

Selection & ordering information

Internal Roll-a-Finish® tools

Specify tool number. First select series SR, R, or U. If helix (self-feeding) cage is desired, add an "H." Add a "B" if a bottoming tool is desired. Next, indicate nominal tool size. (Examples: SR-500; SRH-750; SRB-1000).

If extra work length is desired, designate by adding the suffix -4, -6, or -8. (Examples: SR-750-4, SRH-750-6, SRB-750-8). If no work length is specified, we will supply the shortest work length, which is shown in the respective tool specifications for each series.

When ordering bottoming-style tools, please furnish part print or detailed sketch.

External Roll-a-Finish® tools

When ordering external Roll-a-Finish tools, specify tool number. Add a "B" to the tool number if a bottoming tool is desired.

(Examples: AEX-1-250; AEXB-2-500; AEX-3-1500).

For bottoming-style tools, please furnish part print or detailed sketch.

Replacement parts

For mandrel or race assemblies, specify tool number and description of part. (Examples: SRH-500 mandrel assembly; AEX-1-375 race assembly.)

Order individual components by detail number (if known), description, and tool number. (Example: Detail 13 cage for R-750.)*

Order replacement rolls in complete sets. (NOTE: Mixing new and used rolls will reduce the effectiveness of the tool.) Specify detail number (if known), description, and tool number. (Example: Detail 14 set of rolls for SR-1000.)*

NOTE: Use cage marking to establish nominal tool size.

* Refer to "Roll-a-Finish Tool Bill of Materials" supplement for full schematic tool breakdowns and details listings.

Bearingizing tools

For tool selection and ordering information for Bearingizing tools and replacement parts, please refer to page 22.

to order