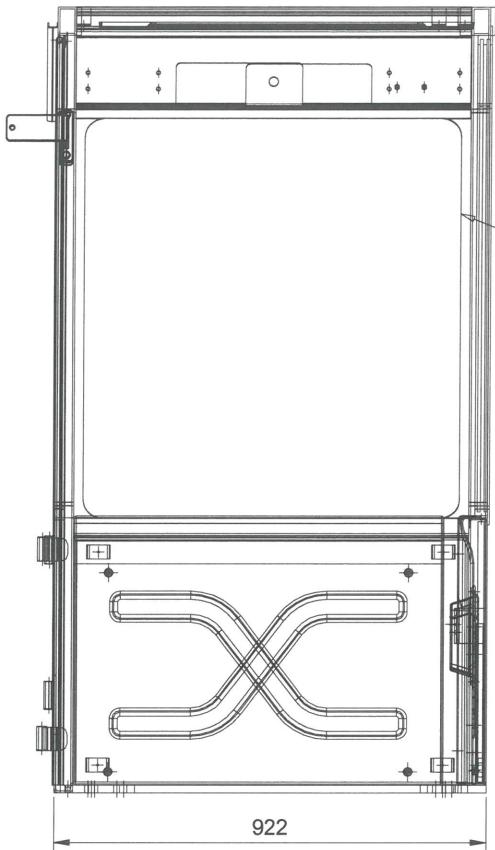
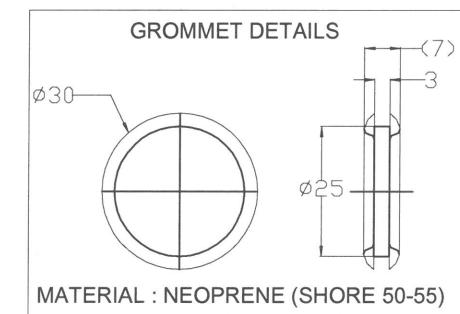
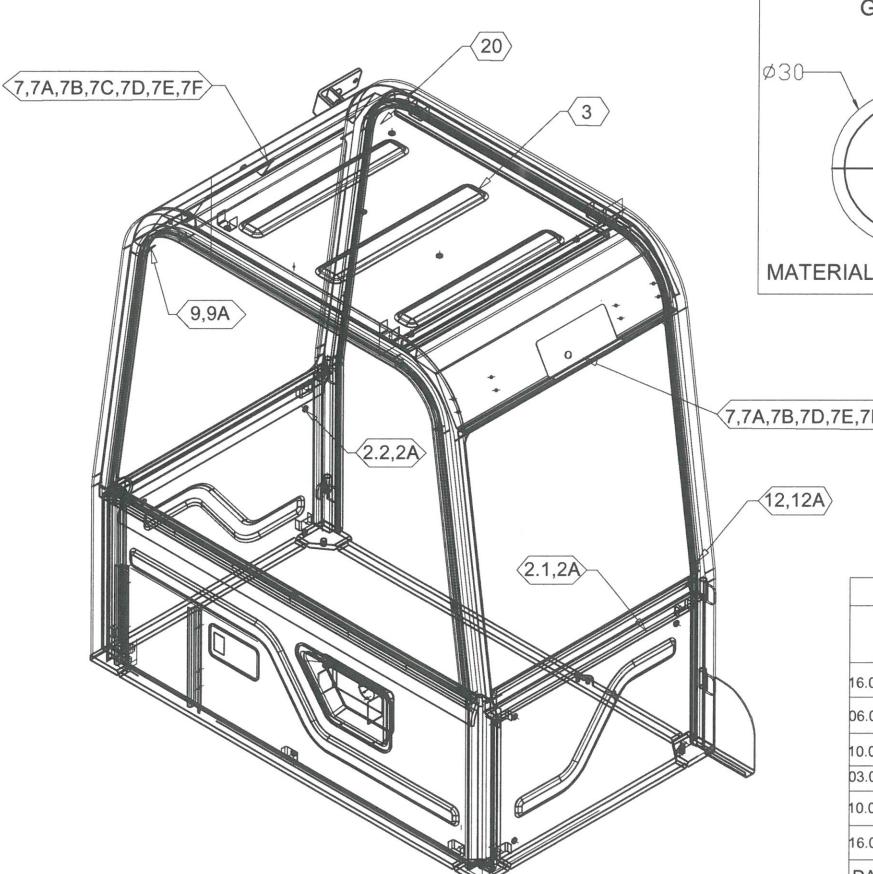
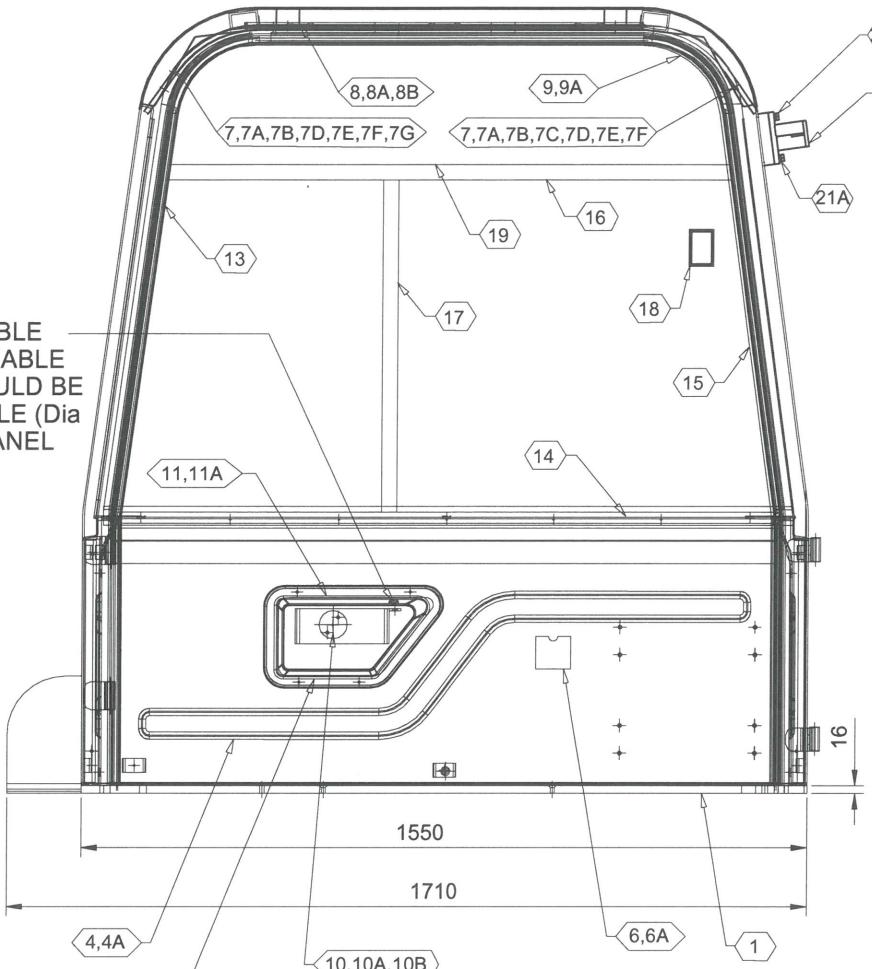


NOTE :

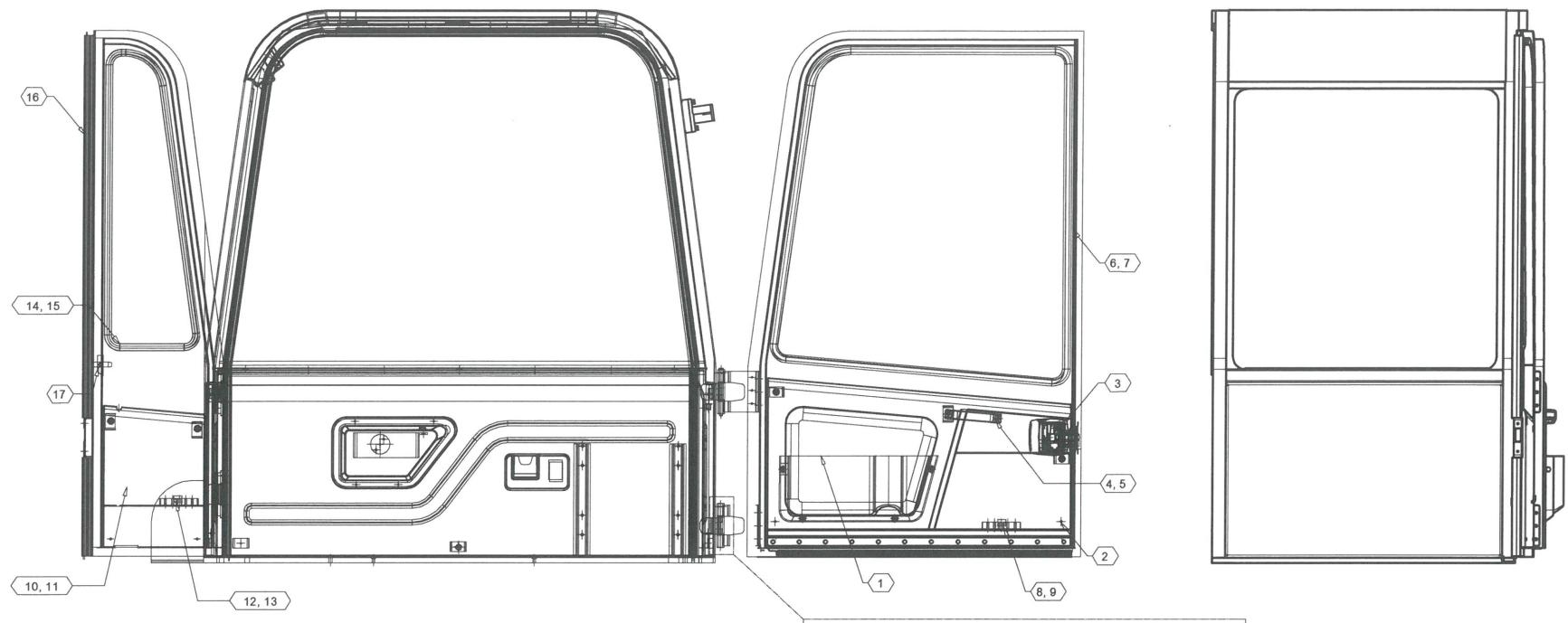
1. REFERENCE DRAWING FOR ASSEMBLY
2. DO NOT SCALE.



ENGINE STOPPER CABLE
REMOVED, HENCE SUITABLE
RUBBER GROMMET SHOULD BE
USED TO CLOSE THE HOLE (Dia
25mm), IN THIS SIDE PANEL
COVER



POS.	CODE	DESCRIPTION	QTY.
22	101100001623	CABIN HARNESS TOP WIPER ARGO 2300	1
21B	0080.000830	HEX HD SCREW-M8x1.25P-30L-CL8.8	2
21A	0470.000084	SPRING WASHER _ M8	2
21	101010001136	REAR VIEW MIRROR MTG BKT ASSY	1
20	200100002496	15W(5*3W) LED WORKLIGHT_HILUX LWL-01	1
19	L.010.001.11	FIXED GLASS	1
18	L.010.001.24	WINDOW LOCK ASSEMBLY	2
17	L.010.001.23	SLIDING GLASS	2
16	L.010.001.01	GLASS GUIDE MIDDLE	1
15	L.010.001.21	GLASS GUIDE TOP	1
14	L.010.001.22	GLASS GUIDE BOTTOM	1
13	L.011.001.28	DOOR BEADING (beloon) EPDM Rubber. colour - Black, Hardness 60-70 shore A, Temp 40-120 deg C, Resistance to weather	4.5M
12A	L.011.001.027	GLASS FRONT & REAR	2
12	L.011.001.26	GLASS BEADING. Front & Rear EPDM formed seal strip, black color, Hardness 60-7 shore A, Temp 40-120 deg C, Resistance to weather	2
11A	L.190.190	GASKET RUBBER	2
11	L.030.410	VEHICLE MOBILE CHARGER PLUG 12 VDC	1
10B	362.142	FIXED ACCELERATOR CABLE	1
10A	0340.000620	SCREW COUNTER SUNK M6x20	2
10	0420.000195	HAND ACCELERATOR DERIVE	1
9A	0080.000620	SCREW M6X20	2
9	L.064.297	FAN 8" Dia WITH MOUNTING ARM. Supply :12 VDC, Make : REMI/REPUTED	1
8B	L.106.011	ROOF LAMP MOUNTING PLATE	1
8A	0367.000620	SCREW CHEESE HEAD- M6x20 COARSE UNI	2
8	L.064.332	LED ROOF LIGHT	1
7G	101100000910	WIPER MOTOR COVER	1
7F	0460.000106	WASHER PLAIN M6	6
7E	0080.000616	SCREW M6x16	6
7D	0370.000625	SCREW PHILIPS HEAD-M6x25	8
7C	L.011.001.07	WIPER MOTOR COVER	1
7B	L.032.032	WIPER ARM 400mm LENGTH WITH FEMALE TAPER AS PER DIN 72783	2
7A	L.032.031	WIPER BLADE 300mm LENGTH MATCH TO ARM	2
7	L.032.027	WIPER MOTOR, PART NO. -26071451A, 12V (MFG. BY - Lucas TVS). single speed 50 RPM, current 2.0A, noise 45DB	2
6A	Z8105000001	3M SCOTCH TWO WAY TYPE	0.1M
6	L.011.001.13	MOBILE HOLDER	1
5A	0316.400460	SELF TAPPING SCREW M4x20	4
5	L.011.001.10	SIDE PANEL COVER	1
4A	0370.000620	SCREW PHILIPS HEAD M6x20	13
4	L.0011.001.04	SIDE PANEL	1
3A	0370.000620	SCREW PHILIPS HEAD M6x20	8
3	L.011.001.03	FIBRE ROOF	1
2A	0370.000620	SCREW PHILIPS HEAD M6x20	8
2.2	101010000701	REAR PANEL ABS	1
2.1	L.011.001.02	FIBRE FRONT AND REAR PANEL	1
1	101020000576	CABIN FABRICATION ASSLY. ARGO 4000	1



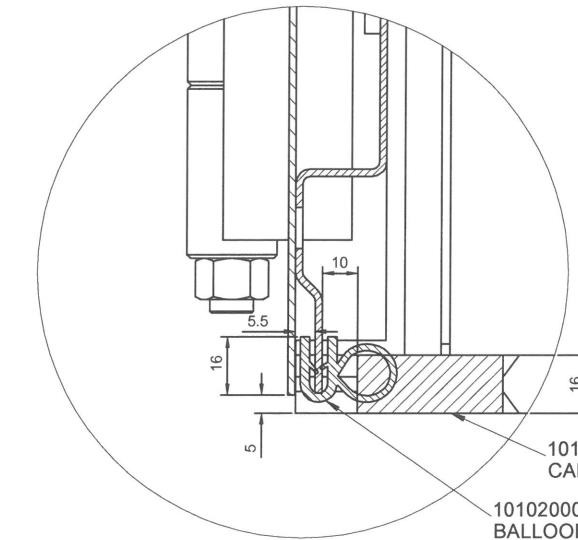
PART OF DOOR
101020000222

L.110.257
PIN

0640.003024
SPLIT DOWEL

DOOR ASSEMBLY DETAILS
REFER 1010200576 FOR DETAILS

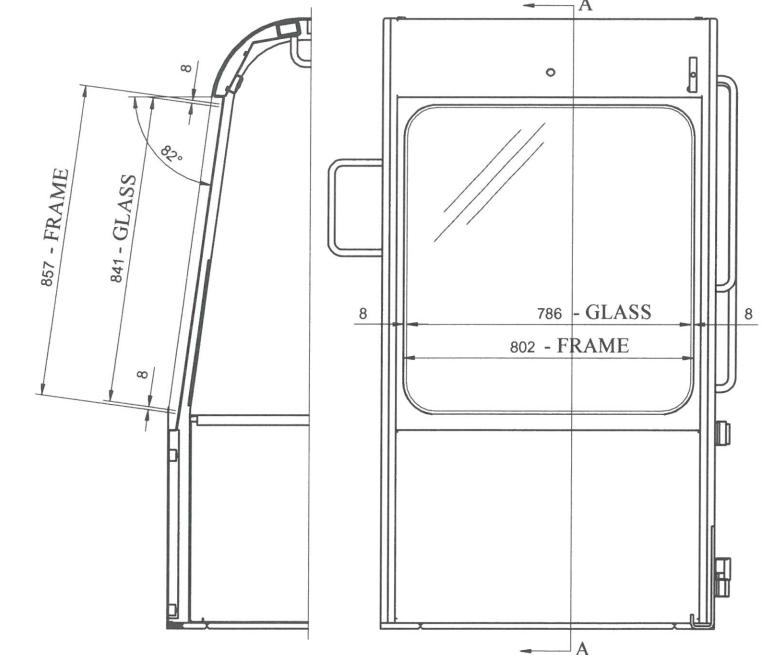
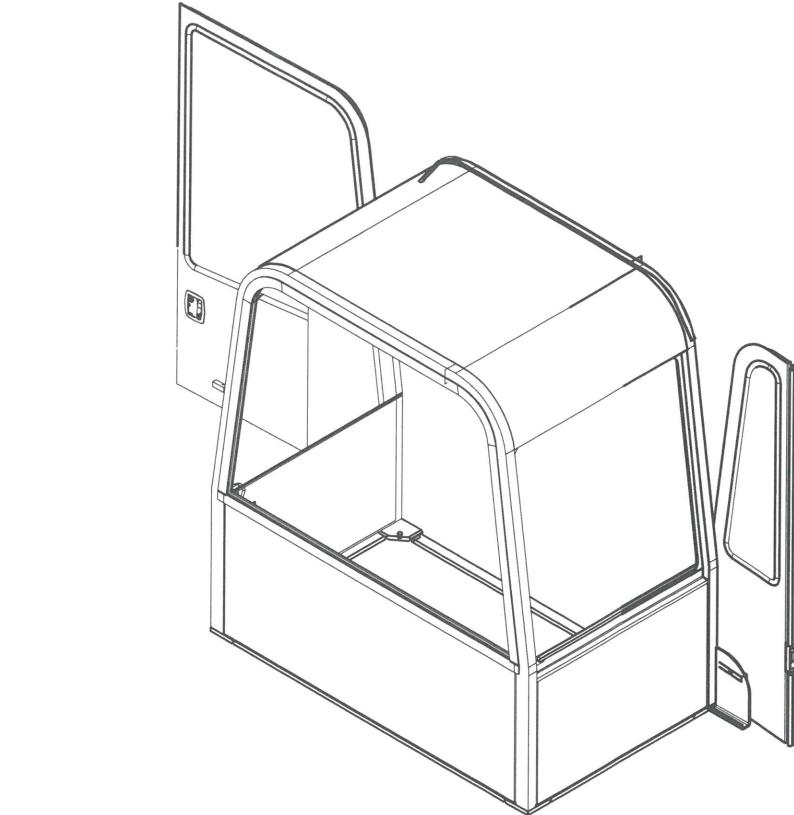
POS.	CODE	DESCRIPTION	QT
17	L.003.003	MULTI POINT LOCK DZMS-92 KIT (D5RPL 110-155/ D6R1TM7P-CH-Z1+D3RG-2 No.s, D4FPRL -1500 mm - 2 No.s) Source- Darshana Industries Pvt. Ltd.	
16	L.026.295.07	DOOR BEADING CROSS SECTION, EPDM formed seal strip, Black colour, Hardness 60-70 shore A, Temp 40 deg C- 120 deg C, Resistance to weather	
15	L.026.295.09	SMALL DOOR GLASS	
14	L.06.295.08	GLASS BEADING SMALL DOOR EPDM formed seal strip, Black colour, Hardness 60-70 shore A, Temp 40 deg C- 120 deg C, Resistance to weather	
13	0080.000630	SCREW M6x30	
12	L.003.002	DOOR CATCHER-DDC2L, Source-Dharshana Industries Pvt. Ltd	
11	0370.000620	SCREW PHILIPS HEAD M6x20	
10	L.011.001.08	SMALL DOOR PANEL	
9	0080.000630	SCREW M6x30	
8	L.003.002	DOOR CATCHER-DDC2R, Source-Dharshana Industries Pvt. Ltd	
7	L.026.294.12	GLASS LARGE DOOR	
6	L.026.294.11	GLASS BEADING LARGE DOOR EPDM formed seal strip, Black colour, Hardness 60-70 shore A, Temp 40 deg C- 120 deg C, Resistance to weather	
5	0370.000620	SCREW PHILIPS HEAD M6x20	
4	L.003.001	U HANDLE DHURH150 Source-Dharshana Industries Pvt. Ltd.	
3	L.003.004	EDL Latch (R3-10-311-50+r3-13-190) Source-Southco India Pvt. Ltd.	
2	0370.000620	SCREW PHILIPS HEAD M6x20	
1	L.011.001.09	DOOR PANEL LARGE	



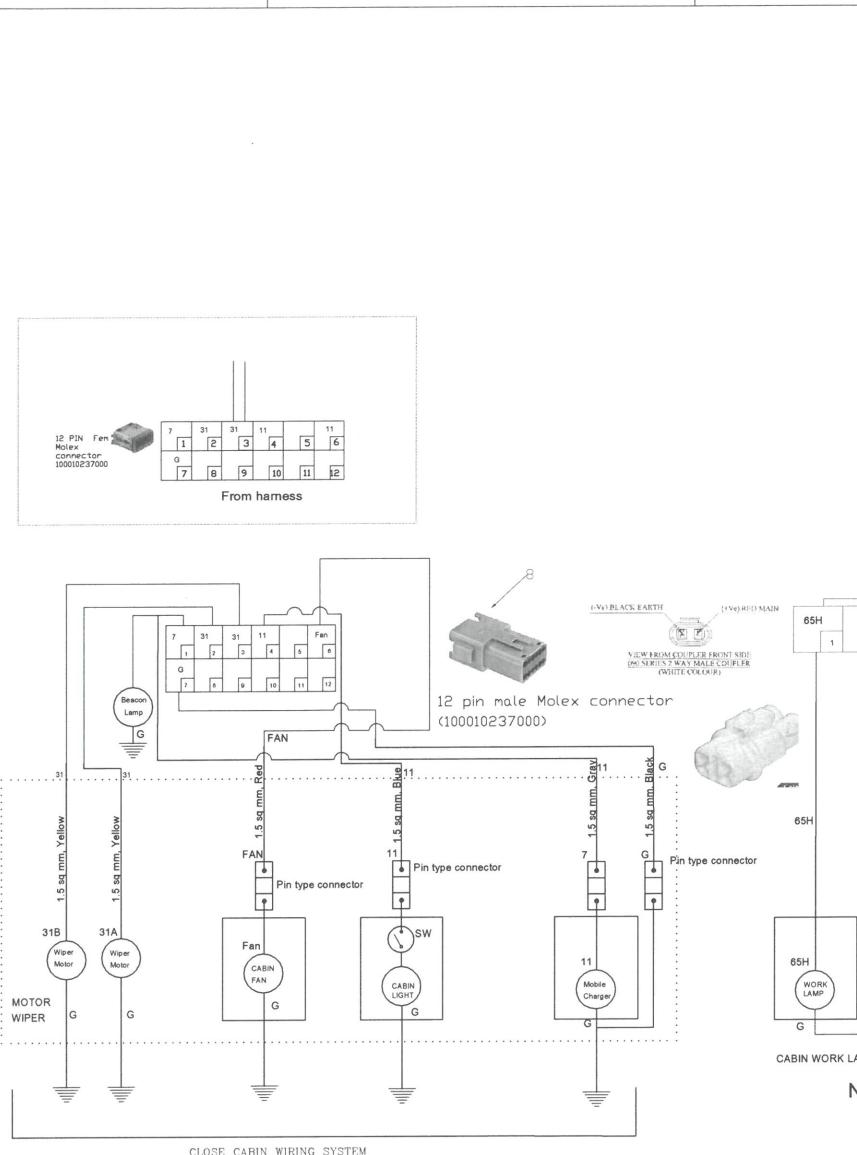
DETAILED SECTION VIEW FOR REFERENCE ONLY
SHOWING THE BALLOON BEADING AND BASE PLATE
SEALING REGION IN DOOR CLOSED CONDITION

NOTE

- 1. REFERENCE DRAWING FOR ASSEMBLY
2 DO NOT SCALE**

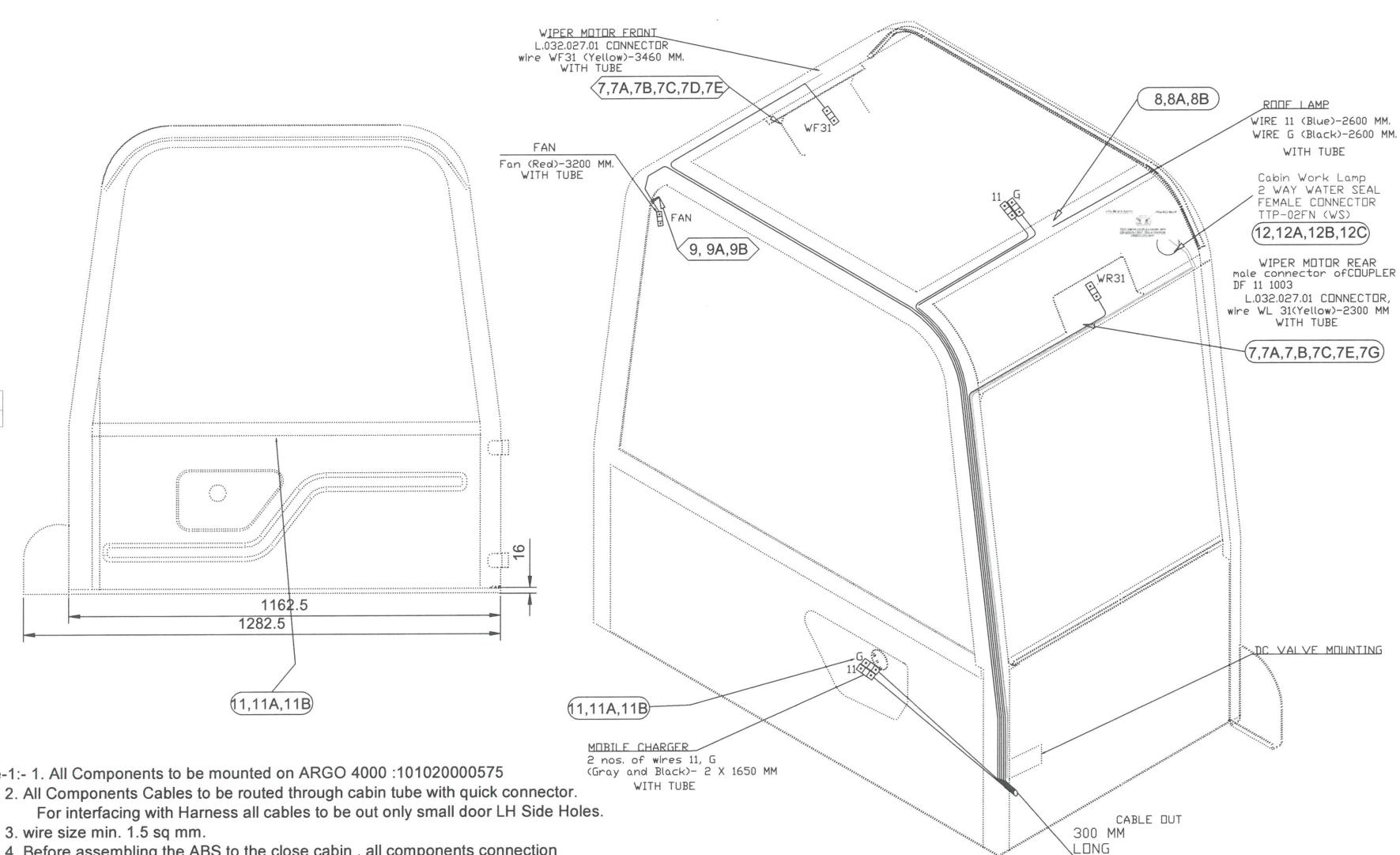
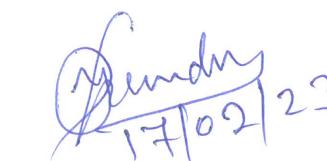


ARGO4000	As per cad model		
Desc.	Height	Width	Diagonal
Frame inner dim (mm)	857	802	1100.9
Glass outer dim(mm)	841	786	1084.9
Gap each side in mm	8	8	8



THE CABIN ASSEMBLY IS CONSIDERED AFTER ROUTING THE CABIN HARNESS.
BELOW IS THE ELECTRICAL COMPONENT CONSISTS ON HARNESS-1011000016

POS.	CODE	DESCRIPTION	QTY.
10	L.064.461.01	SUPER SEAL 2WAY MALE CONNECTOR PINS	2
9	L.064.461	SUPER SEAL 2WAY FEMALE CONNECTOR	1
8	100010237000	12 pin male Molex connector	1
7G	101100000910	WIPER MOTOR COVER	1
7F		WIPER MOTOR WIRE WR31 & WF31 1.5 Sq mm, yellow with tube	2.5 + 3.5 mtr
7E	0370.000625	Screw Philips Head- M6x25	8
7D	L.011.001.07	Wiper Motor Cover	1
7C	L.032.027.01	MATING CONNECTOR FOR COUPLER DF 11 1003 (RED) WITH TERMINAL 05 20 1189 OF OUR WIPER MOTOR LUCAS-TVS (SW43)	2
7B	L.032.034	WIPER ARM 400 MM LENGTH WITH FEMALE TAPER AS PER DIN 72783	2
7A	L.032.034	Wiper Blade WIPER BLADE 300 MM LENGTH MATCH TO ARM	2
7	L.032.027	WIPER MOTOR- 26071451A, 12V (Lucas-TVS) REAR WIPER MOTOR, Part no: 26071451A Manufacturer: Lucas -TVS Limited. "VOLTAGE 12V, SINGLE SPEED 50 RPM, CURRENT 2.0A NOICE 45DB	2
8B		CABIN LAMP WIRE 1.5 Sq mm, Blue and black with tube	2.6+2.6 mtr
8A	0367.000620	SCREW CHEESE HEAD M6 X 20 COARSE UNI	2
8	L.064.332	LED roof lamp	1
9B		CABIN FAN WIRE FAN ,1.5 Sq mm, Red with tube	3.2 mtr
9A	0080.000620	Screw M6x20	2
9	L.064.458	4 wing plastic cabin fan make: REMI	1
11B		MOBILE CHARGER WIRE 1.5 Sq mm, Gray & black with tube	2 X 1.65 mtr
11A	L.190.190	Gasket Rubber	1
11	L.030.410	Vehicles Mobile Charger Plug 12 VDC	1
12C		M10 Nut	1
12B	200100002496	15W(5*3W) LED WORKLIGHT_HILUX LWL-01	1
12A		SPOT LAMP WIRE 2.5 sq mm (Red & Black) with tube	2X2.8 mtr+3 m
12	200100004298	2 WAY WATER SEAL FEMALE CONNECTOR	1
	200100004299	2 WAY WATER SEAL FEMALE PIN	2
	101040008084	RUBBER PLUGS	2



Note-1:-

1. All Components to be mounted on ARGO 4000 :101020000575
2. All Components Cables to be routed through cabin tube with quick connector.
For interfacing with Harness all cables to be cut only small door LH Side Holes.
3. wire size min. 1.5 sq mm.
4. Before assembling the ABS to the close cabin , all components connection
along with GND, to be done. Interfacing cables to be cut only small door LH Side Holes

Note-2:- 1. All Components wire length as below (refer to close cabin drawing on ARGO 4000 :101020000575)

2. All Components Cables to be routed through cabin tube from small door LH Side Holes to components.

- a) Front side wiper motor wire WR 31(Yellow)---3460 MM.
 - b) Rear side wiper motor wire WL 31(Yellow)---2300 MM.
 - c) Cabin Fan wire Fan (Red)---3200 MM.
 - d) Cabin Mobile Charger 2 nos. of wires 11, G (Gray and Black)--- 2 X 1650 MM.
 - e) Cabin Light wire Lamp 11 (Blue)---2600 MM.
 - f) Cabin Night Light wire 2 core 2.5 sq.mm (Red & Black) - 2800 mm each with tube 3000 mm
 - g) Give the separate grounding for the work light.

Note-3:- Ajax is recommending to refer the Harness drawing with part no.: 101100001623 which has been added in the main BOM of the drawing (sheet 1)

AJAX ENGINEERING PRIVATE LIMITED																		
				PBN	DRAWN	DATE TKK 8-12-2013	REF. BELOW ABOVE UPTO & INC' 3'	TABLES UNLESS OTHERWISE SPECIFIED	0.5	3	6	30	120	400	1000	2000		
16.02.23	G	15493	100010018000 IS REPLACED BY 200100002496. Electrical Harness in Sheet 3 is modified.	PBN	CHECKED	DATE TKK 8-12-2013	FABRICATION		±0.2	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0			
06.01.23	F	15814	L.064.169 IS REPLACED BY 100010018000. 101100001623 IS ADDED.	KKH	APPROVED	DATE TKK 8-12-2013	MACHINING		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0			
10.03.22	E	15433	101020000576 IS MODIFIED	PBN		SYMBOL	WWW	WWW	WWW	WWW	WWW	WWW	WWW	WWW	WWW			
03.03.22	D	15355	1 NO. L.011.001.02 IS REPLACED BY 101010000701 ON THE REAR SIDE	PBN	NOTE:-	RA VALUE μ m	0.025 / 0.05	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
10.01.22	C	15227	CABIN FABRICATION 101020000576 DRAWING UPDATED.	PM		SCALE XXX	UNLESS OTHERWISE SHOWN CONTINUOUS WEEL	ABOVE UPTO 10	0	10	50	120	400	Over 400				
16.08.21	B	15129	PROTO TO PROD. RELEASE DRG UPDATED AS PER CURRENT PRODUCTION	PM	MATERIAL	MODEL A4	WT.(KG) XXX	ANGLE 0 = 0.7	±0.1	±0.30	±0.20	±0.07	±0.05					
DATE REV ECN no.	REV ECN no.	DESCRIPTION	NAME			XXX	QTY XXX	STRAIGHTNESS FLATNESS	0.05	0.1	0.2	0.4	0.6	0.8				
FILE LOCATION:-	TITLE ARGO 4000 COMPLETE CABIN ASSEMBLY												PART NO. 101020000575					
THIS DRAWING IS THE PROPERTY OF GENERAL NOTE:- AJAX ENGINEERING PRIVATE LTD. REMOVE SHARP EDGES & BURRS. AND IS NOT TO BE USED OR COPIED. SCALE THE DRAWING. WITHOUT COMPANY'S PERMISSION ALL DIMENSIONS ARE IN mm.													SHEET 03 OF 03	REV G				