

8305678

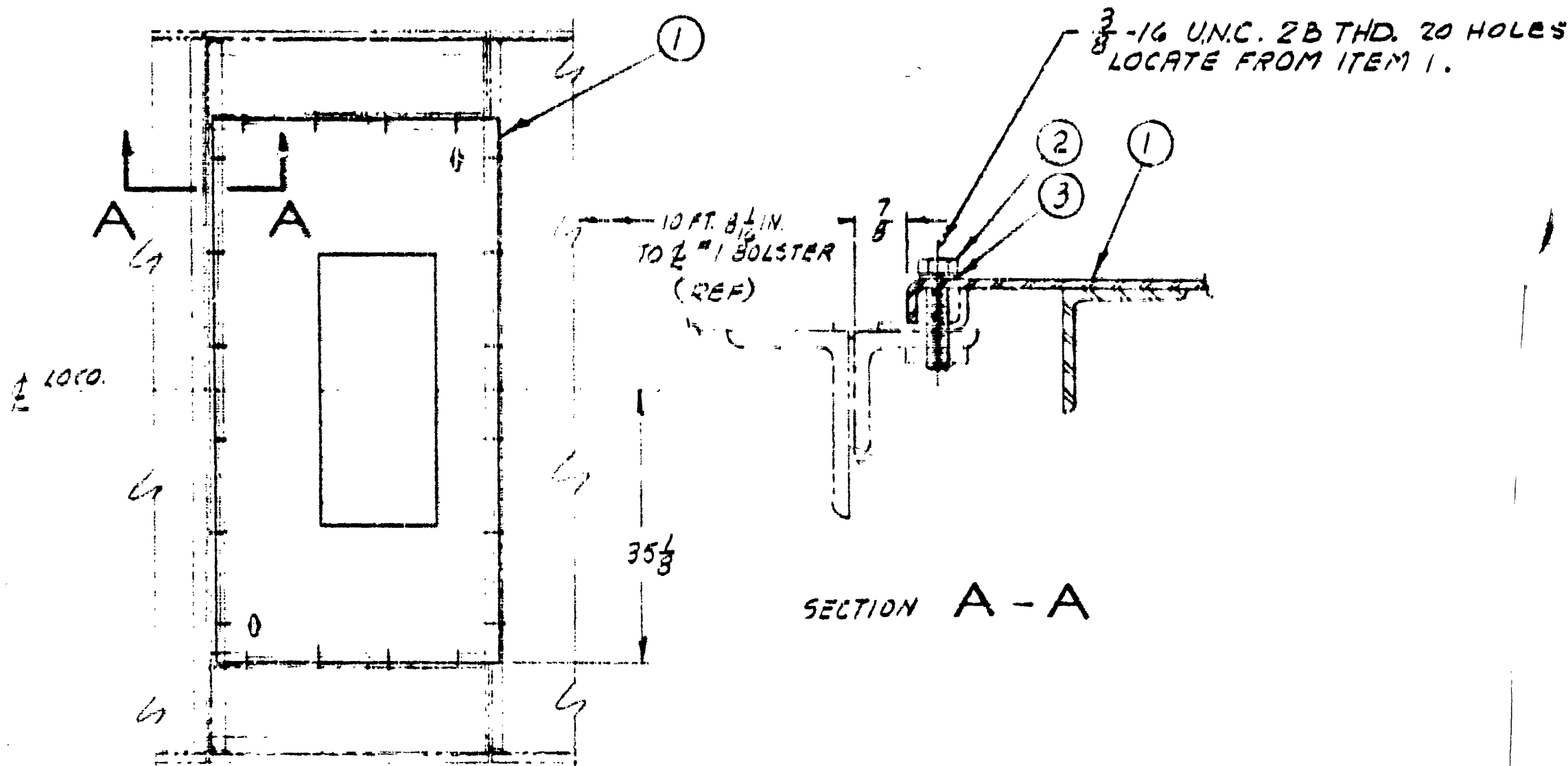
PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

$\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES $1/16"$ X ONE THRU DEEP.

SURFACE FINISH SPEC. IS IN
ACCORDANCE WITH G.M. ENGR. STDS.



SECTION A - A

20		WASHER - $\frac{3}{8}$ - LOCK	103321	3	
20		BOLT - $\frac{3}{8}$ - 16 - HEX. HD.	179843	2	
1		COVER ASSEMBLY	8302723	1	
NO. REQUIRED PER ASSEMBLY	MATERIAL		NAME OF PART	PART NO.	IT. NO.
	DR. <i>P. Bucher</i> DATE <i>3-14-61</i>		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
	CR. <i>D. Koss</i> <i>3-14-61</i>				
	CH. CK. <i>APK</i> <i>3-14-61</i>		TURBO HATCH APPLICATION		
WELD.	CH. CK.	DATE OF PRINT	PART NO.		
MAT'L	ENGR. <i>Jms</i> <i>3-14-61</i>		8305678		

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
FIRST USED ON		GP-22				