## **HOW TO REQUEST A QUOTATION**

Often several different types of ZX tooling can be applied to a given job. In order to obtain the optimum tooling solution (and the most versatile and cost effective), let us evaluate your part requirements and determine what other machining operations can be performed with our recommended tooling.

Please submit the following information to Customer Service.

- Part drawings and specifications (material, required finish, etc.).
- Make and model of horizontal boring mill on which ZX tooling will be used.
- Completed "ZX Spindle Nose Data Sheet" (attached). This provides the necessary information for us to design and build a cam-lock bonnet.
- Note any special requirements or special features on the machine (such as proximity switches).

## Spindle Nose Data Sheet FOR ZX™ APPLICATIONS



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Custome			Date			
Address	Address					
City	Sta	ate		Zip		
Contact		Tele	ephone	,		
Fax			lail Address			
	Tuna					
Machine Type Model #						
MILLING SPINDLE NOSE  BORING SPINDLE NOSE  (SEE NOTE)  (SEE NOTE)  A HOLES EQUI-SPACED  'H' THREAD x DEPTH  ON A 'J' BASE CIRCLE (PCD)  F & G  F & G  NOTE: In cases where the milling spindle and boring spindle drive keys are not in line as illustrated, dimension "L" is the angle orientation from the horizontal centerline to the centerline of the boring spindle key.						
DIM.	DESCRIPTION	SIZE	DIM.	DESCRIPTION	SIZE	
А	MILLING SPINDLE DIAMETER		G	SHANK PULL STUD THREAD		
В	BORING SPINDLE DRIVE KEY		Н	HOLE THREAD & DEPTH		
С	MILLING SPINDLE DRIVE KEY		J	BASE CIRCLE DIAMETER (PCD)		
D	BORING SPINDLE DIAMETER		K	SPINDLE HOME POSITION*		
Е	MAXIMUM SPINDLE TRAVEL		_			
F	SHANK SIZE (ISO/ANSI STD)		L	(IF IN LINE THEN ZERO)		