

SANDHAR ^{mag}		Fixture Verification check sheet		Mag/FVCS/01 REV 00
Sl No.	Process Name	Standard parameters		Date: 21/3/23 Fixture No: Fixture Description: 1A32960 Customer: Volvo Part Name: Frame Q4 RA Location: Volvo FAB
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface		OK
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule		OK
3	Condition of Locating Pins or Hole dia	Check dia and record, Clearance between Hole dia and pin dia should not be more than 0.5mm		OK
4	Locating positions	Should be as per drawing		OK
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.		OK
6	Bolt and screw Tightness	Free from loose fitment		OK
7	Child part resting blocks	Height should be uniform, the difference between block should not exceed 0.2mm, Proper resting of child parts without taper.		OK
8	Surface levelling	Fixture to be levelled, check using spirit level / Tube and Grouting / Levelling of fixture in its location.		OK
9	Operator Convenience	Ergonomics, Ease of part fitment, removal, rotation etc.		OK
10	Fixture Identification	Fixture should have No. Description and added in the Fixture list		OK
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached		OK
	Fixture Status / Remarks	OK / Conditionally accepted / Rejected		OK
Checked By				Date: 21/3/23
Verified By				Date: 21/3/23

F/QA/03

Mag Engineering QUALITY ASSURANCE DEPARTMENT

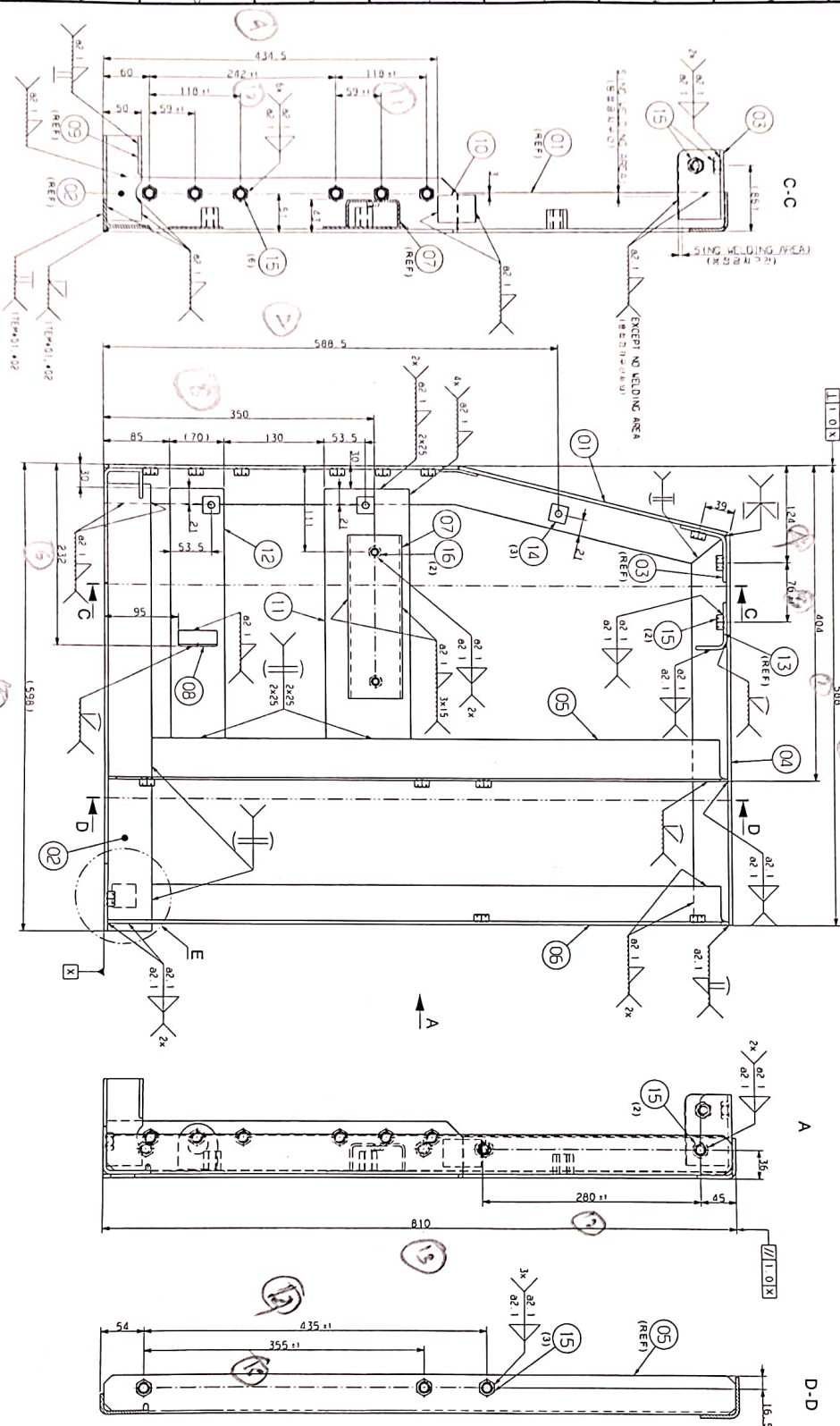
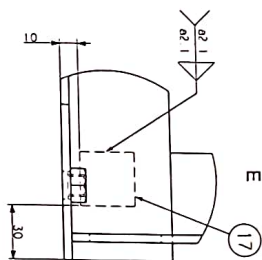
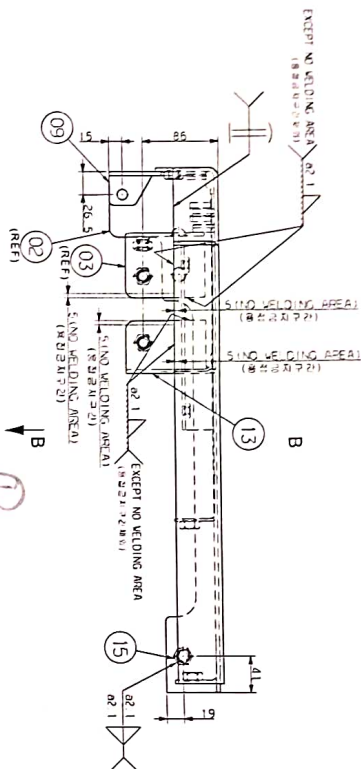
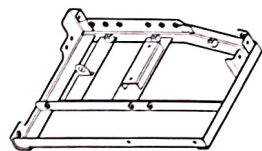
SANDHAR

INSPECTION REPORT

Part Number: FDW 24 WA Customer Name: _____ Sample Qty: 1/10Part Name: LA 30466 Engg. Change Level: _____ Date: 21/3/23Reason for Submission ☐ PILOT ☐ PROD. ☐ PROTO ☐ OTHERS
☒ Dimensional ☐ Material ☐ Appearance ☐ Engineering Specification Testing ☐ Others


Sl. No.	Characteristic	Specification	Instrument Used	Observation					Conformance		Remark
				1	2	3	4	5	OK	Not OK	
1	Dim	588	M.T	588					/		
2	Dim	404	M.T	404					/		
3	Dim	76.2	DVC	76.2					/		
4	Dim	124	DVC	124.3					/		
5	Dim	598	M.T	598.0					/		
6	Dim	232	DVC	232.18					/		
7	Dim	588.5	M.T	589					/		
8	Dim	350	M.T	351					/		
9	Dim	434.5	M.T	435					/		
10	Dim	242.1	DVC	242.15					/		
11	Dim	118.2	DVC	118.2					/		
12	Dim	280.2	DVC	280.2					/		
13	Dim	810	M.T	810					/		
14	Dim	435.1	M.T	435					/		
15	Dim	355.1	M.T	355					/		
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Inspected By: 9Approved By: k



NOTE

- 1 UNLESS OTHERWISE STATED.
- 2 UNLESS OTHERWISE STATED, CONFINING TO 3D MODEL.
(드래프팅 기준에 따라 3D 모델에 한정함.)
- 3 TOLERANCES UNLESS OTHERWISE STATED ISO 2769-mK
- 4 WELDING REQUIREMENTS STD 18-0001
- 5 WELDING QUALITY STD 18-0001 CLASS C
- 6 WELDING CONSTRUCTION TOLERANCES EN ISO 13823-BP
- 7 RUST PROTECTION VEX E2320



Refer to the Part Version Report for the correct document issue

SUBJECT: <u>ASSASSINATION OF</u> <u>JOHN F. KENNEDY</u> FILE NO. <u>100-440870</u> DATE: <u>10-10-63</u>	(Case Reference) REFERENCE: <u>NY 100-158841</u> (NY 100-158841)	(NY 100-158841)
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[illegible]**VOLVO**

Construction Equipment

Document No
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