

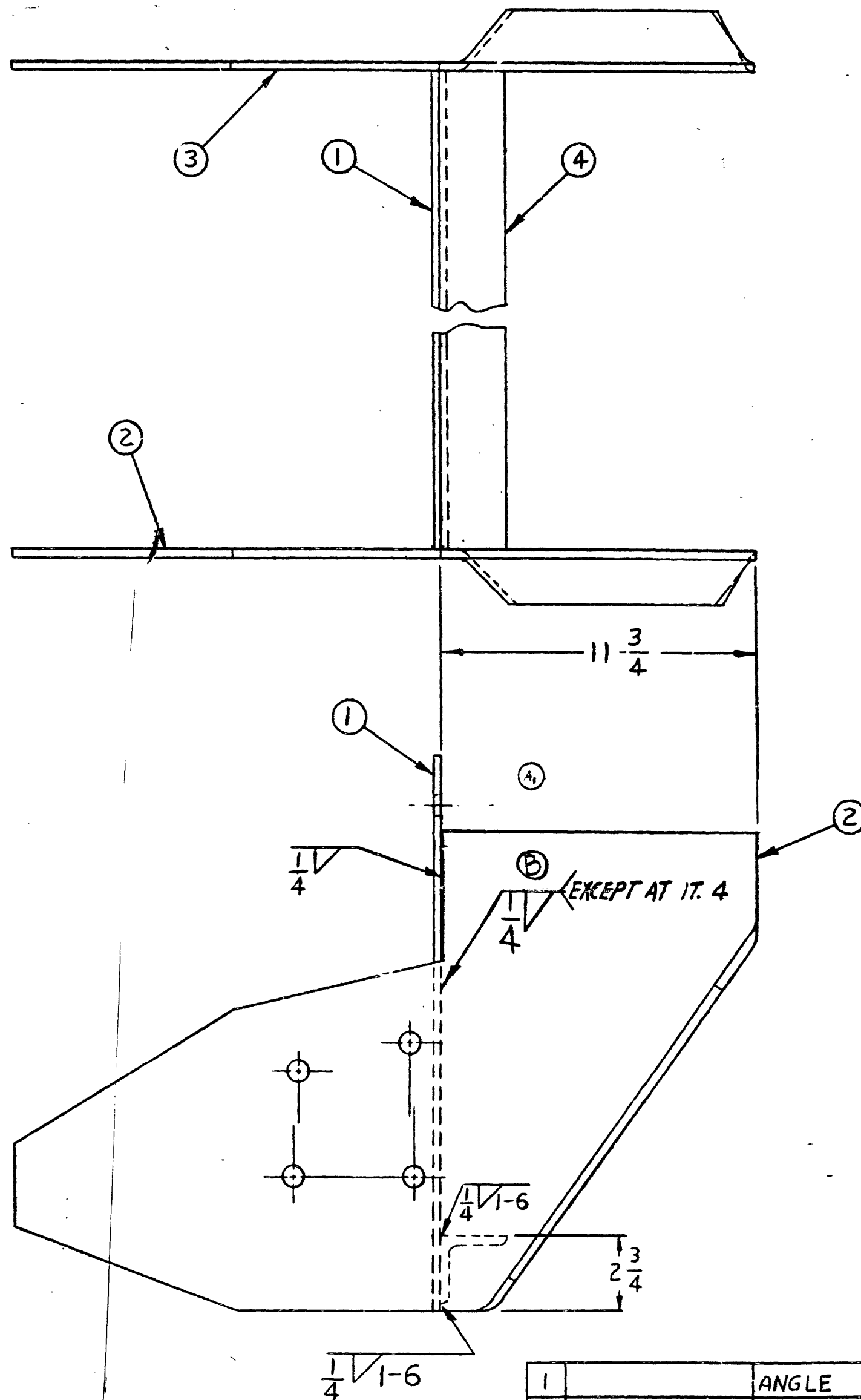
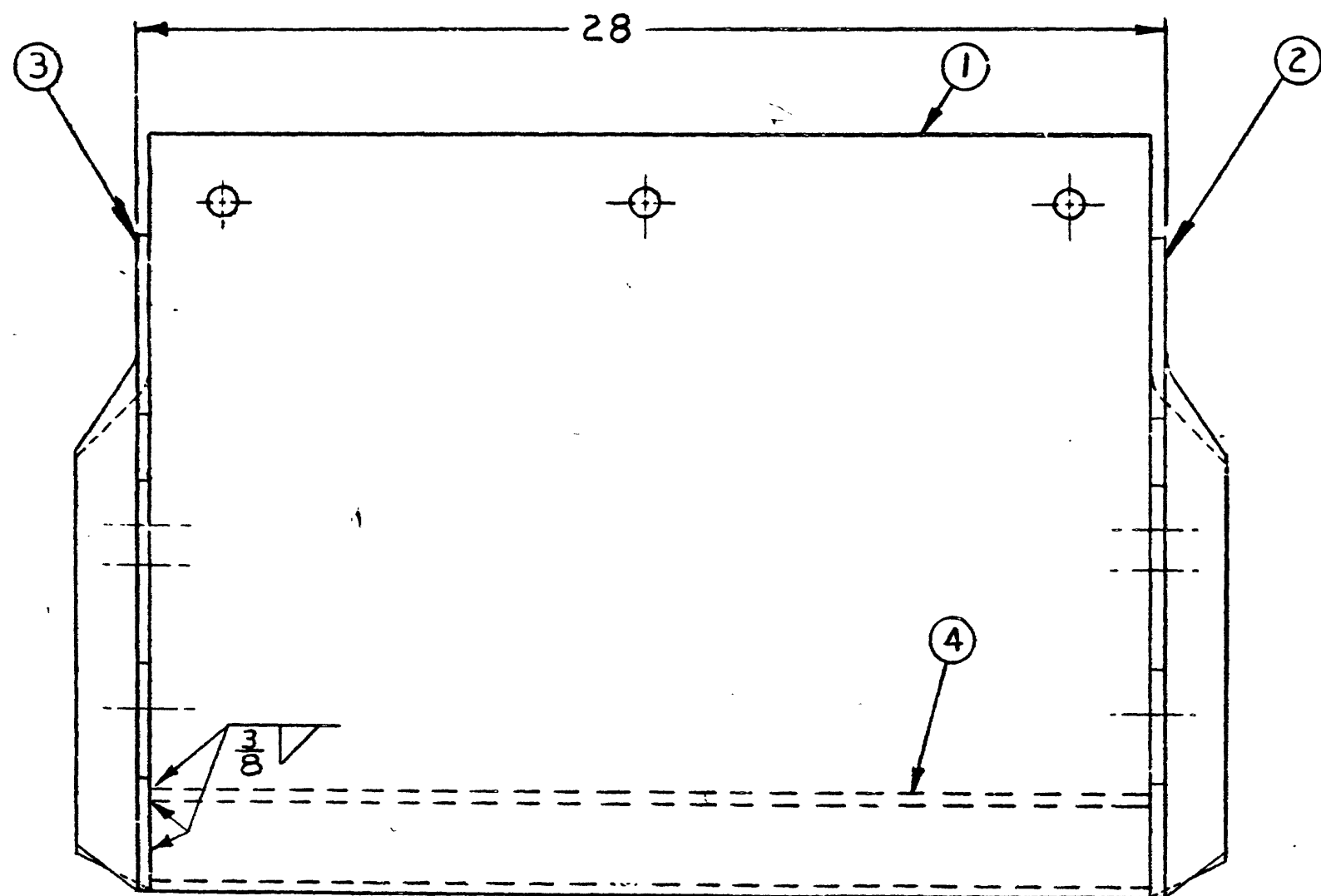
8302227

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE  $\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES  $118^\circ \times$  ONE THIRTY DEEP.

SURFACE FINISH SPECS. IS IN  
ACCORDANCE WITH G.M. ENG'G. STDS.



1	ANGLE	8191783	4
1	BRACE	8302226	3
1	BRACE	8302225	2
1	SHEET	8191780	1
MATERIAL			
NAME OF PART			
ELECTRO-MOTIVE DIVISION			
GENERAL MOTORS CORPORATION			
LA GRANGE, ILLINOIS, U.S.A.			
CENTER PILOT ASSEMBLY			
DATE OF PRINT			
PART NO.			
8302227			

REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.	REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
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03060	B	WELD SYMBOL REV'D	1-7-67	W.L.B.	OK
	A	DIM. REMOVED			
05242	A	ITS 213 REVISED TO DETAIL	4-16-62	E.S.P.	OK
REV. NO.	REV. LET.	REVISION	DATE	BY	CK.
FIRST USED ON		GP-22			

NO. REQUIRED PER ASSEMBLY	DATE
1	12-15-60
1	12-30-60
1	1-5-61
1	1-5-61