





BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.
COUNTERSINK ALL TAPPED HOLES
118" X ONE THATO. DEEP
SURFACE FINISH SPECS ARE IN
ACCORDANCE WITH G.M. ENGR STOS.
PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED
SURFACES TO BE TO 100 UNLESS
OTHERWISE SPECIFIED.
FABRICATION TOLERANCE:
FORGING TOLERANCE.