

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.0$  UNLESS OTHERWISE SPECIFIED  
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED**

COUNTERSINK ALL TAPPER  
HOLES 118° X ONE THIRD DEEP

**SURFACE FINISH SPECS. IS IN  
ACCORDANCE WITH C.M. ENGR. STD.**

-104@15.5

14 FT. 3  $\frac{11}{16}$  IN.

D. F. C. NO.	REV. LET.	REVISION	DATE	BY	CHK.	APPROV.	

R. P. C. NO.	REV. LET.	REVISION	DATE	BY	CHK. APPROV.
FIRST USED ON	GP-22				

NO. INVOICED THIS ASSEMBLY	M34961 STEEL		
	R. B. Binkley		17-2-6
	R. B. Binkley		17-2-6
	R. B. Binkley		17-2-6
Q1	Q2	Q3	Q4
Q5	Q6	Q7	Q8
Q9	Q10	Q11	Q12
Q13	Q14	Q15	Q16
Q17	Q18	Q19	Q20
Q21	Q22	Q23	Q24
Q25	Q26	Q27	Q28
Q29	Q30	Q31	Q32
Q33	Q34	Q35	Q36
Q37	Q38	Q39	Q40
Q41	Q42	Q43	Q44
Q45	Q46	Q47	Q48
Q49	Q50	Q51	Q52
Q53	Q54	Q55	Q56
Q57	Q58	Q59	Q60
Q61	Q62	Q63	Q64
Q65	Q66	Q67	Q68
Q69	Q70	Q71	Q72
Q73	Q74	Q75	Q76
Q77	Q78	Q79	Q80
Q81	Q82	Q83	Q84
Q85	Q86	Q87	Q88
Q89	Q90	Q91	Q92
Q93	Q94	Q95	Q96
Q97	Q98	Q99	Q100

NAME OF PART	PART NO.	QTY.
<b>ELECTRO-MOTIVE DIVISION</b> <b>GENERAL MOTORS CORPORATION</b> <b>LA GRANGE, ILLINOIS, U.S.A.</b>		
<b>SIDE SILL</b>		
DATE OF PRINT	PART NO.	
	<b>8302035</b>	