

PACKING INSTRUCTION SHEET

DRAWN BY: GC	PART NAME: M4A1 Carbine, 14.5"HB, 5.56MM,	PART NUMBER:	MODEL NUMBER:
DATE: 11/2/17	Full-Auto, Matte Black, BUIS (Re-Compete)	R0921USG (Rev A)	W15QKN-15-D-0102-0001
	OPERATION: PACKAGING, RIFLE KIT	12972700USG (Rev M)	DEPT NO. 153
DATE DUE: SEE BELOW	MACHINE: BENCH		SHT. 1 OF 2
1st Pack Quality Approval:		1st Pack Mfg Eng Approval:	

CONTRACT NUMBER: W15QKN-15-D-0102/0001

NSN: 1005-01-382-0953

TOTAL QUANTITY:	4300	** (DELIVERY)
QUANTITY PER UNIT PACK, (QUP):	1	
QUANTITY PER INTERMEDIATE CONTAINER, (ICQ):	50	
QUANTITY PER SHIP PACK:	-	

RFID TAGS REQUIRED

KIT NO.	QTY.	PART NO.	DESCRIPTION	MIL-SPEC
99663 (Rev B)	1		KIT, PACKAGING (M4A1, IUID/RFID)	
	1	402423	Tube, Bore, VCI Treated per Dwg #7266299 (7266299-4, .19" OD x 19" Lg)	MIL-PRF-3420
	A/R	91503	Protector, Edge 6/54	
	A/R	91818	Strapping, Steel 3/4"W x .023 Thk	
	A/R	92139	Tape, 3" Flatback (72MM)	ASTM-D1974, -D5486
	1	92173	Bag, Poly 4MIL x 6 x 12	MIL-DTL-117H, III B 2
	1	99081	Box, Fiberboard, Unit Container 32.0 x 9.5 x 3.5 (I/D)	ASTM -D5118, ST-RSC, GR-W5c, CL-WR
	1	99082	Blocking, Barrel, Fiberboard	ASTM-D4727
	1	99083	Blocking, Buttstock, Fiberboard	ASTM-D4727
	A / R	99085	Box, Triwall, 50.5 x 32.75 x 42.5 (I/D)	ASTM-D5168, CL-WR
	A / R	99087	Pallet, Carbine, Military 52 x 34 x 4.5	ISPM 15
	1	99268	Bag, Tube, VCI, Poly 4MIL x 14 x 38 (Heat Seal)	ARDEC Dwg #13027484
	1	99651	Label, RFID (Unit Container)	
	1	99652	Label, RFID (Tri-Wall)	
	1	99661	Label, IUID, M4A1, 12972700 (On Weapon)	
99543 (Rev -)	1		KIT, ACCESSORY (Re-Compete)	
	1	99583	Manual, Operator's, USAF, ARMY (TM 9-1005-319-10) ~ GFM	
	2	99627	Bag, Poly 4MIL x 4 x 12	MIL-DTL-117H, III B 2
	1	12011996	Sling, Combat, Small Arms (U.S. Army)	
	1	13058014	Magazine Assy, 30 Round	

PRESERVATION METHOD 10 PER MIL-STD-2073-1D

Heat Seal Seam Test Per MIL-STD-3010, Method 2024

Leak Test Required Per MIL-STD-3010, Method 5009

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DATE DUE: SEE BELOW	MACHINE: BENCH			SHT. 2 OF 2
1st Pack Quality Approval:		1st Pack Mfg Eng Approval:		

CONTRACT NUMBER: **W15QKN-15-D-0102/0001**

NSN: **1005-01-382-0953**

TOTAL QUANTITY:	A/R	** (DELIVERY)
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QUANTITY PER SHIP PACK:	-	

RFID TAGS REQUIRED

NOTE:

ALL METALLIC SURFACES OF THE RIFLE SHALL BE COATED WITH TECTYL 802A PER MIL-PRF-3150, (LUBRICATING OIL, PRESERVATIVE, MEDIUM, REF. P/N 99744) BEFORE PACKAGING.

MAGAZINE, SLING, AND TECHNICAL MANUAL SHALL BE INDIVIDUALLY PACKAGED PER METHOD 31 IN A MIL-DTL-117 CLASS 'B' BAG.

WARRANTY LABEL REQUIRED

	QUANTITY	** (DELIVERY)
		DATE
	4300	30-Sep-17

PRESERVATION METHOD 10 PER MIL-STD-2073-1D

Heat Seal Seam Test Per MIL-STD-3010, Method 2024

Leak Test Required Per MIL-STD-3010, Method 5009