

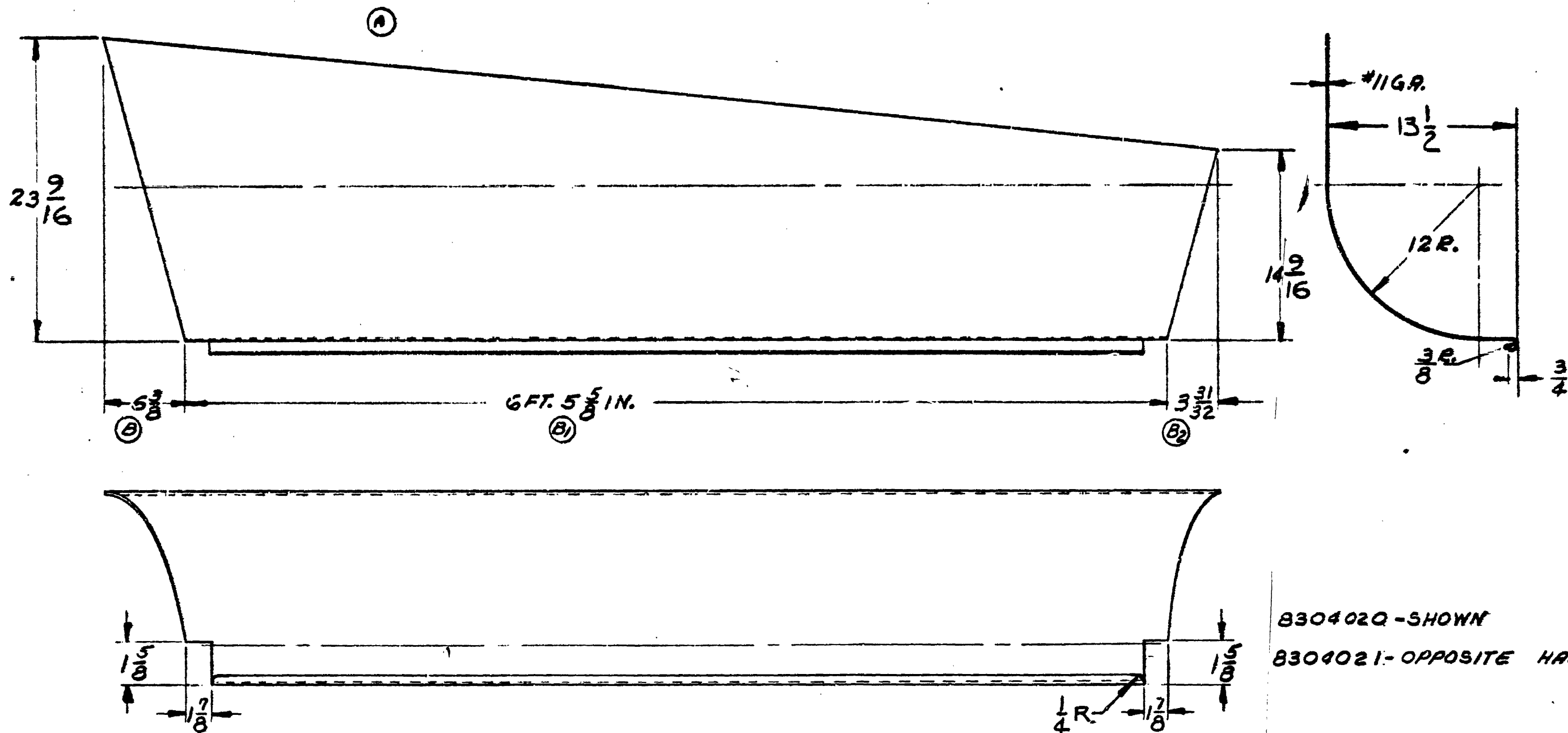
8304020
8304021

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE ± 0.010 UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE $\pm 1/32$

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 118° & ONE THIRD DEEP.

SURFACE FINISH SPEC. IS IN
ACCORDANCE WITH G.M. ENGR. STD.



8304020 - SHOWN
8304021 - OPPOSITE HAND

R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D.	
Y-1086		A		CUTOUT REMOVED FROM OPP. HAND PART-8304021		3-13-62		G.M.		KMG		J-23-61	
B2		DIM. WAS 3 23/32											
B1		DIM. WAS 6'-5 3/4"											
Y5275		B		DIM. WAS 6 9/16		3-13-62		G.M.		KMG		J-23-61	
Y-1086		A		CUTOUT REMOVED FROM OPP. HAND PART-8304021		3-13-62		G.M.		KMG		J-23-61	
B. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D.	
FIRST USED ON		PROJ. 97467		GA 22									
MATERIAL		EMS 56 HRESS		COM. Q. A.									
DR.		J. E. B. W. A. K.		DATE		1-24-61							
CR.		R. K. P. O. T. T. O. N		DATE		4/17/61							
CH. CR.		SUP.		CH. DR.		DATE		4/22/61					
WELD.		CH. DR.		DATE									
MATERIAL		ENG.		DATE		J-23-61							
NAME OF PART		PART NO.		IT. NO.									
ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION		LA GRANGE, ILLINOIS, U.S.A.									
SHEET - ROOF													
DATE OF PRINT		PART NO.		8304020		8304021							