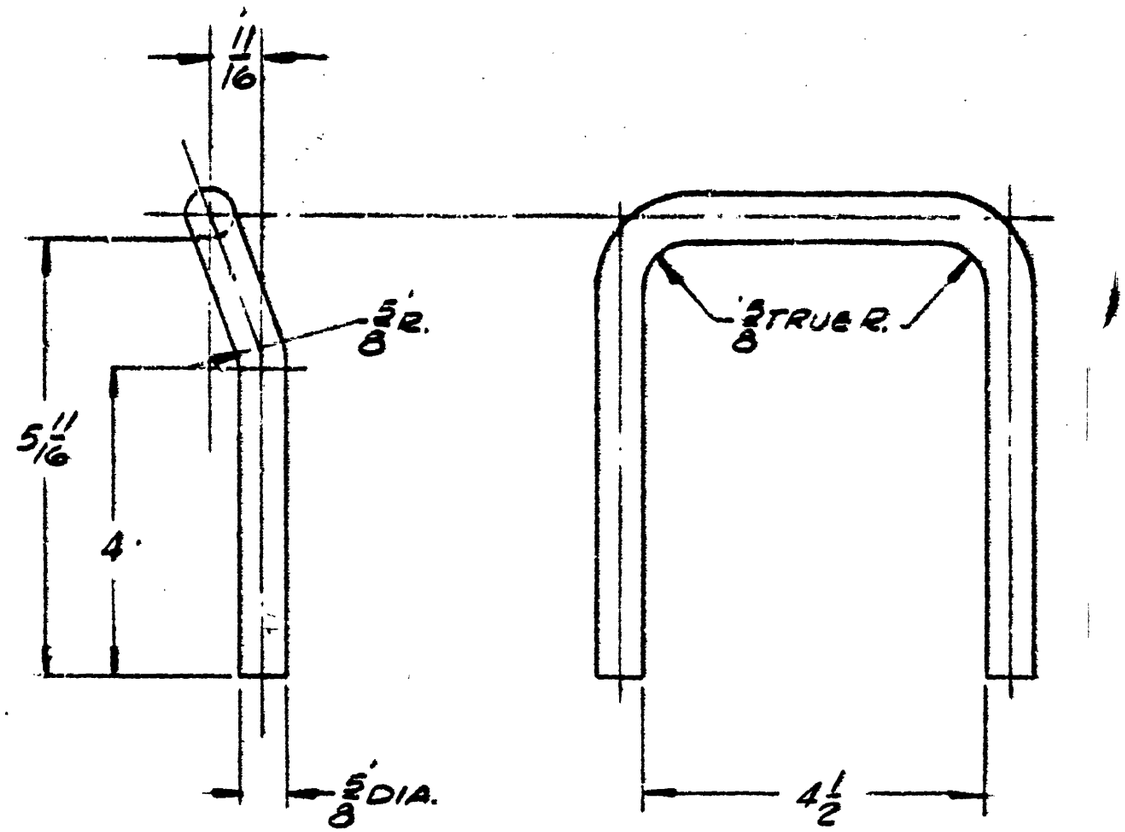
[redacted]

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.L.-2169

BREAK SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPERED HOLES 110° X ONE 16th-8 DEEP.

SURFACE FINISH SPECS. 125 IN ACCORDANCE WITH G.M. ENGR. STAND.



R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
FIRST USED ON	GP-18-20 & 30					

NO. REQUIRED PER ASSEMBLY

MATERIAL: M.S. 4361 STEEL

DR. S. Adams DATE 3-10-62
CK. [illegible] DATE 3-10-62
CH. CK. SUP. [illegible] 3-10-62
WELD. CH. ENG. [illegible] 3-10-62
MAT'L. ENGR. [illegible] 3-10-62

NAME OF PART: SUPPORT

PART NO.

17. NO.

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

DATE OF PRINT

PART NO. 8318812

FORM EMD 417-E 5000 4-61

CLARKSON & KEEL, INC., CHICAGO