

	F/QA/03 MAG ENGINEERING QUALITY ASSURANCE DEPARTMENT								DAZE		
				ECTION			ARTIME				
Part No:		56	Customer Name:					Sample Q	ty: /^	o	
Part Nar	The second secon		Engg change level:					Date: /	615/2	3	
Reason	for submission	PILOT		PROD	OTHERS						
	L	Dimensional	Material	Appearance		Engg Spec	Test	Othe	rs		
SL. No.	Characteristics	Specification	Instrument used	1	2	Observatio 3	4	5	Confor	manace Not ok	Remarks
1	Dim	50±1	Dvc	50.2					J.	HOLOK	
2	Dim _	900±1	M.T	901							
3	Din	4511	DVC	A5.2						4 1 1 5	
4	Dim	480±1	MOT	480.5							
5	Dim	950	MOT	951							
6	Dim	833±1	MOT	833							
7	Dim	7791		780							
8	Din	420±1	M.T.	400							
9	Dim	37521	MoT	3+5							
										1	
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							3			1.00	
				10. 60							
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	0										
	ed By: 16   23										

SANDHAR		Fixture Verification checks	sheet Mag/FVCS/01 REV 00
Sl No.	Process Name	Standard parameters	Date: $15/5/23$ Fixture No: $14768156$ Fixture Description: Cheekly Pallet ASSy of Customer: $10/60$ Part Name: $14+68156$ — Cowl frame RH ARTY  Location: $10/600$ FAB
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface	04
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule	olc
3	Condition of Locating Pins or Hole dia	Check dia and record, Clearance between Hole dia and pin dia should not be more than 0.5 mm	OK
4	Locating positions	Should be as per drawing	0(2
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.	ok
6	Bolt and screw Tightness	Free from loose fitment	ok
7	Child part resting blocks	Height should be uniform, the differnace between block should not exceed 0.2mm, Proper resting of child parts without taper.	Olc
8	Surface levelling	Fixture to be levelled, check using sprit level /Tube and Grouting/Levelling of fixture in its location.	OK
9	Operator Conveneint	Ergomics, Easyness for part fitment, removal, rotation etc.	ok
10	Fixture Identification	Fixture should have No,Description and added in the Fixture list	6K
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached	ok
	Fixture Status / Remarks	OK/Contionally accepted /Rejected	OŁ,
Checke	ed By		Date:   5   05   23
Verifie	ed By		Date: