





3314049 FRAME 4 OF 4

PART 8314049 FRAME 3 0F4

8314049 SECTION F F SECTION G -G SECTION HAH SECTION J " J JVF4 THE SIZE OF THIS WELD MUST BE HELD TO A MINIMUM. SECTION K~K KIG (F 4 3 (REF) 10 (REF.) **©** BREAK ALL SMARP CORNE IS UNLESS OTHERWISE SPECIFIED. COUNTERSRIK ALL TAPPED HOLES 118" X DIRE THR'D. DEEP. SURFACE FINISH SPECS ARE IN ACCORDANCE WITH G.N. ENGR. STDS.

ACCORDANCE WITH G.H ENGR. STDS.
PERMISSIBLE VARIATION ON COMMON
FRACTION DIBENSIONS TO MACHINED
SURFACES TO BE ± .010 UNLESS
OTHERWISE SPECIFIED
FABRICATION TOLERANCE: + 1
CASTING TOLERANCE: CASTING TOLERANCE:

FORGING TOLERANCE:

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