

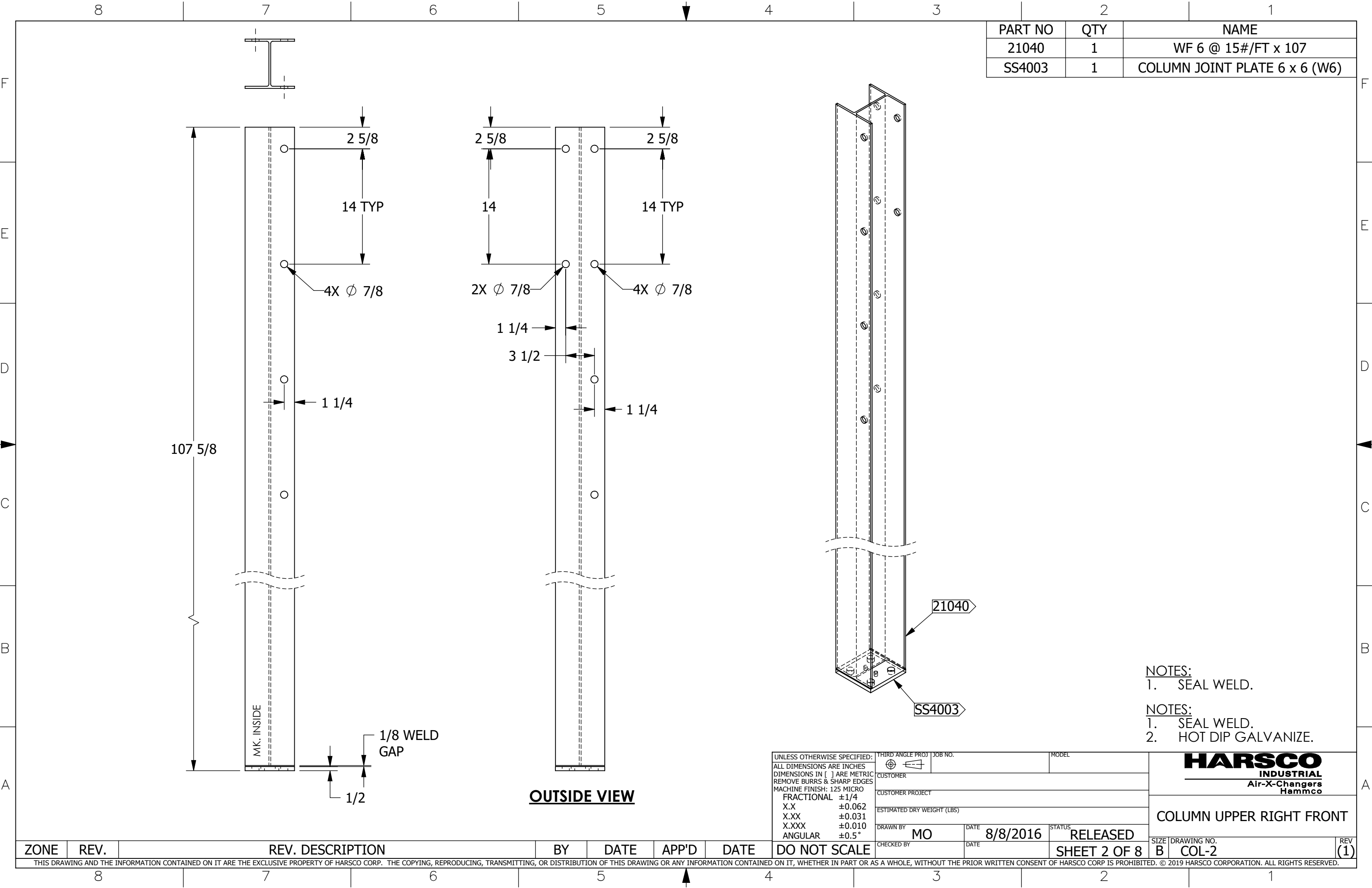
| PART NO | QTY | NAME                          |
|---------|-----|-------------------------------|
| 21040   | 1   | WF 6 @ 15#/FT x 107           |
| SS4003  | 1   | COLUMN JOINT PLATE 6 x 6 (W6) |

NOTES:  
1. SEAL WELD.

NOTES:  
1. SEAL WELD.  
2. HOT DIP GALVANIZE.


|  |  |  |  |                  |  |                   |  |                            |  |
|--|--|--|--|------------------|--|-------------------|--|----------------------------|--|
| UNLESS OTHERWISE SPECIFIED:<br>ALL DIMENSIONS ARE INCHES<br>DIMENSIONS IN [ ] ARE METRIC<br>REMOVE BURRS & SHARP EDGES<br>MACHINE FINISH: 125 MICRO<br>FRACTIONAL ±1/4<br>X.X ±0.062<br>X.XX ±0.031<br>X.XXX ±0.010<br>ANGULAR ±0.5° |  |  |  | THIRD ANGLE PROJ |  | JOB NO.           |  | MODEL                      |  |
|  |  |  |  | CUSTOMER         |  | CUSTOMER PROJECT  |  | ESTIMATED DRY WEIGHT (LBS) |  |
|  |  |  |  | DRAWN BY MO      |  | DATE 8/8/2016     |  | STATUS RELEASED            |  |
|  |  |  |  | CHECKED BY       |  | DATE              |  | SHEET 1 OF 8               |  |
| DO NOT SCALE   |  |  |  | SIZE B           |  | DRAWING NO. COL-1 |  | REV (1)                    |  |

| ZONE | REV. | REV. DESCRIPTION | BY | DATE | APP'D | DATE |
|------|------|------------------|----|------|-------|------|
| 8    |      |                  |    |      |       |      |
| 7    |      |                  |    |      |       |      |
| 6    |      |                  |    |      |       |      |
| 5    |      |                  |    |      |       |      |
| 4    |      |                  |    |      |       |      |
| 3    |      |                  |    |      |       |      |
| 2    |      |                  |    |      |       |      |
| 1    |      |                  |    |      |       |      |



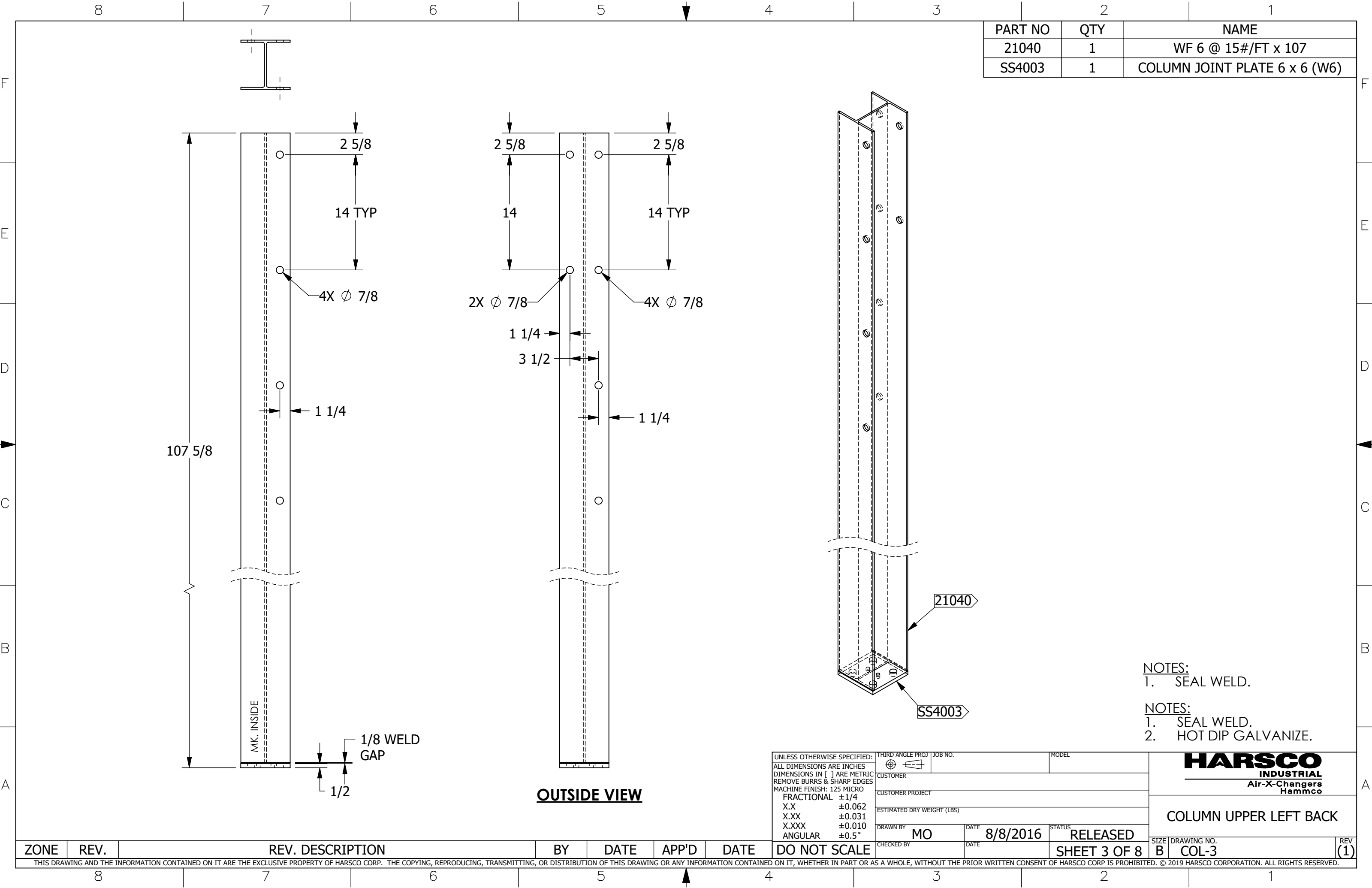
| PART NO | QTY | NAME                          |
|---------|-----|-------------------------------|
| 21040   | 1   | WF 6 @ 15#/FT x 107           |
| SS4003  | 1   | COLUMN JOINT PLATE 6 x 6 (W6) |

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

|  |   |         |          |  |          |      |             |     |
|--|---|---------|----------|--|----------|------|-------------|-----|
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|  |  |         |          |  |          |      |             |     |
|  | CUSTOMER  |         |          |  |          |      |             |     |
|  | CUSTOMER PROJECT  |         |          |  |          |      |             |     |
|  | ESTIMATED DRY WEIGHT (LBS)  |         |          |  |          |      |             |     |
| DRAWN BY   | MO  | DATE    | 8/8/2016 | STATUS   | RELEASED |      |             |     |
| CHECKED BY   |   | DATE    |          | SHEET 2 OF 8   |          | SIZE | DRAWING NO. | REV |
| DO NOT SCALE   |   |         |          |  |          | B    | COL-2       | (1) |
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
| ZONE | REV. | REV. DESCRIPTION | BY | DATE | APP'D | DATE | DO NOT SCALE |  | CHECKED BY | DATE | STATUS | SHEET 2 OF 8 | SIZE | DRAWING NO. | REV |
|------|------|------------------|----|------|-------|------|--------------|--|------------|------|--------|--------------|------|-------------|-----|
| 8    |      |                  |    |      |       |      |              |  |            |      |        |              | B    | COL-2       | (1) |

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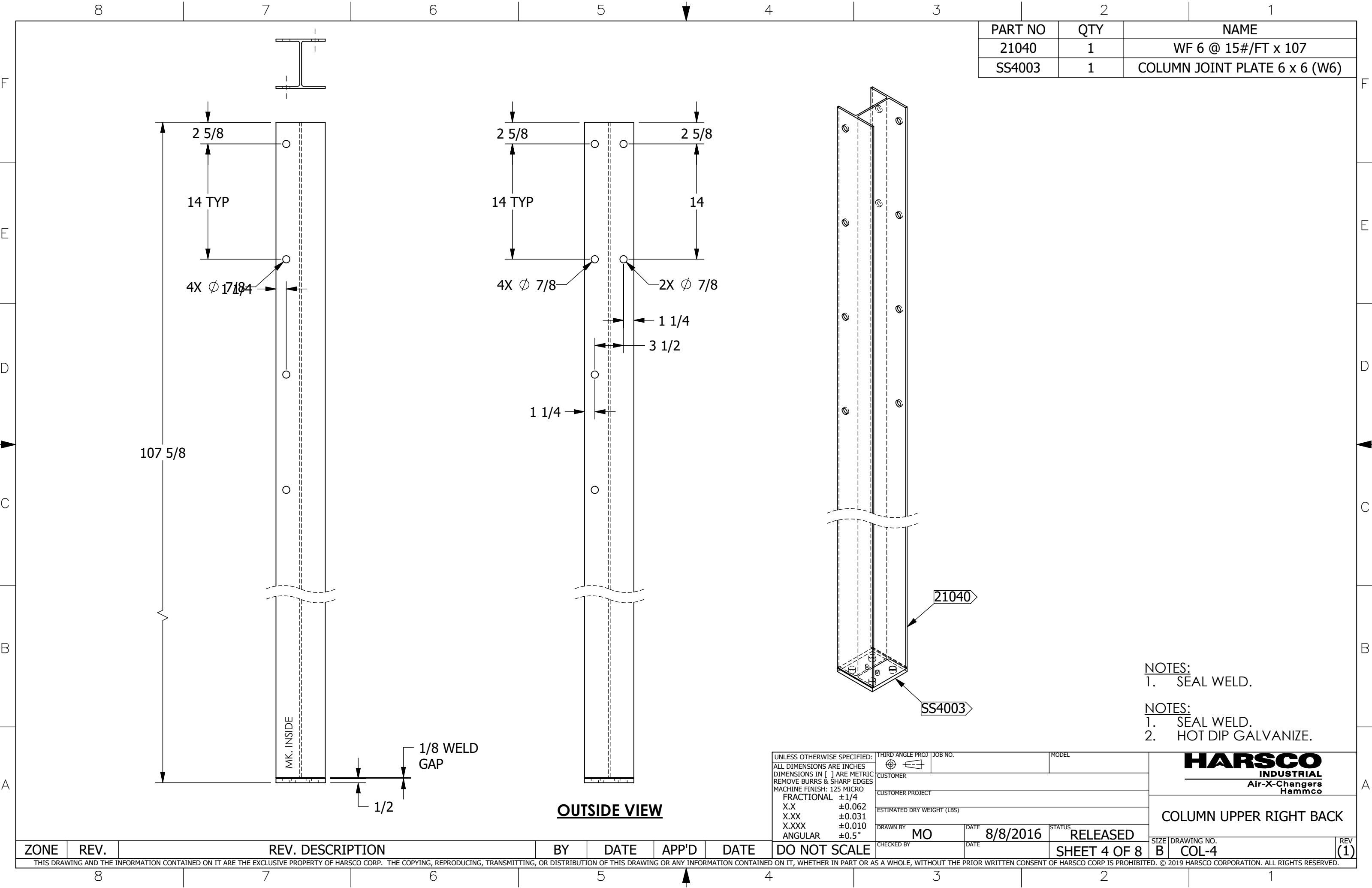


| PART NO | QTY | NAME                          |
|---------|-----|-------------------------------|
| 21040   | 1   | WF 6 @ 15#/FT x 107           |
| SS4003  | 1   | COLUMN JOINT PLATE 6 x 6 (W6) |

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.


|  |   |                            |  |          |              |   |       |             |     |     |  |  |
|--|---|----------------------------|--|----------|--------------|---|-------|-------------|-----|-----|--|--|
| UNLESS OTHERWISE SPECIFIED:<br>ALL DIMENSIONS ARE INCHES<br>DIMENSIONS IN [ ] ARE METRIC<br>REMOVE BURRS & SHARP EDGES<br>MACHINE FINISH: 125 MICRO<br>FRACTIONAL ±1/4<br>X.X ±0.062<br>X.XX ±0.031<br>X.XXX ±0.010<br>ANGULAR ±0.5° |  | JOB NO.                    |  | MODEL    |              | <div><b>HARSCO</b><br/>INDUSTRIAL<br/>Air-X-Changers<br/>Hammco</div> |       |             |     |     |  |  |
|  |   | CUSTOMER                   |  |          |              |   |       |             |     |     |  |  |
|  |   | CUSTOMER PROJECT           |  |          |              |   |       |             |     |     |  |  |
|  |   | ESTIMATED DRY WEIGHT (LBS) |  |          |              | COLUMN UPPER LEFT BACK  |       |             |     |     |  |  |
|  |   | DRAWN BY                   |  | DATE     | STATUS       |   |       |             |     |     |  |  |
|  |   | MO                         |  | 8/8/2016 | RELEASED     |   |       |             |     |     |  |  |
|  |   | CHECKED BY                 |  | DATE     | SHEET 3 OF 8 |   | SIZE  | DRAWING NO. |     | REV |  |  |
| DO NOT SCALE   |   |                            |  |          |              | B   | COL-3 |             | (1) |     |  |  |
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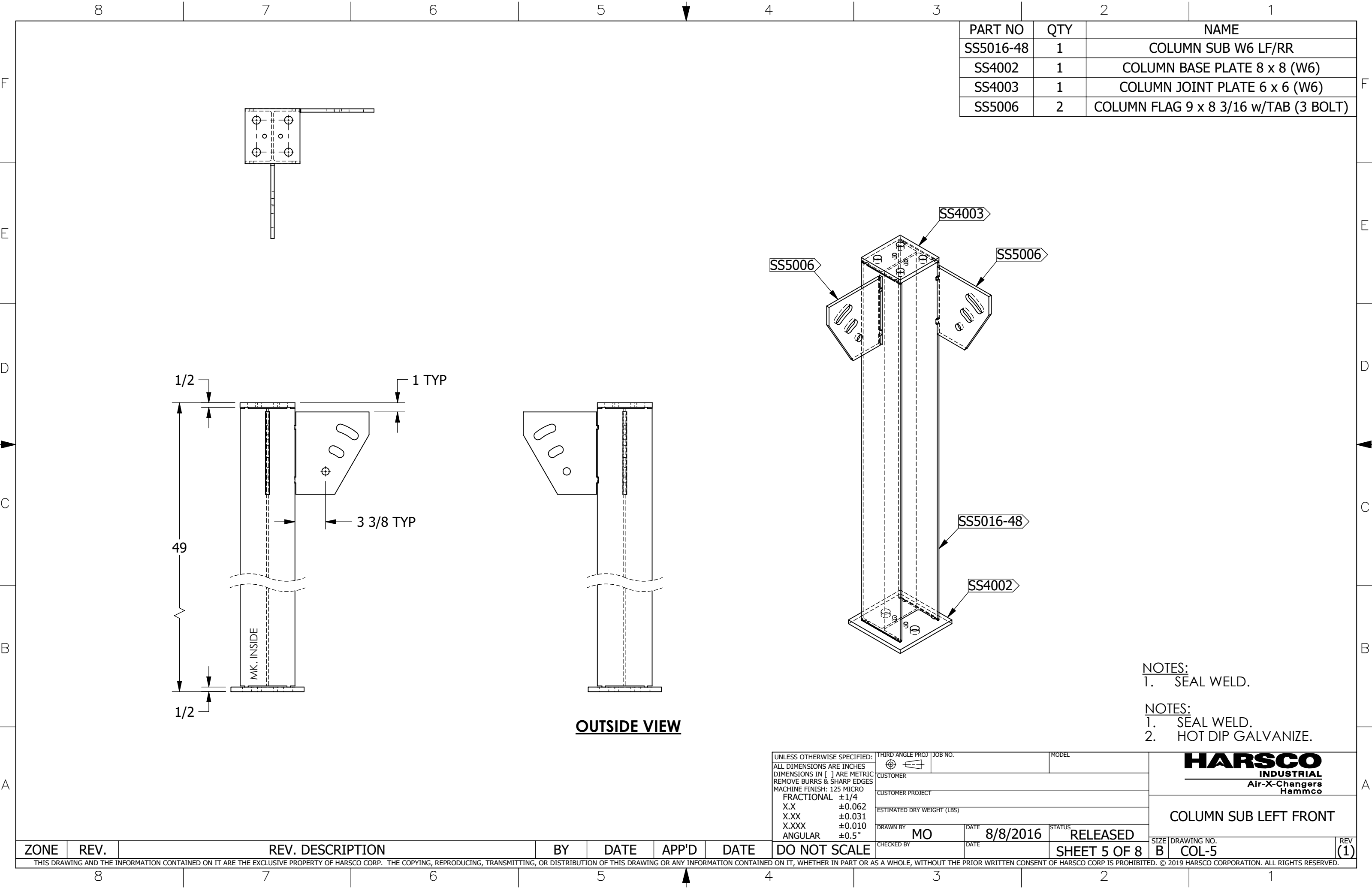
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| PART NO | QTY | NAME                          |
|---------|-----|-------------------------------|
| 21040   | 1   | WF 6 @ 15#/FT x 107           |
| SS4003  | 1   | COLUMN JOINT PLATE 6 x 6 (W6) |

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.


|  |   |         |          |   |                         |      |             |     |
|--|---|---------|----------|---|-------------------------|------|-------------|-----|
| UNLESS OTHERWISE SPECIFIED:<br>ALL DIMENSIONS ARE INCHES<br>DIMENSIONS IN [ ] ARE METRIC<br>REMOVE BURRS & SHARP EDGES<br>MACHINE FINISH: 125 MICRO<br>FRACTIONAL ±1/4<br>X.X ±0.062<br>X.XX ±0.031<br>X.XXX ±0.010<br>ANGULAR ±0.5° | THIRD ANGLE PROJ  | JOB NO. | MODEL    | <div><b>HARSCO</b><br/>INDUSTRIAL<br/>Air-X-Changers<br/>Hammco</div> |                         |      |             |     |
|  |  |         |          |   |                         |      |             |     |
|  | CUSTOMER  |         |          |   | COLUMN UPPER RIGHT BACK |      |             |     |
|  | CUSTOMER PROJECT  |         |          |   |                         |      |             |     |
|  | ESTIMATED DRY WEIGHT (LBS)  |         |          |   |                         |      |             |     |
| DRAWN BY   | MO  | DATE    | 8/8/2016 | STATUS  | RELEASED                |      |             |     |
| CHECKED BY   |   | DATE    |          | SHEET 4 OF 8  |                         | SIZE | DRAWING NO. | REV |
| DO NOT SCALE   |   |         |          |   |                         | B    | COL-4       | (1) |
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| PART NO   | QTY | NAME                                  |
|-----------|-----|---------------------------------------|
| SS5016-48 | 1   | COLUMN SUB W6 LF/RR                   |
| SS4002    | 1   | COLUMN BASE PLATE 8 x 8 (W6)          |
| SS4003    | 1   | COLUMN JOINT PLATE 6 x 6 (W6)         |
| SS5006    | 2   | COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT) |

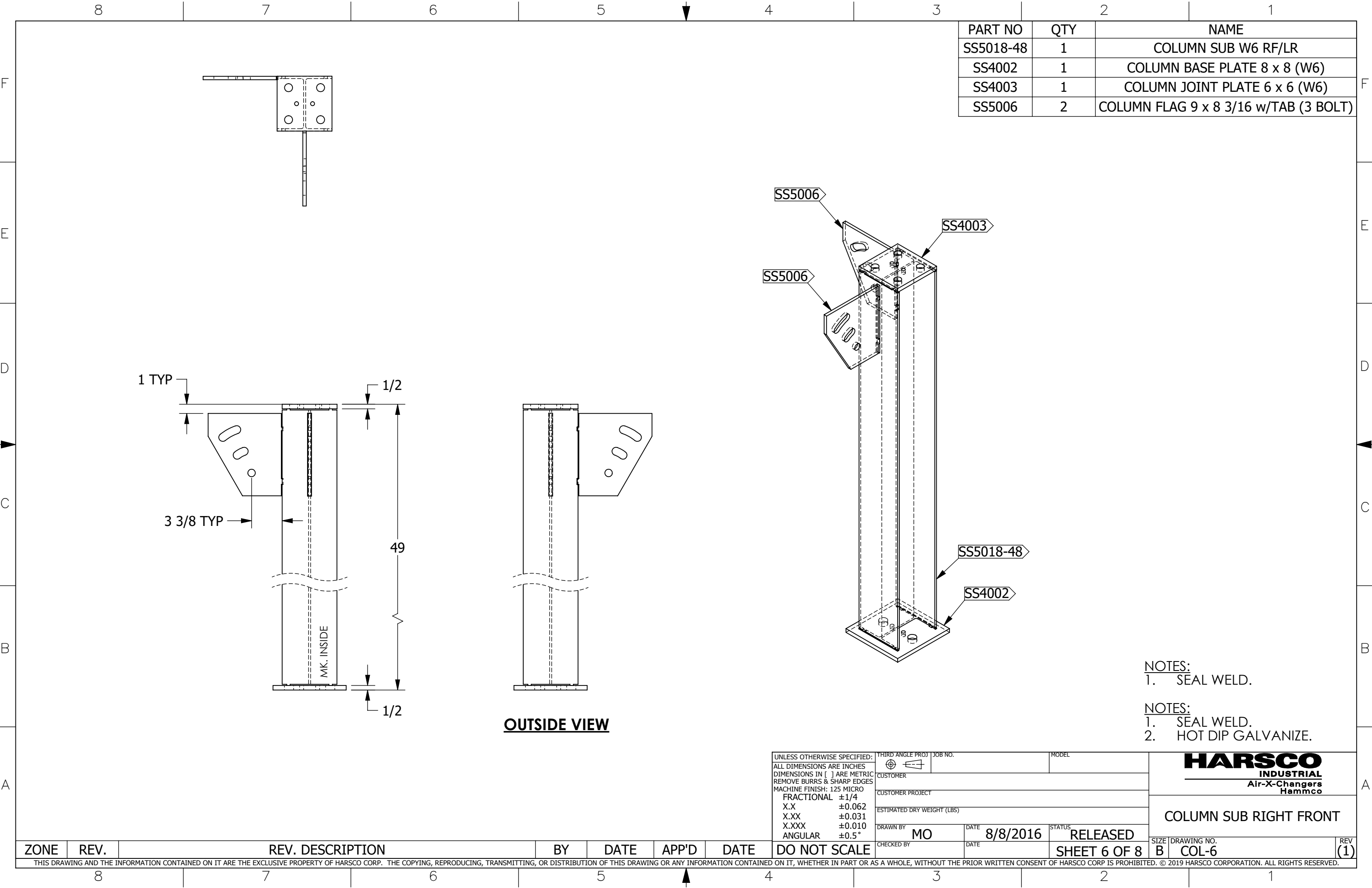
NOTES:  
1. SEAL WELD.

NOTES:  
1. SEAL WELD.  
2. HOT DIP GALVANIZE.

|   |   |  |                         |                           |       |  |                             |                   |
|---|---|--|-------------------------|---------------------------|-------|--|-----------------------------|-------------------|
| UNLESS OTHERWISE SPECIFIED:<br>ALL DIMENSIONS ARE INCHES<br>DIMENSIONS IN [ ] ARE METRIC<br>REMOVE BURRS & SHARP EDGES<br>MACHINE FINISH: 125 MICRO<br>FRACTIONAL ±1/4<br>X.X ±0.062<br>X.XX ±0.031<br>X.XXX ±0.010<br>ANGULAR ±0.5°<br><br><b>DO NOT SCALE</b> | THIRD ANGLE PROJ<br> |  | JOB NO.                 |                           | MODEL |  |                             |                   |
|   | CUSTOMER  |  |                         |                           |       |  |                             |                   |
|   | CUSTOMER PROJECT  |  |                         |                           |       |  |                             |                   |
|   | ESTIMATED DRY WEIGHT (LBS)  |  |                         |                           |       |  |                             |                   |
|   | DRAWN BY<br><b>MO</b>   |  | DATE<br><b>8/8/2016</b> | STATUS<br><b>RELEASED</b> |       |  |                             |                   |
|   | CHECKED BY  |  | DATE                    | SHEET 5 OF 8              |       |  |                             |                   |
|   |   |  |                         |                           |       | <b>HARSCO</b><br><b>INDUSTRIAL</b><br><b>Air-X-Changers</b><br><b>Hammco</b> |                             |                   |
|   |   |  |                         |                           |       | COLUMN SUB LEFT FRONT  |                             |                   |
|   |   |  |                         |                           |       | SIZE<br><b>B</b>   | DRAWING NO.<br><b>COL-5</b> | REV<br><b>(1)</b> |
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| ZONE | REV. | REV. DESCRIPTION | BY | DATE | APP'D | DATE |
|------|------|------------------|----|------|-------|------|
|------|------|------------------|----|------|-------|------|

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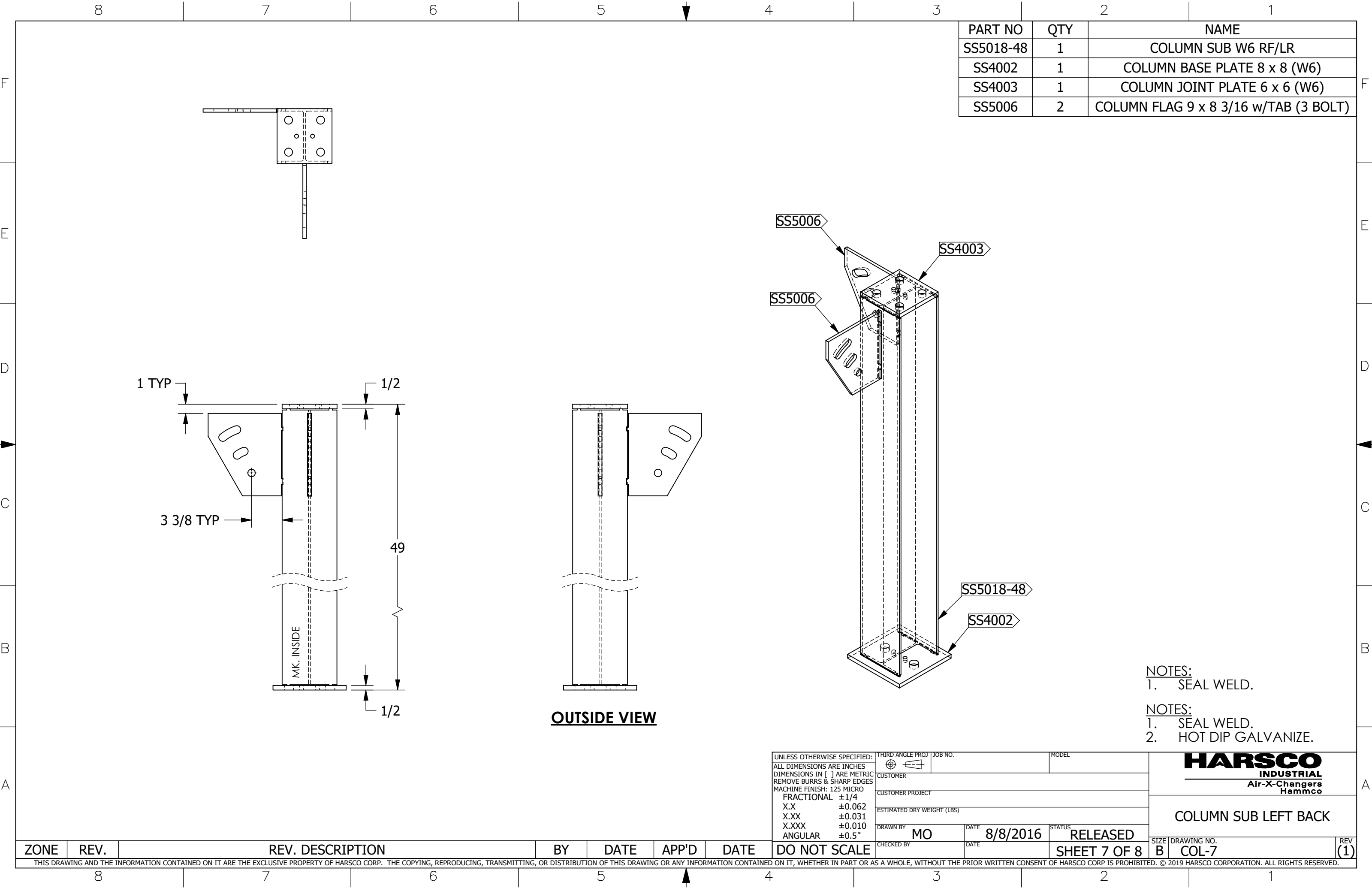
OUTSIDE VIEW

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

|  |   |         |          |  |          |       |             |     |
|--|---|---------|----------|--|----------|-------|-------------|-----|
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|  |  |         |          |  |          |       |             |     |
|  | CUSTOMER  |         |          |  |          |       |             |     |
|  | CUSTOMER PROJECT  |         |          |  |          |       |             |     |
|  | ESTIMATED DRY WEIGHT (LBS)  |         |          |  |          |       |             |     |
| DRAWN BY   | MO  | DATE    | 8/8/2016 | STATUS   | RELEASED |       |             |     |
| CHECKED BY   |   | DATE    |          | SHEET 6 OF 8   |          | SIZE  | DRAWING NO. | REV |
| DO NOT SCALE   |   |         |          | B  |          | COL-6 |             | (1) |
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| ZONE | REV. | REV. DESCRIPTION | BY | DATE | APP'D | DATE | DO NOT SCALE |  |  |  |  |  |  |
|------|------|------------------|----|------|-------|------|--------------|--|--|--|--|--|--|
| 8    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 7    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 6    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 5    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 4    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 3    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 2    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 1    |      |                  |    |      |       |      |              |  |  |  |  |  |  |

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| PART NO   | QTY | NAME                                  |
|-----------|-----|---------------------------------------|
| SS5018-48 | 1   | COLUMN SUB W6 RF/LR                   |
| SS4002    | 1   | COLUMN BASE PLATE 8 x 8 (W6)          |
| SS4003    | 1   | COLUMN JOINT PLATE 6 x 6 (W6)         |
| SS5006    | 2   | COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT) |

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
  - HOT DIP GALVANIZE.

|  |   |    |         |          |   |          |       |             |     |
|--|---|----|---------|----------|---|----------|-------|-------------|-----|
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|  |  |    |         |          |   |          |       |             |     |
|  | CUSTOMER  |    |         |          |   |          |       |             |     |
|  | CUSTOMER PROJECT  |    |         |          |   |          |       |             |     |
|  | ESTIMATED DRY WEIGHT (LBS)  |    |         |          |   |          |       |             |     |
| DRAWN BY   |   | MO | DATE    | 8/8/2016 | STATUS  | RELEASED |       |             |     |
| CHECKED BY   |   |    | DATE    |          | SHEET 7 OF 8  |          | SIZE  | DRAWING NO. | REV |
| DO NOT SCALE   |   |    |         |          | B   |          | COL-7 |             | (1) |
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| ZONE | REV. | REV. DESCRIPTION | BY | DATE | APP'D | DATE | DO NOT SCALE |  |  |  |  |  |  |
|------|------|------------------|----|------|-------|------|--------------|--|--|--|--|--|--|
| 8    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 7    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 6    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 5    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 4    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 3    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 2    |      |                  |    |      |       |      |              |  |  |  |  |  |  |
| 1    |      |                  |    |      |       |      |              |  |  |  |  |  |  |

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