AITEX FABRIC IMAGE DATABASE

• https://www.aitex.es/afid/ (https://www.aitex.es/afid/ (https://www.aitex.es/afid/)

Data

- The textile fabric database consists of 245 images of 7 different fabrics
- Images have a size of 4096×256 pixels
- There are 140 defect-free images, 20 for each type of fabric
- With different types of defects, there are 105 images

Environment

Data set

```
In []: ! pip install opency-python

Requirement already satisfied: opency-python in /usr/local/lib/python3.
    7/dist-packages (4.1.2.30)
Requirement already satisfied: numpy>=1.14.5 in /usr/local/lib/python3.
    7/dist-packages (from opency-python) (1.19.5)

In []: import cv2
import os
import glob
import shutil
import random
import string
import numpy as np

In []: PATH_DEFECT = 'dataset/Defect_images/'
PATH_MASK = 'dataset/Mask_images/'
PATH_NODEFECT = 'dataset/NODefect_images/'
```

```
In [ ]: random.seed(0)
        defect_list = glob.glob(PATH_DEFECT + '*.png')
        mask_list = glob.glob(PATH_MASK + '*.png')
        pass_list = glob.glob(PATH_NODEFECT + '**/*.png')
        # Match defect-mask pairs
        new defect list = list()
        new_mask_list = list()
        for defect in defect_list:
            num = defect.split('/')[-1].split('_')[0]
            for mask in mask_list:
                num_mask = mask.split('/')[-1].split('_')[0]
                if num == num mask:
                    new_defect_list.append(defect)
                    new_mask_list.append(mask)
                    break
        defect_list = new_defect_list
        mask_list = new_mask_list
```

```
In [ ]: # train dataset
        if os.path.exists('dataset/OK') is False:
            os.mkdir('dataset/OK')
        if os.path.exists('dataset/FAIL') is False:
            os.mkdir('dataset/FAIL')
        if os.path.exists('dataset/MASK') is False:
            os.mkdir('dataset/MASK')
        idx = 0
        for file_name in pass_list:
            img = cv2.imread(file name)
            height, width, _ = img.shape
            step = height // 2
            for i in range(width // step):
                w = i * step
                 if w < width - height and random.randint(0, 9) < 3:</pre>
                     patch = img[:, w:w+height, :]
                     cv2.imwrite('dataset/OK/%04d.png' % idx, patch)
                     idx += 1
        patch_pair_list = list()
        for item in zip(defect list, mask list):
            defect, mask = item
            img d = cv2.imread(defect)
            img m = cv2.imread(mask)
            height, width, = img d.shape
            step = height // 2
            for i in range(width // step):
                w = i * step
                 if w < width - height:</pre>
                     patch = img d[:, w:w+height, :]
                     patch d = img m[:, w:w+height, :]
                     if patch d.sum() > 0:
                         patch pair list.append((patch, patch d))
        random.shuffle(patch_pair_list)
        for idx, pair in enumerate(patch pair list):
            patch, patch d = pair
            cv2.imwrite('dataset/FAIL/%04d.png' % idx, patch)
            cv2.imwrite('dataset/MASK/%04d.png' % idx, patch d)
```

```
In [ ]: # The test dataset
        if os.path.exists('data/') is False:
            os.mkdir('data/')
        if os.path.exists('tfrecords/') is False:
            os.mkdir('tfrecords/')
        if os.path.exists('model/') is False:
            os.mkdir('model/')
        if os.path.exists('data/input data') is False:
            os.mkdir('data/input data')
        if os.path.exists('data/output_csv') is False:
            os.mkdir('data/output csv')
        idx = 0
        for file name in pass list:
            img = cv2.imread(file name)
            height, width, _ = img.shape
            step = height // 2
            for i in range(width // step):
                w = i * step
                if w < width - height and random.randint(0, 9) < 5:</pre>
                     patch = img[:, w:w+height, :]
                     cv2.imwrite('data/input_data/ok_%04d.png' % idx, patch)
                     idx += 1
        patch_pair_list = list()
        for item in zip(defect_list, mask_list):
            defect, mask = item
            img d = cv2.imread(defect)
            img m = cv2.imread(mask)
            height, width, = img d.shape
            step = height // 2
            for i in range(width // step):
                w = i * step
                if w < width - height:</pre>
                     patch = img d[:, w:w+height, :]
                     patch d = img m[:, w:w+height, :]
                     if patch d.sum() > 0:
                         patch pair list.append((patch, patch d))
        random.shuffle(patch pair list)
        for idx, pair in enumerate(patch pair list):
            patch, patch d = pair
            cv2.imwrite('data/input data/fail %04d.png' % idx, patch)
```

Data Preprocessing

- TFRecord Builder
 - Data Serialization to learn faster

```
In [ ]: import glob
import os
import tensorflow as tf
import cv2
```

Paths and Hyperparameters

```
In [ ]: DATASET_OK_PATTERN = 'dataset/OK/*.png'
DATASET_FAIL_PATTERN = 'dataset/FAIL/*.png'

# to serialize the data into binary
TFRECORD_PATH = 'tfrecords/'
IMAGE_PER_TFRECORD = 100
```

Import data

TFRecord functions

```
In [ ]: | def | bytes feature(value):
            """Returns a bytes list from a string / byte."""
            if isinstance(value, type(tf.constant(0))):
                value = value.numpy()
            return tf.train.Feature(bytes list=tf.train.BytesList(value=[value
        ]))
        def int64 feature(value):
            """Returns an int64 list from a bool / enum / int / uint."""
            return tf.train.Feature(int64_list=tf.train.Int64List(value=[value
        ]))
        def image example(image string, label):
            image shape = tf.image.decode image(image string).shape
            feature = {
                 'height': _int64_feature(image_shape[0]),
                 'width': int64 feature(image shape[1]),
                 'depth': _int64_feature(image_shape[2]),
                 'label': _int64_feature(label),
                 'image raw': bytes feature(image string),
            }
            return tf.train.Example(features=tf.train.Features(feature=feature))
```

Write TFRecords

Model learning

Hyper parameter

```
In [ ]: EPOCHS = 1000
    RESULT_SAVE_PATH = 'results/'
```

Function define

Inception-based model function

```
In [ ]: def Model():
            def inception(filters):
                def subnetwork(x):
                    h1 = Conv2D(filters, (1, 1), padding='same', activation='rel
        u')(x)
                    h1 = MaxPool2D()(h1)
                    h2 = Conv2D(filters // 2, (1, 1), padding='same', activation
        ='relu')(x)
                    h2 = Conv2D(filters, (3, 3), padding='same', activation='rel
        u')(h2)
                    h2 = MaxPool2D()(h2)
                    h3 = Conv2D(filters // 2, (1, 1), padding='same', activation
        ='relu')(x)
                    h3 = Conv2D(filters, (5, 5), padding='same', activation='rel
        u')(h3)
                    h3 = MaxPool2D()(h3)
                     return Concatenate()([h1, h2, h3])
                return subnetwork
            x = tf.keras.Input(shape=(256, 256, 3))
            h = inception(16)(x)
            h = inception(32)(h)
            h = inception(32)(h)
            h = inception(32)(h)
            h = inception(32)(h)
            h = Flatten()(h)
            h = Dense(1024, activation='relu')(h)
            y = Dense(1, activation='sigmoid')(h)
            return tf.keras.Model(inputs=x, outputs=y)
```

Data preprocessing function

```
In [ ]: def preprocess(img):
    return tf.image.convert_image_dtype(img, tf.float32)
```

Data Augmentation function

· do filp, rotate, translation

```
In [ ]: def augmentation(img, label):
            def flip(x):
                x = tf.image.random_flip_left_right(x)
                x = tf.image.random_flip_up_down(x)
                return x
            def rotate(x):
                x = tf.cond(tf.random.uniform(shape=[], minval=0.0, maxval=1.0,
        dtype=tf.float32) > 0.5,
                            lambda: tfa.image.rotate(x,
                                                tf.random.uniform(shape=[], minva
        1=0.0, maxval=360.0, dtype=tf.float32),
                                                interpolation='BILINEAR'),
                            lambda: x)
                return x
            def translation(x):
                dx = tf.random.uniform(shape=[], minval=-10.0, maxval=10.0, dtyp
        e=tf.float32)
                dy = tf.random.uniform(shape=[], minval=-10.0, maxval=10.0, dtyp
        e=tf.float32)
                x = tf.cond(tf.random.uniform(shape=[], minval=0.0, maxval=1.0,
        dtype=tf.float32) > 0.5,
                             lambda: tfa.image.transform(x,
                                                          [0, 0, dx, 0, 0, dy, 0,
        0],
                                                          interpolation='BILINEAR'
        ),
                             lambda: x)
                return x
            img = flip(img)
            img = rotate(img)
            img = translation(img)
            return imq, label
```

Load TFRecords

```
In [ ]: tffiles = glob.glob('tfrecords/*')
        raw image dataset = tf.data.TFRecordDataset(tffiles)
        image_feature_description = {
            'height': tf.io.FixedLenFeature([], tf.int64),
            'width': tf.io.FixedLenFeature([], tf.int64),
            'depth': tf.io.FixedLenFeature([], tf.int64),
            'label': tf.io.FixedLenFeature([], tf.int64),
            'image raw': tf.io.FixedLenFeature([], tf.string),
        }
        def _parse_image_function(example_proto):
            return tf.io.parse single example(example proto, image feature descr
        iption)
        def _ parse image label(parsed dataset):
            return preprocess(tf.image.decode png(parsed dataset['image raw'])),
        parsed dataset['label']
        parsed image dataset = raw image dataset.map( parse image function)
        dataset = parsed image dataset.map( parse image label)
```

Train and Validation set

```
In [ ]: ds_size = 0
    for _ in dataset:
        ds_size += 1

        train_size = int(ds_size * 0.7)

        ds = dataset.shuffle(ds_size)
        ds_train = ds.take(train_size).shuffle(1024, reshuffle_each_iteration=Tr
        ue).prefetch(1024).batch(32).map(augmentation)
        ds_valid = ds.skip(train_size).prefetch(1024).batch(32)
```

Build a model and start learning

```
Epoch 1/1000
- accuracy: 0.5261 - val loss: 0.6901 - val accuracy: 0.4937
Epoch 2/1000
58/58 [============ ] - 34s 522ms/step - loss: 0.6935
- accuracy: 0.5087 - val_loss: 0.6919 - val_accuracy: 0.5076
Epoch 3/1000
- accuracy: 0.4995 - val_loss: 0.6874 - val_accuracy: 0.4987
Epoch 4/1000
58/58 [============ ] - 34s 504ms/step - loss: 0.6845
- accuracy: 0.5506 - val_loss: 0.6865 - val_accuracy: 0.5723
Epoch 5/1000
58/58 [==============] - 34s 514ms/step - loss: 0.6871
- accuracy: 0.5256 - val_loss: 0.6854 - val_accuracy: 0.5063
Epoch 6/1000
- accuracy: 0.5147 - val_loss: 0.6887 - val_accuracy: 0.6409
Epoch 7/1000
- accuracy: 0.5234 - val_loss: 0.6879 - val_accuracy: 0.5203
Epoch 8/1000
- accuracy: 0.5370 - val_loss: 0.7002 - val_accuracy: 0.5025
Epoch 9/1000
58/58 [============= ] - 33s 498ms/step - loss: 0.6883
- accuracy: 0.5397 - val loss: 1.0727 - val accuracy: 0.5165
Epoch 10/1000
58/58 [============= ] - 34s 512ms/step - loss: 0.7020
- accuracy: 0.5109 - val loss: 0.6948 - val accuracy: 0.4480
Epoch 11/1000
- accuracy: 0.5354 - val loss: 0.6628 - val accuracy: 0.6548
Epoch 12/1000
- accuracy: 0.5109 - val loss: 0.6914 - val accuracy: 0.6053
Epoch 13/1000
- accuracy: 0.5147 - val loss: 0.6783 - val accuracy: 0.5888
Epoch 14/1000
58/58 [============= ] - 34s 506ms/step - loss: 0.6815
- accuracy: 0.5664 - val loss: 0.6555 - val accuracy: 0.5787
Epoch 15/1000
- accuracy: 0.5881 - val loss: 0.6438 - val accuracy: 0.6612
Epoch 16/1000
58/58 [============== ] - 32s 484ms/step - loss: 0.6824
- accuracy: 0.5375 - val loss: 0.6582 - val accuracy: 0.6586
Epoch 17/1000
- accuracy: 0.6001 - val loss: 0.6141 - val accuracy: 0.6853
Epoch 18/1000
58/58 [============== ] - 33s 496ms/step - loss: 0.6496
- accuracy: 0.5996 - val loss: 0.6260 - val accuracy: 0.6675
Epoch 19/1000
- accuracy: 0.5930 - val_loss: 0.6628 - val accuracy: 0.6091
```

```
Epoch 20/1000
- accuracy: 0.5484 - val_loss: 0.6167 - val_accuracy: 0.6764
Epoch 21/1000
58/58 [============ ] - 33s 496ms/step - loss: 0.6433
- accuracy: 0.5985 - val_loss: 0.6411 - val_accuracy: 0.6853
Epoch 22/1000
- accuracy: 0.6045 - val_loss: 0.6002 - val_accuracy: 0.6574
Epoch 23/1000
58/58 [============= ] - 33s 491ms/step - loss: 0.6449
- accuracy: 0.6088 - val_loss: 0.6154 - val_accuracy: 0.6117
Epoch 24/1000
- accuracy: 0.5615 - val loss: 0.5975 - val accuracy: 0.6561
Epoch 25/1000
- accuracy: 0.6115 - val_loss: 0.5642 - val_accuracy: 0.7195
Epoch 26/1000
- accuracy: 0.5990 - val_loss: 0.5437 - val_accuracy: 0.7538
Epoch 27/1000
58/58 [============ ] - 34s 519ms/step - loss: 0.6509
- accuracy: 0.5854 - val_loss: 0.5922 - val_accuracy: 0.7069
Epoch 28/1000
58/58 [============= ] - 33s 494ms/step - loss: 0.6338
- accuracy: 0.5996 - val_loss: 0.5952 - val_accuracy: 0.7398
Epoch 29/1000
- accuracy: 0.5871 - val loss: 0.5400 - val accuracy: 0.7360
Epoch 30/1000
- accuracy: 0.5892 - val loss: 0.6298 - val accuracy: 0.6802
Epoch 31/1000
- accuracy: 0.5773 - val loss: 0.5538 - val accuracy: 0.7310
Epoch 32/1000
58/58 [============= ] - 33s 488ms/step - loss: 0.6402
- accuracy: 0.6186 - val_loss: 0.5983 - val accuracy: 0.6764
Epoch 33/1000
58/58 [============ ] - 32s 487ms/step - loss: 0.6298
- accuracy: 0.6072 - val loss: 0.5571 - val accuracy: 0.7272
Epoch 34/1000
- accuracy: 0.6137 - val_loss: 0.5717 - val_accuracy: 0.7018
Epoch 35/1000
- accuracy: 0.6300 - val loss: 0.5357 - val accuracy: 0.7538
Epoch 36/1000
58/58 [============== ] - 33s 502ms/step - loss: 0.6327
- accuracy: 0.5930 - val_loss: 0.5702 - val accuracy: 0.7576
Epoch 37/1000
58/58 [============== ] - 32s 487ms/step - loss: 0.6259
- accuracy: 0.6425 - val loss: 0.5498 - val accuracy: 0.7589
Epoch 38/1000
- accuracy: 0.6496 - val loss: 0.5431 - val accuracy: 0.7360
```

```
Epoch 39/1000
- accuracy: 0.6213 - val_loss: 0.5213 - val_accuracy: 0.7589
Epoch 40/1000
58/58 [============ ] - 33s 503ms/step - loss: 0.6304
- accuracy: 0.6317 - val_loss: 0.5640 - val_accuracy: 0.7551
Epoch 41/1000
- accuracy: 0.6126 - val_loss: 0.5465 - val_accuracy: 0.7437
Epoch 42/1000
58/58 [============= ] - 34s 510ms/step - loss: 0.6189
- accuracy: 0.6387 - val_loss: 0.5703 - val_accuracy: 0.7069
Epoch 43/1000
- accuracy: 0.6235 - val loss: 0.5368 - val accuracy: 0.7145
Epoch 44/1000
58/58 [============ ] - 34s 508ms/step - loss: 0.6318
- accuracy: 0.6170 - val_loss: 0.5874 - val_accuracy: 0.7538
Epoch 45/1000
- accuracy: 0.6159 - val_loss: 0.5402 - val_accuracy: 0.7500
Epoch 46/1000
58/58 [============ ] - 35s 524ms/step - loss: 0.6638
- accuracy: 0.6153 - val_loss: 0.5381 - val_accuracy: 0.7310
Epoch 47/1000
58/58 [============= ] - 34s 506ms/step - loss: 0.6185
- accuracy: 0.6224 - val_loss: 0.5884 - val_accuracy: 0.6409
Epoch 48/1000
- accuracy: 0.6197 - val loss: 0.5039 - val accuracy: 0.7576
Epoch 49/1000
- accuracy: 0.6262 - val loss: 0.5116 - val accuracy: 0.7741
Epoch 50/1000
- accuracy: 0.5985 - val loss: 0.5063 - val accuracy: 0.7741
Epoch 51/1000
58/58 [============= ] - 32s 485ms/step - loss: 0.6066
- accuracy: 0.6208 - val_loss: 0.5087 - val_accuracy: 0.7652
Epoch 52/1000
58/58 [============= ] - 33s 489ms/step - loss: 0.5843
- accuracy: 0.6665 - val loss: 0.4794 - val accuracy: 0.7690
Epoch 53/1000
- accuracy: 0.6496 - val loss: 0.5256 - val accuracy: 0.7627
Epoch 54/1000
- accuracy: 0.6888 - val loss: 0.4940 - val accuracy: 0.7779
Epoch 55/1000
58/58 [============= ] - 33s 490ms/step - loss: 0.6355
- accuracy: 0.6257 - val_loss: 0.6095 - val accuracy: 0.6853
Epoch 56/1000
58/58 [============ ] - 32s 484ms/step - loss: 0.6263
- accuracy: 0.6376 - val loss: 0.5176 - val accuracy: 0.7690
Epoch 57/1000
- accuracy: 0.6279 - val loss: 0.5230 - val accuracy: 0.7221
```

```
Epoch 58/1000
- accuracy: 0.6485 - val_loss: 0.5118 - val_accuracy: 0.7589
Epoch 59/1000
58/58 [============ ] - 34s 508ms/step - loss: 0.6097
- accuracy: 0.6333 - val_loss: 0.5106 - val_accuracy: 0.7538
Epoch 60/1000
- accuracy: 0.6322 - val_loss: 0.5115 - val_accuracy: 0.7525
Epoch 61/1000
- accuracy: 0.6311 - val_loss: 0.4538 - val_accuracy: 0.7766
Epoch 62/1000
- accuracy: 0.6453 - val loss: 0.4784 - val accuracy: 0.7766
Epoch 63/1000
- accuracy: 0.6251 - val_loss: 0.4884 - val_accuracy: 0.7652
Epoch 64/1000
- accuracy: 0.6066 - val_loss: 0.5105 - val_accuracy: 0.7805
Epoch 65/1000
58/58 [============= ] - 32s 483ms/step - loss: 0.6003
- accuracy: 0.6366 - val_loss: 0.4739 - val_accuracy: 0.7817
Epoch 66/1000
58/58 [============= ] - 33s 499ms/step - loss: 0.6082
- accuracy: 0.6322 - val_loss: 0.4762 - val_accuracy: 0.7703
Epoch 67/1000
- accuracy: 0.6425 - val loss: 0.4718 - val accuracy: 0.7703
Epoch 68/1000
- accuracy: 0.6376 - val loss: 0.4296 - val accuracy: 0.7893
Epoch 69/1000
- accuracy: 0.6480 - val loss: 0.4576 - val accuracy: 0.7728
Epoch 70/1000
58/58 [============== ] - 33s 507ms/step - loss: 0.5943
- accuracy: 0.6240 - val loss: 0.4630 - val accuracy: 0.7703
Epoch 71/1000
58/58 [============ ] - 32s 488ms/step - loss: 0.5668
- accuracy: 0.6578 - val loss: 0.4467 - val accuracy: 0.7690
Epoch 72/1000
- accuracy: 0.6523 - val loss: 0.4786 - val accuracy: 0.7627
Epoch 73/1000
- accuracy: 0.6017 - val loss: 0.4148 - val accuracy: 0.8020
Epoch 74/1000
58/58 [============== ] - 34s 518ms/step - loss: 0.5859
- accuracy: 0.6398 - val_loss: 0.4549 - val accuracy: 0.7665
Epoch 75/1000
58/58 [============== ] - 33s 504ms/step - loss: 0.5701
- accuracy: 0.6376 - val loss: 0.4251 - val accuracy: 0.7678
Epoch 76/1000
- accuracy: 0.6360 - val loss: 0.5738 - val accuracy: 0.7602
```

```
Epoch 77/1000
- accuracy: 0.6730 - val_loss: 0.5869 - val_accuracy: 0.7424
Epoch 78/1000
58/58 [============ ] - 32s 486ms/step - loss: 0.5890
- accuracy: 0.6300 - val_loss: 0.4779 - val_accuracy: 0.7779
Epoch 79/1000
- accuracy: 0.6360 - val_loss: 0.4214 - val_accuracy: 0.7690
Epoch 80/1000
58/58 [============= ] - 33s 493ms/step - loss: 0.5755
- accuracy: 0.6474 - val_loss: 0.4046 - val_accuracy: 0.7944
Epoch 81/1000
- accuracy: 0.6001 - val loss: 0.5451 - val accuracy: 0.6992
Epoch 82/1000
58/58 [============ ] - 34s 514ms/step - loss: 0.6493
- accuracy: 0.5550 - val_loss: 0.5187 - val_accuracy: 0.7310
Epoch 83/1000
- accuracy: 0.6398 - val_loss: 0.4725 - val_accuracy: 0.7665
Epoch 84/1000
58/58 [============= ] - 33s 488ms/step - loss: 0.5474
- accuracy: 0.6741 - val_loss: 0.4499 - val_accuracy: 0.7982
Epoch 85/1000
58/58 [============= ] - 33s 501ms/step - loss: 0.5868
- accuracy: 0.6208 - val_loss: 0.4213 - val_accuracy: 0.7805
Epoch 86/1000
- accuracy: 0.6338 - val loss: 0.4892 - val accuracy: 0.7525
Epoch 87/1000
- accuracy: 0.6502 - val loss: 0.4112 - val accuracy: 0.7855
Epoch 88/1000
- accuracy: 0.6126 - val loss: 0.4618 - val accuracy: 0.7995
Epoch 89/1000
58/58 [============== ] - 34s 512ms/step - loss: 0.5836
- accuracy: 0.6300 - val loss: 0.4284 - val accuracy: 0.8147
Epoch 90/1000
58/58 [============= ] - 33s 491ms/step - loss: 0.5717
- accuracy: 0.6523 - val loss: 0.5070 - val accuracy: 0.7652
Epoch 91/1000
- accuracy: 0.5979 - val loss: 0.4417 - val accuracy: 0.7919
Epoch 92/1000
- accuracy: 0.6186 - val loss: 0.4389 - val accuracy: 0.7766
Epoch 93/1000
58/58 [============== ] - 33s 487ms/step - loss: 0.5416
- accuracy: 0.6632 - val_loss: 0.4269 - val accuracy: 0.8046
Epoch 94/1000
58/58 [============== ] - 34s 507ms/step - loss: 0.5977
- accuracy: 0.6344 - val loss: 0.4651 - val accuracy: 0.7830
Epoch 95/1000
- accuracy: 0.6159 - val loss: 0.3928 - val accuracy: 0.7970
```

```
Epoch 96/1000
- accuracy: 0.6692 - val_loss: 0.4032 - val_accuracy: 0.8008
Epoch 97/1000
58/58 [============ ] - 32s 479ms/step - loss: 0.5242
- accuracy: 0.6855 - val_loss: 0.3887 - val_accuracy: 0.8096
Epoch 98/1000
- accuracy: 0.6300 - val_loss: 0.3953 - val_accuracy: 0.8363
Epoch 99/1000
58/58 [============== ] - 32s 478ms/step - loss: 0.5674
- accuracy: 0.6605 - val_loss: 0.3729 - val_accuracy: 0.8185
Epoch 100/1000
- accuracy: 0.6322 - val loss: 0.3811 - val accuracy: 0.8338
Epoch 101/1000
58/58 [============ ] - 33s 492ms/step - loss: 0.5502
- accuracy: 0.6513 - val_loss: 0.3619 - val_accuracy: 0.8274
Epoch 102/1000
- accuracy: 0.6556 - val_loss: 0.3546 - val_accuracy: 0.8439
Epoch 103/1000
58/58 [============ ] - 34s 514ms/step - loss: 0.5469
- accuracy: 0.6474 - val_loss: 0.4209 - val_accuracy: 0.7817
Epoch 104/1000
58/58 [============= ] - 33s 504ms/step - loss: 0.5592
- accuracy: 0.6502 - val_loss: 0.3833 - val_accuracy: 0.8147
Epoch 105/1000
- accuracy: 0.6148 - val loss: 0.3661 - val accuracy: 0.8135
Epoch 106/1000
- accuracy: 0.6556 - val loss: 0.3621 - val accuracy: 0.8363
Epoch 107/1000
- accuracy: 0.6621 - val loss: 0.4150 - val accuracy: 0.7995
Epoch 108/1000
58/58 [============== ] - 34s 503ms/step - loss: 0.6153
- accuracy: 0.6012 - val loss: 0.4540 - val accuracy: 0.7931
Epoch 109/1000
58/58 [============= ] - 34s 506ms/step - loss: 0.5774
- accuracy: 0.6507 - val loss: 0.4562 - val accuracy: 0.7855
Epoch 110/1000
- accuracy: 0.6583 - val loss: 0.3977 - val accuracy: 0.8198
Epoch 111/1000
- accuracy: 0.6643 - val loss: 0.3679 - val accuracy: 0.8579
Epoch 112/1000
58/58 [============== ] - 34s 518ms/step - loss: 0.5673
- accuracy: 0.6556 - val_loss: 0.4779 - val accuracy: 0.7259
Epoch 113/1000
58/58 [============== ] - 32s 471ms/step - loss: 0.5451
- accuracy: 0.6697 - val loss: 0.4523 - val accuracy: 0.7779
Epoch 114/1000
- accuracy: 0.6507 - val loss: 0.3655 - val accuracy: 0.8693
```

```
Epoch 115/1000
- accuracy: 0.6262 - val_loss: 0.3844 - val_accuracy: 0.8464
Epoch 116/1000
58/58 [============ ] - 35s 522ms/step - loss: 0.5651
- accuracy: 0.6279 - val_loss: 0.3203 - val_accuracy: 0.8642
Epoch 117/1000
- accuracy: 0.6382 - val_loss: 0.4405 - val_accuracy: 0.7931
Epoch 118/1000
- accuracy: 0.6251 - val_loss: 0.4438 - val_accuracy: 0.7995
Epoch 119/1000
- accuracy: 0.6621 - val loss: 0.4249 - val accuracy: 0.8198
Epoch 120/1000
58/58 [============ ] - 33s 502ms/step - loss: 0.5301
- accuracy: 0.6801 - val_loss: 0.4560 - val_accuracy: 0.8249
Epoch 121/1000
- accuracy: 0.6638 - val_loss: 0.3211 - val_accuracy: 0.8668
Epoch 122/1000
58/58 [============= ] - 33s 498ms/step - loss: 0.5310
- accuracy: 0.6649 - val_loss: 0.4186 - val_accuracy: 0.8096
Epoch 123/1000
- accuracy: 0.6741 - val_loss: 0.3165 - val_accuracy: 0.8744
Epoch 124/1000
- accuracy: 0.6730 - val loss: 0.3165 - val accuracy: 0.8629
Epoch 125/1000
- accuracy: 0.6942 - val loss: 0.3375 - val accuracy: 0.8579
Epoch 126/1000
- accuracy: 0.6746 - val loss: 0.3942 - val accuracy: 0.8541
Epoch 127/1000
58/58 [============== ] - 34s 516ms/step - loss: 0.5212
- accuracy: 0.6507 - val loss: 0.2902 - val accuracy: 0.8832
Epoch 128/1000
58/58 [============ ] - 33s 502ms/step - loss: 0.5034
- accuracy: 0.6872 - val loss: 0.2487 - val accuracy: 0.9010
Epoch 129/1000
- accuracy: 0.6980 - val loss: 0.5745 - val accuracy: 0.7462
Epoch 130/1000
58/58 [================= ] - 34s 516ms/step - loss: 0.5767
- accuracy: 0.6436 - val loss: 0.3549 - val accuracy: 0.8820
Epoch 131/1000
58/58 [============== ] - 34s 519ms/step - loss: 0.4976
- accuracy: 0.6888 - val_loss: 0.3101 - val accuracy: 0.8896
Epoch 132/1000
58/58 [=============== ] - 34s 507ms/step - loss: 0.4798
- accuracy: 0.7209 - val loss: 0.2674 - val accuracy: 0.8985
Epoch 133/1000
- accuracy: 0.6850 - val loss: 0.2525 - val accuracy: 0.8959
```

```
Epoch 134/1000
- accuracy: 0.6980 - val_loss: 0.2803 - val_accuracy: 0.9036
Epoch 135/1000
58/58 [=========== ] - 32s 484ms/step - loss: 0.5248
- accuracy: 0.6714 - val_loss: 0.2065 - val_accuracy: 0.9264
Epoch 136/1000
- accuracy: 0.6741 - val_loss: 0.3632 - val_accuracy: 0.8604
Epoch 137/1000
58/58 [============= ] - 34s 521ms/step - loss: 0.4820
- accuracy: 0.7133 - val_loss: 0.2343 - val_accuracy: 0.9099
Epoch 138/1000
- accuracy: 0.7160 - val loss: 0.2446 - val accuracy: 0.9099
Epoch 139/1000
58/58 [=========== ] - 34s 509ms/step - loss: 0.5100
- accuracy: 0.6774 - val_loss: 0.2152 - val_accuracy: 0.9264
Epoch 140/1000
- accuracy: 0.6948 - val_loss: 0.2240 - val_accuracy: 0.9124
Epoch 141/1000
58/58 [=========== ] - 35s 521ms/step - loss: 0.5208
- accuracy: 0.6736 - val_loss: 0.2751 - val_accuracy: 0.8959
Epoch 142/1000
- accuracy: 0.6763 - val_loss: 0.1861 - val_accuracy: 0.9353
Epoch 143/1000
- accuracy: 0.7193 - val loss: 0.2903 - val accuracy: 0.8794
Epoch 144/1000
- accuracy: 0.7160 - val loss: 0.2530 - val accuracy: 0.9061
Epoch 145/1000
- accuracy: 0.6828 - val loss: 0.2352 - val accuracy: 0.8997
Epoch 146/1000
58/58 [============= ] - 33s 496ms/step - loss: 0.4959
- accuracy: 0.6921 - val loss: 0.2376 - val accuracy: 0.9137
Epoch 147/1000
58/58 [============ ] - 32s 473ms/step - loss: 0.4391
- accuracy: 0.7339 - val loss: 0.2309 - val accuracy: 0.9150
Epoch 148/1000
- accuracy: 0.6768 - val loss: 0.2459 - val accuracy: 0.9099
Epoch 149/1000
- accuracy: 0.6790 - val loss: 0.2252 - val accuracy: 0.9086
Epoch 150/1000
58/58 [============= ] - 32s 486ms/step - loss: 0.4445
- accuracy: 0.7356 - val_loss: 0.2276 - val accuracy: 0.9239
Epoch 151/1000
58/58 [============== ] - 33s 501ms/step - loss: 0.4611
- accuracy: 0.7193 - val loss: 0.2083 - val accuracy: 0.9277
Epoch 152/1000
- accuracy: 0.7013 - val loss: 0.2099 - val accuracy: 0.9074
```

```
Epoch 153/1000
- accuracy: 0.7149 - val_loss: 0.1910 - val_accuracy: 0.9213
Epoch 154/1000
58/58 [============ ] - 33s 505ms/step - loss: 0.4365
- accuracy: 0.7394 - val_loss: 0.1975 - val_accuracy: 0.9162
Epoch 155/1000
- accuracy: 0.7361 - val_loss: 0.2042 - val_accuracy: 0.9226
Epoch 156/1000
58/58 [============== ] - 34s 511ms/step - loss: 0.4574
- accuracy: 0.7274 - val_loss: 0.2051 - val_accuracy: 0.9226
Epoch 157/1000
- accuracy: 0.7182 - val loss: 0.1980 - val accuracy: 0.9188
Epoch 158/1000
58/58 [============ ] - 32s 480ms/step - loss: 0.4276
- accuracy: 0.7361 - val_loss: 0.1838 - val_accuracy: 0.9315
Epoch 159/1000
- accuracy: 0.7301 - val_loss: 0.1947 - val_accuracy: 0.9289
Epoch 160/1000
- accuracy: 0.7116 - val_loss: 0.2224 - val_accuracy: 0.9099
Epoch 161/1000
58/58 [============= ] - 33s 496ms/step - loss: 0.4377
- accuracy: 0.7291 - val_loss: 0.1968 - val_accuracy: 0.9239
Epoch 162/1000
- accuracy: 0.6980 - val loss: 0.2047 - val accuracy: 0.9201
Epoch 163/1000
- accuracy: 0.7291 - val loss: 0.1625 - val accuracy: 0.9365
Epoch 164/1000
- accuracy: 0.6986 - val loss: 0.1881 - val accuracy: 0.9340
Epoch 165/1000
58/58 [============= ] - 34s 506ms/step - loss: 0.4768
- accuracy: 0.7111 - val loss: 0.1488 - val accuracy: 0.9530
Epoch 166/1000
58/58 [============= ] - 34s 510ms/step - loss: 0.4412
- accuracy: 0.7144 - val loss: 0.2037 - val accuracy: 0.9188
Epoch 167/1000
- accuracy: 0.6882 - val loss: 0.1701 - val accuracy: 0.9327
Epoch 168/1000
- accuracy: 0.6910 - val loss: 0.2170 - val accuracy: 0.9112
Epoch 169/1000
58/58 [============= ] - 34s 505ms/step - loss: 0.4690
- accuracy: 0.7013 - val_loss: 0.1597 - val accuracy: 0.9365
Epoch 170/1000
58/58 [============== ] - 34s 508ms/step - loss: 0.4264
- accuracy: 0.7345 - val loss: 0.1940 - val accuracy: 0.9289
Epoch 171/1000
- accuracy: 0.7519 - val loss: 0.1960 - val accuracy: 0.9226
```

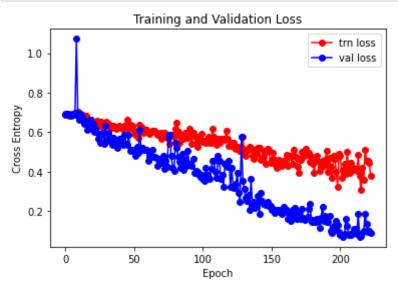
```
Epoch 172/1000
- accuracy: 0.7073 - val_loss: 0.1582 - val_accuracy: 0.9442
Epoch 173/1000
58/58 [============ ] - 34s 511ms/step - loss: 0.5019
- accuracy: 0.6719 - val_loss: 0.2089 - val_accuracy: 0.9150
Epoch 174/1000
- accuracy: 0.6964 - val_loss: 0.1662 - val_accuracy: 0.9365
Epoch 175/1000
58/58 [============== ] - 34s 521ms/step - loss: 0.4855
- accuracy: 0.6774 - val_loss: 0.1573 - val_accuracy: 0.9365
Epoch 176/1000
- accuracy: 0.6491 - val loss: 0.1599 - val accuracy: 0.9277
Epoch 177/1000
58/58 [============ ] - 34s 515ms/step - loss: 0.4855
- accuracy: 0.6801 - val_loss: 0.1687 - val_accuracy: 0.9226
Epoch 178/1000
- accuracy: 0.6730 - val_loss: 0.2105 - val_accuracy: 0.9251
Epoch 179/1000
58/58 [============= ] - 34s 515ms/step - loss: 0.4485
- accuracy: 0.7203 - val_loss: 0.2380 - val_accuracy: 0.9188
Epoch 180/1000
- accuracy: 0.6828 - val_loss: 0.1451 - val_accuracy: 0.9365
Epoch 181/1000
- accuracy: 0.7122 - val loss: 0.1556 - val accuracy: 0.9378
Epoch 182/1000
- accuracy: 0.7476 - val loss: 0.1471 - val accuracy: 0.9277
Epoch 183/1000
- accuracy: 0.6882 - val loss: 0.1448 - val accuracy: 0.9327
Epoch 184/1000
58/58 [============= ] - 34s 503ms/step - loss: 0.4789
- accuracy: 0.6752 - val loss: 0.1620 - val accuracy: 0.9429
Epoch 185/1000
58/58 [============ ] - 33s 501ms/step - loss: 0.4500
- accuracy: 0.7209 - val loss: 0.1480 - val accuracy: 0.9327
Epoch 186/1000
- accuracy: 0.7470 - val loss: 0.1133 - val accuracy: 0.9683
Epoch 187/1000
58/58 [============== ] - 33s 490ms/step - loss: 0.4261
- accuracy: 0.6986 - val loss: 0.1649 - val accuracy: 0.9353
Epoch 188/1000
58/58 [============= ] - 33s 493ms/step - loss: 0.4535
- accuracy: 0.7334 - val_loss: 0.2222 - val accuracy: 0.9112
Epoch 189/1000
58/58 [============== ] - 34s 514ms/step - loss: 0.4292
- accuracy: 0.7296 - val loss: 0.1522 - val accuracy: 0.9429
Epoch 190/1000
- accuracy: 0.7018 - val loss: 0.1763 - val accuracy: 0.9175
```

```
Epoch 191/1000
- accuracy: 0.6556 - val_loss: 0.1464 - val_accuracy: 0.9353
Epoch 192/1000
58/58 [=========== ] - 33s 492ms/step - loss: 0.4000
- accuracy: 0.7361 - val_loss: 0.1456 - val_accuracy: 0.9302
Epoch 193/1000
- accuracy: 0.7040 - val_loss: 0.1769 - val_accuracy: 0.9277
Epoch 194/1000
58/58 [============= ] - 34s 504ms/step - loss: 0.4226
- accuracy: 0.7116 - val_loss: 0.0975 - val_accuracy: 0.9632
Epoch 195/1000
- accuracy: 0.7655 - val loss: 0.0908 - val accuracy: 0.9683
Epoch 196/1000
58/58 [============ ] - 35s 524ms/step - loss: 0.4775
- accuracy: 0.6687 - val_loss: 0.1230 - val_accuracy: 0.9543
Epoch 197/1000
- accuracy: 0.6964 - val_loss: 0.1144 - val_accuracy: 0.9657
Epoch 198/1000
58/58 [============ ] - 32s 483ms/step - loss: 0.4003
- accuracy: 0.7448 - val_loss: 0.1504 - val_accuracy: 0.9492
Epoch 199/1000
58/58 [============= ] - 33s 489ms/step - loss: 0.3251
- accuracy: 0.7922 - val_loss: 0.1286 - val_accuracy: 0.9632
Epoch 200/1000
- accuracy: 0.6850 - val loss: 0.0936 - val accuracy: 0.9759
Epoch 201/1000
- accuracy: 0.6915 - val loss: 0.0794 - val accuracy: 0.9784
Epoch 202/1000
- accuracy: 0.7644 - val loss: 0.0782 - val accuracy: 0.9810
Epoch 203/1000
58/58 [============== ] - 34s 508ms/step - loss: 0.4074
- accuracy: 0.7356 - val loss: 0.0691 - val accuracy: 0.9810
Epoch 204/1000
58/58 [============= ] - 33s 504ms/step - loss: 0.4397
- accuracy: 0.7035 - val loss: 0.0855 - val accuracy: 0.9784
Epoch 205/1000
- accuracy: 0.7503 - val loss: 0.1620 - val accuracy: 0.9480
Epoch 206/1000
58/58 [================= ] - 33s 504ms/step - loss: 0.4978
- accuracy: 0.6779 - val loss: 0.1221 - val accuracy: 0.9619
Epoch 207/1000
58/58 [============= ] - 34s 524ms/step - loss: 0.4129
- accuracy: 0.7247 - val_loss: 0.0785 - val accuracy: 0.9721
Epoch 208/1000
58/58 [============== ] - 32s 487ms/step - loss: 0.3961
- accuracy: 0.7514 - val loss: 0.0861 - val accuracy: 0.9708
Epoch 209/1000
- accuracy: 0.7144 - val loss: 0.0802 - val accuracy: 0.9721
```

```
Epoch 210/1000
- accuracy: 0.7383 - val_loss: 0.0877 - val_accuracy: 0.9708
Epoch 211/1000
58/58 [============ ] - 33s 494ms/step - loss: 0.4114
- accuracy: 0.7231 - val_loss: 0.1088 - val_accuracy: 0.9645
Epoch 212/1000
- accuracy: 0.7350 - val_loss: 0.1099 - val_accuracy: 0.9657
Epoch 213/1000
58/58 [============= ] - 33s 490ms/step - loss: 0.4025
- accuracy: 0.7470 - val_loss: 0.0861 - val_accuracy: 0.9670
Epoch 214/1000
- accuracy: 0.7122 - val loss: 0.1860 - val accuracy: 0.9442
Epoch 215/1000
58/58 [============ ] - 33s 494ms/step - loss: 0.3764
- accuracy: 0.7688 - val_loss: 0.0706 - val_accuracy: 0.9784
Epoch 216/1000
- accuracy: 0.8139 - val_loss: 0.0720 - val_accuracy: 0.9759
Epoch 217/1000
58/58 [============ ] - 34s 507ms/step - loss: 0.4189
- accuracy: 0.7301 - val_loss: 0.0913 - val_accuracy: 0.9683
Epoch 218/1000
58/58 [============= ] - 33s 500ms/step - loss: 0.3585
- accuracy: 0.7753 - val_loss: 0.0990 - val_accuracy: 0.9645
Epoch 219/1000
- accuracy: 0.6997 - val loss: 0.1865 - val accuracy: 0.9315
Epoch 220/1000
58/58 [============= ] - 33s 498ms/step - loss: 0.4566
- accuracy: 0.7029 - val loss: 0.1355 - val accuracy: 0.9289
Epoch 221/1000
- accuracy: 0.6964 - val loss: 0.0922 - val accuracy: 0.9708
Epoch 222/1000
58/58 [============= ] - 34s 507ms/step - loss: 0.4458
- accuracy: 0.6980 - val loss: 0.0988 - val accuracy: 0.9721
Epoch 223/1000
58/58 [============ ] - 33s 504ms/step - loss: 0.3759
- accuracy: 0.7557 - val loss: 0.0895 - val accuracy: 0.9708
Epoch 00223: early stopping
```

Plotting

```
In [ ]: loss = history.history['loss']
    val_loss = history.history['val_loss']
    plt.figure()
    plt.plot(loss, 'ro-', label='trn loss')
    plt.plot(val_loss, 'bo-', label='val loss')
    plt.ylabel('Cross Entropy')
    plt.xlabel('Epoch')
    plt.legend(loc='upper right')
    plt.title('Training and Validation Loss')
    plt.show()
```



- the learning stopped at 223 epoch.
- The result
 - trn_loss: 0.3759
 - trn_accuracy: 0.7557
 - val loss: 0.0895
 - val_accuracy: 0.9708