

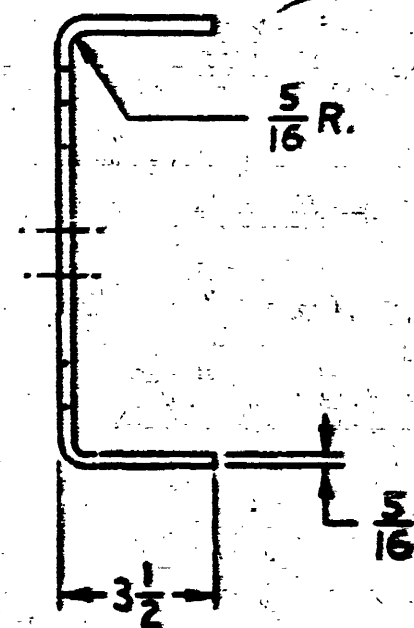
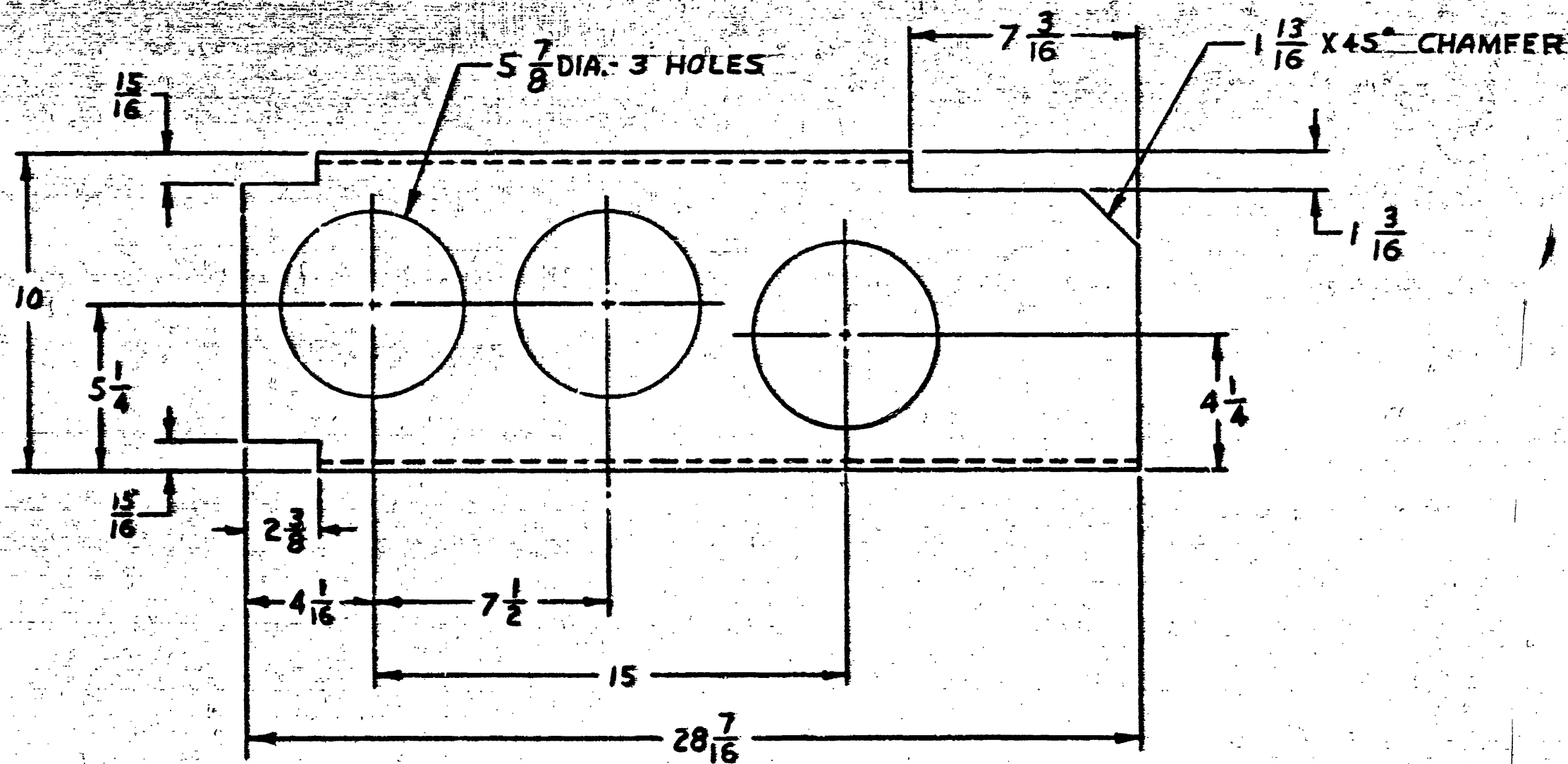
8302561  
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PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED  
FABRICATION TOLERANCE  $\pm \frac{1}{32}$

BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED

COUNTERSINK ALL TAPPED  
HOLES  $110^\circ$  X ONE THRU'D DEEP

SURFACE FINISH SPEC. IS IN  
ACCORDANCE WITH G.M. ENG. SPEC.



8302561 SHOWN  
8302562 OPPOSITE HAND

REV. NO.	REV. LET.	REVISION	DATE	BY	CHK.	APP'D.

REV. NO.	REV. LET.	REVISION	DATE	BY	CHK.	APP'D.

MATERIAL	DATE
MS 4361 STL.	12-21-60
7.C. <i>Bohler</i>	1-6-61
<i>Forward</i>	1-13-61
WELD.	1-15-61
NAT'L.	1-16-61

NAME OF PART	PART NO.	IT. NO.
ELECTRO-MOTIVE DIVISION		
GENERAL MOTORS CORPORATION		
LA GRANGE, ILLINOIS, U.S.A.		
SUPPORT-FLOOR		
DATE OF PRINT	PART NO.	
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	8302562	