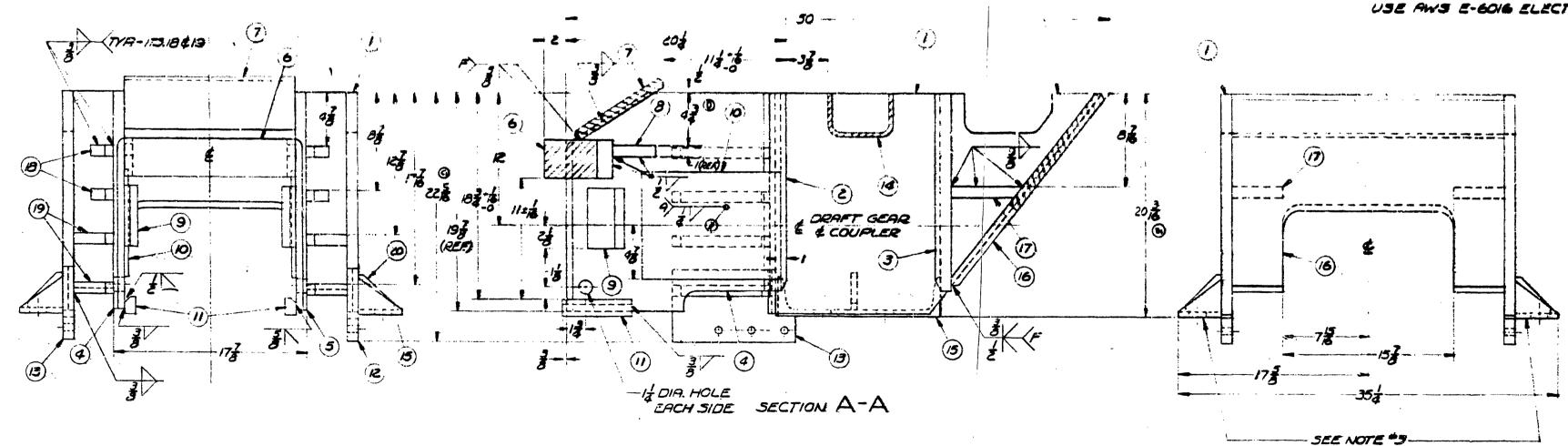


ITS. 2.3. 4.5, 14 & 16 MUST NOT EXTEND ABOVE TOP SURFACE OF IT. I BOTH SIDES

## NOTES:

- \*I- TOTAL TWIST IN BODY NOT TO EXCEED & MAX.
- "Z-PULLING FACES OF MATING DRAFT GEAR STOPS
  ON OPPOSITE SIDES ARE TO BE PARALLEL
  WITHIN .009 PER INCH & IN SAME PLANE
  WITHIN & . THEY MUST ALSO BE PERPENDICULAR
  TO THE BOTTOM HORIZC VTAL SURFACES OF
  ITEM IS(2) WITHIN .009 PER INCH.
- "3- BOTTOM HORIZONTAL SURFACE OF ITEM IS (Z) MUST BE PARALLEL NITHIN .003 PER INCH & IN SAME PLANE WITHIN & .
- "4- CHECK IS DIMENSION BETWEEN STOPS WITH GRUGE AFTER WELDING.
- \*S-NEAR SURFACES OF ITEM 10 MUST BE PARAELEL WITHIN .003 PER INCH & MUST ALSO BE PERPEN-DICULAR TO COTTOM HORIZONTAL SURFACES OF ITEM 15(2) WITHIN .003 PER INCH,

WELD NOTE "A": USE AWS E-6016 ELECTRODE



,	4000EE	<b>8234437</b>	20
	PLATE-REFFERER .	8305375	17
	PLATE-EE:FFENSA	8259586	18
	PLATE-STIFFENER .	#30040E	17
	PLATE-REAG SUPPORT	£300409	16
	CHAMEL	8300403	15
	CHANNET.	£300402	14
	PLATE - FILLER	8300407	23
	PLATE - FILLER	8300406	12
	PAR - SUPPORT	8207329	11
,	PLATE - WEAR	8259585	10
	BLOCK - STOP	6259584	9
	BLOCK	8259578	8
	PLATE - FRONT	8259583	7
	BLOCK-STRIKENS	8259582	6
	PLATE - SIDE	0260174	5
	PLATE - SIDE	0260173	-
	STOP-DRAFT GEAR	8300405	3
	STOP-DRAFT GEAR	8300404	2
	PLATE - SIDE	8300408-	-
L. Control	MARK OF PARK	PAGE 115	11.
	BLECTRO-MOTIVE DIVISION		
	CONTRACT MOTORS COMPONATIONS		