



COLT'S DEFENSE LLC
P.O. BOX 118
HARTFORD, CT 06114

STANDARD OPERATION INSTRUCTION SHEET

PART NAME: M4/M4A1 CARBINE, FINAL PACK-AGING ASSY, R0920USG/R0921USG

PART NO: R0920USG TAB

OPERATION: ASSEMBLE BOXES

OPER NO: 119

DRAWN: GC

DATE: 12-8-16

DEPT: 153

CHECKED:

DATE:

MACHINE: BENCH

SHT# 1 OF 1

DO NOT SCALE

FINISH REQ'D ¹²⁵ ✓
UNLESS OTHERWISE
SPECIFIED

LOCATE ►

TABULATION:

MODEL PART NO.

R0920USG 9390000 (M4)
R0921USG 12972700 (M4A1)

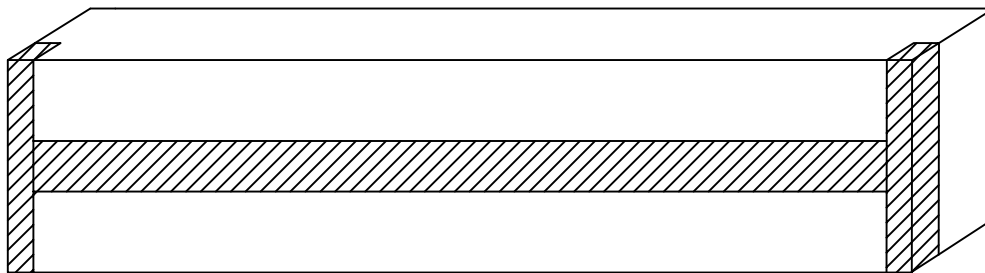
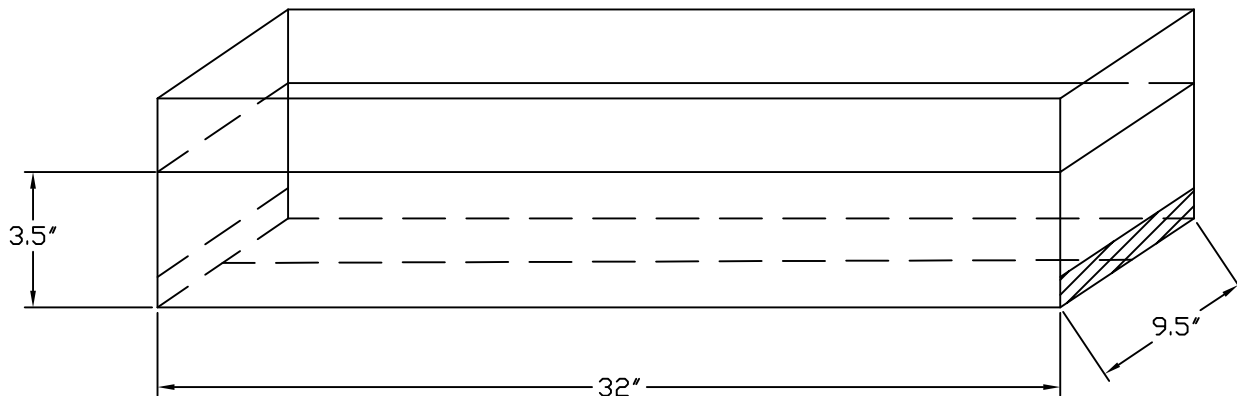
MATERIALS:

FIBERBOARD BOX 99081

ASSEMBLE FIBERBOARD BOX
USING 92139 TAPE 3"

REFERENCE PACKING
INSTRUCTION SHEET F-6010
FOR MATERIALS

TAPE BOTTOM SEAM IN MIDDLE AND
SIDE EDGES ON ENDS OF BOX



BOTTOM VIEW

TOOL NO	TOOL NAME	SYMBOL

-	12-8-16	(RE-COMPETE) INITIAL RELEASE/ECO 52818	GC
SYM	DATE	CHANGE RECORD	
F-6004 Rev. 11-13			