

CERMEX LOG BOOK										LINE NO. 12	
Date:		Operator: DEEPAK		PRODUCTION TARGET							
Shift		Tech:		SKU		Item Code					
1	Nominal Speed (Ctns/min)			TARGET FOR TODAY		LESS MY PRODUCTION		BALANCE TARGET		JULIAN DATE	
2	No. of ctns produced										
3	Shutdown/Trail			#		PALLET NO.		START		END	
4	PM			1							
5	Cleaning Time			2							
6	Changeover Time			3							
7	Startup/Ramp Down Time			4							
		Min	Fault Code	Min	Fault Code	5					
8A	Breakdown Time					6					
8B	Breakdown Time					7					
8C	Breakdown Time					8					
8D	Breakdown Time					9					
8E	Breakdown Time					10					
						11					
9	Utility Failure Time					12					
10	Shortage of Operator					13					
11	Shortage of Outers					14					
12	Shortage of Case Tape Rolls					15					
13	No. of Case Tape Rolls Used					16					
		Freq	Fault Code	Freq	Fault Code	17					
14A	Minor Stoppage					18					
14B	Minor Stoppage					19					
14C	Minor Stoppage					20					
14D	Minor Stoppage					21					
14E	Minor Stoppage					22					
						23					
15	Speed Loss					24					
16	Quality Problem With Packaging					25					
17	No. of Outer Wastages					26					
18	Machine Adjustment					27					
NOTE:						28					
						29					
						30					
						31					
						32					
						33					
						34					
						35					
						END OF SHIFT TOTAL				CASES	