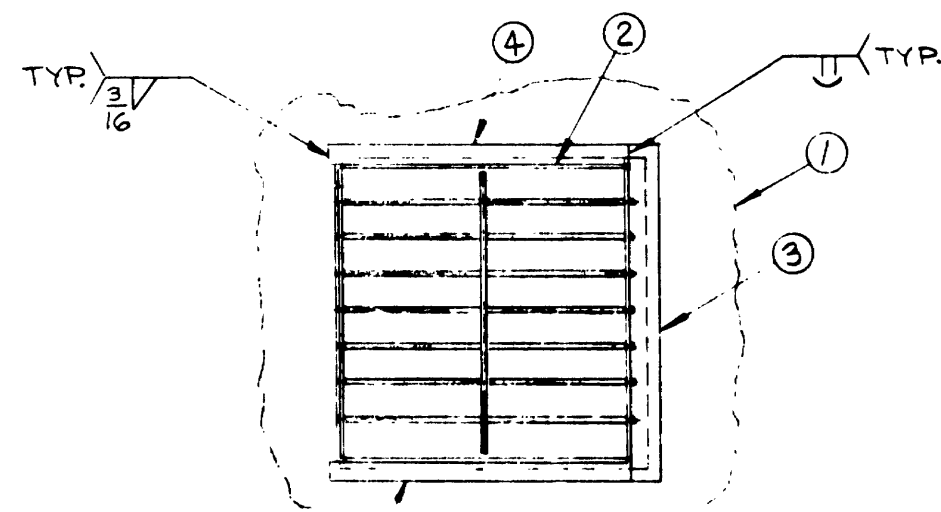
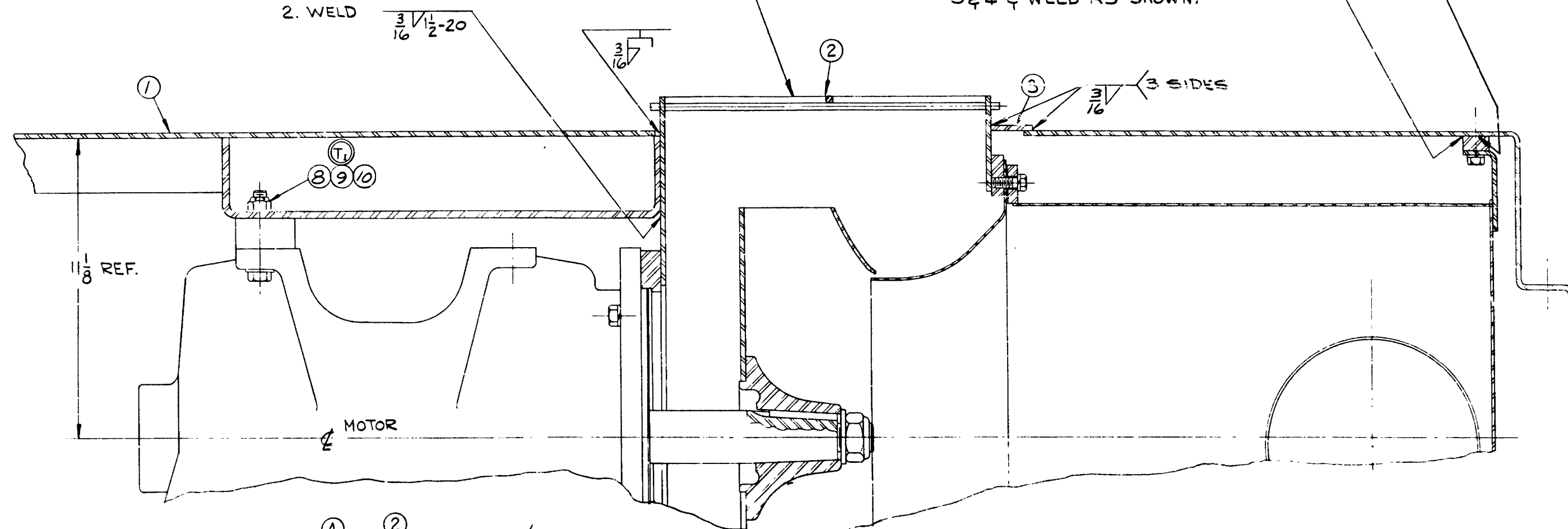


MOUNTING SEQUENCE

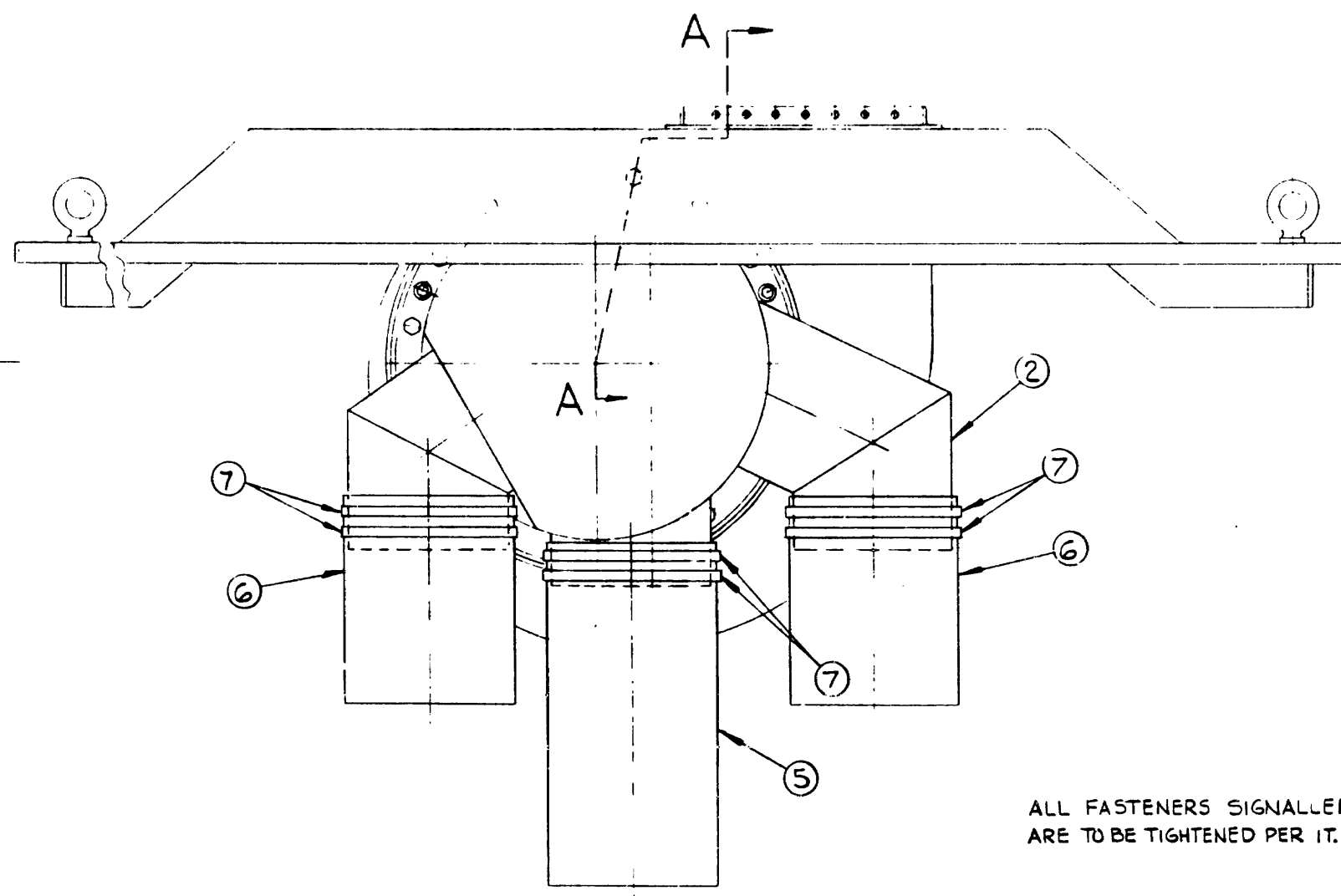
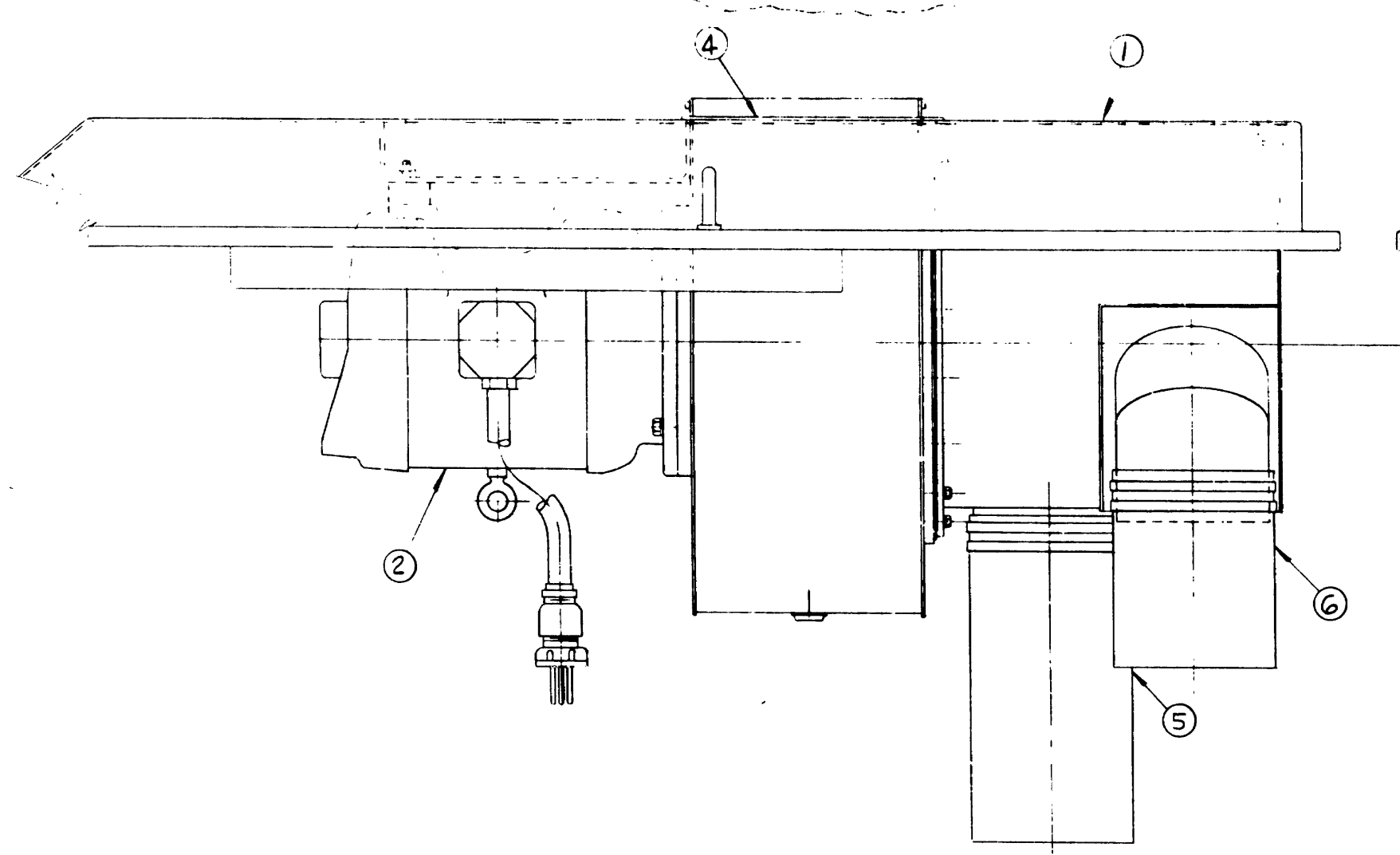
1. MOUNT IT. 2 TO IT. 1 IN UPSIDE DOWN POSITION BOLT MOTOR FEET & SUPPORT IT. 2 HERE SO THAT BRACKET AT FAR END OF PLENUM HOUSING IS TOUCHING HATCH SHEET BUT CARRYING NO WEIGHT.
2. WELD $\frac{3}{16}$ 1/2-20

3. WELD PLENUM BRACKET TO HATCH SHEET $\frac{3}{16}$

4. TURN ASSEMBLY OVER, APPLY ITS. 3 & 4 & WELD AS SHOWN.



SECTION A-A



ALL FASTENERS SIGNALLED $\text{\textcircled{T}}$ ARE TO BE TIGHTENED PER IT.11

QTY	AI-1798	TORQUE SPECIFICATION	11
2	NUT-1/2-13 SELF LOCK	9416517	10
2	WASHER	5376444	9
2	BOLT-1/2-13 HEX HD	179894	8
6	CLAMP - HOSE	8264450	7
2	AIR DUCT	8354880	6
1	HOSE	8354879	5
2	STRIP	8331930	4
1	STRIP	8331929	3
1	MOTOR & BLOWER HOUSING ASSEMBLY	8331174	2
1	HATCH ASSEMBLY	8354811	1
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
HATCH EQUIPPED			
8354840			