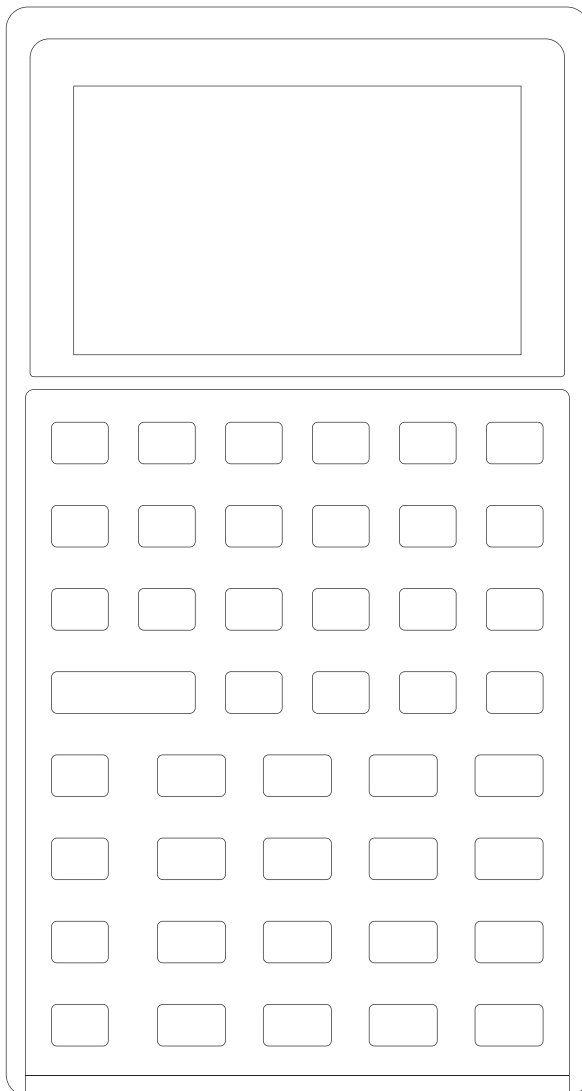


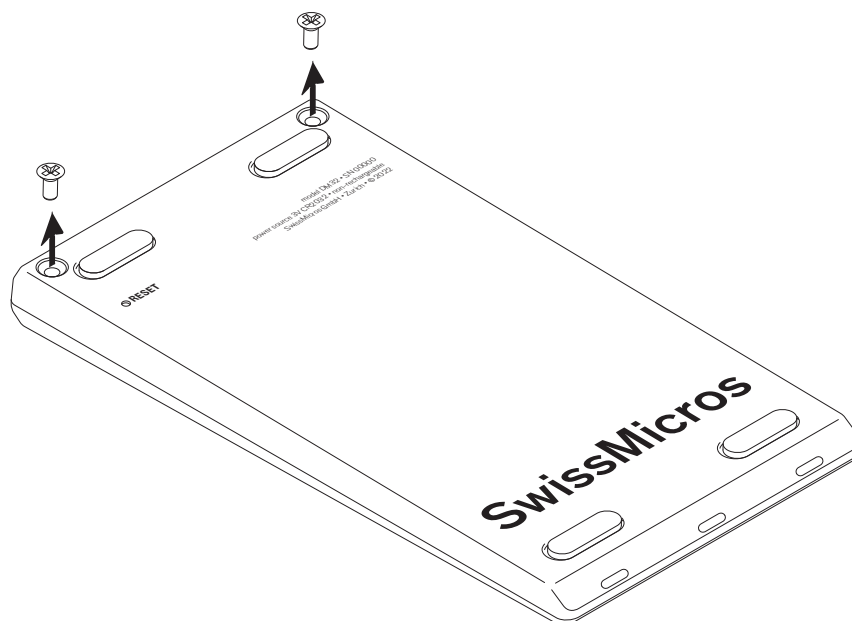
Service guide for vertical-format calculators (DM41X, DM42)



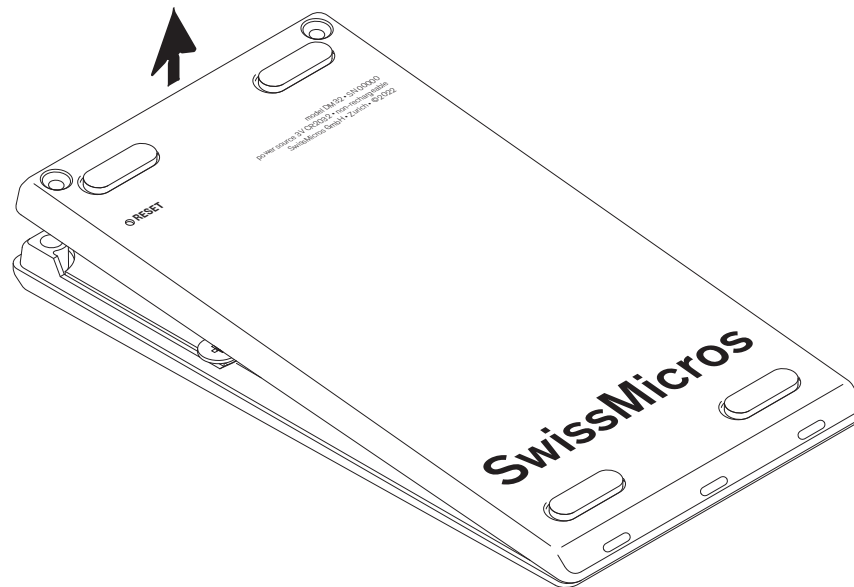
1. Lay the unit on a flat surface with the backplate facing up.



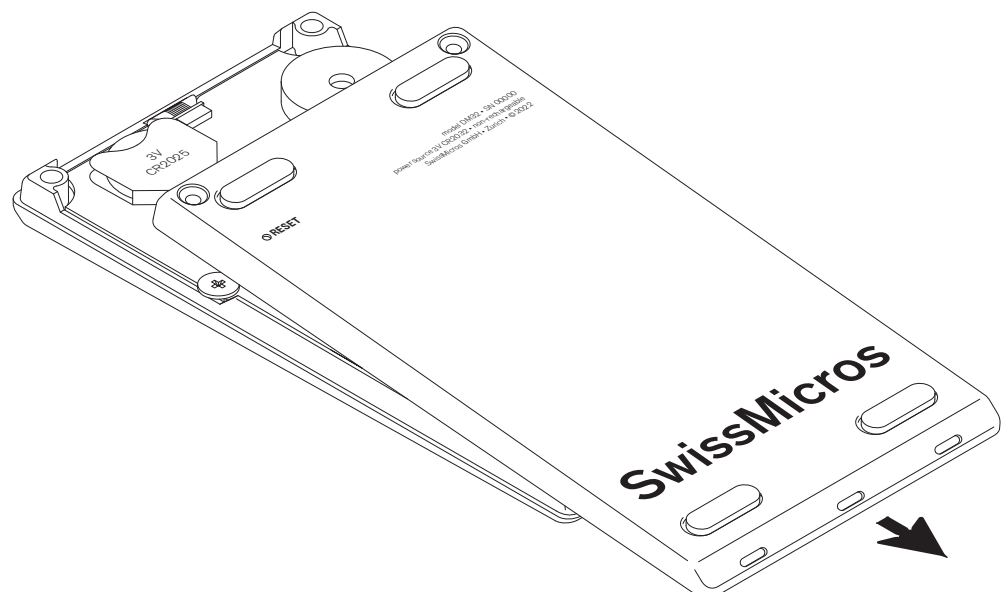
2. Remove the Phillips screws at the top of the case (2×).



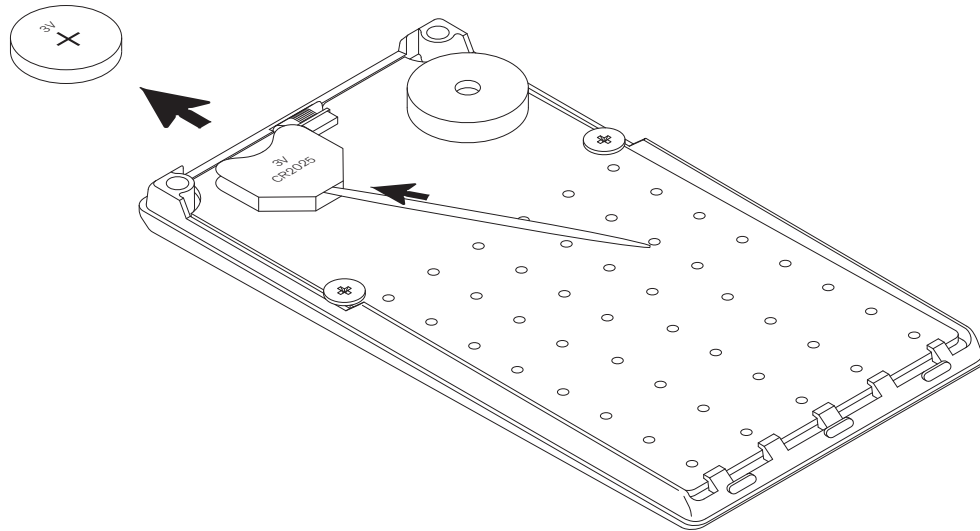
3. Lift the top edge of the backplate about 10° / 12 mm / ½ in.



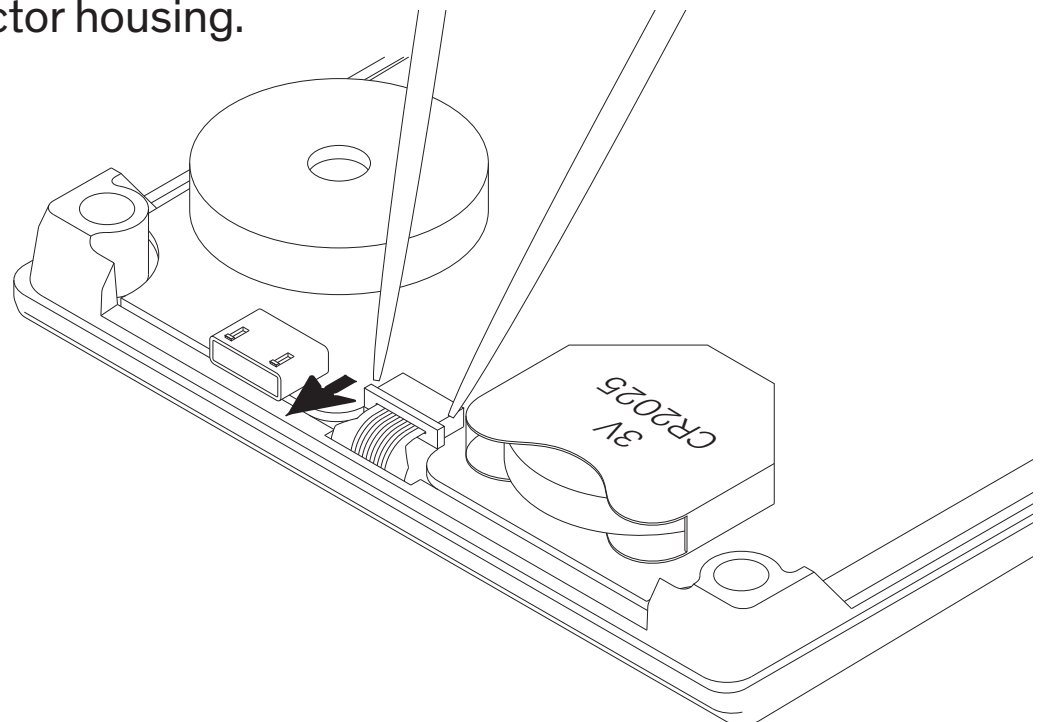
4. Slide the backplate backwards.



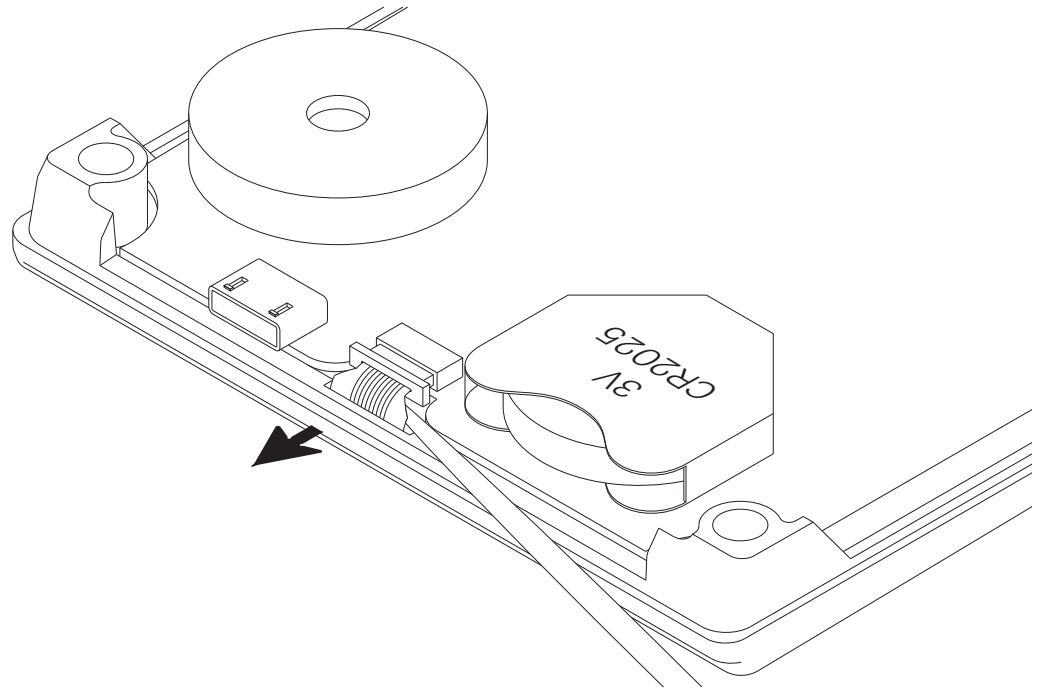
5. If battery needs replacement, use a soft, non-conductive material, like a toothpick or a plastic spudger, to push the dead battery out of its compartment.



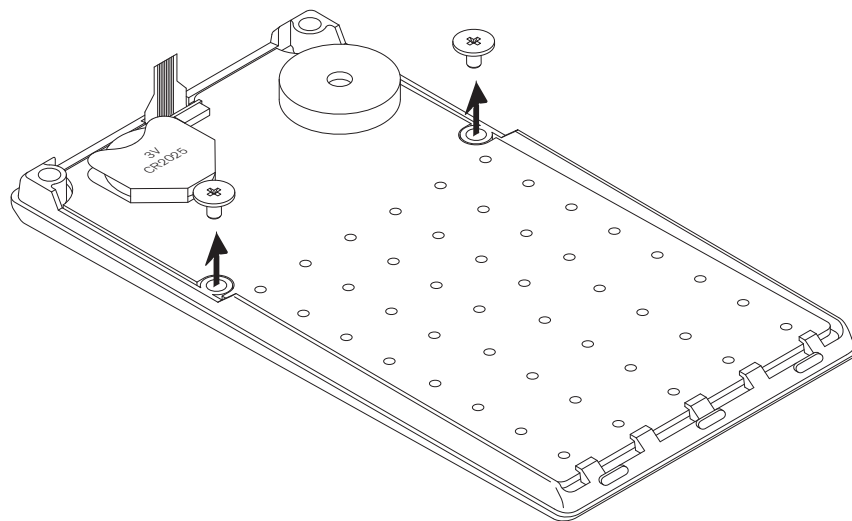
6. Before further disassembly, disconnect the display. To do so, first push open the sliding lock on the LCD flat cable connector housing.



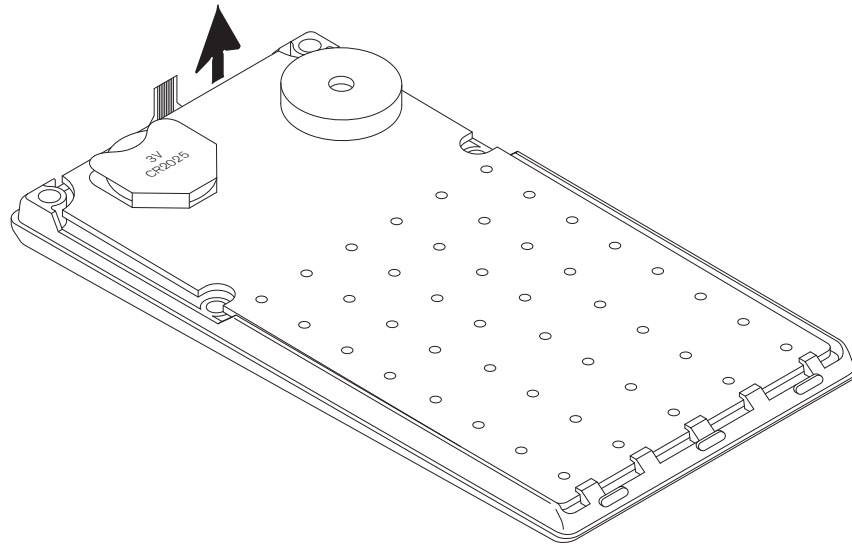
7. With the slide lock open, gently pull the LCD flat cable out.



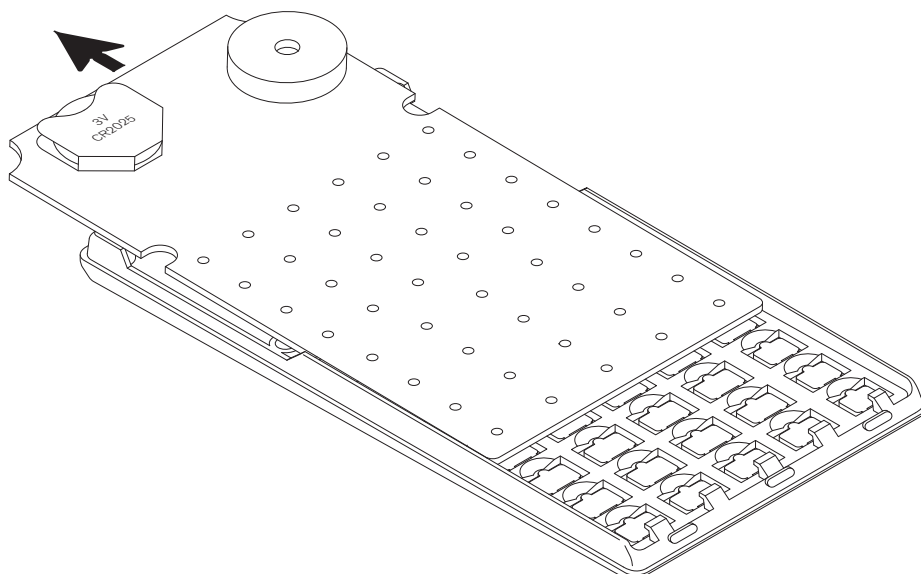
8. Remove the Phillips screws fastening the PCB (2x).



9. Lift the top edge of the PCB about
about 5° / 6 mm / ¼ in.



10. Slide the PCB forward so it clears the hooks at the bottom.



11. Any attempt to further disassemble, or modify, the components shown in the diagram will invalidate your Warranty.

