

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK. APV'D

T6811	B	WAS 1/8 V	5/19/68	CHAMP	BUCK	PKP
Y-1156	A	3/16 DIA. HOLE ADDED	11-7-61	WILSON	PKP	KN
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CHK.	APV
FIRST USED ON		GP 22				

1	EM356-HR35 COM.Q.P.	PLATE		2
1		SUPPORT-HANDRAIL	8304653	1
NO. REQUIRED PER ASSEMBLY	MATERIAL	NAME OF PART	PART NO.	IT. NO.
	ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
	DR. Benjamin 2-15-61			
CL. G.A. Clark 3-13-61	HANDRAIL SUPPORT ASSEMBLY			
CH. CR.	SUP.	DATE OF PRINT	PART NO.	
WELD. RCN	CH. DR. KMS		8304786	
MATL. HCF	ENGR. G.M.C.			