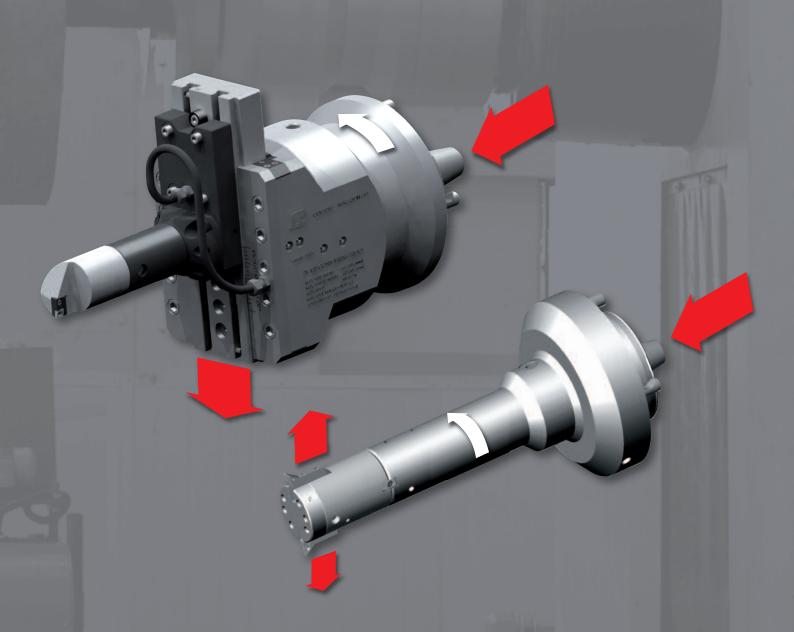


# ZX - Tooling Systems

Bottle Boring · Facing · Contouring · Grooving · Back Spot Facing · Taper Boring in one set-up







Bottle Boring · Facing · Contouring · Grooving · Back Spot Facing · Taper Boring in one set-up

## **Worldwide Markets**

ZX tooling is generally used by the metal cutting industries who utilize Horizontal Boring Machines where components are too large to be machined on a lathe.

The ZX Boring Tools can also be adapted to Deep Hole Drilling machines, Mill/Turn machines and Horizontal and Vertical machining centres, to produce internal extended reach cavities, seat pockets and bottle shaped contours including roughing and finishing operations in one set-up.

# **Application Samples:**

Valve bodies, oil valves, heavy equipment, compressors, large castings, heavy gear boxes, power generating equipment, blowout preventors, large engine blocks, aerospace and marine parts.

Bottle boring in landing gear part with high pressure coolant supply



Machining valve seat pocket in a wellhead component



Deep contouring in jet turbine shaft on a millturn machine



Backspotfacing / machining internal taper on ship equipment



Facing / contouring / chamfering on heavy machinery part







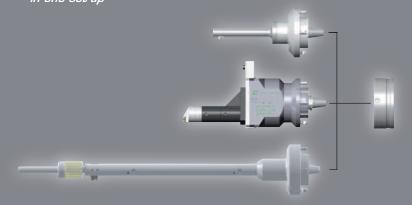
Bottle Boring · Facing · Contouring · Grooving · Back Spot Facing · Taper Boring in one set-up



Loaded into a Camlock Bonnet on the machine spindle



Machining process in Valve Seat Pocket



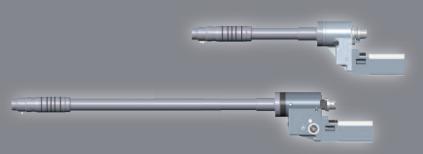
Contouring / Facing Head, Modular-Boring Tool, Valve Seat Tool and Cam-Lock Bonnet for fast and easy mounting



Special Drive Unit of Bottle Boring Tool



Special Drive Unit actuated by U-Axis



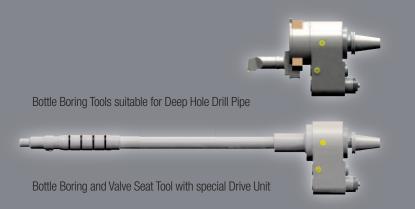
Bottle Boring and Valve Seat Tool with special Drive Unit and Carriage System



Facing Head with Integral Drive Unit



Special Drive Unit of Bottle Boring Tool



# Achieve a Super Finish on your Seat Pocket — Quickly and Effortlessly



From Boring ...



... to Burnishing in One Setup!





Bottle Boring · Facing · Contouring · Grooving · Back Spot Facing · Taper Boring in one set-up

# **USE ZX-TOOLING ON VARIOUS MACHINE TYPES**



Turning Lathe with seperate Drive-Unit

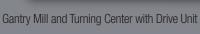




Horizontal Boring Mill with W and Z Axis (Live Spindle)

Deep Hole Drill Machine with seperate Drive-Unit







Horizontal Machining Center with additional U-Axis



Milling Turning Center with U-Axis

# FOR ADDITIONAL INFORMATION

#### Cogsdill-Nuneaton Ltd.

Tenlons Road Nuneaton, England CVIO 7HR

Tel. +44 (0) 2476 38 37 92 Fax +44 (0) 2476 34 44 33 Email sales@cogsdill.co.uk Web www.zxtools.co.uk

#### Cogsdill Tool Products, INC.

P.O. Box 7007 Camden, SC USA 29021-7007

Ph. (803) 438-4000 Fax (803) 438-5263 Email cogsdill@cogsdill.com Web www.cogsdill.com

### Cogsdill Austria

Tel. +43(0) 699 1 300 300 9