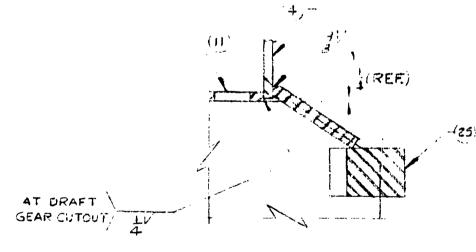


SECTION N-N



SECTION H-H

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED
COUNTERSINK ALL TAPPED HOLES
115 'K ONE THE'D DEEP
SUMPACE FINISH SPECS. ARE IN
ACCORDANCE WITH G M ENGR. STOS
PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED
SUMPACES TO BE # JOID UNLESS
COTHERWISE SPECIFIED.
FAMILICATION TOLERANCE: 122
CASTING TOLEFANCE: 122