



WELD NOTE A
BRAZE ALL SOLDER JOINTS WITH IT. 39.
FLUX WITH IT. 40.

LAG ALL EXPOSED BOILER WATER
TRANSFER, BOILER WATER RETURN &
STEAM TRACER LINES TOGETHER WHERE
POSSIBLE WITH ONE LAYER OF IT. 42
HALF OVERLAPPED PER IT. 40.

X	A.I. 1844	LAGGING OF PIPE	44
AS REQ BY	B077101	TAPE-3/4 FRICTION	43
BY	B005215	TAPE-1/16 X 1-1/2 INSUL.	42
		ELBOW-3/4 PTU Y SOL.	9085633 41
AS REQ BY	EMS 870.	FLUX	40
BY	EMS 861	BRAZING ALLOY	39
X	A.I. 1942	APPLICATION OF FLEXIBLE COUPLING	38
X	A.I. 1576	WELDING OF PIPE CLAMPS	37
X	A.I. 1793	SEALING OF HULDS	36
X	A.I. 2009	WELDING OF PIPE	35
1		CLAMP ASSEMBLY	9106216 34
1		PIPE ASSEMBLY	8230005 33
1		PIPE ASSEMBLY	8320003 32
2		GASKET	9204328 31
1		CLAMP ASSEMBLY	6967422 30
1		TUDE ASSEMBLY	8329582 29
1		TUDE ASSEMBLY	8320008 28
8		CLAMP-OPEN END	8157705 27
8		SUPPORT	8210660 26
1		CLAMP ASSEMBLY	8108714 25
1		PIPE ASSEMBLY	8329972 24
1		PIPE ASSEMBLY	8329974 23
1		FLOW-1/2PT X 3/8 TUBE	8040230 22
1		TUDE ASSEMBLY	8329578 21
1		TUDE ASSEMBLY	8329977 20
8		BOLT-1/2-13 HEX. HC.	179885 19
2		GASKET	8021567 18
20		SCREW-5/16-18 GAL	157495 17
2		WATER FILLER	8184171 16
1		HOUSING ASSEMBLY	
1		PIPE ASSEMBLY	8330004 15
4		GASKET	8022295 14
3		CLAMP ASSEMBLY	8108241 13
32		WASHER-1/2 LOCK	103323 12
20		BOLT-1/2-13 HEX. HC.	179883 11
1		CLAMP ASSEMBLY	8108512 10
1		PIPE ASSEMBLY	8330006 9
1		PIPE ASSEMBLY	8330007 8
1		COWLING - 1/2	8254772 7
1		PIPE ASSEMBLY	8329973 6
7		BIBB COCK - 1/2 PT	8049712 5
13		WASHER-5/8 LOCK	103329 4
1		BOLT-5/8-11 HEX. HC.	271536 3
1		WATER TANK-AUG GAL.	8329447 2
1		WATER TANK-10 GAL.	8329470 1





