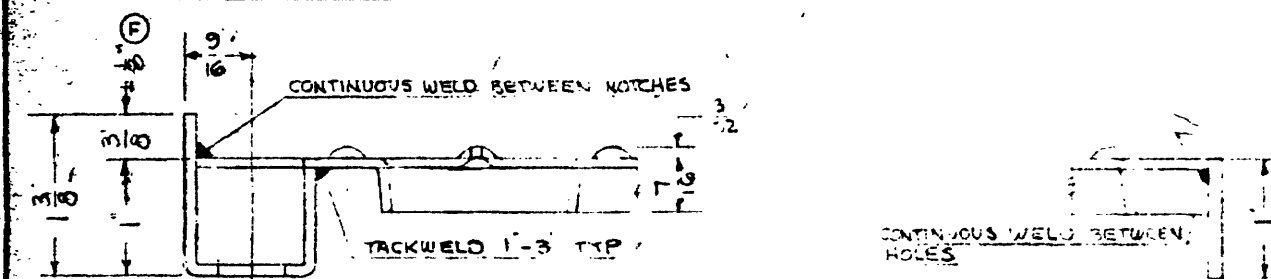
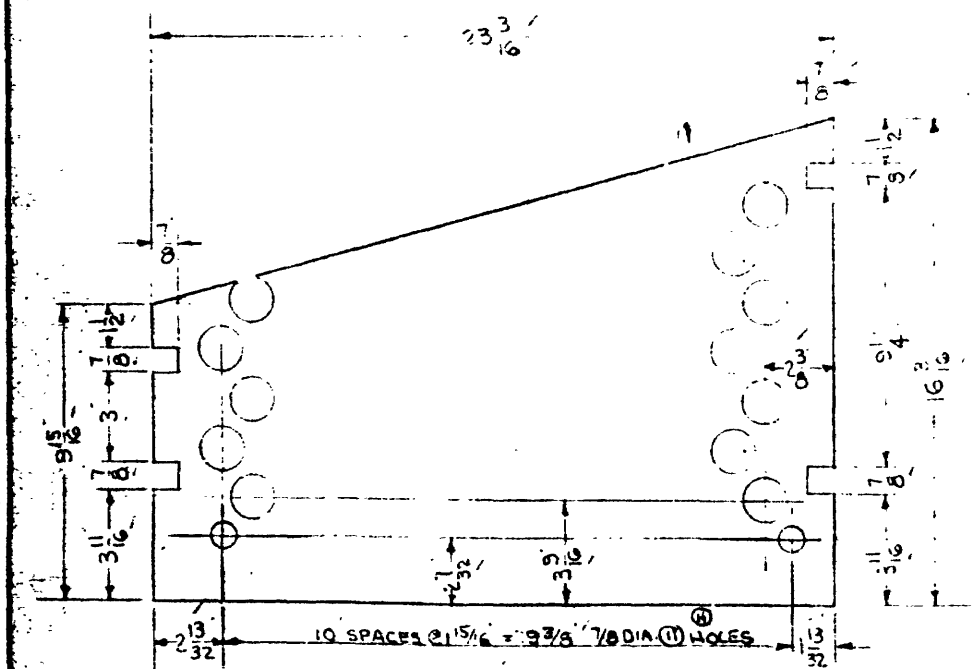


TREAD ASSEMBLY EMD #8302724 FINISH NONE
 PACKING INSTRUCTIONS - PLACE TREADS ON SKID (MORTON #008-002) & STEEL BAND.
 QUANTITY PER SKID TO BE DETERMINED BY EACH INDIVIDUAL SHOP ORDER

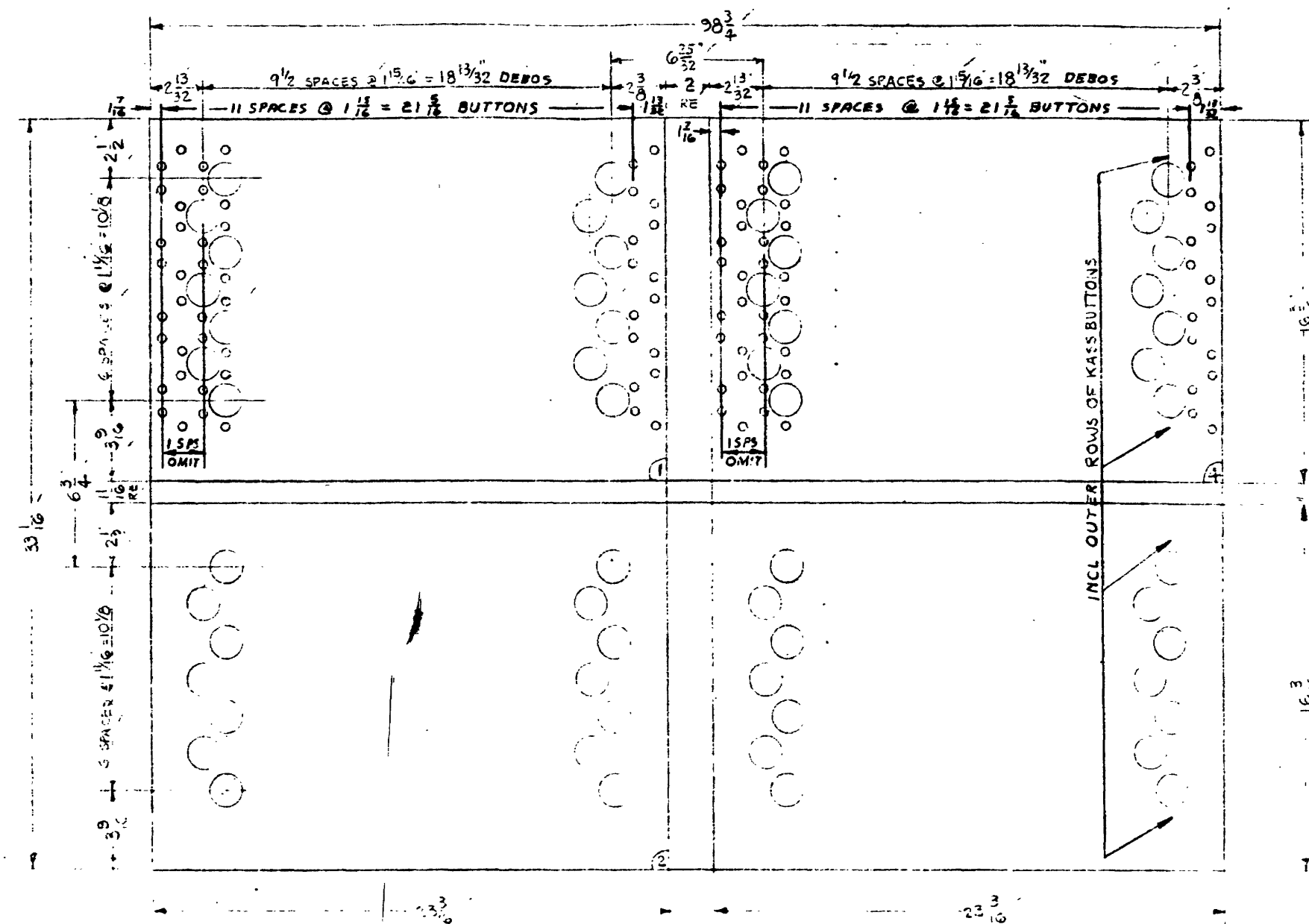


SECTION B-B

SECTION A-A



BLANK LAYOUT



OPEN GRIP LAYOUT

BLANK - 23 3/8 x 98 3/4 CUTS 8

APPROPRIATE CARD
 COPY

NAME TREAD-STEP OPEN GRIP	REV. A	DESIGN # 8302724	DATE 9-5-75	PER JEUD.	BY JED
VENUE MORTON MFG CO. P.O. D103-063	DATE 5-14-78	8302724			
FIRST USED GP-22	ELECTRO-MOTIVE DIV. GENERAL MOTORS CORP. LA GRANGE, ILLINOIS-U.S.A.				

BILL OF MATERIAL			
QTY	PART NO	EMD NO	
	D103-063	8302724	

NO	DETAIL	NAME	MATERIAL	BLANK	CUTS	NO	REF	TOTAL
1	D103-063	TREAD	13GA HR 23.2	23 1/4 x 98 3/4	8			1
2	B700759	BOLT RET	13GA HR STEEL	3 3/4 x 13 1/4				1
3	B700647	"	"	3 3/4 x 7 1/4				1
4	B700760	FLANGE BAR	1/2 x 1/2 HR S BAR	23 7/8 LONG				1

DIMENSION TOLERANCES TO BE
 FOR FRACTIONAL DIMENSIONS
 FOR DECIMAL DIMENSIONS
 UNLESS OTHERWISE NOTED

H	1/8 DIA HOLES WERE BURRED HOLES	9-27-77	LEF
G	ADDED BUTTONS	8-2-76	KEF
F	TOLERANCE ADDED	9-6-73	LEF
E	REDESIGNED ORIGINAL 2 SURF'S	7-22-69	LEF
LET	DESCRIPTION	DATE	BY
MORTON MANUFACTURING COMPANY CHICAGO ILLINOIS			
TITLE: OPEN GRIP STEP TREAD ELECTRO-MOTIVE DIVISION			
DRAWN	J. MARK	DATE	12-20-60
TRACED		SUPERSEDES	C103-063 REV D
CHECKED		SUPERSEDES BY	C103-063 REV F
APPROVED		DRAWING NO.	D103-063
MODEL			

REFER - EMD #8302724