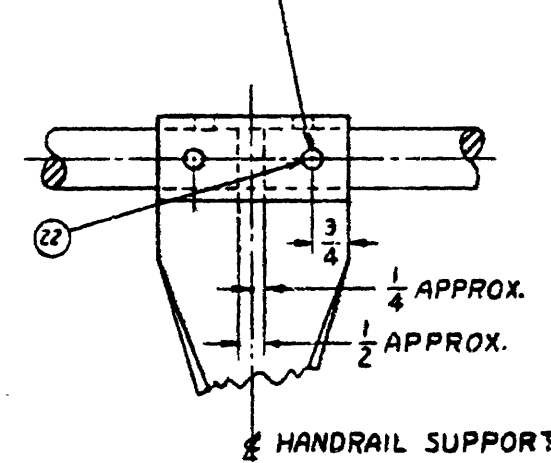
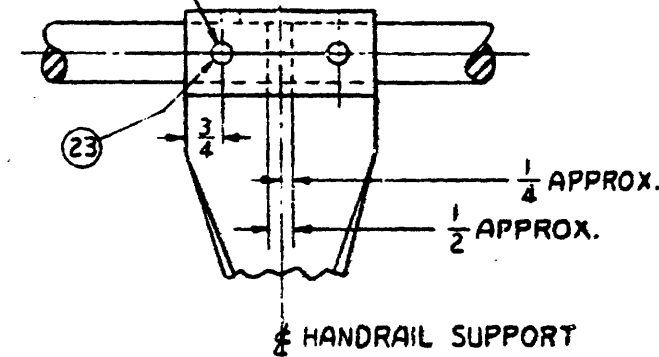


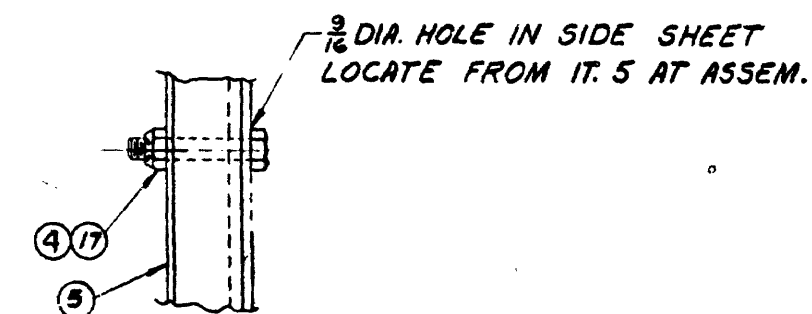
ADJUST HANDRAILS TO SUIT IN HANDRAIL SUPPORT  
1/8 DIA. DRILL THRU. AT APPLICATION  
90° C'SINK TO 1/16 DIA. (BOTH ENDS)  
APPLY ITEM #22 AND GRIND SMOOTH



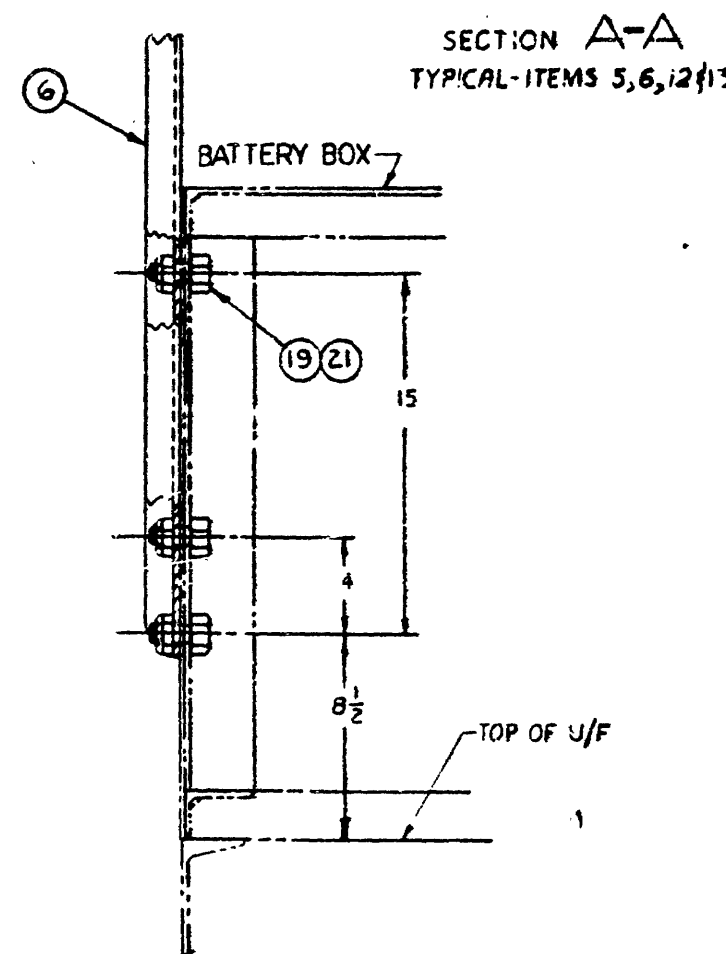
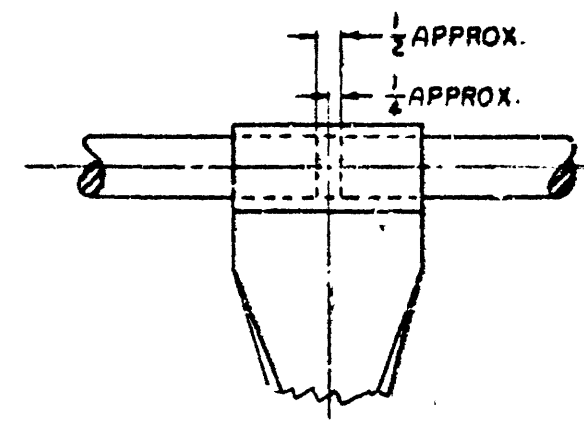
VIEW C

.375  $\pm .005$  DIA. HOLE

VIEW F



SECTION H-H

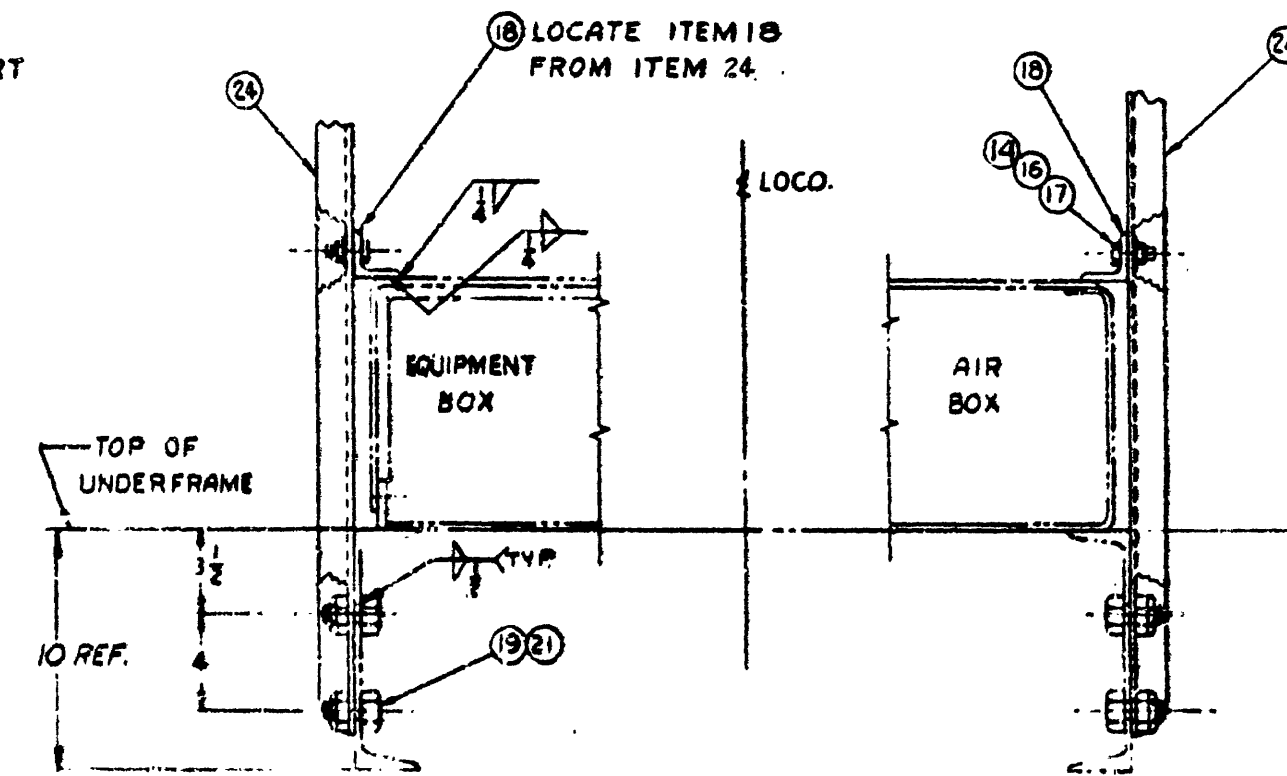
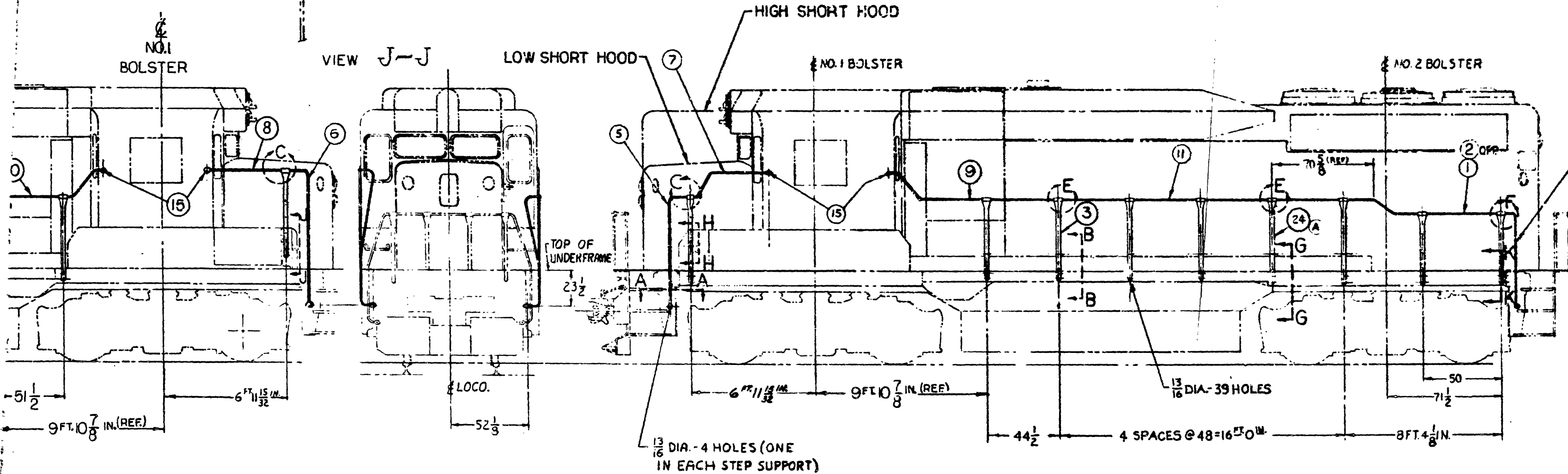
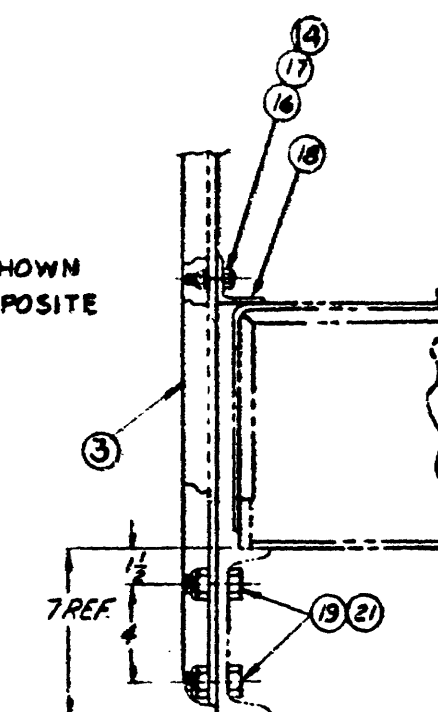
SECTION A-A  
TYPICAL - ITEMS 5, 6, 12, 13

VIEW E

GRIND WELD IF NECESSARY TO  
SUIT APPLICATION OF SUPPORT  
AT ASSEMBLY.  
(TYPICAL - 4 PLACES)

SHOWN (12)  
OPPOSITE (13)

SECTION K-K

SECTION G-G  
(TYPICAL AT 10" SIDE SILL)SHOWN (12)  
OPPOSITE (13)SECTION B-B  
(TYPICAL AT 7" SIDE SILL)

ITEM	SUPPORT	QTY	8304787
2	PIPE - 3/8 X 1-3/4 LG.	443183	25
2	RIVET - 3/8"	110088	25
30	BOLT-3/4-10 HEX. HD.	271600	21
4	BOLT-3/4-10 HEX. HD.	271612	20
43	NUT-3/4-10 LOCK	272089	19
4	ANGLE	819204	18
5	NUT-1/2-13 LOCK	442817	17
4	BOLT-1/2-13 HEX. HD.	179885	16
4	NUT-5/8-11 LOCK	442821	15
4	WASHER - 1/2 PLAIN	103343	14
1	HANDRAIL ASSEMBLY	8315932	13
1	HANDRAIL ASSEMBLY	8315951	12
2	HANDRAIL ASSEMBLY	8315957	11
1	HANDRAIL ASSEMBLY	8315956	10
1	HANDRAIL ASSEMBLY	8315923	9
2	HANDRAIL	8315141	8
1	HANDRAIL	8304648	7
1	HANDRAIL ASSEMBLY	8315950	6
1	HANDRAIL ASSEMBLY	8315949	5
1	BOLT-1/2-13 HEX. HD.	179891	4
2	SUPPORT	8313798	3
1	HANDRAIL ASSEMBLY	8315954	2
1	HANDRAIL ASSEMBLY	8315953	1

ELECTRO-MOTIVE DIVISION  
GENERAL MOTORS CORPORATION  
LA GRANGE, ILLINOIS, U.S.A.

SIDE HAND RAIL APPLICATION

8319224