

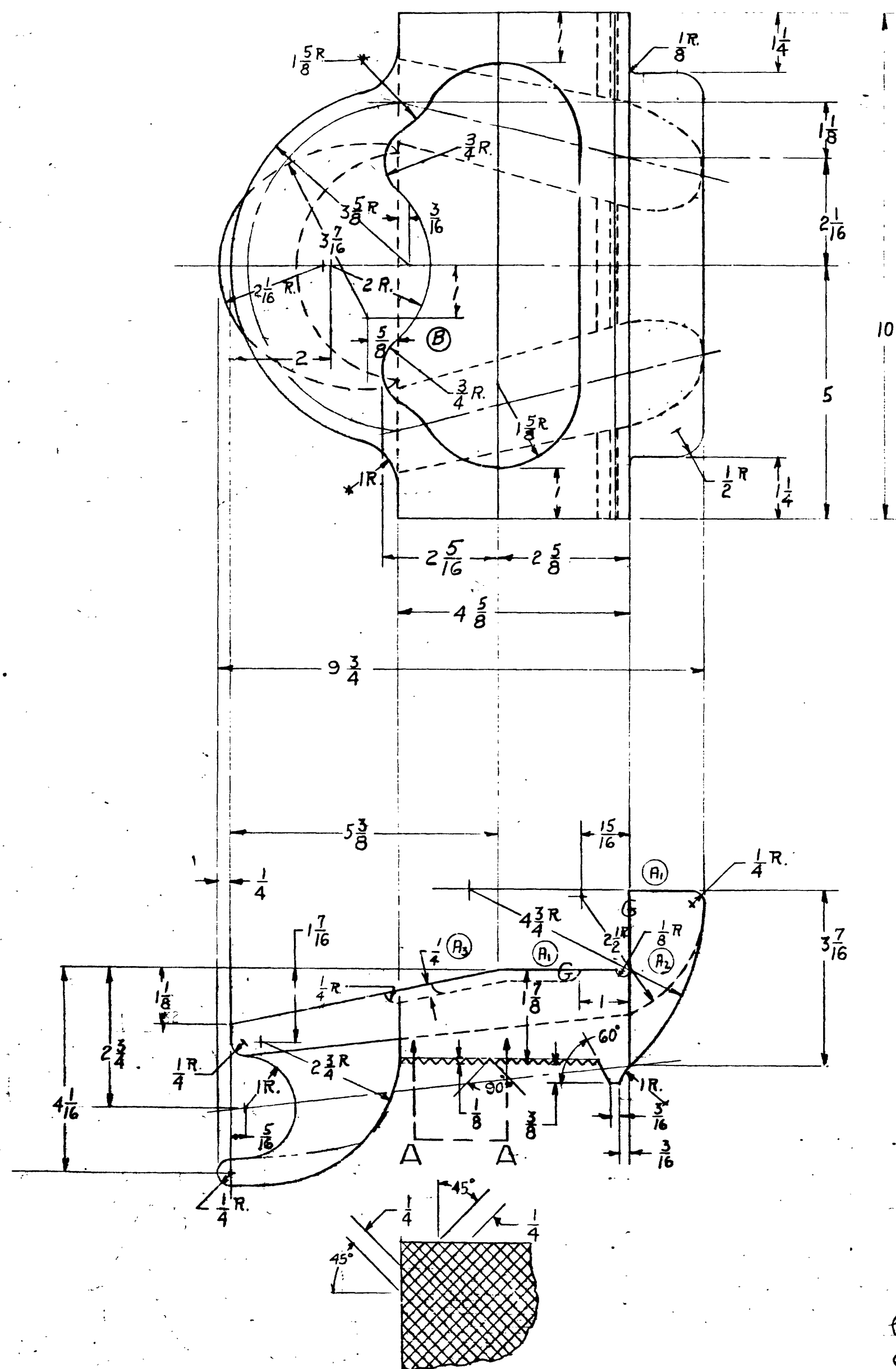
8141281

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE ± 0.010 UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

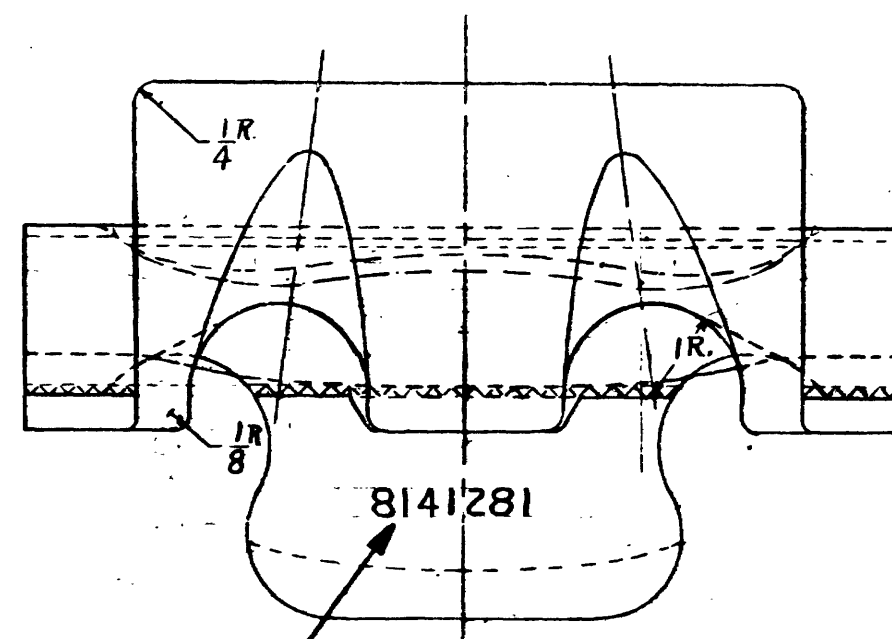
CASTING TOL. $\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED
HOLES 116° X ONE THRD DEEP



ENLARGED VIEW A-A



NOTE:
ALL SURFACES TO BE SMOOTH
& FREE OF PROJECTIONS

(B) "G" INDICATES SNAG GRIND

(C) CAST PT. NO. ($\frac{1}{16}$ HIGH DIGITS)

MATERIAL				NAME OF PART		PART NO.	ITE. NO.
CAST STEEL EMS 16				ELECTRO-MOTIVE DIVISION			
				GENERAL MOTORS CORPORATION			
				LA GRANGE, ILLINOIS, U.S.A.			
				JACKING PAD			
				DATE OF PRINT			
				PART NO.			
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