

8302051  
8302052

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO  $\pm .010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE  $\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.

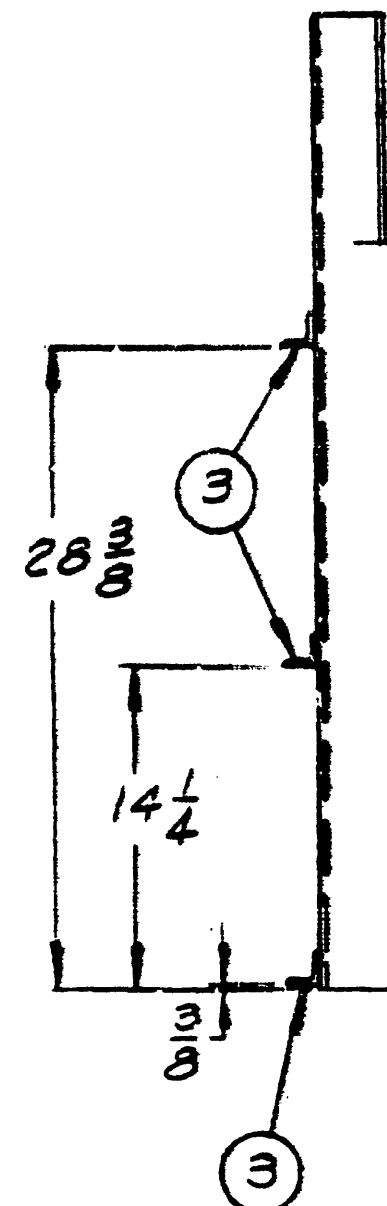
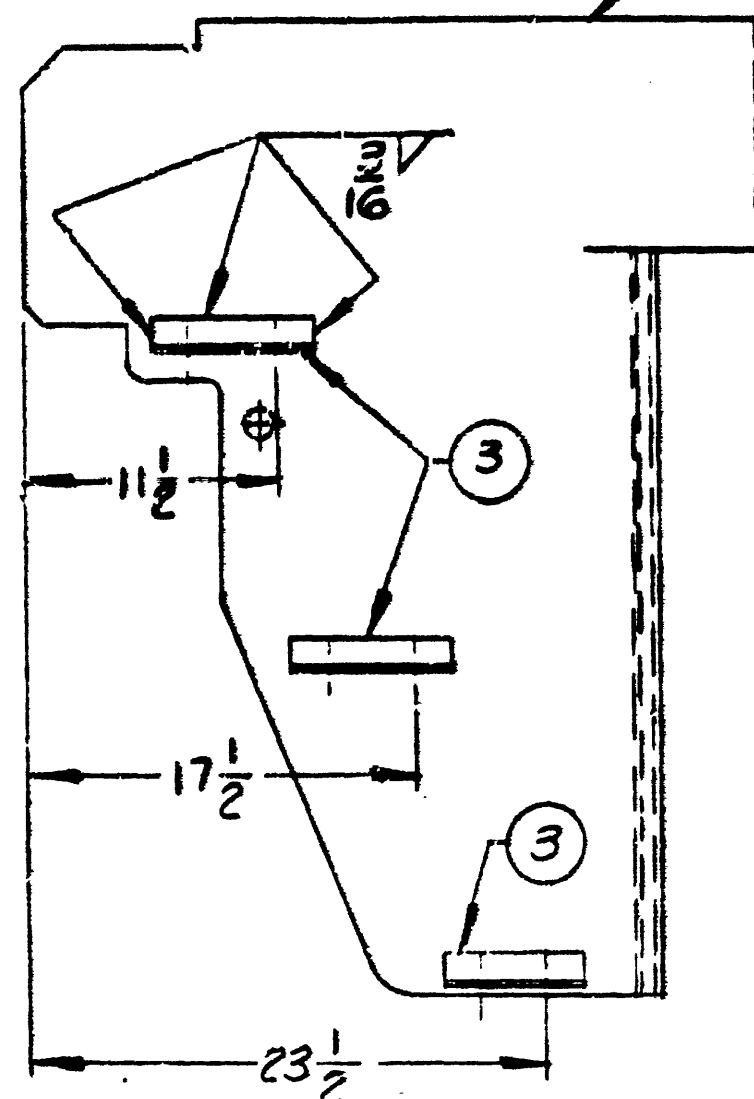
COUNTERSINK ALL TAPPED  
HOLES  $118^\circ$  X ONE THIRD DEEP.

SURFACE FINISH  $32 \text{ RMS}$  IS IN  
ACCORDANCE WITH G.M. ENGR. STDS.



② OPPOSITE

①



② OPPOSITE

①

8302051 - SHOWN  
8302052 - OPPOSITE HAND

3	ANGLE	8302051	3
1	OPPOSITE	PLATE-STEP SUPPORT	8302052
1	AS SHOWN	PLATE-STEP SUPPORT	8302051
MATERIAL		NAME OF PART	
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		PART NO.	
NO. REQUIRED FOR ASSEMBLY		DATE	
1-6-61		1-13-61	
1-13-61		1-16-61	
DATE OF PRINT		PART NO.	
8302051		8302052	

REVISION	DATE	BY	CK.	APV'D.
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