

STRONGEST VARIATION IN COMMON
PLASTIC DIMENSIONS TO MAINTAIN SURFACE
TO 30-40 MILS. OTHERWISE SPECIFIED.
DIMENSION TOLERANCE.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.

NOT SPECIFIED SEE A.I.2100.

13
32 DIA. DRILL THRU.
90° C'SINK. TO 11
16 DIA.
(BOTH ENDS). APPLY
ITEM 4 AND GRIND
SMOOTH.

1

2

3

4

1/2

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D