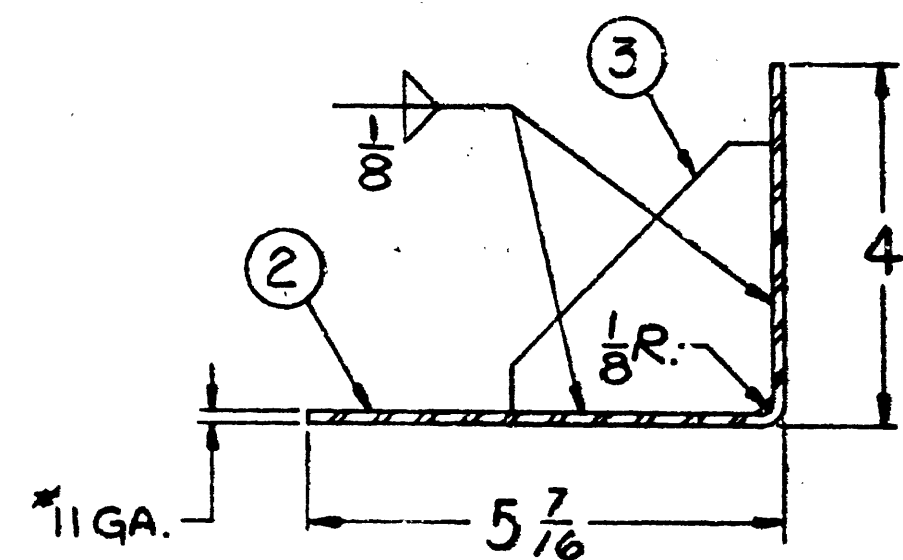
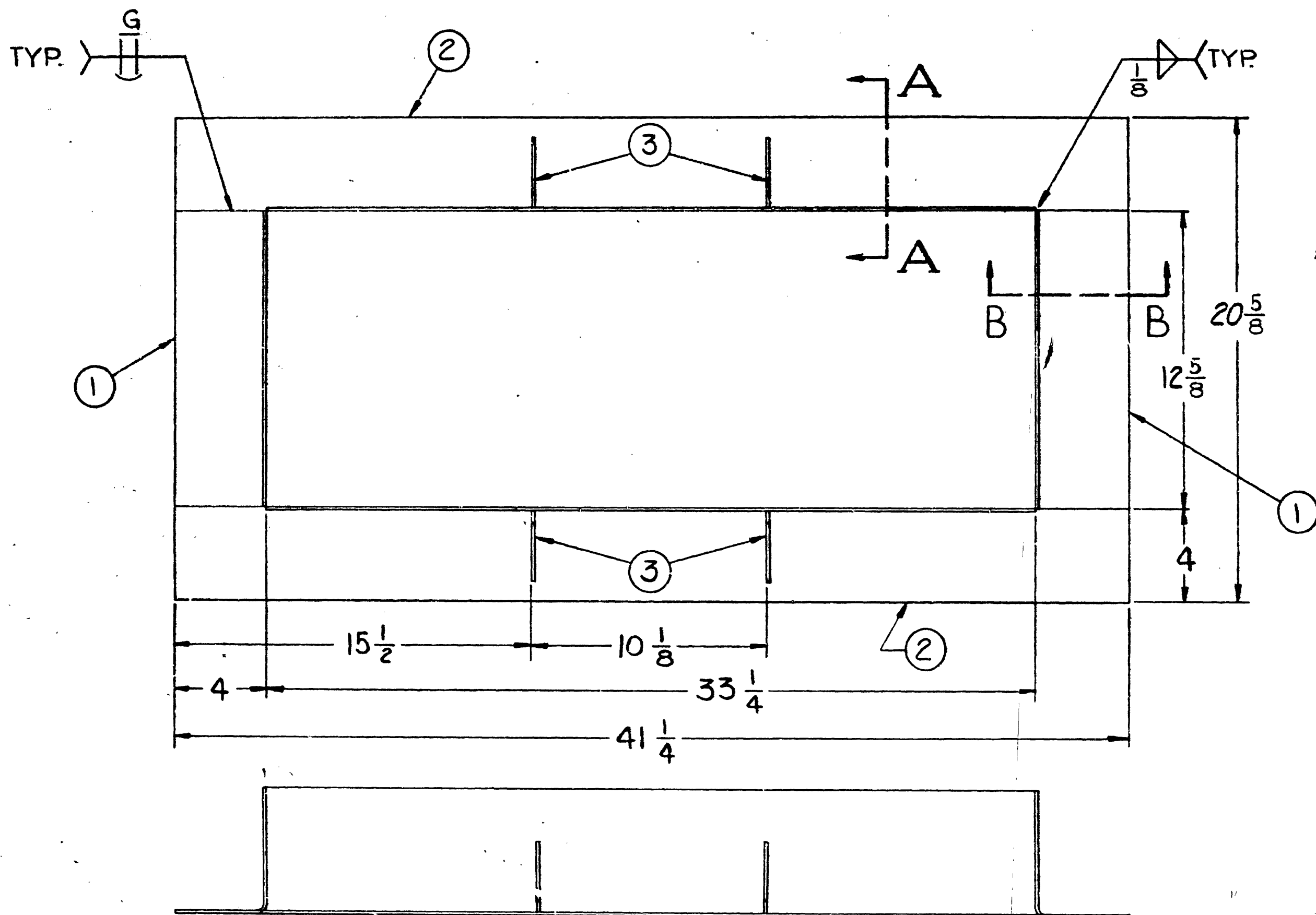


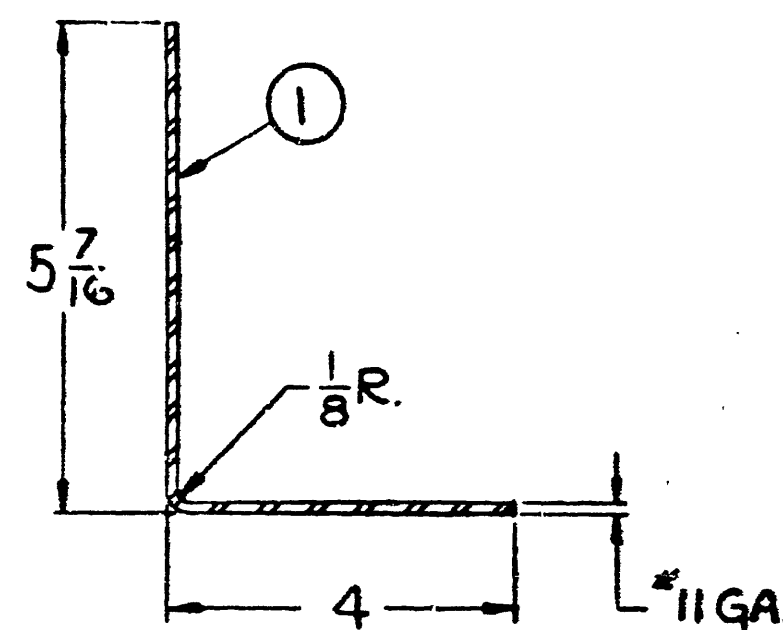
8315357

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO NEAREST 1/16
TO BE SPECIFIED OTHERWISE 1/16
DIMENSION TO CENTERBREAK ALL ROUNDED CORNERS
UNLESS OTHERWISE SPECIFIEDCOUNTERSINK ALL TAPPED
HOLES 1/16" X ONE THIRD DEEPSURFACE FINISH SPEC. IS IN
ACCORDANCE WITH G.M. ENGR. SYD.

FOR DIMENSIONAL TOLERANCES NOT SPECIFIED REFER TO A.T. 2100



SECTION A A



SECTION B-B

REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.	REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.	REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

NO. REQUIRED PER ASSEMBLY	MATERIAL	NAME OF PART	PART NO.	IT. NO.
4	EMS 33 HRSS COM. QU.	GUSSET	8285621	3
2	EMS 33 HRSS COM. QU.	SHEET		2
2	EMS 33 HRSS COM. QU.	SHEET		1
DR. <i>E. Mendel</i> 12-12-61		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
CHK. <i>E. Pruban</i> 12-12-61		COLLAR ASSEMBLY		
WELD. <i>A. P. 12-13-61</i>		DATE OF PRINT		
MATERIAL <i>Net</i> 12-14-61		PART NO. 8315357		

FIRST USED ON EX.11863 GP30

FORM EMD 418-B 1009 4-61

GLENN & KERN, INC., CHICAGO