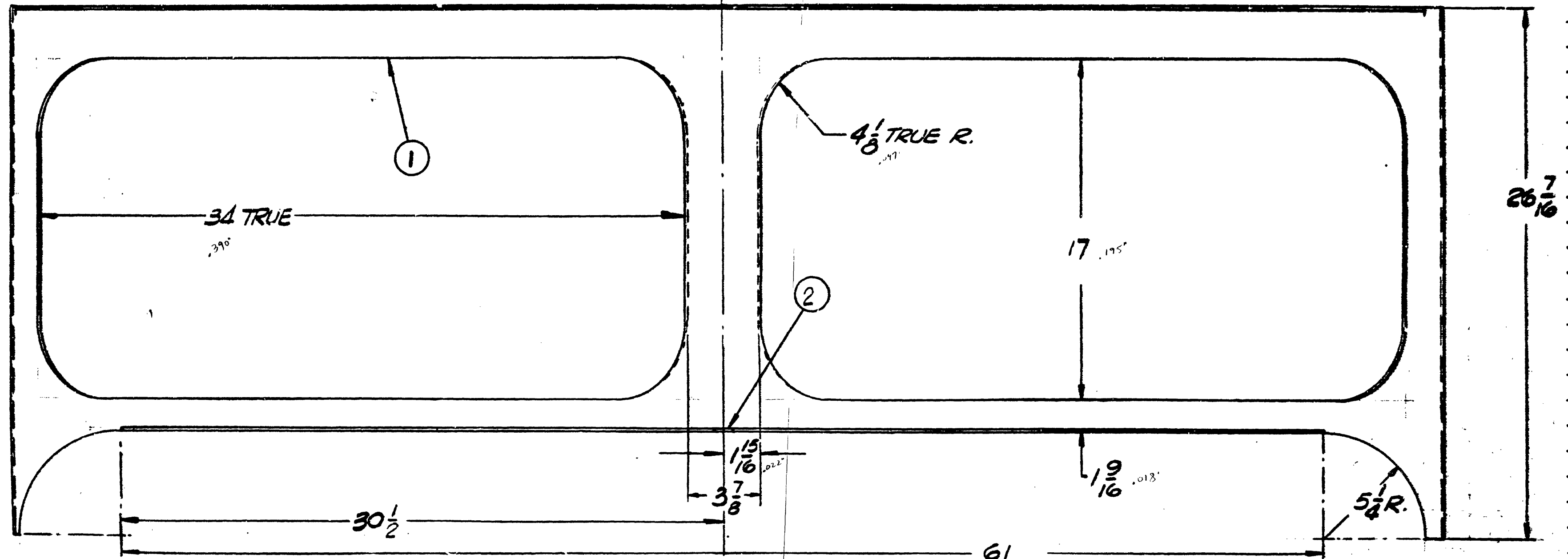


PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO $\pm .010$ UNLESS OTHERWISE SPECIFIED.
FABRICATION TOLERANCE. $\pm .010$

**BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.**

COUNTERSINK ALL TAPPED
HOLE 110° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH B.M. INGR. 2708



ALL RADII TO BE $\frac{1}{8}$.

[illegible]