

Application data sheet Shefcut Precision Reaming & Boring Solutions

products, inc.

Customer Date				
Address				
City State Zip				
Contact Telephone				
Fax E-Mail Address				
Sales Agent/Distributor Salesman				
Part Number & Description				
Quoting Quantity Prints Included (Yes or No)				
B/P Drawing No.				
Primary Objective (Size, Finish, Bore Location, Other) Other				
Exact Bore Size(s) and Required/Tolerances Roundness Tolerance				
aightness Tolerance Surface Finish Required				
Material Type & Specifications Hardness or Tensile Strength				
Pre-Reamed Diameter(s)/Machining Allowance				
Length of Bore(s)				
At Time of Shefcut Operation is it a Through Hole or Blind Hole?				
s Bore Interrupted (Yes or No) If Yes, or if Blind Hole, Submit Sketch or Part Print.				
ne Type Horizontal or Vertical				
Is a Fixed or Rotating Bushing in Use?				
If So, Specify Which				
Expected Part to Spindle Alignment Machine Set-Up (Rigid or Floating)				
Feed Range Available Speed Range Available (rpm)				

Please
complete this
form and
submit. The
data will be
used to
ensure that
the correct
tool is
furnished for
your

particular

Type of Shank Required		Maximum Tool Proje	ection from Spindle	
OAL (Max.)		Work Length Requir	red	
If There is a Weight Limit, Please Specify		Used in a Tool Changer? (Yes or No)		
Type of Coolant Lubrication Desired				
(Internal Through the Spindle, Internal Rotary Gland, External Flood)				
Name and Type of Coolant Available: Straight Cutting Oil				
	Soluble Oi	ı	Dilution	
	Synthetic		Dilution	
Coolant Pressure		Coolant Flow		
Will the Tool be:	Rotating Stationary			
Production Requirement	ts			
Additional Comments				
Will Additional Informatio	on be Forwarded (Yes or No)		If yes, print out this completed form and send it with complete package to Custome Service.	