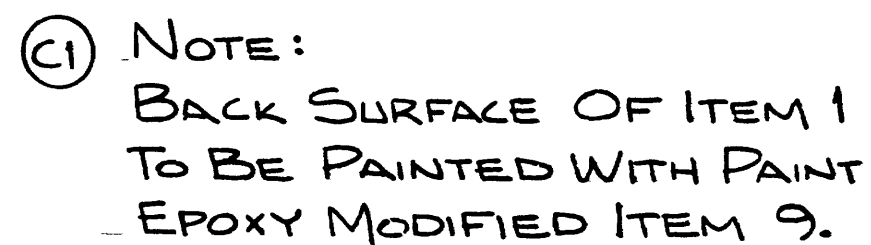


PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE

**BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.**

**COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.**

**SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.**

$$\pm \frac{1}{32}$$


| R. F. C.<br>NO. | AIV.<br>LET. | REVISION | DATE | BY | CK. | APV'D |
|-----------------|--------------|----------|------|----|-----|-------|

|                 |              |          |      |    |     |       |
|-----------------|--------------|----------|------|----|-----|-------|
|                 |              |          |      |    |     |       |
| R. F. C.<br>NO. | REV.<br>LET. | REVISION | DATE | BY | CK. | APV'D |

|                 |              |                             |         |      |       |      |  |  |
|-----------------|--------------|-----------------------------|---------|------|-------|------|--|--|
| 319881          | C            | ADDED ITEM 9, C1 ADDED NOTE | BAUER   | BO   |       |      |  |  |
| A-4672          | B            | LOUVERS REMD 4 PLACES       | 10-4-64 | SMRZ | CW    | KAR  |  |  |
| A-6959          | A            | IT'S 3 & 4 REMOVED          | 6-3-64  | SMRZ | STATE | OK   |  |  |
| R. F. C.<br>NO. | REV.<br>LET. | REVISION                    | DATE    | BY   | CK.   | APP. |  |  |
| FIRST USED ON   |              | GP 22                       |         |      |       |      |  |  |

|                              |   |                     |                                       |          |            |
|------------------------------|---|---------------------|---------------------------------------|----------|------------|
| NO. REQUIRED<br>PER ASSEMBLY | MATERIAL  |                     | NAME OF PART                          | PART NO. | IT.<br>NO. |
|                              | <b>ELECTRO-MOTIVE DIVISION</b><br>GENERAL MOTORS CORPORATION<br>LA GRANGE, ILLINOIS, U.S.A. |                     |                                       |          |            |
|                              | DR. <i>B. Benjamin</i>  | DATE <i>1-27-61</i> | <b>BATTERY BOX</b><br><b>DOOR ASM</b> |          |            |
|                              | CR. <i>J. A. Clark</i>  | <i>2-3-61</i>       |                                       |          |            |
| CH. CH.                      | SUP. <i>J. A. Clark</i>   | <i>2-6-61</i>       | DATE OF PRINT                         |          |            |
| WELD.                        | CH. DB. <i>R. C. N.</i>   | <i>2-6-61</i>       |                                       |          |            |
| D.                           | NAT'L. <i>ENG. 2-7-61</i>   |                     | PART NO. <b>8304068</b>               |          |            |