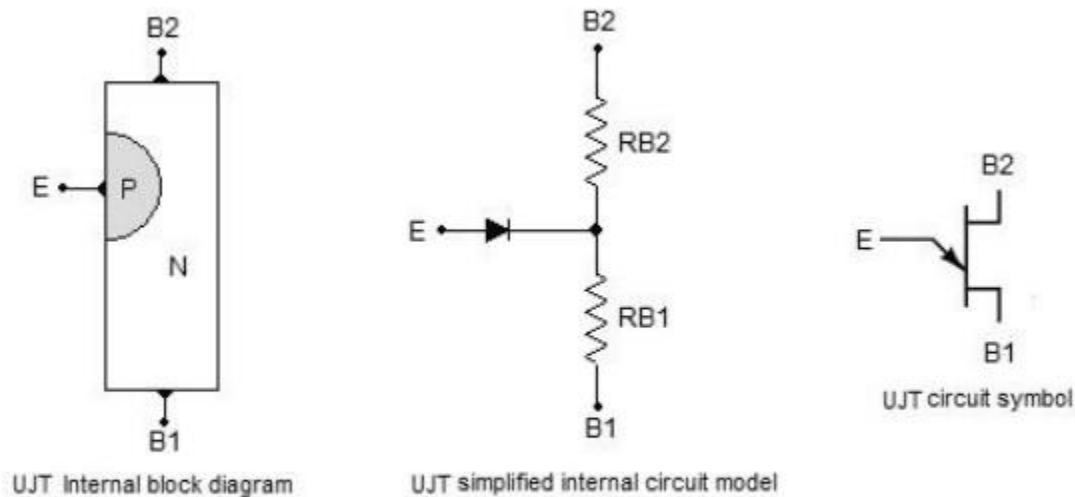


## UJT

### 3.6.1 Basic Operation

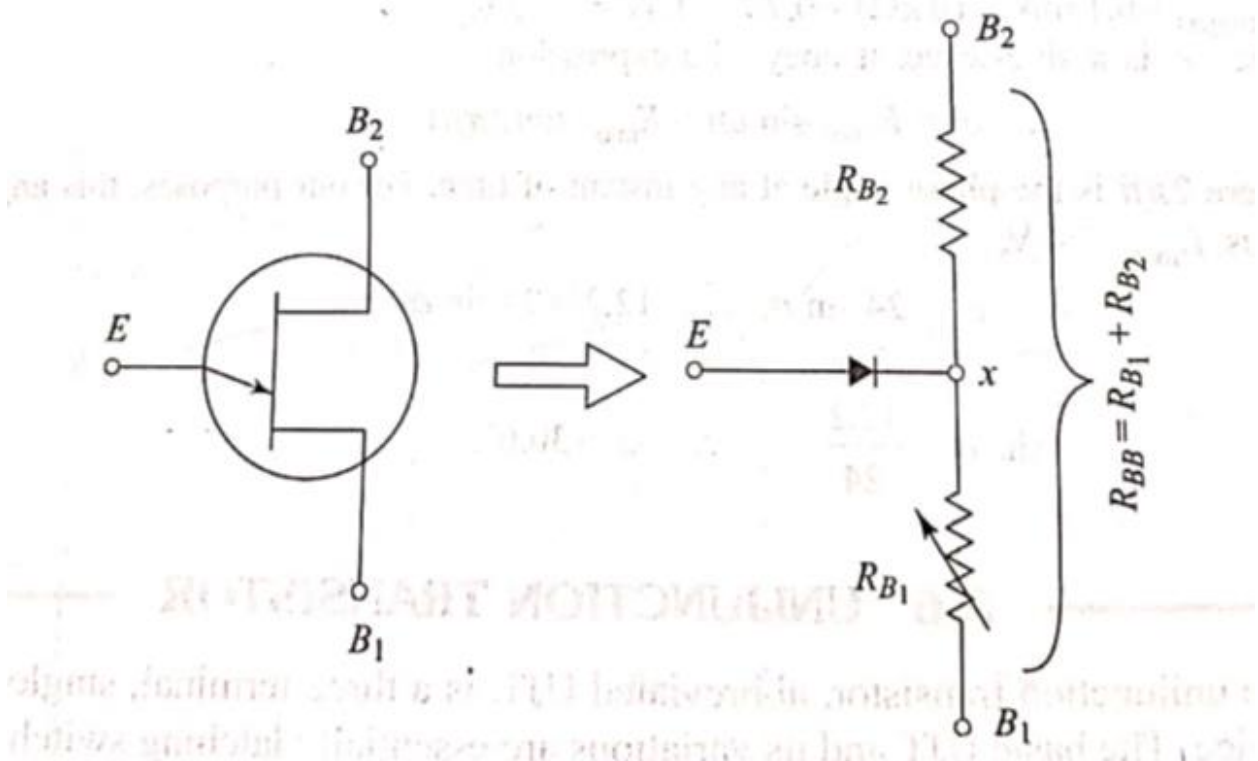
A typical UJT structure, pictured in following figure, consists of a lightly doped, N-type silicon bar provided with ohmic contacts at each end. The two end connections are called base-1, designated B1, and base-2, B2. A small, heavily doped P-region is alloyed into one side of the bar closer to B2. This P-region is the UJT emitter E, and forms a P-N junction with the bar.



**Figure 5.1 UJT structure, Equivalent circuit and Symbol**

An interbase resistance,  $R_{BB}$  exists between B1, and B2. It is typically between 4 k $\Omega$  and 10 k $\Omega$ , and can easily be measured with an ohmmeter with the emitter open.  $R_{BB}$  is essentially the resistance of the N-type bar. This interbase resistance can be broken up into two resistances, the resistance from B1 to emitter called  $R_{B1}$  and resistance from B2, to emitter called  $R_{B2}$ . Since the emitter is closer to B2, the value of  $R_{B1}$  is greater than  $R_{B2}$  (typically N-type bar 4.2 k $\Omega$  vs 2.8 k $\Omega$ ).

The operation of the UJT can better be explained with the aid of an equivalent circuit. The UJT's circuit symbol and its equivalent B circuit are shown in Fig. 3.15. The diode represents the PN junction between the emitter and the base-bar (point x). The arrow through  $R_{B1}$  indicates that it is variable since during normal operation it may typically range from 4 k $\Omega$  down to 10 $\Omega$ .



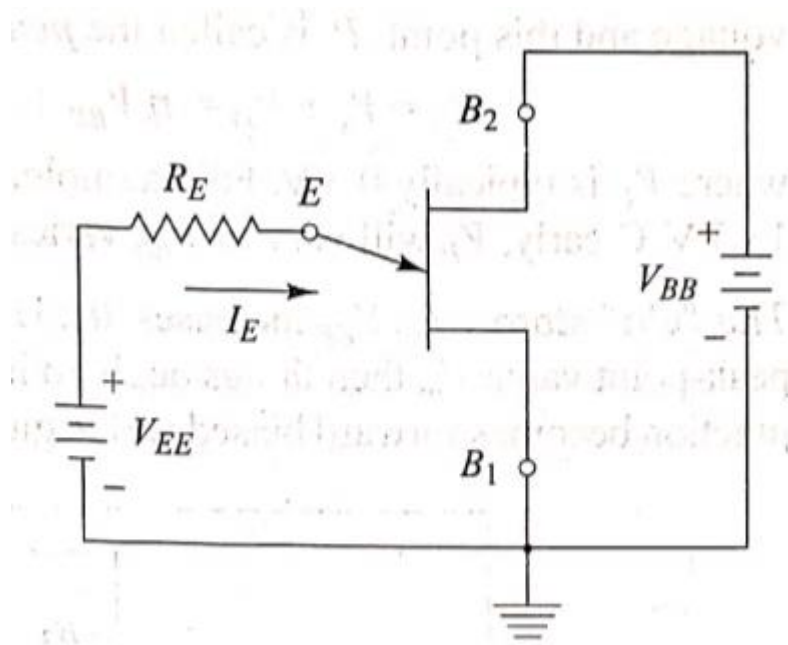
**Fig. 3.15** UJT symbol and equivalent circuit

The essence of UJT operation can be stated as follows:

(a) When the emitter diode is reverse biased, only a very small emitter current flows. Under this condition,  $R$ , is at its normal high-value (typically 4 k $\Omega$ ). This is the UJT's "off" state.

(b) When the emitter diode becomes forward biased,  $R$  drops to a very low value (reason to be explained later) so that the total resistance between  $E$  and  $B$  becomes very low, allowing emitter current to flow readily. This is the "on" state.

**Circuit-operation** The UJT is normally operated with both  $B_2$ , and  $E$  biased positive relative to  $B_1$  as shown in Fig. 3.16.  $B_1$  is always the UJT reference terminal and all voltages are measured relative to  $B_1$ . The  $V_{BB}$  source is generally fixed and provides a constant voltage from  $B_2$  to  $B_1$ . The  $V_{EE}$  source is generally a variable voltage and is considered the input to the circuit. Very often,  $V_{EE}$  is not a source but a voltage across a capacitor.



**Fig. 3.16** Normal UJT biasing

We will analyze the UJT circuit operation with the aid of the UJT equivalent circuit, shown inside the dotted lines in Fig. 3.17(a). We will also utilize the UJT emitter-base-1  $V_E$ - $I_E$  curve shown in Fig. 3.17(b). The curve represents the variation of emitter current  $I_E$ , with emitter-base-1 voltage,  $V_E$ , at a constant  $B_2$ - $B_1$  voltage. The important points on the curve are labelled, and typical values are given in parentheses.

The "Off" state If We neglect the diode for a moment, we can see in Fig. 3.17(a) that  $R_{B1}$  and  $R_{B2}$  form a voltage divider that produces a voltage  $V_x$  from point x relative to ground.

$$V_x = \frac{R_{B1}}{R_{B1} + R_{B2}} \times V_{BB} = \frac{R_{B1}}{R_{BB}} \times V_{BB}$$

or simply,

$$V_x = \eta V_{BB} \quad (3.9)$$

where  $\eta$  (the greek letter "eta") is the internal UJT voltage divider ratio  $R_{B1}/R_{BB}$  and is called the intrinsic stand off ratio.

Values of  $\eta$  typically range from 0.5 to 0.8 but are relatively constant for a given UJT.

The voltage at point x is the voltage on the N-side of the P-N junction. The  $V_{EE}$  source is applied to the emitter which is the P-side. Thus, the emitter diode will be reverse-biased as long as  $V_{EE}$  is less than  $V_x$ . This is the "off" state, and is shown on the  $V_E$ - $I_E$  curve as being a very low current region. In the "off" state, then, we can say that the UJT has a very high resistance between E

and  $B_1$ , and  $I_E$  is usually a negligible reverse leakage current. With no  $I_E$ , the drop across  $R_E$  is zero and the emitter voltage,  $V_E$ , equals the source-voltage.

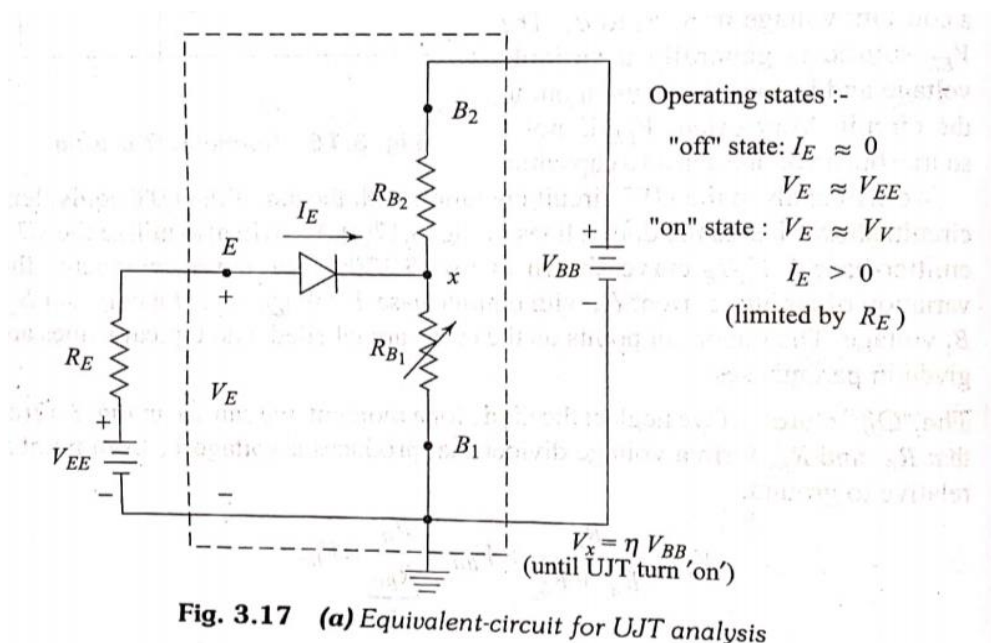
The UJT "off" state, as shown on the  $V_E$ - $I_E$  curve, actually extends to the point where the emitter voltage exceeds  $V_x$  by the diode threshold voltage,  $V_D$ , which is needed to produce forward current through the diode. The emitter voltage and this point, P, is called the peak point voltage,  $V_p$ , and is given by

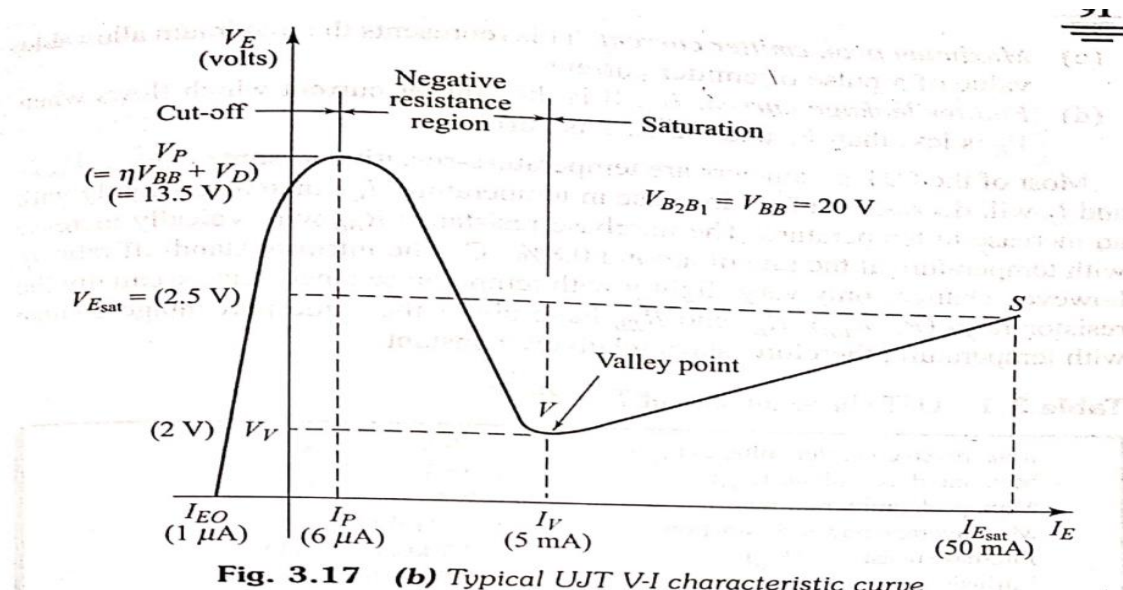
$$V_p = V_x + V_D = \eta V_{BB} + V_D \quad (3.10)$$

where  $V_D$  is typically 0.5 V. For example, if  $\eta=0.65$  and  $V_{BB}=20V$ , then  $V_p = 13.5 V$ . Clearly,  $V_p$  will vary as  $V_{BB}$  varies.

The "On" state As  $V_{EE}$  increases, the UJT stays "off" until  $V_E$  approaches the peak-point value  $V_p$ , then things begin to happen. As  $V_E$  approaches  $V_p$ , the P-N junction becomes forward biased and begins to conduct in the opposite direction.

Note on the  $V_E$ - $I_E$  curve that  $I_E$  becomes positive near the peak point P. When  $V_E$  exactly equals  $V_p$ , the emitter current equals  $I_p$ , the peak-point current. At this point, holes from the heavily doped emitter are injected into the N-type bar, specially into the B<sub>1</sub> region. The bar, which is lightly doped, offers very little chance for these holes to recombine. As such, the lower half of the bar becomes replete with additional current carriers (holes) and its resistance  $R_{B1}$  is drastically reduced. The decrease in  $R_{B1}$  causes  $V_x$  to drop. This drop in turn causes the diode to become more forward biased, and  $I_E$  increases even further. The larger  $I_E$  injects more holes into B<sub>1</sub>, further reducing  $R_{B1}$ , and so on. When this regenerative or snowballing process ends,  $R_{B1}$  has dropped to a very small value (2-25 $\Omega$ ) and  $I_E$  can become very large, limited mainly by external resistance  $R_E$ .





The UJT operation has switched to the low-voltage, high-current region of its  $V_E$ - $I_E$  curve. The slope of this "on" region is very steep, indicating a low resistance. In this region, the emitter voltage  $V_E$ , will be relatively small, typically 2 V, and remains fairly constant as  $I_E$  is increased up to its maximum rated value,  $I_{E(sat)}$ . Thus, once the UJT is on," increasing  $V_{EE}$  will serve to increase  $I_E$  while  $V_E$  remains around 2V.

Turning "Off" the UJT Once it is on," the UJT's emitter current depends mainly on  $V_{EE}$  and  $R_E$ . As  $V_{EE}$  decreases,  $I_E$  will decrease along the "on" portion of the  $V_E$ - $I_E$  curve. When  $I_E$  decreases to point V, the valley point, the emitter current is equal to  $I_V$ , the valley current, which is essentially the holding current needed to keep the UJT "on". When  $I_E$  is decreased below  $I_V$  the UJT turns "off" and its operation rapidly switches back to the "off" region of its  $V_E$ - $I_E$  curve, where  $I_E=0$  and  $V_E=V_{EE}$ . The valley current is the counterpart of the holding current in PNP devices, and generally ranges between 1 and 10 mA.

### 3.6.3 – UJT Relaxation Oscillator

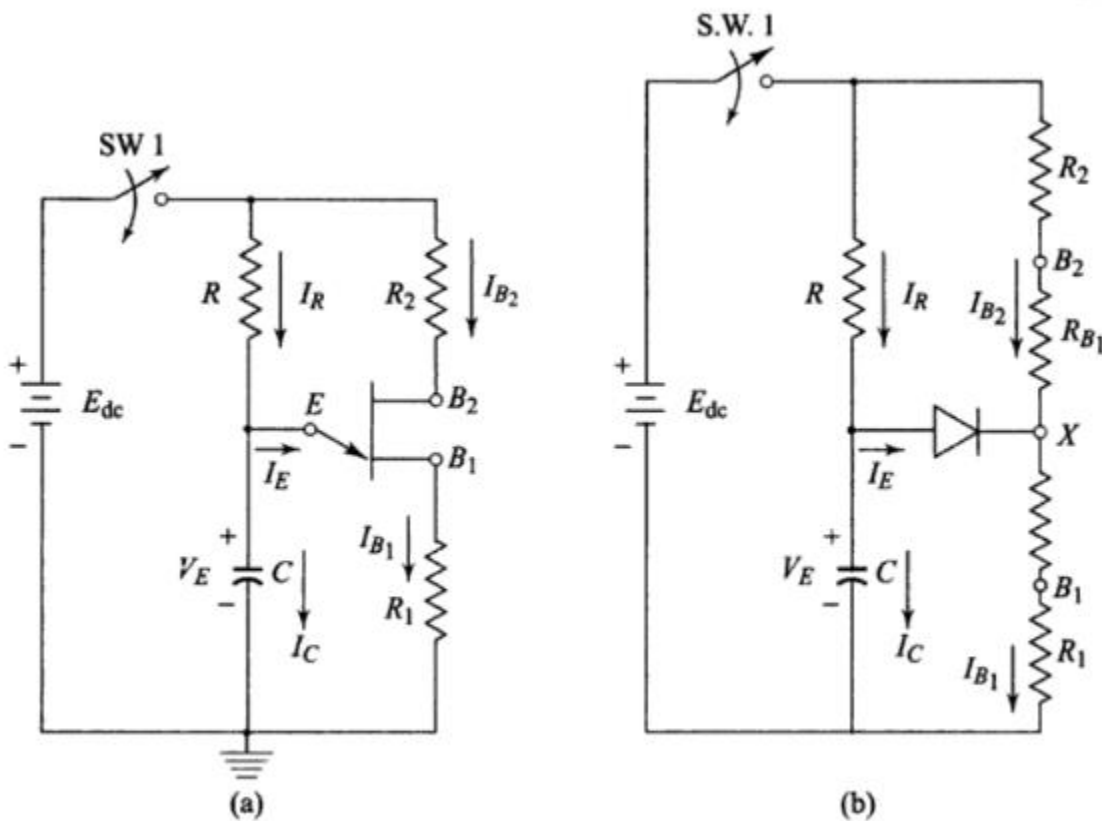
The UJT is often used as a trigger device for SCRs, TRIACs, non-sinusoidal oscillators, sawtooth generators, phase-control, and timing circuits. The most common UJT circuit in use today is the

relaxation oscillator shown in Fig. 3.18. Also, this type of circuit is basic to other timing and trigger circuits. The operation is as follows:

Let us consider the situation in which the capacitor is at zero volts and the switch is suddenly closed at  $t = 0$  applying  $E_{dc}$  to the circuit. Since  $V_E = 0$ , the UJT emitter diode is reverse-biased and the UJT is "off". The amount of reverse bias is  $V_x$  volts which can be obtained using the voltage divider rule:

$$V_x = \frac{(R_1 + R_{B1})E_{dc}}{R_1 + R_{B1} + R_2 + R_{B2}} \quad (3.11)$$

In many cases,  $R_1$  and  $R_2$  are much smaller than  $R_{B1}$  and  $R_{B2}$  and  $V_x$  becomes approximately equal to  $\eta E_{dc}$  (Eq 3.9)

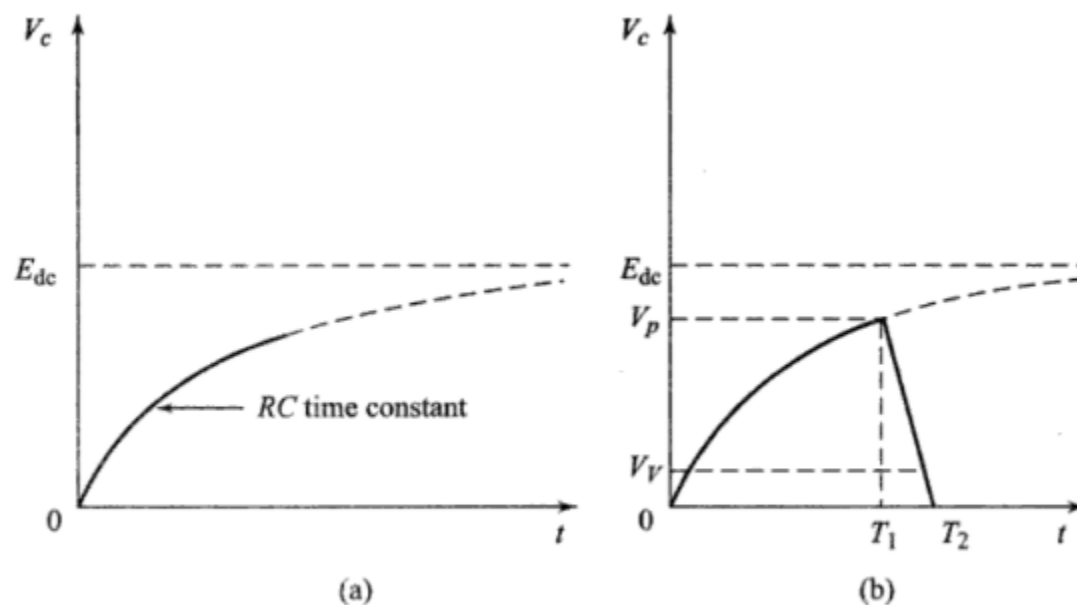


**Fig. 3.18 (a) UJT basic-relation oscillator (b) its equivalent circuit**

In this condition the only emitter current flowing will be small-reverse-leakage,  $I_{E0}$ . Also,  $R_{B1}$  will be at its "off" value (typically 4 K $\Omega$ ). Thus we can consider the emitter to be open ( $I_E \approx 0$ ) and the

capacitor will begin to charge toward the input voltage  $E_{dc}$ , through resistor  $R$ . The capacitor voltage increases with a time constant of  $RC$  as illustrated in Fig. 3.19 (a). It will continue to increase until the voltage at the emitter reaches the peak-point value,  $V_{p1}$  given by Eq. (3.10). At this time, the emitter diode becomes forward biased and the UJT turns 'on' with  $R_{B1}$  dropping to a very low value (typically 10 ohms). Since the diode is now forward-biased, the capacitor will discharge through the low-resistance path containing the diode,  $R_{B1}$  and  $R_1$ .

The capacitor discharge time constant is normally very short compared to its charging time constant (see Fig. 3.19(b)). An analytical expression for the discharge time constant is difficult to obtain since  $R_{B1}$  will continually change as the current  $I_E$  decreases. The discharging capacitor provides the emitter current needed to keep the UJT "on"; it will remain "on" until  $I_E$  drops below the valley current  $I_{EV}$ , at which time the UJT will turn "off." This occurs at time  $T_2$  when the capacitor voltage has dropped to the valley voltage  $V_V$  (typically 2-3 volts). At this time,  $R_{B1}$  returns to its "off" value, the diode is again reverse-biased and  $I_E \approx 0$ .



**Fig. 3.19** Capacitor waveform

The capacitor will begin charging towards  $E_{dc}$  once again and the previous chain of events will repeat itself indefinitely as long as power is applied to the circuit. The result is a periodic sawtooth type waveform as shown in Fig. 3.20 (a).

To calculate the frequency of this waveform, we first calculate the period of one cycle. The length of one period,  $T_1$ , is essentially the time it takes for the capacitor to charge to  $V_p$  since the discharge time  $T_2$  is usually relatively short. Thus  $T \approx T_1$  and is given by

$$T = R.C. \log_e \left( \frac{E_{dc}}{E_{dc} - V_p} \right) \quad (3.12)$$

In most cases,  $V_p = \eta E_{dc} + V_0$  and the period can be written as

$$T \approx R.C. \log_e \left[ \frac{E_{dc}}{E_{dc}(1 - \eta) - V_D} \right] \quad (3.13)$$

The small diode drop  $V_D$  can often be ignored if  $E_{dc} > 10$  V, resulting in the more approximate expression,

$$T \approx R.C. \log_e \left[ \frac{1}{1 - \eta} \right] \quad (3.14)$$

Examination of Eq. 3.14 brings out an important point, namely that  $T$  is relatively independent of supply voltage  $E_{dc}$ . This characteristic is important when designing a stable oscillator circuit. The oscillator frequency is given by  $1/T$  and can be obtained by using either of the three previous equations for  $T$ .

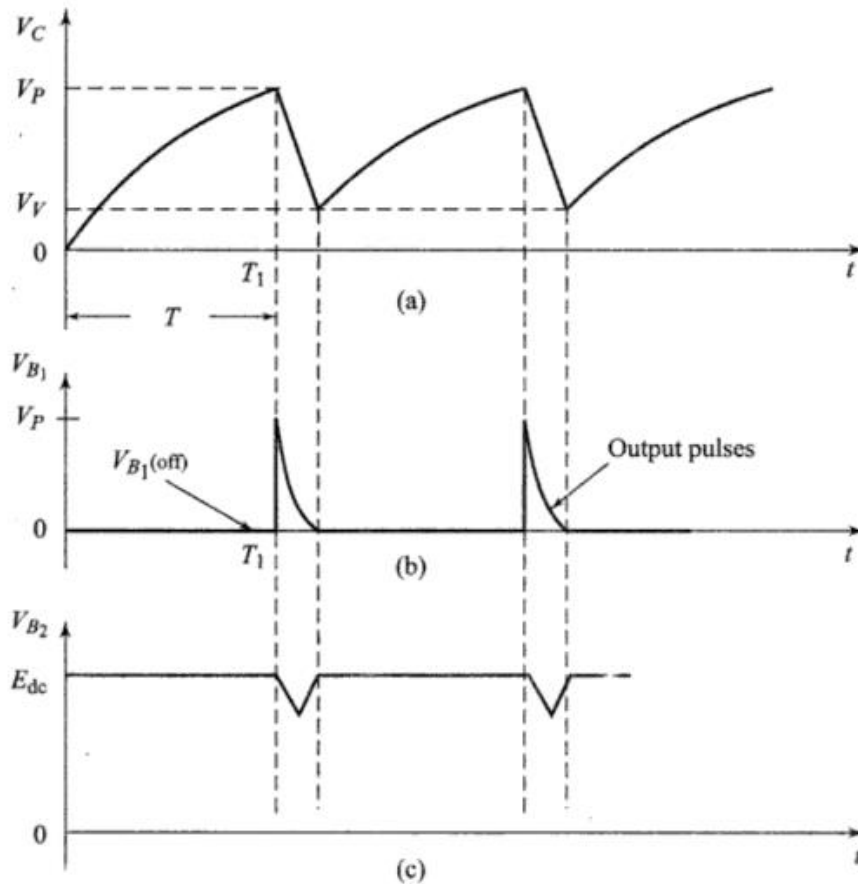
### Pulse outputs

The UJT relaxation oscillator circuit can also supply pulse waveforms. If the output is taken from  $B_1$ , the result is a train of pulses occurring during the discharge of the capacitor through the UJT emitter. The waveforms of V81 is illustrated in Fig. 3.20(b). The amplitude of the  $B_1$  pulses is always less than  $V_{in}$  but is greater for larger values of  $C$ . The voltage at  $B_1$  during the UJT "off" time will be very small and is determined by the voltage divider formed by  $R_1$ ,  $R_{im}$  and  $R_2$  [see Fig. 3.18(b)] That is,

$$V_{B1} \text{ (off)} = \left( \frac{R_1}{R_1 + R_{BB} + R_2} \right) E_{dc} \quad (3.15)$$

The rise time of the pulses at  $B_1$  is very short (less than 1  $\mu$ s), but the fall time depends on the values of  $C$  and  $R_1$ . A larger value of  $C$  or  $R_1$  will cause a slower capacitor discharge and a longer fall-time. If the output is taken at  $B_2$ , a waveform of negative going pulses is obtained as shown in Fig. 3.20(c). This results from the decrease in  $R_{B1}$  when the UJT turns "on". This increases  $I_{B7}$  which increases the drop across  $R_2$  and thus reduces  $V$ . The amplitude of this pulses is usually about a couple of volts, but can be increased by increasing  $R_2$ .





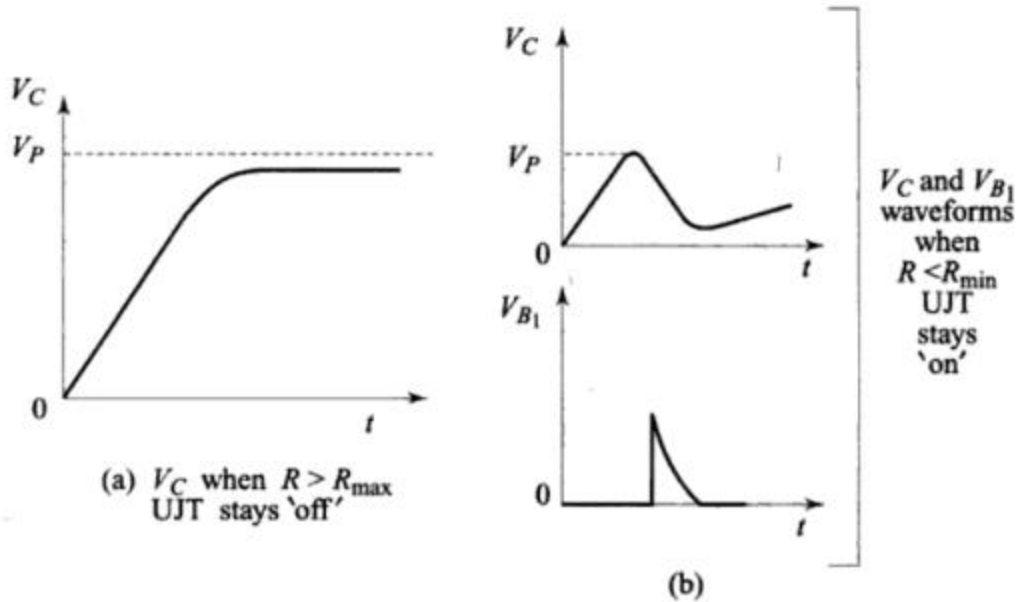
**Fig. 3.20** Waveform for UJT relaxation — oscillator

The pulses at B1 are usually the ones of most interest, they are of relatively high amplitude and are not affected by loading since they appear across a low-valued resistor  $R_1$ . These positive pulses are often used to trigger SCRs or other gated PNP devices. The amplitude of these pulses is to some degree dependent on the value of  $C$ . For values of  $C$  of 1  $\mu\text{F}$  or greater, the amplitude of the pulses is approximately equal to  $V_{B1}$ , (less than 2-3 V VJT drop). As  $C$  becomes smaller, the B1 pulse decreases in amplitude. The reason for this is that the smaller value for  $C$  discharges a significant amount during the time that the UJT is making its transition from the "off" to "on" state. Thus, when the UJT finally reaches the "on" state,  $C$  has lost some of its voltage ( $V_p$ ) and less voltage can appear across  $R_1$  as the capacitor continues its discharge.

### Varying the frequency

The frequency of oscillations is normally controlled by varying the charging time constant  $RC$ . There are, however, limits on  $R$ . These limits are:

$$R_{\min} = (E_{dc} - V_V) / I_V ; \quad R_{\max} = (E_{dc} - V_P) / I_P$$



**Fig. 3.21** (a)  $V_C$  waveform when  $R > R_{max}$ ; (b)  $V_C$  and  $V_{B1}$  when  $R < R_{min}$

Keeping  $R$  between these limits will ensure oscillations. If  $R$  is greater than  $R_{max}$ , the capacitor never charges to  $V_P$  since the current through  $R$  is not large enough to both charge capacitor and supply  $I_P$  to the UJT. The UJT remains in the off state.

If  $R$  is smaller than  $R_{min}$ , the capacitor will reach  $V_P$  and discharge through the UJT, but the UJT will not turn "off" since the current through  $R$  is greater than the  $I_V$  needed to hold the UJT "on". The capacitor and  $V_{B1}$  waveforms will consist of a single pulse (Fig. 3.21(b)) representing one charge and discharge interval. This single pulse operation is sometimes used in time delay applications. The time delay is given by Eq. 3.12.

Examination of Eq. 3.16 indicates that to obtain a greater upper limit on frequency (a lower value  $R_{min}$ ) the value of  $I_V$  should be made larger. Similarly, to obtain a smaller lower limit on frequency (a higher  $R_{max}$ ) the value of  $I_P$  should be made smaller. UJTs with  $I_V$  as high as 20 mA and  $I_P$  as low as 1  $\mu A$  are presently available, resulting in a possible frequency range of 4000: 1.

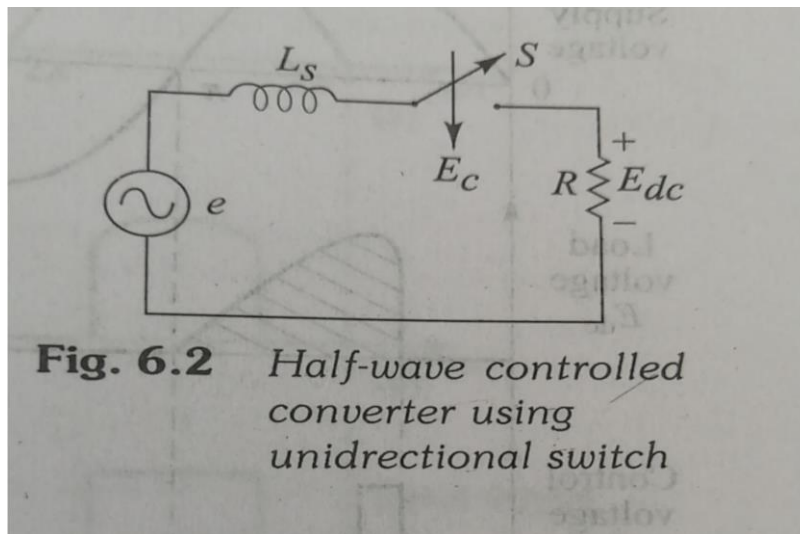
The frequency may also be varied by varying  $C$ . The lower limit on  $C$  is normally around 0.001  $\mu F$ , while the upper limit depends on the size of  $R_1$  (which limits on discharge current). In most applications of this circuit, the value of  $C$  is kept fixed and a variable resistor is used for  $R$ .

The temperature stability of the UJT relaxation oscillator frequency is normally very good. This is because  $\eta$  varies only slightly with temperature and the only variation in  $V_P$  is due to the small decrease in  $V_D$  (2 mV/ $^{\circ}C$ ) with temperature. Its stability of frequency with variations in temperature and supply voltage coupled with its simplicity and low cost make the UJT oscillator a popular circuit for timing and pulsing applications.

## PHASE CONTROLLED CONVERTERS

### 6.2 CONTROL TECHNIQUES

Figure 6.2 shows the technique of controlled conversion from ac to dc for a half-wave circuit which uses a unidirectional switch. When this switch  $S$  is turned-on, it conducts current in the direction of the arrow. The output voltage waveform depends on the switch control waveform and the pulse-triggered switch such as SCR, GTO and MCTs. Current pulses are required for triggering SCR and GTO whereas voltage pulses are required for MCTs, MOSFETs and IGBTs.



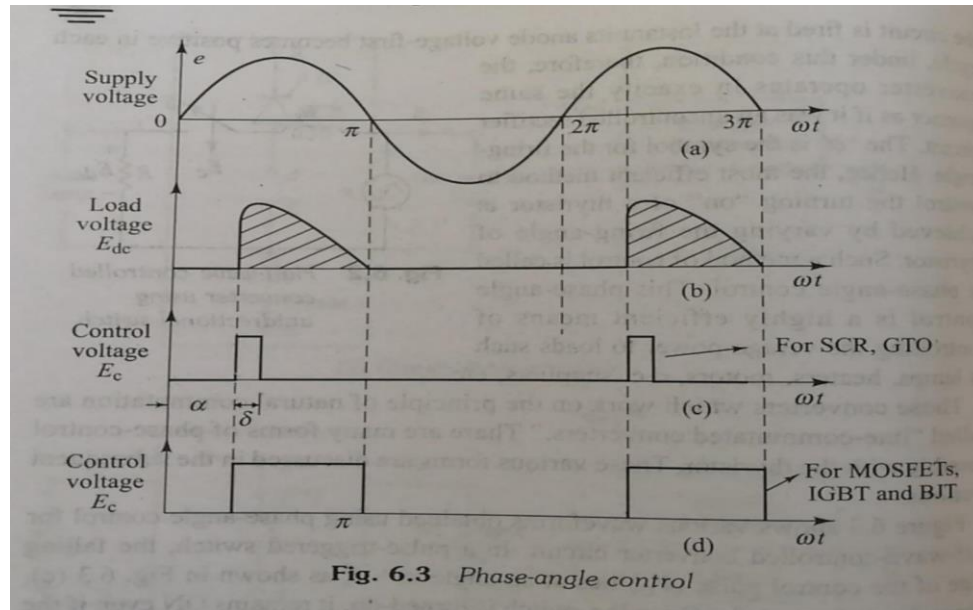
### Phase Angel-Control

In ac circuits, the SCR can be turned on by the gate at any phase angle with respect to the applied voltage. The firing angle is measured with respect to a given reference, at which the firing pulses are applied to the thyristor gates. The reference point is the point at which the application of the gate pulses results in the maximum mean positive d.c.-terminal voltage of which the converter is capable. In other words, a firing-angle of  $0^\circ$  corresponds to the conditions when each thyristor in the circuit is fired at the instant its anode voltage-first becomes positive in case the circuit is fired at the instant its anode-first becomes positive in each cycle, under this condition, therefore, the converter operates in exactly the same manner as if it was an uncontrolled rectifier circuit. The  $\alpha$  is the symbol for the firing angle.

Hence, the most efficient method to control the turning 'on' of a thyristor is achieved by varying the firing-angle of thyristor. Such a method of control is called as phase-angle control.

Then converters which work on the principle of natural commutation are called "Line-commutated converters." There are many forms of phase-control possible with the thyristor. These various forms are discussed in the subsequent sections.

Figure 6.3 shows various waveforms obtained using phase-angle control for half wave-



controlled converter circuit. In a pulse-triggered switch, the falling edge of the control pulse ( $V_c$ ) lies at an angle  $\alpha + \delta$ , as shown in Fig 6.3 (c), where  $\delta$  is a short angle. Once the switch is turned-on, it remains ON even if the triggering pulse has subsided. It can be turned off only when the current through it is reduced below the holding current (in case of SCR).

In a level triggered switch, the falling edge lies at an angle  $\pi$  as shown in Fig 6.3 (d).

### Extinction Angle Control

Figure 6.4 shows the output voltage waveform and the control pulses for the level-triggered and pulse-triggered switches. The rising edge of the control pulse coincides with the beginning of the input voltage waveform. The falling edge lies at a controllable angle  $(\pi - \beta)$ . Angle  $\beta$  is called as the extinction angle. In a pulse triggered switch, the control pulse consists of two short pulses: one for turning on and the other for forced-turn-off.

### **6.2.3 Pulse Width Modulation Control (PWM)**

### **6.3 Single Phase Half-Wave Controlled Rectifier**

### **6.4 SINGLE-PHASE FULL-WAVE CONTROLLED RECTIFIER (TWO-QUADRANT CONVERTERS)**

There are two basic configurations of full wave controlled rectifiers. Their classification is based on the type of SCR configuration employed. They are

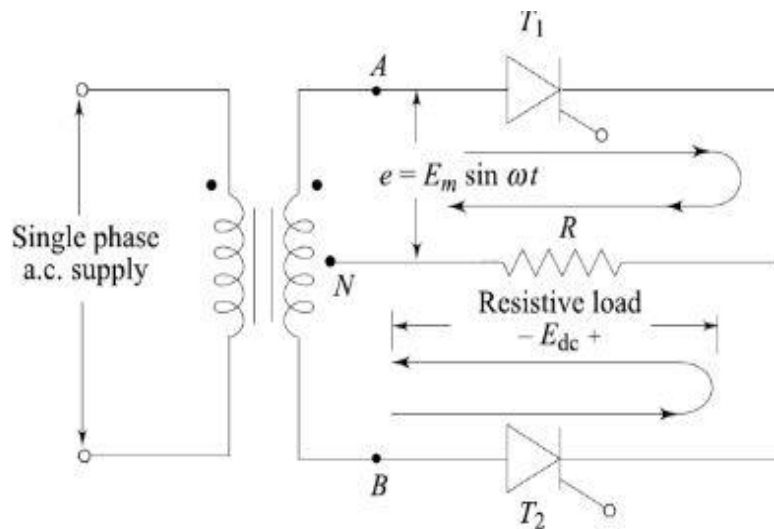
- (1) Mid-point converters. (2) Bridge converters

### 6.4.1 Mid-point Converters (M-2 Connection)

In a single phase full-wave controlled-rectifier circuit with mid-point configuration two SCRS (M-2) and a single-phase-transformer with centre-tapped secondary windings are employed. These converters are also referred to as two pulse converters as two triggering pulses or two sets of triggering pulses are to be generated during every cycle of the supply to trigger the various SCRs. Single phase full-wave circuit with transformer mid-point configuration are generally used for rectifiers of low ratings.

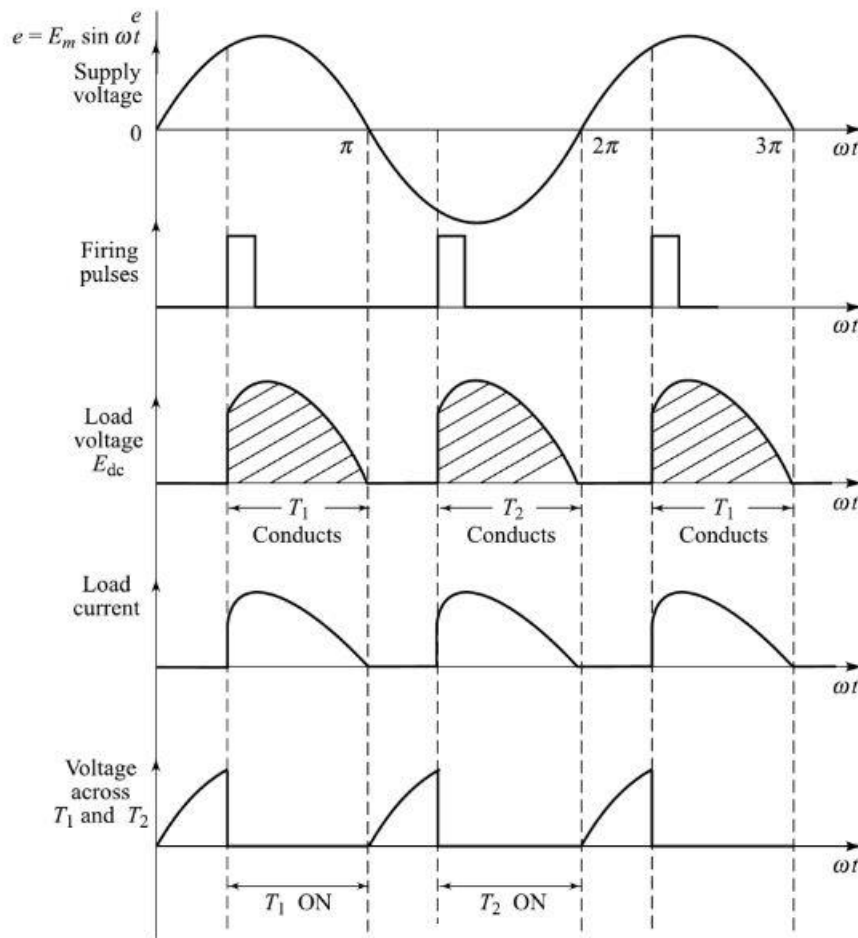
#### 1. With Resistive Load

Figure 6.12 illustrates a 2-pulse mid-point converter circuit with resistive-load. This type of full-wave rectifier circuit uses two SCRs connected to the centre-tapped secondary of a transformer, as shown in Fig. 6.12. The input signal is coupled through the transformer to the centre tapped secondary.



**Fig. 6.12** Full-wave mid-point circuit with resistive load

During the positive half-cycle of the a.c. supply, i.e. when terminal A of the transformer is positive with respect to terminal B, or the secondary-winding terminal A is positive with respect to N, SCR, (T) is forward-biased and SCR(T) is reverse-biased. Since no triggering pulses are given to the gates of the SCRs, initially they are in off-state. When SCR, is triggered at a firing-angle  $\alpha$ , current would flow from terminal A through SCR, the resistive load R and back to the centre-tap of the transformer i.e. terminal ). This current path is also shown in Fig. 6.12. This current continuous to flow up to angle  $\alpha$  when the line voltage reverses its polarity and SCR, is turned-off. Depending upon the value of  $\alpha$  and the load circuit parameters, the conduction angle of SCR, may be any value between 0 and  $\pi$ .



**Fig. 6.13** Waveforms for M-2 configuration with resistive-load

During the negative half-cycle of the a.c. supply, the terminal B of the transformer is positive with respect to N. SCR, is forward-biased. When SCR, is triggered at an angle  $(\pi + \alpha)$ , current would flow from terminal B, through SCR, the resistive load and back to centre-tap of the transformer. This current continues till angle  $2\pi$ , then SCR, is turned off. Here it is assumed that both thyristors are triggered with the same firing angle, hence they share the load current equally.

Each half of the input-wave is applied across the load. Thus, across the load, there are two pulses of current in the same direction. Hence the ripple frequency across the load is twice that of the input supply frequency. The voltage and current waveforms of this configuration is shown in Fig. 6.13. It is clear from Fig. 6.13 that with purely resistive load, the load current is always discontinuous.

The voltage and current relations are derived as follows:

#### (a) Average d.c. Output Voltage

The output d.c. voltage,  $E_{dc}$ , across the resistive load is given by

$$E_{dc} = \frac{1}{\pi} \int_{\alpha}^{\pi} E_m \sin \omega t d(\omega t) = \frac{E_m}{\pi} [-\cos \omega t]_{\alpha}^{\pi} = \frac{E_m}{\pi} [1 + \cos \alpha] \quad (6.9)$$

**(b) Average-load Current** The average-load current is given by

$$I_{dc} = \frac{E_m}{\pi \cdot R} [1 + \cos \alpha] \quad (6.10)$$

**(c) RMS Load-voltage** The RMS load-voltage for a given firing angle  $\alpha$  is given by

$$\begin{aligned} E_{rms} &= \left[ \frac{1}{\pi} \int_{\alpha}^{\pi} E_m^2 \sin^2 \omega t d \omega t \right]^{\frac{1}{2}} = E_m \cdot \left[ \frac{1}{\pi} \int_{\alpha}^{\pi} \sin^2 \omega t d \omega t \right]^{\frac{1}{2}} \\ &= E_m \cdot \left[ \frac{1}{\pi} \int_{\alpha}^{\pi} \left( \frac{1 - \cos 2 \omega t}{2} \right) d \omega t \right]^{\frac{1}{2}} = E_m \cdot \left[ \frac{1}{2 \pi} \left( \omega t - \frac{\sin 2 \omega t}{2} \right)_{\alpha}^{\pi} \right]^{\frac{1}{2}} \\ &= E_m \cdot \left[ \frac{1}{2 \pi} \left( \pi - \alpha + \frac{\sin 2 \alpha - \sin 2 \pi}{2} \right) \right]^{\frac{1}{2}} = E_m \cdot \left[ \frac{1}{2 \pi} \left( \pi - \alpha + \frac{\sin 2 \alpha}{2} - 0 \right) \right]^{\frac{1}{2}} \\ E_{rms} &= E_m \cdot \left[ \frac{\pi - \alpha}{2 \pi} + \frac{\sin 2 \alpha}{4 \pi} \right]^{\frac{1}{2}} \quad (6.11) \end{aligned}$$

## 2. With Inductive Load:

## CHOPPERS

1. Line commuted converters
2. AC link Chopper

AC Link Chopper (inverter-rectifier) In this method the d. c. is first converted to a.c. by an inverter (dc to ac. converter). The Obtained ac is then stepped up or down by a transformer and then rectified back to dc by a rectifier. As the conversion is in two stages, dc to ac and ac to dc this technique is therefore, costly, bulky and less

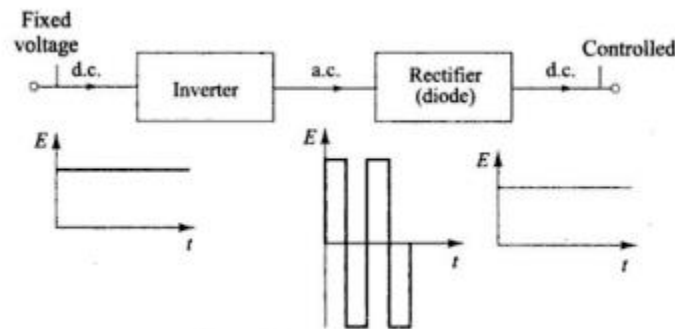


Fig. 8.1 a.c.-link-chopper

efficient. However, the transformer provides isolation between load and source.

### DC Chopper

Power chopper is a static device (switch) used to obtain variable dc voltage from a source of constant dc voltage. Therefore, may be thought of as dc equivalent of an ac transformer since they behave in an identical manner.

They save power, the chopper offers greater efficiency, faster response, lower maintenance, small size, smooth control, and, for many applications, lower cost,

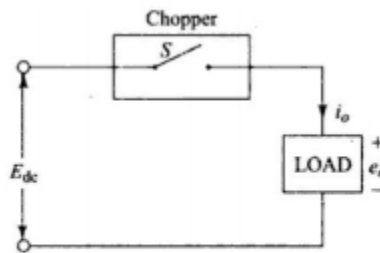


Fig. 8.2 Basic chopper configuration

than motor-generator sets or gas tubes approaches.



## Basic Chopper Classification:

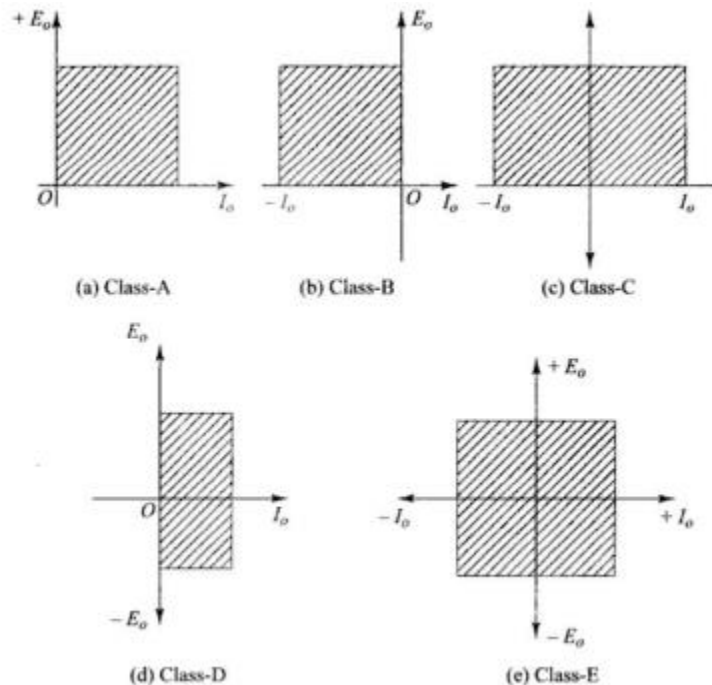
DC choppers can be classified as:

### (A) According to the Input /Output Voltage Levels

- (i) Step-down chopper: The output voltage is less than the input
- (ii) Step-up chopper: The output voltage is greater than the input

### (B) According to the Directions Of Output Voltage and Current

- (i) Class A (type A) chopper
- (ii) Class B (Type B) chopper
- (iii) Class C (type C) chopper
- (iv) Class D (type D) chopper
- (v) Class E (type E) chopper



The voltage and Current directions for above classes are shown in fig

### (C) Chopper According to Circuit operation

- (i) **First-quadrant chopper**; The output voltage and must be positive. (Type A).
- (ii) **Two-quadrant chopper**: The output voltage is positive current can be positive or negative (class-C) or the output current is positive and the voltage Can positive or negative (class-D).
- (iii) **Four-quadrant chopper**: The output voltage current Can negative (class-E).

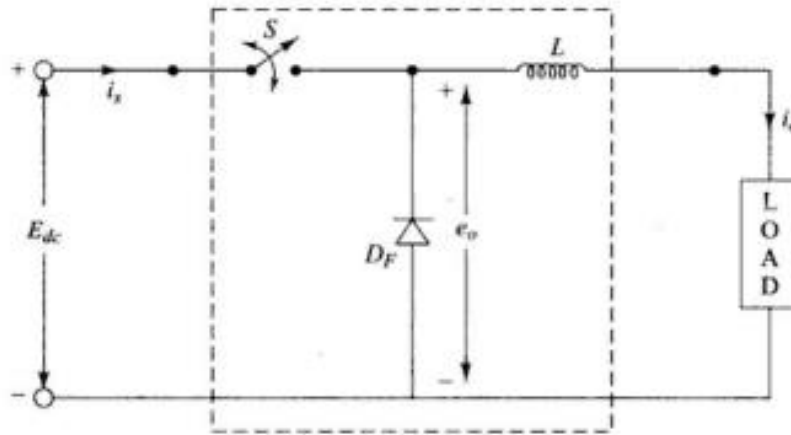
#### **(D) According to Commutation Method**

- (a) voltage commutated chopper
- (b) Current-commutated choppers
- (c) Load-commutated choppers
- (d) Impulse-commutated choppers

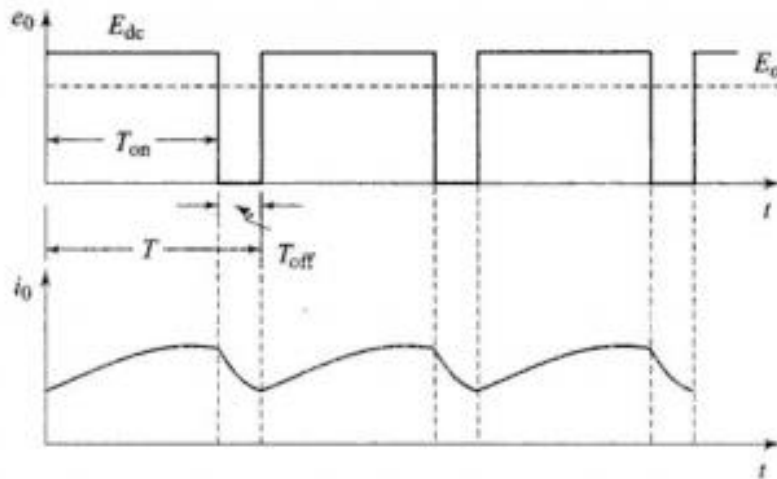
#### **Principle of Step-Down Chopper (Buck-Converter)**

In general, dc chopper consists of power semiconductor devices (SCR, BJT, power MOSFET, IGBT, GTO, MCT, etc., which works as a switch), input dc power supply, elements (R, L, C etc.) and output load. (Fig 8.4). The average output voltage across the load is controlled by varying on-period and off-period (or duty Cycle) of the switch.

A commutation circuitry is required for SCR based chopper circuit. Therefore, in general, gate-commutation devices-based choppers have replaced the SCR- based choppers. However, for high voltage and high-current applications, SCR based choppers are used. The variations in on and off periods of the switch provides an output voltage with an adjustable value the ( $D_p$ ) in freewheeling to provide a path to load-current when switch (S) is OFF. The smoothing inductor filters out ripples in the load current. Switch S is kept conducting for period a  $T_{on}$  is blocked for period  $T_{off}$ . The chopped load voltage waveform is shown in Fig. 8.5.



**Fig. 8.4** Basic chopper circuit



**Fig. 8.5** Output voltage and current waveforms

During the period when the chopper is on, the supply terminals are connected to the load, terminals. During the interval  $T$  off, when the chopper is off, load current through the freewheeling diode  $D_f$  as a result, load terminals are short circuited by  $D_f$  and load voltage is therefore, zero during In this manner, a chopped dc voltage is produced at the load terminals. From Fig the load voltage is given by

$$E_0 = E_{dc} [T_{on} / (T_{on} + T_{off})]$$

$T_{on}$  = on time

$T_{off}$  = off time of chopper

$T = T_{on} + T_{off}$  ; chopping period

$$E_0 = E_{dc} \cdot (T_{on} / T)$$

$$E_0 = E_{dc} \cdot \alpha$$

Thus, the load voltage can be controlled by varying the duty cycle of the chopper.

$$E_0 = E_{dc} \cdot (T_{on} / T) = E_{dc} \cdot T_{on} \cdot f$$

Where  $f$  = chopping frequency

The average value of load current is given by

$$I_0 = E_0 / R = \alpha \cdot E_{dc} / R$$

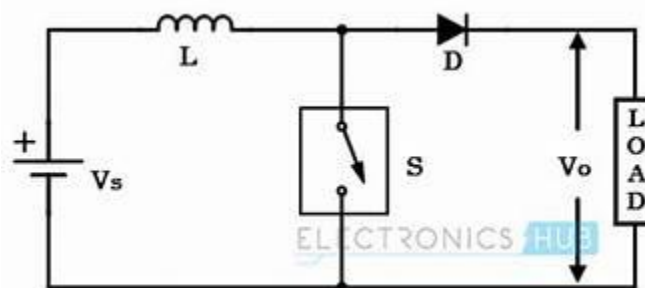
The effective RMS value of the output is given by

$$E_{0(rms)} = \sqrt{[(E_{dc}^2 \cdot T_{on}) / T]} = E_{dc} \cdot \sqrt{(T_{on} / T)}$$

$$= E_{dc} \sqrt{\alpha}$$

### **8.3.2 Principle of Step-up Chopper**

The chopper configuration of Fig. 8.4 is capable of giving a maximum voltage that is slightly smaller than the input d.c. voltage (i.e.  $E_o < E_{dc}$ ). Therefore, the chopper configuration of Fig. 8.4 is called as step-down choppers. However, the chopper can also be used to produce higher voltages at the load than the input voltage i.e. ( $E_o \geq E_{dc}$ ) This is called as step-up chopper and is illustrated in Fig. 8.6.



**Fig. 8.6 Step-up chopper or boost choppers**

When the chopper is ON, the inductor  $L$  is connected to the supply  $E_{dc}$  and inductor stores energy during on-period,  $T_{on}$

When the chopper is OFF, the inductor current is forced to flow through the diode and load for a period  $T_{OFF}$ . As the current tends to decrease, polarity of the emf induced in inductor is reversed to that of shown in Fig. 8.6, and as a result voltage across the load  $E_0$  becomes

$$E_0 = E_{dc} + L \frac{di_s}{dt}$$

that is, the inductor voltage adds to the source voltage to force the inductor current into the load. In this manner, the energy stored in the inductor is released to the load. Here, higher value of inductance  $L$  is preferred for getting lesser ripple in the output.

During the time  $T_{ON}$  when the chopper is ON, the energy input to the inductor from the source is given by

$$W_i = E_{dc} I_s T_{on}$$

Equation 8.7 is based on the assumption that the source current is free from ripples.

Now, during the time  $T$  when chopper is OFF, energy released by inductor to the load is given by

$$W_0 = (E_0 - E_{dc}) I_s T_{off}$$

Considering the system to be lossless, and, in the steady-state, these energies will be equal

$$\begin{aligned} \therefore E_{dc} \cdot I_s T_{on} &= (E_0 - E_{dc}) I_s T_{off} \\ \text{or } E_0 &= E_{dc} \frac{T_{on} + T_{off}}{T_{off}} \\ \text{or } E_0 &= E_{dc} \frac{T}{T - T_{on}} \\ \text{or } E_0 &= E_{dc} \frac{1}{T/T - T_{on}/T}, \text{ But, } \frac{T_{on}}{T} = \alpha \\ \therefore E_0 &= \frac{E_{dc}}{1 - \alpha} \\ \text{For } \alpha = 0, E_0 &= E_{dc}; \text{ and } \alpha = 1, E_0 = \infty. \end{aligned}$$

For  $\alpha=0$ ,  $E_0=E_{dc}$  and  $\alpha=1$ ,  $E_0= \infty$

Hence, for variation of a duty cycle in the range  $0 < \alpha < 1$ , the output voltage  $E_0$  will vary in the range  $E_{dc} < E_0 < \infty$ . This principle of step-up chopper can be employed for regenerative braking of the d.c. motors even at lower operating speeds. Let  $E_{dc}$  represent the d.c. motor

generated voltage and  $E_o$  the d.c. source voltage in Fig. 8.6. Regenerative braking takes place when

$\left( E_{dc} + L \frac{di_s}{dt} \right)$  exceeds  $E_o$ . Even at decreasing motor speeds, duty cycle  $\alpha$  can

be so adjusted that  $\left( E_{dc} + L \frac{di_s}{dt} \right)$  is more than the fixed supply voltage  $E_o$ .

### SOLVED EXAMPLE

#### Example 8.4

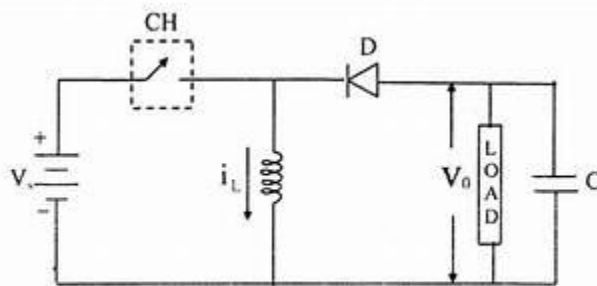
A step-up chopper is used to deliver load voltage of 500 V from 220V d.c. source. If the blocking period of the thyristor is 80  $\mu$ s, compute the required pulse width

**Solution:** From Eq. (8.10) we have,  $E_o = E_{dc} \frac{T_{on} + T_{off}}{T_{off}}$

$$\therefore 500 = 220 \frac{T_{on} + 80 \times 10^{-6}}{80 \times 10^{-6}}, \quad \therefore T_{on} = 101.6 \times 10^{-6} = 101.6 \mu s.$$

### 8.3.3 Principle of Step-Up/Down Chopper

A chopper can also be used both in step-up and step-down modes by continuously varying its duty cycle. The principle of operation is illustrated in Fig 8.7. As shown, the output, voltage polarity is opposite to that of input voltage  $E_{dc}$ .



**Fig. 8.7 Step-up/down chopper.**

When the chopper is ON, the supply current flows through the path  $E_{dc}+ -CH-L-E_{dc}$ . Hence, inductor  $L$  stores the energy during the  $T_{on}$  period.

When the chopper CH is OFF, the inductor current tends to decrease and as a result, the polarity of the emf induced in L is reversed as shown in Fig. 8.7  
Thus, the inductance energy discharges in the load through the path,

CS Scanned with CamScanner  $L_+ - \text{Load} - D - L_-$

During  $T_{\text{on}}$ , the energy stored in the inductance is given by,

$$W_i = E_{\text{dc}} I_s T_{\text{on}} \quad (8.12)$$

During  $T_{\text{off}}$ , the energy fed to the load is

$$W_o = E_0 I_s T_{\text{off}} \quad (8.13)$$

For a lossless system, in steady-state: Input energy,  $W_i$  = output energy,  $W_o$

$$\therefore E_{\text{dc}} \cdot I_s \cdot T_{\text{on}} = E_0 I_s T_{\text{off}}, \text{ or } E_0 = E_{\text{dc}} \cdot \frac{T_{\text{on}}}{T_{\text{off}}} \quad (8.14)$$

$$\text{or } E_0 = E_{\text{dc}} \cdot \frac{T_{\text{on}}}{T - T_{\text{on}}} = E_{\text{dc}} \cdot \frac{1}{T/T_{\text{on}} - T_{\text{on}}/T_{\text{on}}}$$

$$\text{Substituting } \frac{T_{\text{on}}}{T} = \alpha, \text{ we get, } E_0 = E_{\text{dc}} \cdot \frac{1}{1/\alpha - 1}$$

$$\text{or } E_0 = E_{\text{dc}} \frac{\alpha}{1 - \alpha} \quad (8.15)$$

For  $0 < \alpha < 0.5$ , the step-down chopper operation is achieved and for  $0.5 < \alpha < 1$ , step-up chopper operation is obtained.

## **INVERTERS**

### **9.2 CLASSIFICATION OF INVERTERS**

Inverters can be classified on the basis of a number of factors:

**(a) Classification According to the Nature of Input Source Based on the nature of input power source inverters are classified as**

(i) Voltage source inverters (VSI)

(ii) Current source inverters (CSI)

In case of VSI, the input to the inverter is provided by a ripple free dc voltage Source whereas in CSI, the voltage source is first converted into a current source and then used to supply the power to the inverter

**(b) Classification According to the Wave Shape of the Output Voltage**

The inverters can be classified according to the nature of output voltage waveform as:

i) Square-wave inverter

(i)Quasi-square wave inverter

(iii) Pulse-width modulated (PWM) inverters

A square-wave inverter produces a square-wave ac voltage of a constant magnitude. The output voltage of this type of inverter can only be varied by controlling the input de voltage. Square-wave ac-output voltage of an inverter is adequate for low and medium power applications. However, the sine-wave output voltage is the ideal waveform for many high-power applications. Two methods can be used to make the output closer to a sinusoid. One is to use a filter circuit on the output side of the inverter. This filter must be capable of handling the large power output of the inverter, so it must be large and will therefore add to the cost and weight of the inverter. Moreover, the efficiency will be reduced due to the additional power-losses in the filter.

The second method, pulse-width modulation (PWM) uses a switching scheme within the inverter to modify the shape of the output voltage waveform.

#### **9.2.1 Thyristor Inverter Classification**

The thyristor inverters can be classified in the following category

1. According to the method of commutation.
2. According to the connections.



**(a) Classification According to the Method of Commutation** According to the method of commutation, the SCR inverters can mainly be categorized in two types, viz.

1. Line commutated inverters
2. Forced commutated inverters.

1. Line Commutated Inverters In case of a.c.circuits, a.c. line voltage is available across the device. When the current in the SCR goes through a natural zero, the device is turned-off. This process is known as natural commutation process and the inverters based on this principle are known as line commutated inverters

2. Forced Commutated Inverters In case of d.c. circuits, since the supply voltage does not go through the zero point, some external source is required to commutate the device. This process is known as the forced commutation and the inverters based on this principle are called as forced commutated inverter. As the device is to be commutated forcefully, these types of inverter have complicated commutation circuitries. These inverters are further classified

(i) Auxiliary commutated inverters and (ii) Complementary commutated inverter

**(b) Classifications According to Connections** According to the connections of the thyristors and commutating components, the inverters can be classified mainly in three groups. These are:

1. Series inverters.
2. Parallel inverters.
3. Bridge inverters.: Bridge inverters are further classified as: (i) Half-bridge and (ii) Full-Bridge.

### 9.3 SINGLE-PHASE HALF-BRIDGE VOLTAGE-SOURCE INVERTERS

Figure 9.1 shows the basic configuration of single-phase half-bridge inverter. Switches S1 and S2, are the gate commutated devices such as power BJTs, MOSFETs, GTO, IGBT, MCT, etc. When closed, these switches conduct and current flows in the direction of arrow. The operation of this inverter for different types of load is explained in the following sections:

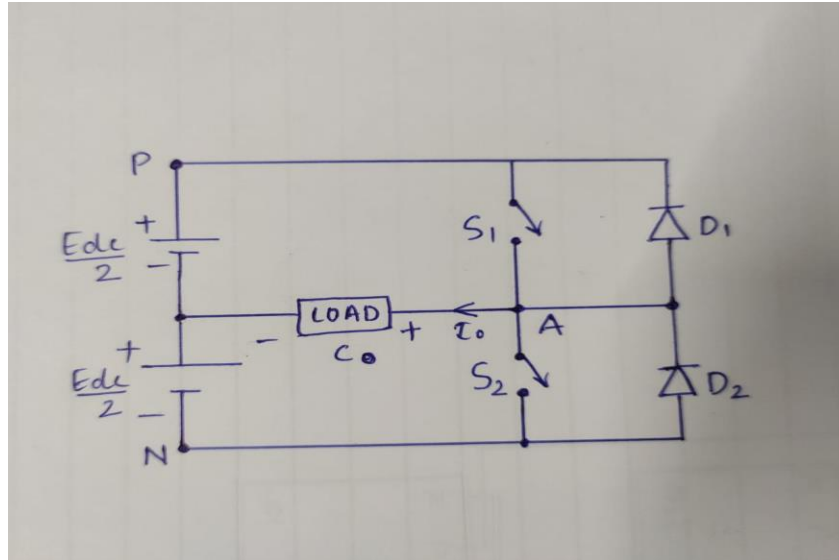


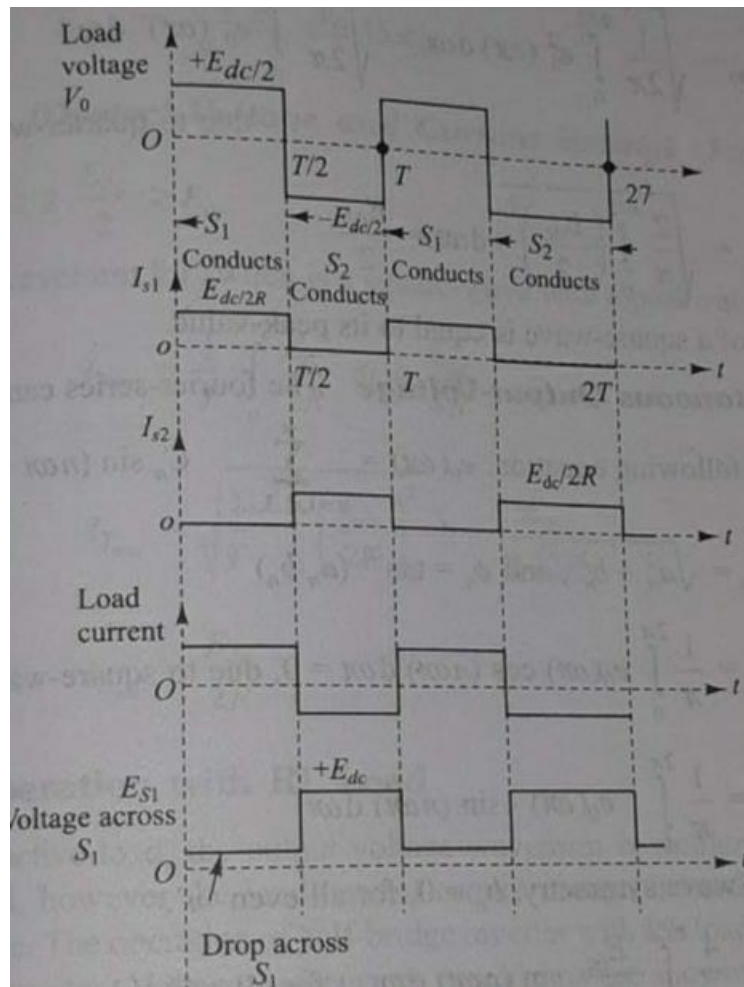
Fig.9.1 Half-bridge inverter

### 9.3.1 Operation with Resistive Load

The operation of the circuit can be divided into two periods:

- (i) Period-I, where switch  $S_1$  is conducting from  $0$  to  $T/2$  and
- (ii) Period-II, where switch  $S_2$  is conducting from  $T/2$  to  $T$ .

where  $T = 1/f$  and  $f$  is the frequency of the output voltage waveform. Figure 9.2 shows the waveforms for the output voltage and switch currents for a resistive-load



Switch  $S_1$  is closed for half-time period ( $T/2$ ) of the desired ac output. It connects point p of the dc source to point A and the output voltage  $e$ , becomes equal to  $+E_{dc}/2$ .

At  $t = T/2$ , gating signal is removed from  $S_1$  and it turns-off. For the next half-time period ( $T/2 < t < T$ ), the gating signal is given to  $S_2$ . It connects point N of the dc source to point A and the output voltage reverses. Thus, by closing  $S_1$  and  $S_2$  alternately, for half-time periods, a square-wave ac voltage is obtained at the output. With resistive load, waveshape of load current is identical to that of

Output voltage. Simply by controlling the time periods of the gate-drive signals, the frequency can be varied. Here diodes  $D_1$  and  $D_2$  do not play any role. The voltage across the switch when it is OFF is  $E_{dc}$ . Gating circuit should be designed such that switches  $S_1$  and  $S_2$  should not turn-on at the same time.

### 9.3.2 Operation with RL Load

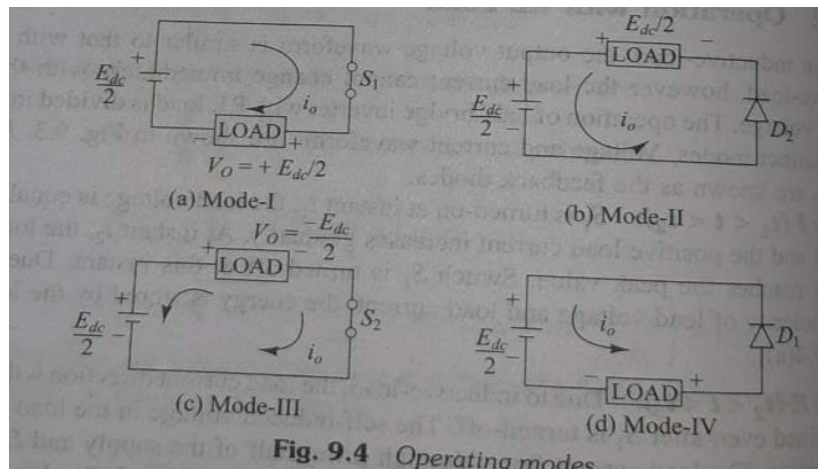
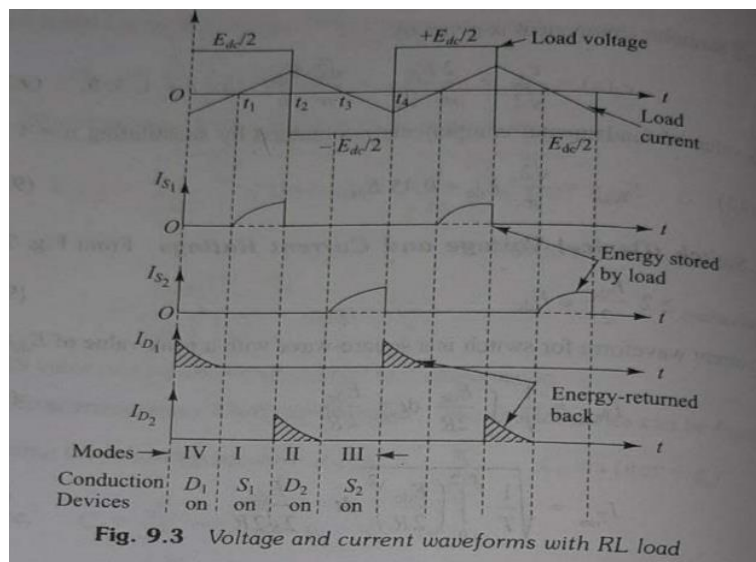
With an inductive-load, the output voltage waveform is similar to that with a resistive-load, however the load-current cannot change immediately with the output voltage. The operation

of half-bridge inverter with RL load is divided into four distinct modes. Voltage and current waveforms are shown in Fig. 9.3. D1 and D2, are known as the feedback diodes.

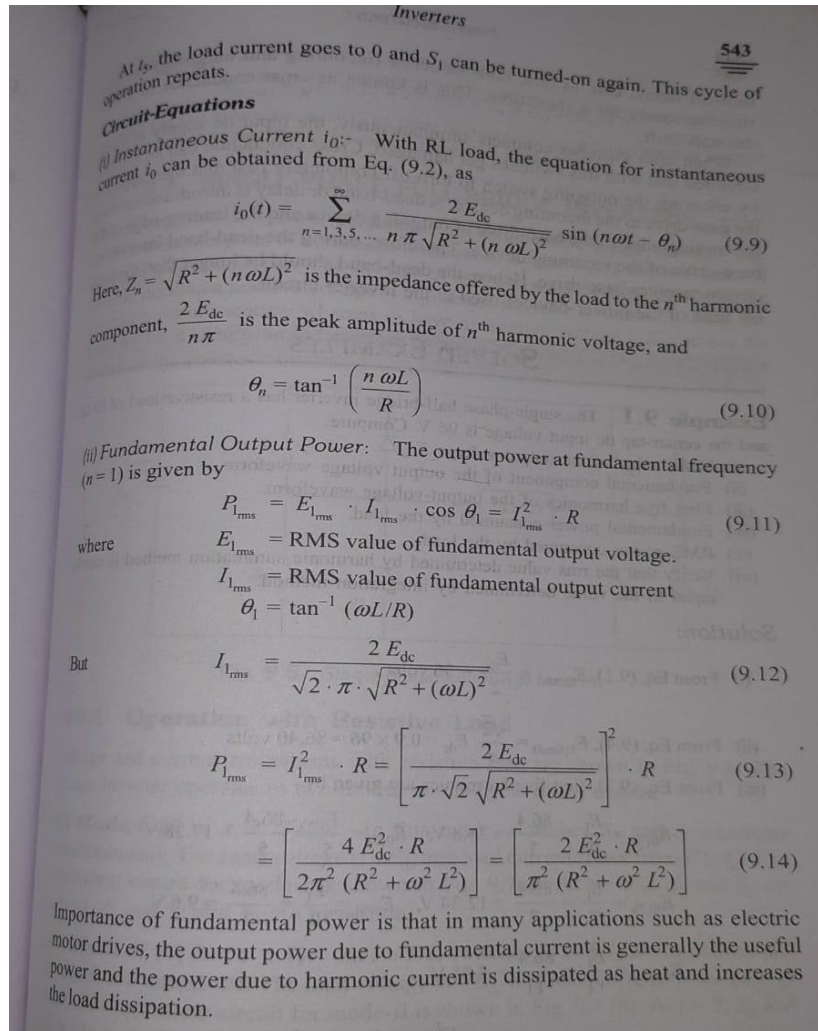
**Mode I ( $t_1 < t < t_2$ ):** S1 is turned-on at instant  $t_1$ , the load voltage is equal to  $+E_{dc}/2$  and the positive load current increases gradually. At instant  $t_2$ , the load current reaches the peak value. Switch S1 is turned-off at this instant. Due to same-polarity of load voltage and load current, the energy is stored by the load Fig. 9.4(a))

**Mode II ( $t_2 < t < t_3$ ):** Due to inductive-load, the load current direction will be maintained even after S1, is turned-off. The self-induced voltage in the load will be negative. The load current flows through lower half of the supply and D2 as shown in Fig. 9.4(b). In this mode, the stored energy in load is fed back to the half of the source and the load voltage is clamped to  $-E_{dc}/2$ .

**Mode III ( $t_3 < t < t_4$ ):** At instant  $t_3$ , the load-current goes to zero, indicating that all the stored energy, has been returned back to the lower half of supply. At instant  $t_3$ , S2 is turned-on. This will produce a negative load voltage  $e_o = -E_{dc}/2$  and a negative load current. Load current reaches a negative peak at the end this interval (Fig. 9.4(c)).

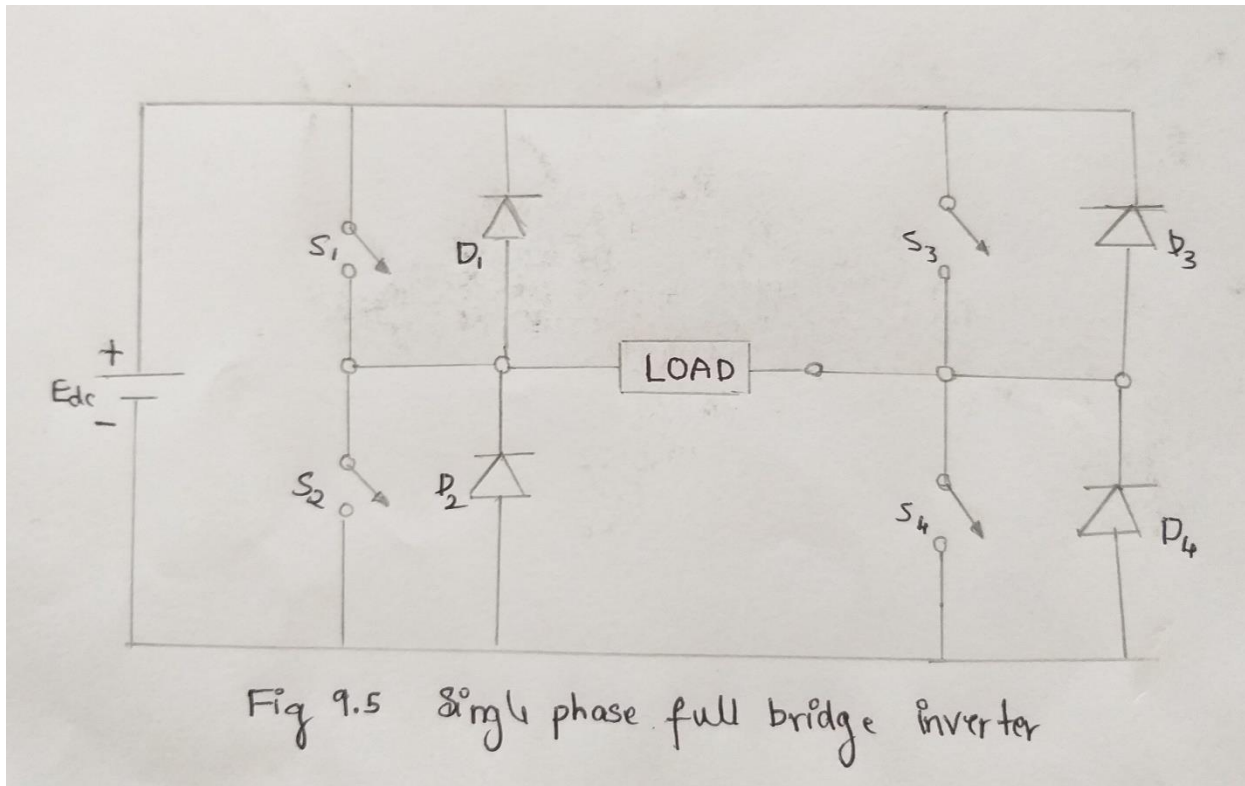


**Mode IV (to  $t < t$ ):** Switch S2, is turned-off at instant  $t_4$ . The self induced voltage in the inductive load will maintain the load current. The load voltage changes its polarity to become positive  $E_{dc}/2$ , load current remains negative and the stored energy in the load is returned back to the upper half of the dc source (Fig. 9.4(d)).



## 9.4 SINGLE-PHASE FULL-BRIDGE INVERTERS

Figure 9.5 shows the power diagram of the single-phase bridge inverter. The inverter uses two pairs of controlled switches ( $S_1S_2$ , and  $S_3S_4$ ) and two pairs of diodes ( $D_1$ ,  $D_2$ , and  $D_3$   $D_4$ ). The devices of one pair operate simultaneously. In order to develop a positive voltage (+  $E_0$ ) across the load, switches  $S_1$ , and  $S_2$ , are turned on simultaneously whereas to have a negative voltage ( $E$ ) across the load, we need to turn on the switches  $S_3$ , and  $S_4$ . Diodes  $D_1$ ,  $D_2$ ,  $D_3$  and  $D_4$  are known as the feedback diodes.



#### 9.4.1 Operation with Resistive Load

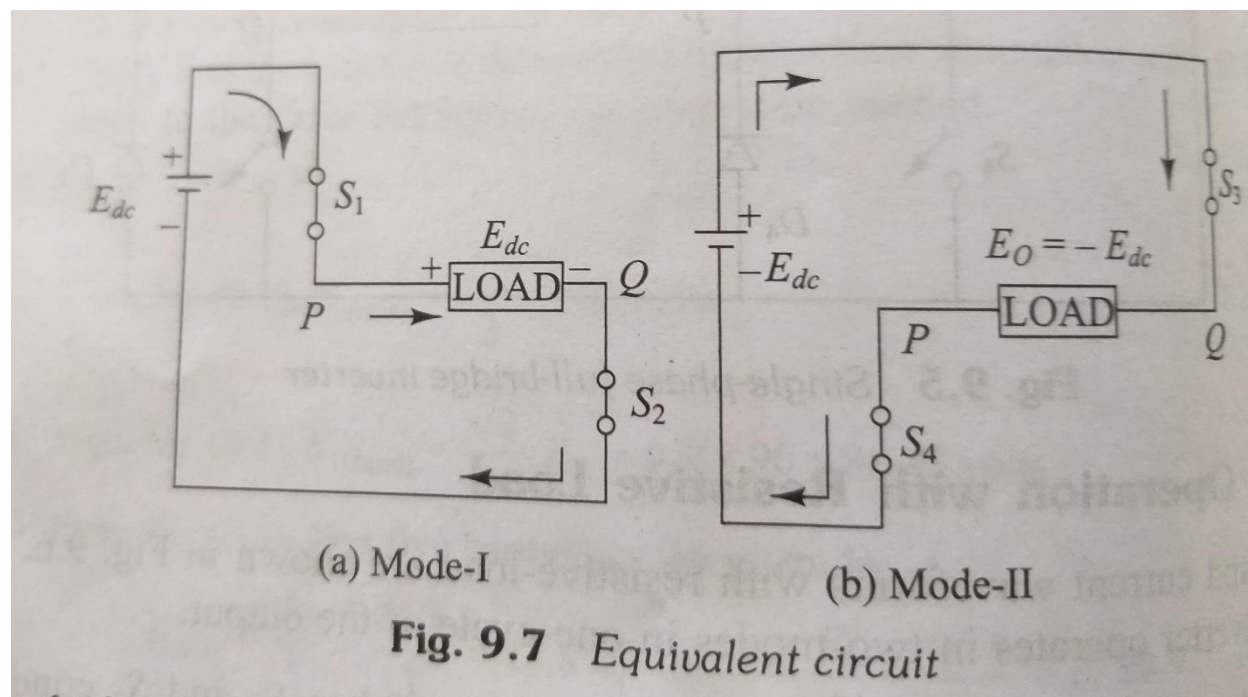
Voltage and current waveforms with resistive-load are shown in Fig. 9.6. The bridge-inverter operates in two-modes in one-cycle of the output.

(a) Mode-I ( $0 < t < T/2$ ): In this mode, switches  $S_1$  and  $S_2$  conduct simultaneously. The load voltage is  $+E_{dc}$  and load current flows from P to Q. The equivalent circuit for mode-I is shown in Fig. 9.7(a). At  $t = T/2$ ,  $S_1$  and  $S_2$  are turned-off and  $S_3$  and  $S_4$  are turned-on.

(ii) Mode-II ( $T/2 < t < T$ ): At  $t = T/2$ , switches  $S_3$  and  $S_4$  are turned-on and  $S_1$  and  $S_2$  are turned-off. The load voltage is  $-E_{dc}$  and load current flows from Q to P. The equivalent circuit for mode-II is shown in Fig. 9.7

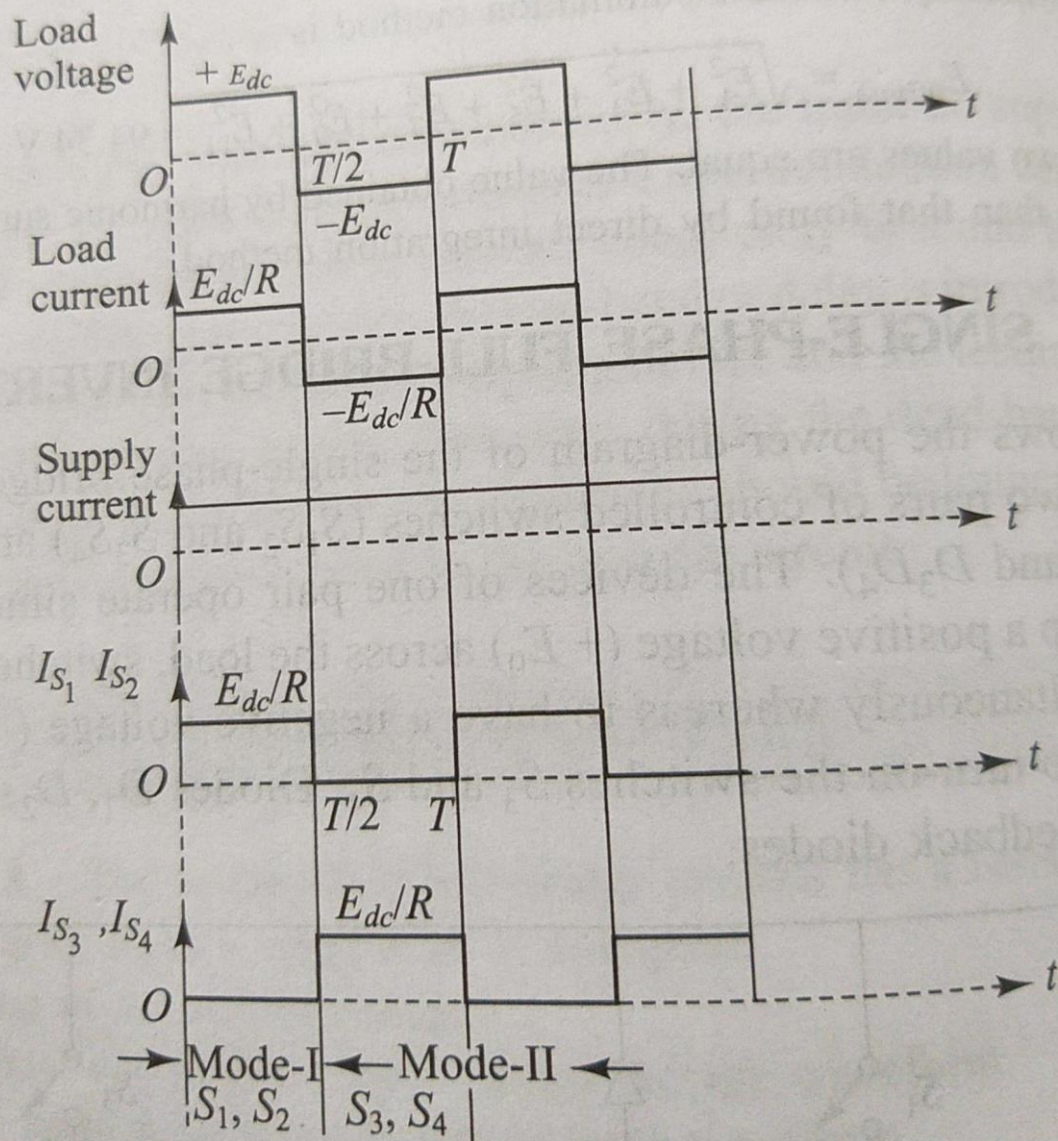
(b) At  $t = T$ ,  $S_3$  and  $S_4$  are turned-off and  $S_1$  and  $S_2$  are turned-on again.

As the load is resistive, it does not store any energy. Therefore, feedback diodes are not effective here.



**Fig. 9.7** Equivalent circuit





**Fig. 9.6** Voltage and current waveforms