

CLEAN DUCT ASSEMBLY
PER ITEM 8.

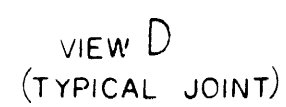
(A3) WELD NOTE "A"
USE THE MIG WELDING PROCESS
WITH EMS 874 ELECTRODE

I		TUBE ASSEMBLY	8400929	9
X	A.1. 1742	CLEANING AIR DUCTS		1
I		DUCT ASSEMBLY	8375264	1
I		COVER - DUCT	8362465	6
I		COVER - DUCT	8362721	5
I		DUCT ASSEMBLY	8375367	1
I		DUCT ASSEMBLY	8363371	3
I		DUCT ASSEMBLY	8448376	2
I		DUCT ASSEMBLY	83626C4	4

NAME OF PART		PART NO.	IT NO.
ELECTRO-MOTIVE DIVISION			
GENERAL MOTORS CORPORATION			
LA GRANGE, ILLINOIS, U.S.A.			
AIR DUCT ASSEMBLY			
AND APPLICATION			

R F C NO.	REV. DATE	REVISION	DATE	BY	CR	APP'D	

[illegible]



- THESE SURFACES MUST NOT BE
LOCATED BACK OF EDGE OF TOP
PLATE OR FLOOR SUPPORT ANGLES.
TYPICAL FOR ITEMS 1 AND 4.



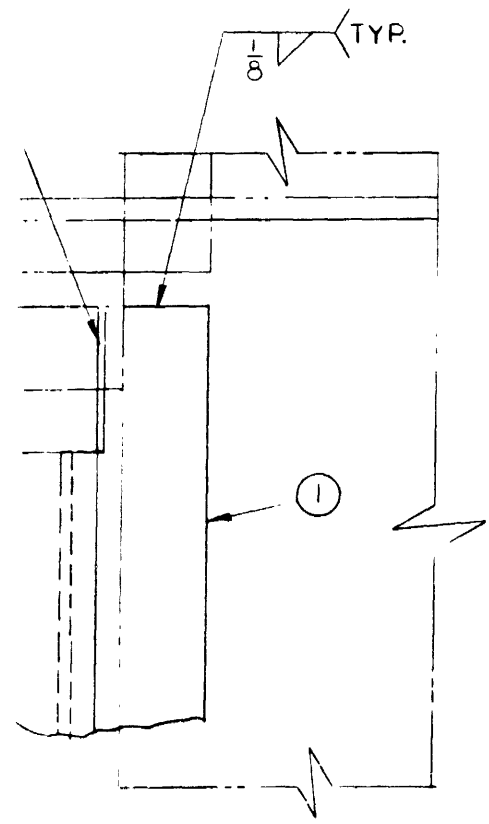
25 FT. 6 $\frac{9}{16}$ IN.

C REF.

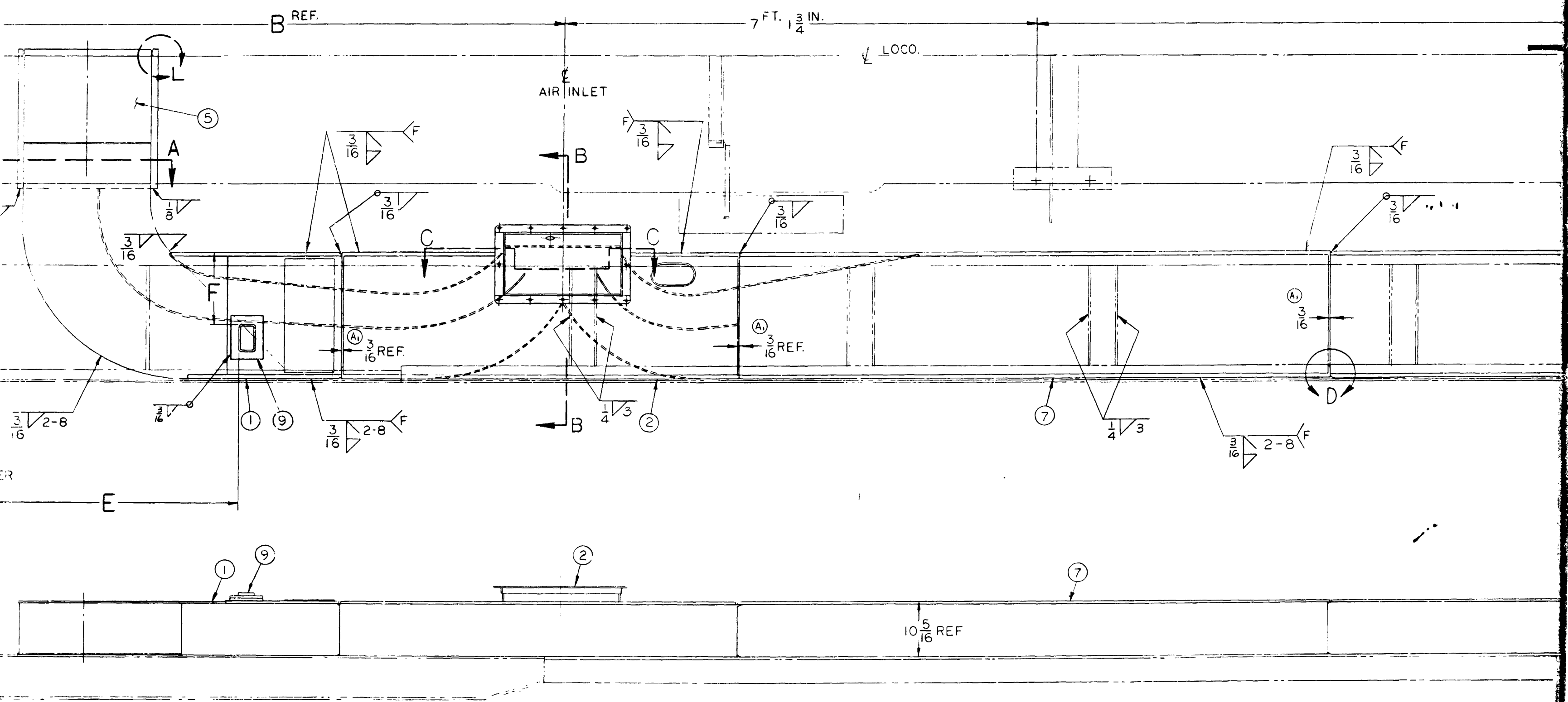
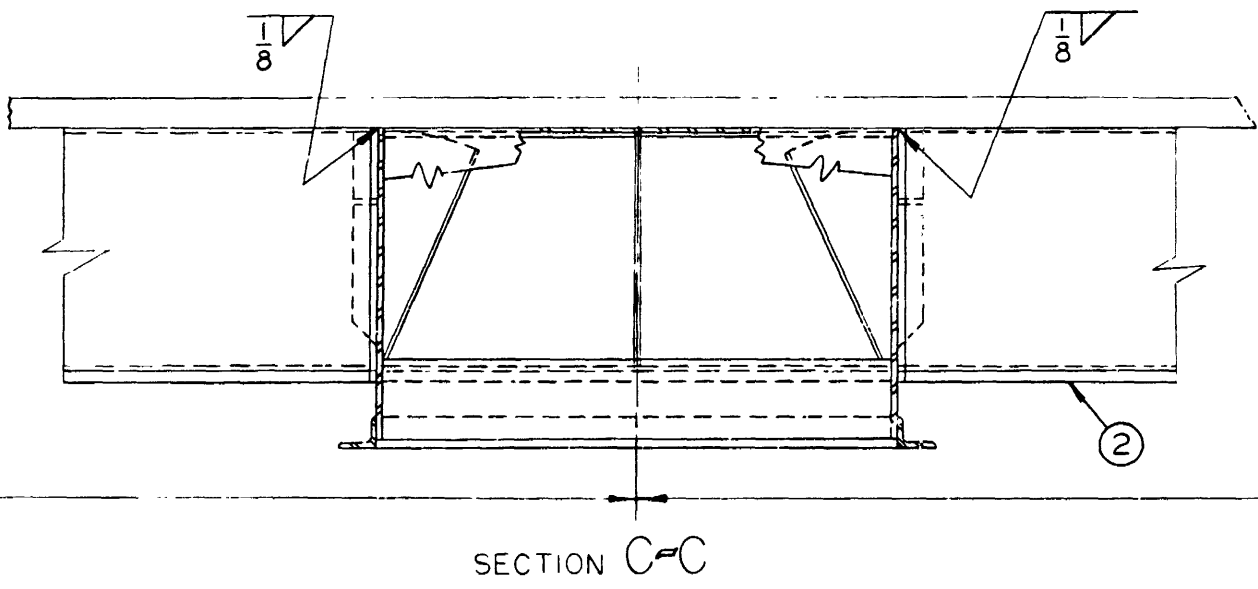
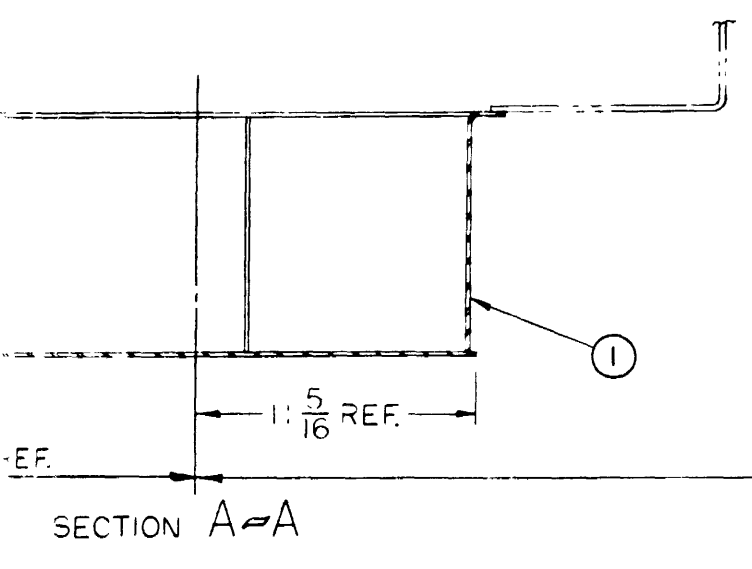
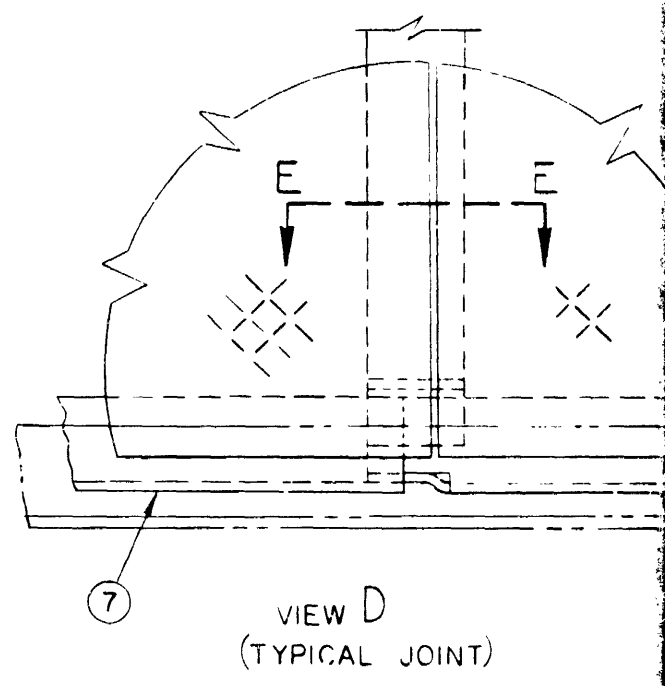
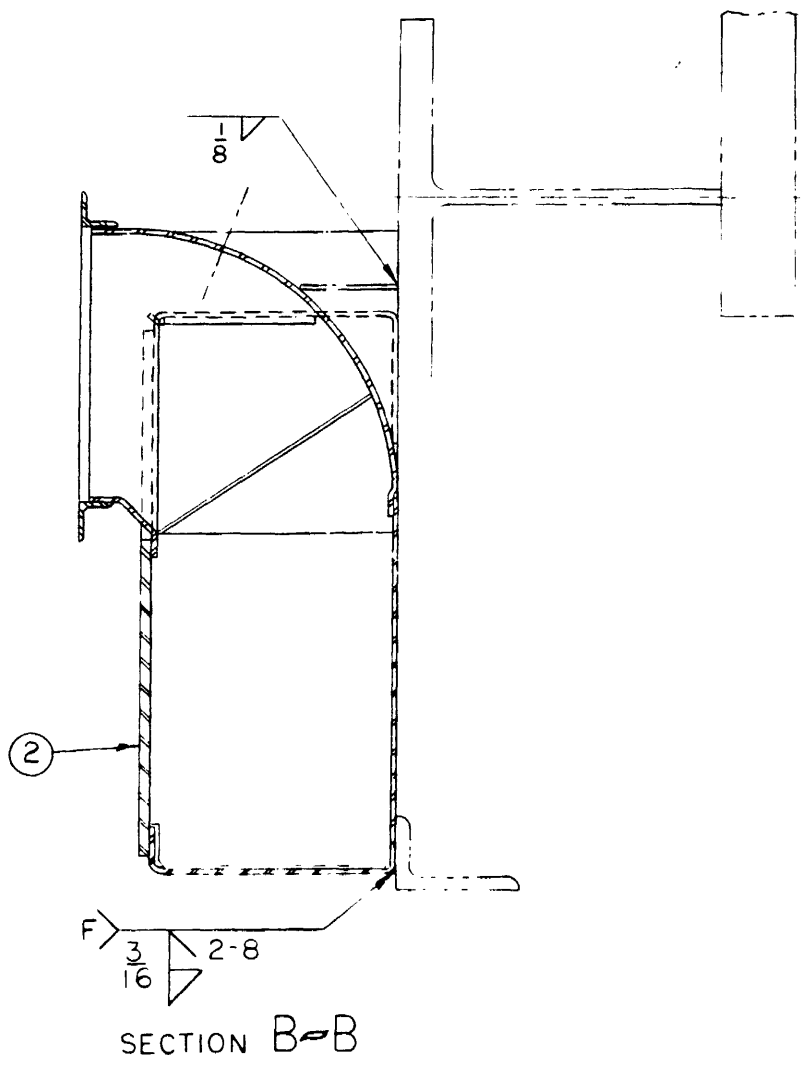


BOTH SIDES

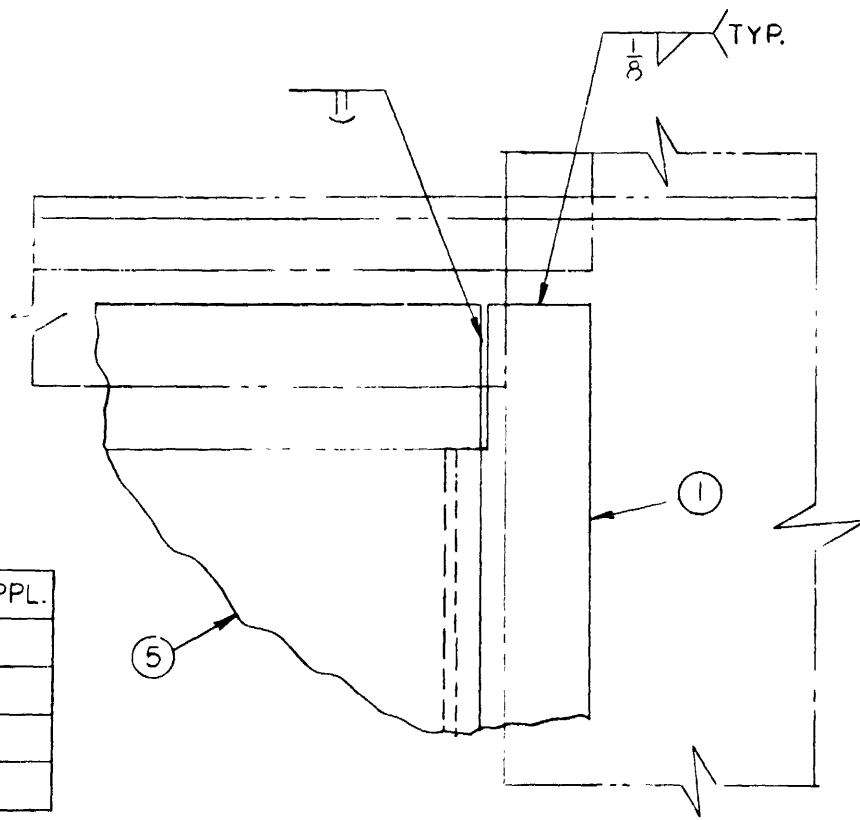
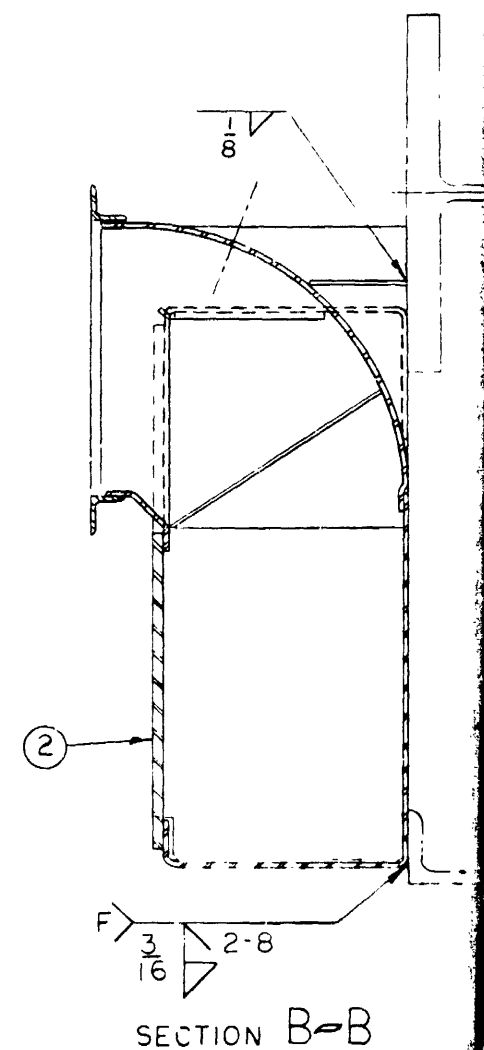




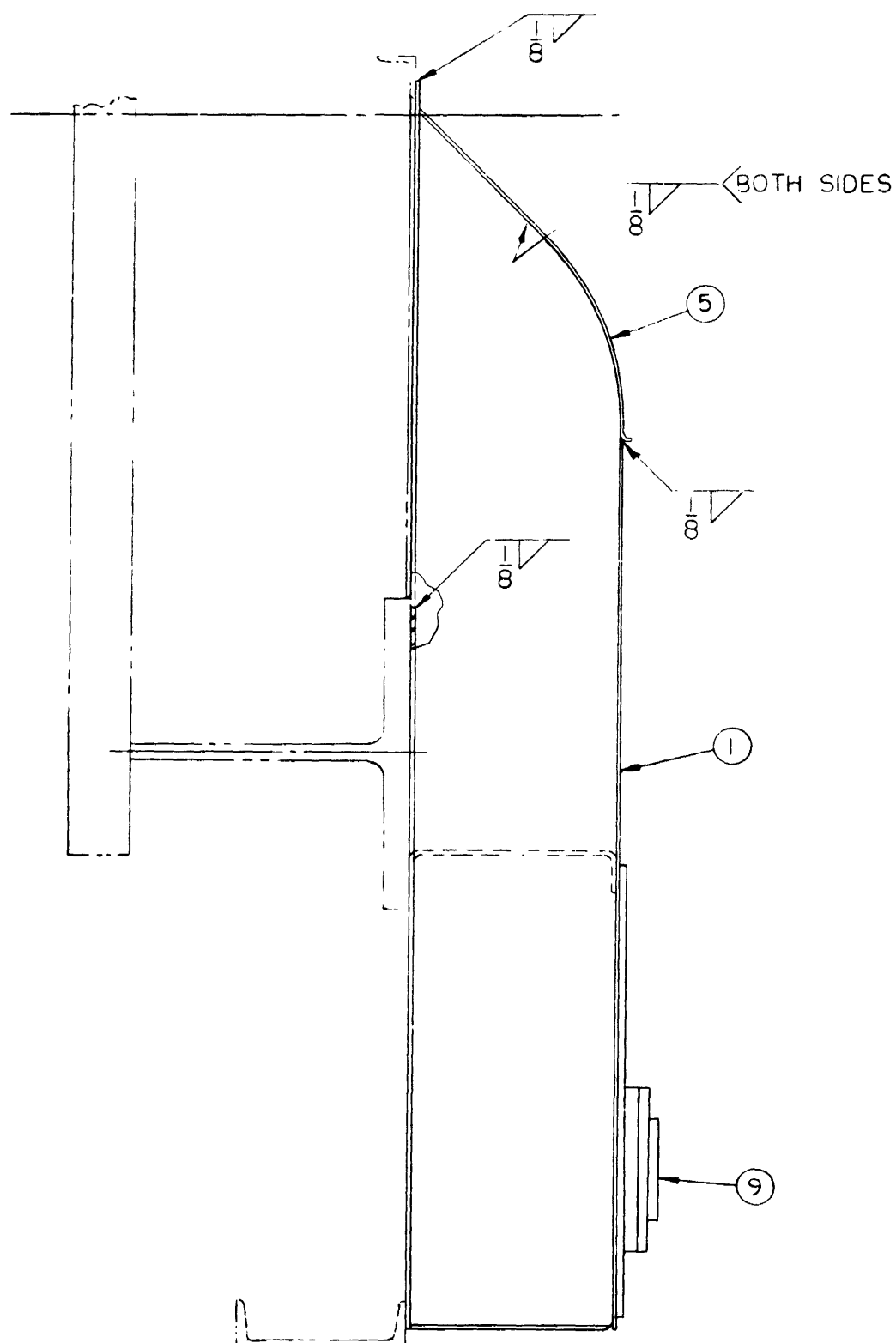
L
ITEMS 5 & 6



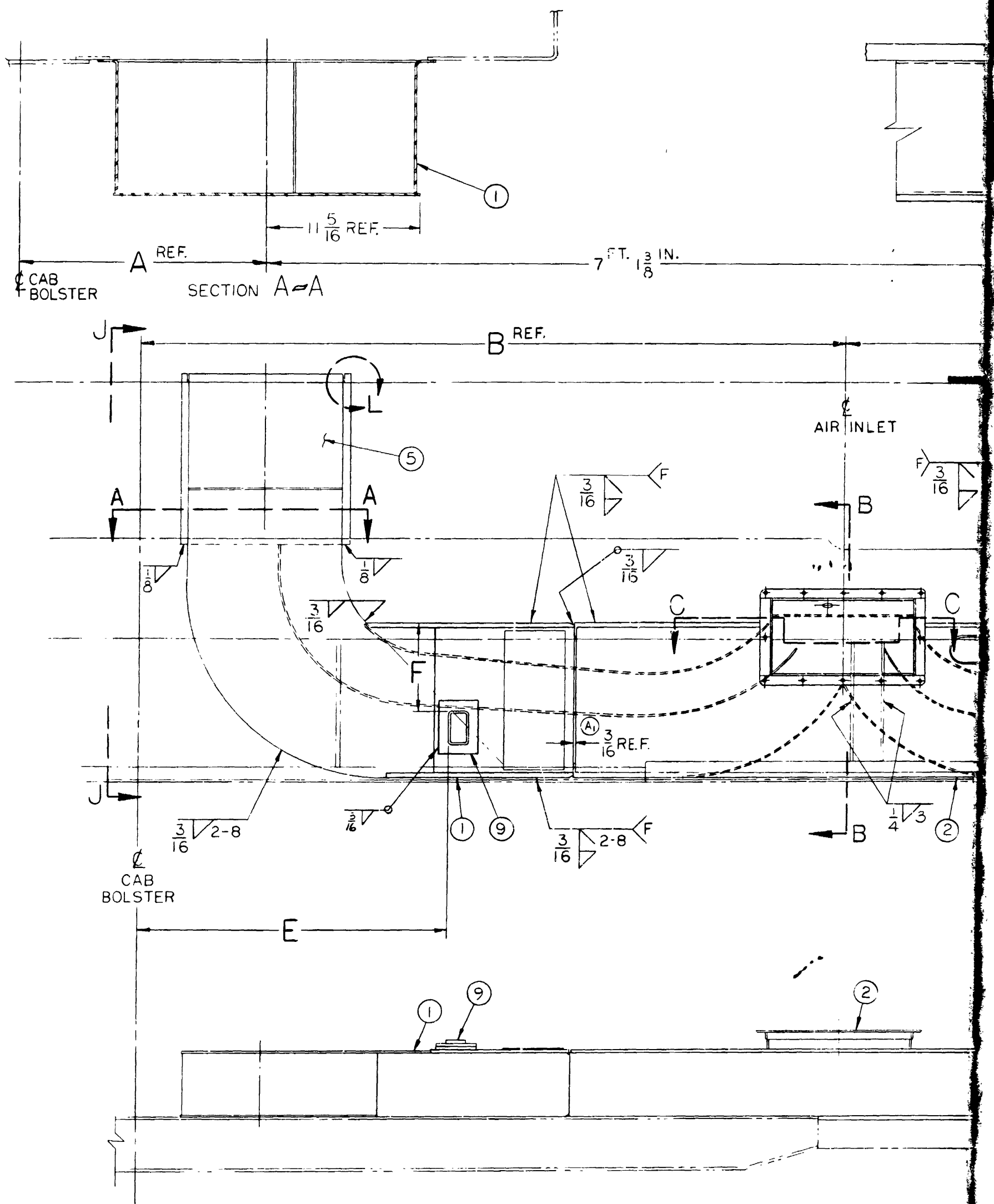
MODEL	A	B	C	D	E	F	REF. ASM. & APPL.
SD 45	18 $\frac{1}{4}$	8 FT. 7 $\frac{5}{8}$ IN.	24 FT. 2 $\frac{5}{8}$ IN.	69 $\frac{13}{16}$	45 $\frac{1}{4}$	13 $\frac{1}{8}$	8449118
SDP45	18 $\frac{1}{4}$	8 FT. 7 $\frac{5}{8}$ IN.	29 FT. 2 $\frac{5}{8}$ IN.	10 FT. 9 $\frac{13}{16}$ IN.	45 $\frac{1}{4}$	13 $\frac{1}{8}$	8449118
F45	28 $\frac{1}{4}$	9 FT. 5 $\frac{5}{8}$ IN.	25 FT. 0 $\frac{5}{8}$ IN.	6 FT. 7 $\frac{13}{16}$ IN.	55 $\frac{1}{4}$	11 $\frac{1}{8}$	8449139
FP45	18 $\frac{1}{4}$	8 FT. 7 $\frac{5}{8}$ IN.	29 FT. 2 $\frac{5}{8}$ IN.	10 FT. 9 $\frac{13}{16}$ IN.	45 $\frac{1}{4}$	11 $\frac{1}{8}$	8449139

VIEW L
TYPICAL ITEMS 5 & 6

SECTION B-B



VIEW J-J



BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.
COUNTERSINK ALL TAPPED HOLES
1/16" X ONE THRD. DEEP
SURFACE FINISH SPECS. ARE IN
ACCORDANCE WITH G. M. ENGR. STDS
TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.1-2100