

NOTE

1 DIGITALHARE MODEL IS BASIS WHERE DIMENSIONS
ARE QUOTED STD 101-0001
2 101-0001 101-0001 101-0001 101-0001
3 TOLERANCES UNLESS OTHERWISE STATED ISO 2768-
4 WELDING REQUIREMENTS STD 101-0001
5 WELDING QUALITY STD 101-0001 CLASS C
6 WELDING QUALITY STD 101-0002
7 ALL PROTECTIVE COATINGS TO TOLERANCES EN ISO 13920-85
8 DO NOT WELD BOTH ENDS! *See*

1	10/1/2017	10/1/2017	10/1/2017	1	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2017	10/1/2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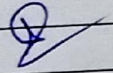
Refer to the Part Version Report for the correct document issue

VOLVO

Construction Requirements

14720945

2

		Fixture Verification check sheet Mag/FVCS/01 REV 00	
Sl No.	Process Name	Standard parameters	Date : 15/5/23
			Fixture No: 1A730943
			Fixture Description: Cowl frame WA B cowl
			Customer : Volvo
			Part Name : 1A730943 (Cowl frame) E800
			Location: FAB Volvo
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface	OK
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule	OK
3	Condition of Locating Pins or Hole dia	Check dia and record, Clearance between Hole dia and pin dia should not be more than 0.5mm	OK
4	Locating positions	Should be as per drawing	OK
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.	OK
6	Bolt and screw Tightness	Free from loose fitment	OK
7	Child part resting blocks	Height should be uniform, the difference between block should not exceed 0.2mm, Proper resting of child parts without taper.	OK
8	Surface levelling	Fixture to be levelled, check using spirit level / Tube and Grouting / Levelling of fixture in its location.	OK
9	Operator Convenience	Ergonomics, Ease for part fitment, removal, rotation etc.	OK
10	Fixture Identification	Fixture should have No, Description and added in the Fixture list	OK
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached	OK
	Fixture Status / Remarks	OK / Conditionally accepted / Rejected	OK
Checked By 			Date : 15/5/23
Verified By			Date :