

## Vaidyanatheshwara Instruments

## CERTIFICATE OF CALIBRATION



No. 301/A, 9th Main Road, 3rd Cross, Rajiv Gandhi Nagar, J.B. Kaval, Nandhini Layout Post, Bangalore - 560 096. Ph: 080-23377266, Mob: 9986586789 / 9632221171 / 9964308118 | Email: info@viplgroup.com Web: www.viplgroup.com

NABL Accredited Calibration Lab as per ISO/IEC 17025: 2017 With vide Certificate No: CC-2473

Date of issue: 02 - 03 - 2023

							Sheet: 1 OF 1				
Format No	o: VI-FRM-ME-	ULR No :CC247323100007825F						Report No: VI/22-23/8113-01			
			M/s.: MAG ENGINEERING.								
Customer	46 A 3 <sup>rd</sup> Main 2 <sup>nd</sup> Phase Peenya,										
	Bangalore - 560 058.										
Customer	DC No : SIA/RGP 21-22/035				1& 28-02-2023	Received Condition		Satisfactory			
SRF No.	8113						Date Of Receipt	01-03-2023			
			CALIBR	RATE	D INSTRUM	ENT	/ EQUIPMENT	DET	AILS		
Nomencla	eight Gauge Make				Mitutoyo						
Range / Resolution 0 - 600mr			m 0.01mm Customer Instr				ument Referenc	e No	. M098		
			anical Lab Temperature /						20.3°C	51%(RH)	
Calibrated on 02-03-2							on		01 - 03 - 2024		
Discipline		Mechanic									
			MAS				ACEABILITY D	ETAI			
SI. No. Nomenclature			Make & Model				SI. No./ID No.		Traceable Cert. No.	Validity	
1 Caliper Checker							3095		VI/22-23/INT-ME-135	11 – 05 – 2023	
2 Tung Carb Gauge Bloc							0021/VI/ME/007		VI/22-23/INT-ME-126	21 – 07 – 2023	
The Master Equipments used are traceable to National Standards						ds	Ref. Doc.	IS 2	21-1988 and SOP-16-07		
CALIBRA	TION RESULT	S				_			All values are	in mm	
NOMINAL VALUES HI			HEIGHT GAUGE READINGS				Error		Permissible Error ( +/-)		
0.00			0.00(Set)				0.00		0.02		
20.00			20.00				0.00		0.02		
50.00			50.00				0.00		0.03		
75.00 100.00			75.00				0.00		0.03		
	100.00				0.00		0.03				
150.00			150.00				0.00		0.03		
200.00 250.00			200.01				+0.01		0.03		
	250.01				+0.01		0.03				
	300.01				+0.01		0.04				
	400.02				+0.02		0.04				
500.00			500.02				+0.02		0.05		
	600.02				+0.02		0.	0.05			

•Determination of various sizes a from respective reference faces were measured by direct measurement against Caliper Checker.

## Conclusion:

•Uncertainty of calibration at 95.45 % Confidence level and Coverage Factor K = 2 : ± 11.2 μm

•The Reported Results are valid only for the conditions of the received instruments/gauges at the time of and under the conditions of the calibration.

Calibrated By

Nisarga A (Calibration Engineer) Checked By

P.Santhosh Kumar