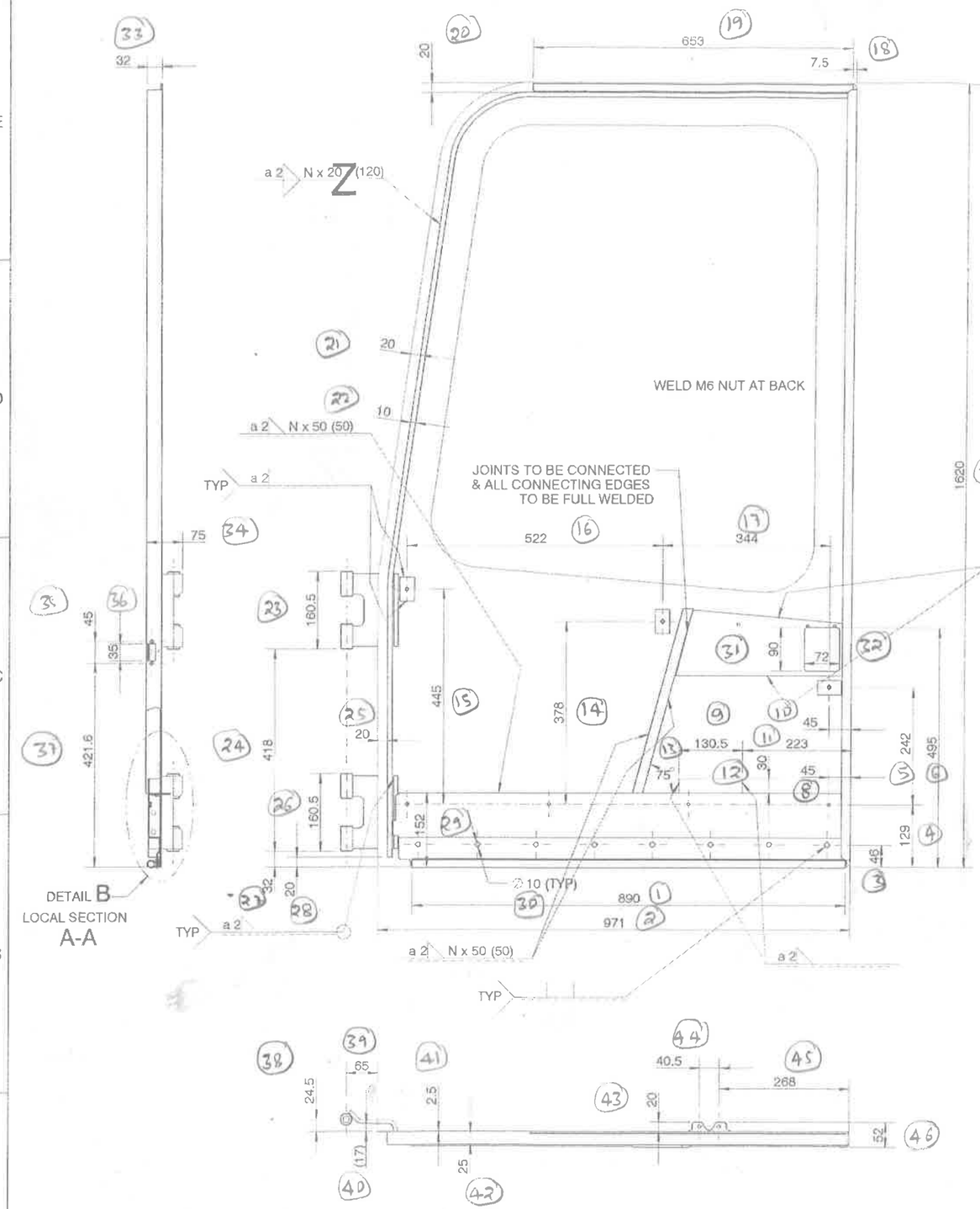

SL.No	PART NO	REV	DESCRIPTION	MATERIAL	QTY	UNIT MASS (KG)	TOTAL MASS (KG)
10	L.026.295.11	00	PANEL MOUNTING BRACKET	---	3	0.04	0.12
9	L.026.294.06	00	BEND TUBE LARGER DOOR	TUBE 30x20x3	1	0.87	0.87
8	L.026.294.02	00	LOCK COVER PLATE	IS 2062	1	0.77	0.77
7	101020000597	B	CABIN BIG DOOR BALOON BEADING	RUBBER	1	1.24	1.24
6	101020000596	B	CABIN BIG DOOR TOP RUBBER SHEET	RUBBER	1	0.15	0.15
5	101020000594	C	BIG DOOR ABS MOUNT ASSY	REF CHILD PARTS	1	2.82	2.82
4	101020000593	B	BIG DOOR STIFFNER STRIP	IS 2062 E350 BR	1	4.58	4.58
3	101020000592	B	BIG DOOR BEND SHEET	IS 2062 E350 BR	1	16.85	16.85
2	101020000222	A	DOOR HINGE	IS 2062 E350 BR	2	1.46	2.91
1	101010000892	A	COVER PLATE	IS:2062 E250 BR	1	0.08	0.08

DATE	REV	ECN no.	DESCRIPTION	NAME
11.01.22	C	15227	CHILD PART 101020000594 UPDATED	PM
13.08.21	B	15129	PROTO TO PRODN. RELEASE DOOR THK CHG FROM 2 TO 2.5mm	PM

FILE LOCATION:-

GENERAL NOTE :-
REMOVE SHARP EDGES & BURRS
DO NOT SCALE THE DRAWING
ALL DIMESIONS ARE IN mm.

AJAX ENGINEERING PRIVATE LIMITED

		DATE
DRAWN	PHALGUNA	11-12-2020
CHECKED	PRABHU	11-12-2020
APPROVED	PRABHU	11-12-2020

NOTE:-
REF PART NO.: L.026.294
MATERIAL
REF CHILD PARTS

REF. BELOW TABLES UNLESS OTHERWISE SPECIFIED

ABOVE UPTO & INC.	0.5	3	6	30	120	400	1000	2000
	3	6	30	120	400	1000	2000	4000
FABRICATION		±0.2	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0
MACHINING	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0
SYMBOL								
Ra VALUE µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50

SCALE	MODEL	WT.(Kg)
1:10	ARGO 4000	30.39
A3	QTY	1

TITLE
CABIN LARGE DOOR FAB

PART NO.
101020000591
SHEET 1 OF 1 REV C

PRINTS OF PREVIOUS REVISION NO. SHOULD BE SCRAPPED.

F/QA/03

Mag Engineering
QUALITY ASSURANCE DEPARTMENT

SANDHAR

INSPECTION REPORT

Part Number : 101020000591 | Customer Name: M/s Ajax Engineering Private Limited | Sample Qty. : 01

Part Name : Cabin Lower Door Fab | Engg. Change Level: C 11.01.22 | Date : 04/05/23

Reason for Submission: PILOT. | PROD. | PROTO ✓ | OTHERS

☑ Dimensional ☐ Material ☐ Appearance ☐ Engineering Specification Testing ☐ Others

Sl. No.	Characteristic	Specification	Instrument Used	Observation 1	2	3	4	5	Conformance OK	Not OK	Remarks
1	Dim	890 ± 2.0	MT	890					✓		
2	Dim	971 ± 2.0	MT	970					✓		
3	Dim	46 ± 0.8	MT	46					✓		
4	Dim	129 ± 1.2	MT	129					✓		
5	Dim	242 ± 1.2	MT	240					✓		
6	Dim	495 ± 2.0	MT	495					✓		
7	Dim	1620 ± 3.0	MT	1620					✓		
8	Dim	45 ± 0.8	MT	43						✓	
9	Dim	130.5 ± 1.2	MT	130.5					✓		
10	Dim	45 ± 0.8	MT	45					✓		
11	Dim	223 ± 1.2	MT	220						✓	
12	Dim	30 ± 0.5	MT	30					✓		
13	Dim	75°	BP	85°						·	As per sample
14	Dim	378 ± 1.2	MT	370					·	✓	
15	Dim	445 ± 2.0	MT	445					✓		
16	Dim	522 ± 2.0	MT	521					✓		
17	Dim	344 ± 1.2	MT	344					✓		
18	Dim	7.5 ± 0.5			Not feasible						As per Sample.
19	Dim	653 ± 2.0			Not feasible						As per Sample
20	Dim	20 ± 0.5	MT	20					✓		Ok per sample
21	Dim	20 ± 0.5	MT	20					✓		
22	Dim	10 ± 0.5	MT	10					✓		
23	Dim	160.5 ± 1.2	MT	155						✓	
24	Dim	418 ± 2.0	MT	418					✓		
25	Dim	20 ± 0.5	MT	20					✓		
26	Dim	160.5 ± 1.2	MT	155						✓	
27	Dim	32 ± 0.8	MT	40						✓	
28	Dim	20 ± 0.5	MT	10						✓	As per Sample
29	Dim	152 ± 1.2	MT	152					✓		
30	Dim	ϕ10 ± 0.5	MT	10					✓		
31	Dim	90 ± 0.8	MT	90					✓		Lock Assembled OK
32	Dim	72 ± 0.8	MT	72					✓		
33	Dim	32 ± 0.8	MT	36	36.5					✓	As per Sample.
34	Dim	75 ± 0.8	MT	75					✓		
35	Dim	45 ± 0.8								Hole	Not Available As per sample

Inspected By : [signature]

Approved By : [signature]

F/QA/03

MAG ENGINEERING
QUALITY ASSURANCE DEPARTMENT

SANDHAR

INSPECTION REPORT

Part No: 101020D00591	Customer Name: M/S Ajax Engineering pvt ltd	Sample Qty: 01
Part Name: Cabin lounge Door Fob	Engg change level: C 111-01 22	Date: 04/05/23

Reason for submission: PILOT | PROTO ✓ | PROD | OTHERS

✓ Dimensional ☐ Material ☐ Appearance ☐ Engg Spec Test ☐ Others

SL. No.	Characteristics	Specification	Instrument used	Observation					Conformanace		Remarks
				1	2	3	4	5	OK	Not ok	
36	Dim	35 ±0.8	MT	24						✓	As per sample
37	Dim	421.6±2.0			Not feasible						As per sample
38	Dim	24.5 ±0.5	MT	25					✓		
39	Dim	65 ±0.8	MT	65					✓		
40	Dim	17 ±0.5	MT	13						✓	As per sample
41	Dim	2.5 ±0.1	DVC	2.49					✓		
42	Dim	25 ±0.5	MT	25					✓		
43	Dim	20 ±0.5	MT	20					✓		
44	Dim	40.5 ±0.8	DVC	40.49					✓		
45	Dim	268 ±1.2	MT	261						✓	In Sample 267
46	Dim	52 ±0.8	DVC	52.5					✓		
47	Dim	20 ±0.5	MT	20					✓		
48	Dim	16 ±0.5	MT	16					✓		
49	Dim	5.5 ±0.2	DVC	9	~~Not~~	~~feasible~~				✓	In Sample Annex
50	Dim	152 ±1.2	MT	152					✓		
51	Dim	25 ±0.5	MT	25					✓		
52	Dim	8 ±0.5			Not feasible						
53	Dim	2.5 ±0.1	DVC	2.49					✓		
54	Dim	37.5 ±0.8	MT	37.5						✓	As per sample

Inspected By: [signature]

Approved By: