



Suchayan Ghoshal

Packaging Development Executive, Titan Biotech Ltd., Bhiwadi, Rajasthan
Packaging Technologist, Indian Institute of Packaging, Kolkata

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Career Objective

- A **challenging career** as a packaging professional
- Participation in **Research and Development** regarding Packaging Development
- Developing a strong understanding about new development of packaging material
- Proper Orientation of Supply-chain for flawless and smooth production line
- Thorough knowledge in **Packaging Material conversion line**

Work Experience

Titan Biotech Ltd.

June 2022- Present

Packaging Development Executive,

Titan Biotech Ltd., Bhiwadi, Rajasthan is one of the leading biotech company in India and most of the business is related to exporting to MNC companies of food, pharma and other company. Titan Biotech Ltd. is doing its landmark in Indian market too, along with export market with the brand name of "TM Media".

Responsibilities:

- Leading a small team for Packaging Development inside the company
- Introduction of the Packaging Development Department in the Company.
- Developing a Proper Quality Testing Laboratory for Packaging Materials in the company
- Introducing different SOPs regarding new departmental launch, Reviewing them and getting them approved
- New Development and Existing Development of Packaging Materials
- Introducing new style for packaging in the plant.
- Applying existing experience in flexible packaging in current scenario of packaging materials in Titan Biotech Ltd.
- Participating in packaging material vendor approval, audit and vendor training processes
- Looking forward about more upgradation for the benefit of the organization

Constantia Creative Polypack

Nov 2018 –June 2022

Quality Control and Assurance (QA & QC) Officer

3 Years and a half

Constantia Flexibles (Creative Polypack Pvt. Ltd), Domjur, Howrah, is a flexible laminate manufacturing company with a capacity of 1000+ M.T. production per month and capable of manufacturing up to 4 layer laminate structure (both adhesive laminate and extrusion laminate) with rotogravure printing (both reverse

and surface printing) and 3 layer and 5 layer polyethylene film manufacturing facilities.

Responsibilities:

- Quality assurance of the flexible laminate materials manufactured in the plant (Constantia Flexibles)
- Online Quality checking of the incoming raw material e.g. Films, solvents, packing materials
- Online Quality checking of the Printing process and lamination process
- Online Quality Checking of the Slitted pre-despatched finished materials
- Reduction in In-house rejection and taking corrective measures of the quality issue, hence reflection in In-house wastage reduction and cost optimisation
- Short time framed projects to prevent damage and wastage.
- Taking part in continuous assessment and development of packaging materials in Cost effective way as well as in the vision of quality assurance
- Reduction in customer complaint generation and corrective measures for it
- Attending the Customer Complains (accompanied in group) and finding a relevant solution for it.
- Detailed Documentation of Audit reports in quality assurance department

Manjushree Innovations Pvt Ltd

February 1st, 2018 – June 30th, 2018

Packaging Internship Trainee

5 months

Manjushree Innovations Private Limited (MIPL), formerly Manjushree Polypack Private Limited (MPPL), is a small scale growing company of flexible laminates manufacturing in Guwahati, Assam.

Responsibilities:

- Streamlining of Procurement Function
- Quality Checking of manufactured materials
- Quality Assurance Audit Report making
- Negotiation with suppliers for proper documentation of the purchase function
- Preparation of a proper SOP for a streamlined and flawless procurement line in future.

Professional Skills

- **Packaging Development**
- **NPD (New Packaging Development) and EPD (Existing Packaging Development)**
- **Quality Testing of Packaging Materials**
- **Good manufacturing practice and hazard analysis and critical control points**
- **Vendor Audit, Assessment and analysis generation**
- **Flexible Packaging, Printing and Lamination**
- **Streamlining of Procurement Process**
- Fishbone diagram, Root Cause analysis
- AutoCAD & Solid works
- Enterprise Resource Planning
- MS Office, Basic Computer Programing Language (C), Windows OS

Projects

Development of Export CFB Box instead of HDPE Drums (Titan Biotech Ltd.):

In general in Titan Biotech Ltd., most of the export bulk quantity was sent by HDPE Drums, but due to heavy fluctuation in price of drums, we decided to shift the whole packaging of bulk materials in CFB Boxes and successfully implemented the boxes for export deliveries

Later on, after successful implementation of this project, we implemented all the bulk deliveries (Export and Domestic) in CFB Boxes only.

Reduction in Packaging Materials in Bulk Packaging of Paper Laminated Bags (Titan Biotech Ltd.):

Initially, at our end all the suppliers of Paper Laminated Bags were providing three side sealed bags; We introduced Bottom stitched and centre sealed paper laminated bags and reduced packaging material consumption and cost saving as well.

Introduction of PET Bottles in spite of Glass Bottles (Titan Biotech Ltd.):

In today's market plastic bottles are always a good choice in comparison with glass bottles. We took a particular materials, which was delivered in glass bottles and there is no strict requirement for glass bottles, hence we introduced a similar kind of PET bottle, and developed a CFB Inner BOX and CFB Shipper Box for that bottle. This reduced the Freight charge for the item.

Resolution of Continuous Failure of Corrugated Box (Constantia Flexibles):

Working on the continuous failure of CFB Box for Packaging of Laminated Rolls on the way to customer end or in the warehouse, searching for the reasons of failure and solving the issue by co-ordinating with the vendors.

Streamlining of Purchase Function (Manjushree Innovations Pvt. Ltd.):

Identifying the gaps in purchase function, properly root cause analysis of those gaps and flaws, without any hesitation sharing those with relevant departments and finding the proper solutions. Even after sorting out all these issues regarding purchase line, to prevent further issues, making SOPs for a flawless purchase function

Education

Post-Graduation Diploma in Packaging 2016-2018

Indian Institute of packaging, Kolkata

Percentage obtained: 71.57%

Projects Done:

Industrial Project: Streamlining of Purchase Function

Bachelor in Science 2012-2016

City College, University of Calcutta, Kolkata

Percentage obtained: 55%

Specialization: Physics Honours

Higher Secondary 2010- 2012

Uttarpara Govt. High School

Percentage obtained: 73.8%

Awards and Achievements	<p>Highest Monthly Production assistance: <u>During Covid-19 pandemic situation</u>, on September, 2020, assisted and assured the quality of the highest production (1420 MT) and awarded for that.</p> <p>Breaking the record: <u>During Covid-19 2nd wave</u>, on May 2021, assisted and assured the quality of new highest production record (1450 MT) of the organization.</p>
Language Proficiency	<ul style="list-style-type: none"> • English • Hindi • Bengali (mother tongue)
Interest	<ul style="list-style-type: none"> • Painting • Music
Personal Details	<ul style="list-style-type: none"> • Date of Birth: 17th May, 1994 • Marital Status: bachelor
References	<p>LinkedIn: https://www.linkedin.com/in/suchayan-ghoshal-7009b7152</p>

Declaration:

I do hereby that the above particulars of information and facts stated are true, correct and complete to the best of my knowledge and belief.

Suchayan Ghoshal