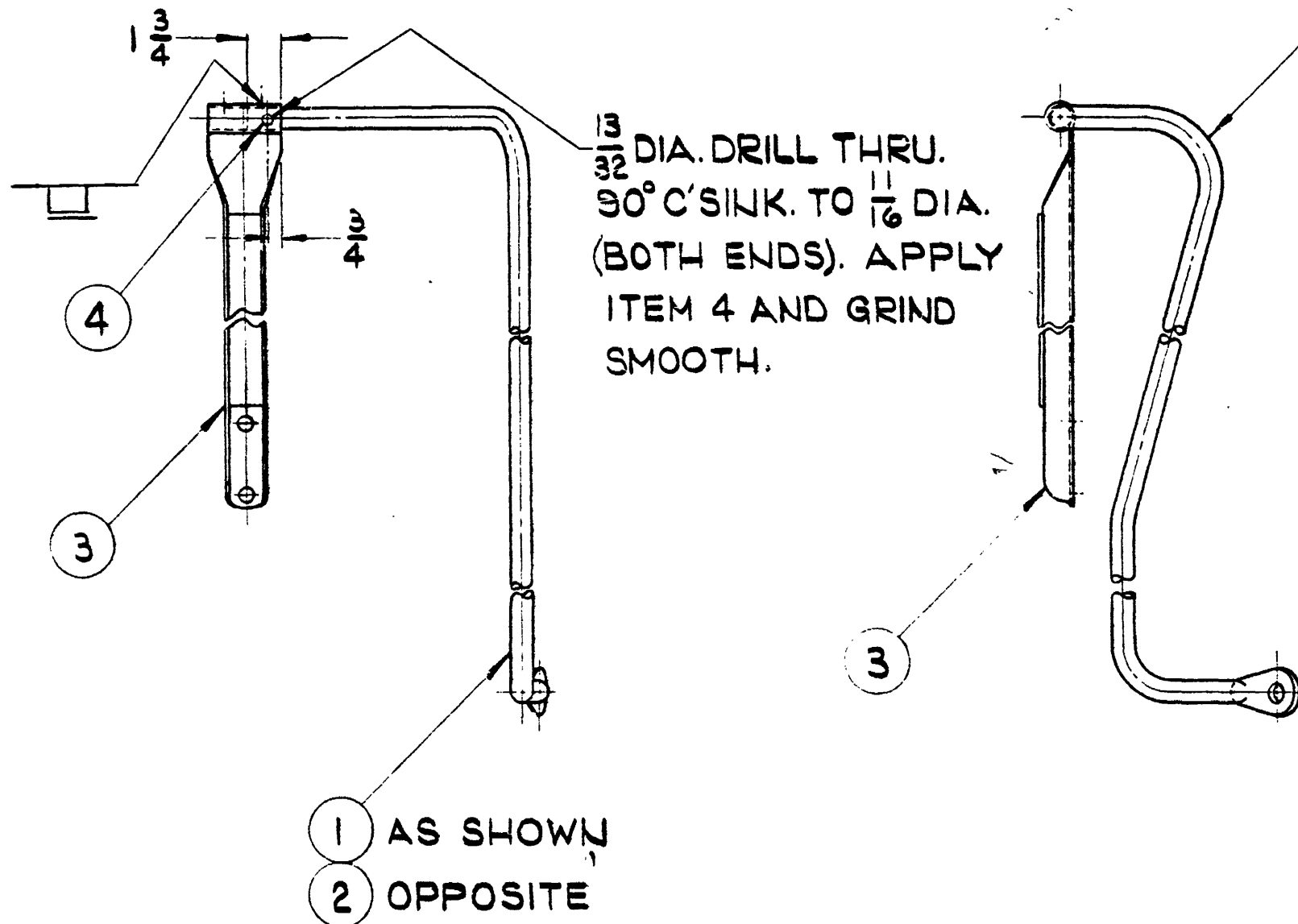


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE ± 0.0 UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G. M. ENGR. STDS

2 OPPOSITE
1 AS SHOWN



1		RIVET - 3/16"	110666	4	
1		SUPPORT-HANDRAIL	8304785	3	
1	OPPOSITE	HANDRAIL	8348790	2	
1	AS SHOWN	HANDRAIL	8348789	1	
NO. REQUIRED PER ASSEMBLY	MATERIAL		NAME OF PART	PART NO.	IT. NO.
	DR. <i>[Signature]</i> CK. <i>[Signature]</i>		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
	DATE 1-2-62 2-21-62 2-22-62		HANDRAIL ASSEMBLY		
	CH. CK.	SUP. <i>[Signature]</i>			
WEL.	CH. DR.	2-22-62	DATE OF PRINT	PART NO.	8315951 8315952
D. RCN	KMG	2-22-62			
MAT'L	ENGR.	2-23-62			

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK. APV'D

10394	B	IT2 WAS 8304652 IT.1 WAS 8304651	6-13 67	FHS	Q
2-3641	A	PICT. CORRECTED ON IT.3	8-16-63	SEL	98
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK. APV
FIRST USED ON		GP-30			