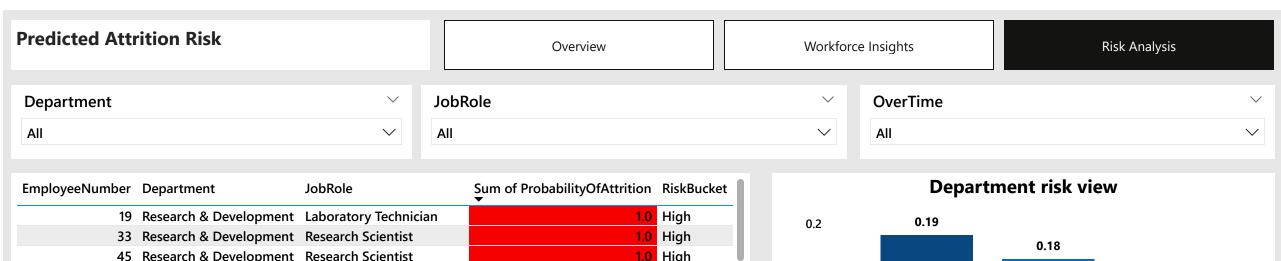
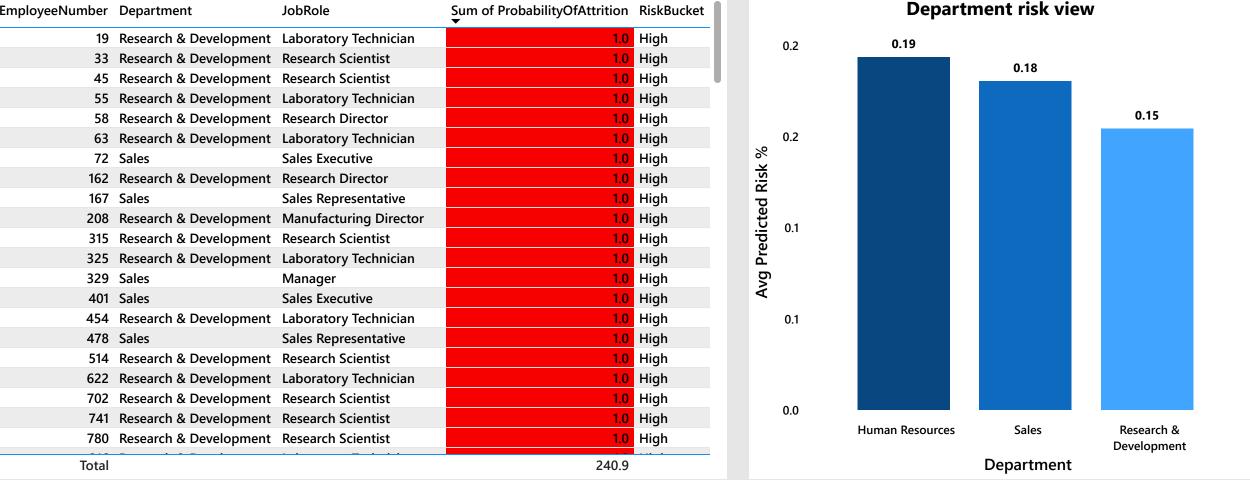


Employees working overtime attrition at **31%**, vs **10%** for non-overtime staff

Attrition peaks for employees with 5–10 years since last promotion (23–24%)

Sales Reps have the highest attrition (40%)





High-risk employees are concentrated in Sales Reps and Lab Technicians

HR department shows highest predicted risk (**19%**) Sales also has significant high-risk employees (**18% risk**)