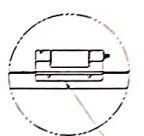
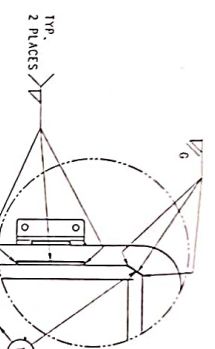


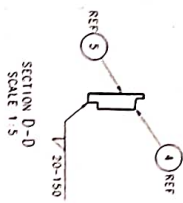
VIEW 3



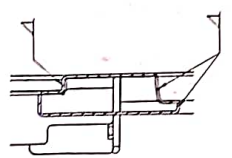
DETAIL H
SCALE 1:5



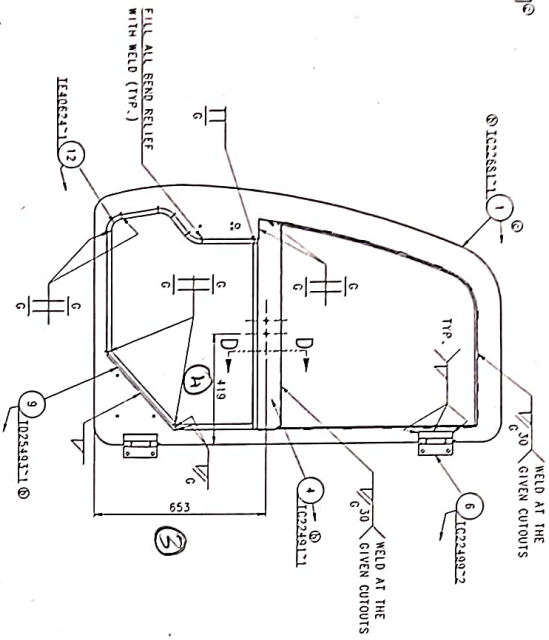
DETAIL C
SCALE 1:5



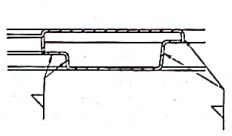
SECTION D-0
SCALE 1:5



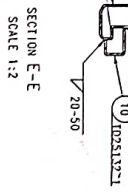
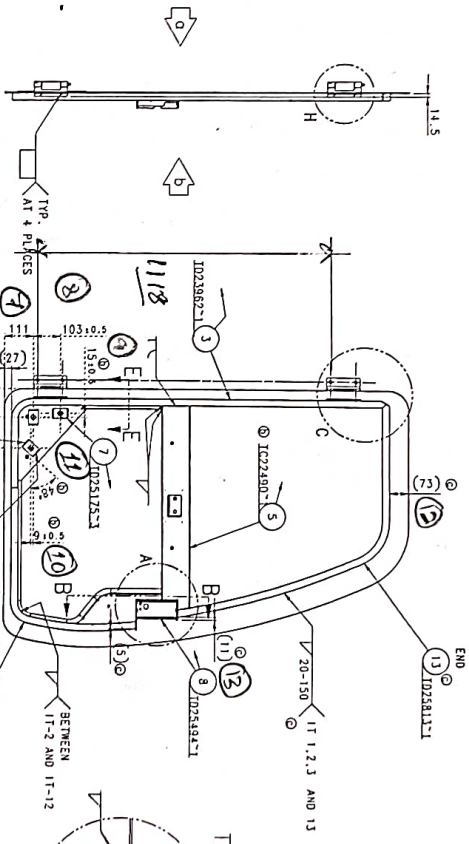
SECTION F-F
SCALE 1:2



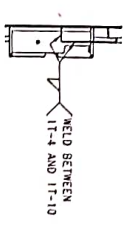
VIEW 0
SCALE 1:5



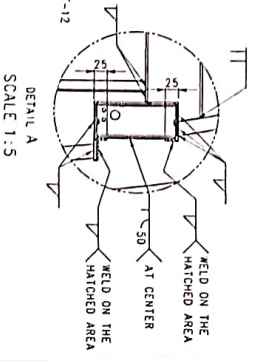
SECTION G-G
SCALE 1:2



SECTION E-E
SCALE 1:2



SECTION B-B
SCALE 1:5



DETAIL A
SCALE 1:5

- NOTE -
1. Refer sealant drawing 1820286 before point application.
 2. Phosphating should be conducted before CED.
 3. Primer coating to be done after CED. Thickness min 15u.
 4. Top coat oiler primer coating.
 5. Colour paint 2K PU High grade black.
 6. Point Paint process to be approved by THCA.
 7. Refer 3D data for missing details.

ITEM	QTY	DESCRIPTION	UNIT	REMARKS
1	1	DOOR ASSEMBLY	EA	
2	1	DOOR HINGE	EA	
3	1	DOOR LOCK	EA	
4	1	DOOR SEAL	EA	
5	1	DOOR HANDLE	EA	
6	1	DOOR STRIKE	EA	
7	1	DOOR STOP	EA	
8	1	DOOR LATCH	EA	
9	1	DOOR BOLT	EA	
10	1	DOOR PIN	EA	
11	1	DOOR SCREW	EA	
12	1	DOOR NUT	EA	

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DATE: 11 JUN 64

BY: [Signature]

CHKD: [Signature]

APP: [Signature]

REV: 1

REV: 2

REV: 3

REV: 4

PROJECT: PANEL ASSY: DOOR

DRAWING NO: 1821163

SCALE: 1:1

REV: 1

REV: 2

REV: 3

REV: 4

F/QA/03

Mag Engineering QUALITY ASSURANCE DEPARTMENT

 A mag
SANDHAR

INSPECTION REPORT

Part Number : TB21163

Customer Name: THCM

Sample Qty. : 01

Part Name : PANEL ASSY : DOOR Engg. Change Level: C

Date : 14/03/2023

Reason for Submission

PILOT

PROD.

PROTO

OTHERS

Dev.



Dimensional



Material



Appearance

Engineering
Specification
Testing

Others

Sl. No.	Characteristic	Specification	Instrument Used	Observation					Conformance		Remarks
				1	2	3	4	5	OK	Not OK	
1	Dim	265±1	MT	264					✓		
2	Dim	804±1	MT	805					✓		
3	Dim	653±4.0	MT	653					✓		
4	Dim	419±3.5	MT	419					✓		
5	Dim	118±0.5	MT	118					✓		
6	Dim	111±2.5	MT	111					✓		
7	Dim	111±2.5	MT	111					✓		
8	Dim	103±0.5	MT	103					✓		
9	Dim	15±0.5	MT	15					✓		
10	Dim	9±0.5	MT	9					✓		
11	Angle	48°		Not feasible.							Further control
12	Dim	73±2.0	MT	72					✓		
13	Dim	11±1.6	MT	12					✓		
14											
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Inspected By: [Signature]

Approved By: [Signature]

F/QA/03

Mag Engineering QUALITY ASSURANCE DEPARTMENT

 AA mag
SANDHAR

INSPECTION REPORT

Part Number : TD23961 Customer Name: THCM Sample Qty. : 01.

Part Name : PIPE, DOOR Engg. Change Level: C. Date : 14/03/2023

 Reason for Submission ☐ PILOT ☐ PROD. ☐ PROTO ☒ OTHERS Don.

☒ Dimensional ☐ Material ☐ Appearance ☐ Engineering Specification Testing ☐ Others

Sl. No.	Characteristic	Specification	Instrument Used	Observation					Conformance		Remarks
				1	2	3	4	5	OK	Not OK	
1	D ₁₀₀	568 ± 2.0	MT	570					✓		
2	D ₁₀₀	251 ± 1.2	MT	252					✓		
3	D ₁₀₀	802 ± 2.0	MT	803					✓		
4	D ₁₀₀	172 ± 1.2		Not feasible to check							
5	D ₁₀₀	476 ± 2.0	MT	476					✓		
6	D ₁₀₀	1450 ± 3.0	MT	1450					✓		
7	D ₁₀₀	497 ± 2.0	MT	498					✓		
8	D ₁₀₀	505 ± 2.0		Not feasible to check							
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Inspected By:

Approved By: