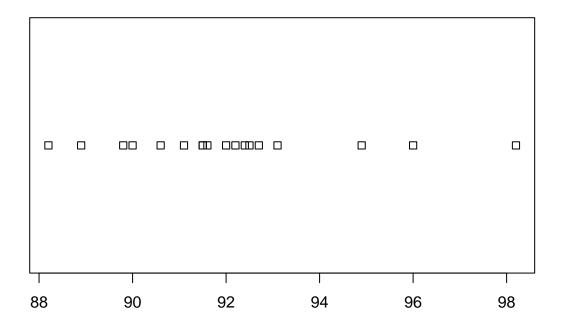
Notes2 Practice

Oxide Example

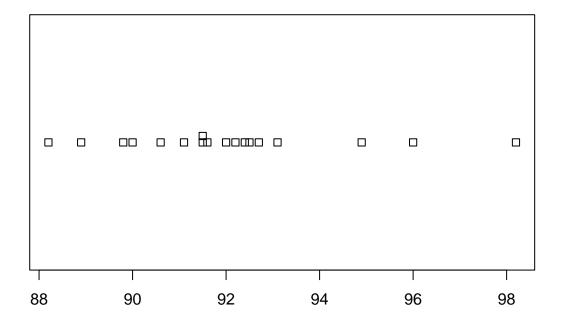
Oxide Layer Thicknesses Example: (f):

```
Thickness<-c(90.0, 92.2, 94.9, 92.7, 91.6, 88.2, 92.0, 98.2, 96.0, 91.1, 89.8, 91.5, 91.5, 90.6, 93.1,
Thickness
## [1] 90.0 92.2 94.9 92.7 91.6 88.2 92.0 98.2 96.0 91.1 89.8 91.5 91.5 90.6 93.1
## [16] 88.9 92.5 92.4
length(Thickness)
## [1] 18
sort(Thickness)
## [1] 88.2 88.9 89.8 90.0 90.6 91.1 91.5 91.5 91.6 92.0 92.2 92.4 92.5 92.7 93.1
## [16] 94.9 96.0 98.2
Thickness<-sort(Thickness, decreasing=FALSE)</pre>
#Thickness <-sort(Thickness , decreasing = TRUE)</pre>
Thickness
## [1] 88.2 88.9 89.8 90.0 90.6 91.1 91.5 91.5 91.6 92.0 92.2 92.4 92.5 92.7 93.1
## [16] 94.9 96.0 98.2
     Oxide Layer Thicknesses Example (g): : Construct a dot plot, frequency histogram, relative
     frequency histogram, and density histogram for the oxide layer thicknesses data
#Dotplot
stripchart(Thickness)
```



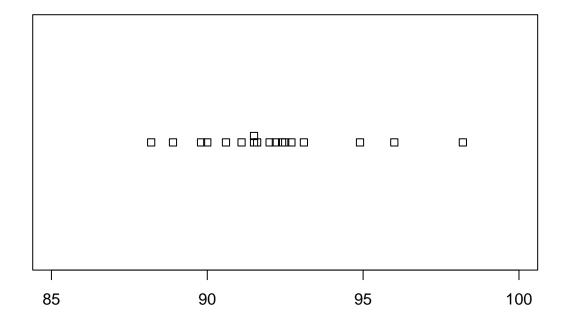
stripchart(Thickness, method="stack", main="Thickness Value")

Thickness Value

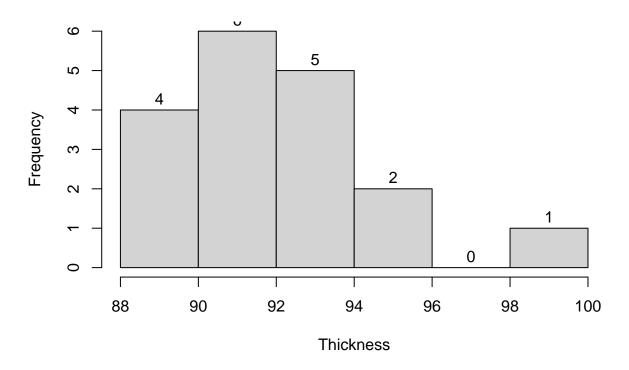


stripchart(Thickness, method="stack", main="Thickness Values", xlim=c(85, 100))

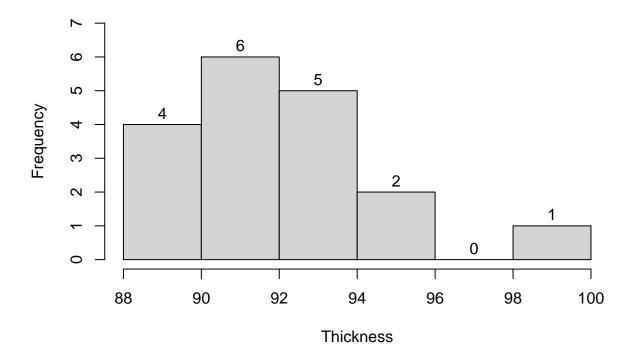
Thickness Values



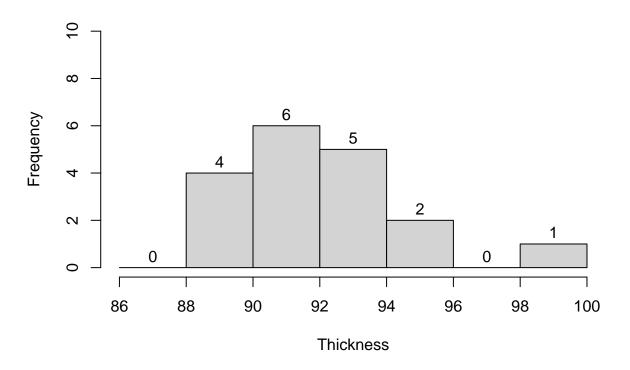
```
#default hist is frequency and bins set for us
hist(Thickness)
hist(Thickness, labels=TRUE)
```



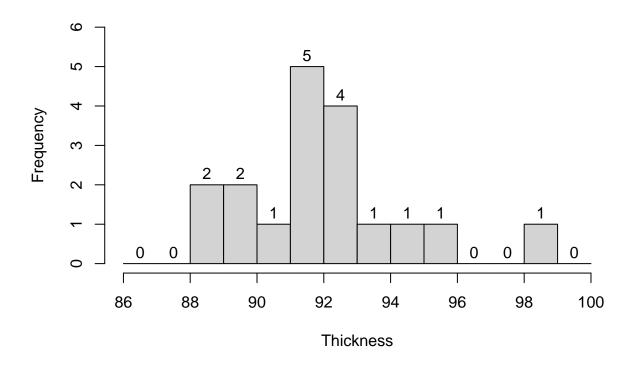
hist(Thickness, labels=TRUE, ylim=c(0,7))



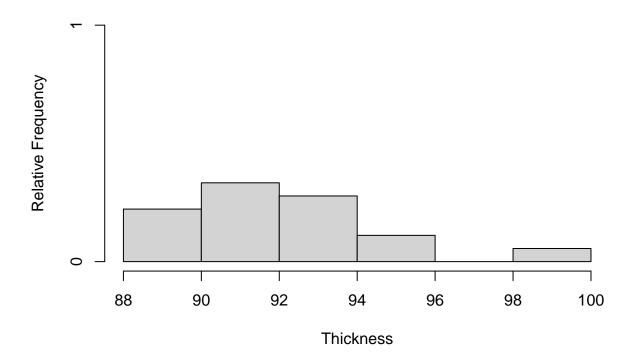
hist(Thickness, breaks=seq(86,100,2), labels=TRUE, ylim=c(0,10))



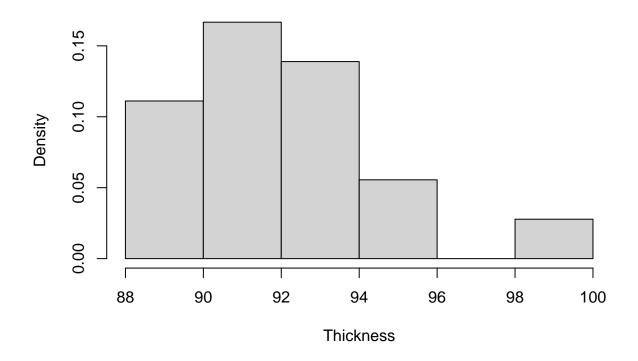
hist(Thickness, breaks=seq(86,100,1), labels=TRUE, ylim=c(0,6))



```
#Relative freq hist
h<-hist(Thickness, plot=FALSE)
h$counts<-h$counts/length(Thickness) #note: length(Thickness) is 18
plot(h, ylab="Relative Frequency", labels=FALSE, ylim=c(0,1))</pre>
```



 $\hbox{\it\#Density histogram will become more useful when we have data sets with a larger number of unique observed hist (Thickness, freq=FALSE)}$



Oxide Layer Thicknesses Example (i): Compute and compare the sample Mode, Mean, and Median of the observed thicknesses

```
mean(Thickness) #92.06667

## [1] 92.06667

sum(Thickness)/length(Thickness) #1657.2/18 long hand

## [1] 92.06667

median(Thickness) #91.8

## [1] 91.8

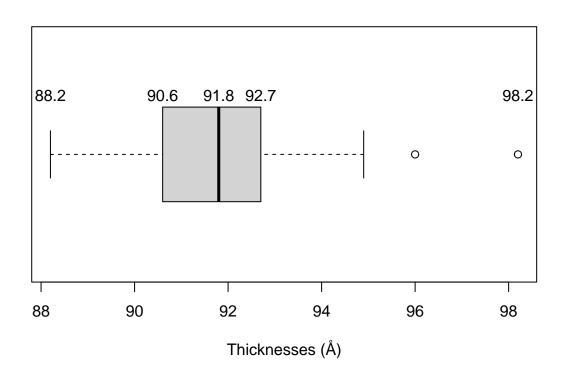
Oxide Layer Thicknesses (j): Compute the 1st, 2nd, and 3rd quartiles for thickness data. Interpret these values.

quantile(Thickness, probs=c(.25, .5, .75))

## 25% 50% 75%
```

90.725 91.800 92.650

```
quantile(Thickness, probs=c(0.25, .50, .75), type=2) #type 7 is default, type=2 is SAS default
## 25% 50% 75%
## 90.6 91.8 92.7
    Oxide Layer Thicknesses Example (k): Compute and compare the range, IQR and Standard
    deviation for the thickness data. Interpret these values.
range(Thickness)
## [1] 88.2 98.2
IQR(Thickness, type=2)
## [1] 2.1
quantile(Thickness, 0.75, type=2, names=FALSE)-quantile(Thickness, 0.25, type=2, names=FALSE)
## [1] 2.1
mean(Thickness)
## [1] 92.06667
sum((Thickness-mean(Thickness))^2) #sum of squared deviations
## [1] 101.24
sqrt(sum((Thickness-mean(Thickness))^2)/17) #sample sd "long hand"
## [1] 2.440347
sqrt(sum((Thickness-mean(Thickness))^2)/(length(Thickness)-1)) #sample sd "long hand"
## [1] 2.440347
sd(Thickness) #sample sd
## [1] 2.440347
    Oxide Layer Thicknesses Example (1): Construct a boxplot for the thickness data
boxplot(Thickness, horizontal=TRUE, xlab="Thicknesses (Å)")
text(x=fivenum(Thickness), labels=fivenum(Thickness), y=1.25)
```



```
quantile(Thickness, type=2)
```

```
## 0% 25% 50% 75% 100%
## 88.2 90.6 91.8 92.7 98.2
```

Oxide Layer Thicknesses m: Suppose the 98.2 had actually been recorded as 99.2. So the thickness values with the error are: 90.0, 92.2, 94.9, 92.7, 91.6, 88.2, 92.0, 99.2, 96.0, 91.1, 89.8, 91.5, 91.5, 90.6, 93.1, 88.9, 92.5, 92.4. How would Mean, Median, Range, IQR, and sample SD be affected by the error? How much would their value[s] change? How would the graphical summaries change?

```
Thickness_Error<-c(90.0, 92.2, 94.9, 92.7, 91.6, 88.2, 92.0, 99.2, 96.0, 91.1, 89.8, 91.5, 90.6, # or by copying and editing the original vector
Thickness_Error2<-Thickness
Thickness_Error2[18]<-99.2
Thickness_Error2

## [1] 88.2 88.9 89.8 90.0 90.6 91.1 91.5 91.6 92.0 92.2 92.4 92.5 92.7 93.1

## [16] 94.9 96.0 99.2

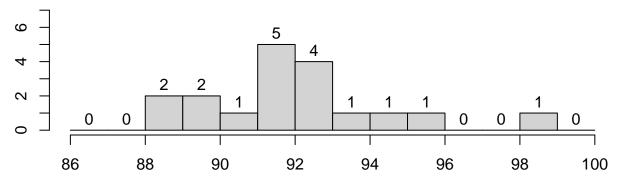
mean(Thickness_Error); mean(Thickness_Error2)

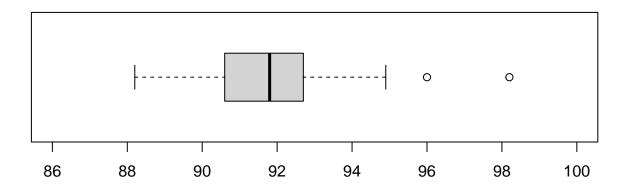
## [1] 92.12222

## [1] 92.12222
```

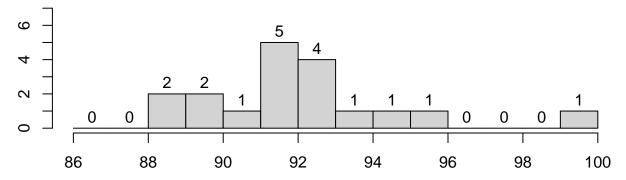
```
sum(Thickness_Error) ; sum(Thickness_Error2)
## [1] 1658.2
## [1] 1658.2
median(Thickness_Error)
## [1] 91.8
quantile(Thickness_Error, type=2)
     0% 25% 50% 75% 100%
## 88.2 90.6 91.8 92.7 99.2
range(Thickness_Error)
## [1] 88.2 99.2
sd(Thickness_Error)
## [1] 2.59469
#Graphs of correct data
par(mfrow=c(2,1), mar=c(2.5,2,2,1)) #This makes two rows of graphs in 1 column and sets the margins
hist(Thickness, labels=TRUE, ylim=c(0,7),
    breaks=seq(86,100,1), main="Thicknesses (Å)")
boxplot(Thickness, horizontal=TRUE, ylim=c(86,100))
```

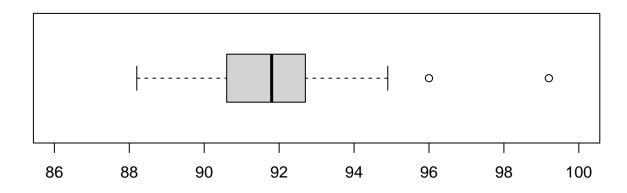






Thicknesses with Error (Å)

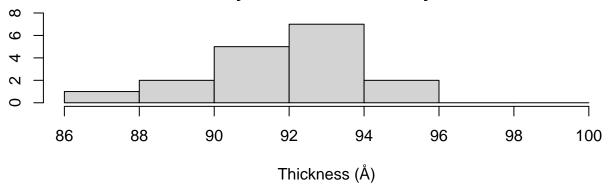




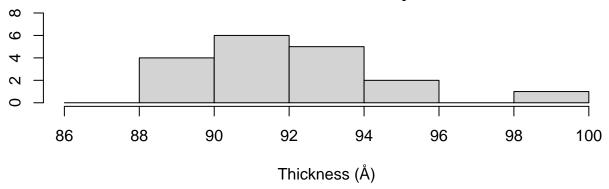
par(mfrow=c(1,1), mar=c(5, 4.1, 4.1, 2.1)) #This resets the graphics window to 1 graph at a time and re

Thickness Example (n): comparing 2 samples

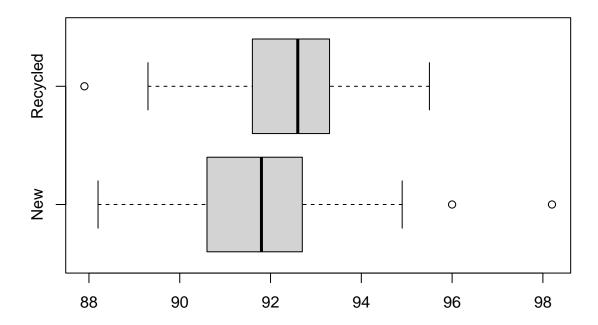




New Wafer Oxide Layer



Oxide Layer Thickness (Å)



```
mean(Thickness_new); mean(Thickness_rec)

## [1] 92.06667

## [1] 92.12941

median(Thickness_new); median(Thickness_rec)

## [1] 91.8

## [1] 92.6

sd(Thickness_new); sd(Thickness_rec)

## [1] 2.440347

## [1] 1.934801

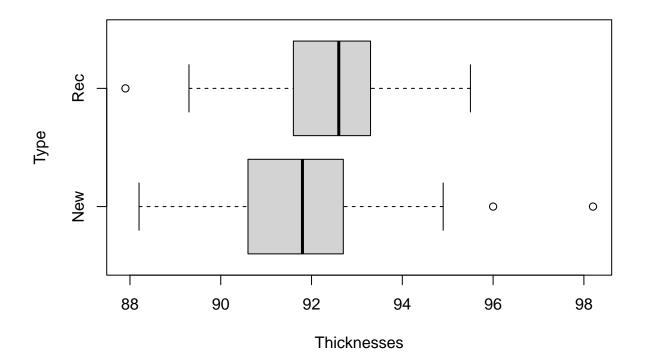
IQR(Thickness_new, type=2); IQR(Thickness_rec, type=2)

## [1] 2.1
```

[1] 1.7

If Time: Thickness data from .csv file

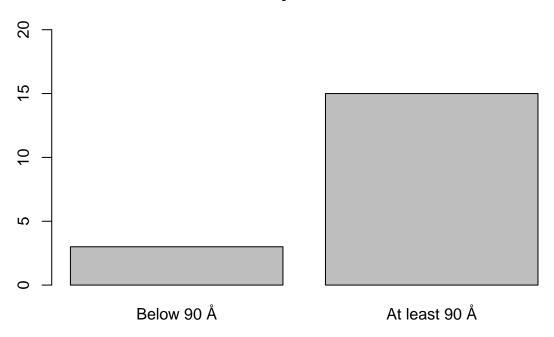
- (1) Navigate to folder that holds .Rmd and .csv file in Files pane
- (2) Set folder in Files pane as working directory
- (3) Read data into data frame using read.csv() command



```
#other summaries and graphs in base R require you save off the vectors of data separately
#this gets a dataframe and then vector of thicknesses for New Wafers
New_df<-subset(Thickness_Data, Type=="New")
Thick_new<-New_df$Thicknesses
mean(Thick_new); sd(Thick_new)</pre>
```

```
## [1] 92.06667
## [1] 2.440347
\hbox{\it\#this gets a data frame and then vector of thicknesses for Rec Wafers}
Rec_df<-subset(Thickness_Data, Type=="Rec")</pre>
Thick_rec<-Rec_df$Thicknesses
mean(Thick_rec); sd(Thick_rec)
## [1] 92.12941
## [1] 1.934801
     Oxide Thickness example o: Summarize the observed sample according to the variable "Oxide
     Thickness Less than 90"
Thickness<90
## [1] TRUE TRUE TRUE FALSE FALSE FALSE FALSE FALSE FALSE FALSE FALSE
## [13] FALSE FALSE FALSE FALSE FALSE
sum(Thickness<90) #3 Trues (1) 15 Falses (0)</pre>
## [1] 3
sum(Thickness>=90)
## [1] 15
barplot(height=c(3,15), names=c("Below 90 Å", "At least 90 Å"), ylim=c(0,20), main="Oxide Layer Thickne
```

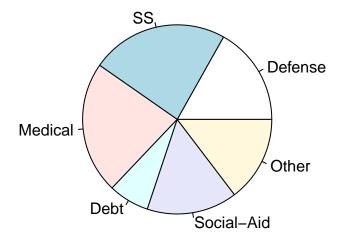
Oxide Layer Thickness



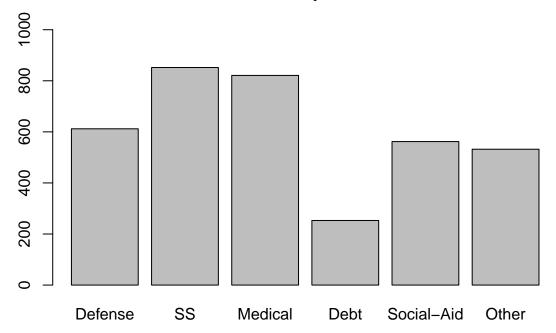
Government Spending

Gov Spending pie chart and bar chart.

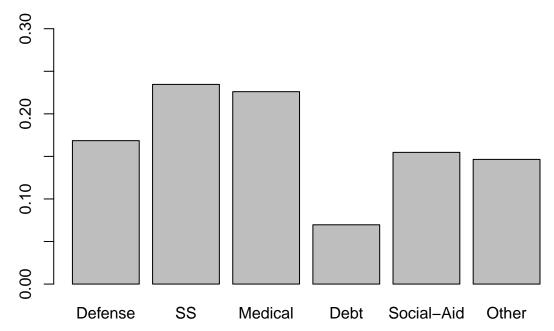
```
Dollars<-c(612, 852, 821, 253, 562, 532)
#Pie Chart
pie(Dollars, labels=c("Defense", "SS", "Medical", "Debt", "Social-Aid", "Other"), main="2014 Gov Expend
```



#BarPlot
barplot(height=Dollars, names.arg=c("Defense", "SS", "Medical", "Debt", "Social-Aid", "Other"), main="2

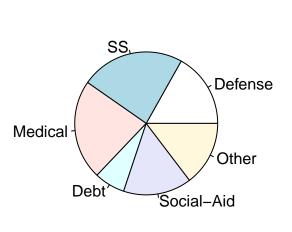


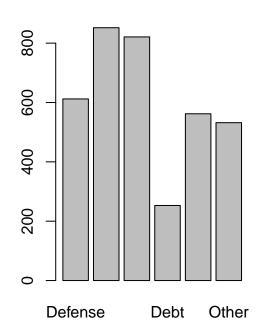
barplot(height=Dollars/sum(Dollars), names.arg=c("Defense", "SS", "Medical", "Debt", "Social-Aid", "Oth



```
par(mfrow=c(1,2))
pie(Dollars, labels=c("Defense", "SS", "Medical", "Debt", "Social-Aid", "Other"), main="2014 Gov Expend
barplot(height=Dollars, names.arg=c("Defense", "SS", "Medical", "Debt", "Social-Aid", "Other"), main="2
```

2014 Gov Expenditures





```
par(mfrow=c(1,1))

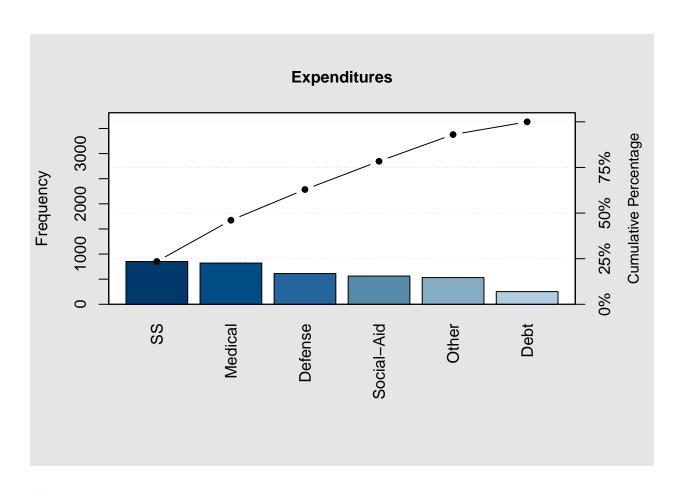
#Pareto Chart
#Dollars<-c(612, 852, 821, 253, 562, 532)
names(Dollars)<-c("Defense", "SS", "Medical", "Debt", "Social-Aid", "Other")

#Load pareto.chart() function from qcc package
#install.packages("qcc")
library(qcc)</pre>
```

Package 'qcc' version 2.7

Type 'citation("qcc")' for citing this R package in publications.

pareto.chart(Dollars, main="Expenditures")



##					
##	Pareto chart	analysis for	r Dollars		
##		Frequency	Cum.Freq.	Percentage	Cum.Percent.
##	SS	852.000000	852.000000	23.458150	23.458150
##	Medical	821.000000	1673.000000	22.604626	46.062775
##	Defense	612.000000	2285.000000	16.850220	62.912996
##	Social-Aid	562.000000	2847.000000	15.473568	78.386564
##	Other	532.000000	3379.000000	14.647577	93.034141
##	Debt	253.000000	3632.000000	6.965859	100.000000