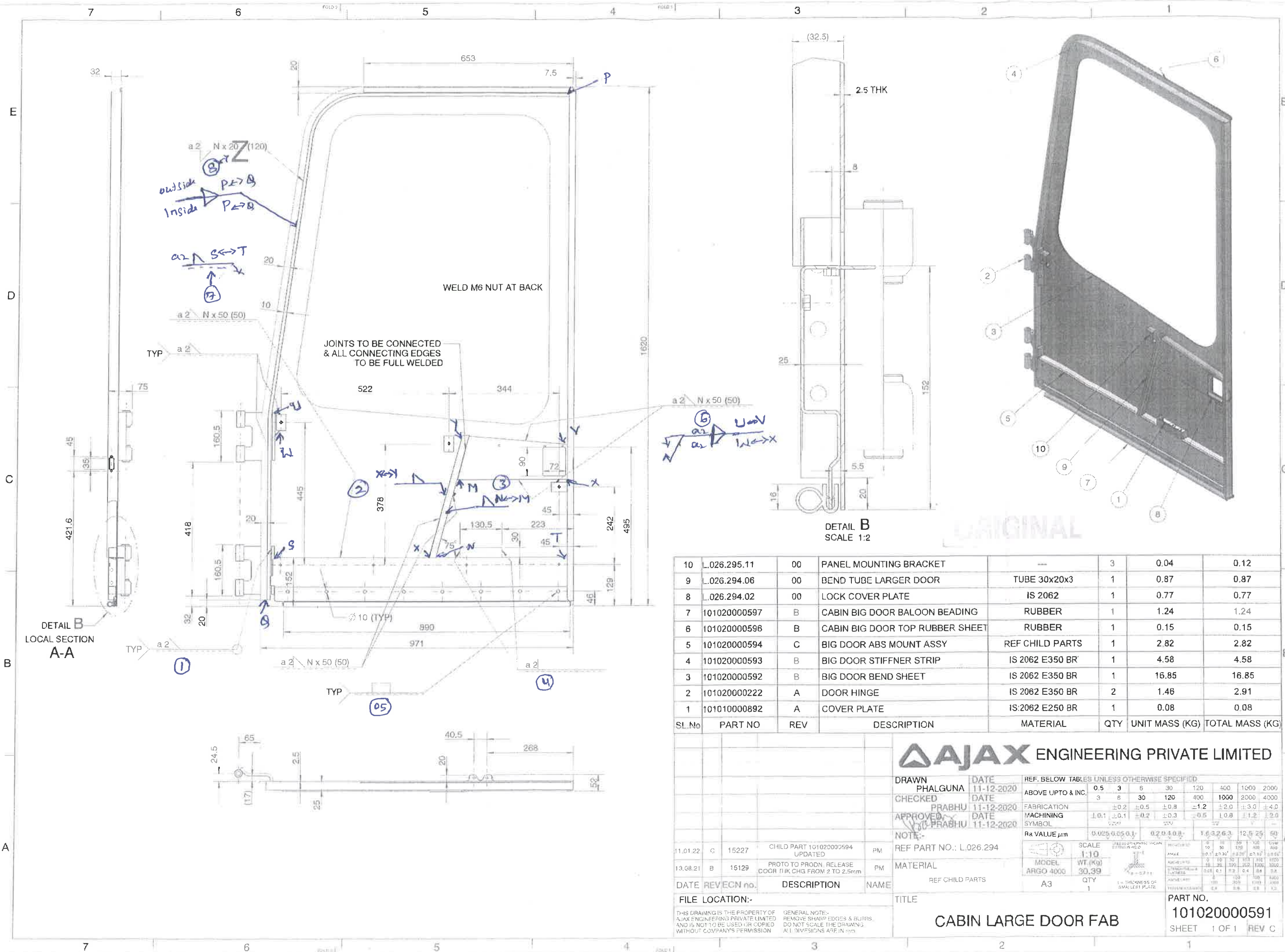


PRINTS OF PREVIOUS REVISION NO. SHOULD BE SCRAPPED



F/QA/03




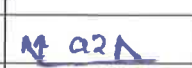


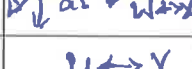
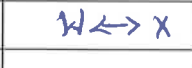



MAG ENGINEERING
QUALITY ASSURANCE DEPARTMENT

SANDHAR

INSPECTION REPORT

Part No: 1010 20000 591 Customer Name: M/S. Apex Engineering Pvt. Sample Qty: 01
Part Name: Carbon large door Engg change level: Date: 11/05/2023
Reason for submission: ☐ PILOT ☒ PROTO ☐ PROD ☐ OTHERS

☒ Dimensional ☐ Material ☐ Appearance ☐ Engg Spec Test ☐ Others

SL. No.	Characteristics	Specification	Instrument used	Observation					Conformance		Remarks
				1	2	3	4	5	OK	Not ok	
01	Weld		Visually	As per Drawing					✓		
02	Weld		MT	(20) 20	(90) 20	(80) 20					
03	Weld		MT	25 (95)	25 (30)	25					
04	Weld		Visually	As per Drawing					✓		
05	Weld		Visually / MT	10 spot welds pitch 95mm							
06	Weld		MT / Visually								
			MT	(15) 25	(20) 30	(145) 30	(120) 30	(115) 30			
						(5) 25 (95)	25 (95)				
			MT	(20) 25	(60) 25	(95) 25	(110) 30	(50) 25			
					(60) 30 (100)	20 (80)	20 (45)				
07	Weld		MT	(20) 25	(125) 25	(125) 25	(95) 25	(25) 25			
				15 (50)	15 20	(35) 20	(30) 25	(25) 25			
				(60) 30	(15)						
18	Weld		MT	30 (115)	30 (140)	35 (140)	35 (135)	30 (145)			
				(145) 30	(140) 30	(140) 35	(135) 40	(140) 30			
				15 150	15 (100)	25 (110)	35 90	20 20			
			MT	30 (115)	30 (140)	35 (140)	35 (135)	30 (145)			
				(145) 30	(140) 30	(140) 35	(135) 40	(140) 30			
				30 (55)	25 (55)	25 (95)	35 (115)	30 (45)			
							30 (15)	30			

Inspected By: Approved By: 