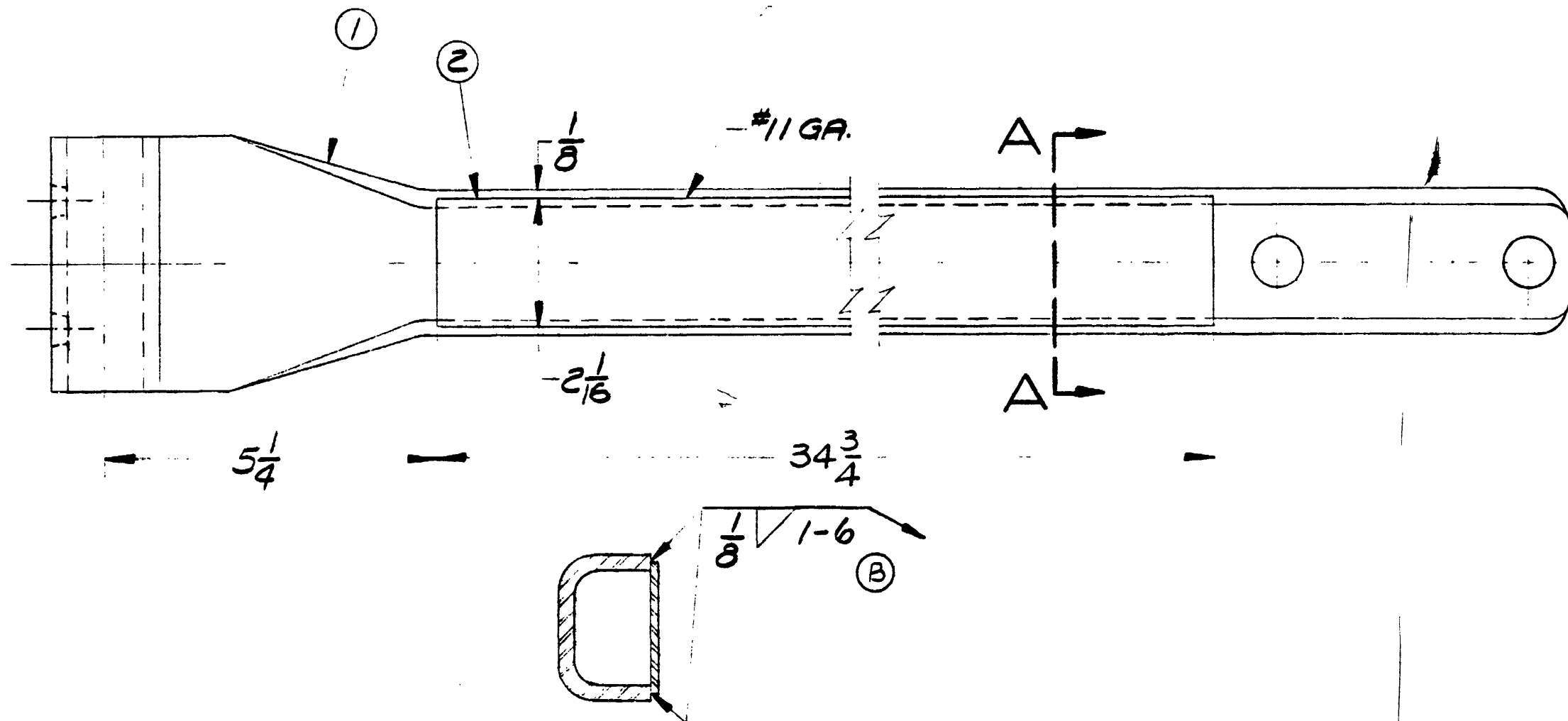


8304785

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEP.SURFACE FINISH SPECS. IS IN
ACCORDANCE WITH G.M. ENGR. STDS. $\pm \frac{1}{32}$ 

SECTION A-A

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

37020	B	WELD WAS $\frac{1}{8}V$	12-11-70	CH. CK.	APV'D.
Z-3641	A	PICT. CORRECTED ON IT. 1	8-16-63	DATE	BY
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.
		FIRST USED ON	GP22		

1	EM 556-HRSS COM. Q. P.	PLATE	2
1		SUPPORT-HANDRAIL	8216378 1
MATERIAL		NAME OF PART	PART NO.
DR. Benjamin 2-15-61		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.	
CH. CK. J. J. Clark 3-13-61		HANDRAIL SUPPORT ASSEMBLY	
WELD. RCN. 3-14-61		DATE OF PRINT	PART NO.
MATT. J. J. Clark 3-14-61			8304785