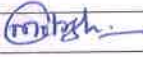



Sl No.	Process Name	Standard parameters	Date: 19/05/2023 Fixture No: MAG/EX200/LH-Template-01 Fixture Description: Handle mounting Bracket Template Customer: M/S TDCM Part Name: EX200 Cabin - LH Side panel Location: TDCM Fabrication
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface	checked & found ok
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule	checked & found ok
3	Condition of Locating Pins or Hole dia	Check dia and record, Clearance between Hole dia and pin dia should not be more than 0.5mm	clearance measured one Block 0.7mm (191)
4	Locating positions	Should be as per drawing	Dim: 650.6 ± 4 → 650.8 209 ± 2.5 → 209mm
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.	checked & found ok
6	Bolt and screw Tightness	Free from loose fitment	NA
7	Child part resting blocks	Height should be uniform, the difference between block should not exceed 0.2mm, Proper resting of child parts without taper.	NA
8	Surface levelling	Fixture to be levelled, check using spirit level / Tube and Grouting / Levelling of fixture in its location.	checked by Steel Rule & feeler Gap measured upto 0.18mm
9	Operator Convenience	Ergonomics, Easiness for part fitment, removal, rotation etc.	checked & found ok
10	Fixture Identification	Fixture should have No, Description and added in the Fixture list	Template Identified & added in the template list
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached	NA
	Fixture Status / Remarks	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;"> <input checked="" type="checkbox"/> OK / Conditionally accepted <input checked="" type="checkbox"/> Rejected </div> </div>	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;"> <input checked="" type="checkbox"/> OK / Conditionally accepted <input checked="" type="checkbox"/> Rejected </div> </div>
Checked By: 			Date: 19/05/2023
Verified By: 			Date: 21/05/2023