



Supplier Work Instruction

Title: <u>198-000309 and 198-000310 (RoHS) Assembly Details</u>	No: SUP-W-286	Page: 1 of 5
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Date	Rev	Changes	By	Ck.
Aug, 26 2014	1	New assembly (new printer chip set assembly)	Kryz J.	

Connector J8

1. Place J8 on bottom of PCB, oriented as shown below. (*184-966x5 was original design*)

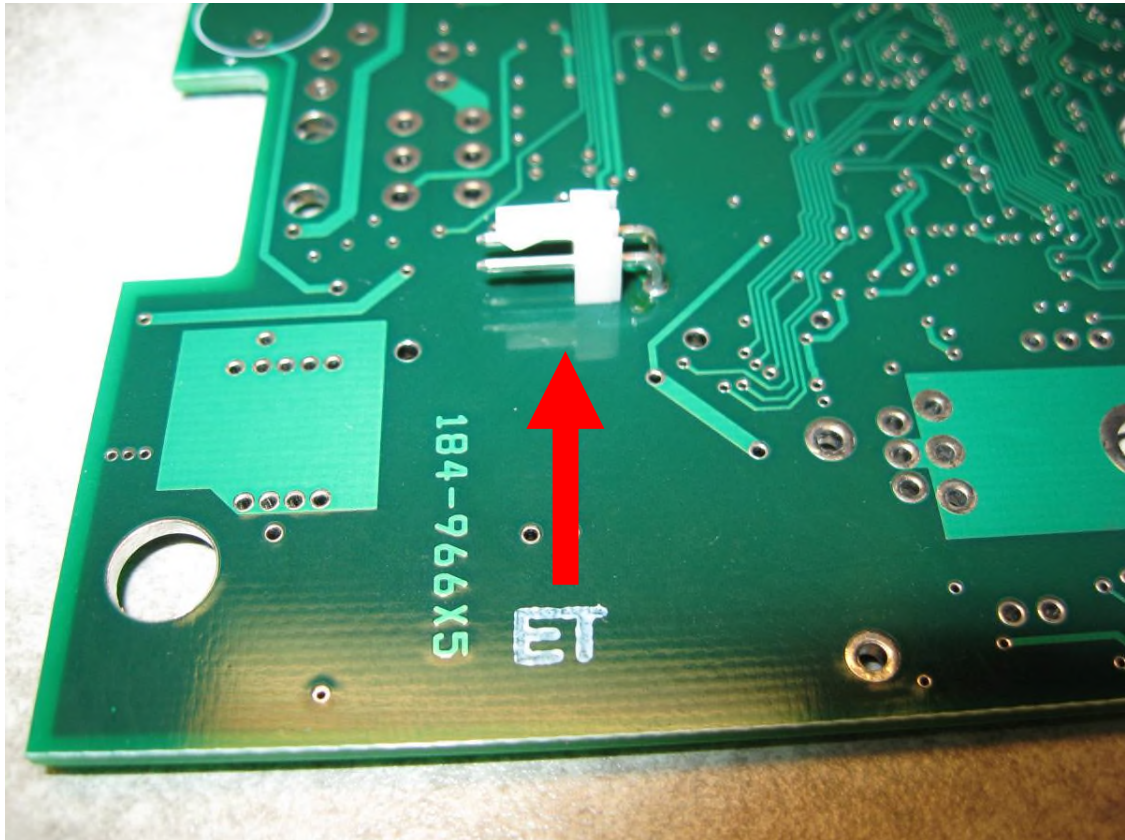


Figure 1

198-000309 and 198-000310 (RoHS) Assembly Details

LED 2

1. Place LED2 close to the edge of PCB, maximum 0.100" off of PCB.

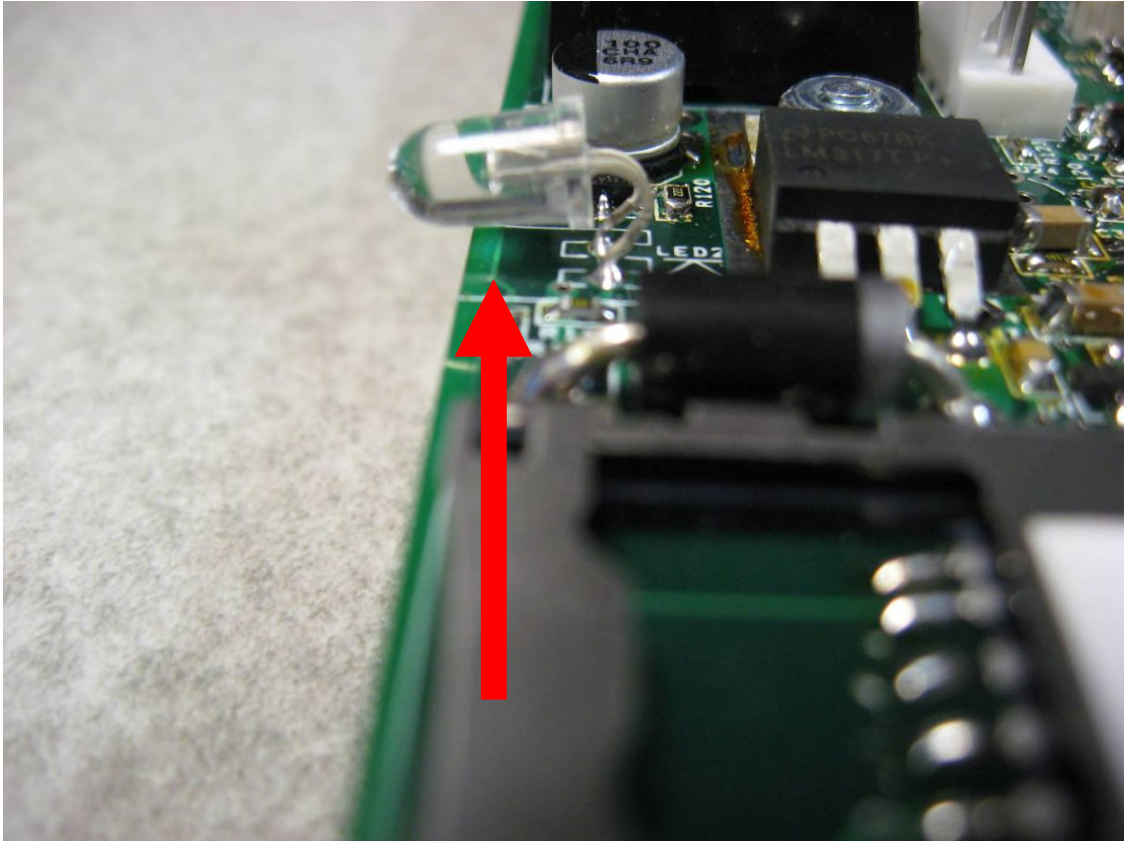


Figure 2

VR3

1. Add screw and nut to VR3 and tighten.

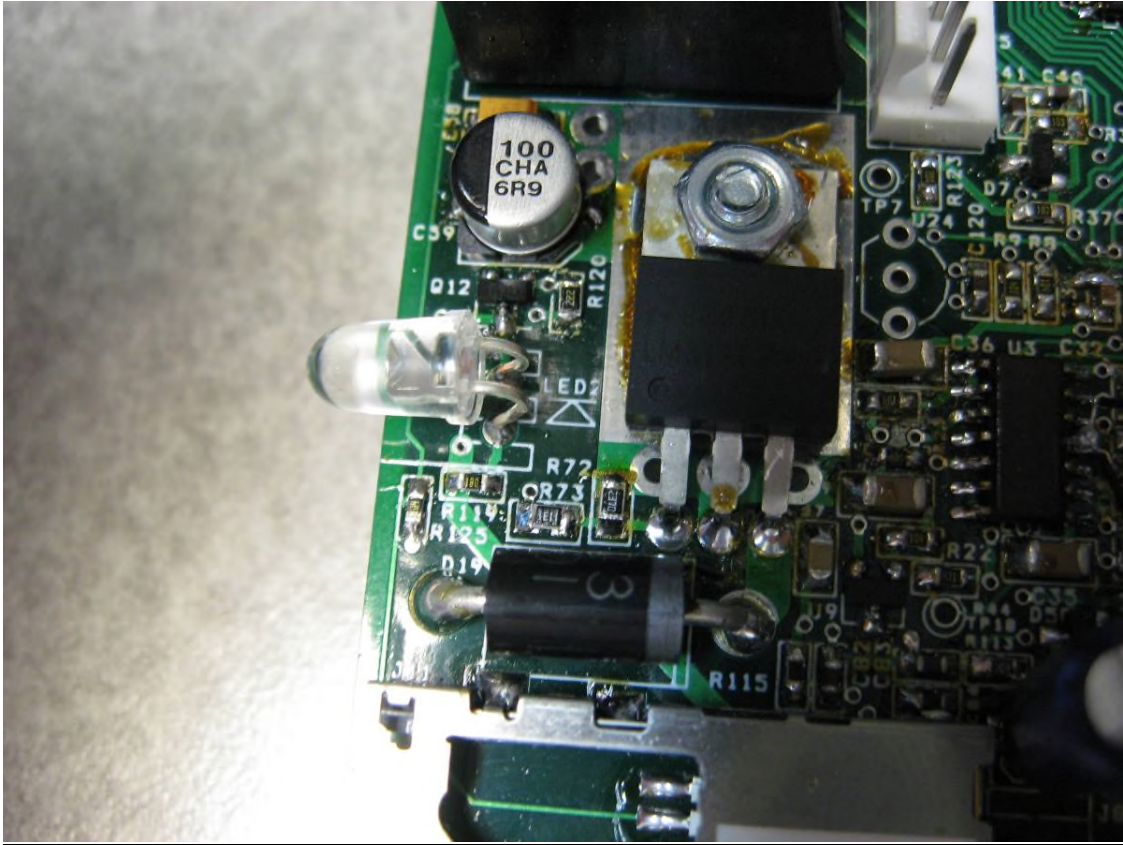


Figure 3

198-000309 and 198-000310 (RoHS) Assembly Details

J2 connector

Verified display is working before applying silicon. Add waterproof silicon to display connector. Silicon must cover top and all around of connector (J2). See figure 4 and 5.

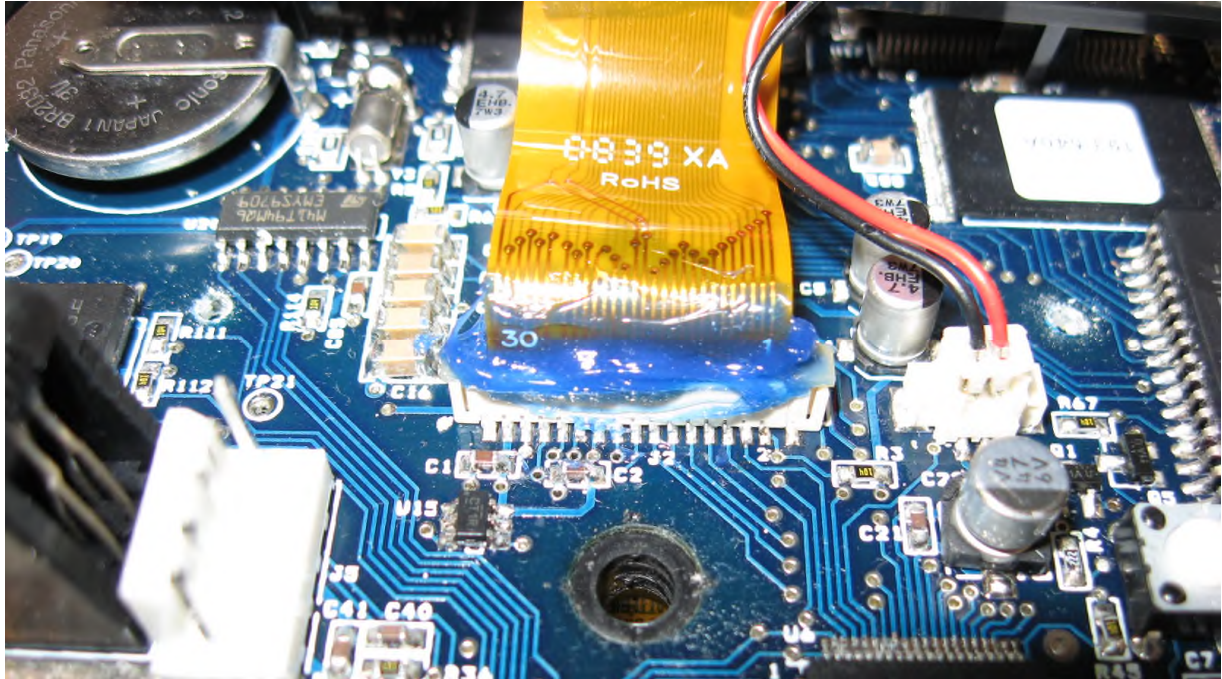


Figure 4

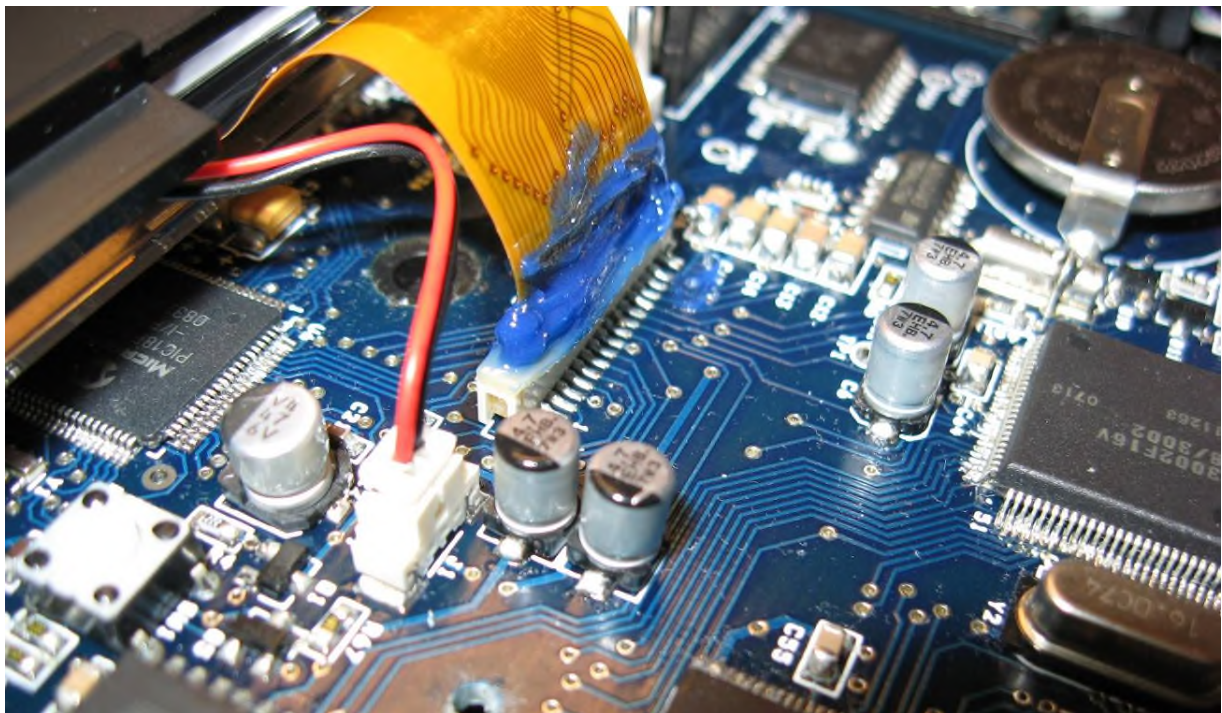


Figure 5