
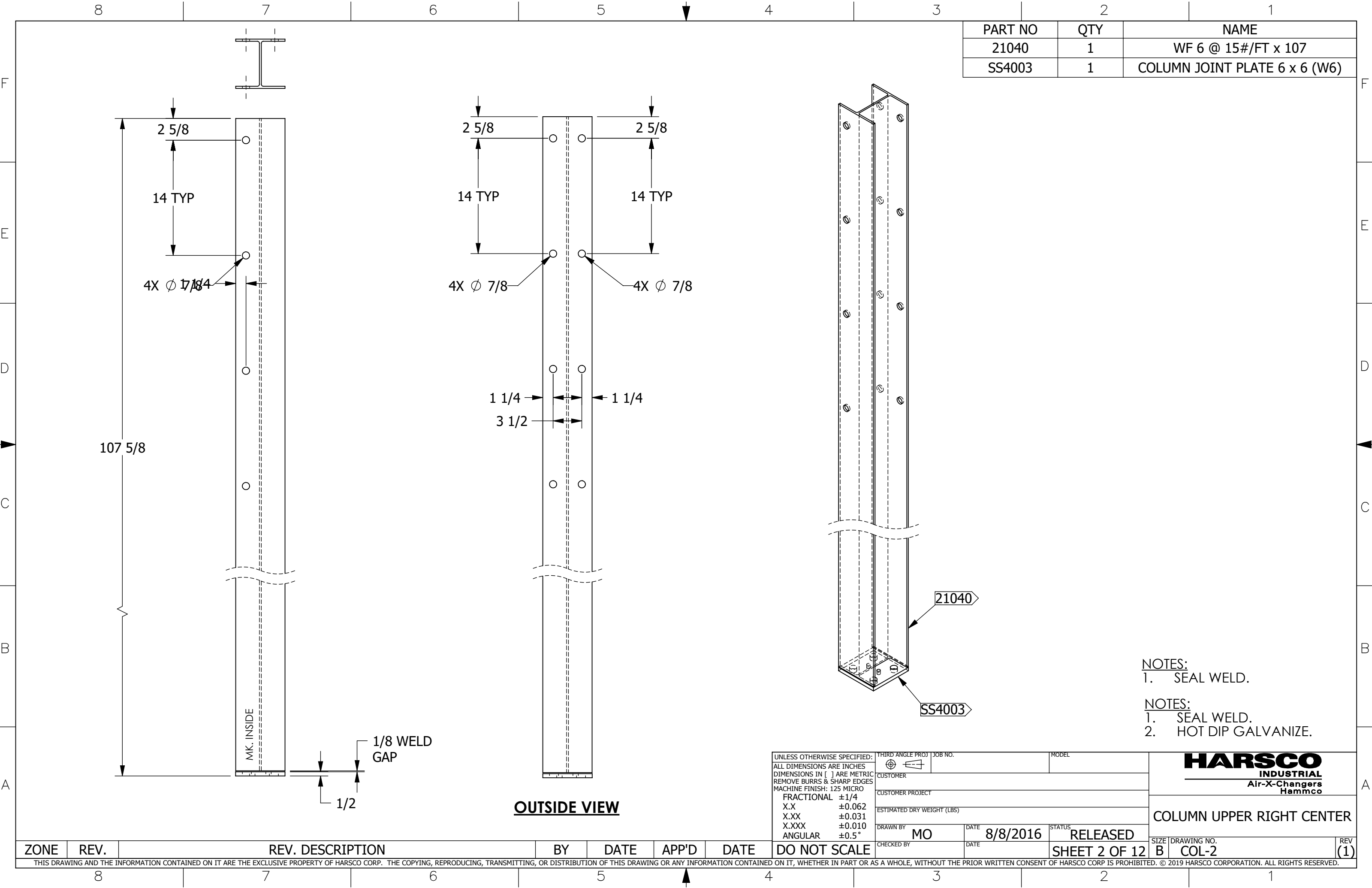


PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)


- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°				THIRD ANGLE PROJ		JOB NO.		MODEL	
DO NOT SCALE		CUSTOMER		<div><div><div><div><div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></d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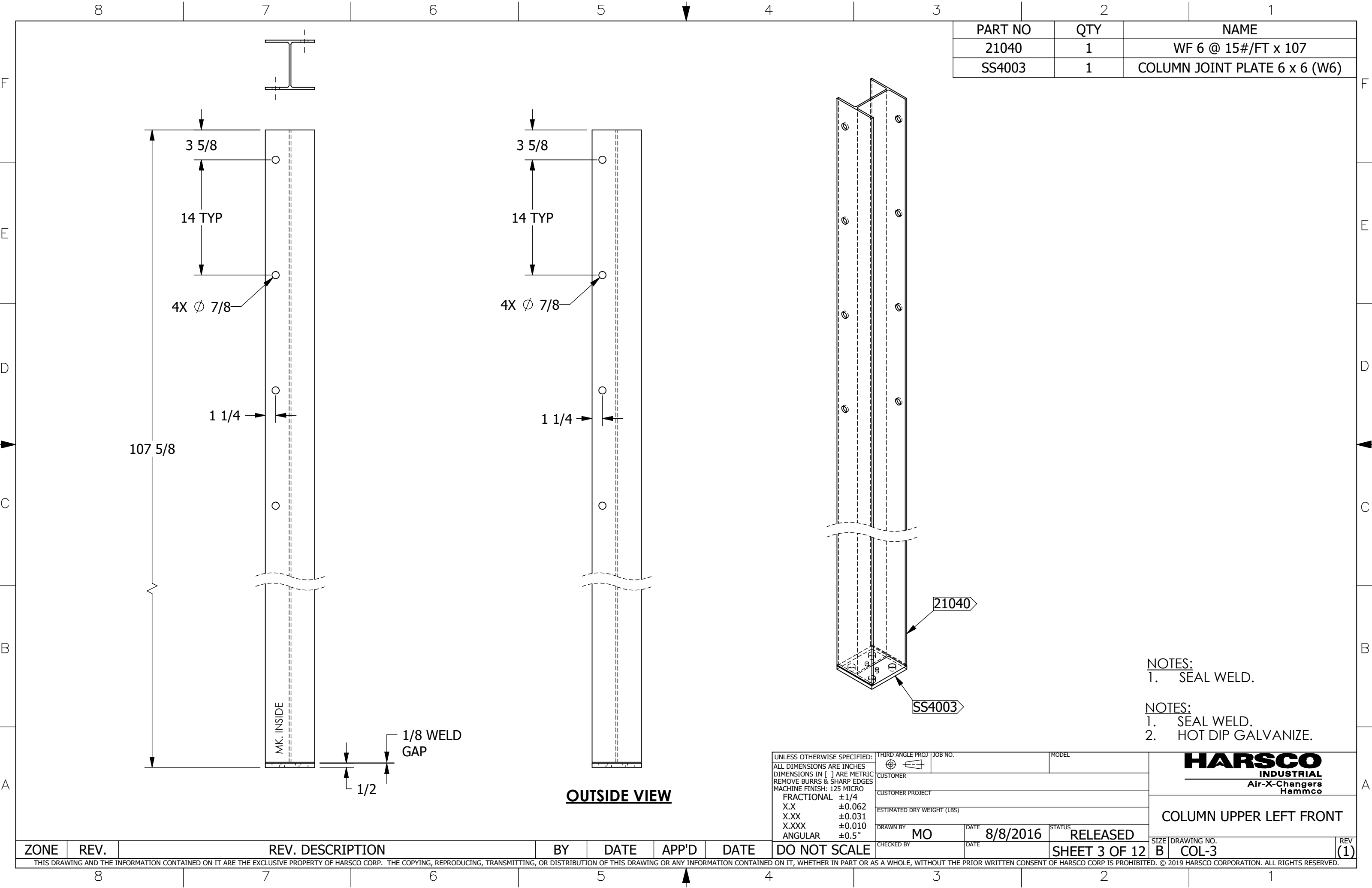


PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°		THIRD ANGLE PROJ 		JOB NO.		MODEL		<div><b>HARSCO</b> INDUSTRIAL Air-X-Changers Hammco</div> <div>COLUMN UPPER RIGHT CENTER</div>		
CUSTOMER										
CUSTOMER PROJECT										
ESTIMATED DRY WEIGHT (LBS)										
DRAWN BY MO		DATE 8/8/2016		STATUS RELEASED				SIZE B	DRAWING NO. COL-2	REV (1)
DO NOT SCALE		CHECKED BY		DATE		SHEET 2 OF 12				
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
ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE
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PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

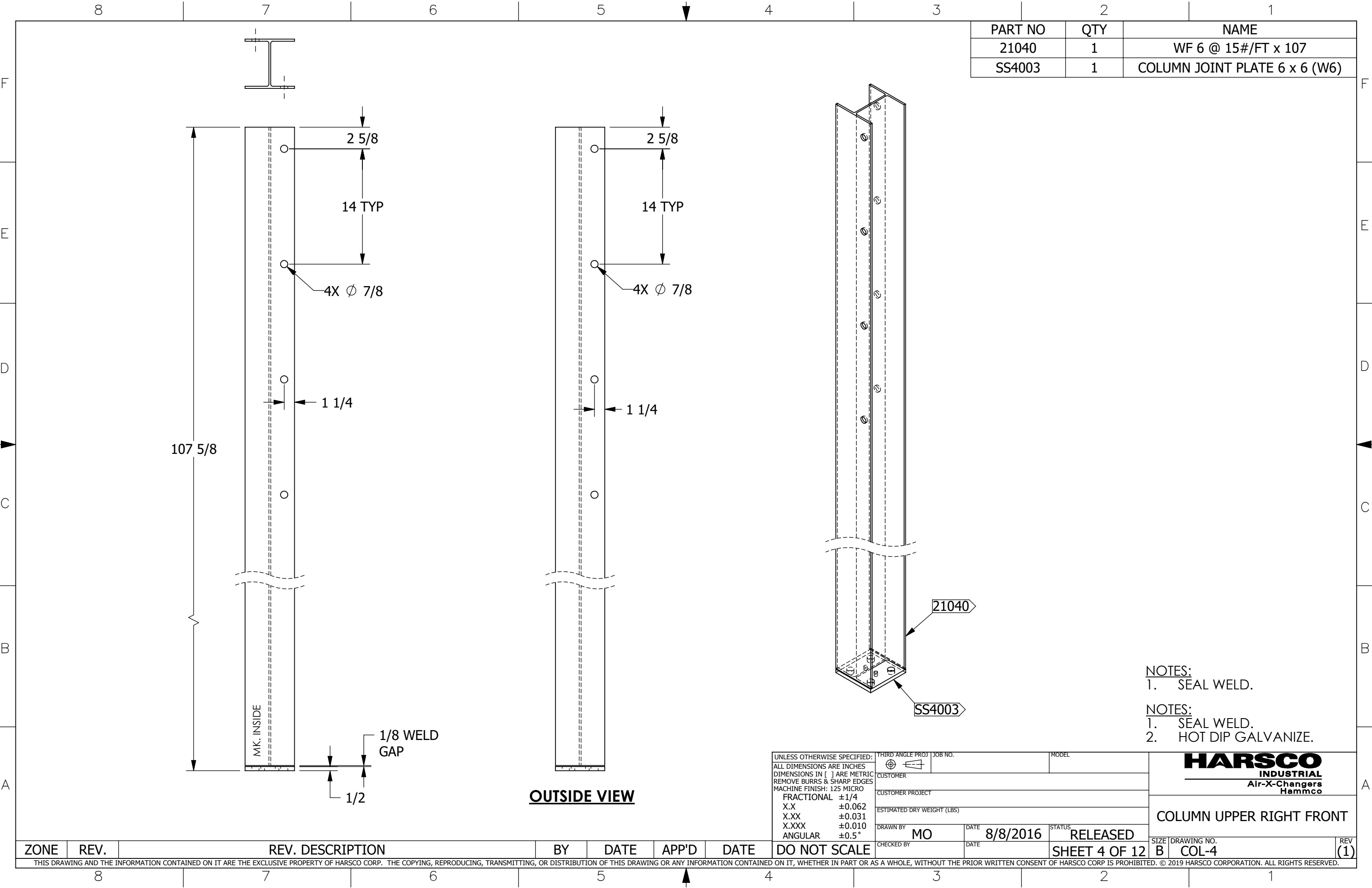
NOTES:  
1. SEAL WELD.

NOTES:  
1. SEAL WELD.  
2. HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°	THIRD ANGLE PROJ		JOB NO.		MODEL		<div><b>HARSCO</b> INDUSTRIAL Air-X-Changers Hammco</div>			
										
	CUSTOMER						COLUMN UPPER LEFT FRONT			
	CUSTOMER PROJECT									
	ESTIMATED DRY WEIGHT (LBS)									
	DRAWN BY		DATE		STATUS					
	MO		8/8/2016		RELEASED					
DO NOT SCALE		CHECKED BY		DATE		SHEET 3 OF 12		SIZE	DRAWING NO.	REV
								B	COL-3	(1)
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ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE
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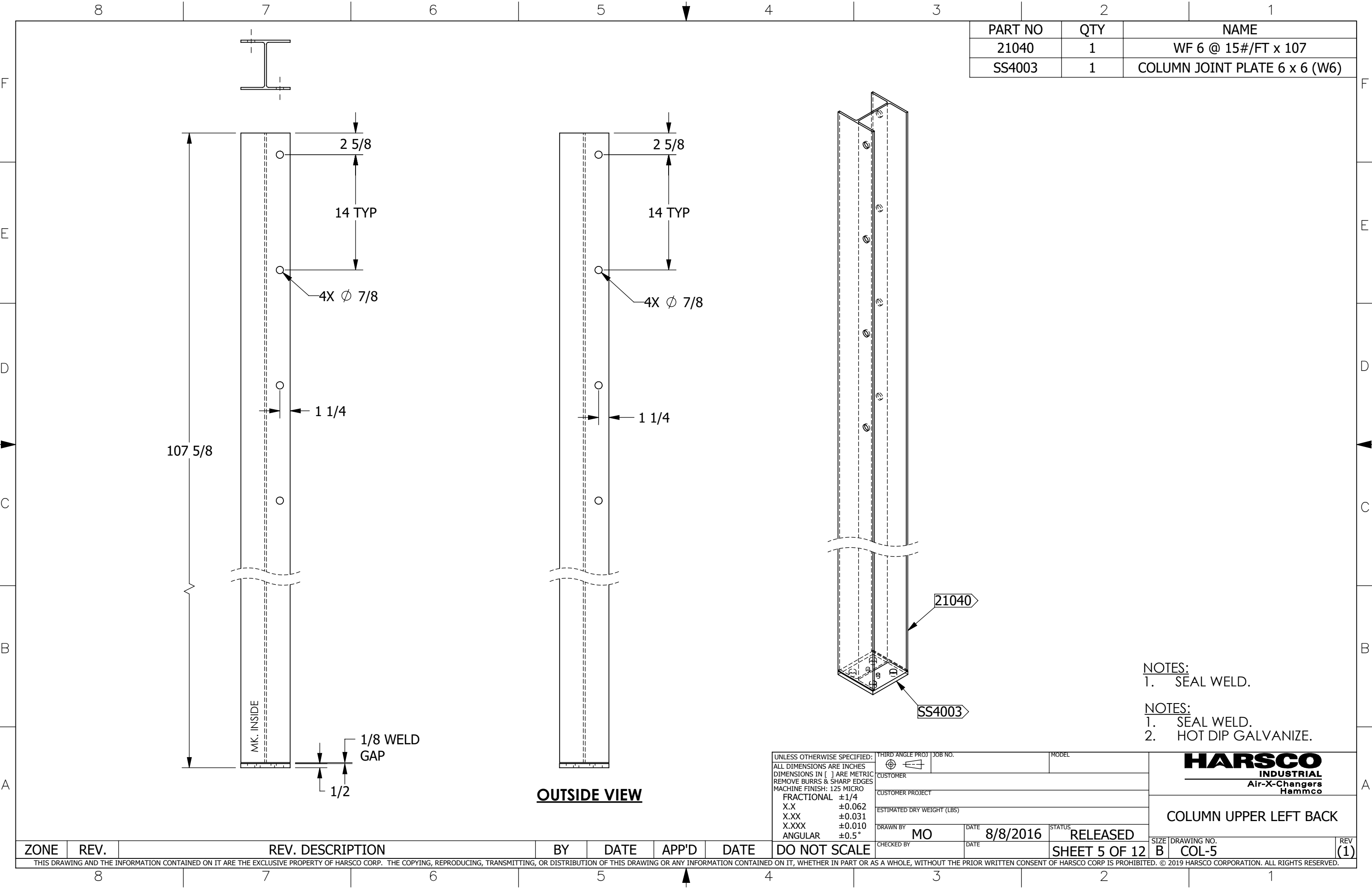
PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°		THIRD ANGLE PROJ		JOB NO.		MODEL		<div><b>HARSCO</b> INDUSTRIAL Air-X-Changers Hammco</div> <div>COLUMN UPPER RIGHT FRONT</div>				
CUSTOMER												
CUSTOMER PROJECT												
ESTIMATED DRY WEIGHT (LBS)												
DRAWN BY		MO		DATE		8/8/2016		STATUS		RELEASED		
CHECKED BY				DATE				SHEET 4 OF 12		SIZE	DRAWING NO.	REV
DO NOT SCALE								B		COL-4		(1)
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
ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE
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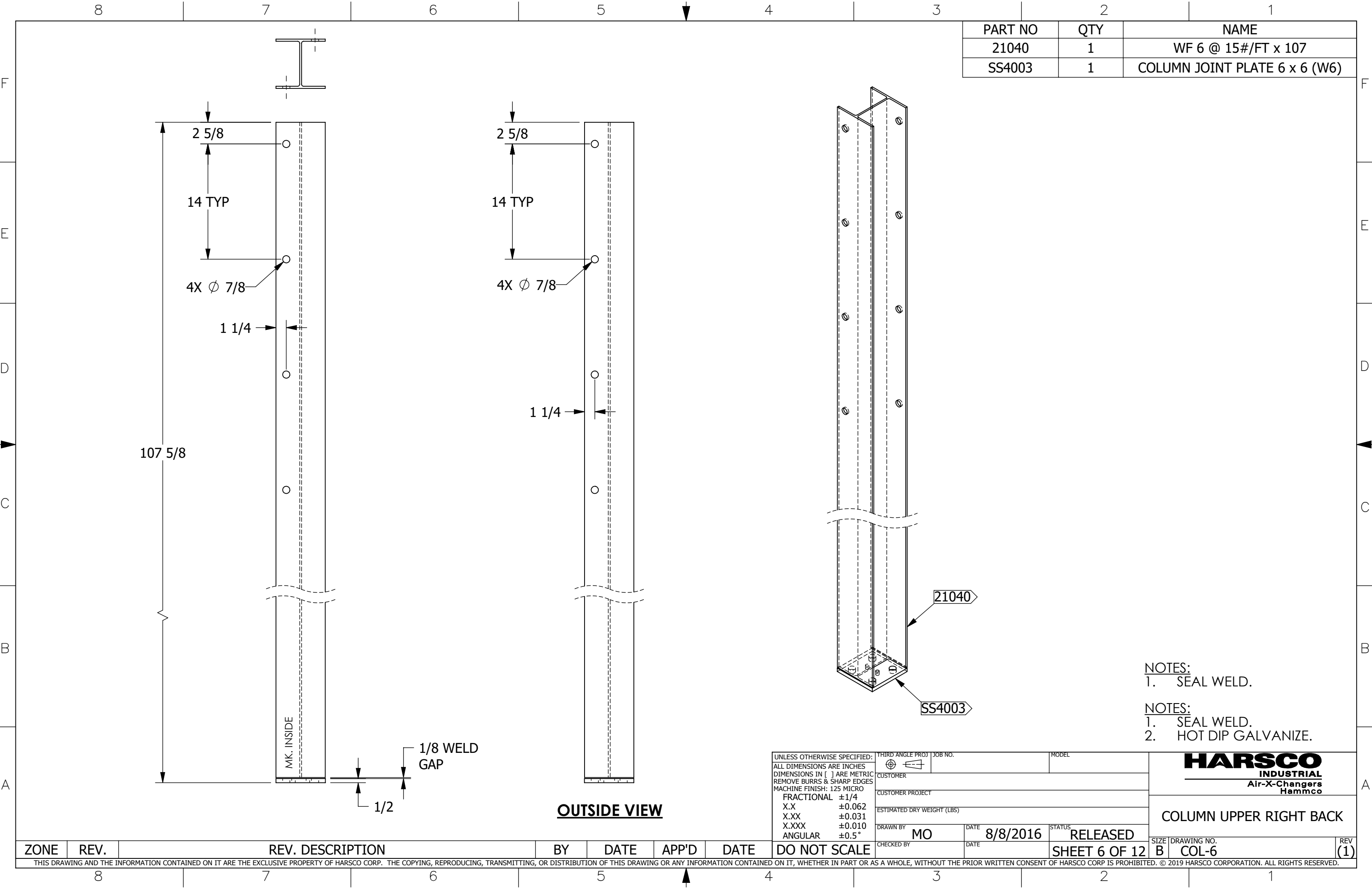
PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°	THIRD ANGLE PROJ		JOB NO.	MODEL		<div><b>HARSCO</b> INDUSTRIAL Air-X-Changers Hammco</div>		
								
	CUSTOMER							
	CUSTOMER PROJECT				COLUMN UPPER LEFT BACK			
	ESTIMATED DRY WEIGHT (LBS)							
	DRAWN BY		DATE	STATUS				
MO		8/8/2016	RELEASED					
CHECKED BY		DATE	SHEET 5 OF 12		SIZE	DRAWING NO.	REV	
DO NOT SCALE					B	COL-5	(1)	
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ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE	DO NOT SCALE	CHECKED BY	DATE	STATUS	SHEET 5 OF 12	SIZE	DRAWING NO.	REV
8												B	COL-5	(1)


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PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

NOTES:  
1. SEAL WELD.

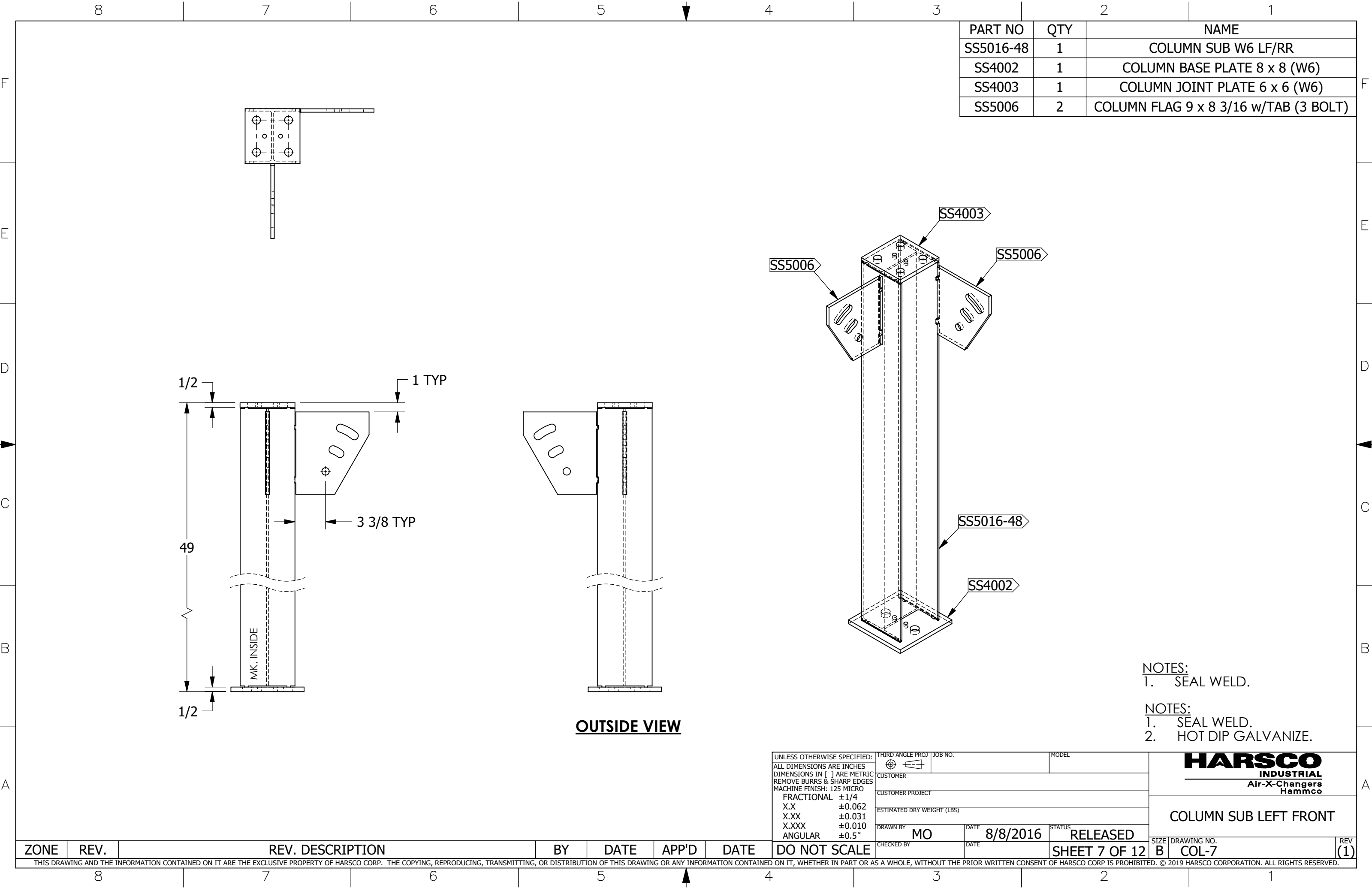
NOTES:  
1. SEAL WELD.  
2. HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°	THIRD ANGLE PROJ		JOB NO.		MODEL		
							
	CUSTOMER						
	CUSTOMER PROJECT						
	ESTIMATED DRY WEIGHT (LBS)						
	DRAWN BY		DATE	STATUS			
MO		8/8/2016	RELEASED				
CHECKED BY		DATE	SHEET 6 OF 12		SIZE	DRAWING NO.	REV
DO NOT SCALE					B	COL-6	(1)
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**HARSCO**  
INDUSTRIAL  
Air-X-Changers  
Hammco


COLUMN UPPER RIGHT BACK

ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE
8						
7						
6						
5						
4						
3						
2						
1						



PART NO	QTY	NAME
SS5016-48	1	COLUMN SUB W6 LF/RR
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5006	2	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)

- NOTES:  
1. SEAL WELD.
- NOTES:  
1. SEAL WELD.  
2. HOT DIP GALVANIZE.

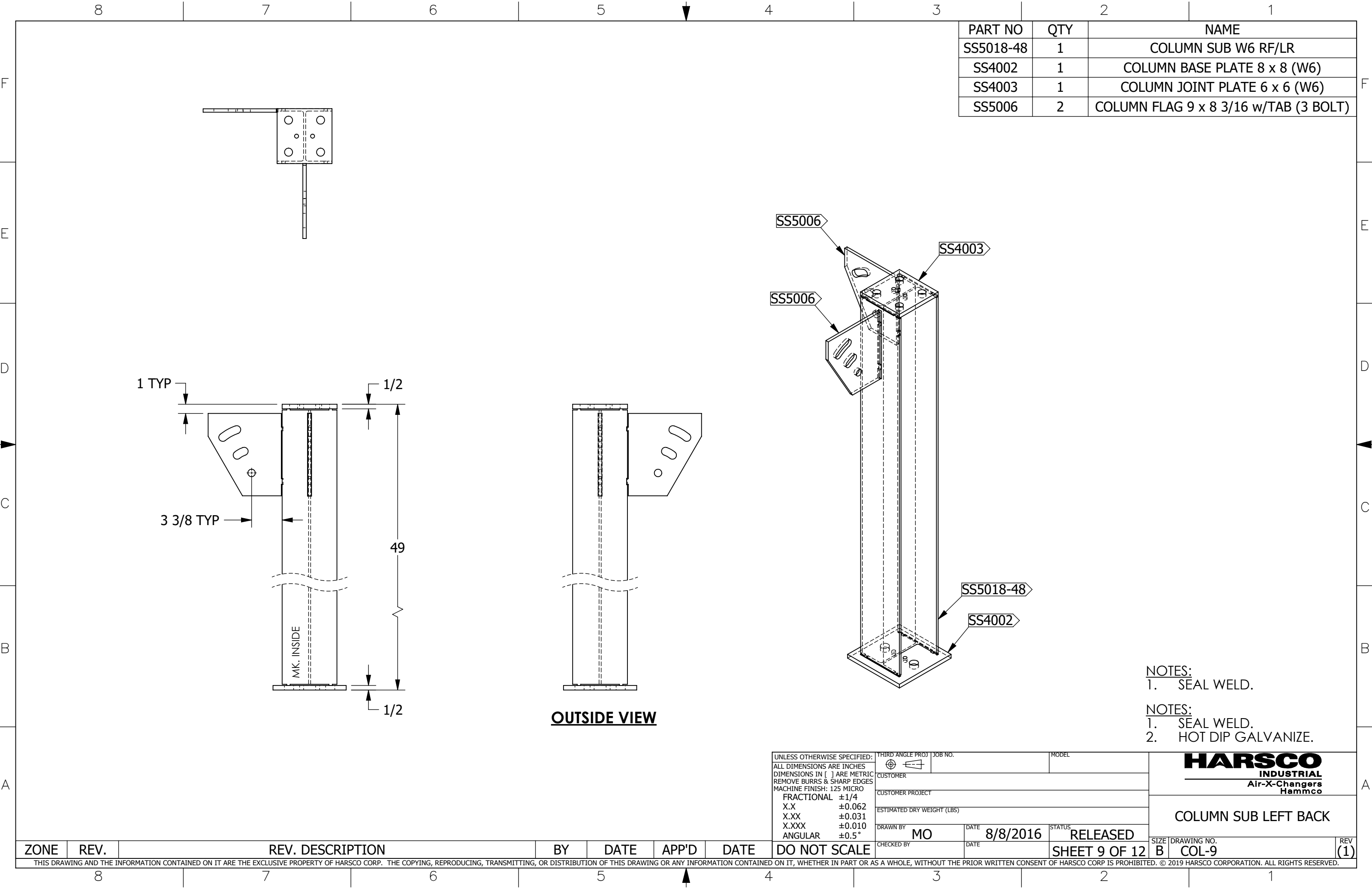
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°  <b>DO NOT SCALE</b>	THIRD ANGLE PROJ 		JOB NO.	MODEL	<div><b>HARSCO</b> <b>INDUSTRIAL</b> Air-X-Changers Hammco</div>		
	CUSTOMER						
	CUSTOMER PROJECT				COLUMN SUB LEFT FRONT		
	ESTIMATED DRY WEIGHT (LBS)						
	DRAWN BY <b>MO</b>		DATE <b>8/8/2016</b>	STATUS <b>RELEASED</b>			
CHECKED BY		DATE	SHEET 7 OF 12		SIZE <b>B</b>	DRAWING NO. <b>COL-7</b>	REV <b>(1)</b>
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ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE
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PART NO	QTY	NAME
SS5018-48	1	COLUMN SUB W6 RF/LR
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5006	2	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)

NOTES:  
1. SEAL WELD.

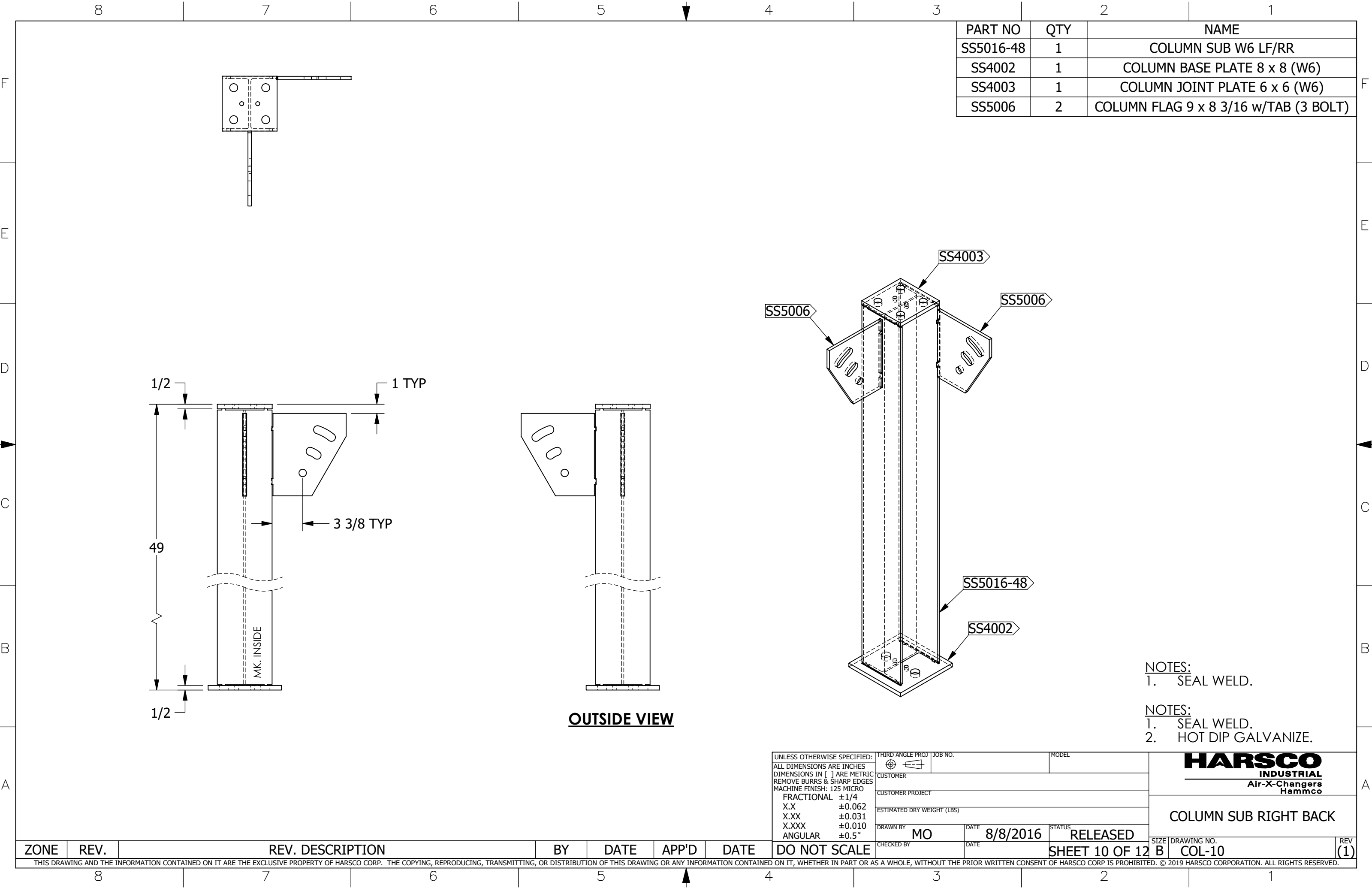
NOTES:  
1. SEAL WELD.  
2. HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°	THIRD ANGLE PROJ		JOB NO.	MODEL		<div><b>HARSCO</b> INDUSTRIAL Air-X-Changers Hammco</div>			
									
	CUSTOMER								
	CUSTOMER PROJECT								
	ESTIMATED DRY WEIGHT (LBS)						COLUMN SUB LEFT BACK		
	DRAWN BY		MO	DATE	8/8/2016	STATUS	RELEASED		
CHECKED BY				DATE			SIZE	DRAWING NO.	REV
DO NOT SCALE						B		COL-9	(1)
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ZONE	REV.	REV. DESCRIPTION
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BY	DATE	APP'D	DATE
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
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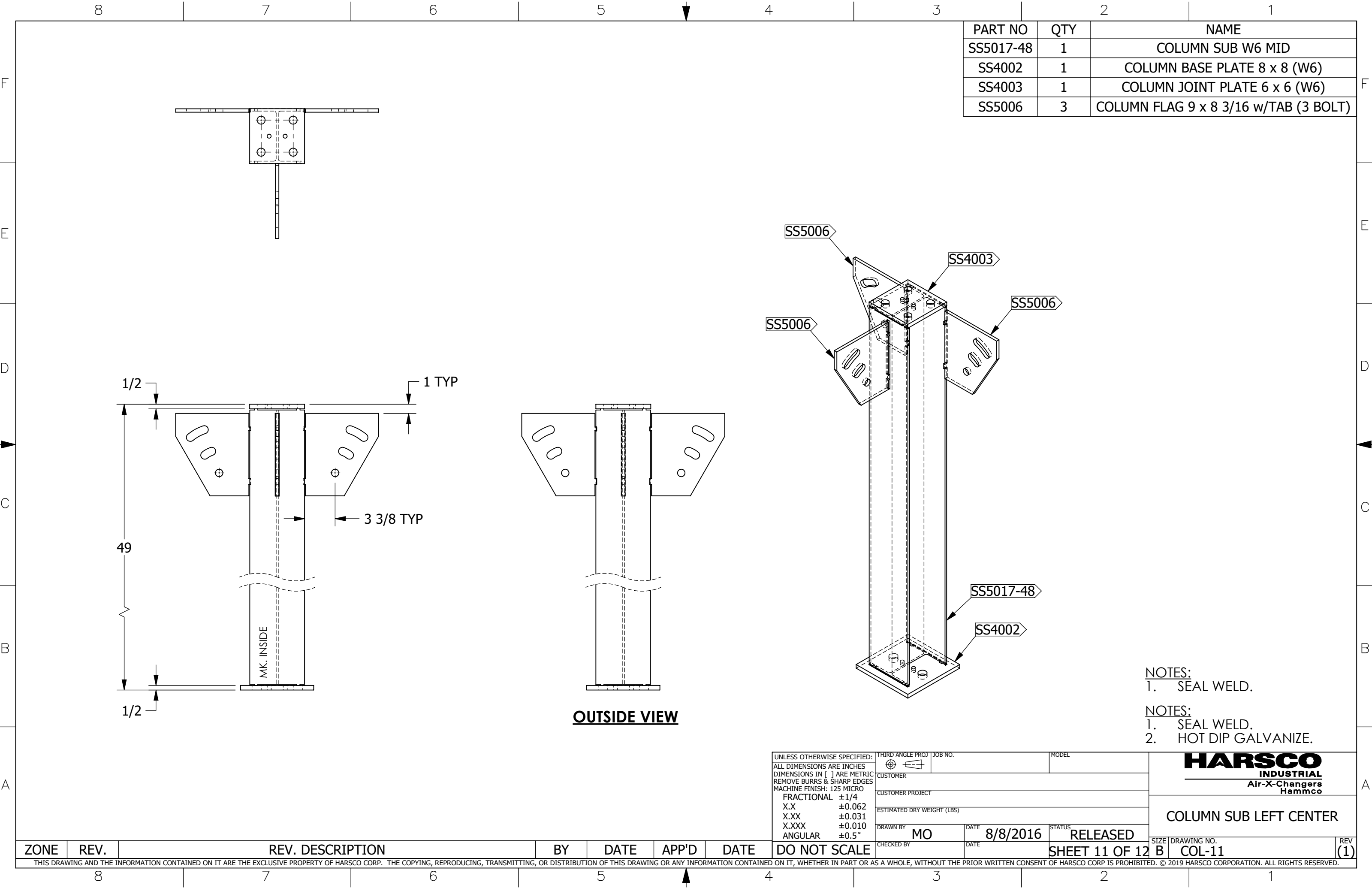


PART NO	QTY	NAME
SS5016-48	1	COLUMN SUB W6 LF/RR
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5006	2	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)

OUTSIDE VIEW

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.


UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°	THIRD ANGLE PROJ		JOB NO.	MODEL	<div><b>HARSCO</b> INDUSTRIAL Air-X-Changers Hammco</div>				
									
	CUSTOMER				COLUMN SUB RIGHT BACK				
	CUSTOMER PROJECT								
	ESTIMATED DRY WEIGHT (LBS)								
DRAWN BY		MO	DATE	8/8/2016	STATUS	RELEASED	SIZE	DRAWING NO.	REV
CHECKED BY			DATE		SHEET 10 OF 12	B			
DO NOT SCALE									
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PART NO	QTY	NAME
SS5017-48	1	COLUMN SUB W6 MID
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5006	3	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)

OUTSIDE VIEW

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [ ] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ±1/4 X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°	THIRD ANGLE PROJ		JOB NO.		MODEL		<b>HARSCO</b> <b>INDUSTRIAL</b> <b>Air-X-Changers</b> <b>Hammco</b>		
									
	CUSTOMER								
	CUSTOMER PROJECT								
	ESTIMATED DRY WEIGHT (LBS)								
	DRAWN BY	MO		DATE	8/8/2016		STATUS	RELEASED	
	CHECKED BY			DATE			SIZE	DRAWING NO.	REV
DO NOT SCALE					SHEET 11 OF 12		B	COL-11	(1)
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