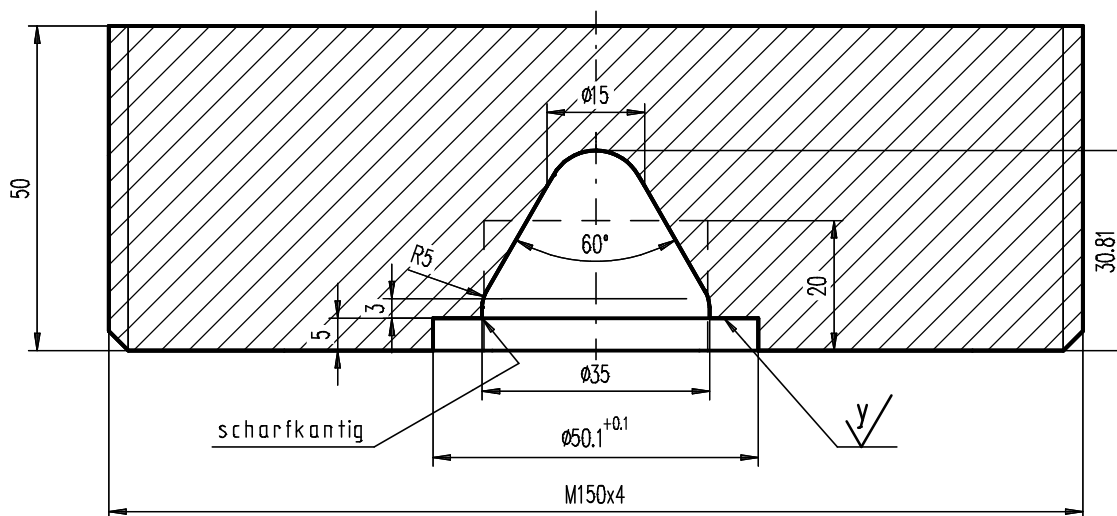
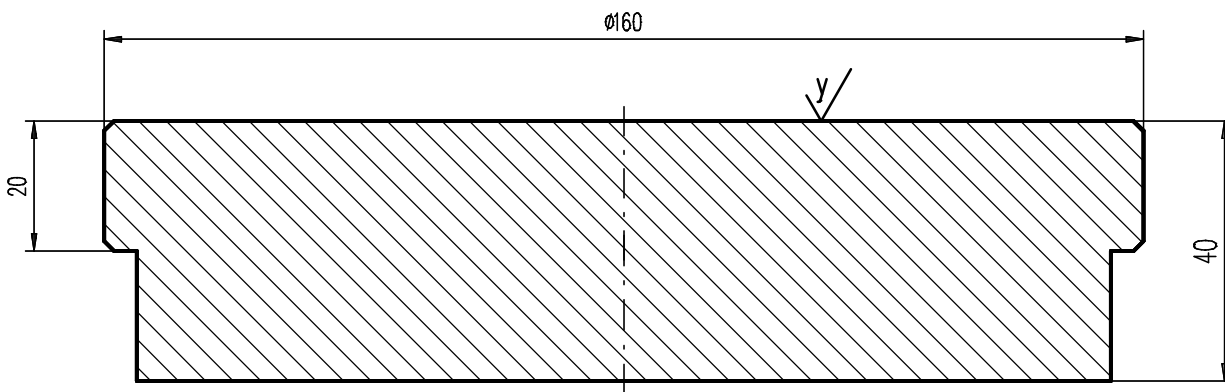
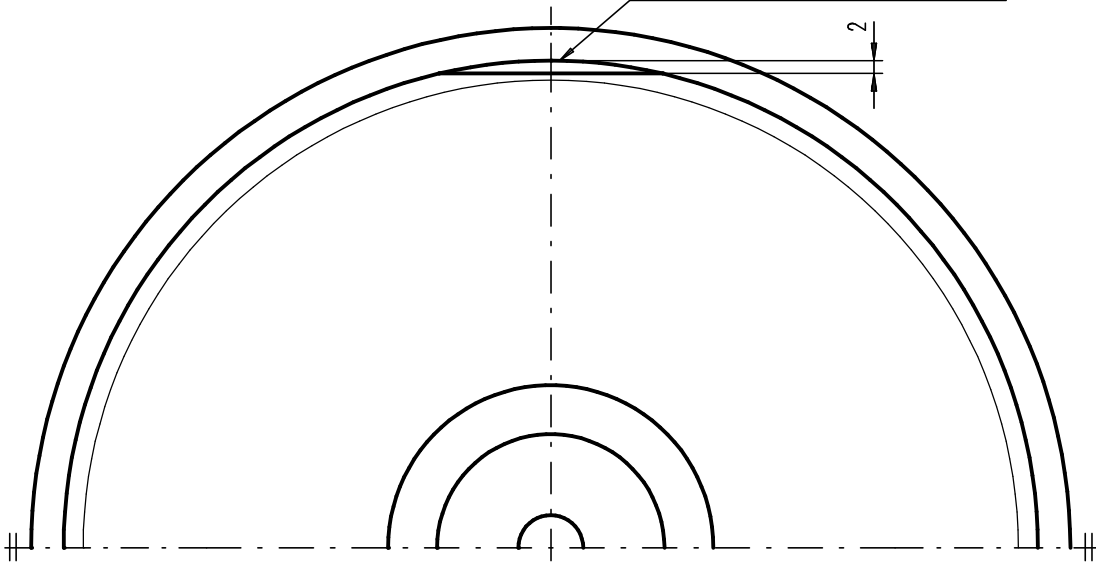


beidseitig Anfräsung
zum Spannen



$\sqrt{x/}$ ($\sqrt{y/}$)
 $\sqrt{x/} = \sqrt{\text{gedreht}} / R_z 16$
 $\sqrt{y/} = \sqrt{\text{feinstgedreht}} / R_z 4$

Fasen: 1.5x45°