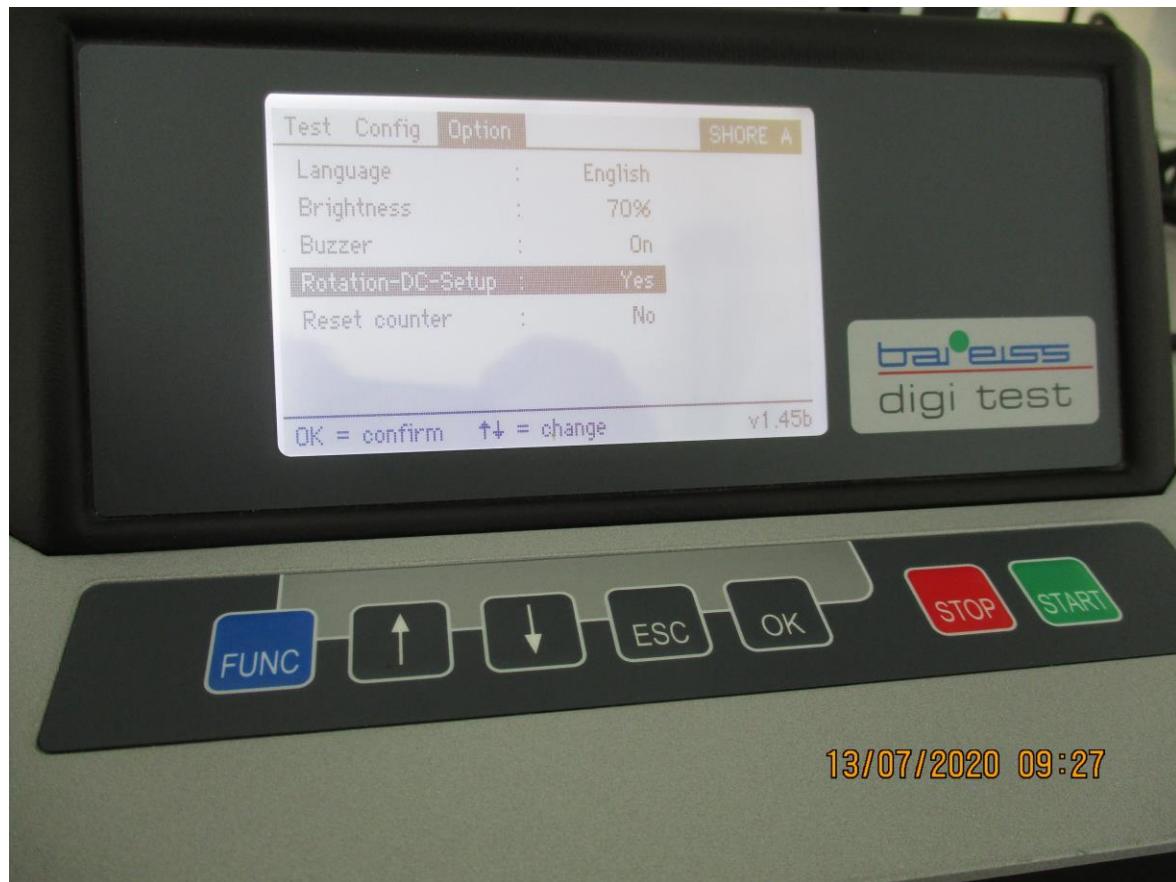
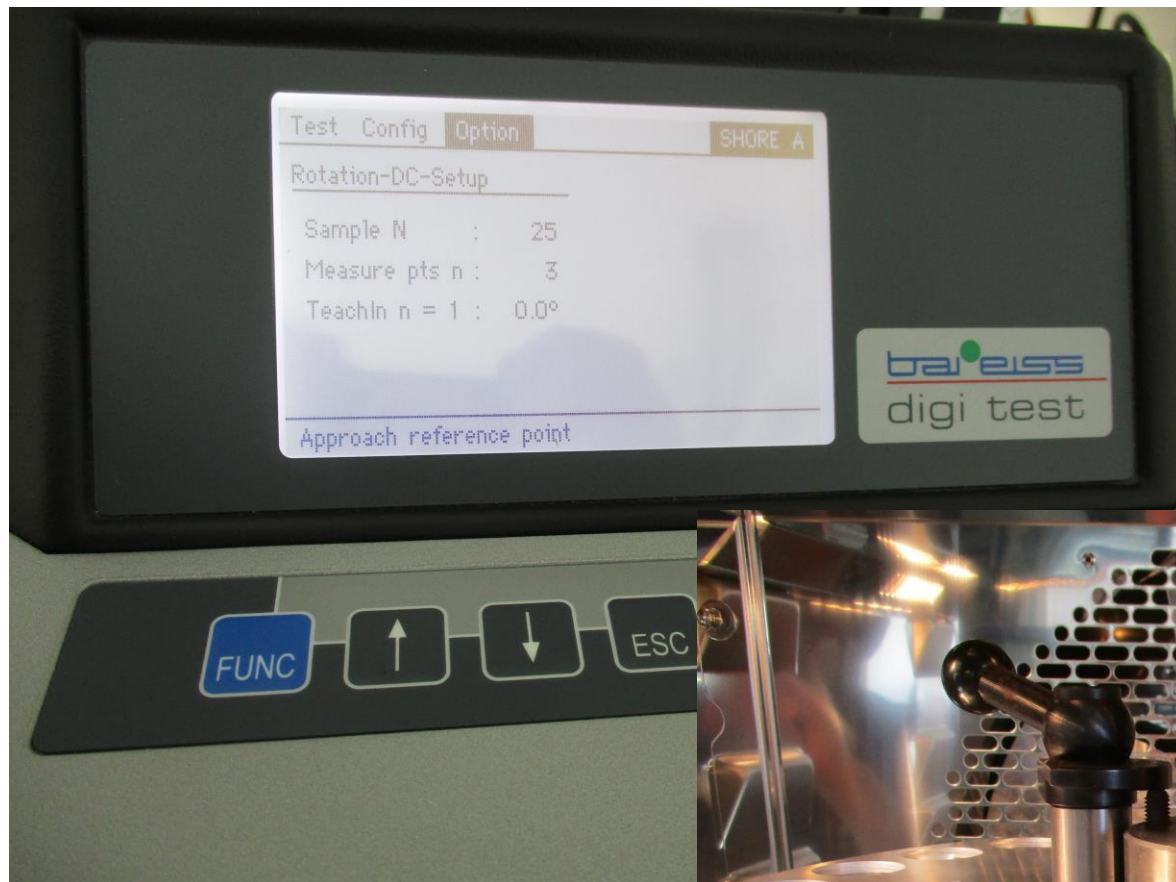




N = number of samples on the rotation disc (table)
n = number of measurements per sample



1. Go to menu Option
2. Choose Rotation-DC-Setup



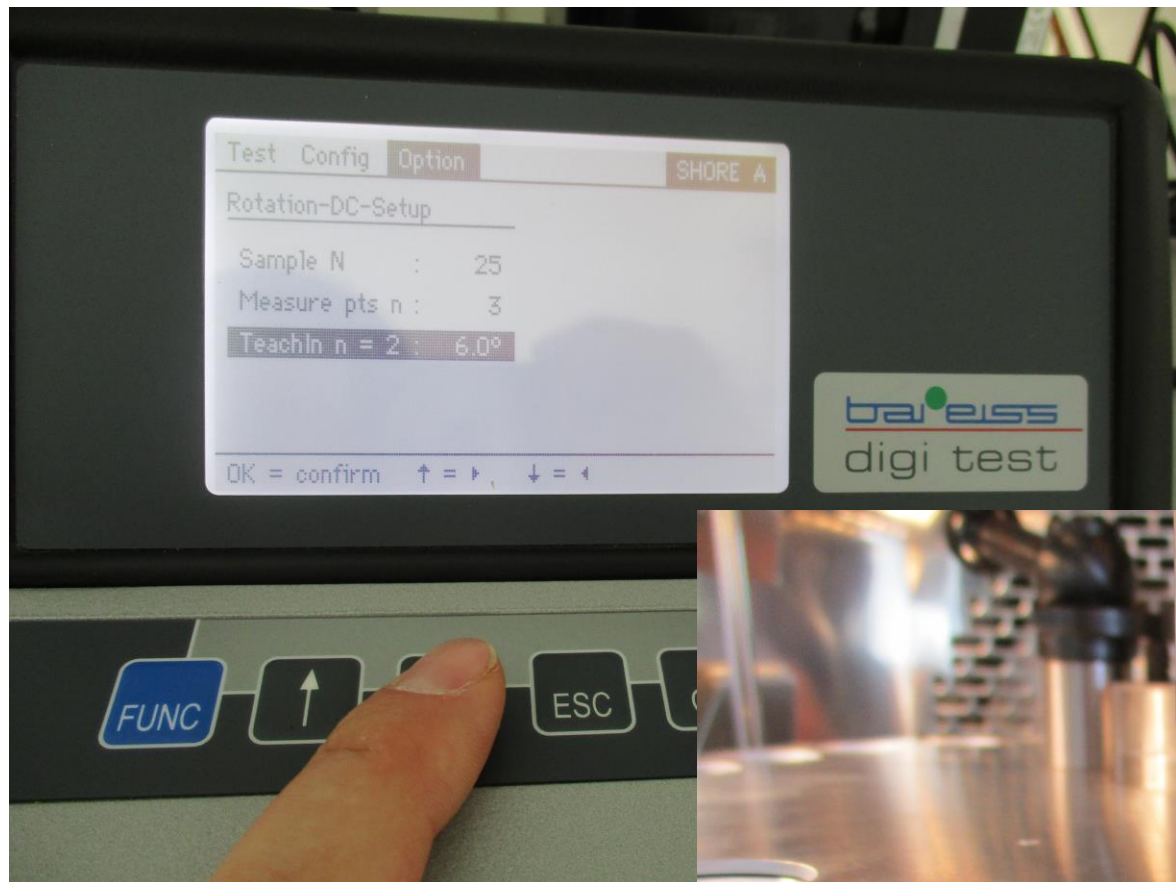
3. Choose the maximal number of samples (here 25)
4. Choose the maximal number of measurements per sample (here 3)
5. Start teach procedure for first measuring point





6. Change the value by pressing arrow up / down buttons
7. Check if sample is correct positioned for first measuring point → confirm with OK





8. Teach in the second position → confirm with OK



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9. Teach in the third position → confirm with OK
10. After confirming the rotation table will perform a reference drive → now your digi test is ready



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