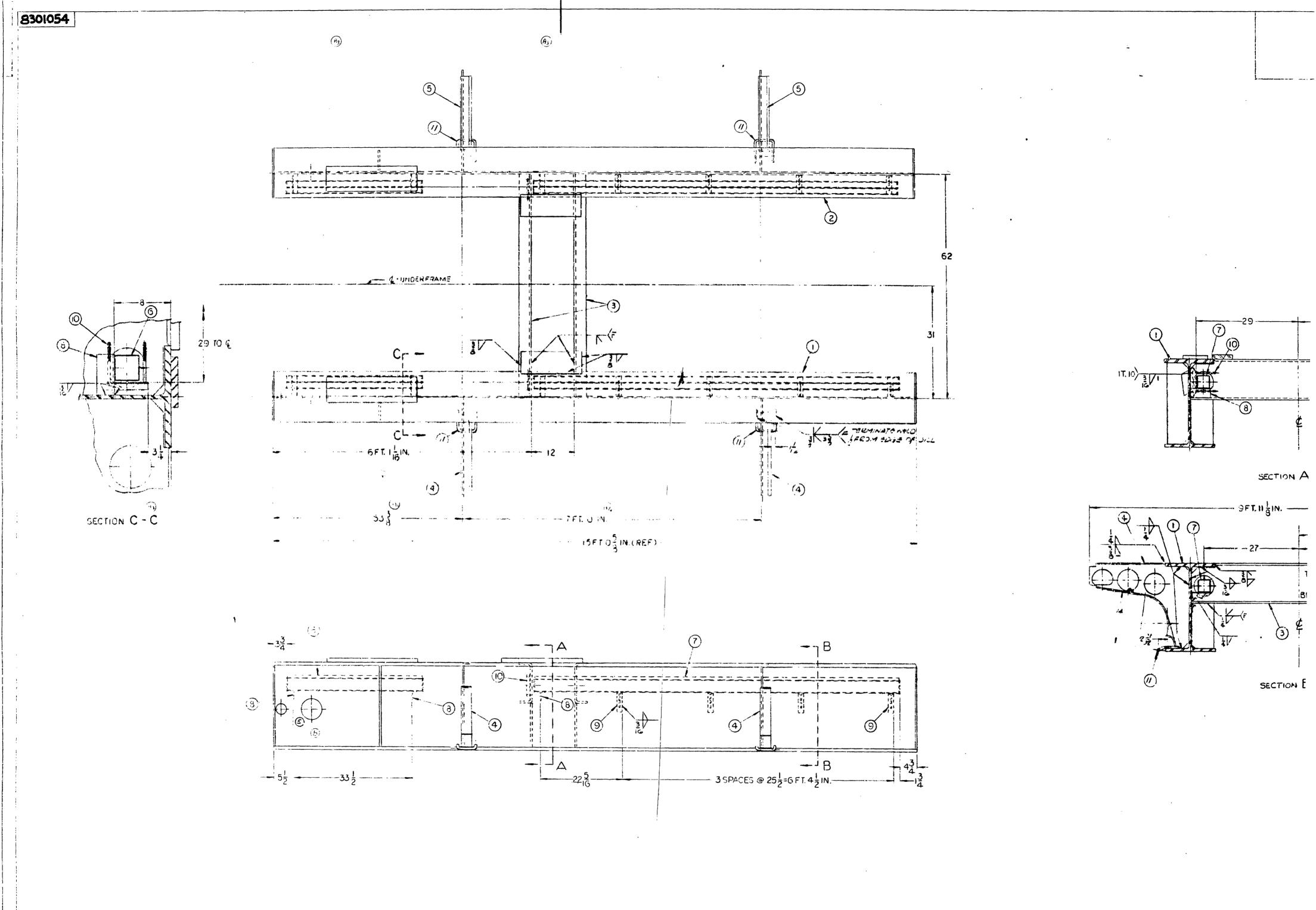


51) 105 AFRAME 20-2



BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED
COUNTERSINK ALL TAPPED HOLES
119" X ONE THR'D. DEEP
SURFACE FINISH SPECS ARE IN
ACCORDANCE WITH G M ENGR. STDS.
PERMISSIBLE VARIATION ON CUMMON
FXACTION DIMENSIONS TO MACHINED
SURFACES TO RE TO ON UNLESS
OTHERWISE SPECIFIED
FRONTCATION TOLERANCE. T. 32
CASTING TOLERANCE.

PART 830 1054 FRAME 20:21