

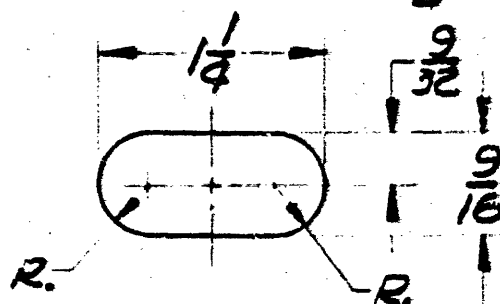
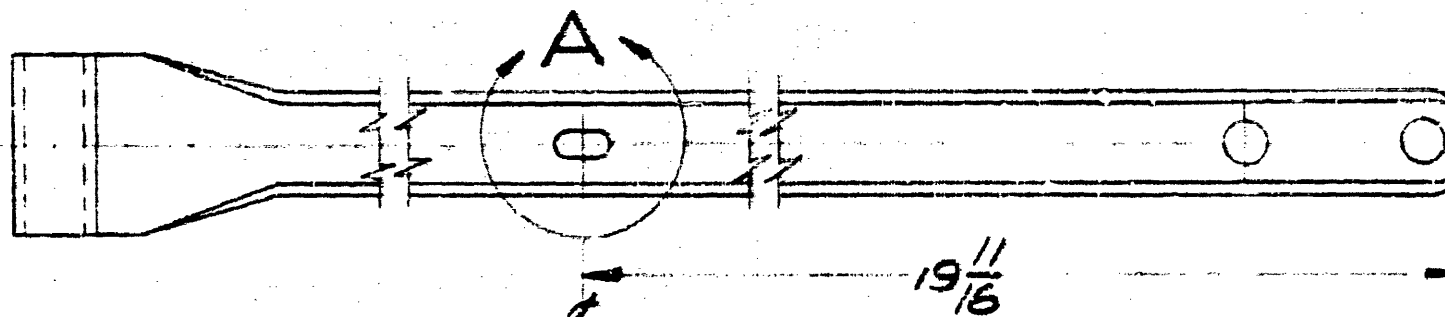
8304787

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE.

BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES  $118^\circ \times$  ONE THRD DEEP.

SURFACE FINISH SPEC.  
IS IN ACCORDANCE  
WITH G.M. ENGR. STDS.

 $\pm \frac{1}{32}$ 


VIEW A

OTHERWISE SAME AS 8219080

R. F. C. NO.		REV. LET.	REVISION	DATE	BY	CK.	APV'D.	MATERIAL		NAME OF PART		PART NO.	IT. NO.		
								NO. REQUIRED PER ASSEMBLY		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
														DATE	
								CH. CK.		SUP.		SUPPORT-HANDRAIL			
								WELD.		CH. DR.					
FIRST USED ON								MAT'L		DATE OF PRINT		PART NO.			
GP 22								KMG ENGR. gmb		3-14-61		8304787			