

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS

$$\pm \frac{1}{32}$$
