

	F/QA/03		Q	N UALITY A		SINEERIN		NT		SAI	NDĤĀŘ
			INSP	ECTIO	NRE	PORT	1171 11				
Part No: 14+32466			Customer Name: \ \ \text{lo life} \ Sample Qty: \ \ (no								
Part Name: Fran ZHWA									DA !	13	
Reason	for submission	PILOT	PROTO	PROD	OTHERS				0 11		
	L	Dimensional	Material	Appearan	ce 🗀	Engg Spec	Test	Other	s		
SL. No.	Characteristics	Specification	Instrument			Observatio				rmanace	Remarks
1	Dim	588.5	McT	589	2	3	4	5	OK	Not ok	
2	Dim	588	MIT	588							
3	Dim	404	MIT	404							
4	Dim	518	MIT	598							
5	Dim	232	DVC	232.2							
6	Dim	350	MOT	351							
7	Dfm	111	ONE	111.15							
8	Dim	280±1	DIC	280.18							
9	Dim	810	Mot	810							
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							91111				
				1490							
Inspect	ed BV 20 A 23										
pecti	200				118.10			Аррі	oved B	y:	
			The second second	NAME OF TAXABLE PARTY.	-						

S	ANDHAR	Fixture Verification check	sheet Mag/FVCS/01 REV 00
Sl No		Standard parameters	Date: Ool4 23 Fixture No: ME VCE Doo T Ex bo 1 6 Fixture Description: Frame RH WA SUB ASS Customer: Volvo Part Name: (DA) frame Location: VOLVO IAB
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface	ok
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule	or
3	Condition of Locating Pins or Hole dia	Check dia and record,Clearance between Hole dia and pin dia should not be more than 0.5mm	olc
4	Locating positions	Should be as per drawing	o(c
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.	Not
6	Bolt and screw Tightness	Free from loose fitment	ole
7	Child part resting blocks	Height should be uniform,the differnace between block should not exceed 0.2mm,Proper resting of child parts without taper.	OK
8	Surface levelling	Fixture to be levelled, check using sprit level /Tube and Grouting/Levelling of fixture in its location.	oc
9		Ergomics,Easyness for part fitment,removal,rotation etc.	O/C
10	Fixture Identification	Fixture should have No,Description and added in the Fixture list	ok
11		Part made out of the Fixture to be checked and report to be attached	bk
15.1	Fixture Status / Remarks	OK/Contionally accepted /Rejected	Conditionally accepted.
necke	ed By		Date: 20 4 23
erifie	d By		Date :