Preforming of the polyimide electrodes into a cylinder using an aperture and heatshrink tube

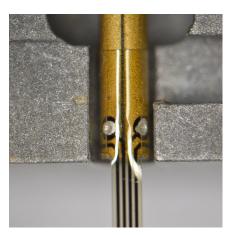






Bonding of the polyimide electrodes to the piezoelectric tube





Centering of the fiber-GRIN in the piezoelectric tube in a v-groove using FR-2 fittings.

Centering of the scanner in the housing using a pilot laserand the multile alignment features from the housing.







