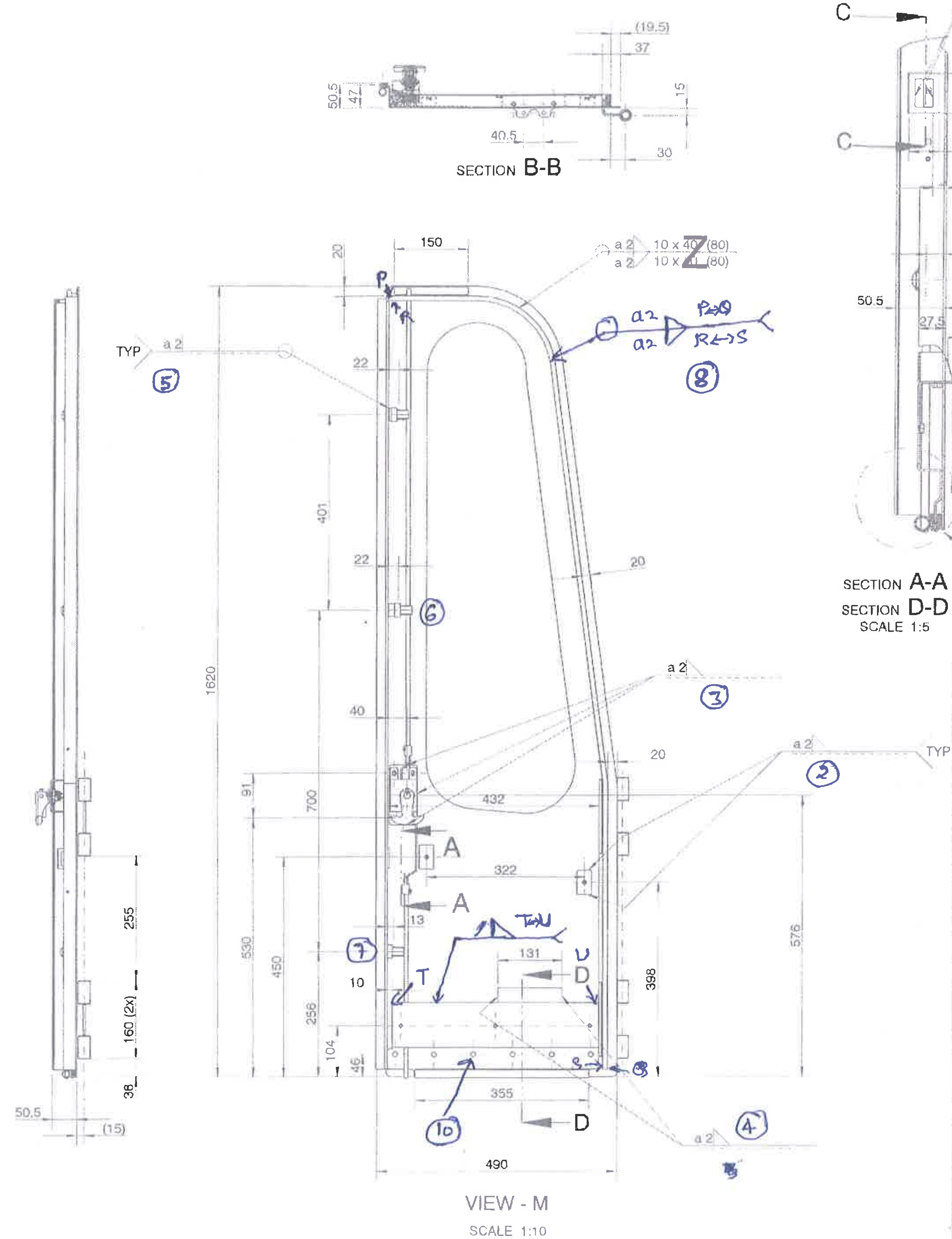

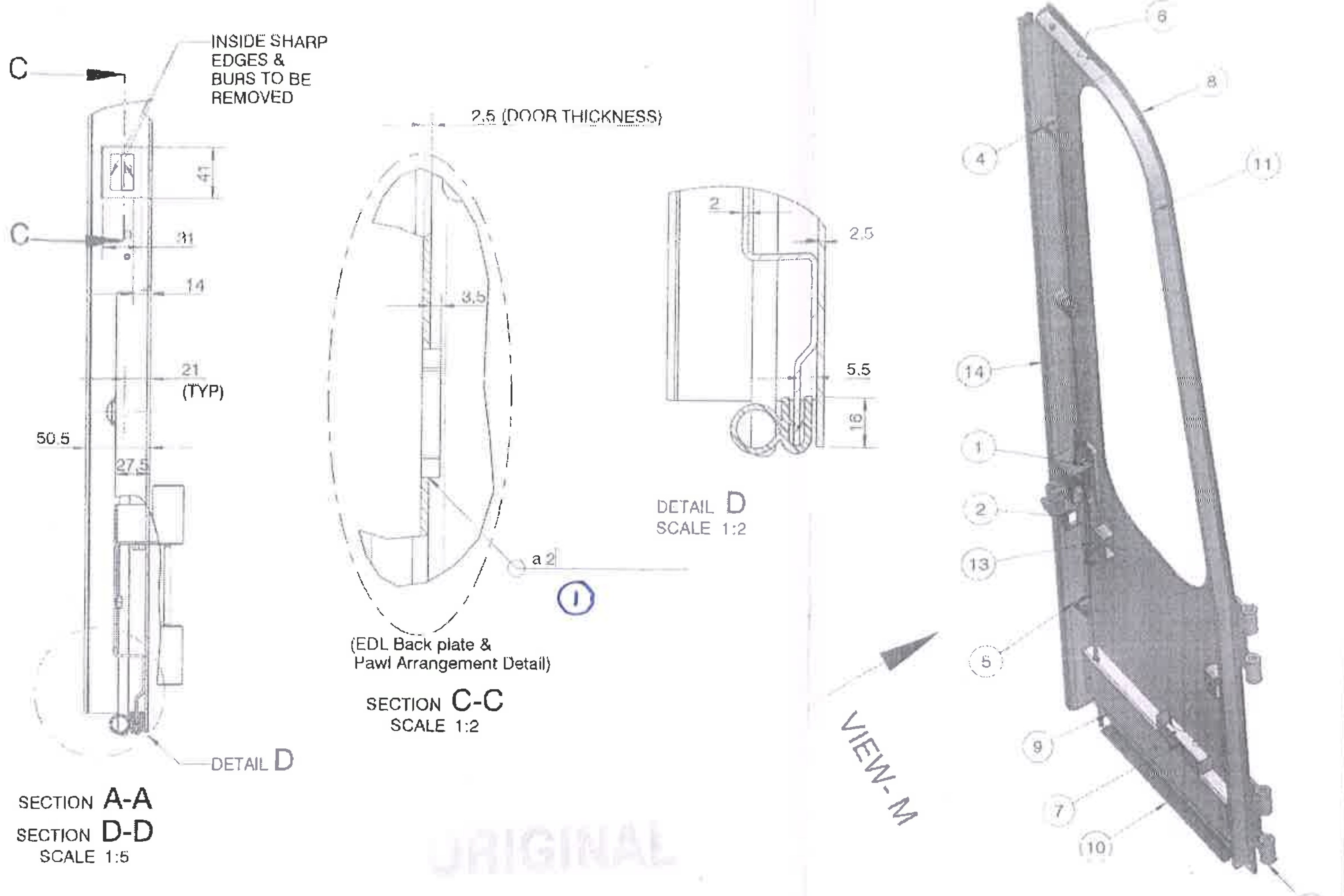

14	L.190.392	00	BALOON BEADING	RUBBER	1	2.20	2.20
13	L.026.295.11	00	PANEL MOUNTING BRACKET	---	2	0.04	0.08
12	L.026.295.05	B	SMALL DOOR HINGE	---	2	0.60	1.20
11	L.026.295.03	A	BENT STIFFNER PLATE	IS 2062 GR E250BR	1	3.63	3.63
10	101020000585	B	CABIN SMALL DOOR BALOON BEADING	RUBBER	1	0.49	0.49
9	101020000583	C	SMALL DOOR ABS MOUNT ASSY	---	1	1.29	1.29
8	101020000582	B	SMALL DOOR BEND SHEET	IS 2062 GR E250BR	1	10.37	10.37
7	101010000892	A	COVER PLATE	IS:2062 E250 BR	1	0.08	0.08
6	101010000891	A	SMALL DOOR RUBBER BEEDING	RUBBER	1	0.04	0.04
5	101010000790	B	GUIDE ROD SPACER	IS 2062 GR E250BR	1	0.04	0.04
4	101010000139	C	GUIDE ROD SPACER	IS 2062 GR E250BR	2	0.07	0.14
3	101010000114	00	3 POINT LOCK		1	1.63	1.63
2	101010000072	C	SMALL DOOR PAUL SUPPORT	IS 2062 GR E250BR	1	0.03	0.03
1	101010000058	C	3POINT LOCK MOUNT PLATE	IS 2062 GR E250 BR	1	0.40	0.40
SL.No	PART NO	REV	DESCRIPTION	MATERIAL	QTY	UNIT MASS (KG)	TOTAL MASS (KG)

DATE	REV	ECN no.	DESCRIPTION	NAME
10.01.22	C	15227	CHILD PART 101020000583 UPDATED	PM
14.08.21	B	15129	PROTO TO PRODN RELEASE DOOR THK CHG FROM 2 TO 2.5mm	PM

FILE LOCATION:-

GENERAL NOTE:- REMOVE SHARP EDGES & BURRS. DO NOT SCALE THE DRAWING. ALL DIMENSIONS ARE IN mm

AJAX ENGINEERING PRIVATE LIMITED

DRAWN	PRADEEP M	DATE	12-12-2020
CHECKED	PRABHU VS	DATE	12-12-2020
APPROVED	PRABHU VS	DATE	12-12-2020

NOTE:-

REF. BELOW TABLES UNLESS OTHERWISE SPECIFIED

ABOVE UPTO & INC.	0.5 / 3	3 / 6	6 / 30	30 / 120	120 / 400	400 / 1000	1000 / 2000	2000 / 4000
FABRICATION		±0.2	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0
MACHINING	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0
SYMBOL								
Ra VALUE µm	0.025 0.05 0.1		0.2 0.4 0.8		1.6 3.2 6.3		12.5 25	50

MATERIAL: REFER CHILD PARTS

SCALE 1:19 | MODEL ARGO 4000 | WT (Kg) 21.63 | A3 | QTY 1

TITLE: CABIN SMALL DOOR FABRICATION

PART NO. 101020000581

SHEET 1 OF 1 | REV C

PRINTS OF PREVIOUS REVISION NO. SHOULD BE SCRAPPED

NOTE:

1) BURRS DURING WELDING & SHARP EDGES TO BE REMOVED
2) PAINT - RAL 1003
3) 3 POINT LOCK 101010000114 MATCHING HOLE ON TOP & BOTTOM SIDE TO BE MATCHED AFTER FINAL ASSEMBLY WITH SMOOTH OPERATION.

F/QA/03

MAG ENGINEERING
QUALITY ASSURANCE DEPARTMENT

SANDHAR

INSPECTION REPORT

Part No: 1D1D2000058)	Customer Name: m/s Ajax Engineering Pvt Ltd.	Sample Qty: 01
Part Name: Cabin Small Door fabrication	Engg change level:	Date: 11/05/2023

Reason for submission: ☐ PILOT ☐ PROTO ☐ PROD ☐ OTHERS

☐ Dimensional ☐ Material ☐ Appearance ☐ Engg Spec Test ☐ Others

SL. No.	Characteristics	Specification	Instrument used	Observation 1	2	3	4	5	Conformanace OK	Not ok	Remarks
1)	Weld	a2	Visually	As	per	Drawing					
2)	Weld	a2	Visually	As	per	Drawing					For two Drawing
		a2	Visually	Two	Sided	welded					
3)	Weld										
4)	Weld	a2	Visually	As	per	Drawing					
5)	Weld	a2	Visually	a2	2x180°						
				Three	bushes	welded					
6)	weld		Visually		2x180°						
7)	Weld		Visually		2x180°						
8			MT/Visually	a2 a2		P<->Q R<->S					
	Outer	P<->Q	MT	30(140)	30(140)	30(140)	30(140)	30(140)			
				25 70	25(60)	30(140)	30(140)	30(140)			
				(130)25	(70) 25	(50) 25	(60) 25				
	Inner	R<->S	MJ	30(140)	30(140)	30(140)	30(140)	30(140)			
				25(125)	25, 150	(140) 30	(140) 30	(140)30			
				(75)							
9	Weld	T<->U	\			T<->U					
		T<->U	MT	10(30)	20(70)	20(130)	20(30)	20			
10	weld		MT/Visually	6	plug	welding	pitch 80mm				

Inspected By: [signature]

Approved By: [signature]