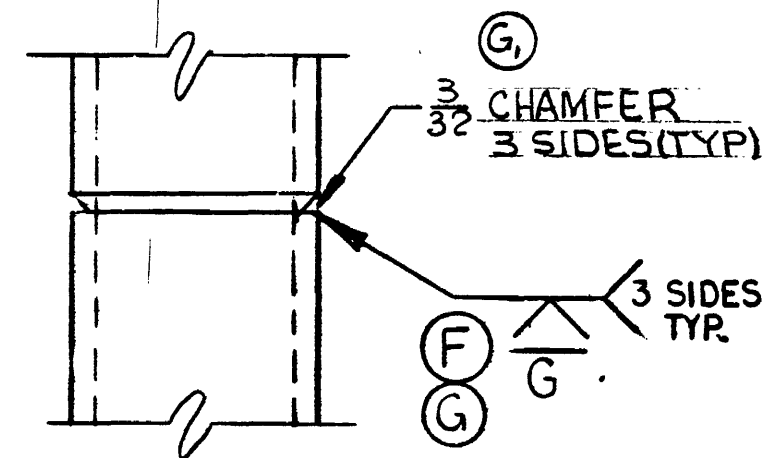


PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm .010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE.

**BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.**

**COUNTERSINK ALL TAPPED  
HOLES 118° X ONE THR'D DEEP.**

**SURFACE FINISH SPECS. IS IN  
ACCORDANCE WITH G.M. ENGR. STDS.**



NOTE: MAY BE MADE  
FROM MORE THAN  
(F<sub>2</sub>) ONE PIECE.

WELD BRAZE SPEC	A.I. 1651	
FOR MANUFACTURING		

	G <sub>t</sub>	DIM ADDED.					
C16508	G	WELD SYM REV'D, A.L. ADDED	7/17/84	WJD			
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D	

	F <sub>2</sub> F <sub>1</sub> F	NOTE ADDED WELD SYM REM'D. (2 PL'S) WELD SYM WAS	09 JN 83	B S				NO. REQUIRED PER ASSEMBLY	MATERIAL EMS 55 HR 5 STEEL	DR. H K BROWN	DATE 2-10-49
G12714	E	WELD REMOVED								CR. H W GREEN	3-14-49
94060	E	SECTION B-B ADDED	13A179	RGH							
		"BOTH SIDES" ADDED	12-15					CM. CK.	SUP.		
Y5056	Q	RED'R'N. REV. A THRU C REM'D		FOX				WELD.	CM. DR.		
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APVD.					
FIRST USED ON								MAT'L WJR	ENGR. L B		3-15-49

NAME OF PART		PART NO.	IT. NO.
<b>ELECTRO-MOTIVE DIVISION</b> <b>GENERAL MOTORS CORPORATION</b> <b>LA GRANGE, ILLINOIS, U.S.A.</b>			
<b>WINDOW FRAME</b>			
DATE OF PRINT	PART NO. <b>0144174</b>		