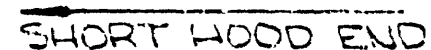


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED
HOLDS 110° & ONE THRD DEEP

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH A M ENGR. STDS.



22⁵₁₆ REF.

-TOP OF LATCH SHEET

(b)

15ST. 3 IN TO
RAIL. REF.

1- TYP.

ENGINE

COAT IT. 4 WITH IT. 6
BEFORE APPLYING.

AS REQ	8278929	THREAD COMPUND		6
28		NUT -1/2-20 HEX. SELF LOCKING	8284621	5
28		BOLT-1/2-20 HEX. HD.	9416308	4
1		WASHER	8284645	1
1		COLLAR ASSEMBLY	830A556	2
1		EXHAUST STACK ASSEM.	830A551	1
MATERIAL		NAME OF PART		PART NO.
NO. REQUIRED PER ASSEMBLY		ELECTRO-MOTIVE DIVISION		
		GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
245-101		EXHAUST STACK APPLICATION		
DATE		DATE OF PRINT		PART NO.
8-1-54		8304767		

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