

Selection & ordering information

Internal Roll-a-Finish™ tools

Specify tool number. First select series SRMR or SRMB. If self-feeding cage is desired, add “helix.” If a bottoming tool is desired add a “B”. Next, indicate nominal tool size. (*Examples: SRMR 25; SRMB 25; SRMR 25 with helix*).

If extra work length is desired, designate by adding the suffix +50 or +100. (*Examples: SRMR 25+50, SRMR 25+100*.) If no work length is specified, we will supply the shortest work length, which is shown in the respective tool specifications for each series.

When ordering bottoming-style tools, please furnish part print or detailed sketch.

External Roll-a-Finish™ tools

When ordering external Roll-a-Finish tools, specify tool number. (*Examples: XBB20,0; XBB40,0*).

For self feeding tools, please specify “with helix”.

Replacement parts

For mandrel or race assemblies, specify tool number and description of part. (*Examples: XBB 25,0 mandrel assembly; XBB40,0 race assembly*.)

Order individual components by detail number (if known).

Order replacement rolls in complete sets. (NOTE: Mixing new and used rolls will reduce the effectiveness of the tool.) Specify detail number, description, and tool number. (*Example: Set of rolls for XBB 25,0*.)

NOTE: Use cage marking to establish nominal tool size.

Bearingizing tools

For tool selection and ordering information for Bearingizing tools and replacement parts, please refer to page 20.

order to

