
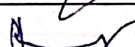


Sl No.	Process Name	Standard parameters	Date : 20/3/23
			Fixture No:
			Fixture Description: 14730943
			Customer : Volvo
			Part Name :
			Location: Fab
1	Condition of Clamps	Should firmly hold the workpiece,Should not create marks on the surface	OK
2	Condition of Locating Blocks	Should be free from wear out,Check the flatness using steel rule	OK
3	Condition of Locating Pins or Hole dia	Check dia and record,Clearance between Hole dia and pin dia should not be more than 0.5mm	OK
4	Locating positions	Should be as per drawing	OK
5	Part resting surface	Should be free from uneven surface,High points(Projections),sticking of foreign particles.	OK
6	Bolt and screw Tightness	Free from loose fitment	OK
7	Child part resting blocks	Height should be uniform,the difference between block should not exceed 0.2mm,Proper resting of child parts without taper.	OK
8	Surface levelling	Fixture to be levelled,check using spirit level /Tube and Grouting/Levelling of fixture in its location.	OK
9	Operator Convenience	Ergonomics,Easiness for part fitment,removal,rotation etc.	OK
10	Fixture Identification	Fixture should have No,Description and added in the Fixture list	OK
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached	OK
	Fixture Status /Remarks	OK/Conditionally accepted /Rejected	OK
Checked By 			Date: 20/3/23
Verified By 			Date: 20/3/23

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PLEASE PRINT NAME AND ADDRESS OF THE CORRECT DOCUMENT OWNER

VOLTAGE

Conservation Fund project

14730943

F/QA/03

Mag Engineering QUALITY ASSURANCE DEPARTMENT

 mag
SANDHAR

INSPECTION REPORT

Part Number: 1A730943

Customer Name: Volvo

Sample Qty: 1 no

Part Name: Cowl frame

Engg. Change Level:

Date: 20/03/23

Reason for Submission

PILOT

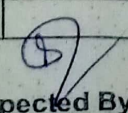
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PROTO

OTHERS

☒ Dimensional☐ Material☐ Appearance☐ Engineering
Specification
Testing☐ Others

Sl. No.	Characteristic	Specification	Instrument Used	Observation					Conformance		Remarks
				1	2	3	4	5	OK	Not OK	
1	Dim	916	M.T	916					✓		
2	Dim	720±1	M.T	720					✓		
3	Dim	464±1	M.T	464					✓		
4	Dim	562±2	M.T	562					✓		
5	Dim	563	M.T	563					✓		
6	Dim	916	M.T	916					✓		
7	Dim	760±1	M.T	760					✓		
8	Dim	505±1	M.T	505					✓		
9	Dim	444±1	M.T	444					✓		
10	Dim	505±1	M.T	505					✓		
11	Dim	465	M.T	465					✓		
12	Dim	810	M.T	810					✓		
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