

8303026

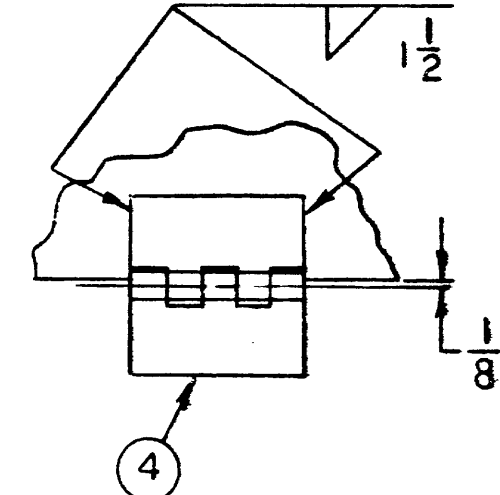
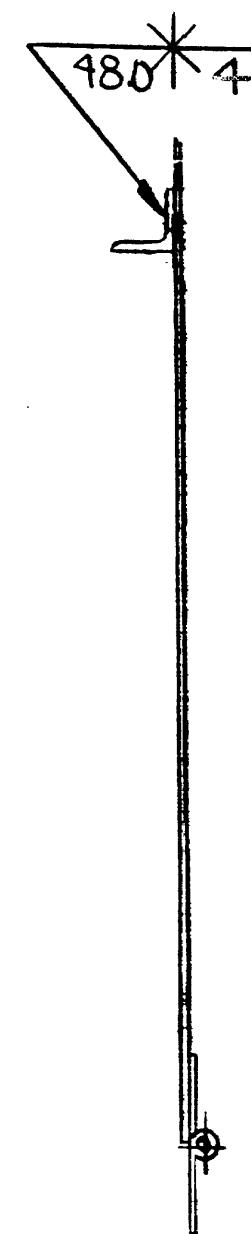
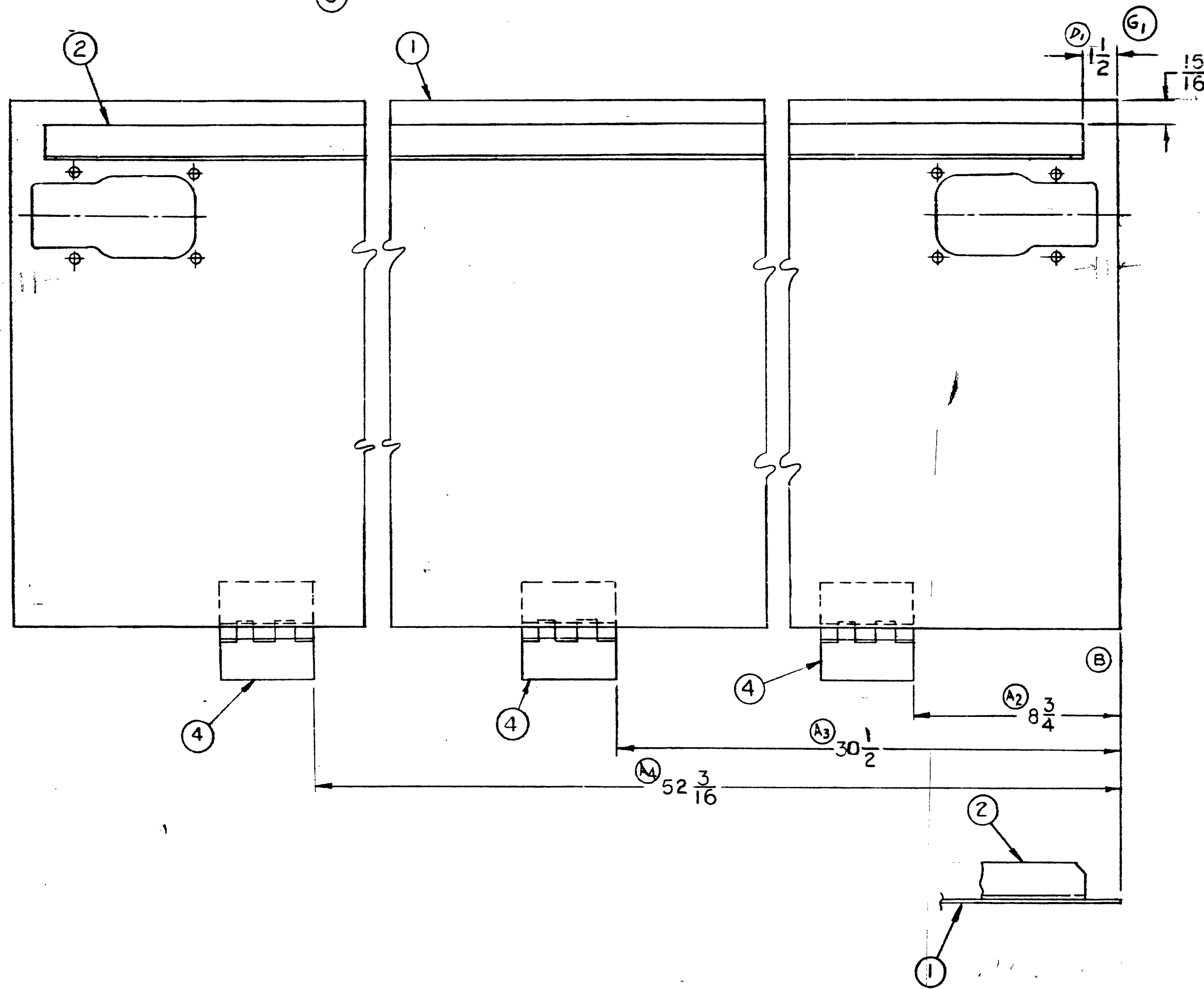
PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm .010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE.

BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES  $118^\circ \times$  ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN  
ACCORDANCE WITH G.M. ENGR. STDS.

$\pm \frac{1}{32}$



|  |                  |         |   |
|--|------------------|---------|---|
| 1  | ANGLE            | 8363526 | 7 |
| 2  | ANGLE            | 8263528 | 6 |
| 3  | ZEE              | 8385528 | 7 |
| 3  | HINGE            | 8048140 | 4 |
| 3  | ANGLE-HORIZONTAL | 8363529 | 3 |
| 1  | ANGLE            | 8373007 | 2 |
| 1  | SHEET            | 8303025 | 1 |
| ELECTRO-MOTIVE DIVISION<br>GENERAL MOTORS CORPORATION<br>LA GRANGE, ILLINOIS, U.S.A. |                  |         |   |
| DOOR ASM   |                  |         |   |
| 8303026  |                  |         |   |

|       |   |  |         |     |     |  |  |  |  |
|-------|---|--|---------|-----|-----|--|--|--|--|
| 82448 | G | WAS 1<br>IT. 2 REV'D PER DET.                  | 6-1-77  | ZEL | ISK |  |  |  |  |
| 71607 | F | SECTION "A-A" REMOVED<br>ITS 5, 6, 7 REMOVED   | 11/5/75 | D   | J5  |  |  |  |  |
| CONT. | E | IT. 5, 6, 7 ADDED.<br>QTY. OF IT. 2 WAS 2 REQD | 6-22-65 | W   | E   |  |  |  |  |

|        |   |  |         |   |   |  |  |  |  |
|--------|---|--|---------|---|---|--|--|--|--|
| B-2907 | E | IT. 3 REMOVED  | 6-22-65 | W | E |  |  |  |  |
| D      |   | DIM. WAS 1 1/4<br>IT. 3 WAS 8146655                        |         |   |   |  |  |  |  |
| C      |   | WELD NOTE REMOVED  |         |   |   |  |  |  |  |
| B      |   | 1 DIM. REMOVED   |         |   |   |  |  |  |  |
| A      |   | WAS 8 A3 WAS 31 1/2 E4 WAS 54<br>WAS 58 7/16 A1 WAS 33 1/2 |         |   |   |  |  |  |  |