

Vaidyanatheshwara INSTRUMENTS

CERTIFICATE OF CALIBRATION

Unit-II



216, 1st Cross, Rajiv Gandhi Nagar, Bangalore - 560 096. Contact : 080-23377266,
Mob : 9986586789 / 9448080177 / 9964308118 | Email : info@viplgroup.com Web : www.viplgroup.com

NABL Accredited Calibration Lab as per ISO/IEC 17025 : 2017 With vide Certificate No: CC-2473

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1 Name and Address of the Customer

M/s: MAG ENGINEERING UNIT A
(A Unit of Sandhar Technologies Ltd.)
No. 46A, 3rd Main, 2nd Phase, Peenya,
Bangalore, Karnataka - 560 058.

2 Customer Reference

2.1 ULR No. : CC247323100010385F
2.2 SRF No. : 8525
2.3 Certificate No. : VI/22-23/8525-12
2.4 VI Format No. : VI-FRM-ME-086
2.5 Do.No & Do Date : SIA/RGP21-22/0365 & 13-03-2023
2.6 Date of Receipt : 14-03-2023
2.7 Date of Issue : 17-03-2023

3 Details Of Device Under Calibration(DUC).

3.1 Nomenclature : Shore A Hardness Tester
3.2 Make : STI
3.3 Range / L.C. : 0-100 Shore / 1 Shore
3.4 SI.No. : 8016
3.5 DUC Condition : Satisfactory
3.6 Ref. Doc. : ASTM D2240-05 & SOP-16-85
3.7 No.of Pages : 2
3.8 Calibration Date : 17-03-2023
3.9 Calibration Due : 16-03-2024
3.10 Calibration done at : VI (Unit 2)
3.11 Discipline : Mechanical (Hardness)

4 Environmental Condition

Temperature 21.3-21.8 °C

Humidity

48-51 %Rh

5 Standards Used for calibration

Sl. No.	Nomenclature	Make & Model	Sl. No.	Traceable Cert. No	Traceable To	Validity
1	Load Cell With Indicator	DRS Engg. & SL-50N	32486404	DRS/02/22/122	DRS Engg., Noida	02 - 04 - 2024

6 Notes

- 6.1. The Calibration Certificate relates only to the above DUC
- 6.2. Publication or reproduction of this Certificate in any form other than by complete set of the whole report & in the language, written, is not permitted without the written consent of VI Lab..
- 6.3. Correction/erasing, invalidate the Calibration Certificate.
- 6.4. Calibration of the DUC are traceable to National standards/International Standards
- 6.5. Any error in this Certificate should be brought to our knowledge within 30 days from the date of this Cert.
- 6.6. Results Reported are valid at the time of and under the stated conditions of measurements.
- 6.7. The usage of NABL Symbol is as per NABL guidelines given in NABL-133.

Calibrated By

Hemant Kumar G
(Calibration Engineer)

Checked By

P Santhosh Kumar
(Lab-In-Charge)



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Range: 0-100 Shore

LC: 1 Shore

Calibration Results

Sl. No.	Load Applied In Shore	Equivalent Force (N)	Observed Reading (N)			Mean Value (N)	Converted Value In Shore	Error In Shore
			1	2	3			
1	0	0.550	0.550	0.549	0.550	0.550	0	0
2	10	1.300	1.293	1.313	1.327	1.311	10.147	0.147
3	20	2.050	2.114	2.123	2.098	2.112	20.822	0.822
4	40	3.550	3.633	3.612	3.617	3.621	40.942	0.942
5	60	5.050	5.113	5.093	5.087	5.098	60.636	0.636
6	80	6.550	6.478	6.481	6.471	6.477	79.022	-0.978
7	100	8.050	8.123	8.131	8.113	8.122	100.064	0.064


For Shore A : Force(N)=0.55+(0.075xHA)

Where, HA = Hardness reading on type A Hardness Tester.


Conclusion / Remarks:

1. All Readings are with in Specified accuracy limits.
2. Measurement Uncertainty reported is ± 2.2 shore at 95.45% confidence level with Coverage Factor K = 2.

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