

Vaidyanatheshwara Instruments

CERTIFICATE OF CALIBRATION



No. 301/A, 9th Main Road, 3rd Cross, Rajiv Gandhi Nagar, J.B. Kaval, Nandhini Layout Post, Bangalore - 560 096. Ph; 080-23377266, Mob; 9986586789 / 9632221171 / 9964308118 | Email; info@viplgroup.com Web; www.viplgroup.com

NABL Accredited Calibration Lab as per ISO/IEC 17025; 2017 With vide Certificate No; CC-2473

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1 Name and Address of the

M/s: MAG ENGINEERING UNIT A

Customer

(A Unit of Sandhar Technologies Ltd.)

No. 46A, 3rd Main, 2nd Phase, Peenya, Bangalore, Karnataka - 560 058.

2 Customer Reference

2.1 ULR No. : CC247323100010388F

2.2 SRF No. : 8525

2.3 Certificate No. : VI/22-23/8525-17 2.4 VI Format No. : VI-FRM-ME-010

2.5 Dc.No & Dc Date : SIA/RGP21-22/0365 & 13-03-2023

2.6 Date of Reciept : 14-03-2023 2.7 Date of Issue : 17-03-2023

3 Details Of Device Under Calibration(DUC),

3.1 Nomenclature : Torque Wrench 3.2 Make / Model : Topman / TM25 3.3 Sl.No. / ID No. : 6H.18 / MS-14 3.4 Range/LC : 5 - 35 N-m / 2 N-m

3.5 Ref. Std. / Calibration Procedure No.: IS 16906: 2018 / SOP-16-08

3.6 Calibration Procedure No.

: SOP-16-08

3.7 No.of Pages

3.8 Calibration Date : 17-03-2023 3.9 Calibration Due : 16-03-2024 4.0 Calibration done at

: VI Mechanical Lab 4.1 Discipline : Mechanical (Torque)

5 Environmental Condition

Temperature 20.1-20.5 °C

Humidity

52-54 %RH

6 Standards Used for calibration

SI. No.		Make & Model	Torque Sensor's SI. No	Traceable Cert. No.	Traceable to	Validity
1	5digit Digital Motorized Torque Wrench calibration system up to 1000 Nm	Sushma & QST SA-123/ QDD- 01BV	S28-02 / S28-03	VI/22-23/INT-ME-250- 01 / 250-02	VI-Bangalore	14-07-2023

6 Note:

7.1. The Calibration Certificate relates only to the above DUC

7.2. Publication or reproduction of this Certificate in any form other than by complete set of the whole report & in the language, written, is not permitted without the written consent of VI Lab..

7.3. Corrections/erasing, invalidate the Calibration Certificate.

7.4. Calibration of the DUC are traceable to National standards/International Standards

7.5. Any error in this Certificate should be brought to our knowledge within 30 days from the date of this Cert.

7.6. Results Reported are valid at the time of and under the stated conditions of measurements.

7.7. The usage of NABL Symbol is as per NABL guidelines given in NABL-133

Calibrated By Hemanth Kumara G (Calibration Engineer)

Checked By

P.Santhos (Lab-In-Churge



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Certificate No.

VI/22-23/8525-17

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Range: 5 - 35 N-m

LC: 2 N-m

Results:

SI No.	DUC Set (N-m)	STD Reading (N-m)	Deviation Observed (N-m)	% Of Error
1	5	5.123	-0.123	-2.401
2	15	14.718	0.282	1.916
3	25	24.72	0.280	1.133
4	35	35.83	-0.830	-2.316

Note:

Permisible error as per IS 16906-2018 = ≤ 10 N.m ± 6% & > 10 N.m ± 4% of set value.

Conclusion/ Remarks:

Uncertainty Measurment Is ± 1.5% FS at 95.45% Confidence level and Coverage Factor K = 2.

Calibrated By

(Calibration Engineer)

P.Santhosk