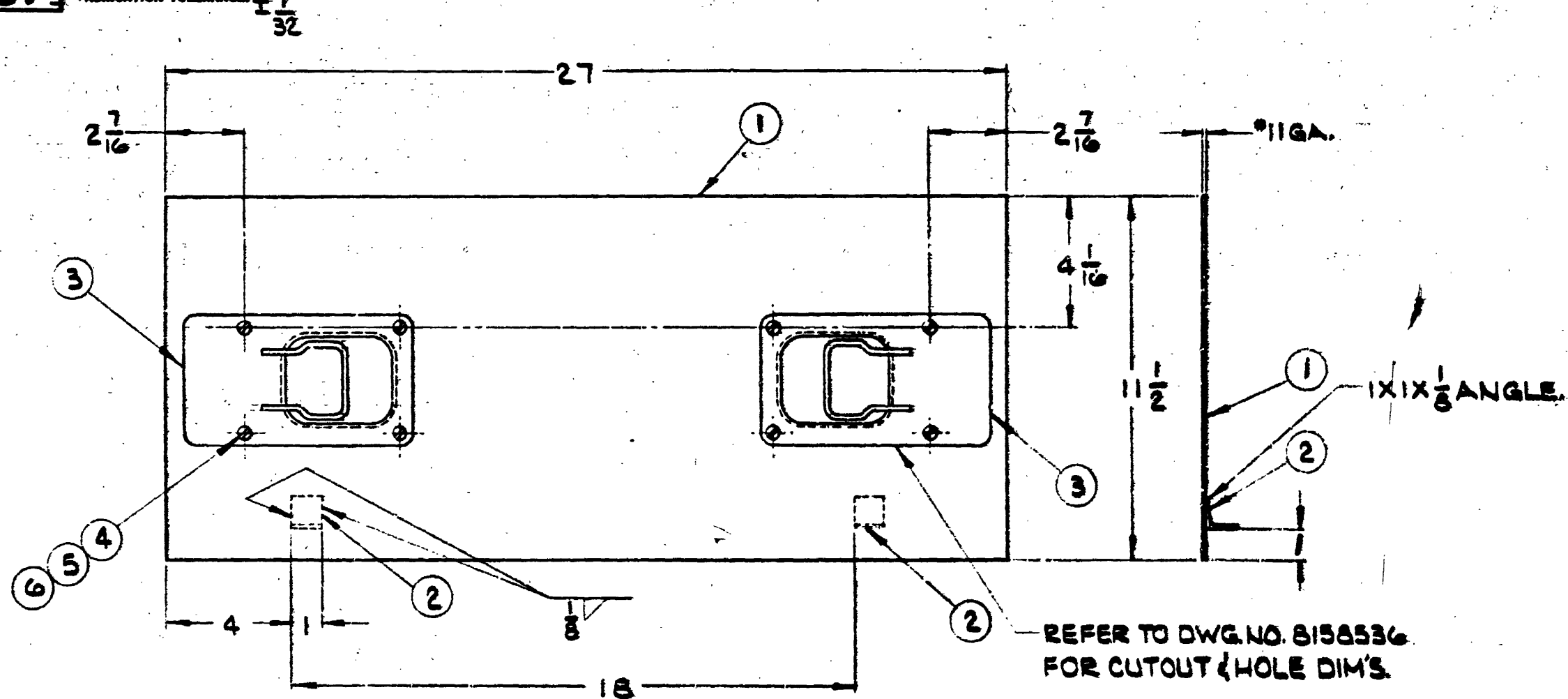


PERMISSIBLE VARIATION ON COMMON
MACHINING DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

**.SURFACE FINISH SPECS. IS IN
ACCORDANCE WITH G.M. ENGR. STDS.**



R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CHK	APVD

B. F. C. NO.	REV. LET.	REVISION	DATE	BY	CHK.	APP.
FIRST USED ON		GP-22				

NO. REQUIRED PER ASSEMBLY	MATERIAL		NAME OF PART		PART NO.	IT. NO.
	DR. <i>William K. ...</i> CR. <i>J. Richter</i> 2 21 61		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
CH. CL. <i>gfk</i> SUP. <i>gfk</i> 2 21 61			DOOR ASSEMBLY			
VELA.	CH. DR.		DATE OF PRINT		PART NO.	
NAT'L	ENGR.				8304961	