

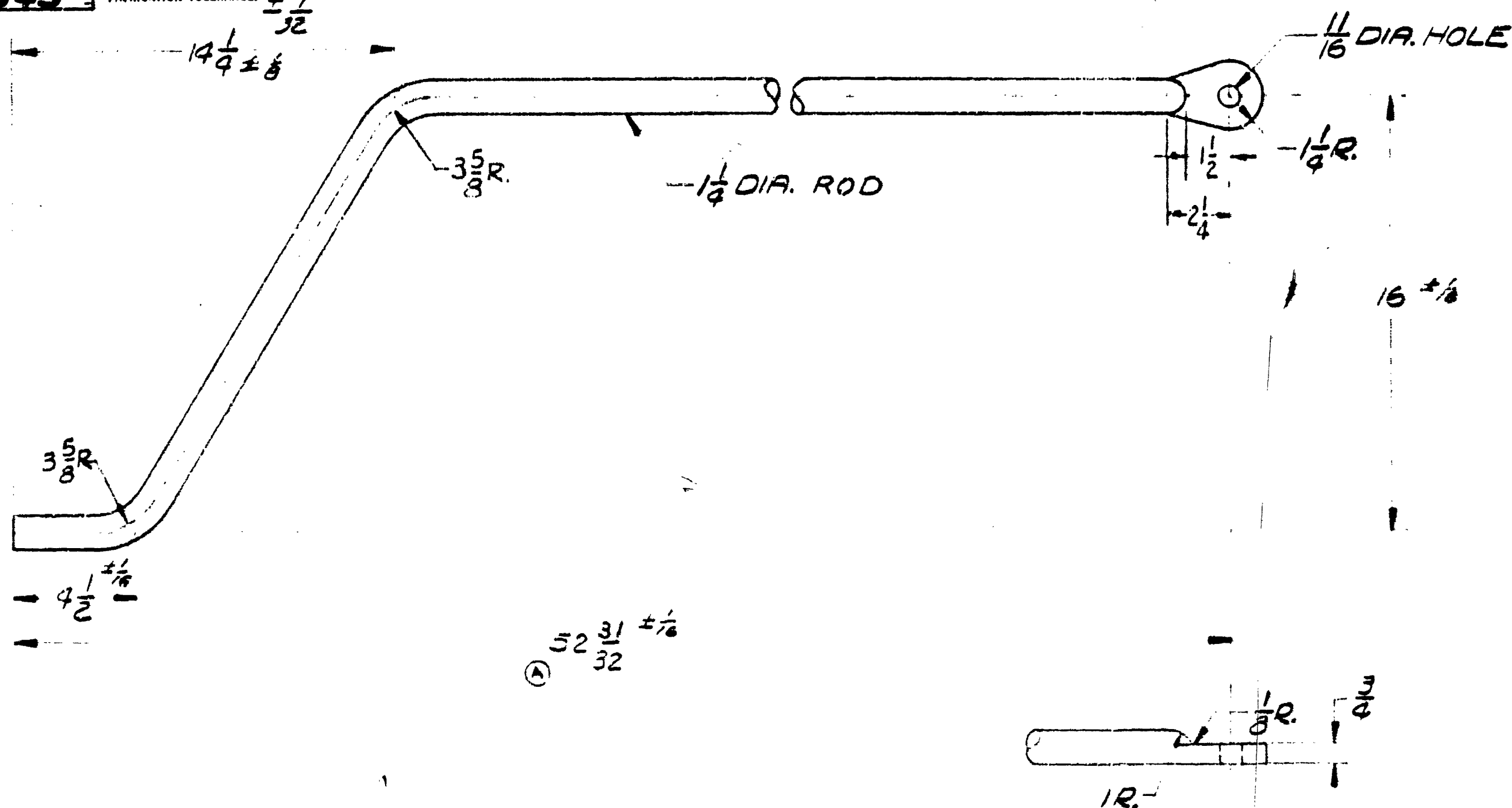
8304648  
8304649

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE.

BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES  $1/16"$  X ONE THRD DEEP.

SURFACE FINISH SPEC. IS IN  
ACCORDANCE WITH G.M. ENGR. STG.



8304648 - SHOWN  
8304649 - OPPOSITE HAND

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

YII56	A	WAS 58 27/32	8-9-60	HUX-HOLD	RKP	KMG
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
FIRST USED ON		GP 22				

NO. REQUIRED PER ASSEMBLY	MATERIAL	DATE
	SAE-1020 STEEL	2-13-61
DR. J. Benjamin		2-16-61
CH. CK. J. J. Clark		2-17-61
WELD. KMG		2-17-61
MAT'L. J. J. Clark		2-17-61

NAME OF PART	PART NO.	IT. NO.
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
HANDRAIL		
DATE OF PRINT	PART NO.	
	8304648 8304649	