

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE. + |

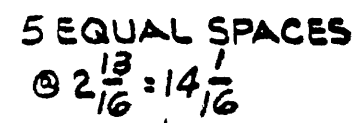
**BREK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS



SECTION A-A



SECTION B - B

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CHK. APV'D.

R. P. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APY'D

BY 9458	B1	VIEW REVD & DIM. ADDED -							
	B	IT. I WAS 6 REQ'D.	12-26-62					J.K.	JTA
	A1	WAS 2 1/2.							
	A2	WAS 4 EQ. SPACES @ 2 1/2" = 11 1/2".	12-2-62						
Y-548	A	IT. 2 WAS 82811G3. IT. 1 WAS 5REQ.							
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D			
FIRST USED ON	GP-30	PROJ. 97467							

7		STRIP	2314890	2
7		STRIP	8303176	1
NO. REQUIRED PER ASSEMBLY	MATERIAL	NAME OF PART	PART NO.	IT. NO.
	ELECTRO-MOTIVE DIVISION			
	GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
DR.	DATE			
WILLIAM H. HENRY	1-12-61			
BY	DATE			
BO BLONN	1-29-61			
CH. CR.	SUP.			
	1-25-61			
WELLS	CH. DR.	DATE OF PRINT	PART NO.	
RCN				
NAT'L	ENG.			
			8303184	