



COLT'S DEFENSE LLC
P.O. BOX 118
HARTFORD, CT 06114

STANDARD OPERATION INSTRUCTION SHEET

PART NAME: M4/M4A1 CARBINE, FINAL PACK-AGING ASSY, R0920USG/R0921USG

PART NO: R0920USG TAB

OPERATION: BAG RIFLE & SEAL BAG

OPER NO: 115

DRAWN: GC

DATE: 12-8-16

DEPT: 153

CHECKED:

DATE:

MACHINE: BENCH & VACUUM SEALER

SHT# 1 OF 1

TABULATION:

MODEL PART NO.

R0920USG 9390000 (M4)
R0921USG 12972700 (M4A1)

GET RIFLE FROM GUN RACK AND COLLAPSE THE BUTTSTOCK. OBTAIN LABEL FROM TARGET TAG. VERIFY SERIAL NUMBER ON RIFLE TO MATCH LABEL ON TARGET TAG. SCAN RFID TAG AND UID ON WEAPON. INSERT RIFLE INTO VCI BAG PER ARDEC DWG. 13027484 AND HEAT SEALED SEAM TO CLOSE. ATTACH/TAPE LABELS (SERIAL NUMBER, BARCODE/CONTRACT LABOR) TO BAG. ASIDE TO GUN RACK.

NOTE: PLACE EACH MAGAZINE, SLING & TECHNICAL MANUAL IN SEPARATE HEAT SEALED BAGS.

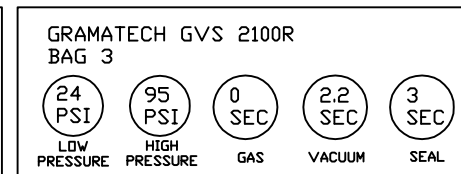
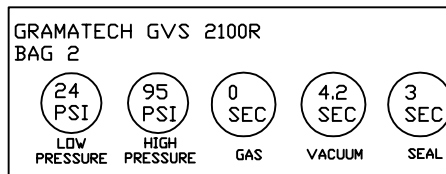
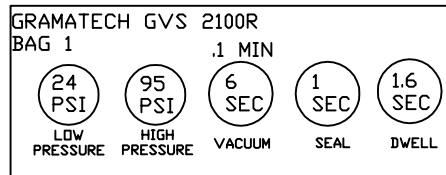
DO NOT SCALE

FINISH REQ'D ¹²⁵ ✓
UNLESS OTHERWISE
SPECIFIED

LOCATE ►

REFERENCE PACKING
INSTRUCTION SHEET F-6010
FOR MATERIALS

REFERENCE: MACHINE SETTINGS



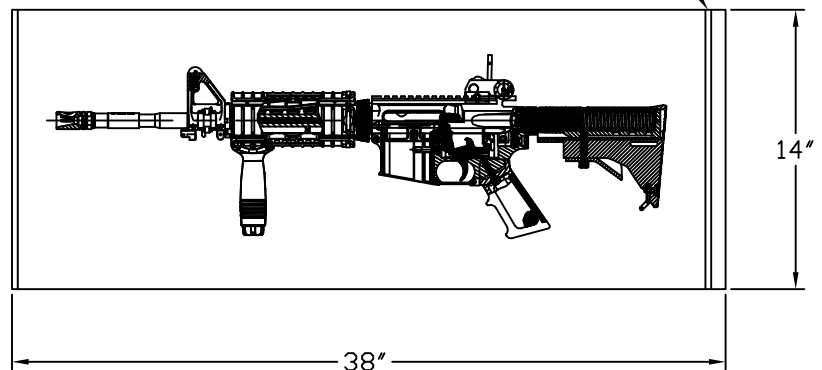
SETUP: PERFORM ONCE PER DAY

PERFORM SEAL STRENGTH TEST
PER MIL-STD-3010 Method 2024
Reference: Form F6032 for
INSTRUCTION.

SETUP: PERFORM ONCE PER LOT

PERFORM LEAK TEST PER
MIL-STD-3010 METHOD 5009
Reference: Form F6033 for
INSTRUCTION.

SEALED SEAM



TOOL NO	TOOL NAME	SYMBOL

-	12-8-16	(RE-COMPETE) INITIAL RELEASE/ECD 52818	GC
SYM	DATE	CHANGE RECORD	BY
F-6004 Rev. 11-13			