



- (B3) A. SURFACES OF 72" DIA. TO BE SQUARE WITH RESERVOIR BODY WITHIN 1/8 INCH PER FOOT
- B USE AWS E6010 OR E6011 ELECTRODE
- CHIP AND BRUSH ALL WELDS AND REMOVE ALL WELD SPATTER.
- REMOVE GREASE AND OIL BEFORE PAINTING.
- PAINT WITH ITEM 8 PER A.I. 1821.
- INSPECT AND TEST PER ETI 169.

		TANK HEAD ASM.	8471198	11
		TANK HEAD ASM	8471197	11
X	A.K. 1B21	PAINTING AIR RESERVOIR		10
X	E.T. 1/69	INSPECTION TEST INSTRUCTION		9
AS 2000	8199759	BLACK ENAMEL		8
2		COUPLING - HALF - 1/2 PT.	B207064	7
1		FLANGE	8313031	6
2		FLANGE	8199759	5
2		RING	8313030	4
1		TANK HEAD	8313029	3
1		TANK HEAD	8312709	2
1		SHELL	8313028	1
<b>MATERIAL</b>		<b>NAME OF PART</b>	<b>PART NO.</b>	<b>IT. NO.</b>
NO. REQUIRED BY ASSEMBLY  BY <i>C Mendel</i> DATE <i>10-20-61</i> BY <i>Kiota</i> DATE <i>10-27-61</i> CH. CL. <i>Jr</i> CH. PR. <i>10-28-61</i> WCN MGT. <i>10-28-61</i>		<b>ELECTRO-MOTIVE DIVISION</b> GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
		<b>MAIN RESERVOIR</b>  DATE OF PRINT _____ PART NO. <b>8313032</b>		

WELDER QUAL.		AT. 2220	
INSP & TEST INSTRUCT.		ETI 169	
PAINTING-RESERVOIR		AT. 182!	
FOR MANUFACTURING			
B2 DIM. ADDED.			
B3 SFC. C-C RMVD			
AT. 2220 ADDED.			
ITS 3 & 10 RELOC.			
TO 'FOR MFG.' COL.		16-76 T/JR	
ITS 11 & 12 ADDED.			
40511 B ITS 2, 3, 4 & 6 RMVD			
40511 B NOTE ADDED		1361	
A # C		REV	
NO.		LET.	
FIRST USED ON		REVISION	
GP-20		DATE	
		BY	

[illegible]