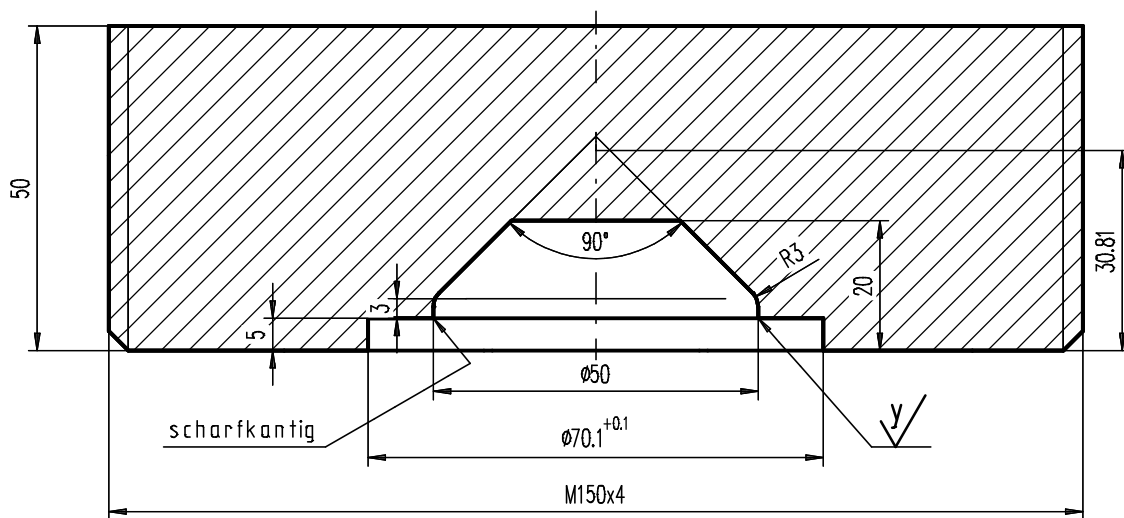
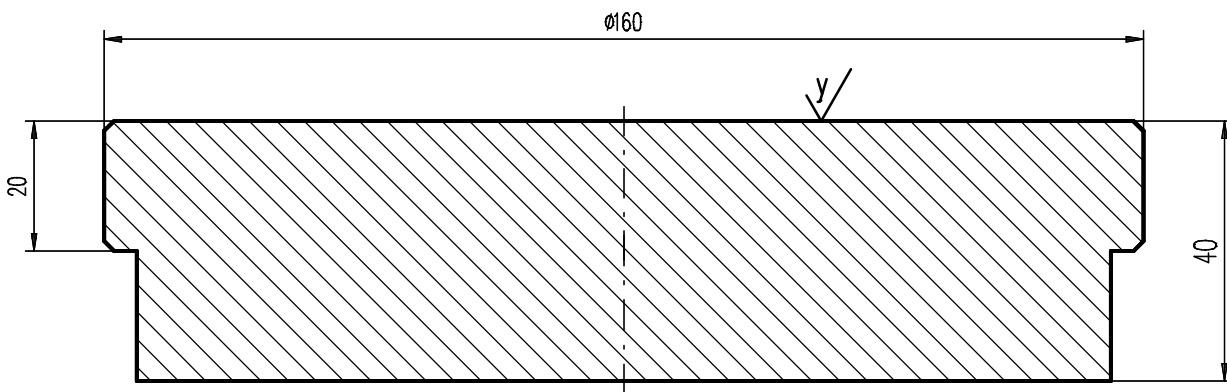
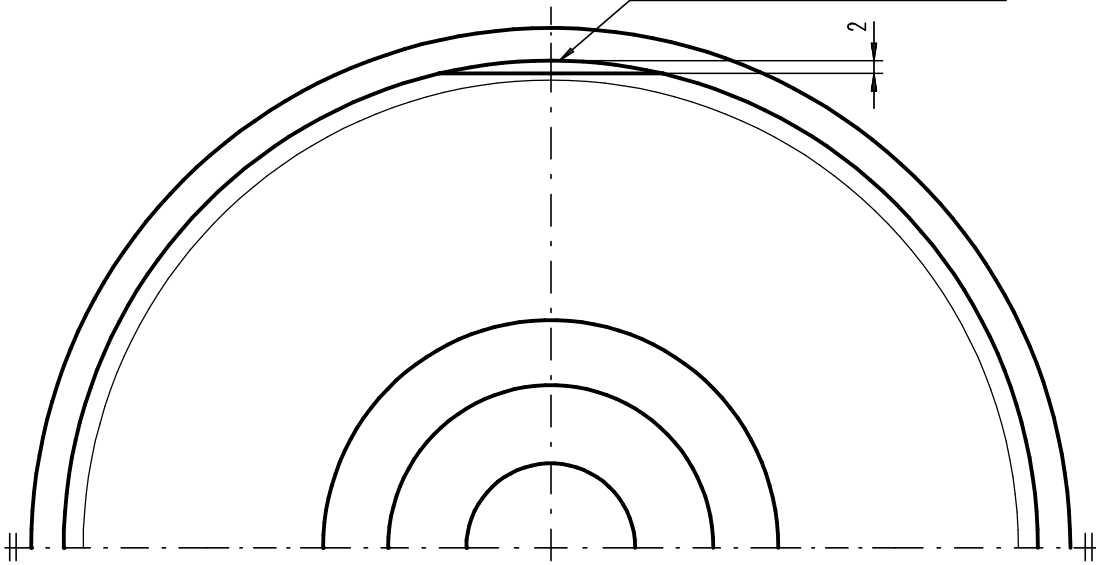


beidseitig Anfräsung
zum Spannen



$\sqrt{\text{x}}$ ($\sqrt{\text{y}}$)
 $\sqrt{\text{x}} = \sqrt{\text{gedreht}} R_z 16$
 $\sqrt{\text{y}} = \sqrt{\text{feinstgedreht}} R_z 4$

Fasen: 1.5x45°