

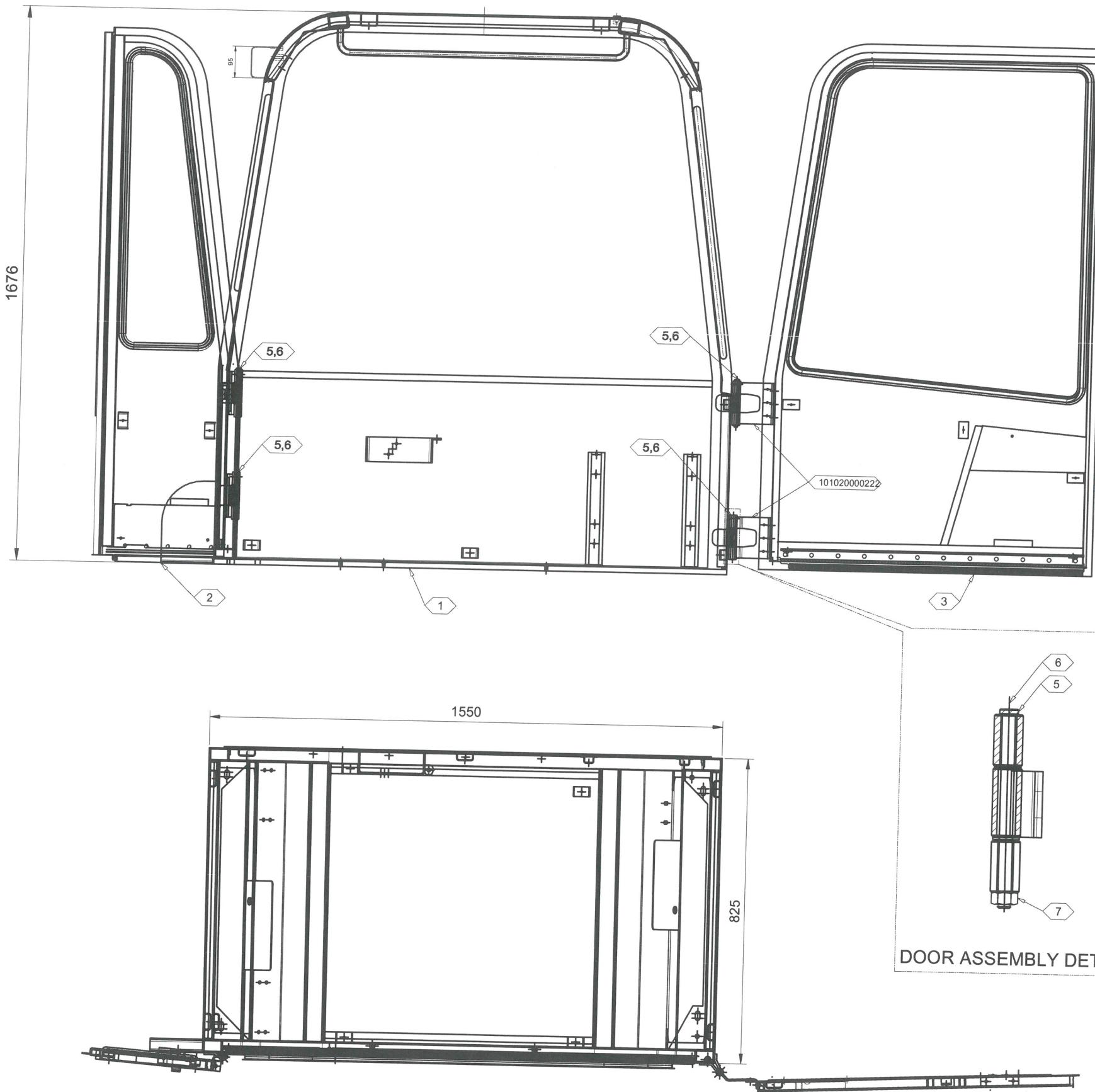
Note:-
1) Item no-L.026.233.23 to be weld after door setting.
2) After door setting - Cabin has to send for Blasting & Painting
Primor - Epoxy 80 Micron
Paint - PU AJAX Yellow 60 Micron

ORIGINAL

14	L.026.233.14	AC MOUNTING BRACKET	2
13	L.026.233.13	PANEL MOUNTING BRACKET	14
12	L.026.233.12	BUSH FOR WIPER MOUNTING	6
11	L.026.233.11	TOP PANEL MOUNTING BRACKET	14
10	L.026.233.10	TOP SUPPORT TUBE 60x40x4	2
9	L.026.233.09	STRIP FOR RUBBER BEEDING	1
8	L.026.233.08	WIPER COVER	1
7	L.026.233.07	WIPER COVER FAN SIDE	1
6	101020000753	GLASS SUPPORT	4
5	101020000751	CABIN ROOF PLATE ASSEMBLY	1
4	101020000754	FRONT & REAR BEND PLATE	2
3	L.026.233.03	SIDE BEND PLATE	1
2	L.026.233.02	TUBE 60x40x4	2
1	101020000570	BASE PLATE ASSY	1
SL NO	DRAWING NO	DESCRIPTION	

26	101010001135	REAR VIEW MIRROR MTG PAD	
25	101030000225	RAIN WATER PROTECTION CHANNEL	
24	L.026.233.25	HANDLE FOR CABIN (823 MM)	
23	L.026.233.24	Mirror mounting bracket	
22	L.026.233.23	BEND ROD DIA 3 FOR WIRE ROOTING	
21	101020000757	HANDLE FOR CABIN (600 MM)	
20	L.026.233.20	STRIKER	
19	L.026.233.19	BEND PLATE	
18	L.026.233.18	SUPPORT PLATE	
17	L.026.233.17	HINGE SMALL DOOR SIDE	
16	101020000226	HINGE BIG DOOR SIDE	
15	L.026.233.15	FIXED ACC. MOUNTING BRACKET	

AJAX ENGINEERING PRIVATE LIMITED												
DRAWN BY PHALGUNA		DATE 12-12-2020	REF. NO.	BELOW	TABLES	UNLESS OTHERWISE SPECIFIED						
CHECKED BY PRAKHU		DATE 12-12-2020	ABOVE UPTO & FNG	0.5	3	6	30	120	400	1000	2000	
APPROVED BY PRAKHU		DATE 12-12-2020	FABRICATION	3	6	30	120	400	1000	2000	4000	
APPROVED BY PRAKHU		DATE 12-12-2020	MACHINING	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2.0	
PBN NO. 100322		SYMBOL WWW	VALUE mm	0.025	0.05	0.01	0.2	0.1	0.08	1.6, 2.0	6.3	12.5
PM REF PART NO.: 1026.233		SCALE 1:2.5	UNLESS OTHERWISE SPECIFIED	MOVE UPTO	0	15	30	45	60	120	Over 400	
10-03-22 D 15433 LIFTING HOOK MTG BLOCK IS MODIFIED CHILD PARTS 1. 106 235 341, 2. 106 235 342, 101050000522X, 1. 106 235 28 ARE REPLACED WITH 101050000522X, 101050000574, 101050000575, 101050000576 & 101050000577		PM	ANGLE 0 = 7	MOVE UPTO	0	10	20	30	40	120		
10-01-22 C 15227 PROTO TO PROD RELEASE PRO UPATED AS PER CURRENT PRODUCTION		PM	STRAIGHTNESS 0.05	MOVE UPTO	0	10	20	30	40	120		
12-08-21 B 15129 DATE REV/EON no. DESCRIPTION NAME		MATERIAL ARGO 4000	FLATNESS 0.05	MOVE UPTO	0	100	200	300	400	1200		
FILE LOCATION:-		A1 QTY 1	SIMILARITY 0.4	MOVE UPTO	0	100	200	300	400	1200		
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GENERAL NOTE - REMOVE SHARP EDGES & BURRS. DO NOT SCALE THE DRAWING. ALL DIMENSIONS ARE IN MM.												
TITLE CABIN FABRICATION ASSY ARGO 4000												
PART NO. 101020000576												
SHEET 01 OF 02 REV D												



ORIGINAL

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POS.	CODE	DESCRIPTION	QTY.
7	0231.000010	NUT NYLOCK M10	4
6	0820.000004	GREASE NIPPLE M10X1	4
5	L.110.257	PIN FOR CABIN DOOR	4
4	L.011.001.25	SLIDING GLASS ASSEMBLY (detail ref. L.011.001)	1
3	101020000591	BIG DOOR FABRICATION	1
2	101020000581	SMALL DOOR FABRICATION	1
1	101020000576	CABIN FABRICATION ASSY ARGO 4000	1

AJAX ENGINEERING PRIVATE LIMITED									
DRAWN BY	DATE	REF. BELOW TABLES UNLESS OTHERWISE SPECIFIED							
PHALGUNA	12-12-2020	0.5 3 6 30 120 400 1000 2000							
CHECKED BY	DATE	ABOVE UPTO & $\frac{1}{2}$ INCHES	3	6	30	120	400	1000	2000
PRABHU	12-12-2020	FABRICATION	'0.2	'0.5	'0.8	'1.2	'2.0	'3.0	'4.0
APPROVED BY	DATE	MACHINING	'0.1	'0.1	'0.2	'0.3	'0.5	'0.8	'1.2
PRABHU	12-12-2020	SYMBOL	PPPP	WWWW	VVVV	W	V		
NOTE: DATED 11/12/2020									
10-03-22 D	15433	LIFTING HOOK MTG BLOCK IS MODIFIED	PBN	Ra VALUE μm	0.025/0.05	0.1	0.2/0.4	0.6	1.6/3.0
10-01-22 C	15227	REMOVED THE 2 LIFTING HOOK BLOCKS FROM THE CABIN DOOR	PM	SCALE	1/2.5	ANGLE	0.1°	0.30°	0.50°
12-08-21 B	15129	PROTO TO PROD RELEASE PROD TO AD PER CURRENT PRODUCTION	PM	REF. PART NO.	L.026.233	ABOVE UPTO	'0	'10	'20
MATERIAL									
MODEL ARGO 4000									
DATE REV/EVN no. DESCRIPTION NAME									
FILE LOCATION-									
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GENERAL NOTE- REMOVE SHARP EDGES & BURRS. DO NOT SCALE THE DRAWING. ALL DIMENSIONS ARE IN mm.									
TITLE CABIN FABRICATION ASSY ARGO 4000									
PART NO. 101020000576									
SHEET 02 OF 02 REV D									