

PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

F

E

D

C

B

A

F

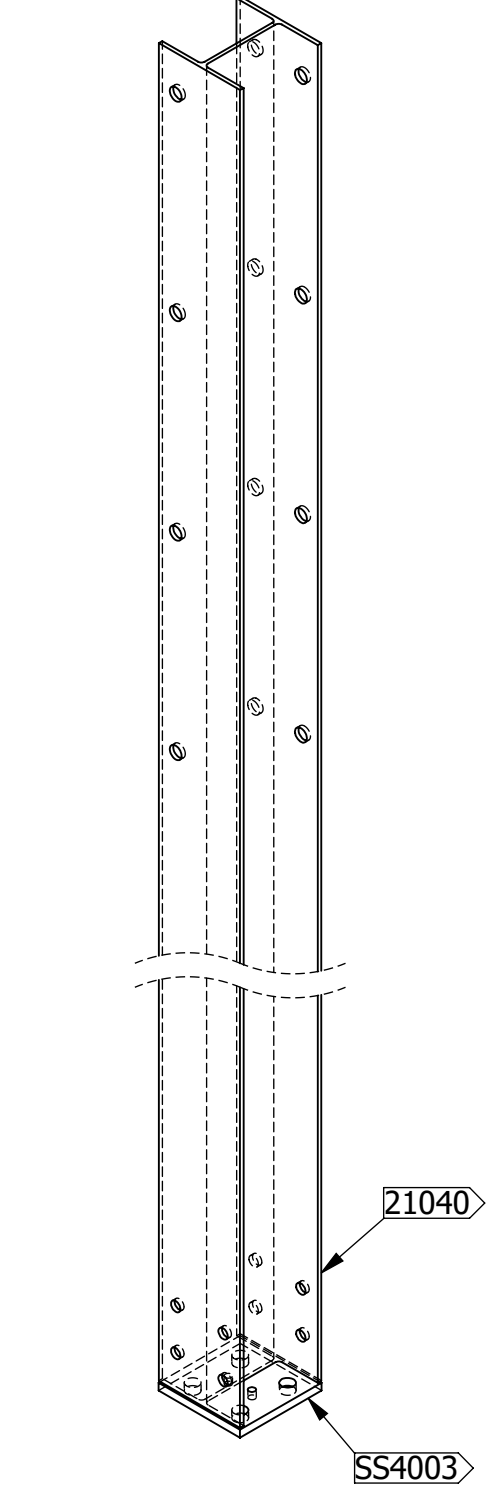
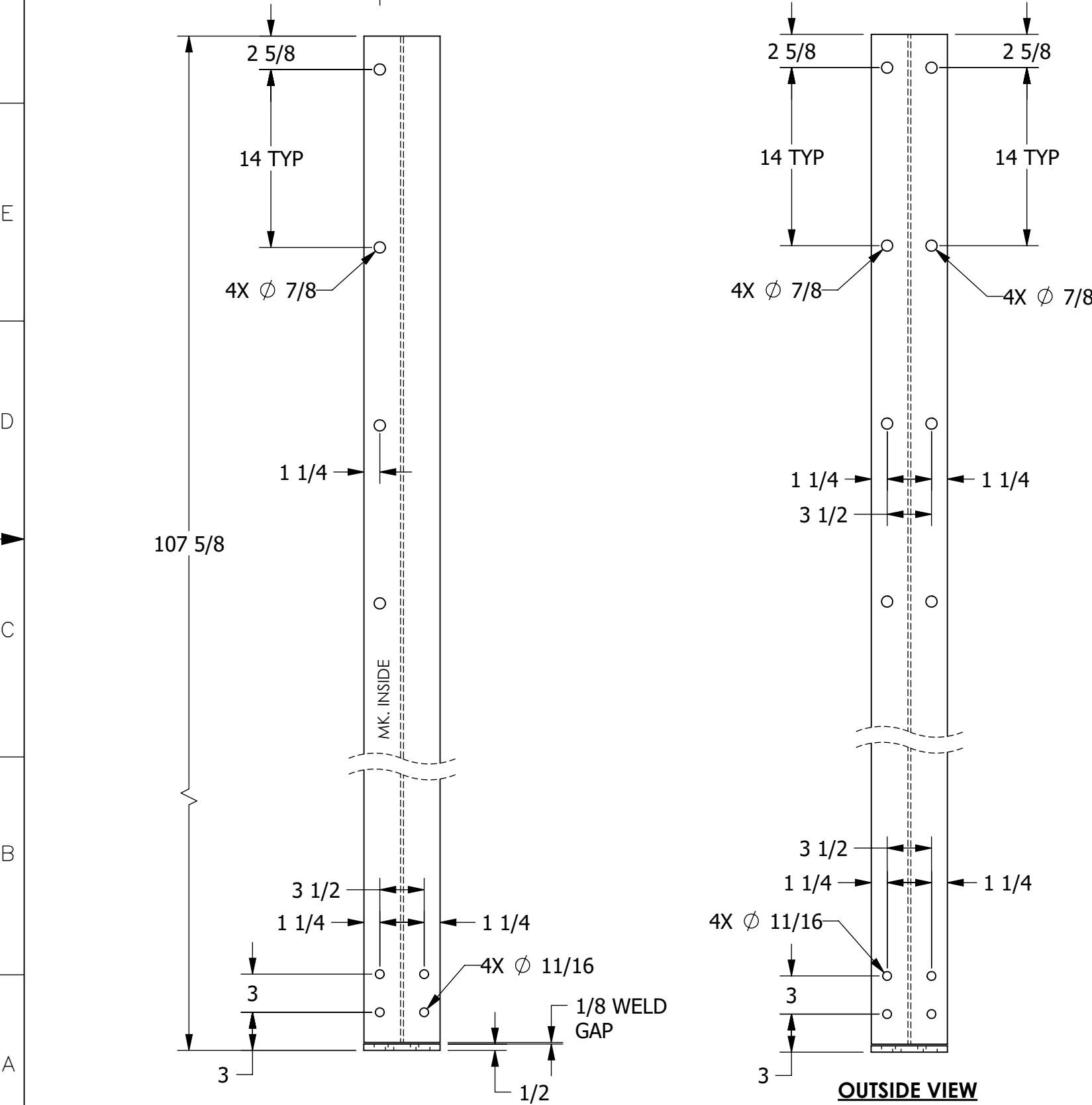
E

D


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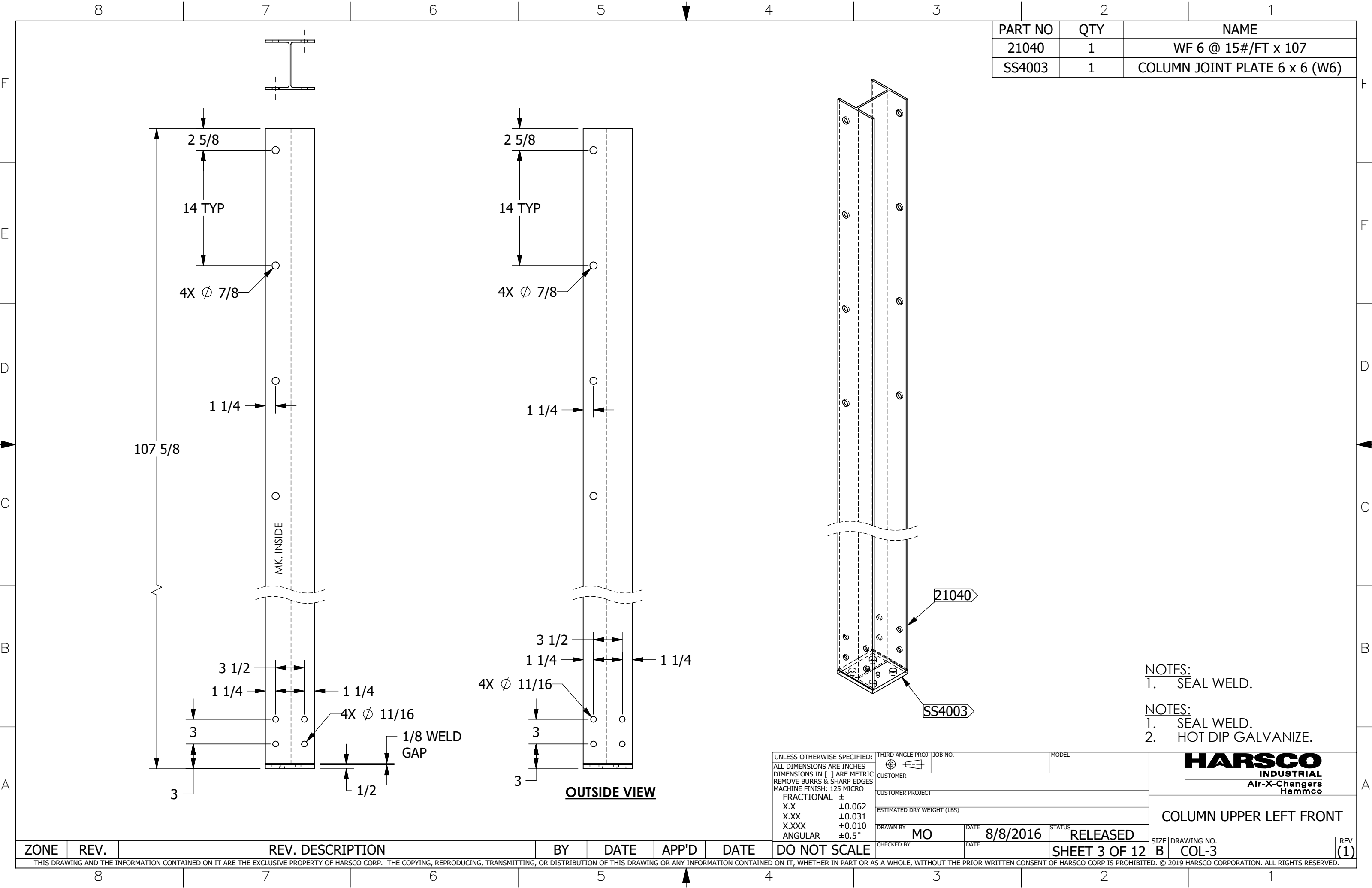
B

A



- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
 - HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ± X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°		THIRD ANGLE PROJ 	JOB NO.	MODEL	HARSCO INDUSTRIAL Air-X-Changers Hammco			
CUSTOMER					COLUMN UPPER RIGHT CENTER			
CUSTOMER PROJECT								
ESTIMATED DRY WEIGHT (LBS)								
DRAWN BY MO		DATE 8/8/2016	STATUS RELEASED					
DO NOT SCALE		CHECKED BY	DATE	SHEET 2 OF 12		SIZE B	DRAWING NO. COL-2	REV (1)
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PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

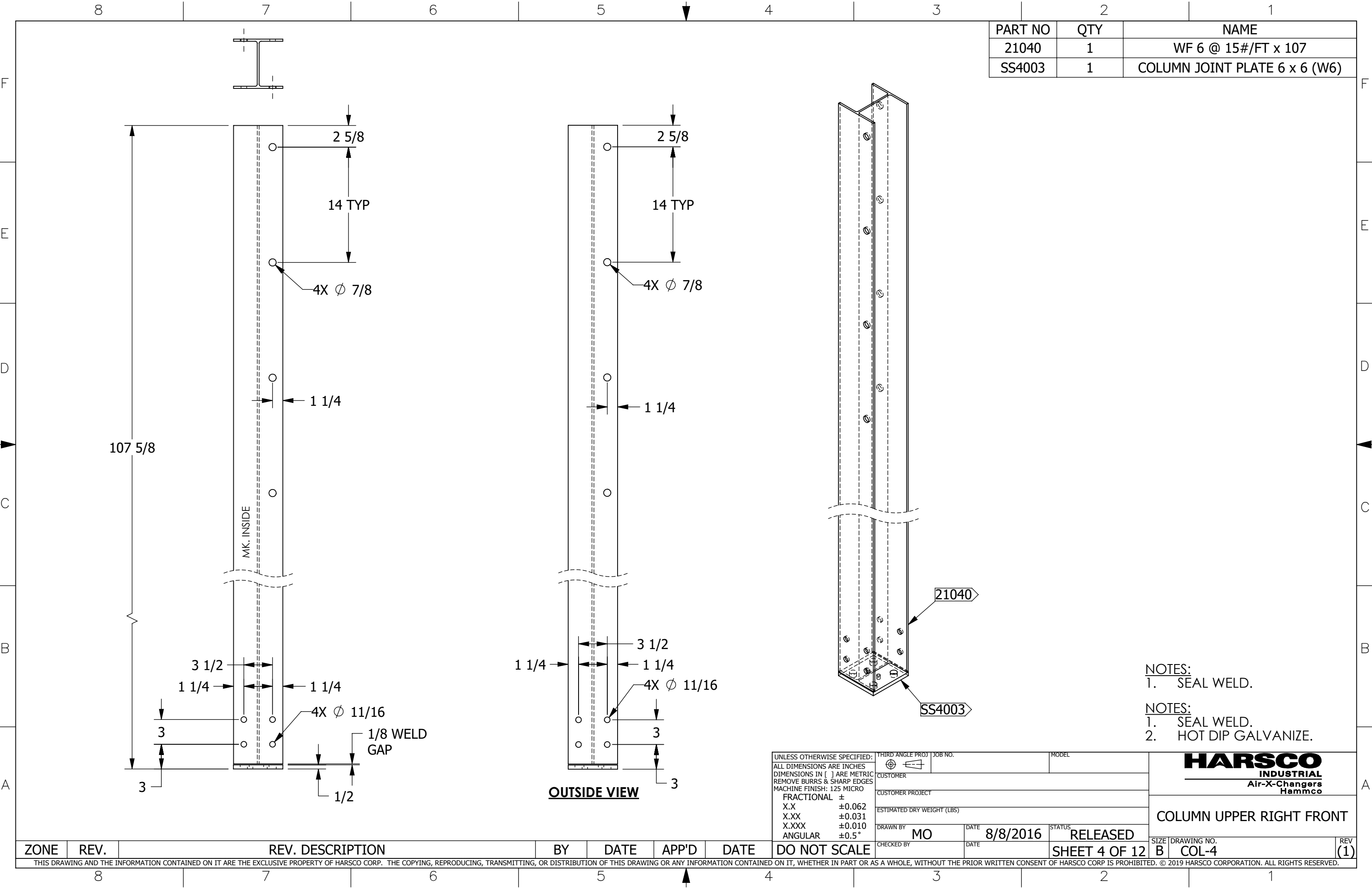
NOTES:
1. SEAL WELD.

NOTES:
1. SEAL WELD.
2. HOT DIP GALVANIZE.

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CUSTOMER		CUSTOMER PROJECT		
ESTIMATED DRY WEIGHT (LBS)		DRAWN BY	DATE	STATUS
CHECKED BY		MO	8/8/2016	RELEASED
DO NOT SCALE		DATE	8/8/2016	SHEET 3 OF 12


HARSCO INDUSTRIAL Air-X-Changers Hammco	
COLUMN UPPER LEFT FRONT	
SIZE	REV
B COL-3	(1)

ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE	DO NOT SCALE
8							
7							
6							
5							
4							
3							
2							
1							



PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
 - HOT DIP GALVANIZE.

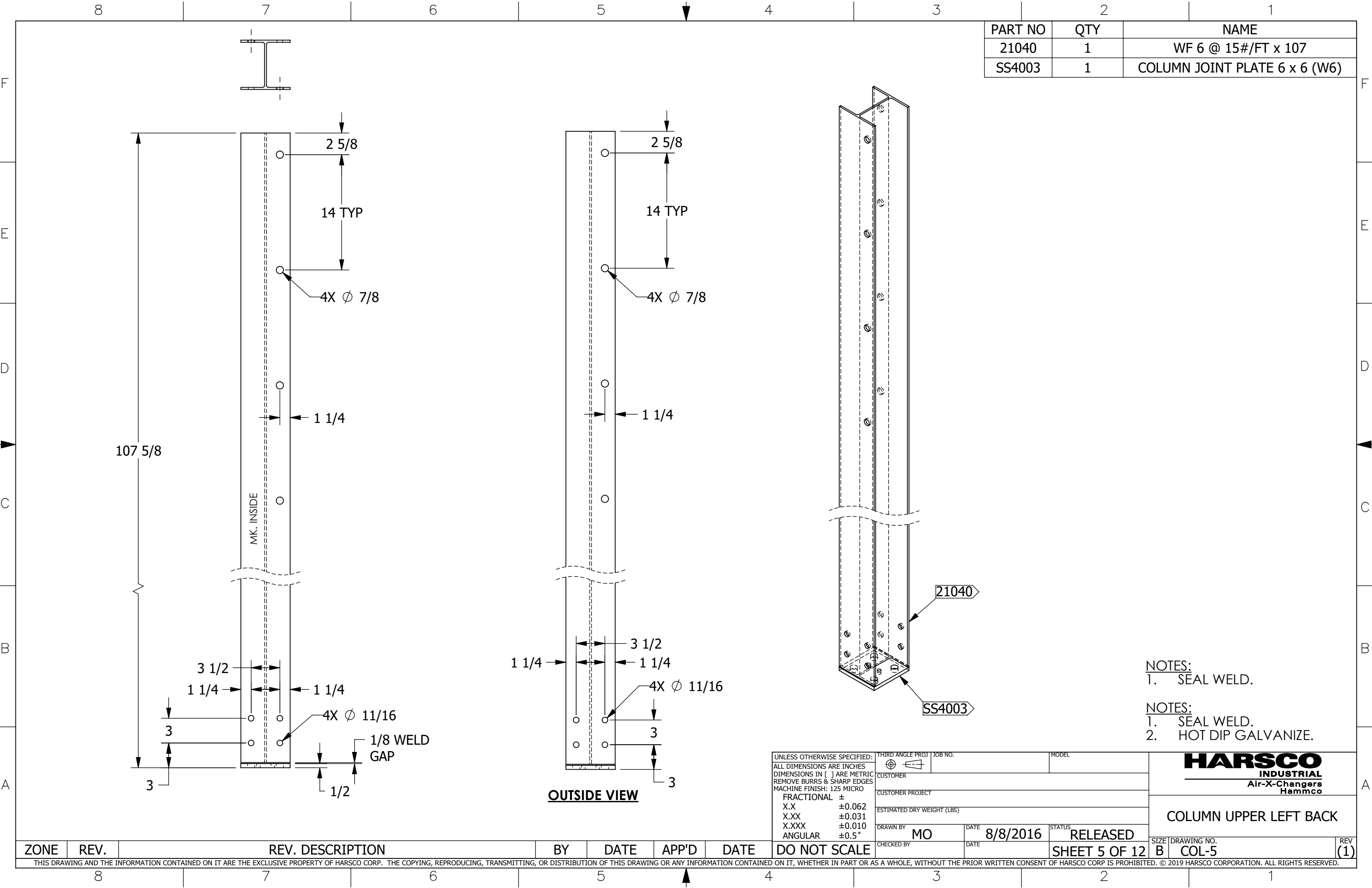
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ± X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5° DO NOT SCALE	THIRD ANGLE PROJ	JOB NO.	MODEL		<div>HARSCO INDUSTRIAL Air-X-Changers Hammo</div>			
								
	CUSTOMER				COLUMN UPPER RIGHT FRONT			
	CUSTOMER PROJECT							
	ESTIMATED DRY WEIGHT (LBS)							
	DRAWN BY MO		DATE 8/8/2016	STATUS RELEASED		SIZE B	DRAWING NO. COL-4	REV (1)
	CHECKED BY		DATE	SHEET 4 OF 12				

HARSCO
INDUSTRIAL
Air-X-Changers
Hammco

COLUMN UPPER RIGHT FRONT

ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE	DO NOT SCALE	CHECKED BY	DATE	STATUS	SHEET 4 OF 12	SIZE	DRAWING NO.	REV
8												B	COL-4	(1)

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PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

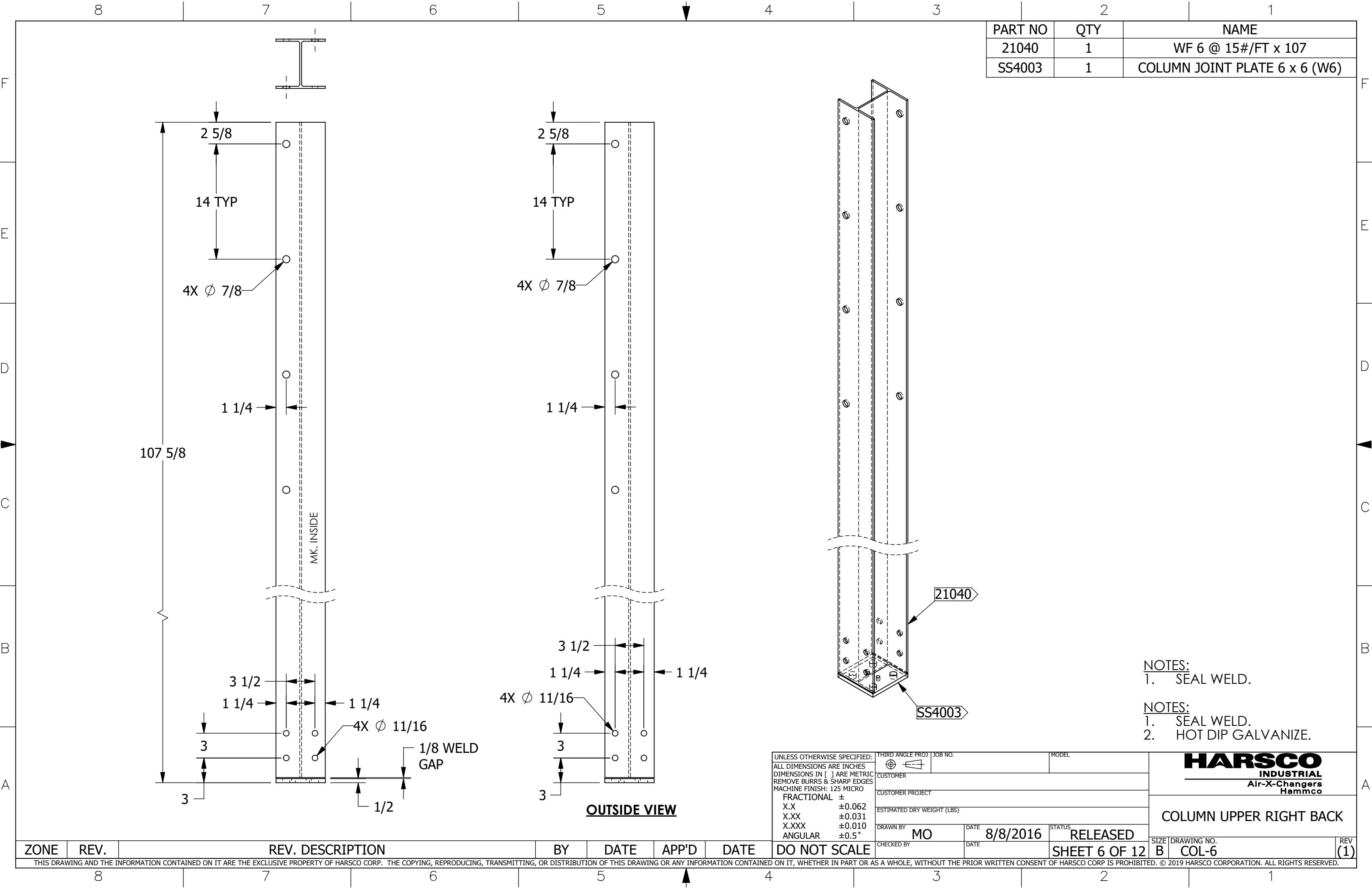
NOTES:
1. SEAL WELD.

NOTES:
1. SEAL WELD.
2. HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ± X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°	THIRD ANGLE PROJ	JOB NO.	MODEL
	CUSTOMER		
	CUSTOMER PROJECT		
	ESTIMATED DRY WEIGHT (LBS)		
	DRAWN BY MO	DATE 8/8/2016	STATUS RELEASED
CHECKED BY		DATE	SHEET 5 OF 12

HARSCO INDUSTRIAL Air-X-Changers Hammco		
COLUMN UPPER LEFT BACK		
SIZE B	DRAWING NO. COL-5	REV (1)

ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE	DO NOT SCALE
8							
7							
6							
5							
4							
3							
2							
1							



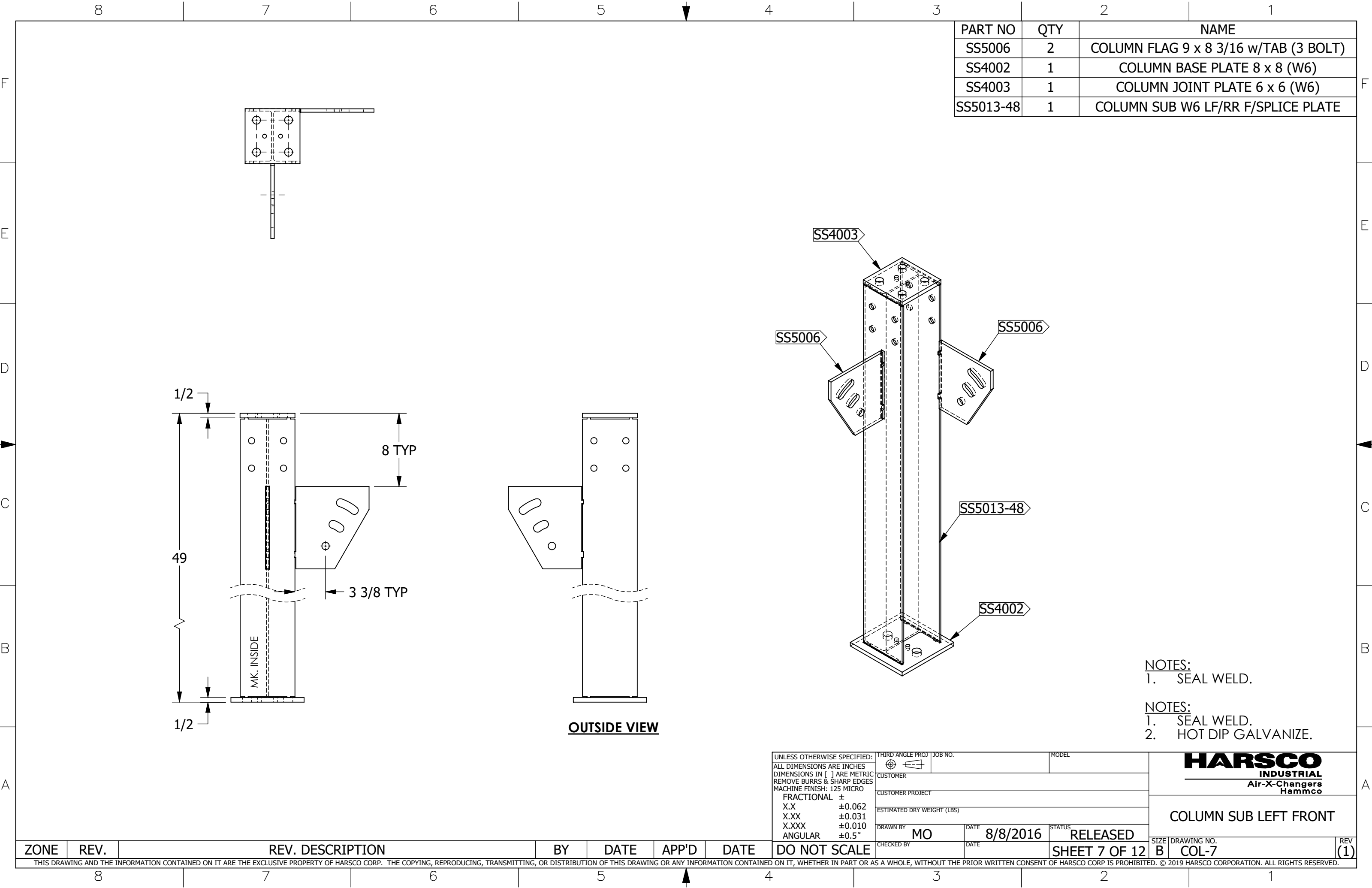
PART NO	QTY	NAME
21040	1	WF 6 @ 15#/FT x 107
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)

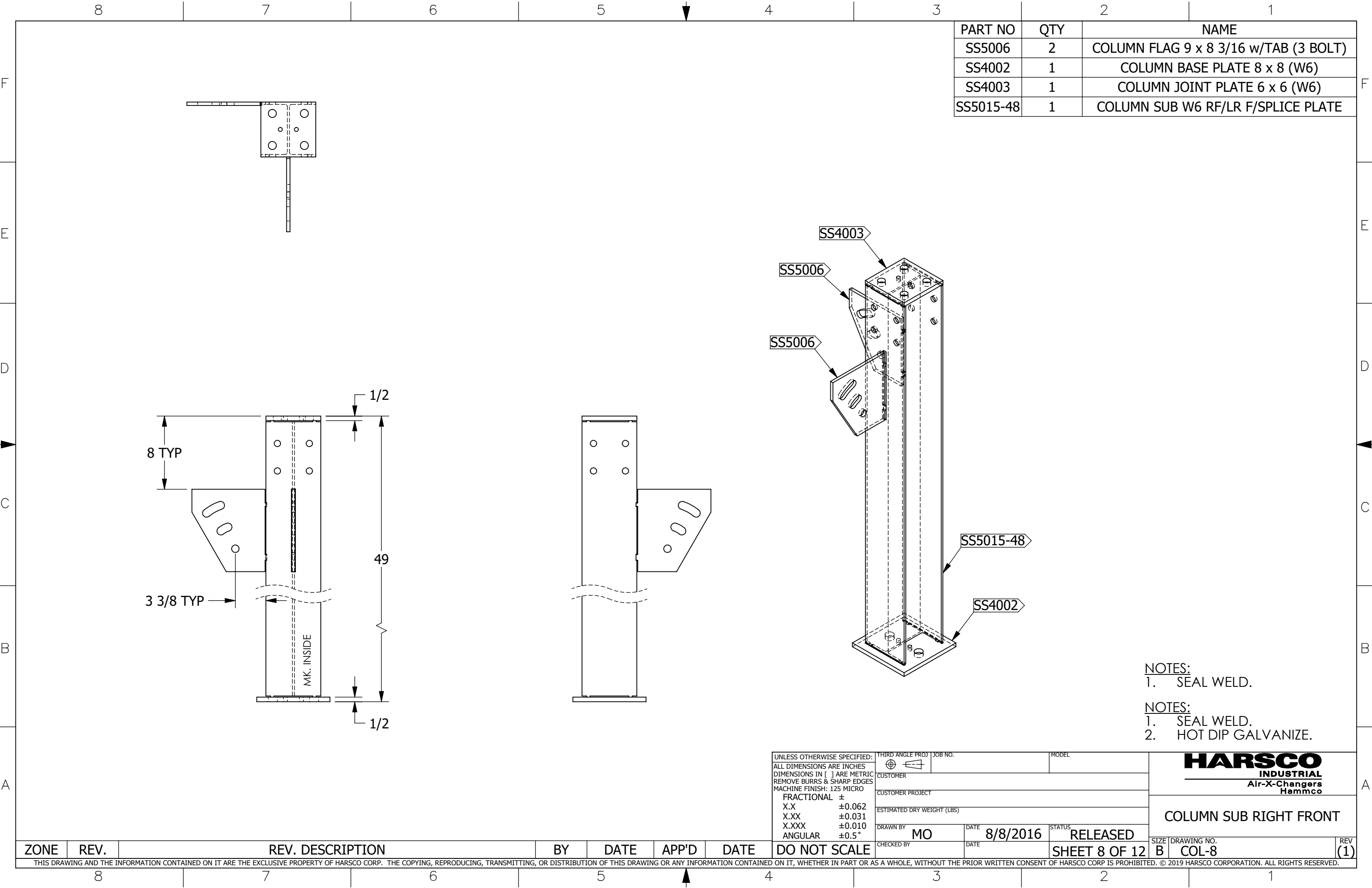
- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
 - HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ± X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°				THIRD ANGLE PROJ	JOB NO.	MODEL
CUSTOMER				CUSTOMER PROJECT		
ESTIMATED DRY WEIGHT (LBS)				DRAWN BY	DATE	STATUS
DO NOT SCALE				MO	8/8/2016	RELEASED
CHECKED BY				DATE	DATE	DATE
SHEET 6 OF 12				B COL-6		
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HARSCO
INDUSTRIAL
Air-X-Changers
Hammco

COLUMN UPPER RIGHT BACK






PART NO	QTY	NAME
SS5006	2	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5015-48	1	COLUMN SUB W6 RF/LR F/SPLICE PLATE

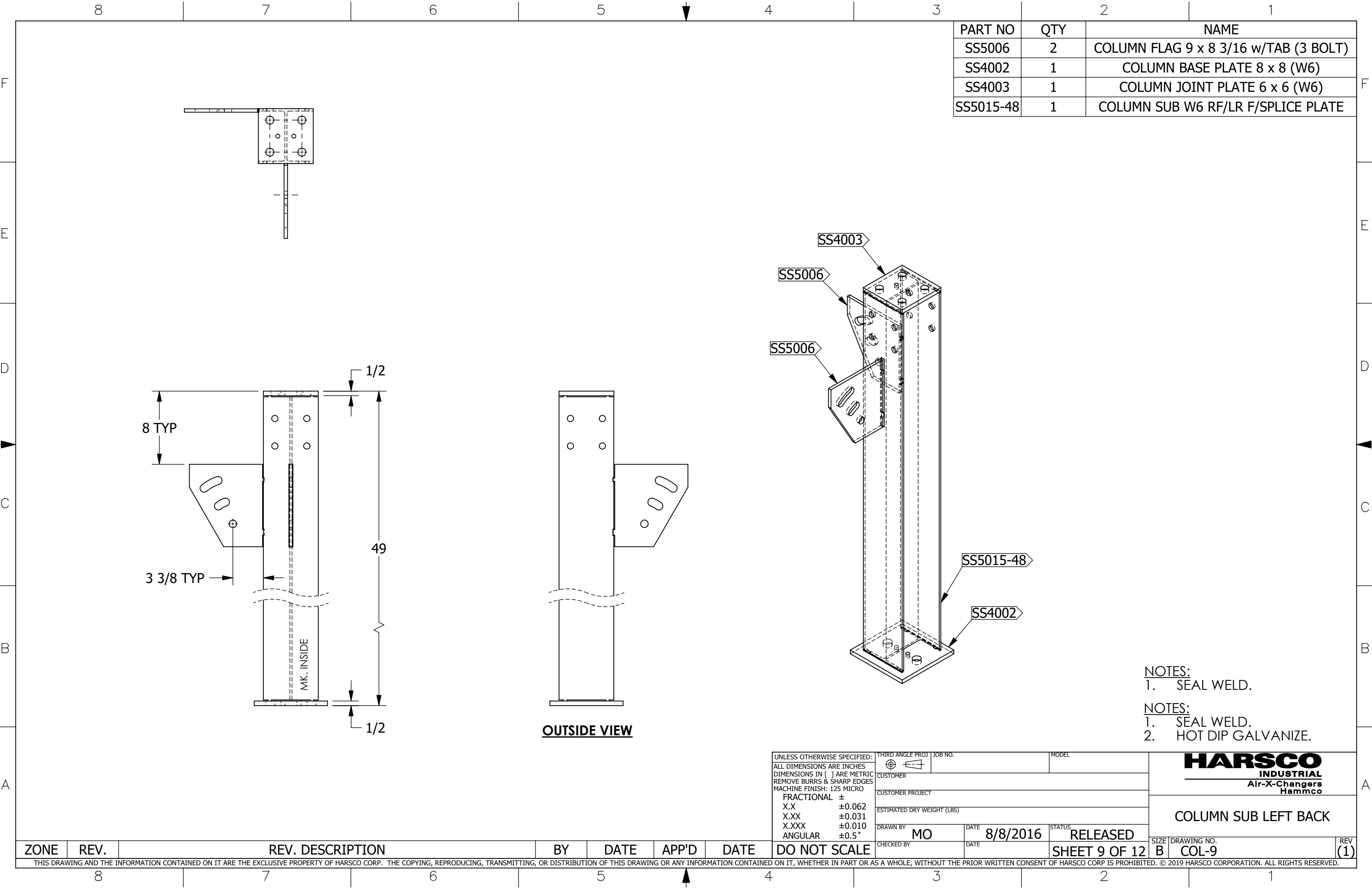
NOTES:
1. SEAL WELD.

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1. SEAL WELD.
2. HOT DIP GALVANIZE.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES DIMENSIONS IN [] ARE METRIC REMOVE BURRS & SHARP EDGES MACHINE FINISH: 125 MICRO FRACTIONAL ± X.X ±0.062 X.XX ±0.031 X.XXX ±0.010 ANGULAR ±0.5°		 THIRD ANGLE PROJ		JOB NO.		MODEL		<div>HARSCO INDUSTRIAL Air-X-Changers Hammco</div> COLUMN SUB RIGHT FRONT					
CUSTOMER													
CUSTOMER PROJECT													
ESTIMATED DRY WEIGHT (LBS)													
DRAWN BY		MO		DATE		8/8/2016		STATUS		RELEASED			
CHECKED BY				DATE				SHEET 8 OF 12		SIZE	DRAWING NO.		REV
DO NOT SCALE										B	COL-8		(1)
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ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE
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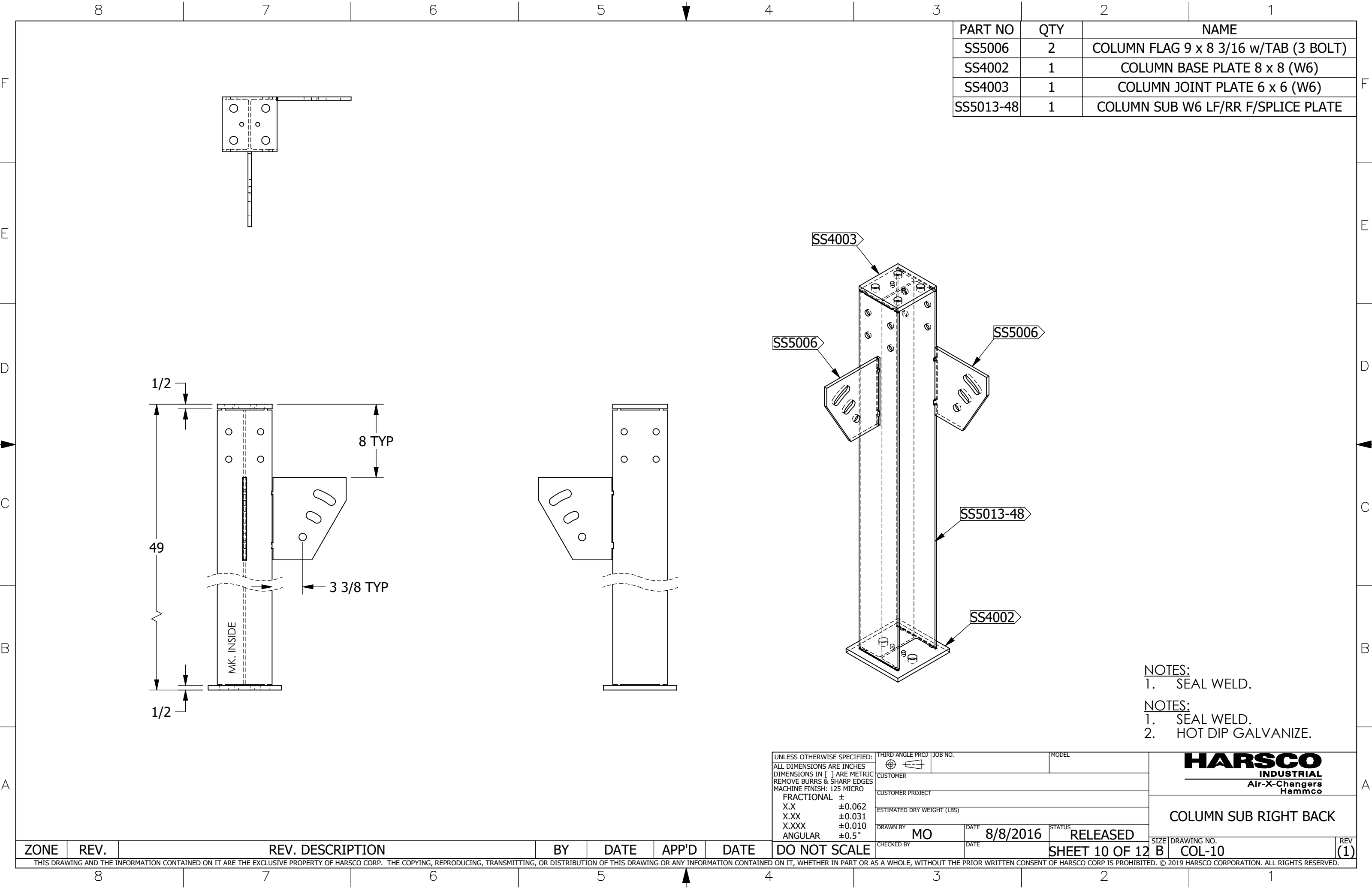


PART NO	QTY	NAME
SS5006	2	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5015-48	1	COLUMN SUB W6 RF/LR F/SPLICE PLATE

- NOTES:
- SEAL WELD.
- NOTES:
- SEAL WELD.
 - HOT DIP GALVANIZE.


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	CUSTOMER						COLUMN SUB LEFT BACK		
	CUSTOMER PROJECT								
	ESTIMATED DRY WEIGHT (LBS)								
	DRAWN BY MO		DATE 8/8/2016		STATUS RELEASED				
	CHECKED BY		DATE		SHEET 9 OF 12		SIZE B	DRAWING NO. COL-9	REV (1)
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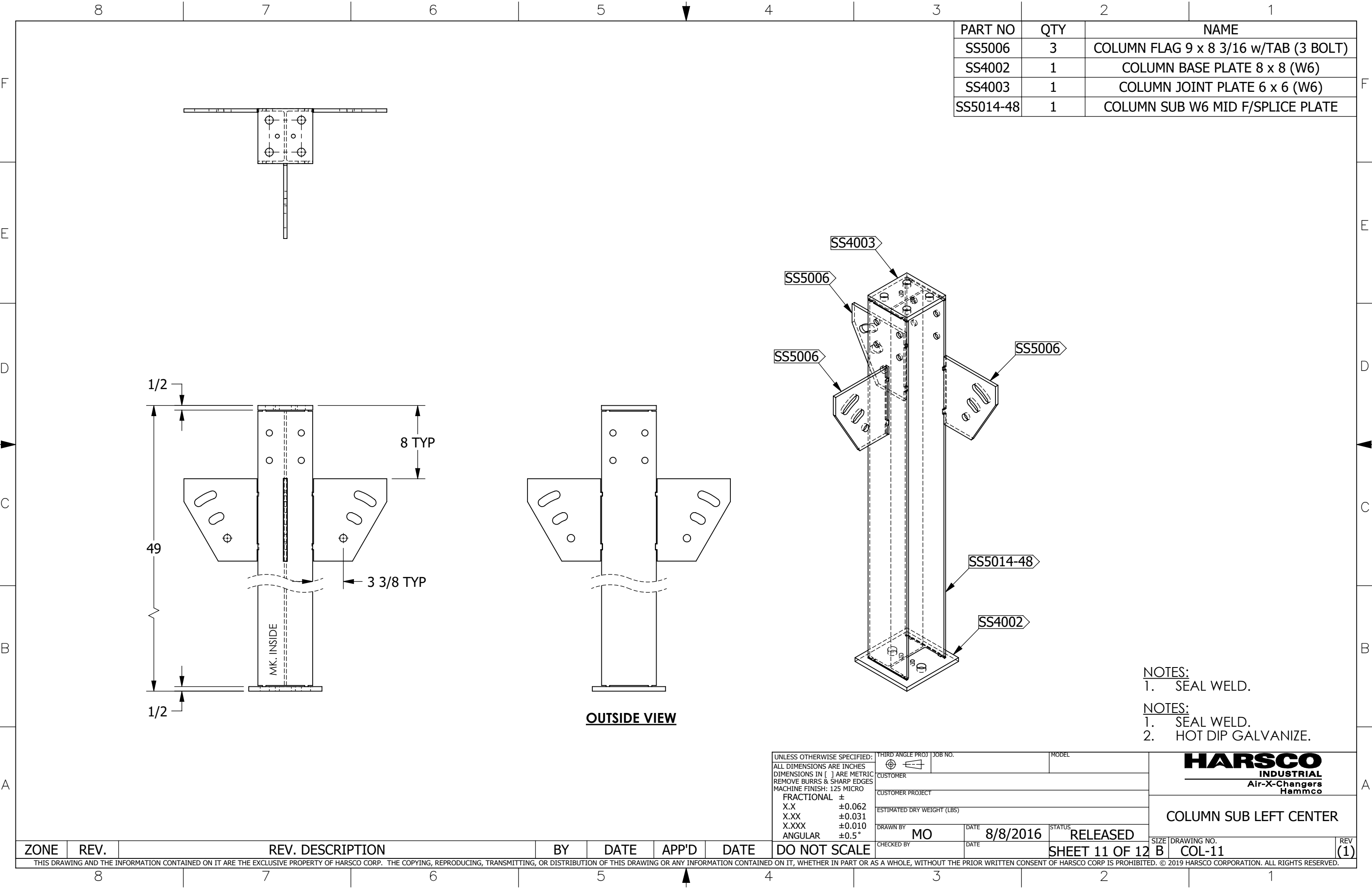


PART NO	QTY	NAME
SS5006	2	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5013-48	1	COLUMN SUB W6 LF/RR F/SPLICE PLATE

- NOTES:
1. SEAL WELD.
- NOTES:
1. SEAL WELD.
2. HOT DIP GALVANIZE.


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CUSTOMER														
CUSTOMER PROJECT														
ESTIMATED DRY WEIGHT (LBS)								SIZE			DRAWING NO. COL-10			REV (1)
DRAWN BY MO		DATE 8/8/2016		STATUS RELEASED										
CHECKED BY		DATE		SHEET 10 OF 12										
DO NOT SCALE														
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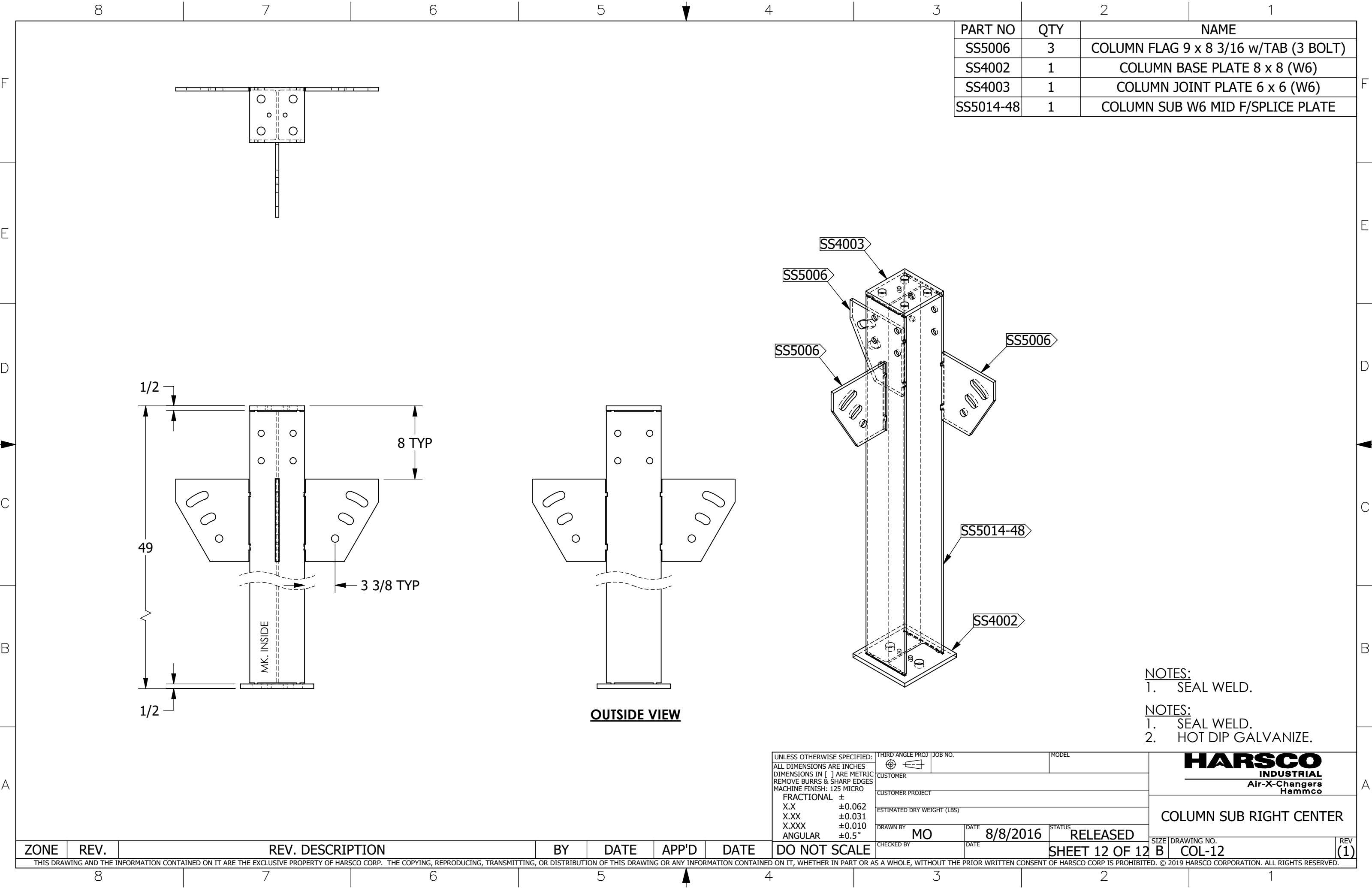
PART NO	QTY	NAME
SS5006	3	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)
SS4002	1	COLUMN BASE PLATE 8 x 8 (W6)
SS4003	1	COLUMN JOINT PLATE 6 x 6 (W6)
SS5014-48	1	COLUMN SUB W6 MID F/SPLICE PLATE

- NOTES:
1. SEAL WELD.
- NOTES:
1. SEAL WELD.
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	CUSTOMER				COLUMN SUB LEFT CENTER		
	CUSTOMER PROJECT						
	ESTIMATED DRY WEIGHT (LBS)						
DRAWN BY MO		DATE 8/8/2016	STATUS RELEASED		SIZE	DRAWING NO.	REV
CHECKED BY		DATE	SHEET 11 OF 12		B	COL-11	(1)
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
ZONE	REV.	REV. DESCRIPTION	BY	DATE	APP'D	DATE	DO NOT SCALE	CHECKED BY	DATE	SHEET 11 OF 12	SIZE B	DRAWING NO. COL-11	REV (1)
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PART NO	QTY	NAME
SS5006	3	COLUMN FLAG 9 x 8 3/16 w/TAB (3 BOLT)
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SS5014-48	1	COLUMN SUB W6 MID F/SPLICE PLATE

- NOTES:
1. SEAL WELD.
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1. SEAL WELD.
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CUSTOMER											
CUSTOMER PROJECT											
ESTIMATED DRY WEIGHT (LBS)											
DRAWN BY MO		DATE 8/8/2016		STATUS RELEASED							
CHECKED BY		DATE		SHEET 12 OF 12		SIZE B					
DO NOT SCALE						DRAWING NO. COL-12		REV (1)			
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