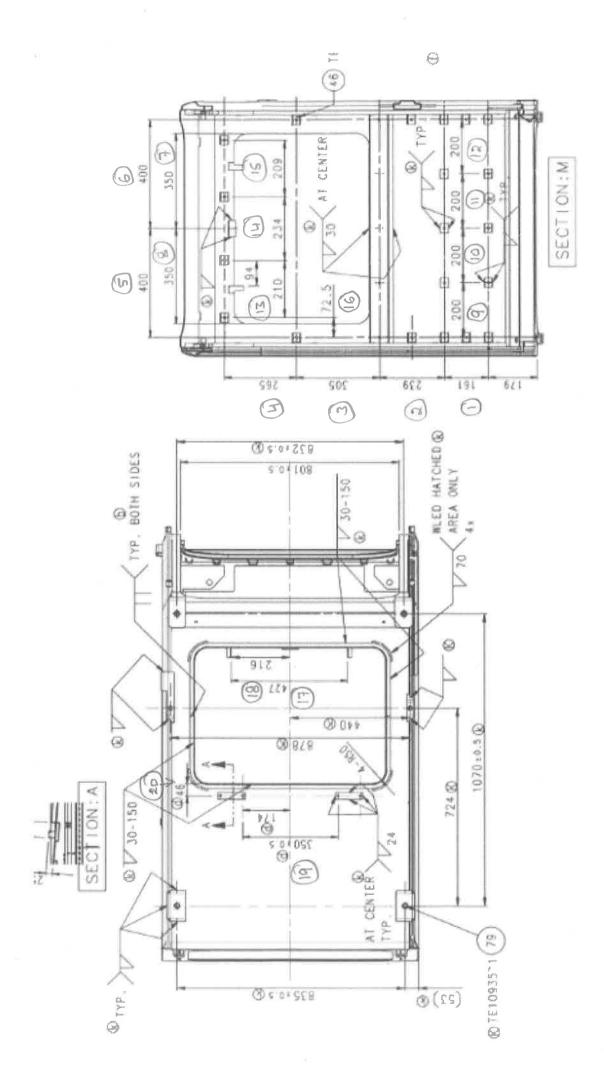
SA	ANDĤAR	Fixture Verification check s	5, -, 0,
SI No.	Process Name	Standard parameters	Date: 22/05/2023 Fixture No: Mag Exapo TP 102 Fixture Description: Top Panal Sething: Customer: mls Them Part Name: Exapo Cabin Location: Them Teabs cation
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface	colomp voribed found ox
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule	checked 4 found ox
3	Condition of Locating Pins or Hole dia	Check dia and record,Clearance between Hole dia and pin dia should not be more than 0.5mm	- NA
4	Locating positions	Should be as per drawing	As per Inspection Report
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.	checked & found of
6	Bolt and screw Tightness	Free from loose fitment	- Nt -
7	Child part resting blocks	Height should be uniform,the differnace between block should not exceed 0.2mm,Proper resting of child parts without taper.	checked & oncessed up to
8	Surface levelling	Fixture to be levelled, check using sprit level /Tube and Grouting/Levelling of fixture in its location.	NA
9	Operator Conveneint	Ergomics,Easyness for part fitment,removal,rotation etc.	checked 4 forend ok
10	Fixture Identification	Fixture should have No,Description and added in the Fixture list	firston locar is find a Added in the fixture lill Inspection Report Afficienced
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached	
	Fixture Status /Remarks	OK/Contionally accepted /Rejected	350 ± 0,5 mm Dimensing one wat to
Checke	ed By	-	Date: 22 05 2023
Verifie	d By		Date: 25/05/2023

[·] Template Need to be about to Achieve 350 ±0.5 mg Dim



,	F/QA/03	Y Y	MAG ENGINEERING QUALITY ASSURANCE DEPARTMENT										
INSPECTION REPORT													
Part No:			Customer Name: (5) S THCM Sample Qty:)			
Part Nar	ne: Cab Hel	The same of the sa	ingg change level: Date: 22/05/2							5/23	>		
Reason	for submission	PILOT	PROTO	PROD	OTHERS						10		
Dimensional Material Appearance Engg Spec Test Others													
SL.	Characteristics	Specification	Instrument	Observation				Conformanace			Remarks		
No.			used	1	2	3	4	5	OK	Not ok			
1	Dim	161 土2.5	DAC	161.75					1				
2	Disco	239 12.5	DAC	236.54					~				
3	Dias	305 +3.15	DVC	306.15					1				
4	Dia	265 +3.15	MT	165									
5	Die	400 +3.15	777	400					1				
6	Dim	100 73.12	MIT	HOO					2				
7	Die	350 73.15	Mi	350					1				
Q	Dim	350 73.15	275	350					-				
a	Die	200 生25	Dre	200.16					~				
10	Die	200 + 2.5	DVC	200.04					~				
h	Dia	200 +2.5	Duc	194.4	<u>.</u>				~				
12	لعه! (ح	200 ± 2.5	DAC	200.44					1				
13	D im	210 ±2.5	DYC	209.73					~				
94	Dim	234 ±2.5	DYC	234.07					~				
15	Dim	209 ± 2.5	DVC	218.95					~				
16	றின	72-5-±2	Mr	73					V				
17	Dian	427 ±31		428					1	*			
18	Die	216 ±2.5	n17	217					~				
19	Dia	350 ±0.5	MT	348.5						V			
20	D ၁၈	46 ±).6	DVC	47.5					~				
		710 -	DVC										
			<u> </u>					-					
		i i							-				
											5		
Inspecte	ed By:	last.					7.	Appr	oved By	1			