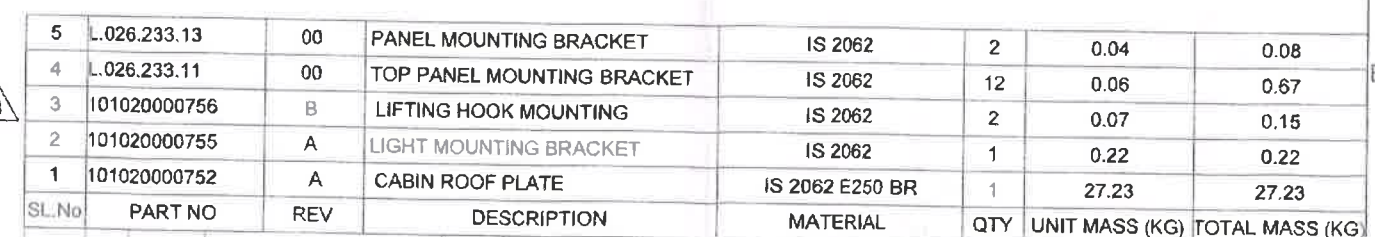


ORIGINAL



AJAX ENGINEERING PRIVATE LIMITED

DRAWN	DATE	REF. BELOW TABLES UNLESS OTHERWISE SPECIFIED									
PRADEEP M	10-01-2022	ABOVE UPTO & INC.	0.5	3	6	30	120	400	1000	2000	
CHECKED	DATE		3	6	30	120	400	1000	2000	4000	
PRABHU VS	10-01-2022	FABRICATION		+0.2	+0.5	+1.0	+1.2	+2.0	+3.0	+4.0	
APPROVED	DATE	MACHINING	+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2.0	
PRABHU VS	10-01-2022	SYMBOL									
NOTE:-	2011032022	Ra VALUE µm	0.025 0.05 0.1 0.2 0.4 0.6 1.0 1.6 2.5 5 10 15 25 50								
			SCALE 1:1 ARGO 4000								
MATERIAL		MODEL	WT.(Kg)								
		ARGO 4000	28.34								
REFER CHILD PARTS		A3	QTY								

CABIN ROOF PLATE ASSEMBLY

PART NO.	101020000751
SHEET 1 OF 1	REV B

PRINTS OF PREVIOUS REVISION NO. SHOULD BE SCRAPPED.

F/QA/03

MAG ENGINEERING
QUALITY ASSURANCE DEPARTMENT

SANDSTAR

INSPECTION REPORT

Part No: 101020000751

Customer Name: M/S AJAX Engineering

Sample Qty: 01

Part Name: Cabin Roof Plate Assembly

Engg change level:

Date: 11/05/2023

Reason for submission

PILOT

PROTO

PROD

OTHERS

☐ Dimensional ☐ Material ☐ Appearance ☐ Engg Spec Test ☐ Others

SL. No.	Characteristics	Specification	Instrument used	Observation					Conformance		Remarks
				1	2	3	4	5	OK	Not ok	
①	Weld	2 IC	Visually	As per Drawing					✓		
②	Weld	2 IC	Visually	As per Drawing	Color				✓		
				Blue Ratchet Welded							
③	Weld	↑ A R↔B	MT	(10) 20	(150) 20	(140) 20	(65) 15	(130) 20			
								(20) 20 (170) 20			
④	Weld	↑ A R↔S T↔U	MT	(10) 20	(150) 20	(140) 20	(65) 15	(130) 20			
								(20) 20 (170) 20			
⑤	Weld	↑ V↔W	MT	(10) 20	(150) 20	(140) 20	(65) 15	(130) 20			
								(20) 20 (170) 20			
⑥	Weld	↑ H↔G	MT	(195) 30	(145) 30	(90) 20	(135)	25 (125)			
⑦	Weld	↑ J↔I	MT	(50) 15	(130) 25	(155) 15	(50) 15	(120) 20			
								15 (155) 20			
⑧	Weld	↑ M↔N	MT	(140) 20	(200) 20	(150) 25	(120) 20	(110)			
⑨	Weld	↑ L↔K	MT	(50) 15	(130) 25	(155) 15	(50) 15	(120) 20			
								15 (155) 20			

Inspected By: [Signature]

Approved By: [Signature]