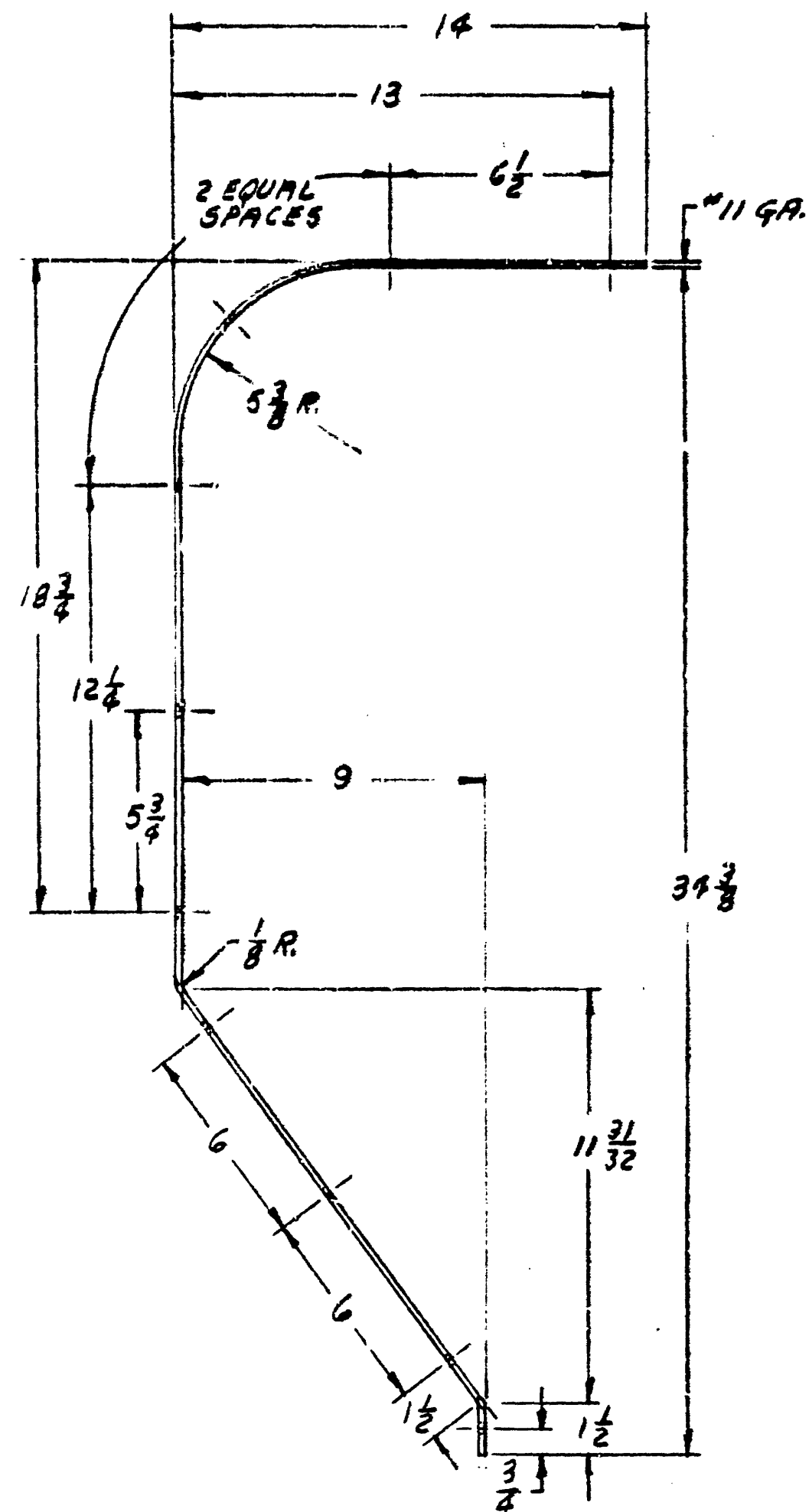


PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE  $+ \frac{1}{32}$

**BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.**

**COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.**

**SURFACE FINISH SPECS. IS IN ACCORDANCE WITH C.M. ENGR. STDS.**

[illegible]