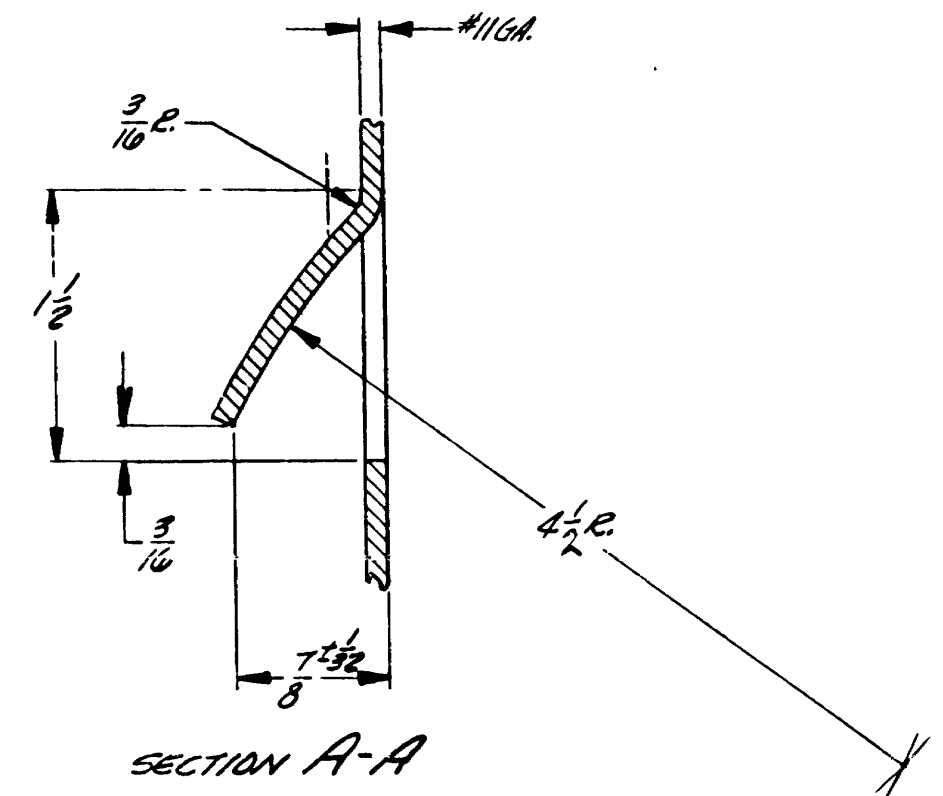


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE. $\pm .010$

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED HOLES 118° X ONE THR'D DEEP.

**SURFACE FINISH SPECS. IS IN
ACCORDANCE WITH G.M. ENG^d. STDS.**

[illegible]