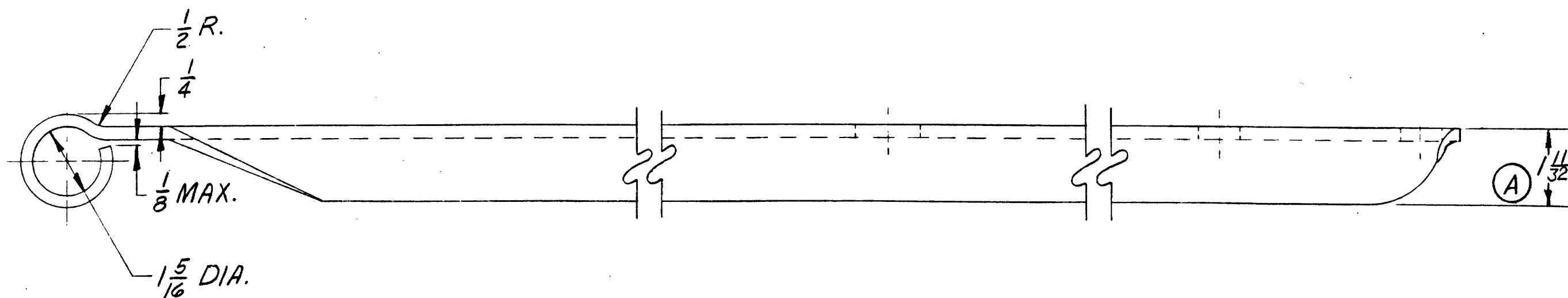


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

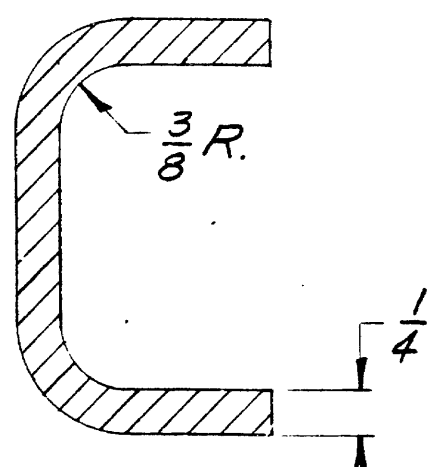
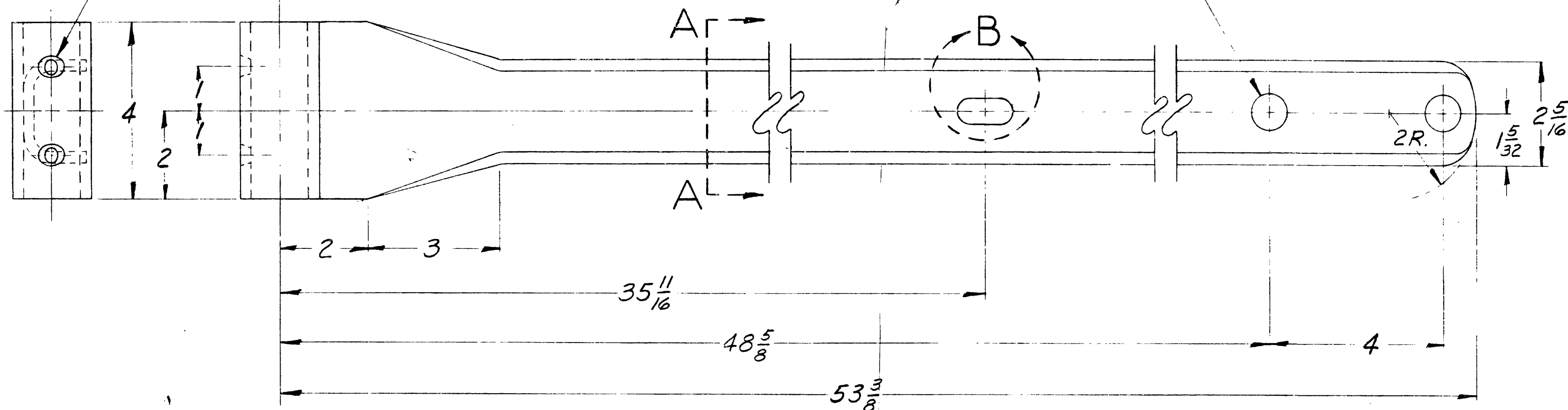
COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

**SURFACE FINISH SPECS. IS IN
ACCORDANCE WITH G.M. ENGR. STDS.**

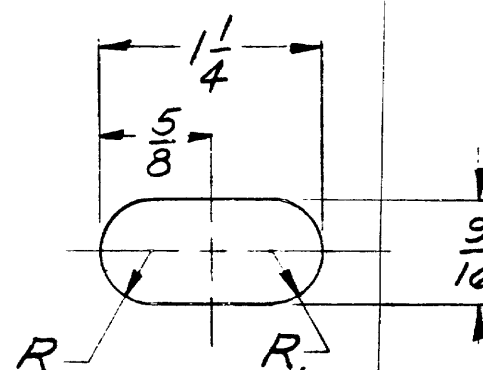
$$\pm \frac{1}{32}$$


- $\frac{1}{2}$ DIA. - 2 HOLES
BEFORE FORMING

$\frac{13}{16}$ DIA. - 2 HOLES



SECTION A-A



VIEW B

[illegible]