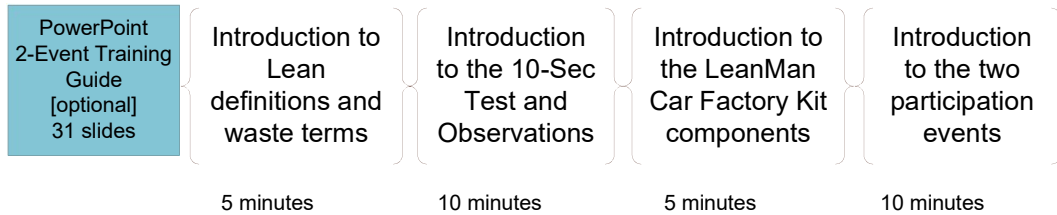


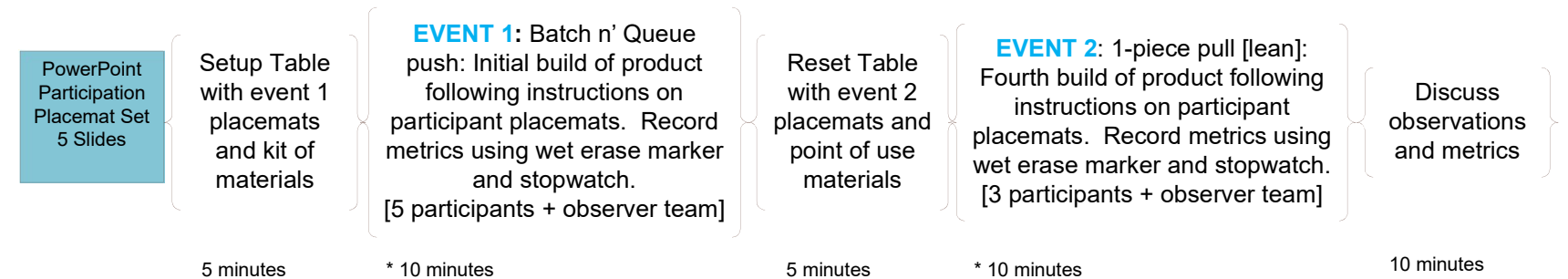
LeanMan Car Factory Simulation – Learning to See the Waste 2-Step Event

100 minutes

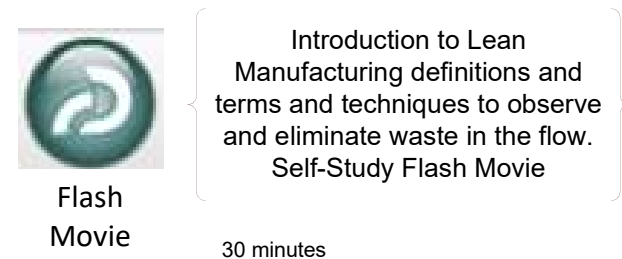
LM Car Factory LTS Introduction 30 minutes



Simulation Events 1 & 2 40 minutes



Self Study LTS Waste 30 minutes



* Metric Times are dependent upon technic used. Either fixed time for each event and count completed cars OR allow time for all cars to be completed and measure time per car.