

46 3/8

B

5

22

B

9 3/8

10 11

WELD NOTE A: FLASHING, ITEMS 19, 19, 20, & 25
TO BE WELDED AT ASSEMBLY TO EQUIP. DUCT
AFTER EQUIP. DUCT IS WELDED TO UNDERFRAME
AND FUEL TANK VENT PIPE IS ASSEMBLED

SEAL HOLES PER ITEM 16
APPLY CLAMP PER ITEM 28

NO. 2 BOLSTER

QTY	DESCRIPTION	QTY	DESCRIPTION
1	FLASHING	832608	29
1	A.I. 1570	APPLIC. OF PIPE CLAMP	28
1	BOLTER	831604	27
1	CLAMP	831603	26
2	WT-3/8-16 HEX.	102002	25
2	BOLT-3/8-16 HEX. HD.	170041	24
2	WASHER-3/8 LOCK	102021	23
2	FLASHING-3/16 INSL.	802002	22
1	FLASHING	821910	21
1	FLASHING	831817	20
1	FLASHING	831816	19
1	FLASHING	831815	18
1	CABLE CHIT	831806	17
1	A.I. 1703	SEALING OF HOLES	16
1	815004	CABLE COMPOUND	15
1	CABLE TUB	831814	14
1	INSULATION	831813	13
1	WT-3/8-16 HEX. LOCK	102012	12
1	WASHER - 3/8 LOCK	102020	11
1	BOLT-5/16-18 HEX. HD.	170046	10
1	815002	TAPE-PRESSURE SEAL	9
1	FLASHING	831814	8
1	FLASHING-3 INSL.	802001	7
1	FLASHING-3 1/2 INSL.	802000	6
1	COVER	831809	5
1	COVER	831808	4
1	CLEAR	831807	3
1	PIPE ASSEMBLY	831807	2
1	815001	EQUIP. DUCT ASSEMBLY	1

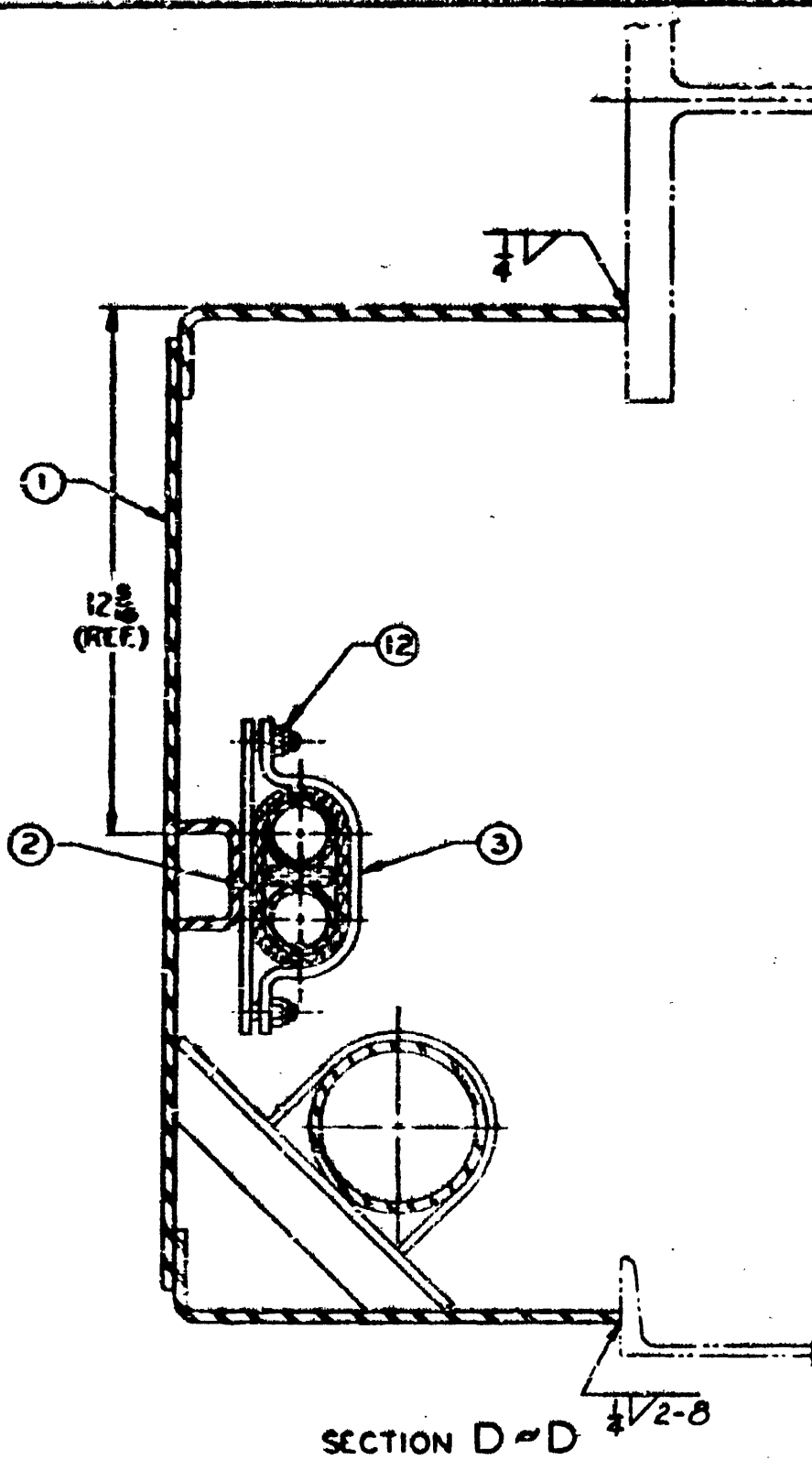
8318168

FRAME 2 OF 4
REV. D

8318168	8318168	8318168	8318168
8318168	8318168	8318168	8318168
8318168	8318168	8318168	8318168
8318168	8318168	8318168	8318168

UNDERFRAME

$35\frac{7}{8} + \frac{1}{8}$



1

4

$\frac{3}{8}$ (REF.)

46 $\frac{3}{8}$

D

1

3

3

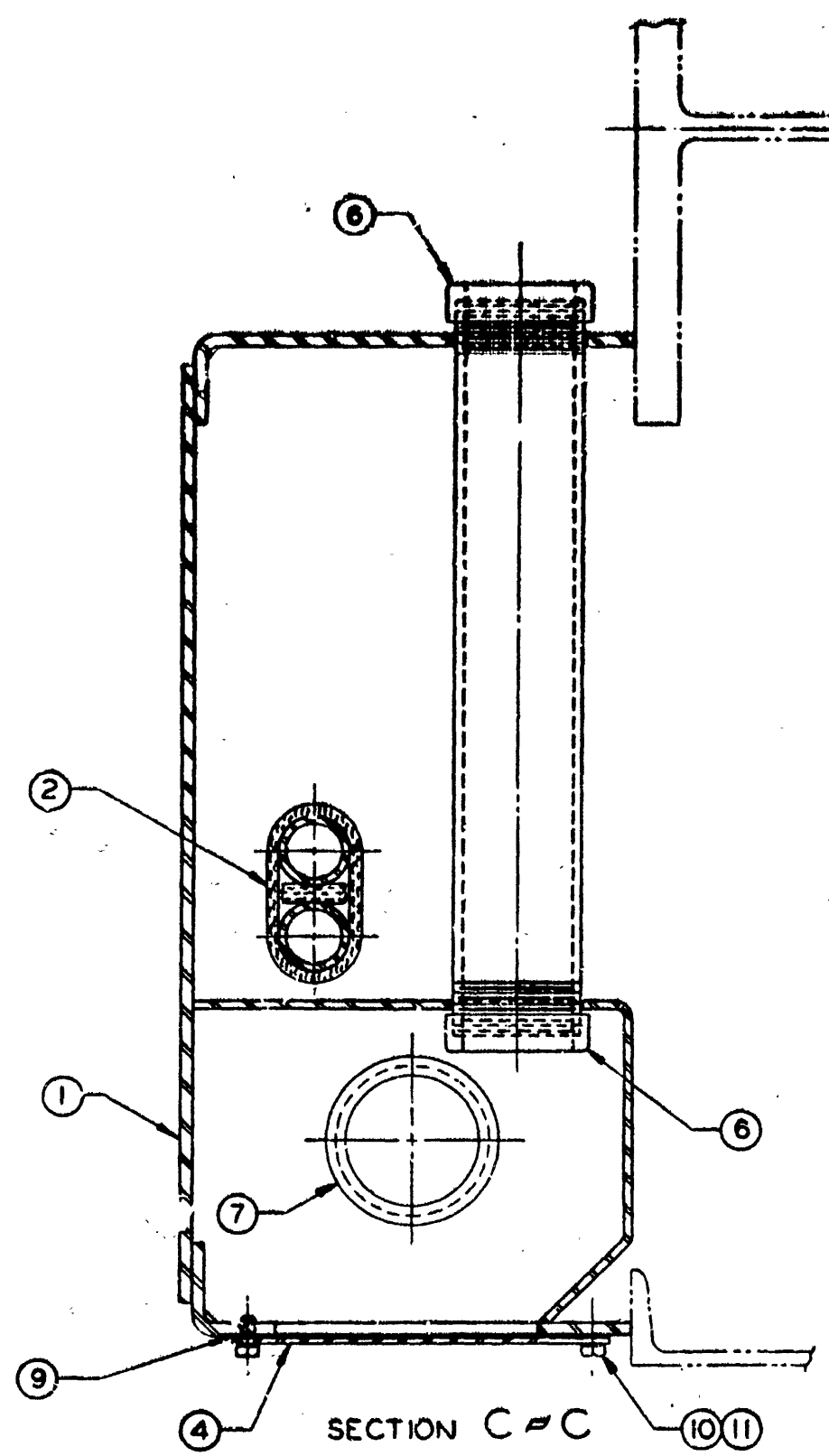
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1

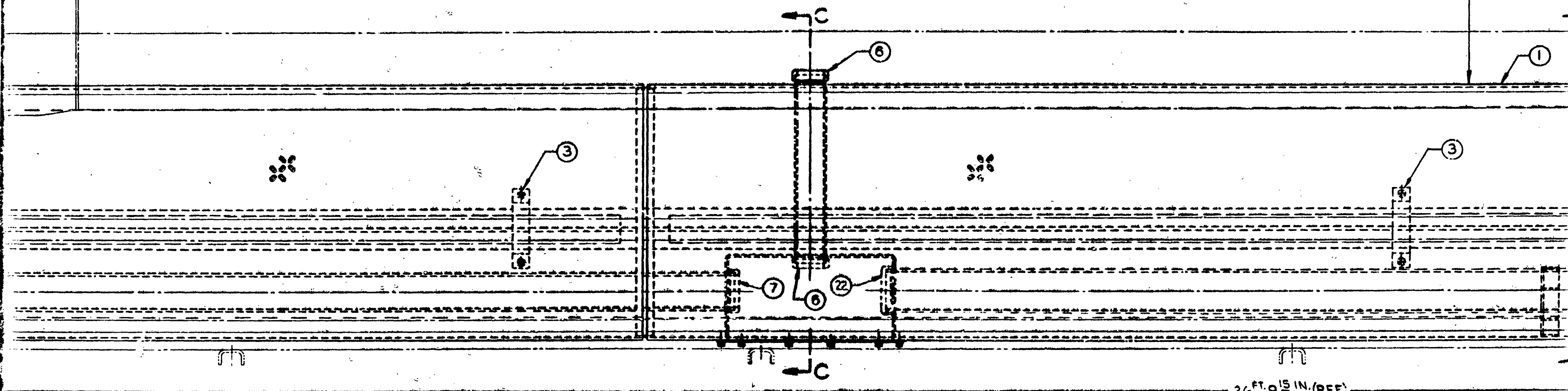
3

3

S
CES)

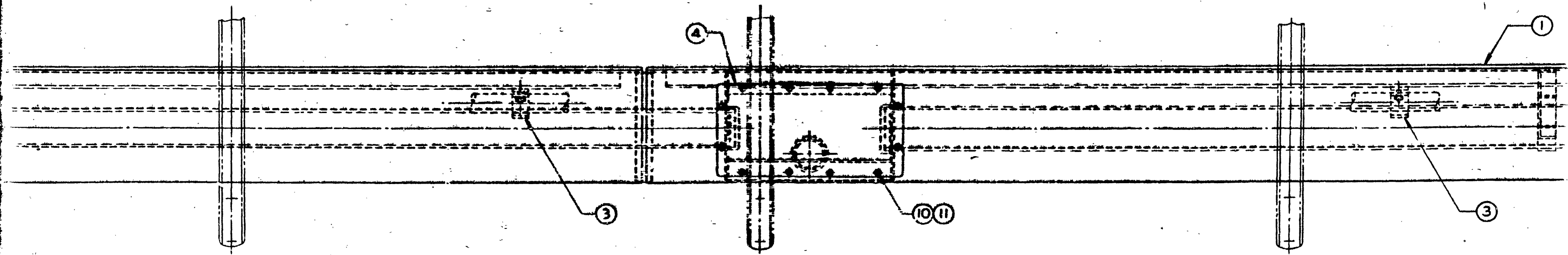


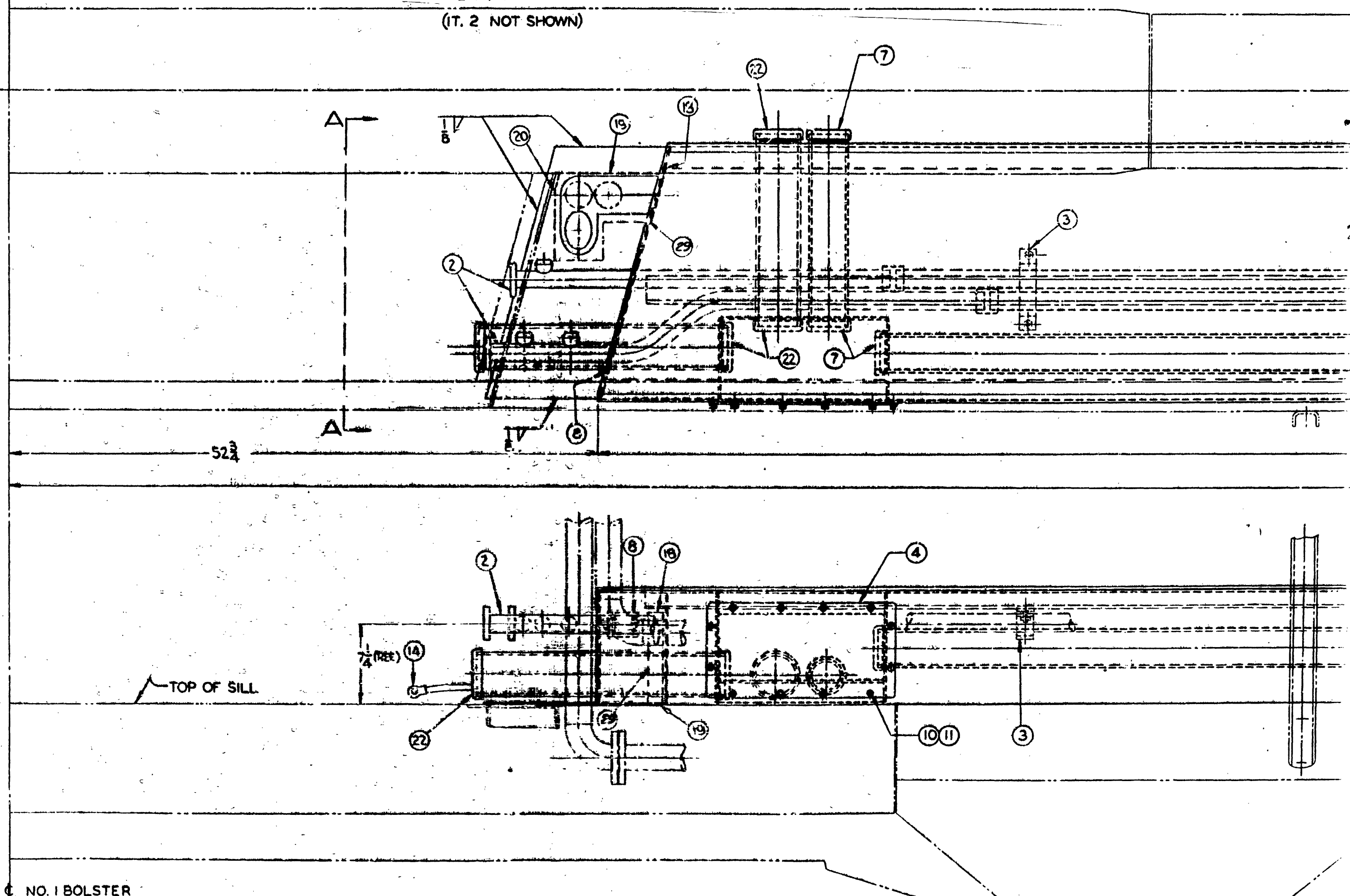
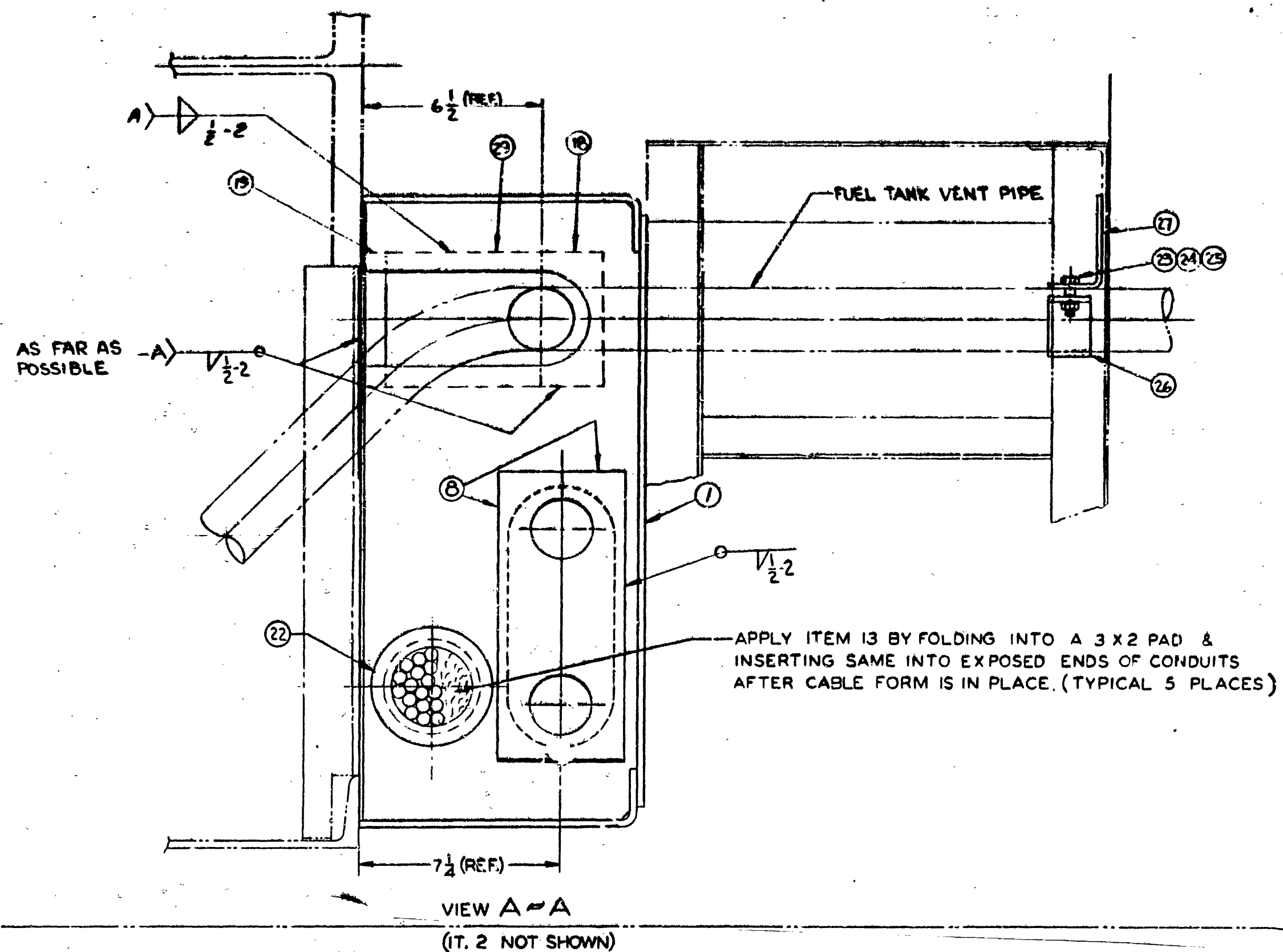
UN
35 7/8 ± 1/8



26 FT. 9 15/16 IN. (REF.)

32 FT. 0 IN. (REF.)





NO. 1 BOLSTER

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.
COUNTERSINK ALL TAPPED HOLES
1/16" X ONE THIRD DEEP.
SURFACE FINISH SPEC. ARE IN
ACCORDANCE WITH MIL-STD-883C.
TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH AS-119.