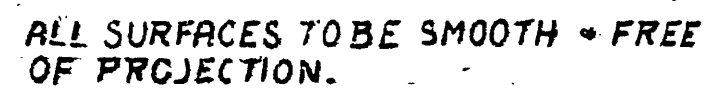


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP



ALL RADII $\frac{1}{8}$ UNLESS OTHERWISE SPECIFIED.

REF. T.E. SK. #1165

7W-2309		D	T.E. SK. NO. ADDED	5-27-60	V620	88	24	REQUIRED PER ASSEMBLY	MATERIAL S.A.E.-1020 STEEL FORGING		NAME OF PART		PART NO.	ITL NO.
U-5068		C	WAS 3. C ₂ WAS 7 1/8 LIP ADDED	10-4-57	ROLF 570014	PKP	24	DR. Klee	DATE	ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.				
K-3344		B	MAT WAS EMSKGGST. REDESIGNED.	5-25-59	Edlin	PKP	24	CR. 3/10/59	1-21-59	JACKING PAD				
H-2416		A	1/4 RELIEF ADDED G ADDED 2 PLS.	5-4-49	Klee	24	CH. CR.	REF.		DATE OF PRINT				
		A	PART USED ON G.P.?				WELD.	CH. DR.	5-14-49	PAGE NO.				
B.F.C. NO.		REV. LET.	REVISION	DATE	BY	CK.	APVD.	DATE	CHG.	5-1-49	8142086			