

STEEL BUTT-WELDING PIPE FITTINGS

KS | JIS

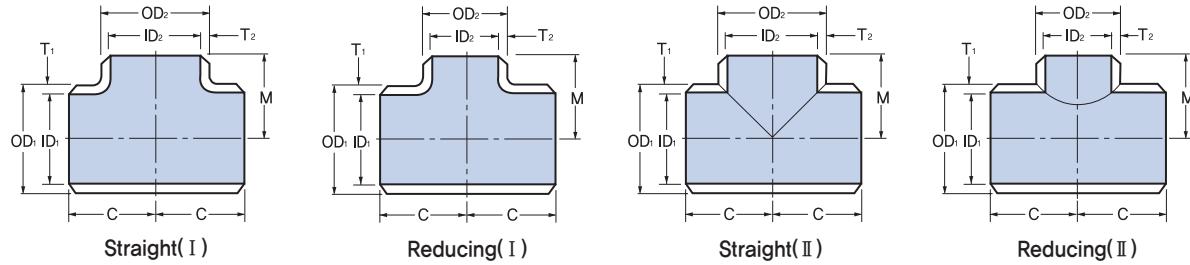
• Tee

7.9T, STD, X-S

KS B 1541/3, JIS B 2312/3

Unit : mm

Nominal Pipe Size	Outside Diameter		Wall Thickness						Center to End	
	OD ₁	OD ₂	7.9T		STD		X-S		C	M
			T ₁	T ₂	T ₁	T ₂	T ₁	T ₂		
350	355.6	355.6	7.9	7.9	9.5	9.5	12.7	12.7	279.4	279.4
400	406.4	406.4	7.9	7.9	9.5	9.5	12.7	12.7	304.8	304.8
400×400×350	406.4	355.6	7.9	7.9	9.5	9.5	12.7	12.7	304.8	304.8
400×400×300	406.4	318.5	7.9	7.9	9.5	9.5	12.7	12.7	304.8	295.3
450	457.2	457.2	7.9	7.9	9.5	9.5	12.7	12.7	342.9	342.9
450×450×400	457.2	406.4	7.9	7.9	9.5	9.5	12.7	12.7	342.9	330.2
450×450×350	457.2	355.6	7.9	7.9	9.5	9.5	12.7	12.7	342.9	330.2
450×450×300	457.2	318.5	7.9	7.9	9.5	9.5	12.7	12.7	342.9	320.7
500	508.0	508.0	7.9	7.9	9.5	9.5	12.7	12.7	381.0	381.0
500×500×450	508.0	457.2	7.9	7.9	9.5	9.5	12.7	12.7	381.0	368.3
500×500×400	508.0	406.4	7.9	7.9	9.5	9.5	12.7	12.7	381.0	355.6
500×500×350	508.0	355.6	7.9	7.9	9.5	9.5	12.7	12.7	381.0	355.6
500×500×300	508.0	318.5	7.9	7.9	9.5	9.5	12.7	12.7	381.0	346.1
550	558.8	558.8	7.9	7.9	9.5	9.5	12.7	12.7	419.1	419.1
550×550×500	558.8	508.0	7.9	7.9	9.5	9.5	12.7	12.7	419.1	406.4
550×550×450	558.8	457.2	7.9	7.9	9.5	9.5	12.7	12.7	419.1	393.7
550×550×400	558.8	406.4	7.9	7.9	9.5	9.5	12.7	12.7	419.1	381.0
600	609.6	609.6	7.9	7.9	9.5	9.5	12.7	12.7	431.8	431.8
600×600×550	609.6	558.8	7.9	7.9	9.5	9.5	12.7	12.7	431.8	431.8
600×600×500	609.6	508.0	7.9	7.9	9.5	9.5	12.7	12.7	431.8	431.8
600×600×450	609.6	457.2	7.9	7.9	9.5	9.5	12.7	12.7	431.8	419.1
650	660.4	660.4	7.9	7.9	9.5	9.5	12.7	12.7	495.3	495.3
650×650×600	660.4	609.6	7.9	7.9	9.5	9.5	12.7	12.7	495.3	482.6
650×650×550	660.4	558.8	7.9	7.9	9.5	9.5	12.7	12.7	495.3	469.9
650×650×500	660.4	508.0	7.9	7.9	9.5	9.5	12.7	12.7	495.3	457.2
700	711.2	711.2	7.9	7.9	9.5	9.5	12.7	12.7	520.7	520.7
700×700×650	711.2	660.4	7.9	7.9	9.5	9.5	12.7	12.7	520.7	520.7
700×700×600	711.2	609.6	7.9	7.9	9.5	9.5	12.7	12.7	520.7	508.0
700×700×550	711.2	558.8	7.9	7.9	9.5	9.5	12.7	12.7	520.7	495.3
750	762.0	762.0	7.9	7.9	9.5	9.5	12.7	12.7	558.8	558.8
750×750×700	762.0	711.2	7.9	7.9	9.5	9.5	12.7	12.7	558.8	546.1
750×750×650	762.0	660.4	7.9	7.9	9.5	9.5	12.7	12.7	558.8	546.1
750×750×600	762.0	609.6	7.9	7.9	9.5	9.5	12.7	12.7	558.8	533.4



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Unit : mm

Nominal Pipe Size	Outside Diameter		Wall Thickness						Center to End	
	OD ₁	OD ₂	7.9T		STD		X-S		C	M
			T ₁	T ₂	T ₁	T ₂	T ₁	T ₂		
800	812.8	812.8	7.9	7.9	9.5	9.5	12.7	12.7	596.9	596.9
800 × 800 × 750	812.8	762.0	7.9	7.9	9.5	9.5	12.7	12.7	596.9	584.2
800 × 800 × 700	812.8	711.2	7.9	7.9	9.5	9.5	12.7	12.7	596.9	571.5
800 × 800 × 650	508.0	660.4	7.9	7.9	9.5	9.5	12.7	12.7	596.9	571.5
850	863.6	863.6	7.9	7.9	9.5	9.5	12.7	12.7	635.0	635.0
850 × 850 × 800	863.6	812.8	7.9	7.9	9.5	9.5	12.7	12.7	635.0	522.3
850 × 850 × 750	863.6	762.0	7.9	7.9	9.5	9.5	12.7	12.7	635.0	609.6
850 × 850 × 700	863.6	711.2	7.9	7.9	9.5	9.5	12.7	12.7	635.0	596.9
900	914.4	914.4	7.9	7.9	9.5	9.5	12.7	12.7	673.1	673.1
900 × 900 × 850	914.4	863.6	7.9	7.9	9.5	9.5	12.7	12.7	673.1	660.4
900 × 900 × 800	914.4	812.8	7.9	7.9	9.5	9.5	12.7	12.7	673.1	647.7
900 × 900 × 750	914.4	762.0	7.9	7.9	9.5	9.5	12.7	12.7	673.1	635.0
950	965.2	965.2	7.9	7.9	9.5	9.5	12.7	12.7	711.2	711.2
950 × 950 × 900	965.2	914.4	7.9	7.9	9.5	9.5	12.7	12.7	711.2	711.2
950 × 950 × 850	965.2	863.6	7.9	7.9	9.5	9.5	12.7	12.7	711.2	698.5
950 × 950 × 800	965.2	812.8	7.9	7.9	9.5	9.5	12.7	12.7	711.2	685.8
1000	1016.0	1016.0	7.9	7.9	9.5	9.5	12.7	12.7	749.3	749.3
1000 × 1000 × 950	1016.0	965.2	7.9	7.9	9.5	9.5	12.7	12.7	749.3	749.3
1000 × 1000 × 900	1016.0	914.4	7.9	7.9	9.5	9.5	12.7	12.7	749.3	736.6
1000 × 1000 × 850	1016.0	863.6	7.9	7.9	9.5	9.5	12.7	12.7	749.3	723.9
1050	1066.8	1066.8	7.9	7.9	9.5	9.5	12.7	12.7	762.0	711.2
1050 × 1050 × 1000	1066.8	1016.0	7.9	7.9	9.5	9.5	12.7	12.7	762.0	711.2
1050 × 1050 × 950	1066.8	965.2	7.9	7.9	9.5	9.5	12.7	12.7	762.0	711.2
1050 × 1050 × 900	1066.8	914.4	7.9	7.9	9.5	9.5	12.7	12.7	762.0	711.2
1100	1117.6	1117.6	7.9	7.9	9.5	9.5	12.7	12.7	812.8	762.0
1100 × 1100 × 1050	1117.6	1066.8	7.9	7.9	9.5	9.5	12.7	12.7	812.8	762.0
1100 × 1100 × 1000	1117.6	1016.0	7.9	7.9	9.5	9.5	12.7	12.7	812.8	749.3
1100 × 1100 × 950	1117.6	965.2	7.9	7.9	9.5	9.5	12.7	12.7	812.8	736.6
1150	1168.4	1168.4	7.9	7.9	9.5	9.5	12.7	12.7	850.9	800.1
1150 × 1150 × 1100	1168.4	1117.6	7.9	7.9	9.5	9.5	12.7	12.7	850.9	800.1
1150 × 1150 × 1050	1168.4	1066.8	7.9	7.9	9.5	9.5	12.7	12.7	850.9	787.4
1150 × 1150 × 1000	1168.4	1016.0	7.9	7.9	9.5	9.5	12.7	12.7	850.9	774.7
1200	1219.2	1219.2	7.9	7.9	9.5	9.5	12.7	12.7	889.0	838.2
1200 × 1200 × 1150	1219.2	1168.4	7.9	7.9	9.5	9.5	12.7	12.7	889.0	838.2
1200 × 1200 × 1100	1219.2	1117.6	7.9	7.9	9.5	9.5	12.7	12.7	889.0	838.2
1200 × 1200 × 1050	1219.2	1066.8	7.9	7.9	9.5	9.5	12.7	12.7	889.0	812.8