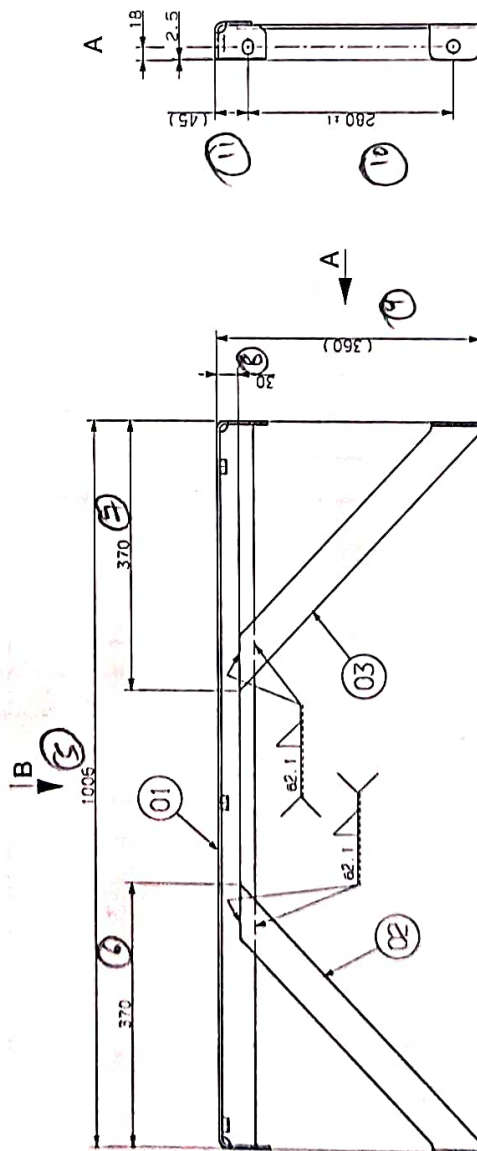


Sl No.	Process Name	Standard parameters	Date: 26/03/23
			Fixture No:
			Fixture Description: Plate 12/12
			Customer: Vg/Vog
			Part Name: 1220301
			Location: Vg/Vog FFB
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface	OK
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule	OK
3	Condition of Locating Pins or Hole dia	Check dia and record, Clearance between Hole dia and pin dia should not be more than 0.5mm	OK
4	Locating positions	Should be as per drawing	OK
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.	OK
6	Bolt and screw Tightness	Free from loose fitment	OK
7	Child part resting blocks	Height should be uniform, the difference between block should not exceed 0.2mm, Proper resting of child parts without taper.	OK
8	Surface levelling	Fixture to be levelled, check using spirit level / Tube and Grouting / Levelling of fixture in its location.	OK
9	Operator Convenience	Ergonomics, Ease for part fitment, removal, rotation etc.	OK
10	Fixture Identification	Fixture should have No, Description and added in the Fixture list	OK
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached	OK
12	Fixture Status / Remarks	OK / Conditionally accepted / Rejected	OK
Checked By			Date: 26/3/23
Verified By			Date:

— Rake Yoke — No Requirement



1. UNLESS OTHERWISE STATED, DIMENSION AND SHAPE SHALL CONFORM TO 3D MODEL.  
(단, 치밀도 또는 치수 데이터는 2D 참조)  
2. TOLERANCES UNLESS OTHERWISE STATED ISO 2768-MS  
3. WELDING REQUIREMENTS STD 150-0001  
4. WELDED QUALITY STD 151-0001 CLASS C  
5. THERMAL CUT : ISO 9013-321  
6. RUST PROTECTION : VEX E2220

N	MEAN NUTRITION	Z	Score	Z <sup>2</sup>
21	1473337 -			
22	1473334 -	1	ASSIGNA-2	2.85
23	1473333 -	1	ASSIGNA-2	2.85
24	1473332 -	1	ASSIGNA-2	2.85

Refer to the Part Version Report for the correct document issue

<p> <b>Y</b>  <b>1</b>  <b>2</b>  <b>3</b>  <b>4</b>  <b>5</b>  <b>6</b>  <b>7</b>  <b>8</b>  <b>9</b>  <b>10</b>  <b>11</b>  <b>12</b>  <b>13</b>  <b>14</b>  <b>15</b>  <b>16</b>  <b>17</b>  <b>18</b>  <b>19</b>  <b>20</b>  <b>21</b>  <b>22</b>  <b>23</b>  <b>24</b>  <b>25</b>  <b>26</b>  <b>27</b>  <b>28</b>  <b>29</b>  <b>30</b>  <b>31</b>  <b>32</b>  <b>33</b>  <b>34</b>  <b>35</b>  <b>36</b>  <b>37</b>  <b>38</b>  <b>39</b>  <b>40</b>  <b>41</b>  <b>42</b>  <b>43</b>  <b>44</b>  <b>45</b>  <b>46</b>  <b>47</b>  <b>48</b>  <b>49</b>  <b>50</b>  <b>51</b>  <b>52</b>  <b>53</b>  <b>54</b>  <b>55</b>  <b>56</b>  <b>57</b>  <b>58</b>  <b>59</b>  <b>60</b>  <b>61</b>  <b>62</b>  <b>63</b>  <b>64</b>  <b>65</b>  <b>66</b>  <b>67</b>  <b>68</b>  <b>69</b>  <b>70</b>  <b>71</b>  <b>72</b>  <b>73</b>  <b>74</b>  <b>75</b>  <b>76</b>  <b>77</b>  <b>78</b>  <b>79</b>  <b>80</b>  <b>81</b>  <b>82</b>  <b>83</b>  <b>84</b>  <b>85</b>  <b>86</b>  <b>87</b>  <b>88</b>  <b>89</b>  <b>90</b>  <b>91</b>  <b>92</b>  <b>93</b>  <b>94</b>  <b>95</b>  <b>96</b>  <b>97</b>  <b>98</b>  <b>99</b>  <b>100</b> </p>	<p> <b>1</b>  <b>2</b>  <b>3</b>  <b>4</b>  <b>5</b>  <b>6</b>  <b>7</b>  <b>8</b>  <b>9</b>  <b>10</b>  <b>11</b>  <b>12</b>  <b>13</b>  <b>14</b>  <b>15</b>  <b>16</b>  <b>17</b>  <b>18</b>  <b>19</b>  <b>20</b>  <b>21</b>  <b>22</b>  <b>23</b>  <b>24</b>  <b>25</b>  <b>26</b>  <b>27</b>  <b>28</b>  <b>29</b>  <b>30</b>  <b>31</b>  <b>32</b>  <b>33</b>  <b>34</b>  <b>35</b>  <b>36</b>  <b>37</b>  <b>38</b>  <b>39</b>  <b>40</b>  <b>41</b>  <b>42</b>  <b>43</b>  <b>44</b>  <b>45</b>  <b>46</b>  <b>47</b>  <b>48</b>  <b>49</b>  <b>50</b>  <b>51</b>  <b>52</b>  <b>53</b>  <b>54</b>  <b>55</b>  <b>56</b>  <b>57</b>  <b>58</b>  <b>59</b>  <b>60</b>  <b>61</b>  <b>62</b>  <b>63</b>  <b>64</b>  <b>65</b>  <b>66</b>  <b>67</b>  <b>68</b>  <b>69</b>  <b>70</b>  <b>71</b>  <b>72</b>  <b>73</b>  <b>74</b>  <b>75</b>  <b>76</b>  <b>77</b>  <b>78</b>  <b>79</b>  <b>80</b>  <b>81</b>  <b>82</b>  <b>83</b>  <b>84</b>  <b>85</b>  <b>86</b>  <b>87</b>  <b>88</b>  <b>89</b>  <b>90</b>  <b>91</b>  <b>92</b>  <b>93</b>  <b>94</b>  <b>95</b>  <b>96</b>  <b>97</b>  <b>98</b>  <b>99</b>  <b>100</b> </p>	<p> <b>1</b>  <b>2</b>  <b>3</b>  <b>4</b>  <b>5</b>  <b>6</b>  <b>7</b>  <b>8</b>  <b>9</b>  <b>10</b>  <b>11</b>  <b>12</b>  <b>13</b>  <b>14</b>  <b>15</b>  <b>16</b>  <b>17</b>  <b>18</b>  <b>19</b>  <b>20</b>  <b>21</b>  <b>22</b>  <b>23</b>  <b>24</b>  <b>25</b>  <b>26</b>  <b>27</b>  <b>28</b>  <b>29</b>  <b>30</b>  <b>31</b>  <b>32</b>  <b>33</b>  <b>34</b>  <b>35</b>  <b>36</b>  <b>37</b>  <b>38</b>  <b>39</b>  <b>40</b>  <b>41</b>  <b>42</b>  <b>43</b>  <b>44</b>  <b>45</b>  <b>46</b>  <b>47</b>  <b>48</b>  <b>49</b>  <b>50</b>  <b>51</b>  <b>52</b>  <b>53</b>  <b>54</b>  <b>55</b>  <b>56</b>  <b>57</b>  <b>58</b>  <b>59</b>  <b>60</b>  <b>61</b>  <b>62</b>  <b>63</b>  <b>64</b>  <b>65</b>  <b>66</b>  <b>67</b>  <b>68</b>  <b>69</b>  <b>70</b>  <b>71</b>  <b>72</b>  <b>73</b>  <b>74</b>  <b>75</b>  <b>76</b>  <b>77</b>  <b>78</b>  <b>79</b>  <b>80</b>  <b>81</b>  <b>82</b>  <b>83</b>  <b>84</b>  <b>85</b>  <b>86</b>  <b>87</b>  <b>88</b>  <b>89</b>  <b>90</b>  <b>91</b>  <b>92</b>  <b>93</b>  <b>94</b>  <b>95</b>  <b>96</b>  <b>97</b>  <b>98</b>  <b>99</b>  <b>100</b> </p>	<p> <b>1</b>  <b>2</b>  <b>3</b>  <b>4</b>  <b>5</b>  <b>6</b>  <b>7</b>  <b>8</b>  <b>9</b>  <b>10</b>  <b>11</b>  <b>12</b>  <b>13</b>  <b>14</b>  <b>15</b>  <b>16</b>  <b>17</b>  <b>18</b>  <b>19</b>  <b>20</b>  <b>21</b>  <b>22</b>  <b>23</b>  <b>24</b>  <b>25</b>  <b>26</b>  <b>27</b>  <b>28</b>  <b>29</b>  <b>30</b>  <b>31</b>  <b>32</b>  <b>33</b>  <b>34</b>  <b>35</b>  <b>36</b>  <b>37</b>  <b>38</b>  <b>39</b>  <b>40</b>  <b>41</b>  <b>42</b>  <b>43</b>  <b>44</b>  <b>45</b>  <b>46</b>  <b>47</b>  <b>48</b>  <b>49</b>  <b>50</b>  <b>51</b>  <b>52</b>  <b>53</b>  <b>54</b>  <b>55</b>  <b>56</b>  <b>57</b>  <b>58</b>  <b>59</b>  <b>60</b>  <b>61</b>  <b>62</b>  <b>63</b>  <b>64</b>  <b>65</b>  <b>66</b>  <b>67</b>  <b>68</b>  <b>69</b>  <b>70</b>  <b>71</b>  <b>72</b>  <b>73</b>  <b>74</b>  <b>75</b>  <b>76</b>  <b>77</b>  <b>78</b>  <b>79</b>  <b>80</b>  <b>81</b>  <b>82</b>  <b>83</b>  <b>84</b>  <b>85</b>  <b>86</b>  <b>87</b>  <b>88</b>  <b>89</b>  <b>90</b>  <b>91</b>  <b>92</b>  <b>93</b>  <b>94</b>  <b>95</b>  <b>96</b>  <b>97</b>  <b>98</b>  <b>99</b>  <b>100</b> </p>	<p> <b>1</b>  <b>2</b>  <b>3</b>  <b>4</b>  <b>5</b>  <b>6</b>  <b></b></p>
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**VOLVO**

### Construction Equipment

14720301

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F/QA/03

# Mag Engineering QUALITY ASSURANCE DEPARTMENT



## INSPECTION REPORT

Part Name: Plate LA

Customer Name:

Sample Qty.: 1 set

Part No: 14720301

Engg. Change Level:

Date: 20/3/23

Reason for Submission

PILOT

PROD.

PROTO

OTHERS



Dimensional



Material



Appearance

Engineering  
Specification  
Testing

Others

Sl. No.	Characteristic	Specification	Instrument Used	Observation					Conformance		Remarks
				1	2	3	4	5	OK	Not OK	
1	Dim	910±1	M.T	911							
2	Dim	460±1	M.T	461							
3	Dim	63	DVC	63.05							
4	Dim	21	DVC	21.1							
5	Dim	1006	M.T	1006							
6	Dim	370	M.T	370.0							
7	Dim	370	M.T	371.0							
8	Dim	30	DVC	30.05							
9	Dim	360	M.T	361							
10	Dim	280	DVC	280.2							
11	Dim	45	DVC	45.1							
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Inspected By: Approved By: 