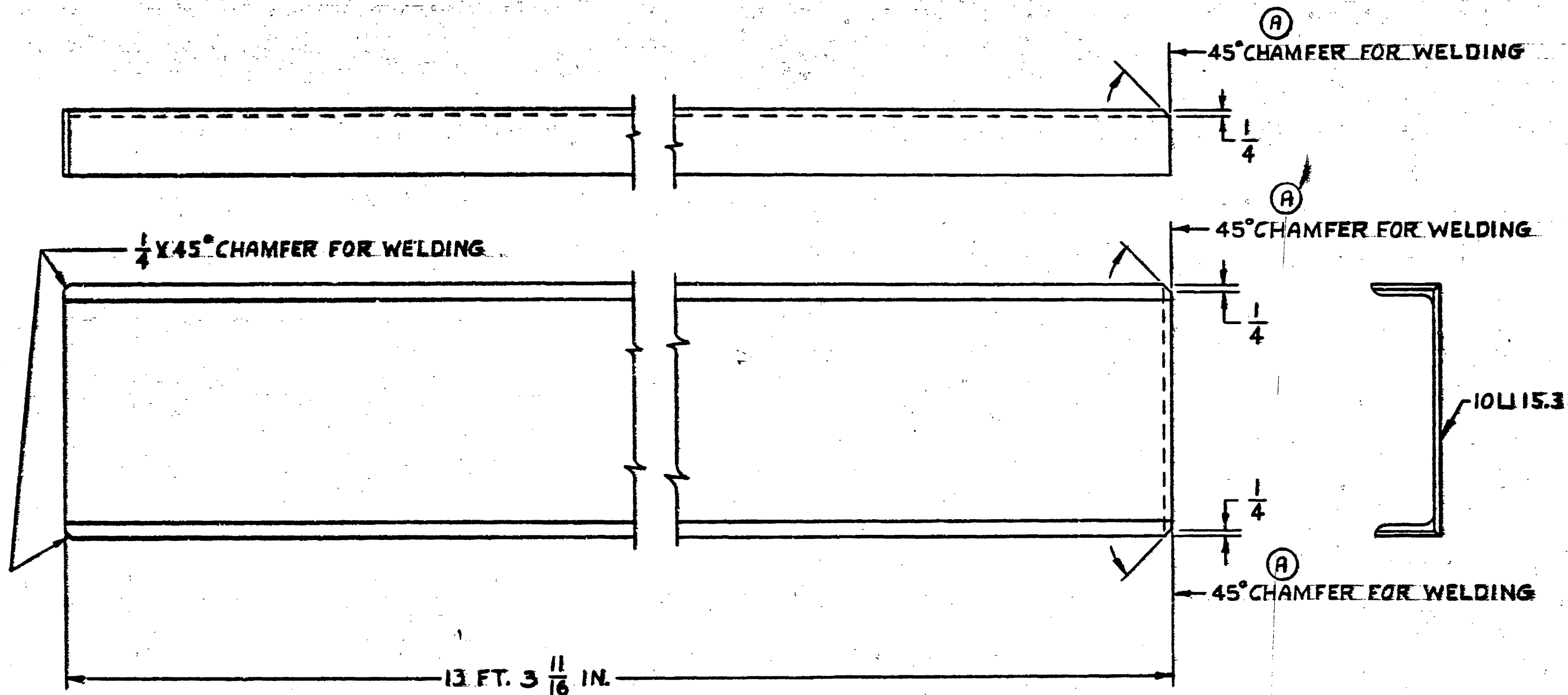


PERMISSIBLE VARIATION ON COMMON
FRACTION DUE TO TOLERANCE SURFACE
FINISHES TO BE 3.0% UNLESS OTHERWISE SPECIFIED
FABRICATION TOLERANCE

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THIRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.

 $\pm \frac{1}{32}$ [illegible]