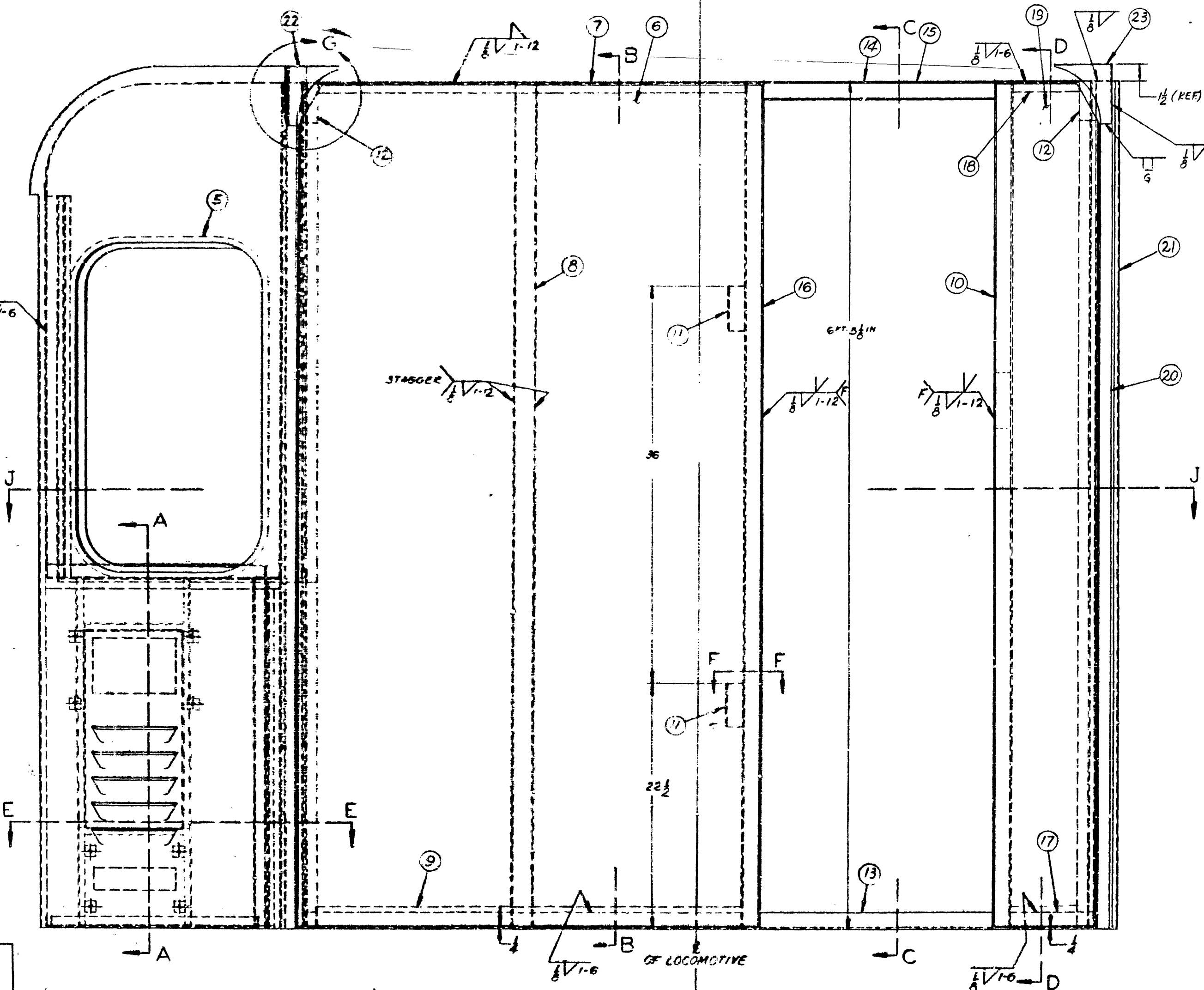


SIZE OF THIS  
WELD MUST BE HELD  
TO A MINIMUM.



BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.  
COUNTERSINK ALL TAPPED HOLES  
1/16" X ONE THIRD DEEP.  
SURFACE FINISH SPEC. ARE IN  
ACCORDANCE WITH G. M. ENGR. STDS.  
TOLERANCES ON ALL DIMENSIONS NOT  
SPECIFIED ON THE DRAWING TO BE IN  
ACCORDANCE WITH A.S. 3100