

STAINLESS STEEL BUTT-WELDING FITTINGS

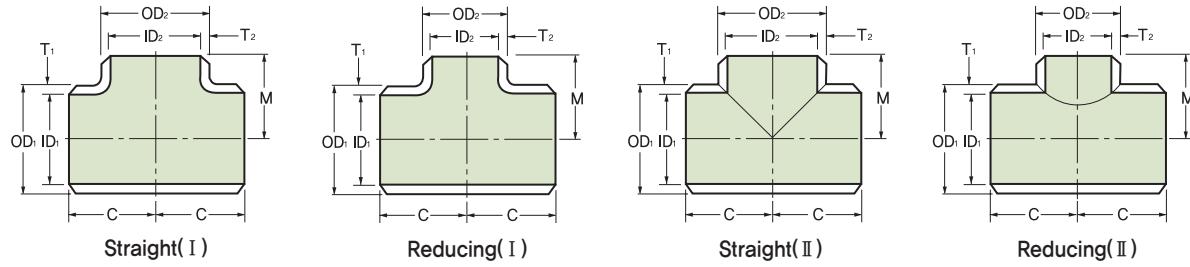
• Tee

Sch5s, Sch10s, Sch20s

KS B 1541/43, JIS B 2312/13

Unit : mm

Nominal Pipe Size	Outside Diameter		Wall Thickness T						Center to End	
	OD ₁	OD ₂	Sch 5s		Sch 10s		Sch 20s		C	M
			T ₁	T ₂	T ₁	T ₂	T ₁	T ₂		
15	21.7	21.7	1.65	1.65	2.1	2.1	2.5	2.5	25.4	25.4
20	27.2	27.2	1.65	1.65	2.1	2.1	2.5	2.5	28.6	28.6
25	34.0	34.0	1.65	1.65	2.8	2.8	3.0	3.0	38.1	38.1
32	42.7	42.7	1.65	1.65	2.8	2.8	3.0	3.0	47.6	47.6
32×32×25	42.7	34.0	1.65	1.65	2.8	2.8	3.0	3.0	47.6	47.6
40	48.6	48.6	1.65	1.65	2.8	2.8	3.0	3.0	57.2	57.2
40×40×32	48.6	42.7	1.65	1.65	2.8	2.8	3.0	3.0	57.2	57.2
40×40×25	48.6	34.0	1.65	1.65	2.8	2.8	3.0	3.0	57.2	57.2
50	60.5	60.5	1.65	1.65	2.8	2.8	3.5	3.5	63.5	63.5
50×50×40	60.5	48.6	1.65	1.65	2.8	2.8	3.5	3.0	63.5	60.3
50×50×32	60.5	42.7	1.65	1.65	2.8	2.8	3.5	3.0	63.5	57.2
65	76.3	76.3	2.10	2.10	3.0	3.0	3.5	3.5	76.2	76.2
65×65×50	76.3	60.5	2.10	1.65	3.0	2.8	3.5	3.5	76.2	69.9
65×65×40	76.3	48.6	2.10	1.65	3.0	2.8	3.5	3.0	76.2	66.7
80	89.1	89.1	2.10	2.10	3.0	3.0	4.0	4.0	85.7	85.7
80×80×65	89.1	76.3	2.10	2.10	3.0	3.0	4.0	3.5	85.7	82.6
80×80×50	89.1	60.5	2.10	1.65	3.0	2.8	4.0	3.5	85.7	76.2
90	101.6	101.6	2.10	2.10	3.0	3.0	4.0	4.0	95.3	95.3
90×90×80	101.6	89.1	2.10	2.10	3.0	3.0	4.0	4.0	95.3	92.1
90×90×65	101.6	76.3	2.10	2.10	3.0	3.0	4.0	3.5	95.3	88.9
100	114.3	114.3	2.10	2.10	3.0	3.0	4.0	4.0	104.8	104.8
100×100×90	114.3	101.6	2.10	2.10	3.0	3.0	4.0	4.0	104.8	101.6
100×100×80	114.3	89.1	2.10	2.10	3.0	3.0	4.0	4.0	104.8	98.4
100×100×65	114.3	76.3	2.10	2.10	3.0	3.0	4.0	3.5	104.8	95.3
125	139.8	139.8	2.80	2.80	3.4	3.4	5.0	5.0	123.8	123.8
125×125×100	139.8	114.3	2.80	2.10	3.4	3.0	5.0	4.0	123.8	117.5
125×125×90	139.8	101.6	2.80	2.10	3.4	3.0	5.0	4.0	123.8	114.3
125×125×80	139.8	89.1	2.80	2.10	3.4	3.0	5.0	4.0	123.8	111.1
150	165.2	165.2	2.80	2.80	3.4	3.4	5.0	5.0	142.9	142.9
150×150×125	165.2	139.8	2.80	2.80	3.4	3.4	5.0	5.0	142.9	136.5
150×150×100	165.2	114.3	2.80	2.10	3.4	3.0	5.0	4.0	142.9	130.2
200	216.3	216.3	2.80	2.80	4.0	4.0	6.5	6.5	177.8	177.8
200×200×150	216.3	165.2	2.80	2.80	4.0	3.4	6.5	5.0	177.8	168.3
200×200×125	216.3	139.8	2.80	2.80	4.0	3.4	6.5	5.0	177.8	161.9
250	267.4	267.4	3.40	3.40	4.0	4.0	6.5	6.5	215.9	215.9
250×250×200	267.4	216.3	3.40	2.80	4.0	4.0	6.5	6.5	215.9	203.2
250×250×150	267.4	165.2	3.40	2.80	4.0	3.4	6.5	5.0	215.9	193.7
300	318.5	318.5	4.00	4.00	4.5	4.5	6.5	6.5	254.0	254.0
300×300×250	318.5	267.4	4.00	3.40	4.5	4.0	6.5	6.5	254.0	241.3
300×300×200	318.5	216.3	4.00	2.80	4.5	4.0	6.5	6.5	254.0	228.6



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			T ₁	T ₂	T ₁	T ₂	T ₁	T ₂	C	M
350	355.6	355.6	4.0	4.0	4.8	4.8	8.0	8.0	279.4	279.4
350×350×300	355.6	318.5	4.0	4.0	4.8	4.5	8.0	6.5	279.4	269.9
350×350×250	355.6	267.4	4.0	3.4	4.8	4.0	8.0	6.5	279.4	257.2
350×350×200	355.6	216.3	4.0	2.8	4.8	4.0	8.0	6.5	279.4	247.7
400	406.4	406.4	4.2	4.2	4.8	4.8	8.0	8.0	304.8	304.8
400×400×350	406.4	355.6	4.2	4.0	4.8	4.8	8.0	8.0	304.8	304.8
400×400×300	406.4	318.5	4.2	4.0	4.8	4.5	8.0	6.5	304.8	295.3
400×400×250	406.4	267.4	4.2	3.4	4.8	4.0	8.0	6.5	304.8	282.6
450	457.2	457.2	4.2	4.2	4.8	4.8	8.0	8.0	342.9	342.9
450×450×400	457.2	406.4	4.2	4.2	4.8	4.8	8.0	8.0	342.9	330.2
450×450×350	457.2	355.6	4.2	4.0	4.8	4.8	8.0	8.0	342.9	330.2
450×450×300	457.2	318.5	4.2	4.0	4.8	4.5	8.0	6.5	342.9	320.7
500	508.0	508.0	4.8	4.8	5.5	5.5	9.5	9.5	381.0	381.0
500×500×450	508.0	457.2	4.8	4.2	5.5	4.8	9.5	8.0	381.0	368.3
500×500×400	508.0	406.4	4.8	4.2	5.5	4.8	9.5	8.0	381.0	355.6
500×500×350	508.0	355.6	4.8	4.0	5.5	4.8	9.5	8.0	381.0	355.6
550	558.8	558.8	4.8	4.8	5.5	5.5	-	-	419.1	419.1
550×550×500	558.8	508.0	4.8	4.8	5.5	5.5	-	-	419.1	406.4
550×550×450	558.8	457.2	4.8	4.2	5.5	4.8	-	-	419.1	393.7
550×550×400	558.8	406.4	4.8	4.2	5.5	4.8	-	-	419.1	381.0
600	609.6	609.6	5.5	5.5	6.4	6.4	-	-	431.8	431.8
600×600×550	609.6	558.8	5.5	4.8	6.4	5.5	-	-	431.8	431.8
600×600×500	609.6	508.0	5.5	4.8	6.4	5.5	-	-	431.8	431.8
600×600×450	609.6	457.2	5.5	4.2	6.4	4.8	-	-	431.8	419.1
700	762.0	762.0	6.4	6.4	7.9	7.9	-	-	558.8	558.8
700×700×600	762.0	609.6	6.4	5.5	7.9	6.4	-	-	558.8	533.4