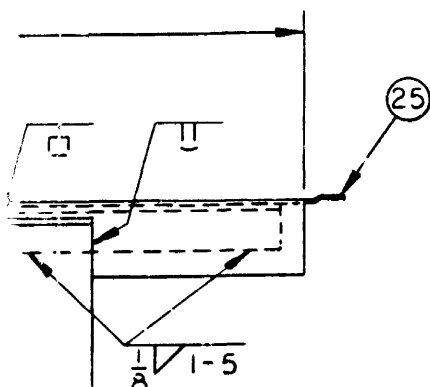


SECTION N-N



1-10

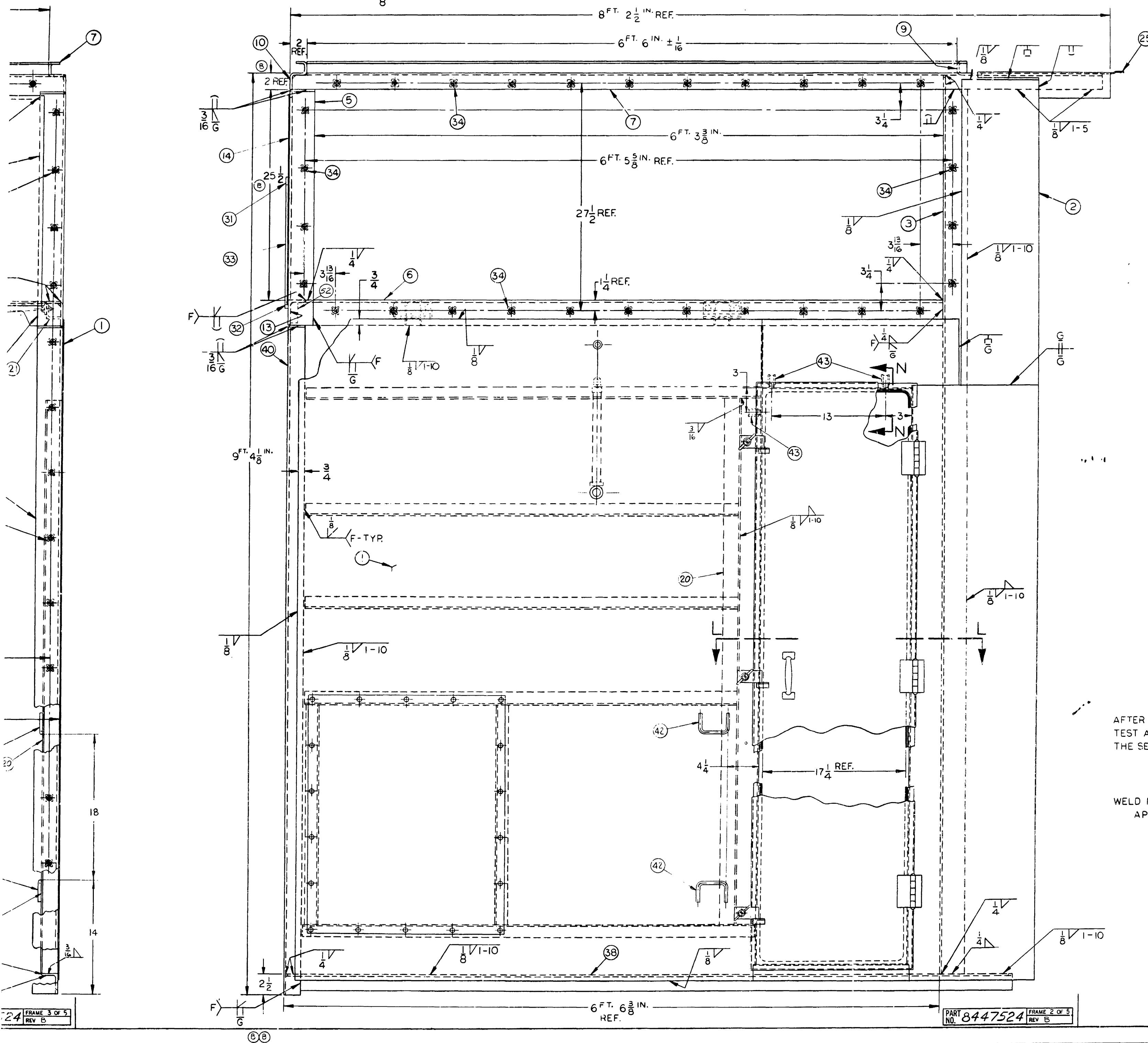
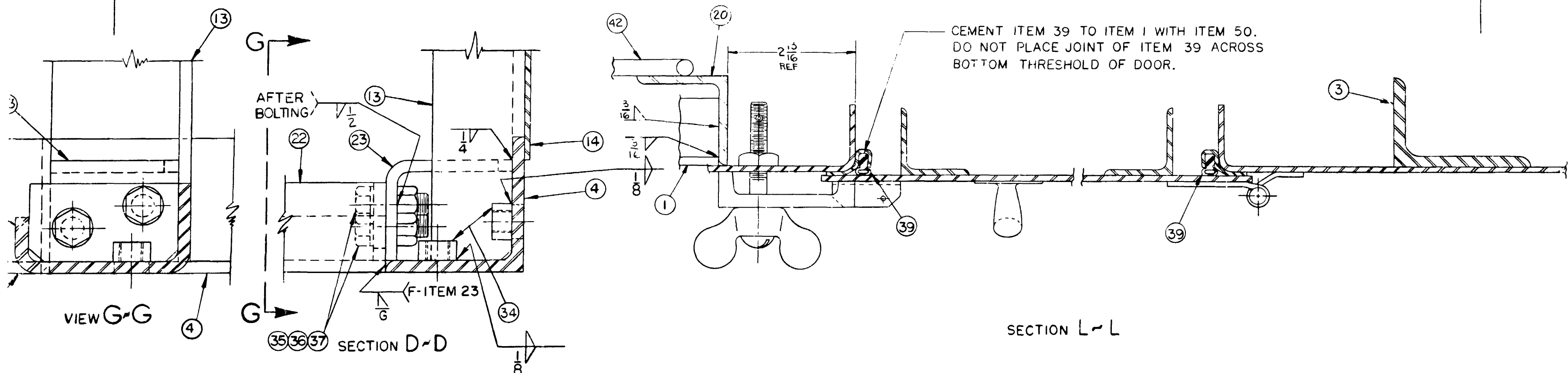
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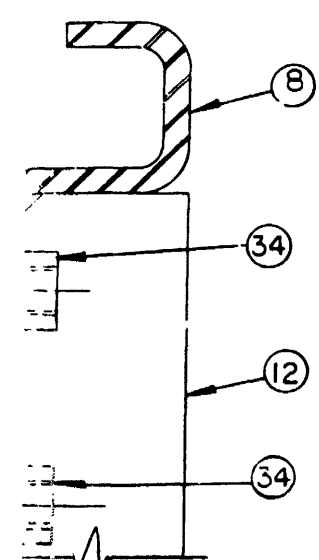
AFTER COMPLETION OF WELDING THE STRUCTURE, CHECK DOOR SEAL AS FOLLOWS:
TEST ALL AROUND BY APPLYING A STRIP OF PAPER BETWEEN THE DOOR AND SEAL.
THE SEAL MUST GRIP THE PAPER FIRMLY TO PROVIDE A GOOD DUST SEAL.

WELD NOTE "A":
APPLY WELD SEALER ITEM 51 PER ITEM 41.

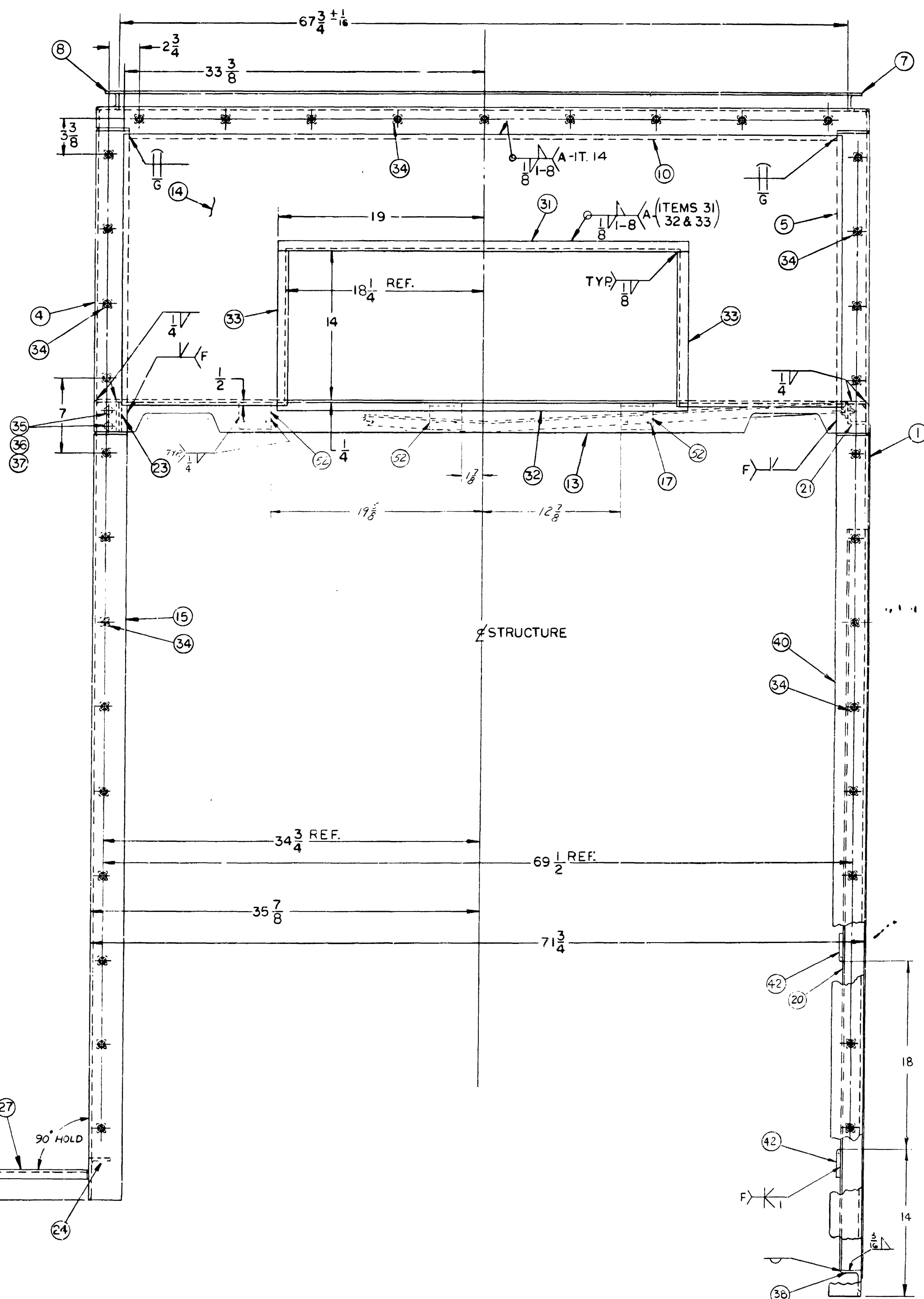
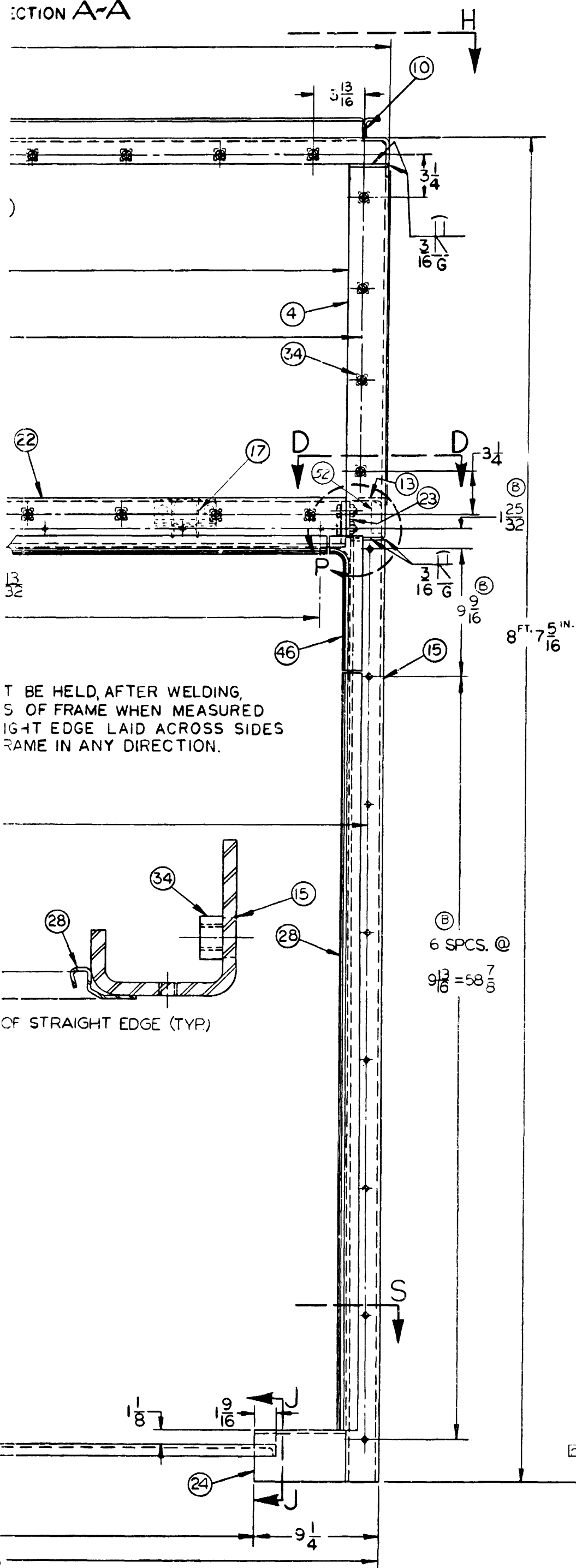
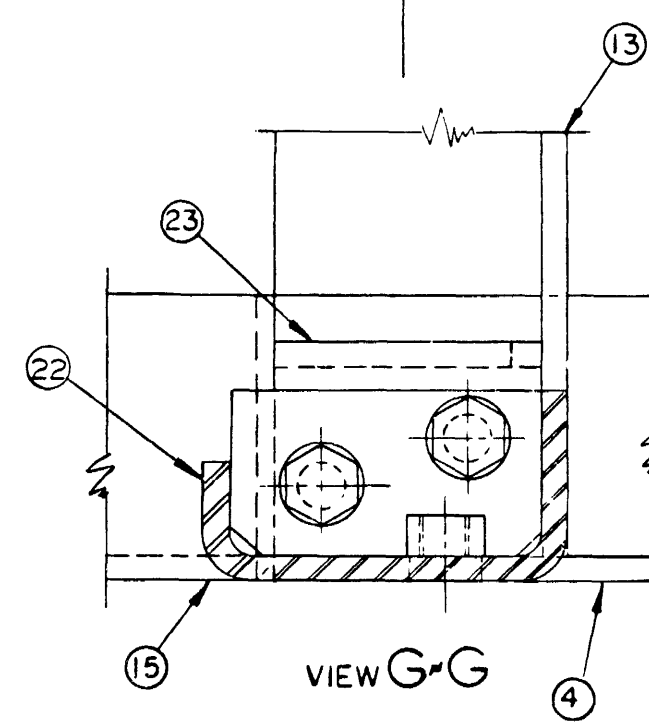
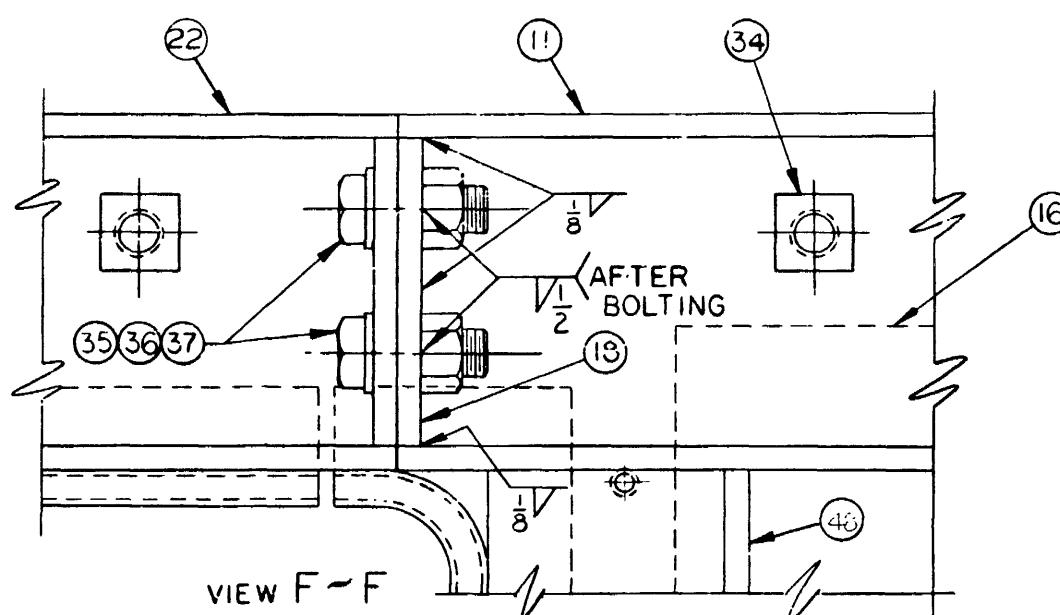
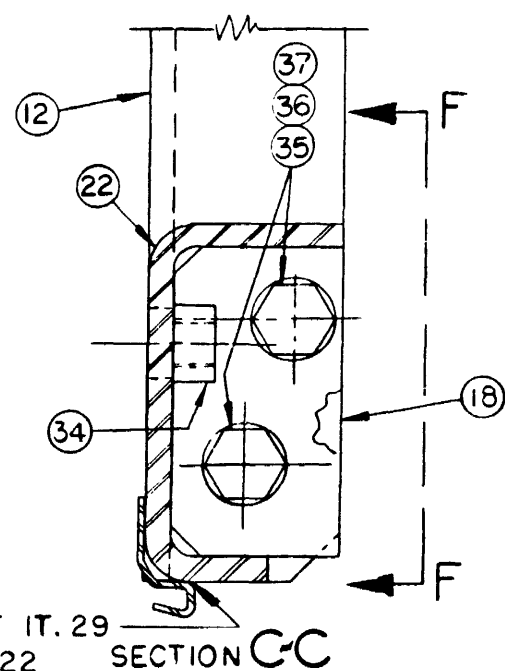
		PAD	8453543	52
AR	8301753	WELD SEALER		51
AK	8255268	ADHESIVE-GASKET		50
1		PIPE ASSEMBLY	8365576	49
1		CHAINWEL	8365579	48
1		RETAINER	8350805	47
1		RETAINER	8350804	46
3		NUT-1/4-20 HEX	109084	45
3		SCREW-1/4-20 RD HD CR	147835	44
4		CLAMP	8168448	43
2		FOG	8304057	42
X	A.L. 7011	LIQUID WELD SEALER		41
1		ANGLE	8359798	40
15	8324100	WEATHERSTRIP		39
1		ANGLE	8360740	38
12		WASHER- 1/2 LOCK	103323	37
12		NUT-1/2-13 HEX	102637	36
12		BOLT-1/2-13 HEX HD	179883	35
95		NUT-1/2-13 SQ	105608	34
2		PAD-TAPPING	8330870	33
1		PAD-TAPPING	8304679	32
1		PAD-TAPPING	8330869	31
AR	8253968	METAL FILLER		30
AR	8210618	SEALER		29
2		RETAINER	8350297	28
1		ANGLE	8447467	27
1		ANGLE	8360979	26
1		SHEET-ROOF	8360974	25
2		ANGLE	8350807	24
1		ANGLE	8330016	23
1		CHANNEL ASSEMBLY	8360973	22
4		ANGLE	8366596	21
1		ANGLE	8388885	20
3		WASHER-1/4 LOCK	103319	19
2		GUSSET	8350795	18
2		CHANNEL ASSEMBLY	8366582	17
1		SHEET-SIDE	8360976	16
1		CHANNEL	8351793	15
1		SHEET-PANEL	8330151	14
1		ANGLE	8453534	13
1		ANGLE	8360977	12
1		CHANNEL	8350927	11
1		SUPPORT-HATCH	8330400	10
1		SUPPORT-HATCH	8330371	9
1		SUPPORT-HATCH	8360970	8
1		SUPPORT-HATCH	8330401	7
1		ANGLE	8360968	6
1		ANGLE	8330806	5
1		ANGLE	8330803	4
1		ANGLE	8359796	3
1		SHEET-SIDE	8343651	2
1		PANEL ASSEMBLY	8360343	1

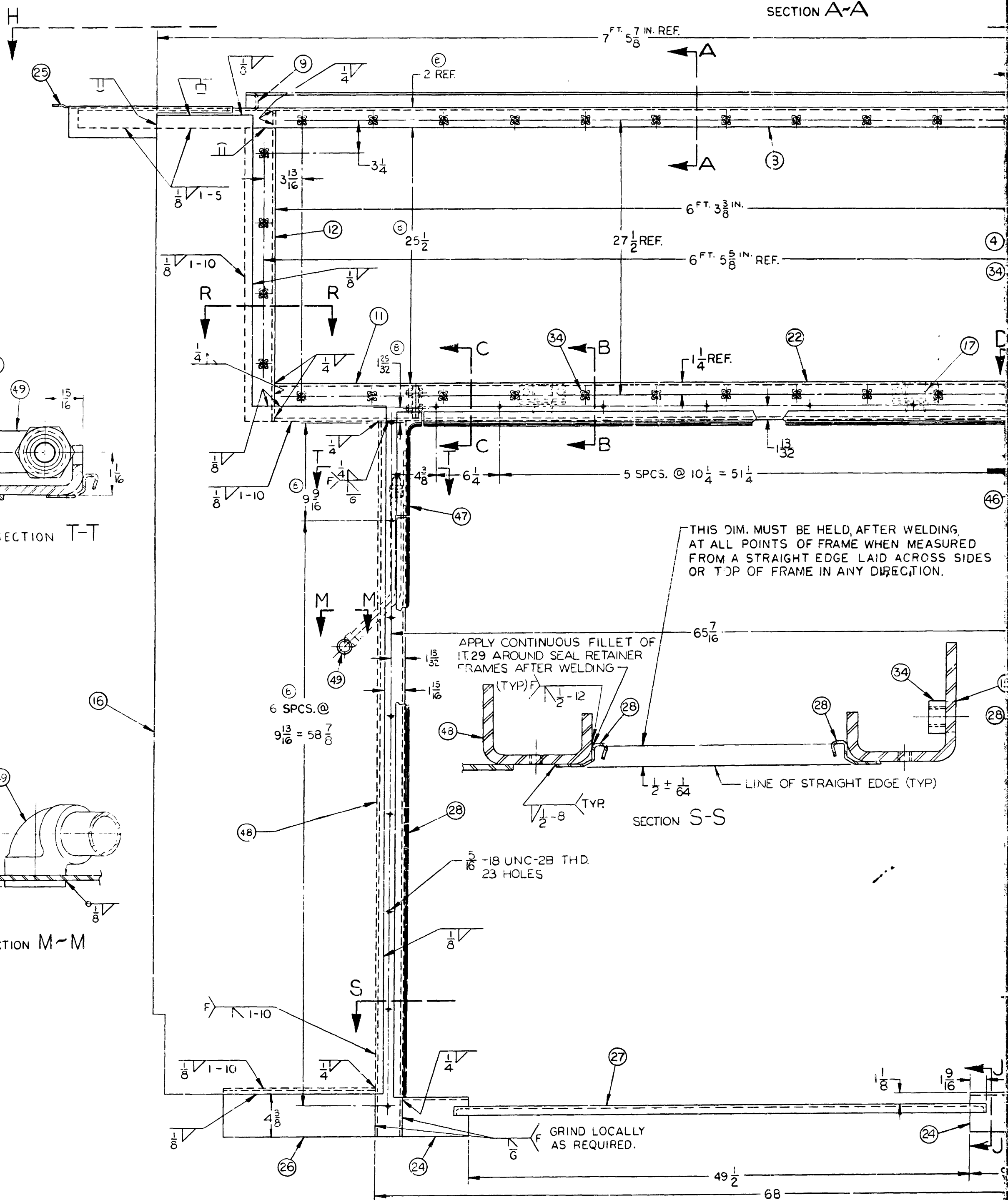
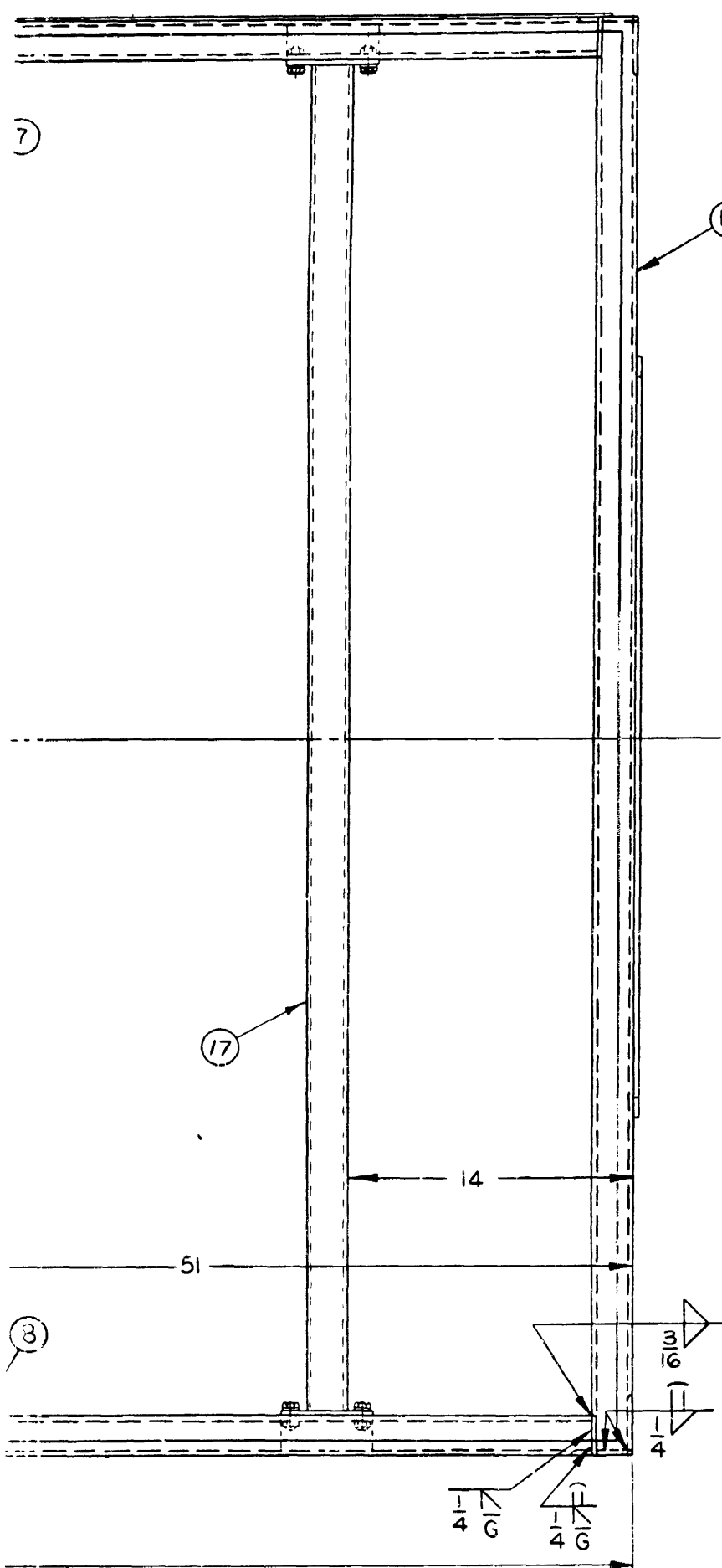
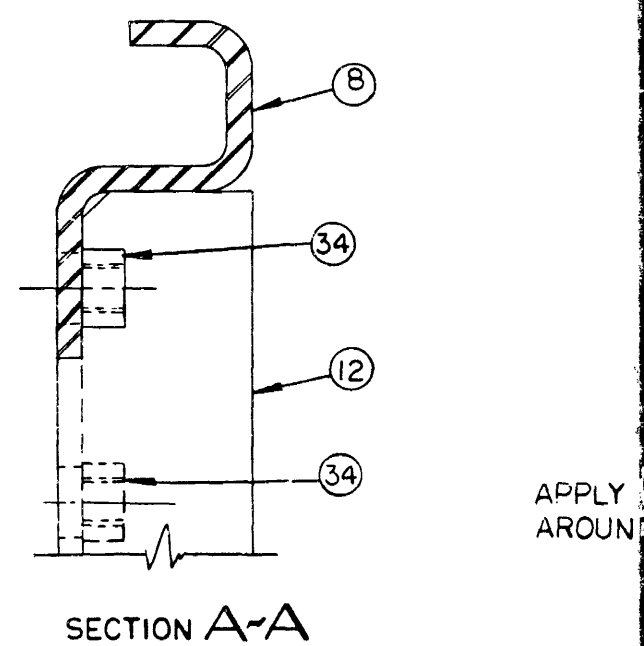
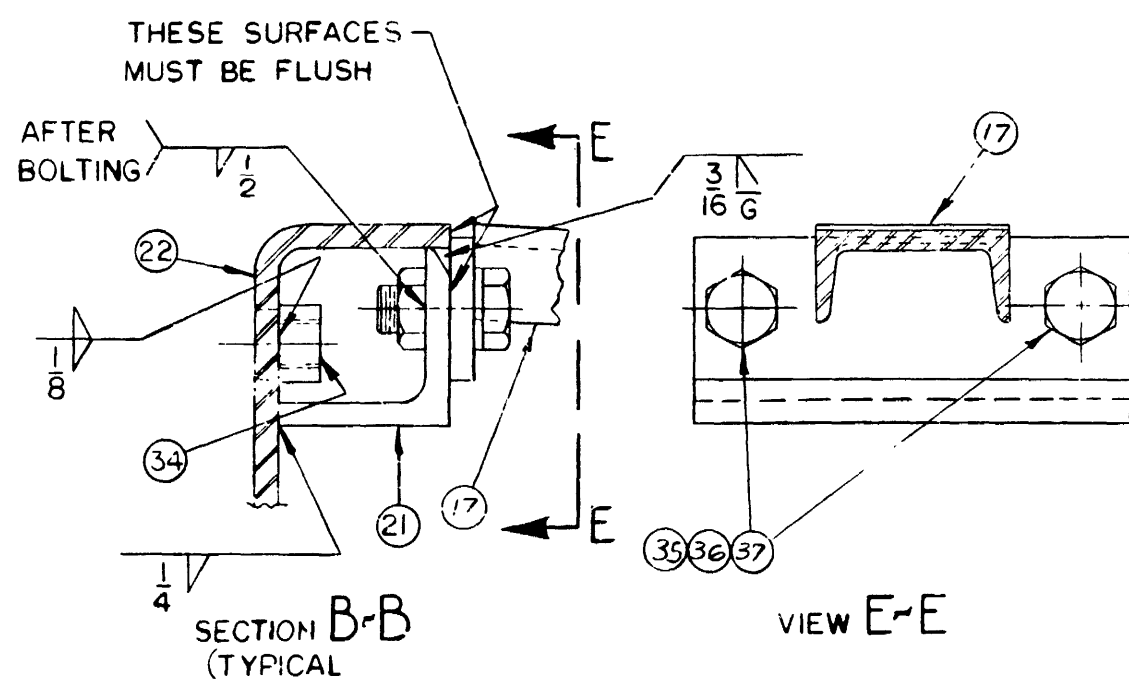
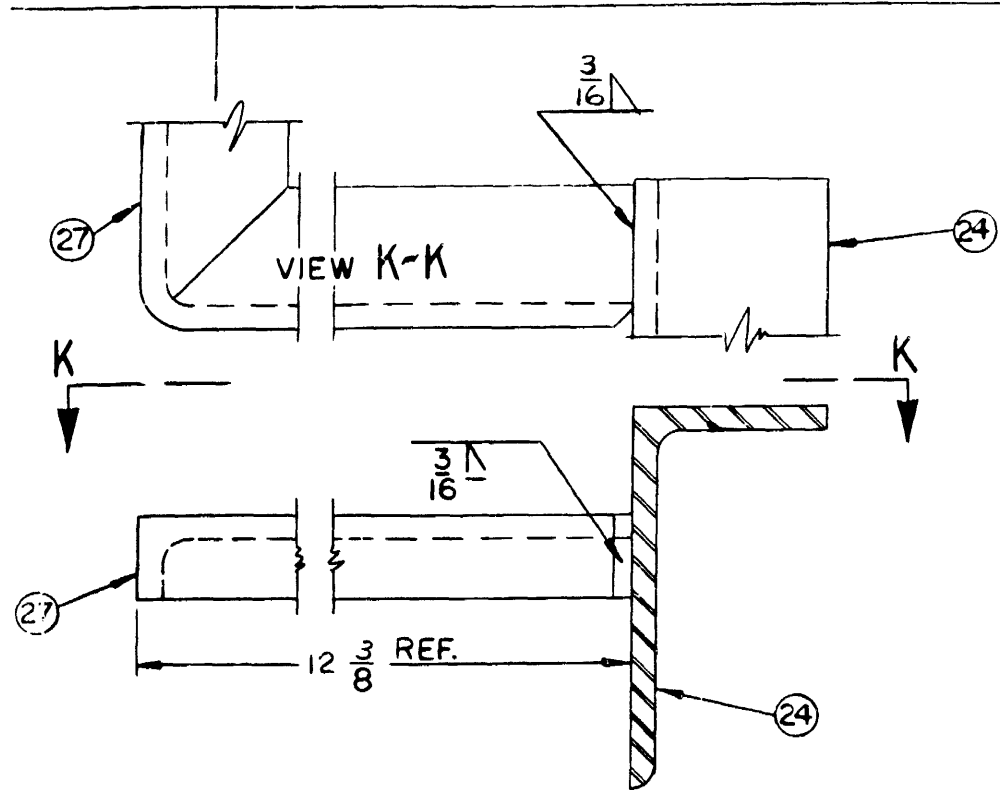
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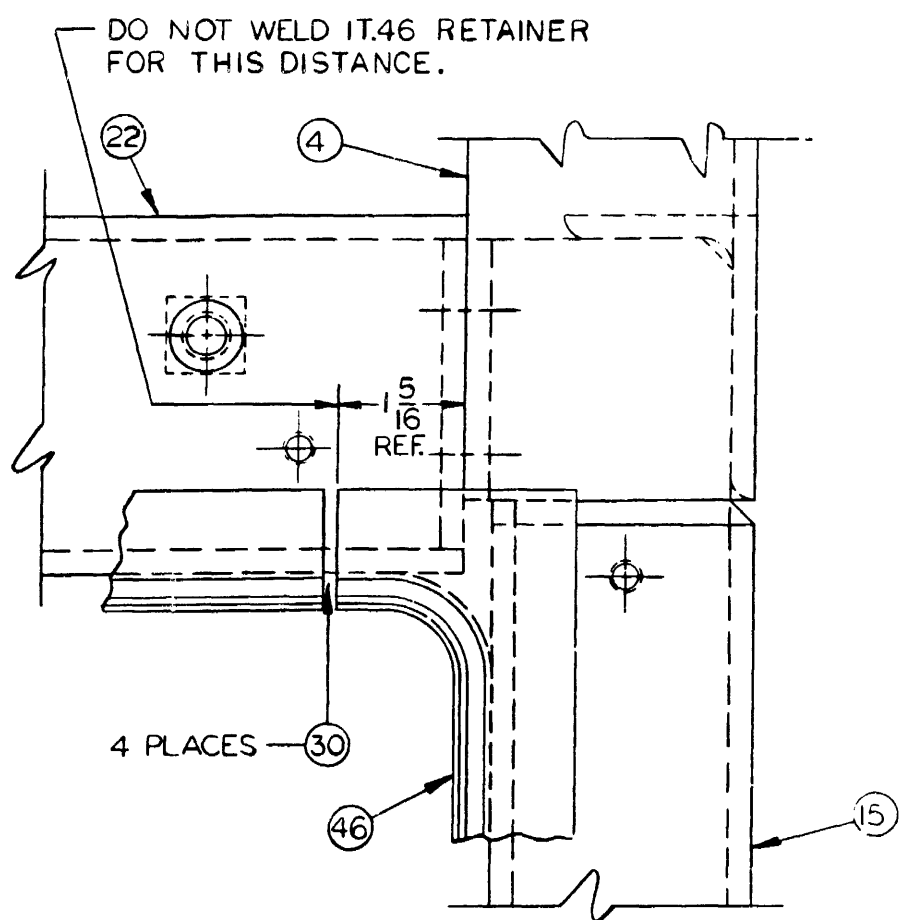


APPLY CONTINUOUS FILLET OF IT. 29
AROUND SEAL RETAINER OF IT. 22

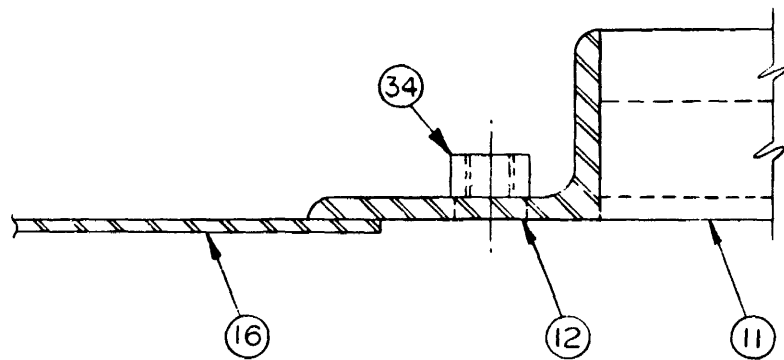




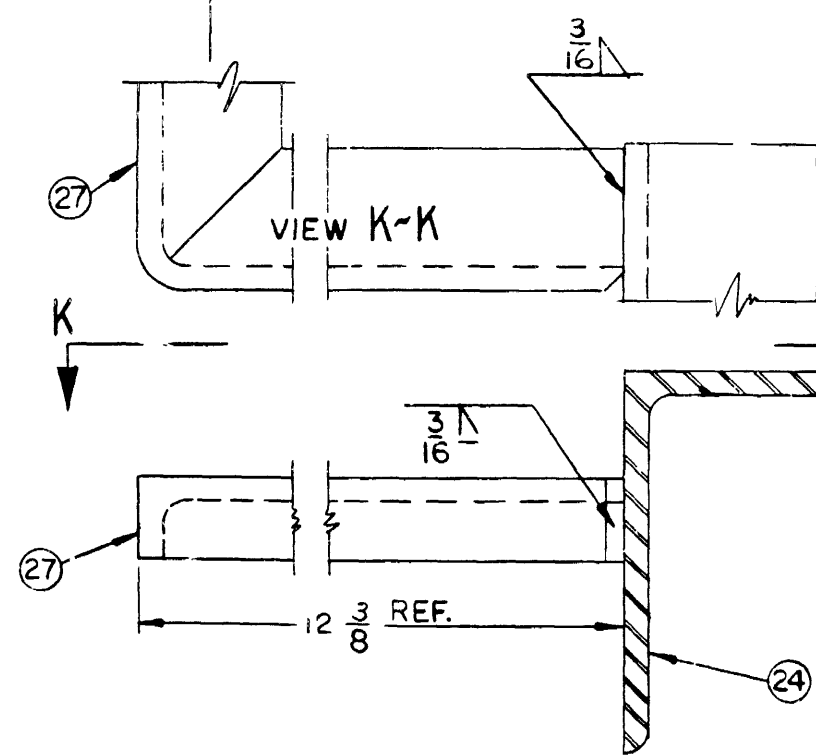
8447524



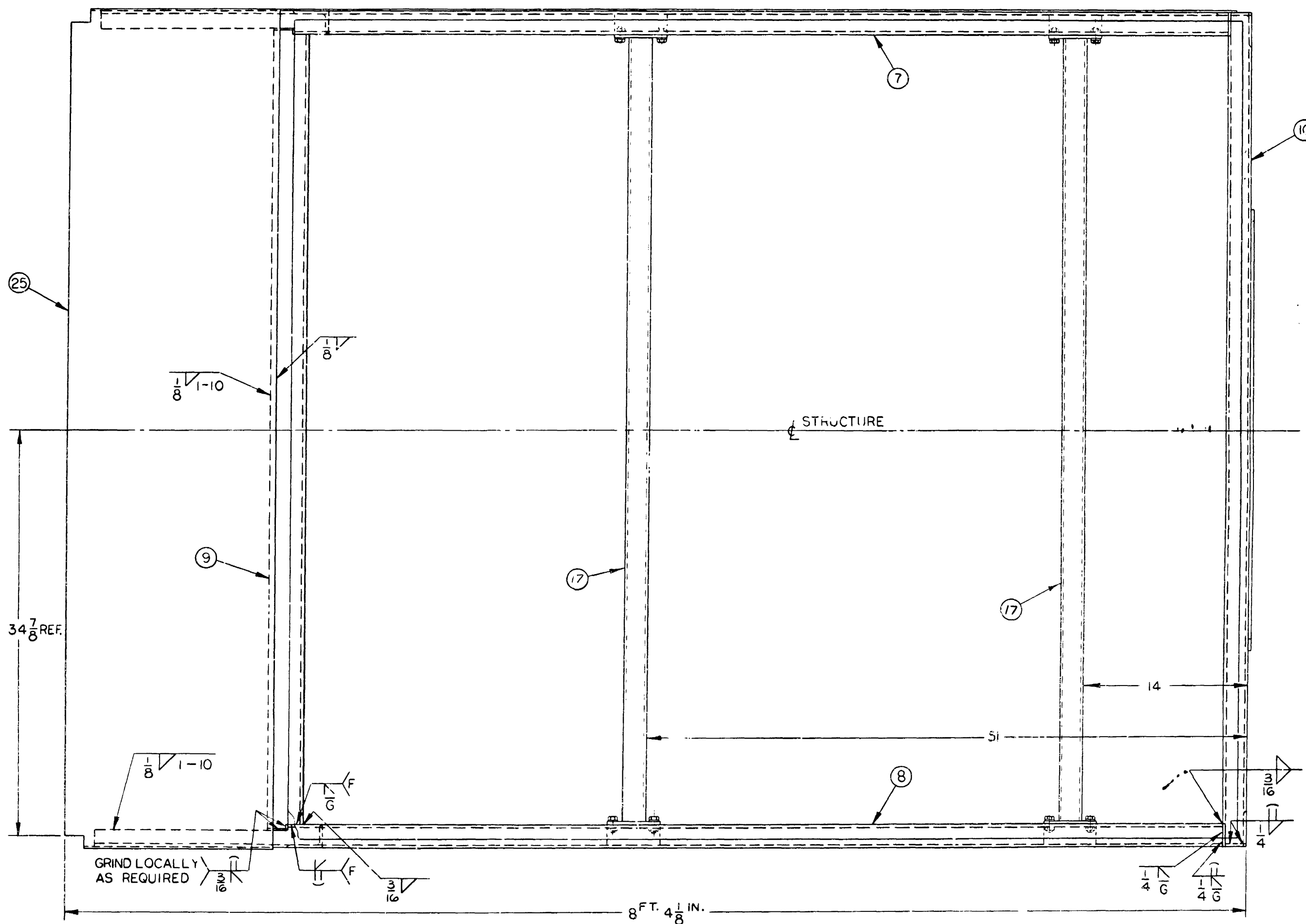
VIEW P



SECTION R-R



SECTION J-J



VIEW H-H

BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.
COUNTERSINK ALL TAPPED HOLES
1/16" X ONE THRD. DEEP.
SURFACE FINISH SPECS. ARE IN
ACCORDANCE WITH G. M. ENGR. STDS.
TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.1.2100

PART NO. 8447524 FRAME 5 OF 5
REV B