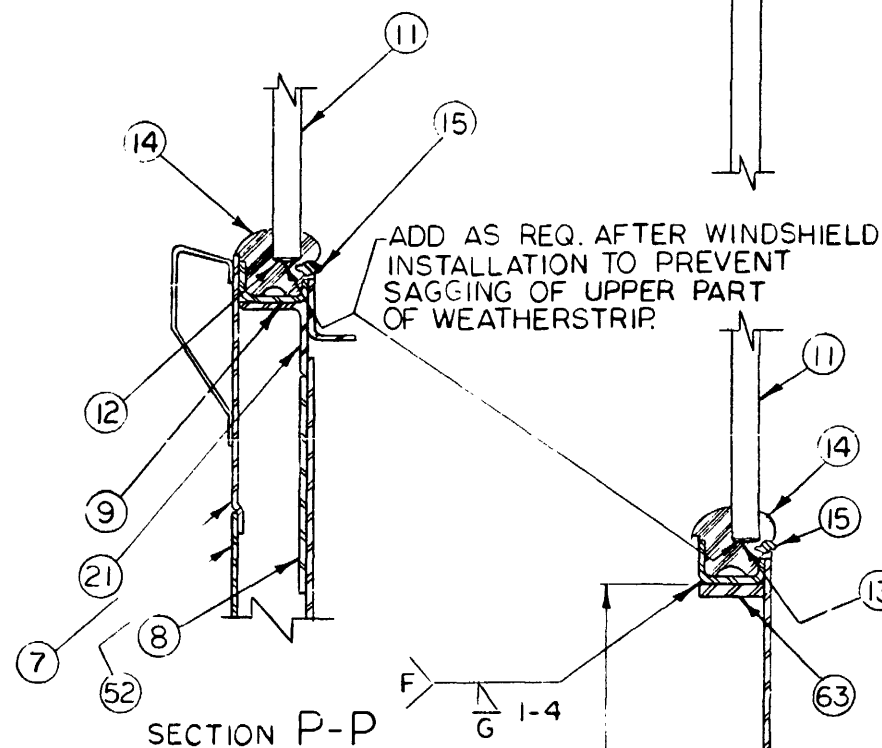
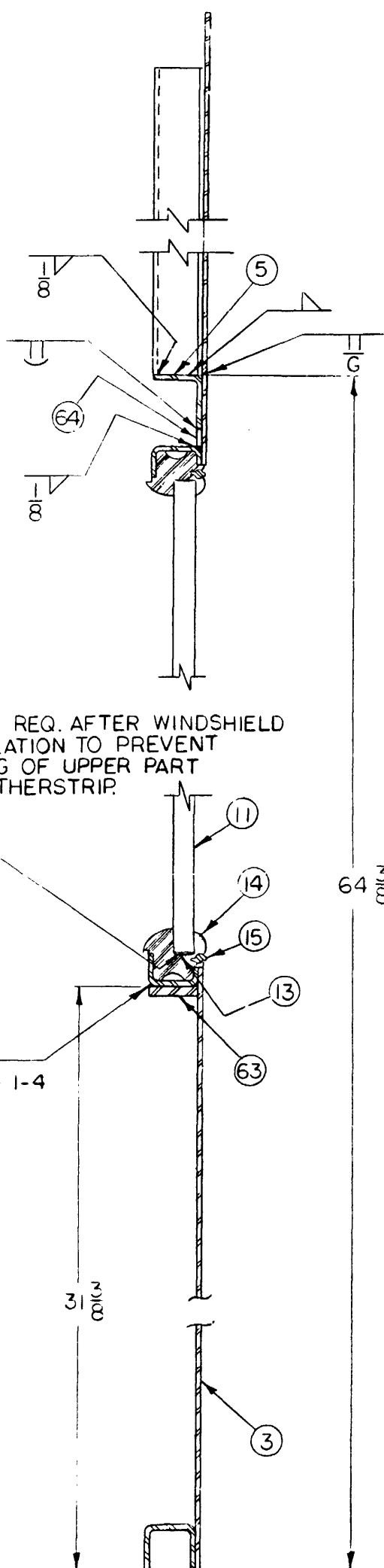


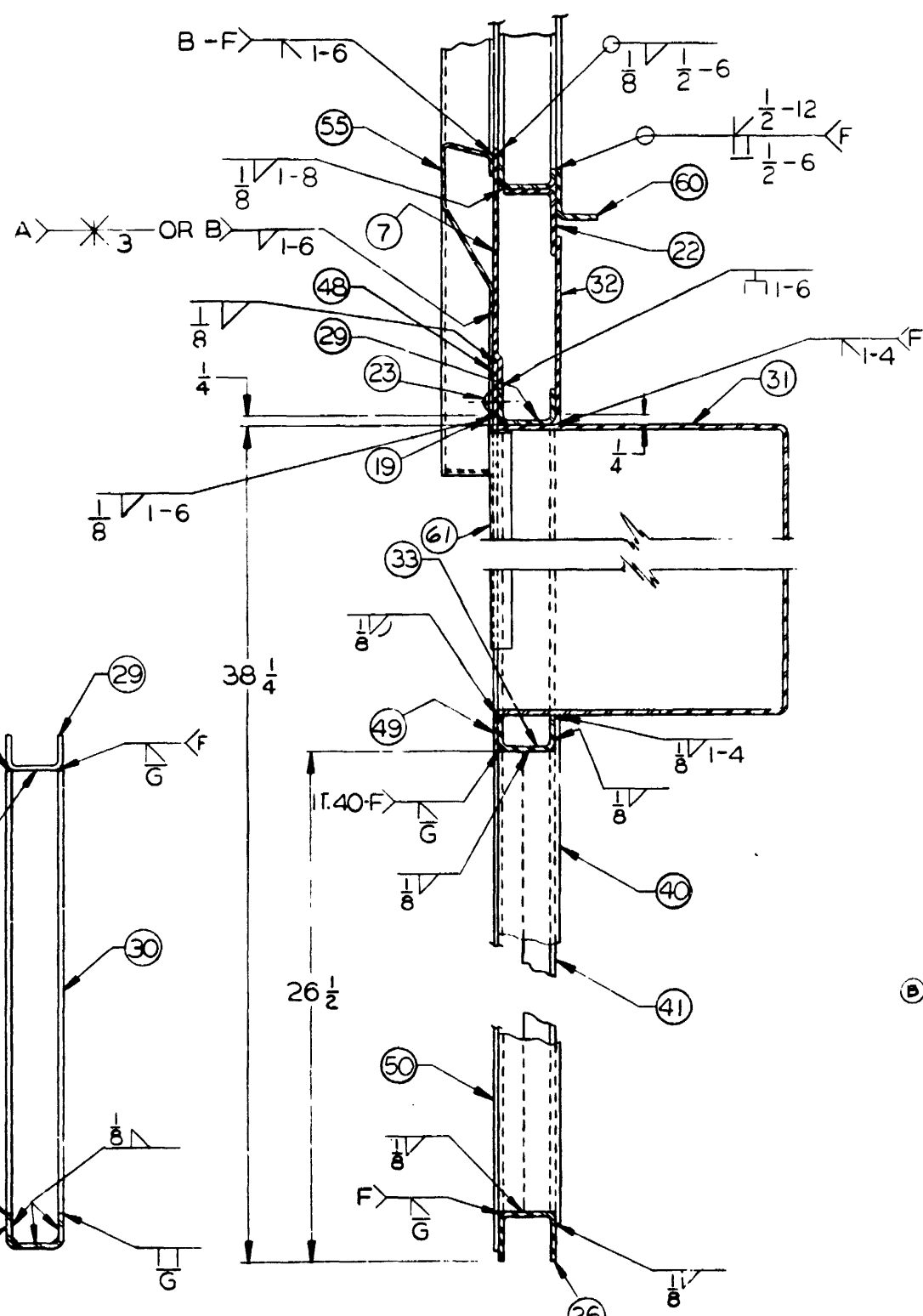
SECTION S-S



SECTION P-P



SECTION R-R



SECTION E-E

SECTION A-A

ⓑ WINDOW FRAMES NOT TO BE MORE THAN $\pm \frac{3}{32}$ OUT OF PLANE PRIOR TO GLASS APPLIC.

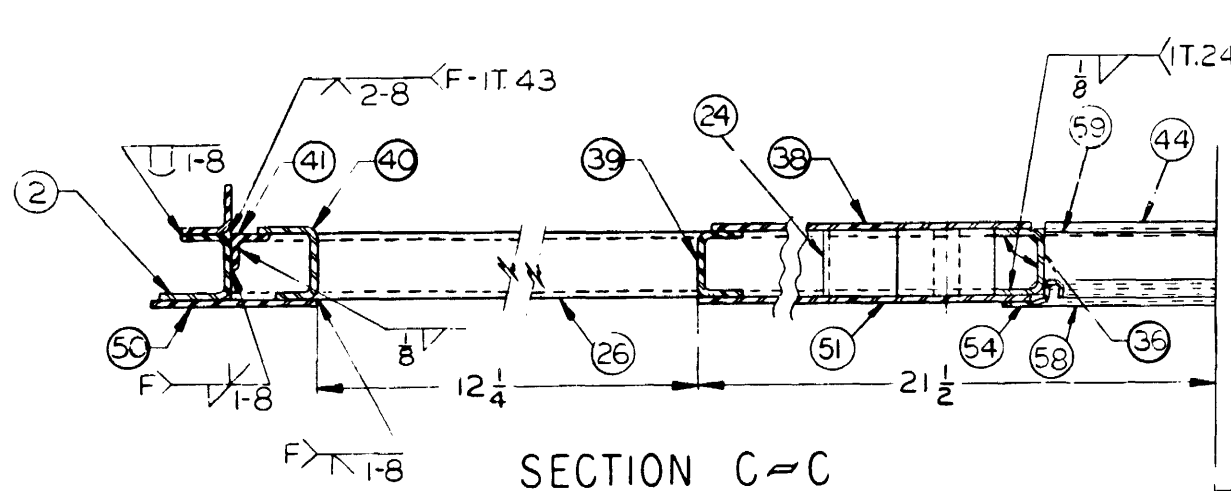
WELD NOTE 'A' APPLY SEALER PER IT.47

WELD NOTE 'B' APPLY CONTINUOUS FILLET OF IT.57

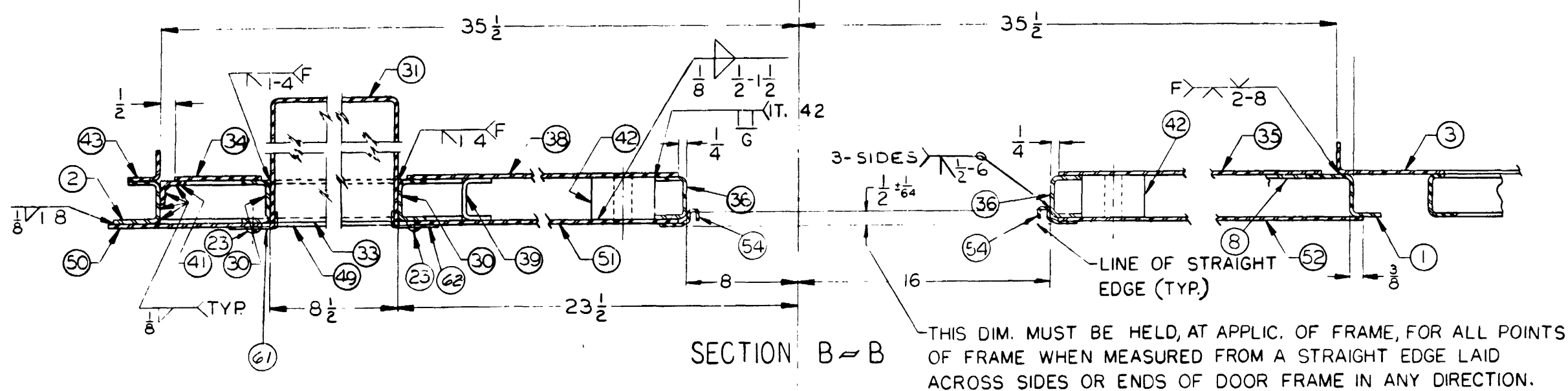
1	PAD	8120564	64
1	BAR	8388496	63
1	ANGLE-TRIM	8338008	62
1	ANGLE-TRIM	8338007	61
1	SHEET	8388525	60
1	BAR THRESHOLD	8350874	59
2	SEAL RETAINER	8350805	58
AR 8210618	SEALER		57
2	SEAL RETAINER	8350804	56
1	DEFROSTER DUCT ASM	8331431	55
2	SEAL RETAINER	8350714	54
2	SEAL RETAINER	8350713	53
1	SHEET	8331675	52
1	SHEET	8331672	51
1	SHEET	8331676	50
1	STRIP	8332009	49
1	STRIP	8183546	48
X	A.I. 2011	APPL OF SEALER	47
1	PAD	8350712	46
1	CHANNEL	8350706	45
1	CHANNEL	8350705	44
1	ANGLE	8331665	43
4	BLOCK	8331650	42
1	ANGLE	8131635	41
1	CHANNEL	8331634	40
1	CHANNEL	8331533	39
1	SHEET	8331695	38
1	CHANNEL	8331694	37
2	CHANNEL	8350707	36
1	SHEET	8331692	35
1	STRIP	8331989	34
1	CHANNEL	8331691	33
1	STRIP	8331642	32
1	CLOSURE	8331613	31
2	CHANNEL	8331673	30
1	CHANNEL	8331674	29
1	STRIP	8331988	28
1	STRIP	8350709	27
1	CHANNEL	8350708	26
1	STRIP	8331982	25
1	ANGLE	8350710	24
11	SCREW-#10-24 SLF TPG	171482	23
1	ANGLE	8331736	22
1	ANGLE	8388489	21
2	CHANNEL	8350711	20
1	ANGLE-TRIM	8338009	19
1	CHANNEL	8345181	18
1	POST-ZEE	8388491	17
1	RING	8332186	16
1	FILLER-WEATHER STRIP	8388722	15
1	WEATHER STRIP	8388721	14
AR	STRIP	8366553	13
AR	STRIP	8366552	12
1	GLASS-WINDOW	838C191	11
1	STRIP-CLCURE	8331875	10
1	FRAME-WINDOW	8388192	9
1	GUSSET	8388493	8
1	SHEET ASSEMBLY	8388512	7
1	ANGLE	8341600	6
1	ANGLE	8306490	5
1	FRAME-WINDOW	8144174	4
1	SHEET ASSEMBLY	8388494	3
1	POST-CHANNEL	8331680	2
1	POST-ZEE	8388571	1

31421	NOTE REVISED	8/2/66	BY	W. J. W.
05837	REVISION	DATE	BY	W. J. W.
EX. 18354	SD-45	DATE	BY	W. J. W.
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.				
FRONT PARTITION & WINDSHIELD ASSEMBLY (WIDE VISION)				
8388426				

WELD MAY BE
MADE FROM
EITHER SIDE.

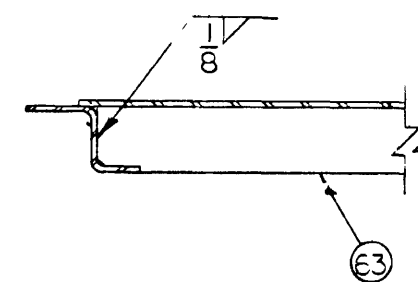


SECTION C-C

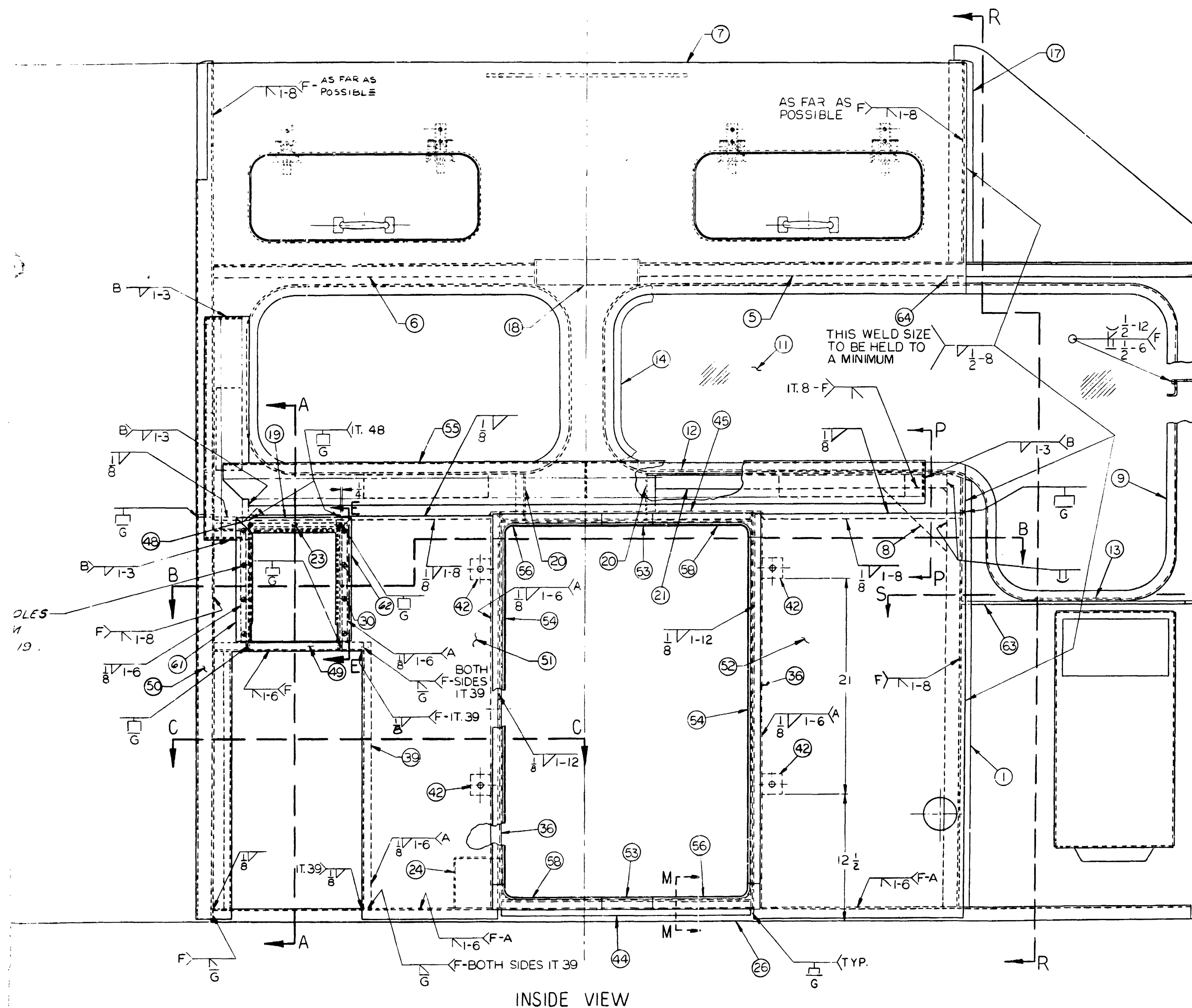


SECTION B-B

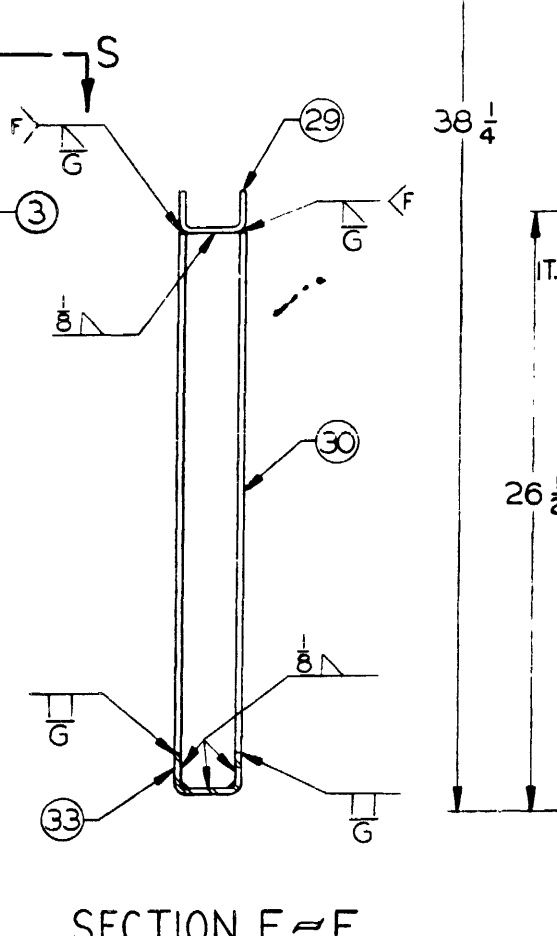
THIS DIM. MUST BE HELD, AT APPLIC. OF FRAME, FOR ALL POINTS OF FRAME WHEN MEASURED FROM A STRAIGHT EDGE LAID ACROSS SIDES OR ENDS OF DOOR FRAME IN ANY DIRECTION.



SECTION S



INSIDE VIEW



SECTION E-E

