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#### 2 OVERVIEW

Reach System is equipped with sophisticated electronics enabling it to perform a variety of functions without the need for external logic or feedback. Communication with the device is made via a full duplex RS232 connection using the Reach Communication Protocol laid out below. The protocol is designed to be expandable for multi axis configurations and robust in dealing with bad connections.

## 3 Packet Structure

The Packet structure is as follows

Table 1 Packet Structure

OVERHEAD BYTE	DATA	PACKET_ID	DEVICE_ID	LENGTH	8BIT_CRC	0x00
1	1:LENGTH-4	LENGTH-3	LENGTH-2	LENGTH-1	LENGTH	
COBS Byte	DATA	FOOTER			TERMINATOR	

**OVERHEAD BYTE:** Based on an implementation of COBS

(\https://en.wikipedia.org/wiki/Consistent\_Overhead\_Byte\_Stuffing)

**DATA**: This is the data contained within the packet. Different packets expect different data types. In all cases they are sent as individual bytes and it is up to the encoding and decoding software to parse them accordingly. Packets cannot be larger than 254 bytes including the footer.

**PACKET\_ID**: This is a unique identifier to tell the parsing software what the DATA refers to and how it should be interpreted. The packet ID is a single byte ranging from 0x00 to 0xFF.

**DEVICE\_ID**: This identifies to which device the packet is intended. Within one Reach System product there may be any number of actuators or peripherals. Certain device IDs are used to send commands to multiple devices where as others ensure only a single device will receive the command. The device ID is a single byte between 0x00 and 0xFF. Refer to Table 2/3 for Device ID assignments

**LENGTH**: The length of data and the 4 Byte footer in bytes. One is not required to use this in parsing the data as the footer length remains constant. It is useful in checking for incomplete packets and in cases where communication is unreliable. After byte stuffing the packet is one byte larger than LENGTH.

**8BIT\_CRC**: This is an 8 bit polynomial (x^8+x^6+x^3+x^2+1; 0x14D or 0xA6 in Koopman notation) CRC conducted over the full packet excluding the terminator byte. This implementation is reflected, processing the least-significant bit first, the initial CRC value is 0xFF and the final value is exclusive-or'd with 0xFF. Refer to Section 4 CRC.

**0x00**: The terminating byte signifies the end of the packet stream. Byte stuffing ensures no other 0x00 appear in the data stream.

#### 4 CRC

CRC implementation in Reach Serial Protocol is as follows.

- Polynomial used for CRC table generation is 0x4D.
- Initial CRC value is 0x00.
- Final XOR value is 0xFF.
- Input data is reflected/reversed.

• Result is reflected/reversed (before final XOR step).

An example implementation is shown in Figure 1 below.

CRC width  Bit length:   CRC-8 CRC-16 CRC-32 CRC-64				
CRC parametrization				
Predefined CRC8 • Custom				
CRC detailed parameters				
Input reflected:   ■ Result reflected:  ■				
Polynomial: 0x4D				
Initial Value: 0x00				
Final Xor Value: 0xFF				
CRC Input Data				
String Bytes Binary string				
0xAA 0xD8 0x92 0x84 0x75				
Show reflected lookup table:  (This option does not affect the CRC calculation				
Calculate CRC!				

Result CRC value: 0xD7

Figure 1: Online CRC calculator: http://www.sunshine2k.de/coding/javascript/crc/crc js.html

**NOTE** This implementation demonstrates "MSB first" calculation. CRC calculation may be made more efficient by running calculations "LSB first."

#### 5 Device ID's

Using Manipulators have a unique device ID for each joint, with a specified base. This base device can be the same as the base axis device. The base device processes the kinematics and related settings for the whole manipulator. There is a device id for each function of the manipulator, starting with 0x01 at the jaws incrementing as it propagates down to the base. Table 2 shows this with the Alpha 5 manipulator. Lower function manipulators (4 function or lower) do not have a relevant specific base id. the appropriate device ID can be found for controlling the full range of Reach products. Some packets are axis or base specific and can only be parsed if sent to the appropriate device.

Manipulators have a unique device ID for each joint, with a specified base. This base device can be the same as the base axis device. The base device processes the kinematics and related settings for the whole manipulator. There is a device id for each function of the manipulator, starting with 0x01 at the jaws incrementing as it propagates down to the base. Table 2 shows this with the Alpha 5 manipulator. Lower function manipulators (4 function or lower) do not have a relevant specific base id.

Table 2 Alpha 5 Device IDs

Function (from end)	Axis	DEVICE_ID
Function 1	Linear (Jaws Open Close)	0x01

Function 2	Rotate (Rotate End Effector)	0x02
Function 3	Bend (Elbow Bend)	0x03
Function 4	Bend (Shoulder Bend)	0x04
Function 5	Rotate (Base Rotate)	0x05
ALL	Sends to all functions	0xFF

Table 3 Reach System Manipulator Device IDs

Product	Axes Device IDs	BASE DEVICE_ID
Alpha 5	0x01, 0x02, 0x03, 0x04, 0x05	0x05
Bravo 5	0x01, 0x02, 0x03, 0x04, 0x05	0x0E
Bravo 7	0x01, 0x02, 0x03, 0x04, 0x05, 0x06, 0x07	0x0E

Packets can be communicated to all axis devices using the device ID 0xFF using once packet. This is similar for requesting data described in section 6.2.1. where you can request data from all devices using one packet.

# 6 Packet Listing

The packet listing pertains unique information for each packet receivable and transmittable by Reach System. The information is presented in the following way

Table 3 Packet Listing Meaning

Packet ID	Data	Transmit/Receive	Target Device
The unique packet	The expected data to be	Whether the packet can	The devices this packet
identifier for every	contained within the	be received, transmitted	can be sent to.
different type of	packet	or both.	
packet.			

#### 6.1 Control

#### 6.1.1 MODE

Sets the operating mode of the device. When in Standby, receiving a control command will automatically change the mode of operation. When disabled all other control commands will be ignored. The mode packet is useful in establishing in which mode the device is operating without sending a control demand.

Table 4 Operating Modes

Mode	Byte Value	Hex Value
Standby	0	0x00
Disable	1	0x01
Position	2	0x02
Velocity	3	0x03
Current	4	0x04

Table 5 MODE Packet

Packet ID	Data	Transmit/Receive	Target Device
0x01	1 Byte	Transmit/Receive	Axes devices

Byte value corresponding	
to the desired mode.	

#### 6.1.2 VELOCITY

When sent sets the velocity setpoint of the actuator. When used with a rotational device it is an angular velocity in radians per second and when it is a linear device it is in mm per second. Demanding a velocity setpoint above the maximum limit will set the velocity to maximum.

When received it is the instantaneous velocity of the device.

Note: Sending any control command takes the device out of its previous mode and puts it into requested mode. It is not possible to be in two modes simultaneously.

Table 6 VELOCITY Packet

Packet ID	Data	Transmit/Receive	Target Device
0x02	1 float (4 bytes)	Transmit/Receive	Axes devices
	0 to +-MAX_VELOCITY		

#### 6.1.3 POSITION

When sent sets the absolute position setpoint of the actuator. When used with a rotational device it is an angle between zero and 2PI and when it is a linear device it is a distance in mm. If the position setpoint is outside of the limits the command is ignored.

When received it is the instantaneous position of the device.

Table 7 POSITION Packet

Packet ID	Data	Transmit/Receive	Target Device
0x03	1 float (4 bytes)	Transmit/Receive	Axes devices
	0 to 2PI		

#### 6.1.4 RELATIVE POSITION

When sent sets the relative position of actuator. The actuator will move from its current position the amount specified in the data. When received it is the amount moved since this packet was last sent.

Table 9 RELATIVE POSITION Packet

Packet ID	Data	Transmit/Receive	Target Device
0x0E	1 float (4 bytes)	Transmit/Receive	Axes devices
	0 to 2PI		

#### 6.1.5 INDEXED POSITION

On first receiving indexed position an offset is created between the indexed position demand received and the current position. New indexed positions packets then move the actuators relative to the initial indexed position.

Indexed Position is similar to Relative Position except it has the advantage of not relying on all packets to be received in order to reach the required position.

Table 10 INDEXED POSITION Packet

Packet ID	Data	Transmit/Receive	Target Device
0x0D	1 float (4 bytes)	Receive	Axes devices

0 to 2PI		
----------	--	--

#### 6.1.6 CURRENT

When sent sets the current setpoint of the motor windings in mAh. Demanding current that is out of range will set the current to maximum.

When received it is the instantaneous current of the device.

Note: This command should not be required regularly and is intended more as means of monitoring actuator torque.

Table 11 CURRENT PACKET

Packet ID	Data	Transmit/Receive	Target Device
0x05	1 float (4 bytes)	Transmit/Receive	Axes devices
	0 to +-MAX_CURRENT		

#### 6.1.7 INVERSE KINEMATICS: GLOBAL POSITION

Inverse kinematic manipulators only.

Set the end effector coordinate with respect to the base. Three values representing X Y Z coordinate of the end effector in millimetres. If the demand is outside of the workspace the end effector will move to the closest possible position. Details on kinematic properties for the Alpha 5 can be found <a href="https://example.com/here">here</a>.

Seven Function Manipulators only

Reach System seven function manipulators can move the end effector using X, Y, Z coordinates mentioned above as well as yaw, pitch and roll (YPR) rotation in radians.

Table 12 INVERSE KINEMATICS: GLOBAL POSITION PACKET

Packet ID	Data	Transmit/Receive	Target Device
	Full Version	n Only	

#### 6.1.8 INVERSE KINEMATICS: GLOBAL VELOCITY

Inverse kinematic manipulators only.

Move the end effector along a prescribed vector given as XYZ velocities in mm per second.

Seven Function Manipulators only

Reach System seven function manipulators can also rotate the end effector in radians per second.

Rotating the end effector in Y P R in radians per second. Rotations around are rotation rates in radians/second around the local Z, Y and X axes, respectively.

Table 13 INVERSE KINEMATICS: GLOBAL VELOCITY PACKET

Packet ID	Data	Transmit/Receive	Target Device
	Full Versior	Only	
	1 411 1 613101		

#### 6.1.9 INVERSE KINEMATICS: LOCAL VELOCITY

Seven Function Manipulators only

Move the manipulator along a prescribed vector given as an X, Y, Z velocity in mm/second as well as rotating the end effector in Y P R in radians per second. Rotations around are rotation rates in radians/second around the local Z, Y and X axes, respectively.

Table 15 INVERSE KINEMATICS: GLOBAL VELOCITY PACKET

Packet ID	Data	Transmit/Receive	Target Device
	Full Version	n Only	
	T GIT V CTSTOT		

#### 6.2 Monitor

#### 6.2.1 REQUEST

Request a packet ID. On receiving the command, the device will send the packet corresponding to the packet IDs in the data field. Up to 10 packets can be requested in a single packet request. Only packets capable of being transmitted can be requested.

Table 16 REQUEST Packet

Packet ID	Data	Transmit/Receive	Target Device
0x60	1 to 10 Bytes	Transmit	Axes Devices
	Bytes corresponding to		
	valid Packets IDs		

#### 6.2.2 VOLTAGE

The supply voltage of the device.

Table 17 VOLTAGE Packet

Packet ID	Data	Transmit/Receive	Axis
0x90	1 float (4 Bytes)	Receive	Axes Devices
	The supply voltage in Volts		

#### 6.2.3 SERIAL NUMBER

The unique Serial Number

Table 18 SERIAL NUMBER packet

Packet ID	Data	Transmit/Receive	Axis
0x61	1 float (4 Bytes)	Receive	Axes Devices
	4 digit Number		

# 6.2.4 MODEL NUMBER

Model Number of Device

Table 19 MODEL NUMBER Packet

Packet ID	Data	Transmit/Receive	Axis
0x62	1 float (4 Bytes)	Receive	All devices
	4 Digit Number		

#### 6.2.5 SOFTWARE VERSION

Software Version of current firmware loaded on Device. Three bytes for major sub major and minor version number.

Table 20 SOFTWARE VERSION Packet

Packet ID	Data	Transmit/Receive	Axis
0x6C	3 Bytes	Receive	All devices
	Version Byte1.Byte2.Byte 3		

#### 6.2.6 FORCE TORQUE SENSOR READING

The reading of the current force (N) and torque (Nm) loaded on the force torque sensor on the arm. To request this reading, request from Device ID 0x0D.

Send this packet to tare the force torque sensor. The force torque sensor will tare off the internal readings.

Table 21 FORCE TORQUE SENSOR READING Packet

Packet ID	Data	Transmit/Receive	Axis
0xD8	6 Floats	Receive/Transmit	All devices
	FX, FY, FZ, Force (N)		
	TX, TY, TZ, Torque (Nm)		

#### 6.2.7 INTERNAL HUMIDITY

Bravo Manipulators only

A measure of internal humidity in a joint. Measured in percentage.

Table 22 INTERNAL HUMIDITY Packet

Packet ID	Data	Transmit/Receive	Axis
0x65	1 float	Receive	Axes Devices

#### 6.2.8 INTERNAL TEMPERATURE

The internal temperature of the device. Useful in monitoring motor winding temperatures under high loads. In cold environments, it is sometimes possible to overload the motor to achieve greater torque. Measured in degrees Celsius.

Table 23 INTERNAL TENPERATURE Packet

Packet ID	Data	Transmit/Receive	Axis
0x66	1 float	Receive	Axes Devices

#### 6.2.9 INTERNAL PRESSURE

Bravo Manipulators Only

A measure of internal pressure in a joint. Measured in bar.

Table 24 INTERNAL PRESSURE Packet

Packet ID	Data	Transmit/Receive	Axis
0x67	1 float	Receive	Axes Devices

## 6.3 Configure

The packets listed here are used to change the configuration settings of the device.

#### 6.3.1 SAVE CONFIGURATION

When the SAVE packet is sent to a Device\_ID target, it initiates SAVE on that Device\_ID only.

Table 25 SAVE CONFIGURATION Packet

Packet ID	Data	Transmit/Receive	Axis
0x50	None	Receive	All devices

#### 6.3.2 HEARTBEAT FREQUENCY

Sets the frequency of the packets to be sent autonomously from the device.

Table 26 HEARTBEAT FREQUENCY Packet

Packet ID	Data	Transmit/Receive	Axis
0x92	1 Byte The Byte value corresponding to the required heartbeat frequency (1-255). A value of 0 will disable the heartbeat.	Transmit/Receive	All devices

#### 6.3.3 HEARTBEAT SET

Sets the packets to be sent at the specified heartbeat frequency. Setting the heartbeat frequency to OFF clears all the packets being sent. This is set to 0 (no heartbeat) by default.

Table 27 HEARTBEAT SET Packet

Packet ID	Data	Transmit/Receive	Axis
0x91	Up to 10 bytes pertaining to the required packets IDs to be sent	Transmit/Receive	All devices

#### 6.3.4 POSITION LIMITS

Configures custom minimum and maximum position limits. These will not override the factory limits. In a rotary device, it is an angle in radians and on a linear device it is a position in mm.

Table 28 POSITION LIMIT

Packet ID	Data	Transmit/Receive	Axis
0x10	Two floats the first corresponding to the maximum position and the second to the minimum position	Transmit/Receive	Axes Devices

#### 6.3.5 VELOCITY LIMITS

Configures the maximum and minimum velocity (minimum velocity is negative and refers to the maximum velocity in the negative direction). These will not override the factory limits. In a rotary device it is an angular rate in radians/second and on a linear device it is a position in mm/second.

Table 29 VELOCITY LIMIT Packet

Packet ID	Data	Transmit/Receive	Axis
0x11	Two floats the first corresponding to the maximum position and the second to the minimum velocity	Transmit/Receive	Axes Devices

#### 6.3.6 CURRENT LIMITS

Configures the maximum and minimum current, (minimum current is negative and refers to the maximum current in the negative direction). These will not override the factory limits. It is a value in mAh.

Table 30 CURRENT LIMIT Packet

Packet ID	Data	Transmit/Receive	Axis
0x12	Two floats the first	Transmit/Receive	Axes Devices
	corresponding to the		
	maximum current and the		
	second to the minimum		
	current		

#### 6.3.7 WORKSPACE RESTRICTIONS

Kinematic Manipulators Only.

Sets workspace restrictions. Workspace restrictions can be set using cylinders or box obstacles and defining them around the environment of the manipulator.

Box obstacles can be defined using an array that represents the coordinates of two diagonally opposed corners of the rectangle given as  $X_1 Y_1 Z_1 X_2 Y_2 Z_2$ . Cylinder obstacles can be defined using an array that represents the coordinates of the ends of the cylinder as well as a radius, given as  $X_1 Y_1 Z_1 X_2 Y_2 Z_2 R$ . The

The defined obstacles represent regions into which the manipulator will not enter.

Workplace Restrictions, such as obstacles and self-collision detection, are only utilised when operating in Velocity, Position, or a kinematics control mode. Operating in Current Mode or Open-Loop Mode will neglect these restrictions.

The workspace restrictions are automatically saved to flash. Up to four box obstacles and four cylinder obstacles can be saved. These are set using the packet ID's laid out below.

Workspace	Packet ID
BOX OBSTACLE 1	
BOX OBSTACLE 2	
BOX OBSTACLE 3	
BOX OBSTACLE 4	
CYLINDER OBSTACLE 1	
CYLINDER OBSTACLE 2	

CYLINDER OBSTACLE 3	
CYLINDER OBSTACLE 4	

#### Table 31 BOX OBSTACLE Packet

# **Full Version Only**

Packet ID	Data	Transmit/Receive	Axis

#### Table 32 CYLINDER OBSTACLE Packet

Packet ID	Data	Transmit/Receive	Axis

#### 6.3.8 FACTORY CLIMATE

Bravo Manipulators Only

A measure of reference climate parameters at completion of assembly. These values are compared to the current readings to determine if a leak has occurred.

If a leak is detected then the corresponding hardware status flags are set.

Table 33 FACTORY CLIMATE Packet

Packet ID	Data	Transmit/Receive	Axis
0x66	3 floats	Receive	Axes Devices
	Reference Temperature		
	Reference Pressure		
	Reference Humidity		

#### 6.3.9 HARDWARE STATUS FLAGS

A 32-bit list corresponding to flags that can be set due to any hardware errors.

Hardware status flags will transmit on its own at a frequency of 1 Hz if any errors are set.

Table 34 FACTORY CLIMATE Packet

Packet ID	Data	Transmit/Receive	Axis
0x66	4 bytes	Receive	Axes Devices
	A, B, C, D		

Table 35 Hardware STATUS FLAGS

Byte	Bit	Description
Α	0x80	FLASH FAILED READ
		Failed to read from flash
	0x40	HARDWARE OVER HUMIDITY
		The humidity levels detected are over acceptable factory humidity
		levels
	0x20	HARDWARE OVER TEMPERATURE
		Joint temperature is over acceptable temperature levels.
	0x10	COMMS SERIAL ERROR
		Serial communication errors detected. This may be due to noise, or
		half duplex communication collisions.
	0x08	COMMS CRC ERROR

-		
		Communication decoding errors detected. This may be due to noise,
		or half duplex communication collisions.
	0x04	MOTOR DRIVER FAULT
		The motor driver is drawing too much current, or the voltage supply is
		too low.
	0x02	ENCODER POSITION ERROR
		Errors found in the joints position encoder. Absolute position may be
		incorrect.
	0x01	ENCODER NOT DETECTED
		Joints position encoder is not detected.
В	0x80	DEVICE AXIS CONFLICT
		Detected an incorrect setup in a devices kinematic chain. Device ids
		must be in the correct order.
	0x40	MOTOR NOT CONNECTED
		Detected that the motor is not connected.
	0x20	MOTOR OVER CURRENT
		The motor is drawing too much current.
	0x10	INNER ENCODER POSITION ERROR
		Errors found in the inner encoder. Commutation of the Joint may be
		affected.
	0x08	DEVICE ID CONFLICT
		Detected multiple devices with the same device id.
	0x04	HARDWARE OVER PRESSURE
		Pressure levels detected are over the factory levels.
	0x02	MOTOR DRIVER OVER CURRENT AND UNDER VOLTAGE
		Motor driver is drawing too much current, or the voltage supply is too
		low
	0x01	MOTOR DRIVER OVER TEMPERATURE
		The motor driver temperature is too high.
С	0x80	Unused
	0x40	Unused
	0x20	Unused
	0x10	Unused
	0x08	Unused
	0x04	Unused
	0x02	Unused
	0x01	Unused
D	0x80	
Bravo Only	0x40	Unused Unused
Diavo Olliy		
	0x20	Unused
	0x10	Unused
	0x08	Unused
	0x04	INVALID FIRMWARE
		Invalid 708 or 703 firmware is loaded on the bravo for the compute
	0.00	module to use.
	0x02	CANBUS ERROR
		Errors found whilst communicating on the CANBUS.
	0x01	POSITION REPORT NOT RECEIVED
		The compute module is unable to get information from the joints.

# 7 Upgrading Firmware

The firmware is upgraded using STM32 bootloader specifications. These can either be integrated directly into a custom interface or run externally via STM's freely available *Flash Loader Demonstrator*.

Bootloader mode is entered when the following packet is received.

Table 38 BOOTLOADER Packet

Packet ID	Data	Transmit/Receive	Axis
0xFF	None	Transmit	Axis devices

To exit bootloader mode a device restart is required.

#### **Documentation:**

http://www.st.com/content/ccc/resource/technical/document/application\_note/b9/9b/16/3a/12/1e/40/0c/C\_D00167594.pdf/files/CD00167594.pdf/jcr:content/translations/en.CD00167594.pdf

Alpha 5 Kinematics and Dynamic Properties: <a href="https://github.com/blueprint-lab/Blueprint-Lab Software/raw/2">https://github.com/blueprint-lab/Blueprint Lab Software/raw/2</a> 83c448a497ca70d2ee8a49aec40a7b90569c846/Documentation/Reach-System-1-Kinematic-and-Dynamic-Properties.pdf

**Software:** http://www.st.com/en/development-tools/flasher-stm32.html

# 8 REVISION HISTORY

Name	Revision	Date	Change
Paul Phillips	V1.1.0	1/9/17	Made separate Document
Paul Phillips	V1.2.0	6/9/17	Changed packet ID of position and velocity packets.
			Added CRC Polynomial.
Paul Phillips	V1.3.0	20/2/18	Added R5M packets
Paul Phillips	V1.4.0	15/8/18	Added further Reach 5 Mini Packets
Jean-Luc Stevens	V1.5.0	16/7/19	Updated Heartbeat Frequency Packet ID
Paul Phillips	V1.6.0	24/10/19	Added model number, version and serial number
			packets
Jean-Luc Stevens	V1.7.0	5/12/19	Added CRC section
Paul Phillips	V1.8.0	24/1/20	Added relative positions and index position
John Sumskas	V1.9.0	7/8/2020	Added Local Coordinate/ Velocity.
			Updated Packet Ids to reflect current system.
			Added Cylinder Obstacles
			Updated Packed IDS to be up to date.
John Sumskas	V1.10.0	22/3/2021	Modified Kinematic Rotation Information.
John Sumskas	V1.11.0	21/6/2021	Added Force Torque Sensor Packet
			Fixed incorrect information in Limits
			Added INTERNAL TEMPERATURE, INTERNAL
			HUMIDITY, INTERNAL PRESSURE, FACTORY CLIMATE,
			HARDWARE STATUS
John Sumskas	V1.11.1	14/7/2021	Fixed Packet ID Error on TEMPERATURE, FACTORY
			CLIMATE and HARWARE STATUS