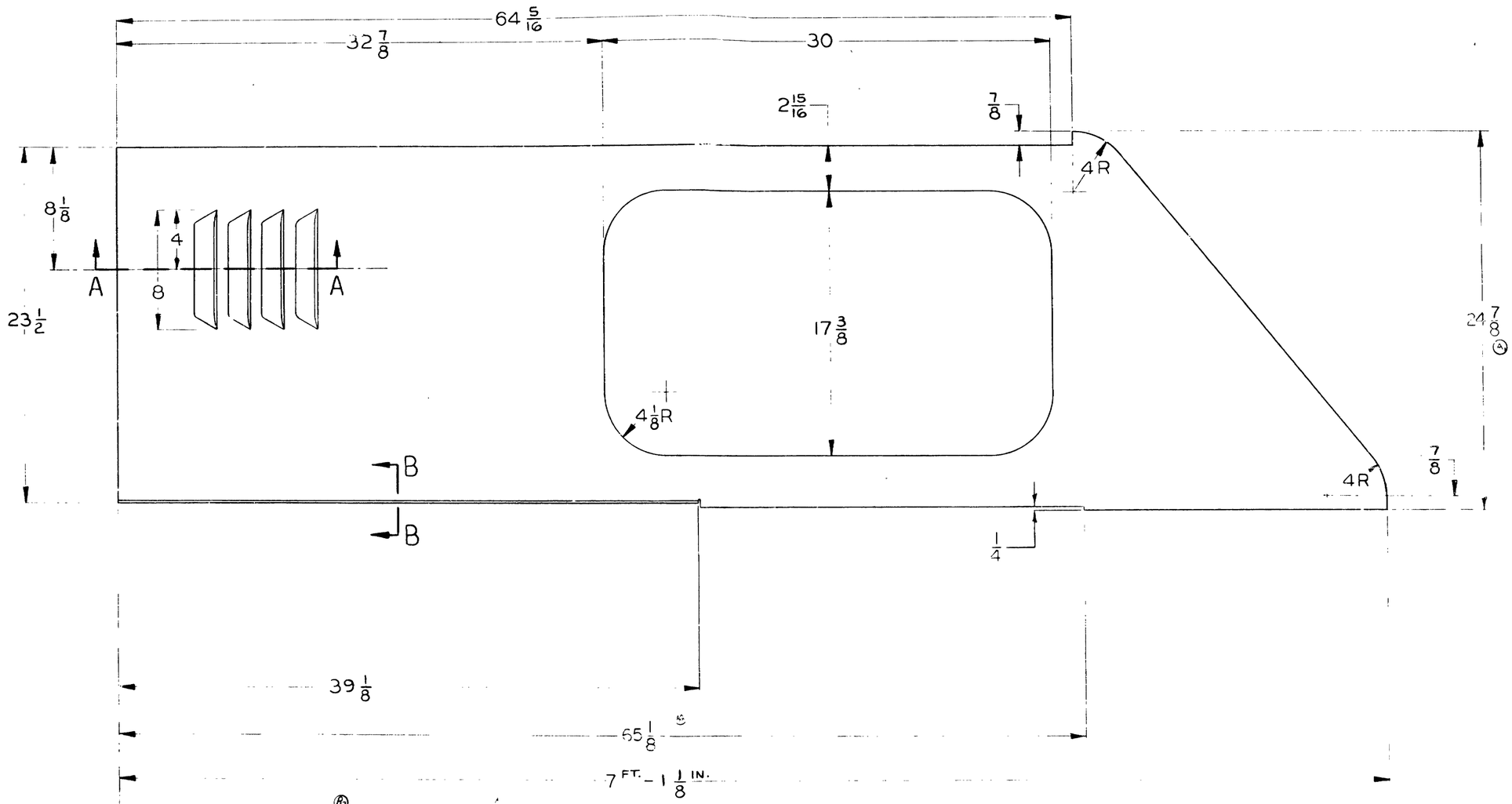
8331398

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I. Z100.

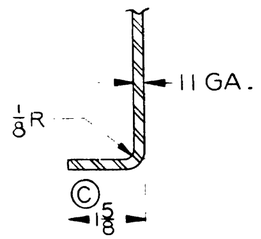
BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



SECTION A=A



SECTION B=B

NOTE:

IF MADE FROM ONE PIECE, MAKE FROM EMS 57 H.R.S.S.P. DR. QU. IF MADE FROM MORE THAN ONE PIECE, MAKE LOUVERED SECTION FROM E.M.S. 57 H.R.S.S. P. DR. QU. MAKE BALANCE FROM E.M.S. 56 H.R.S.S. P. DR. QU.

MAY BE MADE OF MORE THAN ONE PIECE.

R.F.C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D
93919	C	DIM WAS 1	14 18			
	B_4	4th LOUVER ADDED				
	B_3	DIM. WAS 2 3/16				
	B_2	DIM. WAS 5 7/8 B_2 DIM. WAS 4 1/8 R.				
2-4730	B	MATERIAL WAS EMS 56 HRSS	7-16-63			
	A_2	WAS 64 7/8.				
W-5978	A	REDESIGNED A, WAS 32	6-6-63			

FIRST USED ON GP-35

NO. REQUIRED PER ASSEMBLY

MATERIAL: SEE NOTE

DR. Park DATE 2-15-63
CK. Larson 3-2-63
SUP. 3-8-63
WELD. KMG
HDQ. ENGR. 3-12-63
MAT'L. DEPT. 3-12-63

NAME OF PART | PART NO. | IT. NO.

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

SHEET

DATE OF PRINT

PART NO. 8331398