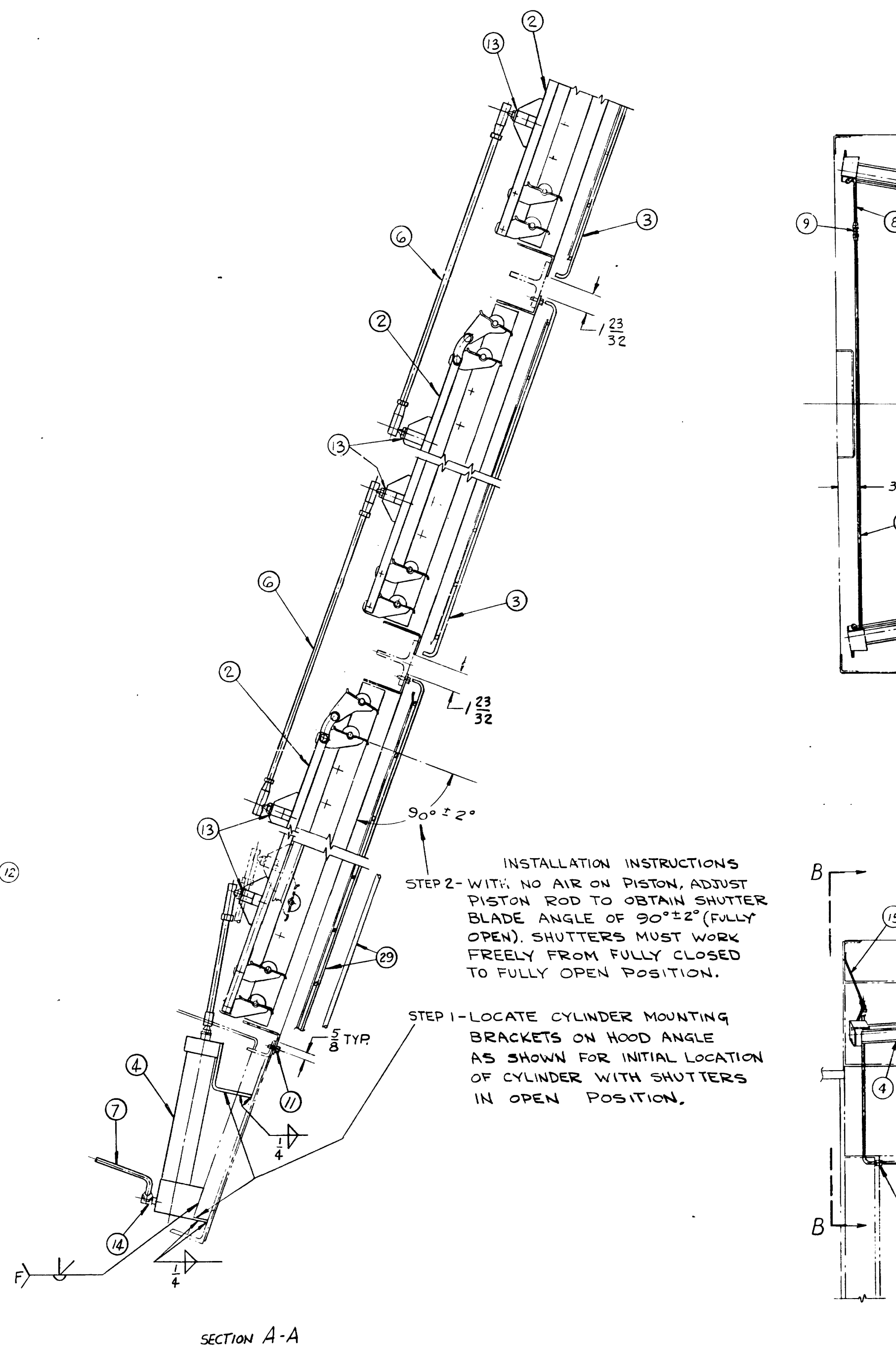
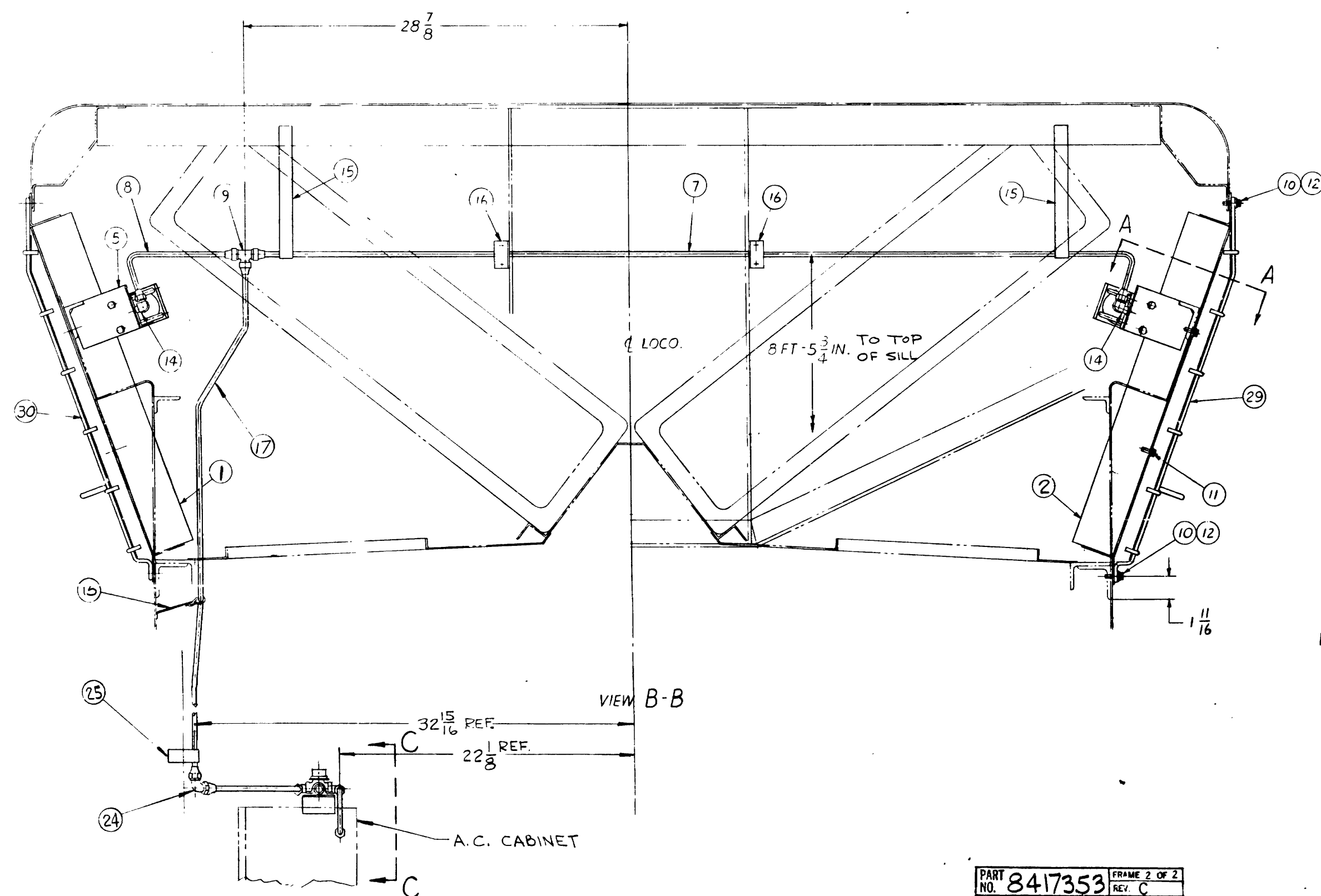
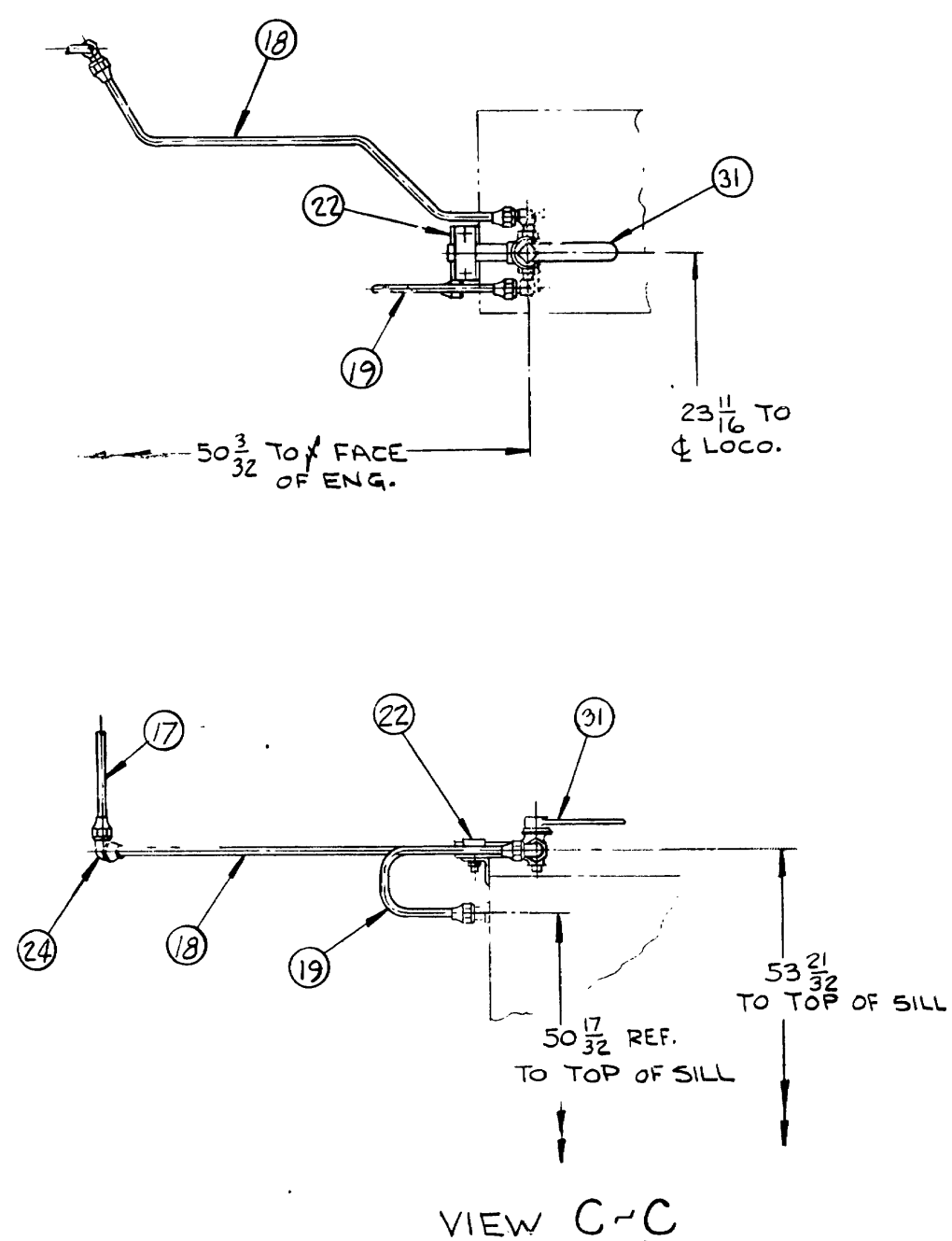


SHUTTER FRAME MUST FIT SNUG  
AND FLAT ON HOOD WITH NO GAPS.

1	PIPE ASSEMBLY	8460573	31
1	GRILLE ASSEMBLY	8455776	30
1	GRILLE ASSEMBLY	8455775	29
1	CLEANING OF AIR PPG		28
1	APPLY OF CLAMPS		27
2	CLAMP ASSEMBLY	8108202	26
1	CLAMP ASSEMBLY	8108202	25
1	ELBOW-3/8 TUBE	113812	24
2	ELBOW-3/8 T x 1/4 PT	8099169	23
1	CLAMP ASSEMBLY	8119263	22
1	CLAMP ASSEMBLY	8153883	21
1	VALVE ASM-3/8 PT	8379605	20
1	TUBE ASSEMBLY	8347412	19
1	TUBE ASSEMBLY	8368284	18
1	TUBE ASSEMBLY	8380517	17
2	CLAMP ASSEMBLY	8108299	16
4	CLAMP ASSEMBLY	8236518	15
2	ELBOW-3/8 T x 1/4 PT	118755	14
10	WASHER-1/2 LOCK	103323	13
60	WASHER-5/16	103340	12
48	SCREW-5/16-18	9419648	11
60	SCREW-5/16-18	9421606	10
1	TEE-3/8 TUBE	118907	9
1	TUBE ASSEMBLY	8365889	8
1	TUBE ASSEMBLY	8365888	7
4	OPERATING ROD ASM	8417135	6
1	AIR CYLINDER ASM	8353334	5
1	AIR CYLINDER ASM	8353333	4
4	GRILLE ASSEMBLY	8405449	3
3	SHUTTER ASSEMBLY	8365594	2
3	SHUTTER ASSEMBLY	8365593	1

CLEANING PPG	A.1.1697
WELDED PIPE CLAMP APL	A.1.1576
FOR MANUFACTURING	
ADDED PPG, BLACK	
IT. 26, 27 + 28 - REMD.	
IT. 31 ADDED.	
IT'S 10, 21, 23 REMD.	
IT'S 23 & 30 ADDED.	
IT. 2 WAS G. REQ.	
98610	SD-43

ELECTRO-MOTIVE DIVISION  
GENERAL MOTORS CORPORATION  
LA GRANGE, ILLINOIS, U.S.A.  
SHUTTER APPLICATION  
(NORMALLY OPEN)  
8417353



WELD ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.  
COUNTERSINK ALL TAPPED HOLES  
1/16" X 1/8" DIA. OR LARGER.  
SURFACE FINISH SPEC. AND IN  
CONFORMANCE WITH A.S. 1.0. 1.0. 1.0. 1.0.  
TOLERANCES ON ALL DIMENSIONS UNLESS  
OTHERWISE SPECIFIED ON THE DRAWING TO BE IN  
CONFORMANCE WITH A.S. 1.0. 1.0. 1.0. 1.0.