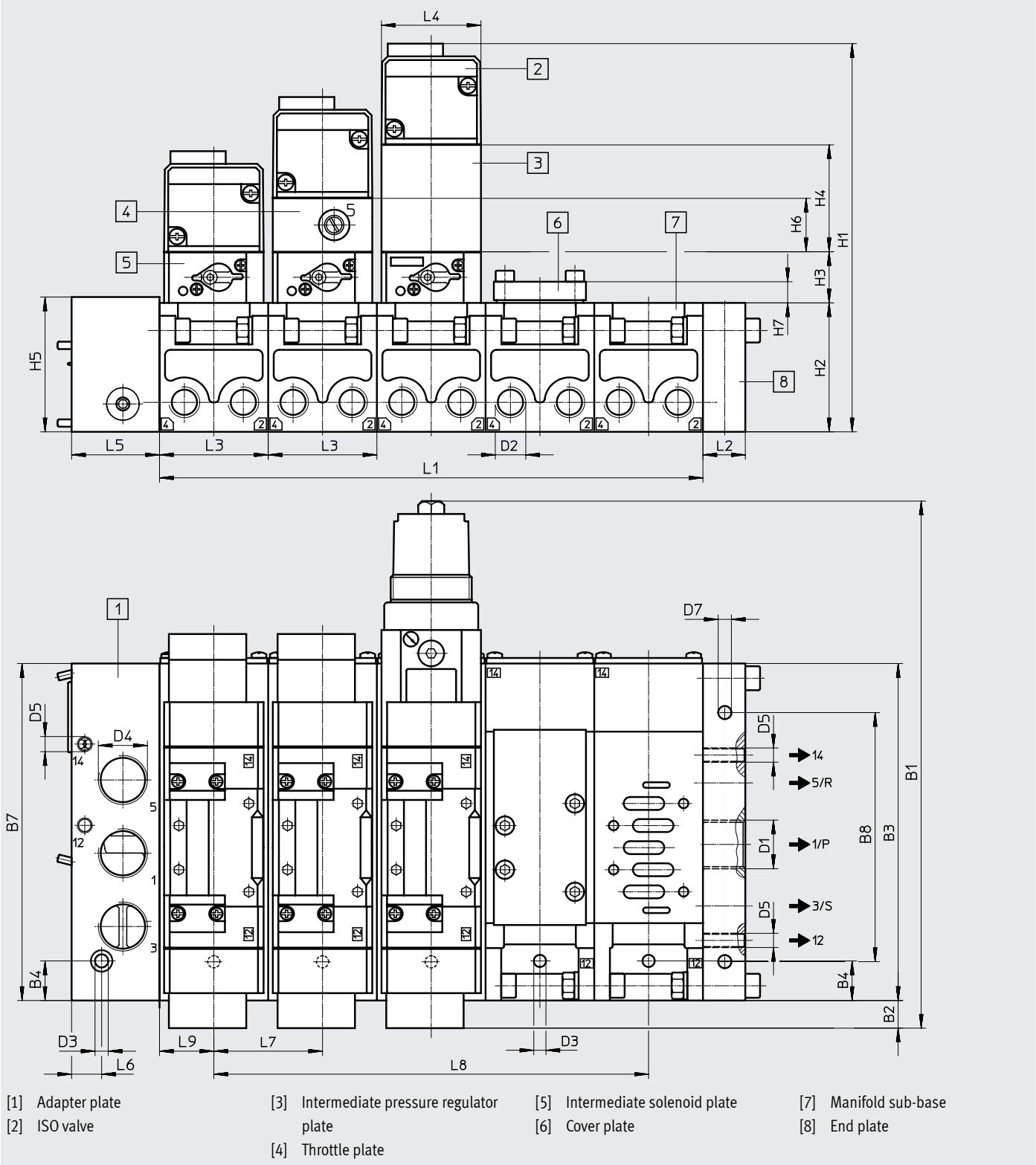
Product weights	
Approx. weights	[g]
Adapter plate	2600
Manifold sub-base	1120
Right-hand end plate	1120
Intermediate solenoid plate	500
Valves	
• Single solenoid, double solenoid	760
• Mid-position	840
Cover plate	180
Throttle plate	850
Intermediate pressure regulator plate	
• P, B, A	1120
• A/B	1770

Data sheet – Adaptation to width 65 mm

Dimensions

Download CAD data → www.festo.com

Adapter plate with components, width 65 mm



Type	~B1	B2	B3	B4	B7	B8	D1	D2	D3	D4	D5	D7	
VABA-S6-7-S2-3-P...	[mm]	315	6	230	27	230	170	G1	G1/2	9	G1	G1/8	9

Type	H1	H2	H3	H4	H5	H6	H7	L1 ¹⁾	L2	L3	L4	L5	L6	L7	L8 ¹⁾	L9	
VABA-S6-7-S2-3-P...	[mm]	235	82	28	63	92	29	21.5	nx72	28	72	70	40	20.5	72	(n-1)x72	36

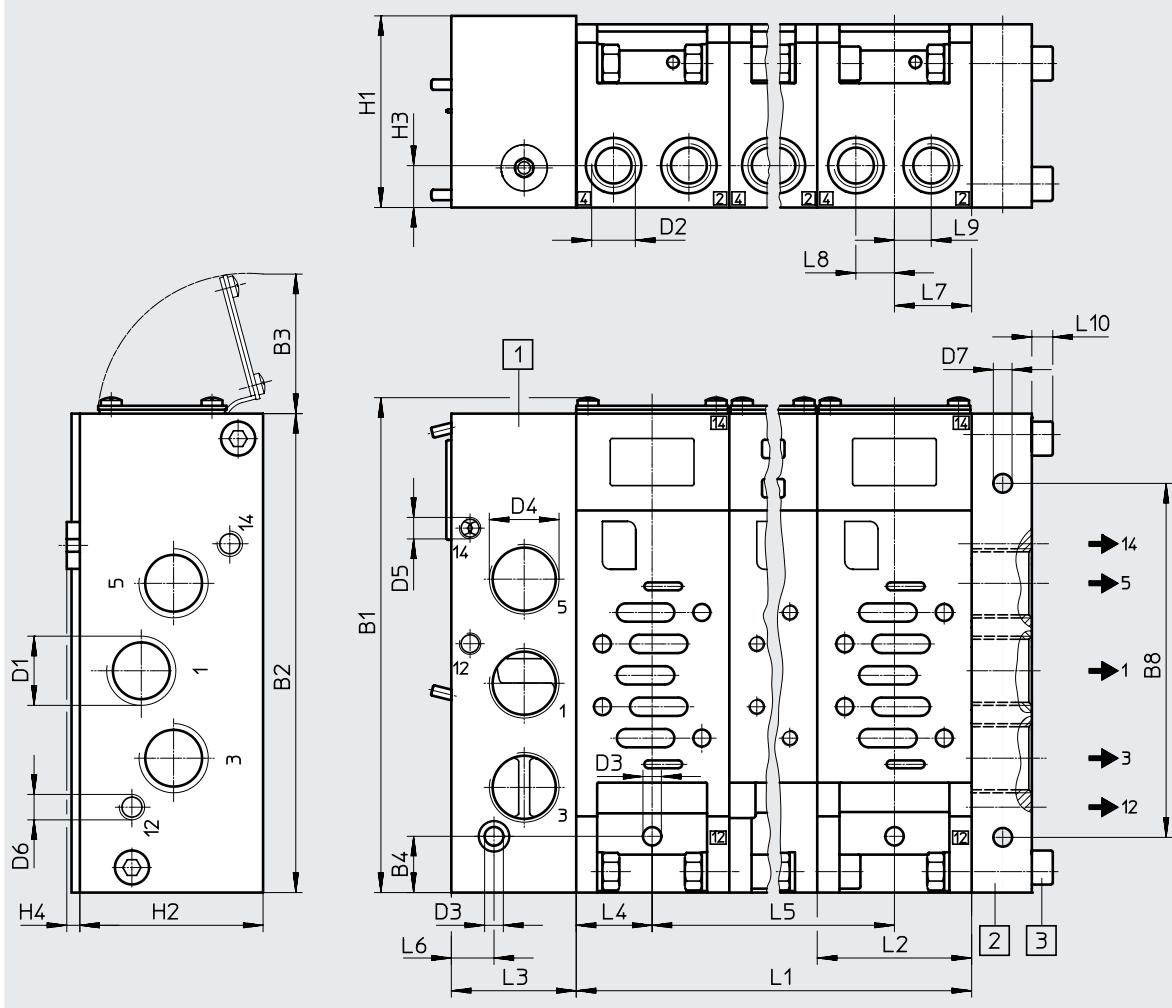
¹⁾ n = number of valves

Data sheet – Dimensions, width 65 m

Dimensions

Download CAD data → www.festo.com

Manifold sub-base for valves, width 65 mm



[1] Adapter plate

[2] Right-hand end plate IEPR...

[3] Retaining screws for

IEPR-04-D-3

Type	-B1	B2	B3	B4	B8	D1	D2	D3	D4	D5	D6	D7
VIGI/VIGM-04-D-3	[mm]	max. 237	230	max. 64	27	170	G1	G1/2	9.0	G1	G1/8	G1/8

Type	H1	H2	H3	H4	L1 ¹⁾	L2	L3	L4	L5 ¹⁾	L6	L7	L8	L9	L10
VIGI/VIGM-04-D-3	[mm]	92	82	20	5	nx72	72	60	36	(n-1)x72	20.5	36	18	18

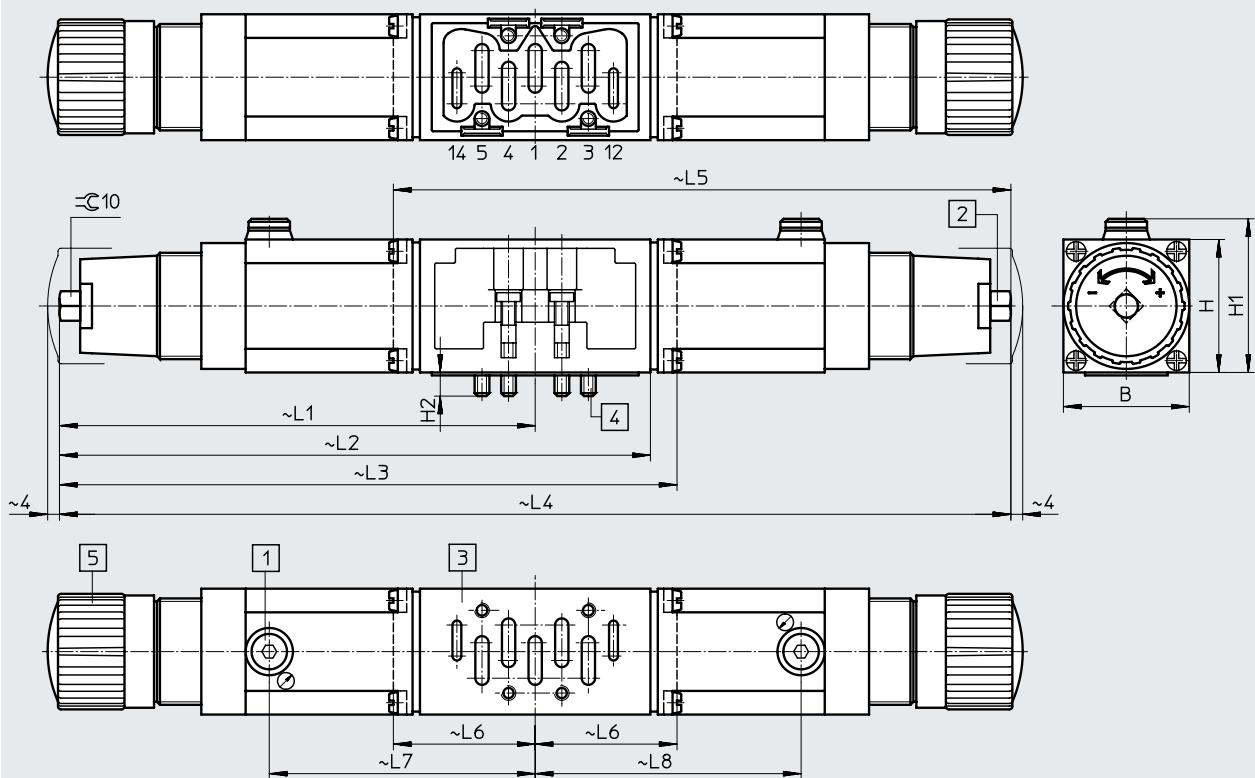
1) n = number of valves

Data sheet – Dimensions, width 65 m

Dimensions

Download CAD data → www.festo.com

Intermediate pressure regulator plate



[1] Pressure gauge connection

[3] Port pattern to ISO 5599-1

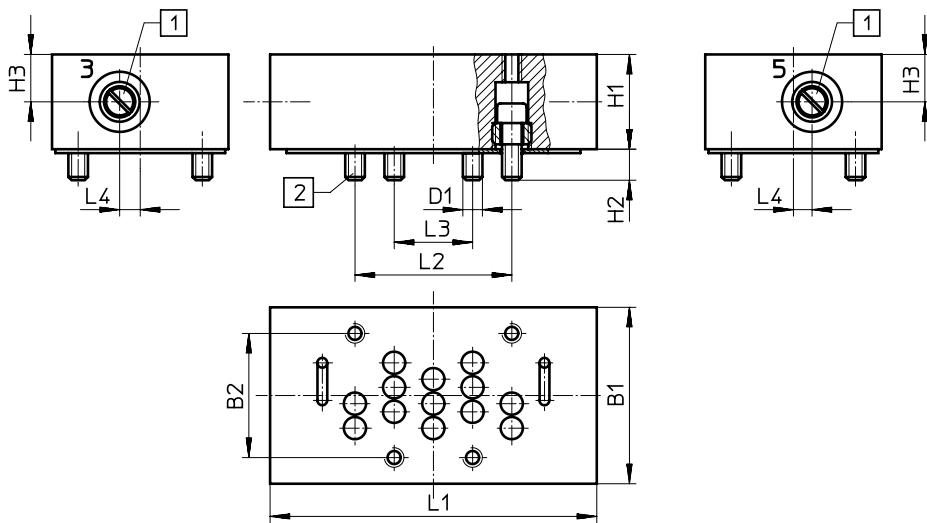
[4] Captive socket head screw

G1/8

[2] Adjusting screw

Type	B	H	H1	H2	L1	L2	L3	L4	L5	L6	L7	L8
LR-ZP-A-D-3	[mm]	70	63	65	14	201.5	–	274	–	–	–	119
LR-ZP-B-D-3	[mm]	70	63	65	14	201.5	–	–	–	274	72.5	–
LR-ZP-A/B-D-3	[mm]	70	63	65	14	201.5	–	–	403	–	–	119
LR-ZP-P-D-3	[mm]	70	63	65	14	201.5	260	–	–	–	–	119

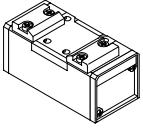
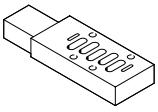
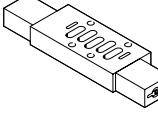
Throttle plate



[1] Adjusting screw for flow control

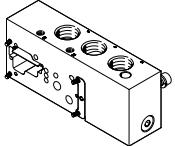
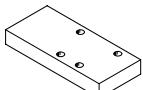
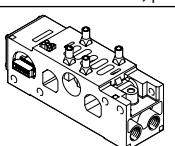
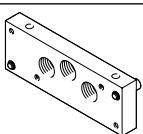
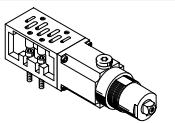
Type	B1	B2	D1	H1	H2	H3	L1	L2	L3	L4	
GRO-ZP-3-ISO-B	[mm]	70	48	M8	33	12	16.5	132	64	32	7

Ordering data – Individual valve 24 V DC, width 65 mm

Ordering data			Part no.	Type
Designation	Code	Description		
Pneumatic valve (can be ordered individually)				
	-	5/2-way valve, single solenoid, mechanical spring return	151863	VL-5/2-D-3-FR-C
	-	5/2-way valve, single solenoid, pneumatic return	151864	VL-5/2-D-3-C
	-	5/2-way valve, double solenoid	151865	J-5/2-D-3-C
	-	5/2-way valve, double solenoid, dominant signal	151866	JD-5/2-D-3-C
	-	5/3-way valve, mid-position closed	151867	VL-5/3G-D-3-C
	-	5/3-way valve, mid-position exhausted	151868	VL-5/3E-D-3-C
	-	5/3-way valve, mid-position pressurised	151869	VL-5/3B-D-3-C
Intermediate solenoid plate for pneumatic valve (can be ordered individually)				
	-	For activating a single solenoid, pneumatically actuated directional control valve	34934	MUH-ZP-D-3-24G
	-	For activating a single solenoid, pneumatically actuated directional control valve, air spring supplied by external pilot air	151715	MUH-ZP-D-3-L-24G
	-	For activating double solenoid, pneumatically actuated directional control valves or 5/3-way valves	34935	MUHX2-ZP-D-3-24G

Valve terminals VTSA

Accessories – Adaptation to width 65 mm

Ordering data			Part no.	Type
Designation	Code	Description		
Adapter plate				
	-	Adapter plate for adapting ISO size 3 components to valve terminal VTSA/VTSA-F (external pilot air)	1302079	VABA-S6-7-S2-3-P-G1
	-	Adapter plate for adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F (internal pilot air)	1302090	VABA-S6-7-S2-3-P-B-G1
Cover plate				
	L	Cover plate for vacant position	36121	IAP-04-D-3
Manifold sub-base, port pattern to ISO 5599-2				
	M ¹⁾	1 valve position, 2 addresses, for double solenoid valves (with QS 16)	18841	VIGI-04-D-3
	MK ¹⁾	1 valve position, 2 addresses, for double solenoid valves (with QS 12)		
	N ¹⁾	1 valve position, 1 address, for single solenoid valves (with QS 16)	18835	VIGM-04-D-3
	NK ¹⁾	1 valve position, 1 address, for single solenoid valves (with QS 12)		
Right-hand end plate				
	-	With working air/exhaust air, internal/external pilot air supply (internal/external pilot air is regulated via MUH plate (solenoid valve))	18880	IEPR-04-D-3
Throttle plate				
	X	Throttle plate (with two one-way flow control valves for exhaust air flow control)	119674	GRO-ZP-3-ISO-B
Intermediate pressure regulator plate				
	ZA	Port 1, pressure regulation range: 0.0...12 bar	35968	LR-ZP-P-D-3
	ZB	Port 4, pressure regulation range: 0.5...12 bar	35971	LR-ZP-A-D-3
	ZC	Port 2, pressure regulation range: 0.5...12 bar	35426	LR-ZP-B-D-3
	ZD	Port 2 and 4, pressure regulation range: 0.5...12 bar	35429	LR-ZP-A/B-D-3
Isolating disc				
	T ¹⁾	Duct separation 1	18910	NSC-04-D-3
	R ¹⁾	Duct separation 3, 5		
	S ¹⁾	Duct separation 1, 3, 5		
Pressure gauge				
	T	For regulator, max. 10 bar	162835	MA-40-10-1/8-EN
	-	For regulator, max. 16 bar	529046	MA-40-16-1/8-EN-DPA

1) Code letter within the order code for a valve terminal configuration

Data sheet – Valves on individual sub-base

- □ - Valve width
to ISO 15407-2

- 18 mm
- 26 mm
- to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)

- ▽ - Voltage
24 V DC
110 V AC

- ▪ - Flow rate
Width 18 mm:
up to 600 l/min
Width 26 mm:
up to 1200 l/min
Width 42 mm:
up to 1500 l/min
Width 52 mm:
up to 3400 l/min



General technical data

Design	Piston spool valve
Sealing principle	Soft
Actuation type	Electric
Type of control	Piloted
Exhaust function, can be throttled	Via individual sub-base
Lubrication	Lifetime lubrication
Type of mounting	Screwed onto sub-base
• Valve	Screwed via through-hole
• Individual sub-base	
Mounting position	Any
Manual override	Detenting, non-detenting, concealed

Pneumatic connections – Threaded connection

Width	18 mm	26 mm	42 mm	52 mm
Pneumatic connection	Via sub-base			
Supply port	1 G1/8	G1/4	G3/8	G1/2
Exhaust port	3/5 G1/8	G1/4	G3/8	G1/2
Working ports	2/4 G1/8	G1/4	G3/8	G1/2
External pilot air supply port	14 M5	G1/8	G1/8	G1/8
Pilot exhaust air port	12 M5	G1/8	G1/8	G1/8

Operating and environmental conditions, individual sub-base

Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Notes on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure [bar]	-0.9 ... +10
Ambient temperature [°C]	-5 ... +50
Certification	c UL us - Recognized (OL)
CE marking (see declaration of conformity)	To EU Low Voltage Directive (only for 110 V AC coils, not for variants with round plug M12) To EU Explosion Protection Directive (ATEX, EX1E ¹) (for variants with round plug M12 only)
ATEX category gas	II 3G (EX1E ¹)
Type of ignition protection for gas	Ex nA IIC T3 X Gc (EX1E ¹)
Explosion-proof ambient temperature	-5 ... +50 (EX1E ¹)

1) EX1E certification for installation in a housing

Data sheet – Valves on individual sub-base

Standard nominal flow rate of valve/individual sub-base [l/min]				
Valve function (with valve code)	Width 18 mm		Width 26 mm	
	Valve	Valve on individual sub-base	Valve	Valve on individual sub-base
5/2-way, double solenoid (B52)	750	600	1400	1200
5/2-way, double solenoid with dominant signal (D52)	750	600	1400	1200
5/2-way, single solenoid, pneumatic spring (M52A)	750	600	1400	1200
5/2-way, single solenoid, mechanical spring (M52M)	750	600	1400	1200
5/3-way, closed (P53C)	700	550	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted (P53E)	700 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, pressurised (P53U)	700 ¹⁾ 330 ²⁾	500 ¹⁾ 330 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 14 detenting (P53ED) ³⁾	–	390 ¹⁾ 310 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, exhausted, switching position 12 detenting (P53EP) ³⁾	–	390 ¹⁾ 320 ²⁾	1400 ¹⁾ 700 ²⁾	1200 ¹⁾ 700 ²⁾
5/3-way, port 2 pressurised, 4 exhausted, switching position 14 detenting (P53AD) ³⁾	–	380 ¹⁾ 360 ²⁾	700 ¹⁾ 700 ²⁾	700 ¹⁾ 700 ²⁾
5/3-way, port 4 pressurised, 2 exhausted, switching position 14 detenting (P53BD) ³⁾	–	400	–	900 ¹⁾ 840 ²⁾
2x3/2-way, single solenoid, closed (T32C)	600	500	1250	1100
2x3/2-way, single solenoid, open (T32U)	600	500	1250	1100
2x3/2-way, single solenoid, open/closed (T32H)	600	500	1250	1100
2x3/2-way, single solenoid, closed (T32N)	600	500	1250	1100
2x3/2-way, single solenoid, open (T32F)	600	500	1250	1100
2x3/2-way, single solenoid, open/closed (T32W)	600	500	1250	1100
2x2/2-way, single solenoid, closed (T22C)	700	500	1350	1100
2x2/2-way, single solenoid, closed (T22CV)	700	500	1350	1100

1) Switching position

2) Mid-position

3) The valve functions P53AD, P53BD, P53ED, P53EP are only available in the 24 V DC version. Values only apply to 24 V DC.

Data sheet – Valves on individual sub-base

Standard nominal flow rate of valve/individual sub-base [l/min]				
Valve function (with valve code)	Width 42 mm		Width 52 mm	
	Valve	Valve on individual sub-base	Valve	Valve on individual sub-base
5/2-way, double solenoid (B52)	2000	1500	4000	3400
5/2-way, double solenoid with dominant signal (D52)	2000	1500	4000	3400
5/2-way, single solenoid, pneumatic spring (M52A)	2000	1500	4000	3400
5/2-way, single solenoid, mechanical spring (M52M)	2000	1500	4000	3400
5/3-way, closed (P53C)	1900 ¹⁾ 950 ²⁾	1400 ¹⁾ 800 ²⁾	3600 ¹⁾ 1700 ²⁾	3200 ¹⁾ 1700 ²⁾
5/3-way, exhausted (P53E)	1900 ¹⁾ 950 ²⁾	1400 ¹⁾ 800 ²⁾	3600 ¹⁾ 1700 ²⁾	3200 ¹⁾ 1700 ²⁾
5/3-way, pressurised (P53U)	1900 ¹⁾ 950 ²⁾	1400 ¹⁾ 800 ²⁾	3600 ¹⁾ 1700 ²⁾	3200 ¹⁾ 1700 ²⁾
5/3-way, pressurised 1 to 2, 4 to 5 closed (P53F) ³⁾	1700 ¹⁾ 700 ²⁾	1400 ¹⁾ 700 ²⁾	3000 ¹⁾ 900 ²⁾	2600 ¹⁾ 900 ²⁾
2x3/2-way, single solenoid, closed (T32C)	1600	1200	3000	2600
2x3/2-way, single solenoid, open (T32U)	1600	1200	3000	2600
2x3/2-way, single solenoid, open/closed (T32H)	1600	1200	3000	2600
2x3/2-way, single solenoid, closed (T32N)	1600	1200	3000	2600
2x3/2-way, single solenoid, open (T32F)	1600	1200	3000	2600
2x3/2-way, single solenoid, open/closed (T32W)	1600	1200	3000	2600
2x2/2-way, single solenoid, closed (T22C)	1600	1400	4000	3400
2x2/2-way, single solenoid, closed (T22CV)	1600	1400	–	–

1) Switching position

2) Mid-position

3) The valve function P53F is only available in the 24 V DC version. Values only apply to 24 V DC.

Electrical data, individual sub-base

Current rating at 40 °C	[A]	2 (1 A per coil)
Degree of protection to EN 60529		IP65, NEMA 4 (for all types of signal transmission in mounted state)
Variants with round plug M12		
Operating voltage range	[V DC]	24 ±10% (for variants with round plug M12 VABS-...-R3)
Surge resistance	[kV]	0.8
Pollution degree		3
Duty cycle	ED	100%
Variants with cable connector		
Operating voltage range	[V DC]	24 ±10% (for variants with cable terminal VABS-...-K1/C1, ...-K2)
	[V AC]	110 ±10% (50 ... 60Hz) (for variants with cable and spring-loaded terminal VABS-...-K1/C1, ...-K2)
Surge resistance	[kV]	4
Pollution degree		3
Duty cycle	ED	100%

-  - **Note**

A cable connector is needed to ensure the IP degree of protection and to protect against tensile load, twisting and bending.

Data sheet – Valves on individual sub-base

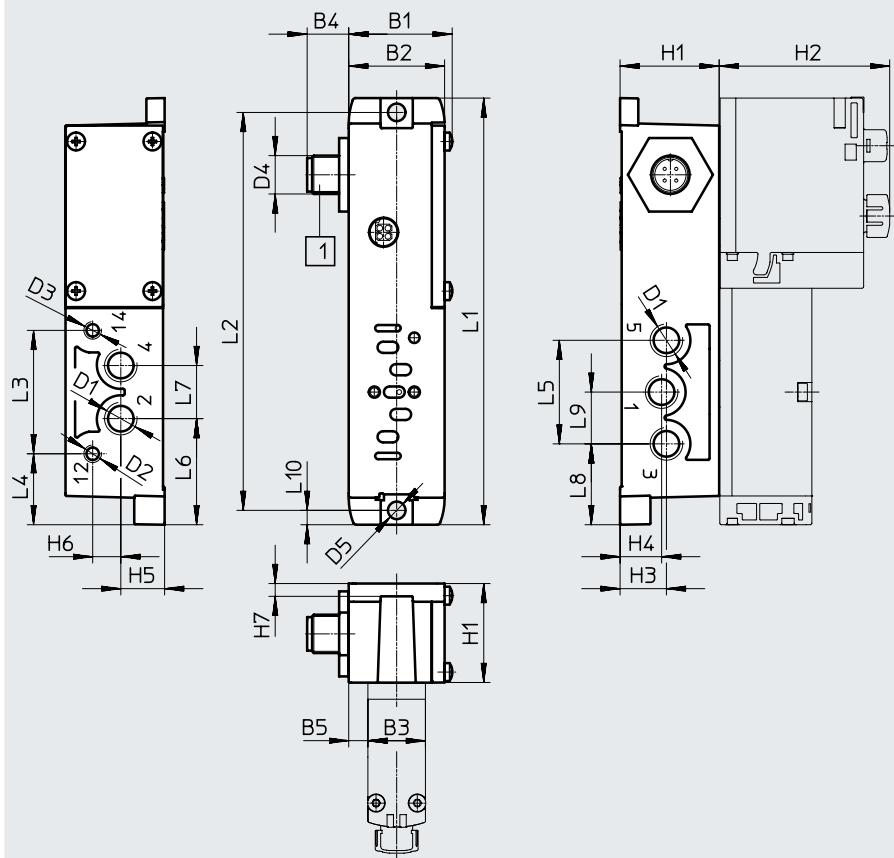
Materials				
Width	18 mm	26 mm	42 mm	52 mm
Sub-base	Die-cast aluminium			Gravity die-cast aluminium
Valve	Die-cast aluminium, PA			
Seals	FPM, NBR			
Note on materials	RoHS-compliant			

Product weights [g]				
Width	18 mm	26 mm	42 mm	52 mm
Valves				
5/2-way solenoid valve, double solenoid (B52, D52)	172	276	439	732
5/2-way valve, single solenoid (M52A, M52M)	163	293	426	702
5/3-way solenoid valve (P53C, P53E, P53U)	191	320	456	780
5/3-way solenoid valve (P53BD)	172	301	–	–
5/3-way solenoid valve (P53ED, P53EP)	170	291	–	–
5/3-way solenoid valve (P53AD)	172	301	–	–
5/3-way solenoid valve (P53F)	–	–	456	780
2x 3/2-way solenoid valve (T32C, T32U, T32H, T32N, T32F, T32W)	190	335	442	740
2x 2/2-way solenoid valve (T22C, T22CV)	190	335	442	740
Individual connection				
Individual sub-base	192	302	386	815

Data sheet – Valves on individual sub-base

Dimensions

Individual sub-base with M12 plug, width 18 mm

Download CAD data → www.festo.com

[1] Plug to
EN 61076-2-101

Type	B1	B2	B3	B4	B5	D1	D2	D3	D4	D5Ø	H1	H2	H3	H4	H5	H6	H7
VABS-S4-2S-G18-R3 ¹⁾	32.4	30	18	13	6	G1/8	M5	M5	M12x1	5.5	31	53.4	14.5	13	13.7	8.8	4
VABS-S4-2S-G18-B-R3 ²⁾																	

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S4-2S-G18-R3 ¹⁾	133.5	124.5	38.6	22.2	32.4	33.2	16.6	25.3	16.2	4.5
VABS-S4-2S-G18-B-R3 ²⁾										

- 1) External pilot air supply
2) Internal pilot air supply

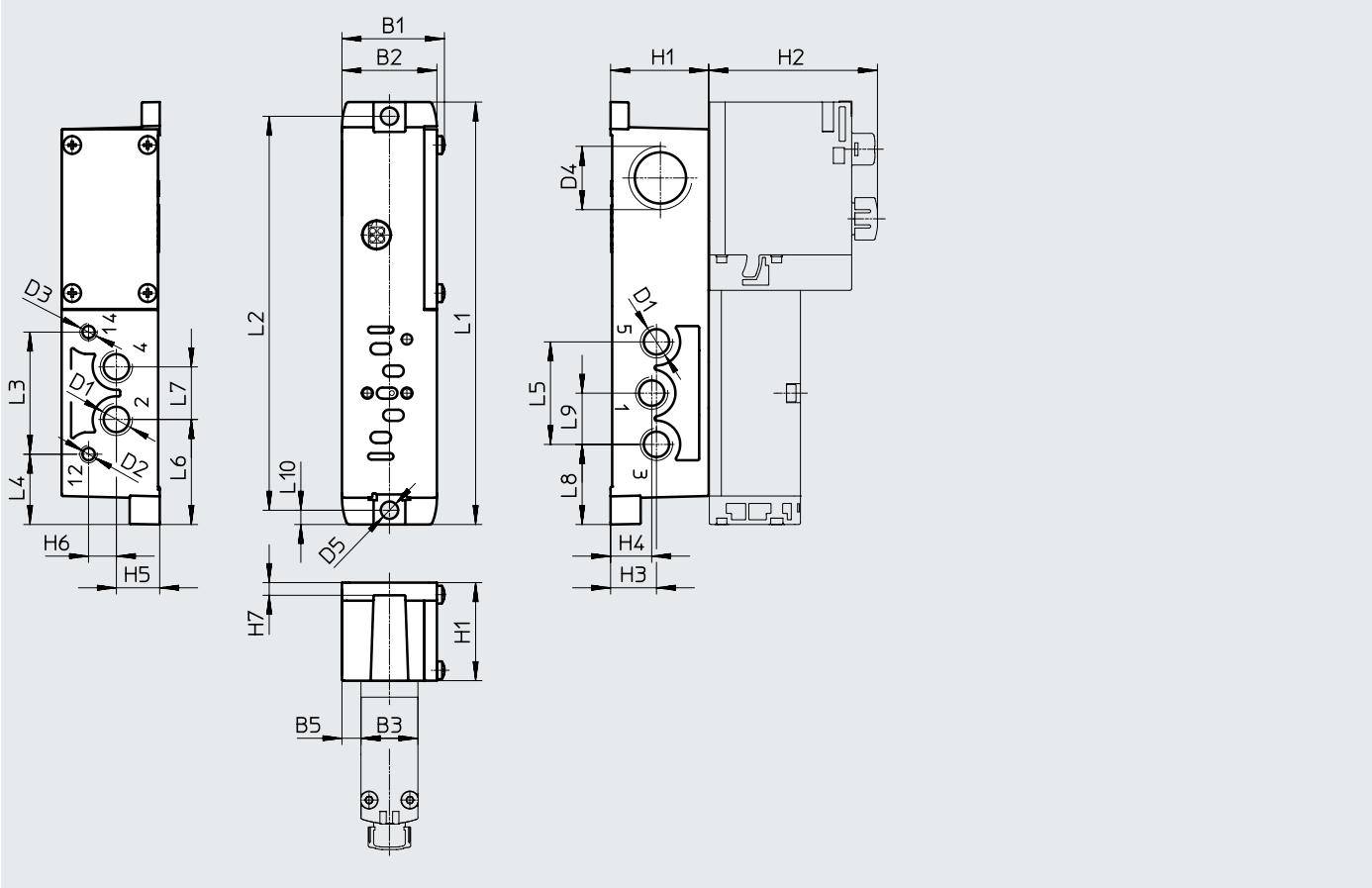
• Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valves on individual sub-base

Dimensions

Download CAD data → www.festo.com

Individual sub-base with cable terminals, width 18 mm



Type	B1	B2	B3	B5	D1	D2	D3	D4	D5 Ø	H1	H2	H3	H4	H5	H6	H7
VABS-S4-2S-G18-K2 ¹⁾	32.4	30	18	6	G1/8	M5	M5	M20x1.5	5.5	31	53.4	14.5	13	13.7	8.8	4
VABS-S4-2S-G18-B-K2 ²⁾							–									

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S4-2S-G18-K2 ¹⁾	133.5	124.5	38.6	22.2	32.4	33.2	16.6	25.3	16.2	4.5
VABS-S4-2S-G18-B-K2 ²⁾										

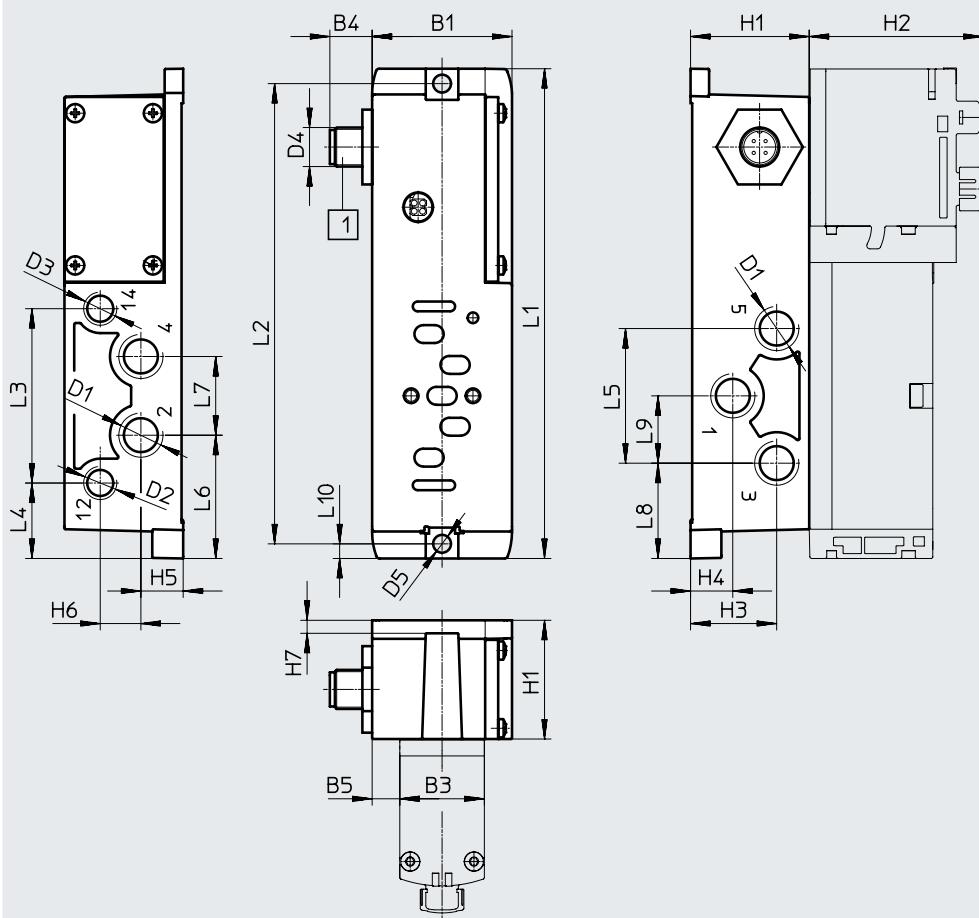
¹⁾ External pilot air supply²⁾ Internal pilot air supply

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valves on individual sub-base

Dimensions

Individual sub-base with M12 plug, width 26 mm

Download CAD data → www.festo.com

[1] Plug to
EN 61076-2-101

Type	B1	B3	B4	B5	D1	D2	D3	D4	D5 Ø	H1	H2	H3	H4	H5	H6	H7
VABS-S4-1S-G14-R3 ¹⁾	43	26	13	8.5	G1/4	G1/8	G1/8	M12x1	5.5	36.5	53.5	26.5	13	13	12.5	4
VABS-S4-1S-G14-B-R3 ²⁾																

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S4-1S-G14-R3 ¹⁾	150.6	141.5	53.6	23.2	41.4	37.9	24.2	29.3	20.7	4.5
VABS-S4-1S-G14-B-R3 ²⁾										

1) External pilot air supply

2) Internal pilot air supply

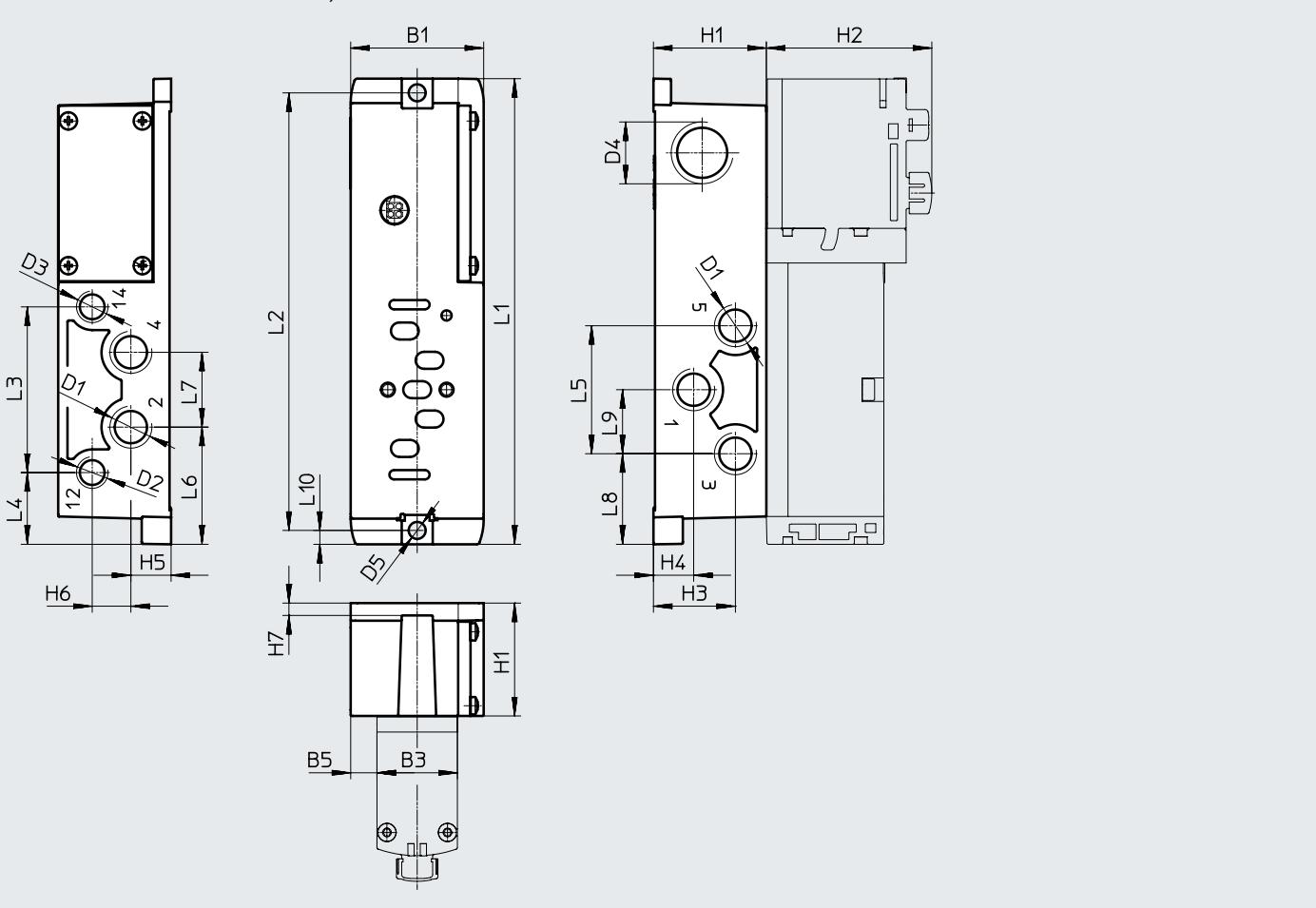
Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valves on individual sub-base

Dimensions

Download CAD data → www.festo.com

Individual sub-base with cable terminals, width 26 mm



Type	B1	B3	B5	D1	D2	D3	D4	D5 Ø	H1	H2	H3	H4	H5	H6	H7
VABS-S4-1S-G14-K2 ¹⁾	43	26	8.5	G1/4	G1/8	G1/8	M20x1.5	5.5	36.5	53.5	26.5	13	13	12.5	4
VABS-S4-1S-G14-B-K2 ²⁾						-									

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S4-1S-G14-K2 ¹⁾	150.6	141.5	53.6	23.2	41.4	37.9	24.2	29.3	20.7	4.5
VABS-S4-1S-G14-B-K2 ²⁾										

1) External pilot air supply

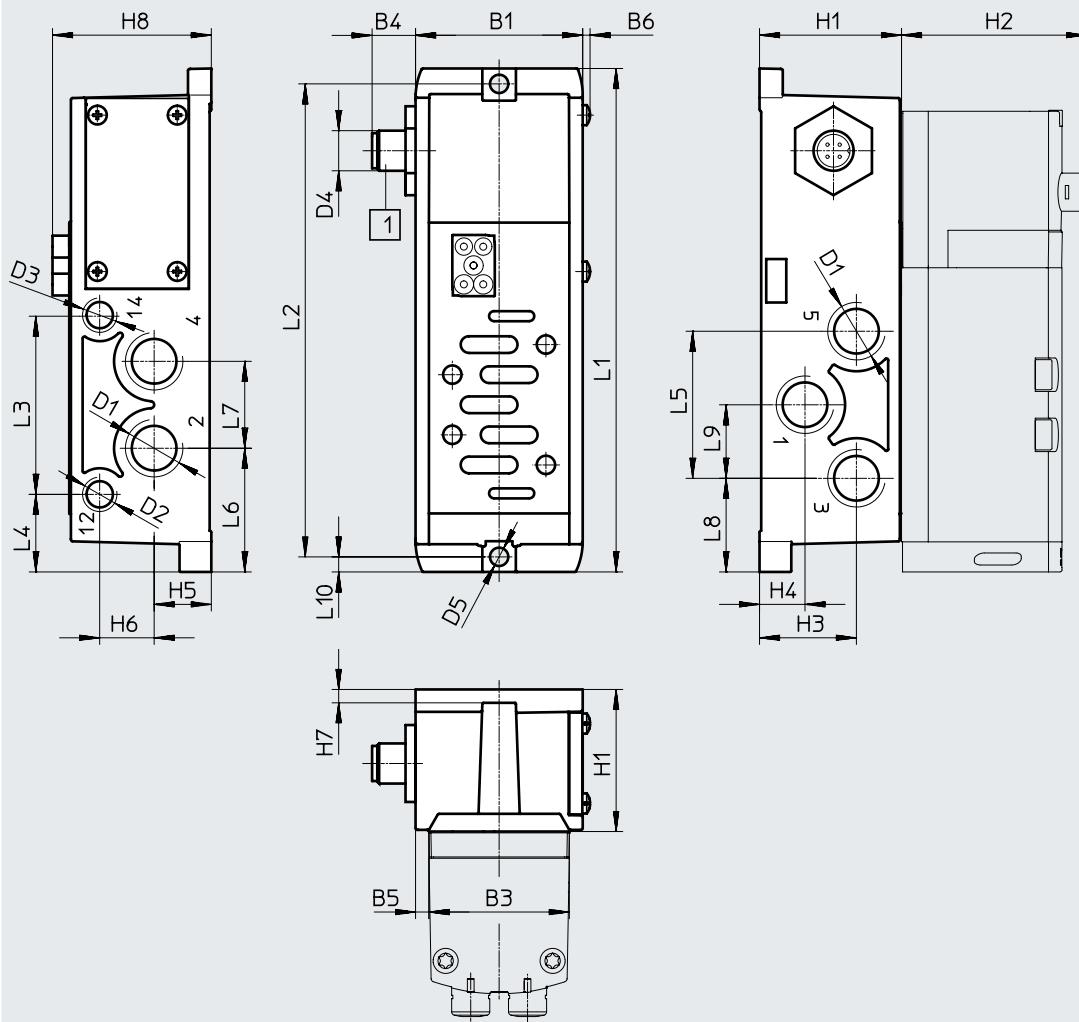
2) Internal pilot air supply

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valves on individual sub-base

Dimensions

Individual sub-base with M12 plug, width 42 mm

Download CAD data → www.festo.com

[1] Plug to
EN 61076-2-101

Type	B1	B3	B4	B5	B6	D1	D2	D3	D4	D5Ø	H1	H2	H3	H4	H5	H6	H7	H8
VABS-S2-1S-G38-R3 ¹⁾	50	42	13	4	2.2	G3/8	G1/8	G1/8	M20x1.5	5.5	42.5	55.3	29	13.6	17.1	16.3	4	47.5
VABS-S2-1S-G38-B-R3 ²⁾																		

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-1S-G38-R3 ¹⁾	150.6	141.5	53.6	23.2	44	37	26	28	22	4.5
VABS-S2-1S-G38-B-R3 ²⁾										

1) External pilot air supply

2) Internal pilot air supply

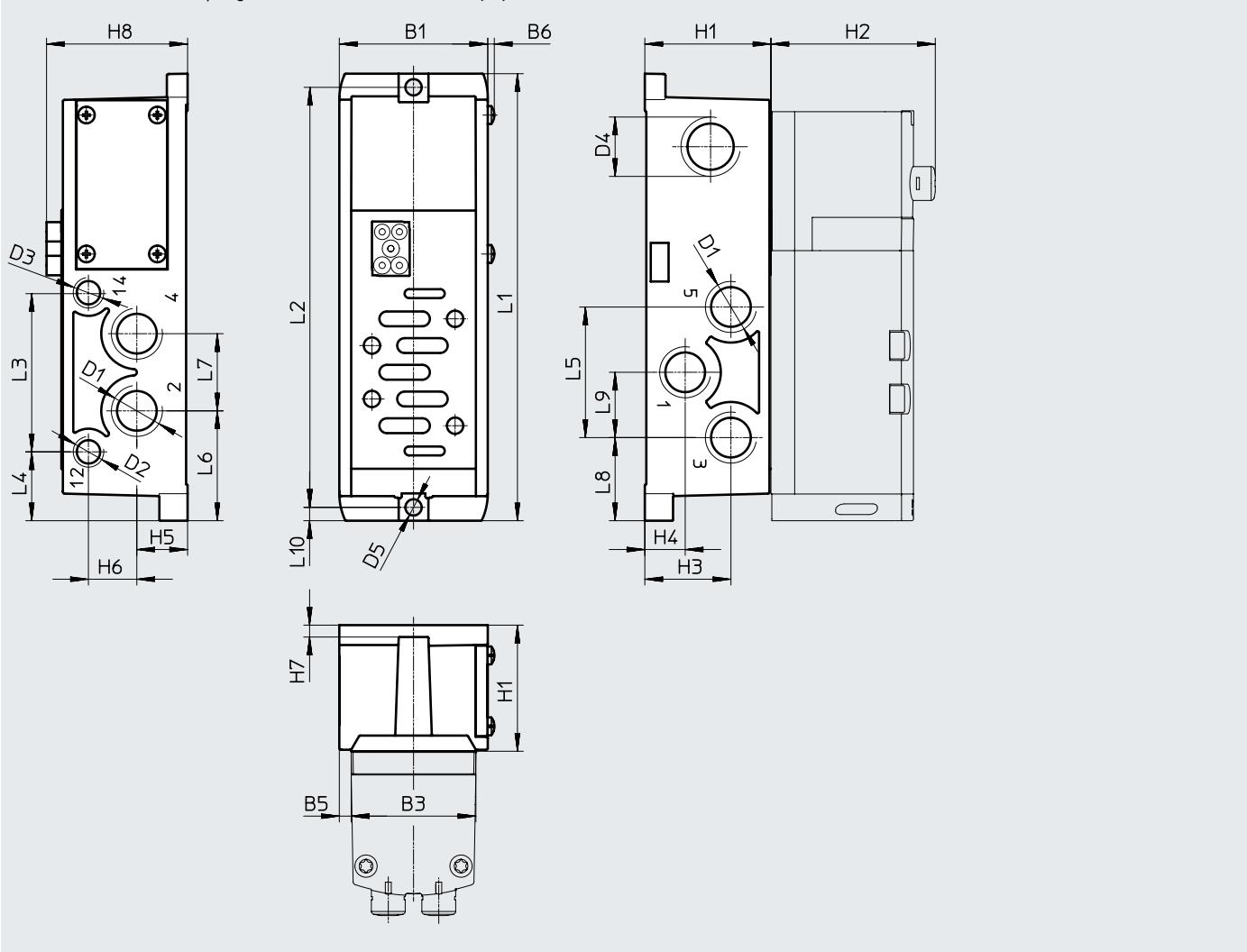
Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valves on individual sub-base

Dimensions

Download CAD data → www.festo.com

Individual sub-base with spring-loaded terminal or for assembly by the user, width 42 mm



Type	B1	B3	B5	B6	D1	D2	D3	D4	D5 Ø	H1	H2	H3	H4	H5	H6	H7	H8
VABS-S2-1S-G38-K1 ¹⁾							G1/8										
VABS-S2-1S-G38-C1 ¹⁾	50	42	4	2.2	G3/8	G1/8	-	M20x1.5	5.5	42.5	55.3	29	13.6	17.1	16.3	4	47.5
VABS-S2-1S-G38-B-K1 ²⁾																	
VABS-S2-1S-G38-B-C1 ²⁾																	

¹⁾ External pilot air supply²⁾ Internal pilot air supply

Note: This product conforms to ISO 1179-1 and ISO 228-1.

 **Note**

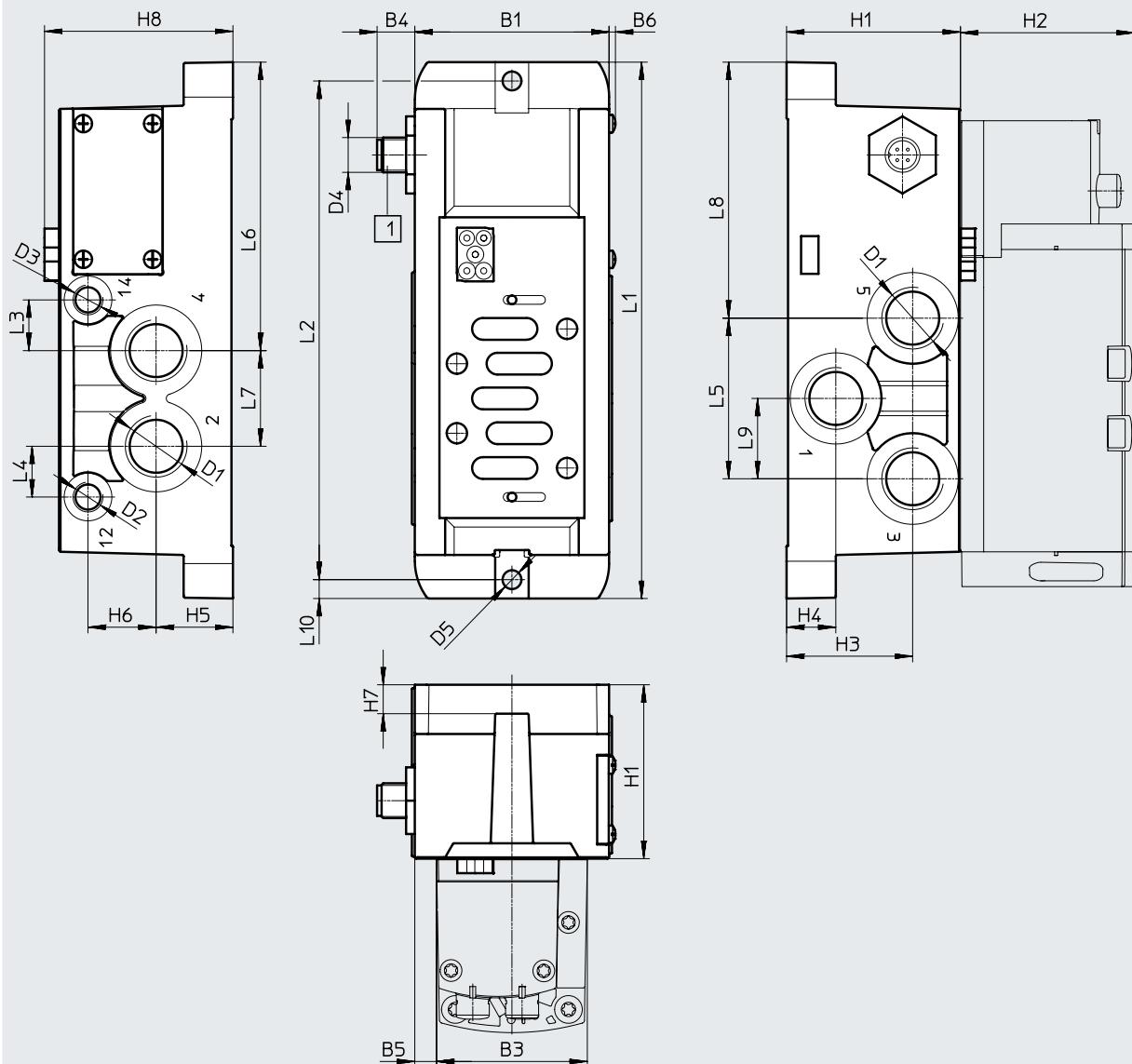
Electrical connection

- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

Data sheet – Valves on individual sub-base

Dimensions

Individual sub-base with M12 plug, width 52 mm

Download CAD data → www.festo.com

[1] Plug to
EN 61076-2-101

Type	B1	B3	B4	B5	B6	D1	D2	D3	D4	D5 Ø	H1	H2	H3	H4	H5	H6	H7	H8
VABS-S2-2S-G12-R3 ¹⁾	67	52	13	7.5	2.2	G1/2	G1/8	G1/8	M12x1	6.5	60	60	43.5	17	26.5	23.5	10	65
VABS-S2-2S-G12-B-R3 ²⁾								-										

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-2S-G12-R3 ¹⁾	185	172	17.5	17.5	55.4	99.5	33	88.3	27.7	6.5
VABS-S2-2S-G12-B-R3 ²⁾										

1) External pilot air supply

2) Internal pilot air supply

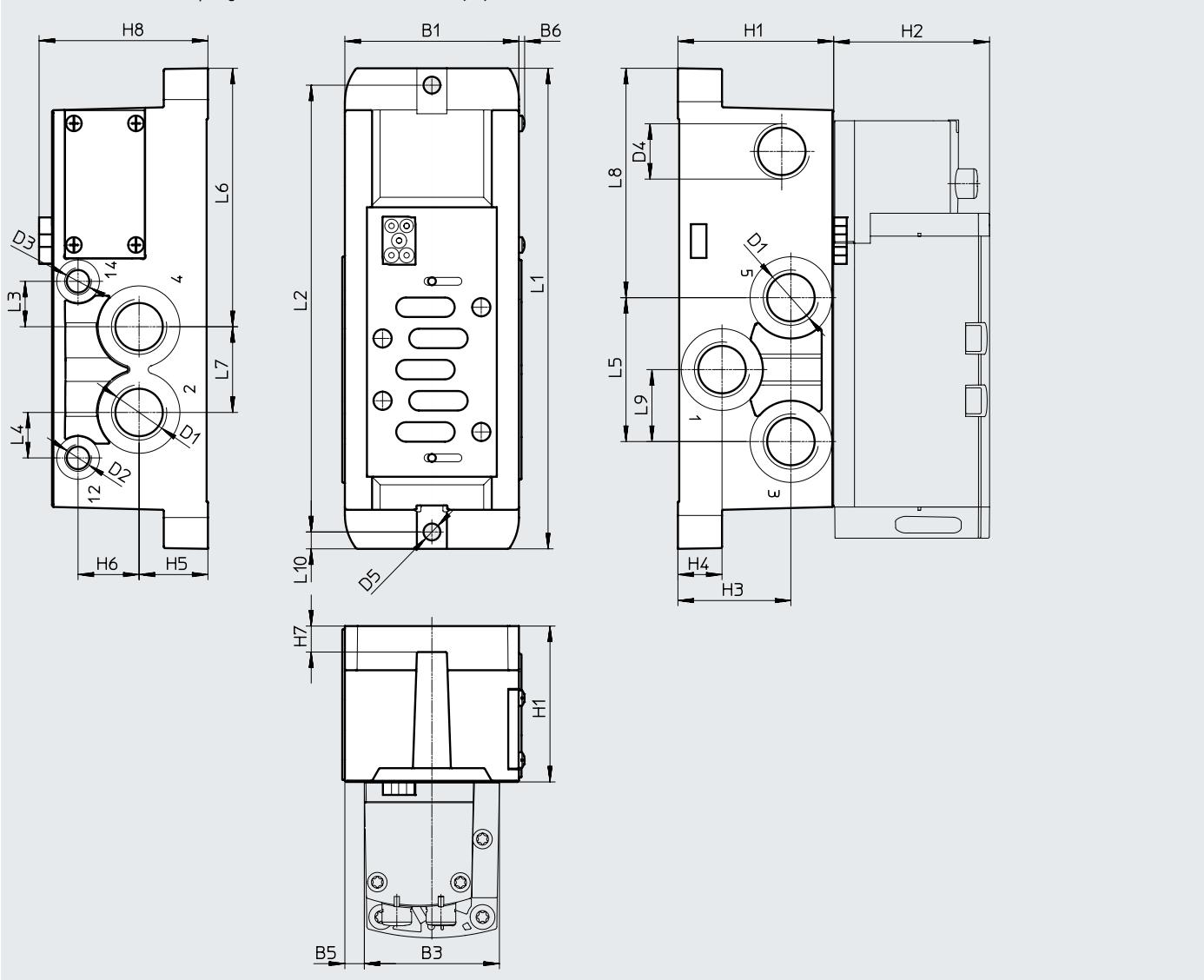
Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet – Valves on individual sub-base

Dimensions

Download CAD data → www.festo.com

Individual sub-base with spring-loaded terminal or for assembly by the user, width 52 mm



Type	B1	B3	B5	B6	D1	D2	D3	D4	D5 Ø	H1	H2	H3	H4	H5	H6	H7	H8
VABS-S2-2S-G12-K1 ¹⁾							G1/8										
VABS-S2-2S-G12-C1 ¹⁾	67	52	7.5	2.2	G1/2	G1/8	-	M20x1.5	6.5	60	60	43.5	17	26.5	23.5	10	65
VABS-S2-2S-G12-B-K1 ²⁾																	
VABS-S2-2S-G12-B-C1 ²⁾																	

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
VABS-S2-2S-G12-K1 ¹⁾										
VABS-S2-2S-G12-C1 ¹⁾	185	172	17.5	17.5	55.4	99.5	33	88.3	27.7	6.5
VABS-S2-2S-G12-B-K1 ²⁾										
VABS-S2-2S-G12-B-C1 ²⁾										

¹⁾ External pilot air supply²⁾ Internal pilot air supply

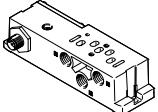
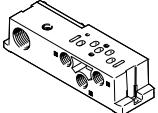
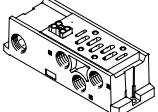
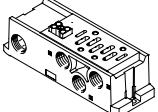
Note: This product conforms to ISO 1179-1 and ISO 228-1.

 **Note**

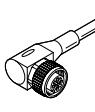
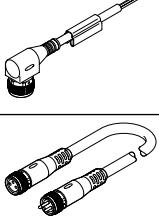
Electrical connection

- VABS-...-K1: open end
- VABS-...-C1: spring-loaded terminal

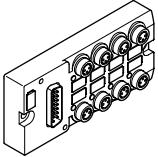
Accessories – Individual connection

Ordering data		Description	Width	Part no.	Type
Individual sub-base, electrical connection with plug M12 (without CE marking)					
	Threaded connection, internal pilot air supply	Connections G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
				8033156	VABS-S4-2S-G18-B-R3-EX1E
		Connections G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
				8033158	VABS-S4-1S-G14-B-R3-EX1E
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546104	VABS-S2-1S-G38-B-R3
				8033160	VABS-S2-1S-G38-B-R3-EX1E
		Connections G1/2	52 mm	555645	VABS-S2-2S-G12-B-R3
				8033162	VABS-S2-2S-G12-B-R3-EX1E
Individual sub-base, electrical connection via cable terminals					
	Threaded connection, internal pilot air supply	Connections G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2
		Connections G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
	Threaded connection, external pilot air supply	Connections G1/8	18 mm	539723	VABS-S4-2S-G18-K2
		Connections G1/4	26 mm	539725	VABS-S4-1S-G14-K2
Individual sub-base, electrical connection via spring-loaded terminal					
	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546762	VABS-S2-1S-G38-B-C1
		Connections G1/2	52 mm	555643	VABS-S2-2S-G12-B-C1
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546760	VABS-S2-1S-G38-C1
		Connections G1/2	52 mm	555638	VABS-S2-2S-G12-C1
Individual sub-base, electrical connection via cable (open end)					
	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546102	VABS-S2-1S-G38-B-K1
		Connections G1/2	52 mm	555641	VABS-S2-2S-G12-B-K1
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546099	VABS-S2-1S-G38-K1
		Connections G1/2	52 mm	555636	VABS-S2-2S-G12-K1

Accessories – Individual connection

Ordering data		Description	Part no.	Type
Plug socket for electrical connection of individual valves				
	Angled socket, M12x1, 4-pin, type A, screw terminal		12956	SIE-WD-TR
Connecting cable for electrical connection of individual valves at the individual electrical connection, 6-way or 10-way				
	<ul style="list-style-type: none"> Angled socket, M12x1, 4-pin Open end, 4-wire 	5 m	164258	SIM-M12-4WD-5-Pu
	<ul style="list-style-type: none"> Straight socket, M12x1, 5-pin Open end, 4-wire 	5 m	541328	NEBU-M12G5-K-5-LE4
	<ul style="list-style-type: none"> Angled socket, M12x1, 5-pin Open end, 4-wire 	5 m	541329	NEBU-M12W5-K-5-LE4
	Modular system for connecting cables	–	–	NEBU-... → Internet: nebu
Pneumatic connection accessories				
A selection of possible fittings, blanking plugs, silencers and other pneumatic accessories can be found in the chapter Accessories → page: 243 or on the website via the individual search terms: Internet → connection technology, silencer, blanking plug				

Accessories

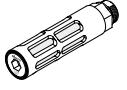
Ordering data		Code	Description	Part no.	Type	PU ¹⁾
Multi-pin plug distributor						
	-	15-pin Sub-D socket/8x 3-pin M8 plugs	8 I/Os	177669	MPV-E/A08-M8	1
Push-in fitting with connecting thread						
	-	G1/8 for tubing O.D. 6 mm	Plastic releasing ring Metal releasing ring	186096 558662	QS-G1/8-6 NPQM-D-G18-Q6-P10	10
	E	tubing O.D. 8 mm	Plastic releasing ring Metal releasing ring	186098 558663	QS-G1/8-8 NPQM-D-G18-Q8-P10	10
	-	tubing O.D. 10 mm	Plastic releasing ring	190643	QS-G1/8-10	10
	E	G1/4 for tubing O.D. 8 mm	Plastic releasing ring Metal releasing ring	186099 558665	QS-G1/4-8 NPQM-D-G14-Q8-P10	10
	-	tubing O.D. 10 mm	Plastic releasing ring Metal releasing ring	186101 558666	QS-G1/4-10 NPQM-D-G14-Q10-P10	10
	E	tubing O.D. 12 mm	Plastic releasing ring Metal releasing ring	186350 558667	QS-G1/4-12 NPQM-D-G14-Q12-P10	10
	-	G3/8 for tubing O.D. 10 mm	Plastic releasing ring Metal releasing ring	186102 558669	QS-G3/8-10 NPQM-D-G38-Q10-P10	10
	E	tubing O.D. 12 mm	Plastic releasing ring Metal releasing ring	186114 558670	QS-G3/8-12-I NPQM-D-G38-Q12-P10	10
	-	G1/2 for tubing O.D. 12 mm	Plastic releasing ring Metal releasing ring	186104 558672	QS-G1/2-12 NPQM-D-G12-Q12-P10	1
	E	tubing O.D. 14 mm	Metal releasing ring	570451	NPQM-D-G12-Q14-P10	1
	-	tubing O.D. 16 mm	Plastic releasing ring	186105	QS-G1/2-16	1
Barbed hose fitting/push-in fitting						
	-	For right-hand end plate	G3/4 R1	8040613 572260	QS-G3/4-22 N-1-P-19	1
	-	For adapter plate	R1	572260	N-1-P-19	1

1) Packaging unit

 **Note**

Where the highest protection is required for electrical and electronic components (antistatic requirements), push-in fittings in a metal design, type NPQM... should be selected.

Accessories

Ordering data			Code	Description	Part no.	Type	PU ¹⁾
Silencer							
	U	Standard design, connecting thread	G1/8	2307	U-1/8	1	
			G1/4	2316	U-1/4	1	
			G1/2	6844	U-1/2-B	1	
			G3/4	6845	U-3/4-B	1	
			G1	151990	U-1-B	1	
	A	Sintered design, connecting thread	G1/8	1205860	AMTE-M-LH-G18	20	
			G1/4	1205861	AMTE-M-LH-G14	20	
			G1/2	1205863	AMTE-M-LH-G12	10	
			G3/4	1205864	AMTE-M-LH-G34	10	
			G1	1205865	AMTE-M-LH-G1	10	
Blanking plug							
	-	Connecting thread	M5	3843	B-M5	10	
			G1/8	3568	B-1/8	10	
			G1/4	3569	B-1/4	10	
			G1/2	3571	B-1/2	10	
			G3/4	3572	B-3/4	1	
			G1	5763	B-1	1	
Other pneumatic connection accessories							
A selection of other possible fittings, blanking plugs and silencers can be found on the website via the individual search terms:							
Internet → connection technology, silencer, blanking plug							

1) Packaging unit