

**Aim** ➡ To introduce the concept of Printed Circuit Boards (PCBs) and learn the techniques of soldering and de-soldering components onto a PCB.

**Equipment Required** ➡

Power supply, PCB, electronic components (resistors, capacitors, ICs), soldering iron, solder wire, desoldering pump, breadboard, and connecting wires.

**Theory** ➡

Printed Circuit Boards (PCBs) are fundamental components in modern electronics, providing a physical platform for electronic components. A PCB consists of a non-conductive substrate, typically made of fiberglass or epoxy resin, over which conductive pathways are etched or printed, usually from copper. These pathways connect various components, such as resistors, capacitors, and integrated circuits, facilitating the flow of electrical current.

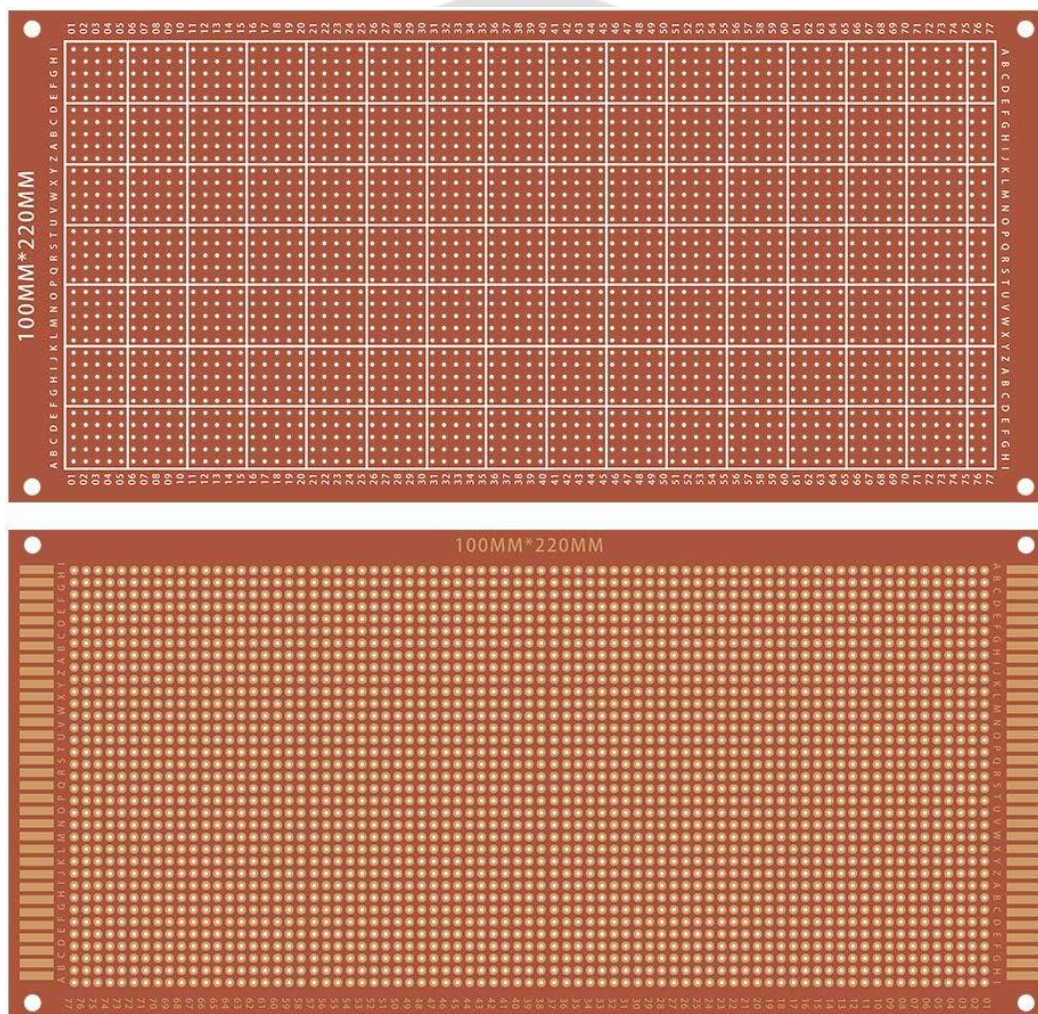


Fig. i) PCB Board

PCBs can be categorized based on the number of conductive layers: single-sided (components on one side), double-sided (components on both sides), and multi-layer (several layers of circuitry). This layering allows for more complex designs, essential in sophisticated electronics like computers and smartphones.

Soldering is a critical skill for joining electronic components to a PCB. The process involves heating the joint area with a soldering iron and introducing solder to create a strong electrical connection. Key factors for successful soldering include the choice of solder alloy, temperature control, and technique. Common solder alloys are made of tin and lead or lead-free alternatives. Maintaining the right temperature is essential, as too high can damage components, while too low may yield weak joints.

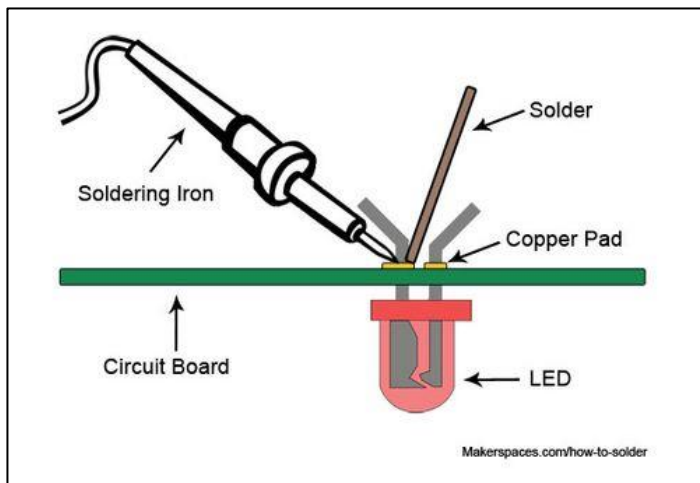


Fig. ii) Soldering schematic

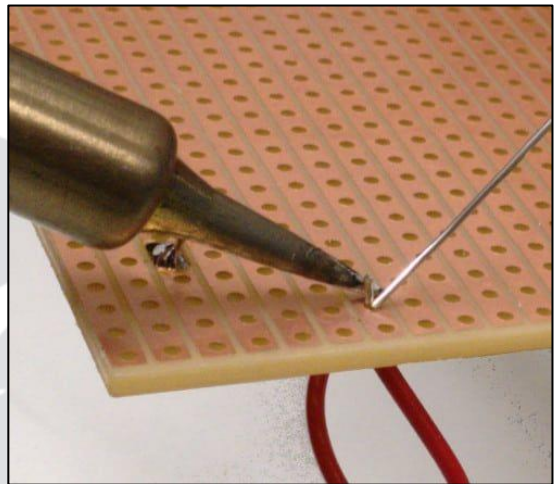


Fig. iii) Soldering on PCB

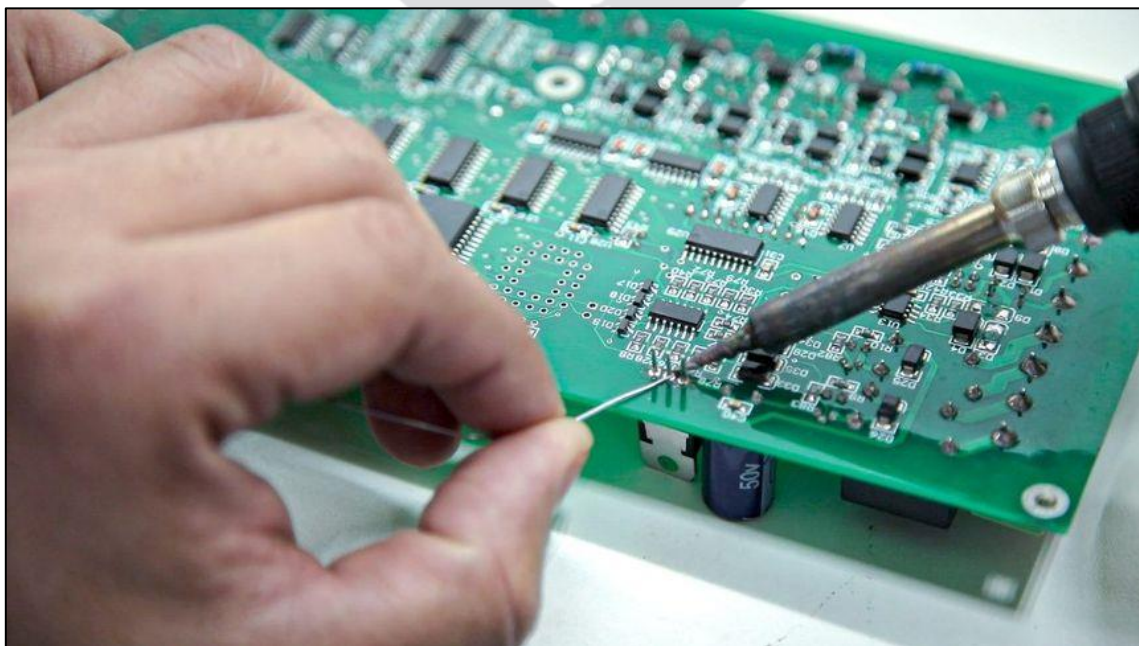


Fig. iv) Soldering



Desoldering is necessary for removing components from a PCB, often using tools like desoldering pumps or braid. Successful PCB assembly requires careful attention to component placement and orientation. Good solder joints should have a smooth, shiny appearance, indicating effective bonding. Inspecting joints visually and using a multimeter for testing ensures reliable connections, making these skills vital for effective electronic circuit design and repair.

### **Procedure ↗**

1. Gather all tools and components, ensuring a clean workspace.
2. Design a simple circuit on paper or software to outline connections.
3. Insert components into the PCB holes according to the schematic, checking orientation.
4. Heat the soldering iron and touch the tip to the joint between the component lead and PCB pad, then feed the solder wire until a smooth joint forms. Remove the solder wire and the iron, allowing the joint to cool.
5. For desoldering, heat the joint and use a desoldering pump to suck up the molten solder or place desoldering braid on the joint until the solder is absorbed.
6. Visually inspect all connections and use a multimeter to test continuity.

### **Result ↗**

The experiment successfully demonstrated the fundamentals of PCB design, soldering, and desoldering. Participants learned to assemble components onto a PCB and effectively manage soldering and desoldering techniques, resulting in functional circuit connections.

### **Conclusion ↗**

This experiment provided valuable hands-on experience in PCB assembly and soldering techniques. Understanding the principles of PCBs and mastering soldering skills are crucial for future electronics projects, enhancing both circuit design and repair capabilities.

### **Precautions ↗**

- Ensure the soldering iron is placed safely when not in use to prevent burns.

- Use appropriate safety gear, such as safety glasses, to protect against solder splashes.
- Avoid overheating components to prevent damage.
- Always work in a well-ventilated area to minimize exposure to fumes from solder.

