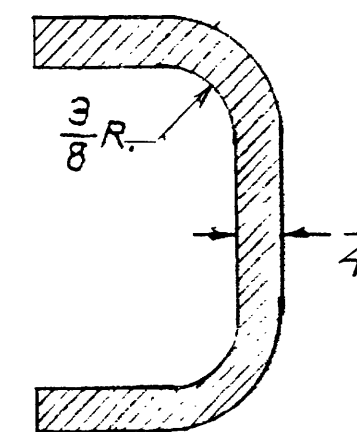
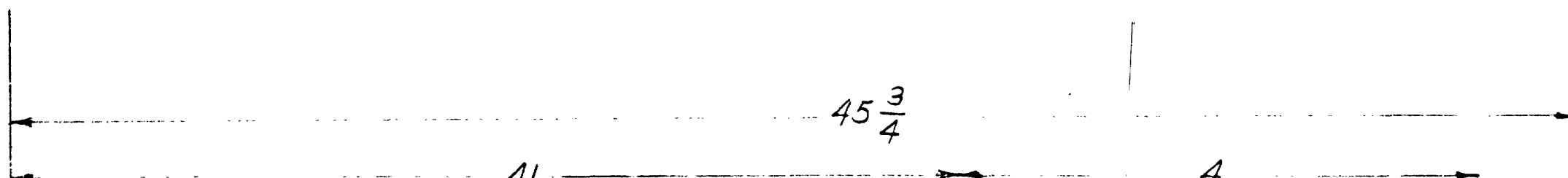


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE. $\pm \frac{1}{32}$

**REMOVE ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS



SECTION A-A

$\frac{9}{16}$ DIA. - 2 HOLES

- $\frac{13}{16}$ DIA. - 2 HOLES

[illegible]