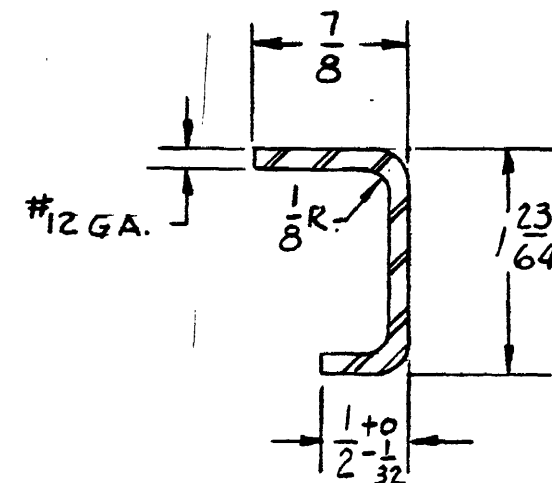
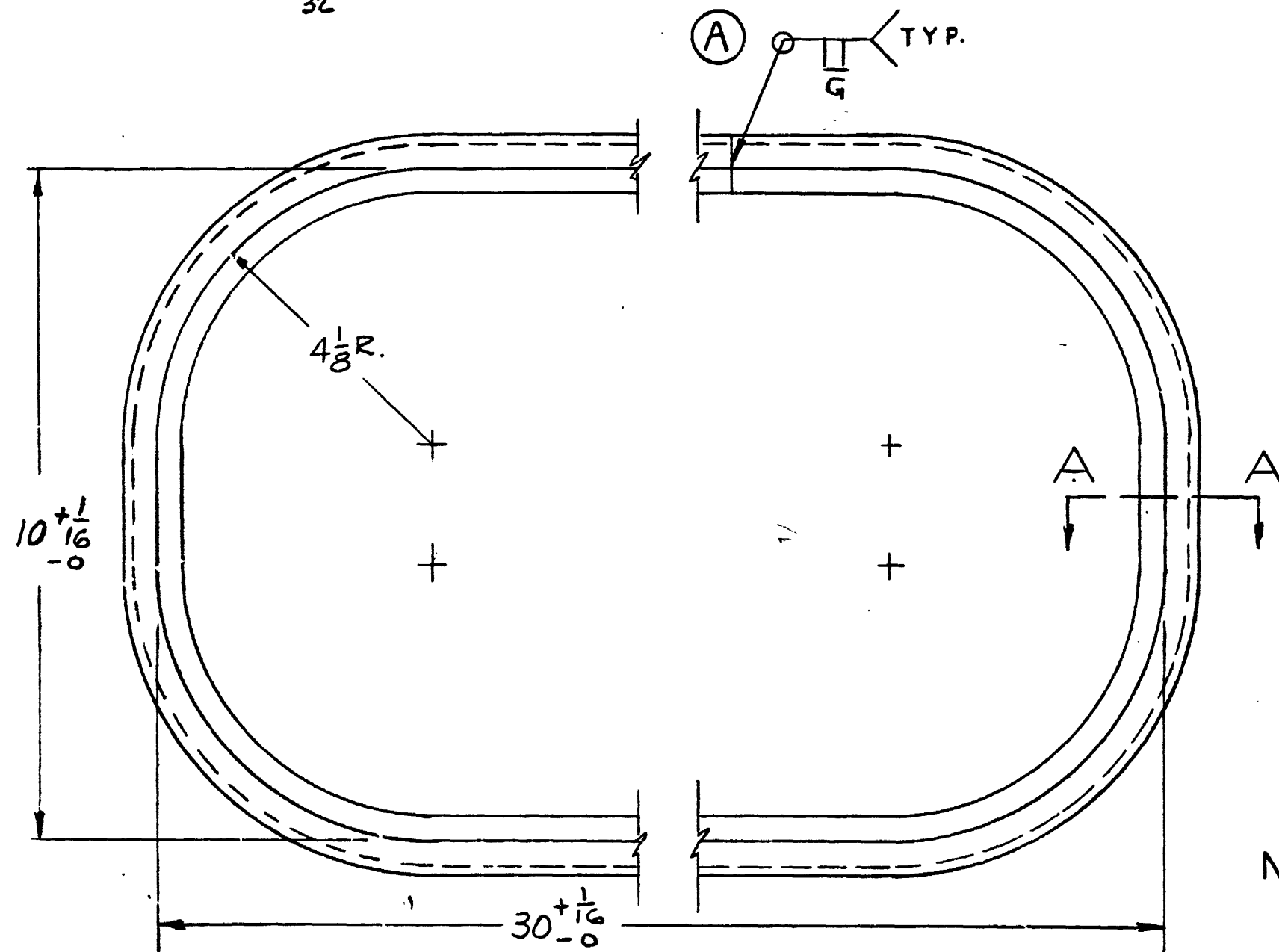


8305386

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm .010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE. $\pm \frac{1}{32}$ BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED  
HOLES  $118^\circ$  X ONE THR'D DEEP.SURFACE FINISH SPECS. IS IN  
ACCORDANCE WITH G.M. ENGR. STDS.

SECTION A - A

NOTE: MAY BE MADE FROM  
(A) MORE THAN ONE  
PIECE.

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
C12714	A	NOTE ADDED A WELD SYM. WAS	09 JUN 83	B	S	
FIRST USED ON		GP-22				

NO. REQUIRED PER ASSEMBLY	MATERIAL EMS 55 HRSS COM. QU.	DATE
	J. A. Clark	3-1-61
	J. A. Clark	3-1-61
CH. CK.	WELD	CH. DR.
	RCN	
NAT'L	ENGR.	3-1-61
	Jms	

NAME OF PART	PART NO.	IT. NO.
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
WINDOW FRAME		
DATE OF PRINT	PART NO.	
	8305386	