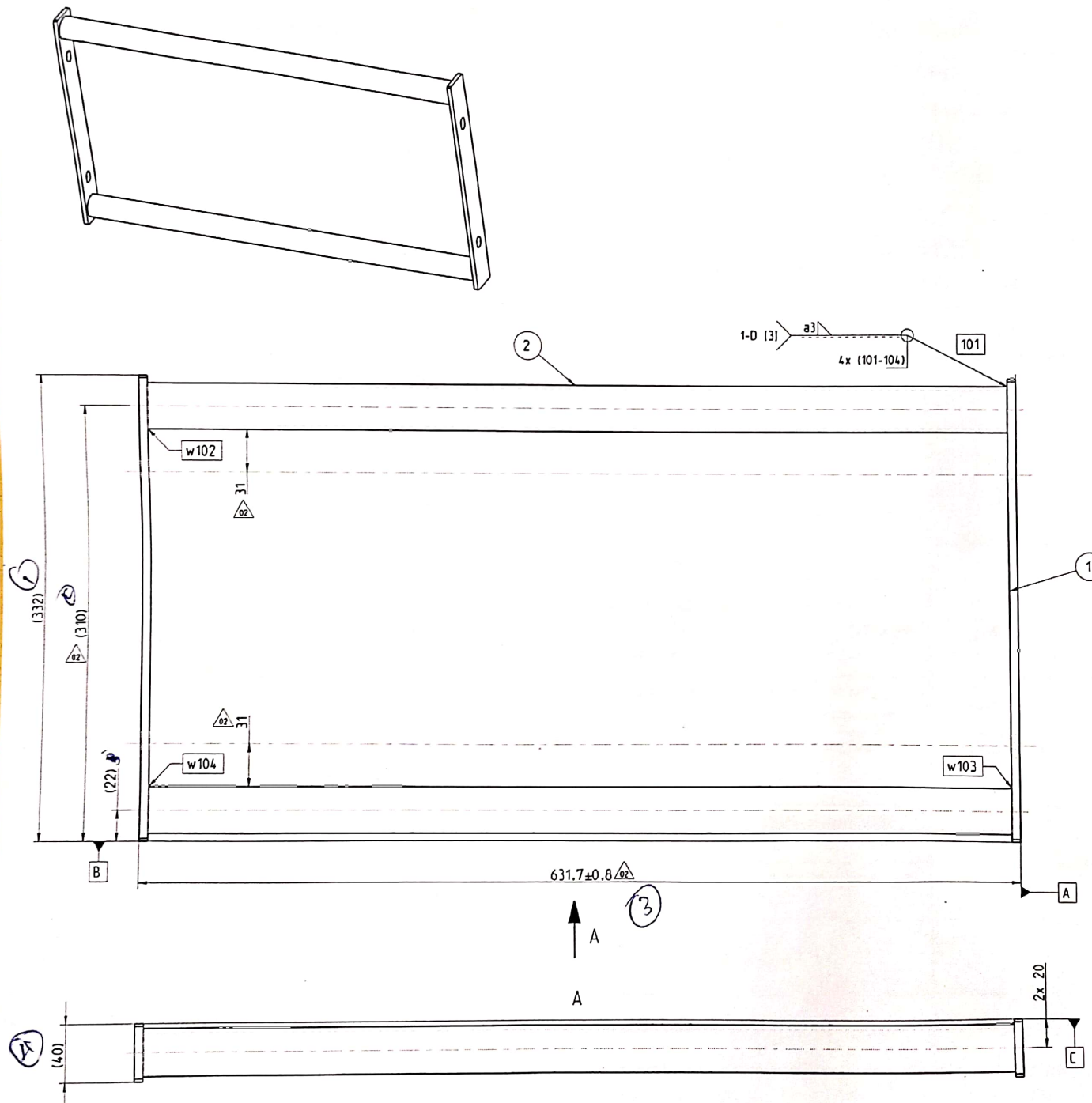


02	11-0864	REVISED DIMENSIONS DIM 631.7±0.8 WAS (631.7) DIM (310) WAS 310, DIM (22) WAS 22. ADDED DIM 31	LKanagon	2011-09-27	JDZ
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DIGITAL SHAPE MODEL
IS THE BASIS WHERE DIMENSIONS ARE OMITTED
STD 101-0001

WELD STRUCTURE MUST BE FREE
FROM BURRS AND SLAGS ETC.

FIRST WELD NUMBER 101
LAST WELD NUMBER 104

ALL DIMENSIONS THEORETICALLY EXACT
ALL UNSPECIFIED SURFACES ∇ 2 A B C
SCALE 1:2

Free from listed prohibited chemical substances STD 100-0005			
Weight (kg)	Material designation, Standard	Surface treatment, Standard	Colour, Standard
3,7	SEE BOM	VCE 5751,51 Class K2	STD 121-0007.5002
Symbol, designations and general drawing method	True placement Reference arrow method	Document release status	
STD 101-0005	ISO 128-30:2001	...	
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VOLVO Construction Equipment			
Document title RAIL CENTER ASSEMBLY			
Document type DRAWING			
Owner domain: Document profile Shippensburg, PA USA			
Document No	Issue	Sheet No	
1 2 7 0 0 0 5 0	1 0 0	...	

		Fixture Verification check sheet Mag/FVCS/01 REV 00	
Sl No.	Process Name	Standard parameters	Date: 15/05/23
			Fixture No: ME/VCE /SD110/04
			Fixture Description: Rail Center Assy Rail center Assy.
			Customer: Volvo
			Part Name: Rail center ASSy
			Location: Volvo FAB
1	Condition of Clamps	Should firmly hold the workpiece, Should not create marks on the surface	OK
2	Condition of Locating Blocks	Should be free from wear out, Check the flatness using steel rule	OK
3	Condition of Locating Pins or Hole dia	Check dia and record, Clearance between Hole dia and pin dia should not be more than 0.5mm	OK
4	Locating positions	Should be as per drawing	OK
5	Part resting surface	Should be free from uneven surface, High points (Projections), sticking of foreign particles.	OK
6	Bolt and screw Tightness	Free from loose fitment	OK
7	Child part resting blocks	Height should be uniform, the difference between block should not exceed 0.2mm, Proper resting of child parts without taper.	OK
8	Surface levelling	Fixture to be levelled, check using spirit level / Tube and Grouting / Levelling of fixture in its location.	OK
9	Operator Convenience	Ergonomics, Ease for part fitment, removal, rotation etc.	OK
10	Fixture Identification	Fixture should have No, Description and added in the Fixture list	OK
11	Part Inspection report	Part made out of the Fixture to be checked and report to be attached	OK
	Fixture Status / Remarks	OK / Conditionally accepted / Rejected	OK
Checked By 			Date: 15/5/23
Verified By			Date:

**MAG ENGINEERING
QUALITY ASSURANCE DEPARTMENT**

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Part No: 12782652	Customer Name: Volvo	Sample Qty: 1 no.
Part Name: Rail center - Assy	Engg change level:	Date: 15/5/23
Reason for submission	<input checked="" type="checkbox"/> PILOT <input type="checkbox"/> PROTO <input type="checkbox"/> PROD <input type="checkbox"/> OTHERS	

PILOT

PRÔTO

PROD

OTHERS

☒ Dimensional ☐ Material ☐ Appearance ☐ Engg Spec Test ☐ Others**Inspected By:**

Approved By: