

# STAINLESS STEEL BUTT-WELDING FITTINGS

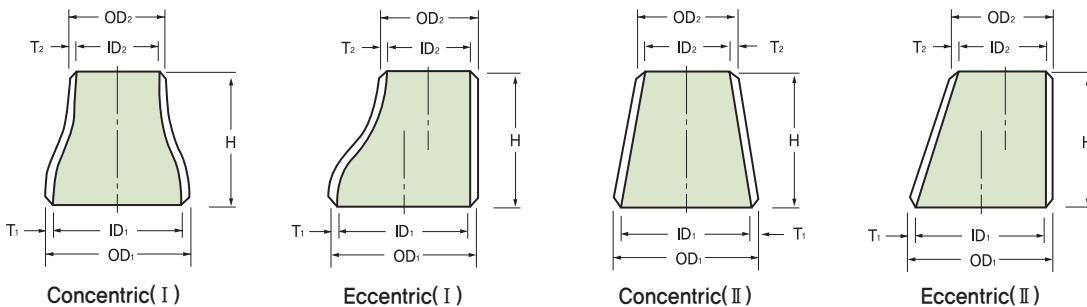
## • Reducer

Sch5s, Sch10s, Sch20s

KS B 1541/43, JIS B 2312/13

Unit : mm

Nominal Pipe Size	Outside Diameter		Wall Thickness T						End to End H	
	OD <sub>1</sub>	OD <sub>2</sub>	Sch 5s		Sch 10s		Sch 20s			
			T <sub>1</sub>	T <sub>2</sub>	T <sub>1</sub>	T <sub>2</sub>	T <sub>1</sub>	T <sub>2</sub>		
25× 20	34.0	27.2	1.65	1.65	2.8	2.1	3.0	2.5	50.8	
25× 15	34.0	21.7	1.65	1.65	2.8	2.1	2.5	2.5	50.8	
32× 25	42.7	34.0	1.65	1.65	2.8	2.8	3.0	3.0	50.8	
32× 20	42.7	27.2	1.65	1.65	2.8	2.1	3.0	2.5	50.8	
40× 32	48.6	42.7	1.65	1.65	2.8	2.8	3.0	3.0	63.5	
40× 25	48.6	34.0	1.65	1.65	2.8	2.8	3.0	3.0	63.5	
40× 20	48.6	27.2	1.65	1.65	2.8	2.1	3.0	2.5	63.5	
50× 40	60.5	48.6	1.65	1.65	2.8	2.8	3.5	3.0	76.2	
50× 32	60.5	42.7	1.65	1.65	2.8	2.8	3.5	3.0	76.2	
50× 25	60.5	34.0	1.65	1.65	2.8	2.8	3.5	3.0	76.2	
65× 50	76.3	60.5	2.10	1.65	3.0	2.8	3.5	3.5	88.9	
65× 40	76.3	48.6	2.10	1.65	3.0	2.8	3.5	3.0	88.9	
65× 32	76.3	42.7	2.10	1.65	3.0	2.8	3.5	3.0	88.9	
80× 65	89.1	76.3	2.10	2.10	3.0	3.0	4.0	3.5	88.9	
80× 50	89.1	60.5	2.10	1.65	3.0	2.8	4.0	3.5	88.9	
80× 40	89.1	48.6	2.10	1.65	3.0	2.8	4.0	3.0	88.9	
90× 80	101.6	89.1	2.10	2.10	3.0	3.0	4.0	4.0	101.6	
90× 65	101.6	76.3	2.10	2.10	3.0	3.0	4.0	3.5	101.6	
90× 50	101.6	60.5	2.10	1.65	3.0	2.8	4.0	3.5	101.6	
100× 90	114.3	101.6	2.10	2.10	3.0	3.0	4.0	4.0	101.6	
100× 80	114.3	89.1	2.10	2.10	3.0	3.0	4.0	4.0	101.6	
100× 65	114.3	76.3	2.10	2.10	3.0	3.0	4.0	3.5	101.6	
100× 50	114.3	60.5	2.10	1.65	3.0	2.8	4.0	3.5	101.6	
125× 100	139.8	114.3	2.80	2.10	3.4	3.0	5.0	4.0	127.0	
125× 90	139.8	101.6	2.80	2.10	3.4	3.0	5.0	4.0	127.0	
125× 80	139.8	89.1	2.80	2.10	3.4	3.0	5.0	4.0	127.0	
125× 65	139.8	76.3	2.80	2.10	3.4	3.0	5.0	3.5	127.0	
150×125	165.2	139.8	2.80	2.80	3.4	3.4	5.0	5.0	139.7	
150×100	165.2	114.3	2.80	2.10	3.4	3.0	5.0	4.0	139.7	
150× 90	165.2	101.6	2.80	2.10	3.4	3.0	5.0	4.0	139.7	
150× 80	165.2	89.1	2.80	2.10	3.4	3.0	5.0	4.0	139.7	
200×150	216.3	165.2	2.80	2.80	4.0	3.4	6.5	5.0	152.4	
200×125	216.3	139.8	2.80	2.80	4.0	3.4	6.5	5.0	152.4	
200×100	216.3	114.3	2.80	2.10	4.0	3.0	6.5	4.0	152.4	



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	OD <sub>1</sub>	OD <sub>2</sub>	Sch 5s		Sch 10s		Sch 20s			
			T <sub>1</sub>	T <sub>2</sub>	T <sub>1</sub>	T <sub>2</sub>	T <sub>1</sub>	T <sub>2</sub>		
250×200	267.4	216.3	3.4	2.8	4.0	4.0	6.5	6.5	177.8	
250×150	267.4	165.2	3.4	2.8	4.0	3.4	6.5	5.0	177.8	
250×125	267.4	139.8	3.4	2.8	4.0	3.4	6.5	5.0	177.8	
250×100	267.4	114.3	3.4	2.1	4.0	3.0	6.5	4.0	177.8	
300×250	318.5	267.4	4.0	3.4	4.5	4.0	6.5	6.5	203.2	
300×200	318.5	216.3	4.0	2.8	4.5	4.0	6.5	6.5	203.2	
300×150	318.5	165.2	4.0	2.8	4.5	3.4	6.5	5.0	203.2	
300×125	318.5	139.8	4.0	2.8	4.5	3.4	6.5	5.0	203.3	
350×300	355.6	318.5	4.0	4.0	4.8	4.5	8.0	6.5	330.2	
350×250	355.6	267.4	4.0	3.4	4.8	4.0	8.0	6.5	330.2	
350×200	355.6	216.3	4.0	2.8	4.8	4.0	8.0	6.5	330.2	
350×150	355.6	165.2	4.0	2.8	4.8	3.4	8.0	5.0	330.2	
400×350	406.4	355.6	4.2	4.0	4.8	4.8	8.0	8.0	355.6	
400×300	406.4	318.5	4.2	4.0	4.8	4.5	8.0	6.5	355.6	
400×250	406.4	267.4	4.2	3.4	4.8	4.0	8.0	6.5	355.6	
400×200	406.4	216.3	4.2	2.8	4.8	4.0	8.0	6.5	355.6	
450×400	457.2	406.4	4.2	4.2	4.8	4.8	8.0	8.0	381.0	
450×350	457.2	355.6	4.2	4.0	4.8	4.8	8.0	8.0	381.0	
450×300	457.2	318.5	4.2	4.0	4.8	4.5	8.0	6.5	381.0	
450×250	457.2	267.4	4.2	3.4	4.8	4.0	8.0	6.5	381.0	
500×450	508.0	457.2	4.8	4.2	5.5	4.8	9.5	8.0	508.0	
500×400	508.0	406.4	4.8	4.2	5.5	4.8	9.5	8.0	508.0	
500×350	508.0	355.6	4.8	4.0	5.5	4.8	9.5	8.0	508.0	
500×300	508.0	318.5	4.8	4.0	5.5	4.5	9.5	6.5	508.0	
550×500	558.8	508.0	4.8	4.8	5.5	5.5	-	-	508.0	
550×450	558.8	457.2	4.8	4.2	5.5	4.8	-	-	508.0	
550×400	558.8	406.4	4.8	4.2	5.5	4.8	-	-	508.0	
600×550	609.6	508.0	5.5	4.8	6.4	5.5	-	-	508.0	
600×500	609.6	508.0	5.5	4.8	6.4	5.5	-	-	508.0	
600×450	609.6	457.2	5.5	4.2	6.4	4.8	-	-	508.0	
750×600	762.0	609.6	6.4	5.5	7.9	6.4	-	-	609.6	