

Test Setup 1. N = number of samples on the rotation disc (table) 2. n = number of measurements per sample ESC OK 3. Go to menue Option 4. Choose Rotatoin-DC-Setup 5. Change the value by pressing arrow up / down buttons 6. Check if sample is correct positioned for first measuring point → confirm with OK 7. Start teach procedure for first measuring point 8. Teach in the second position -> confirm with OK 9. Teach in the third position→ confirm with OK 10. After confirming the rotation table will perform a reference drive → now your digi test is ready