

Nested Dual-chamber Origami (NDO) Actuator with Pressure Compounding and Enhanced Payload

Authors: Xiaohuang Liu, Zhonggui Fang, Shaowu Tang, Sicong Liu*, Hongqiang Wang,
Zheng Wang, Jian S Dai*

Institution: Southern University of Science and Technology

CONTENTS

- 1. Introduction and Background**
- 2. Concept ,Design and Fabrication of NDO**
- 3. Modeling of NDO Actuator**
- 4. Experiment and Validation**
- 5. Conclusions and Prospects**

Stimulus:



Gu, G. et al. *Sci. Robot*
(2018)

Electricity



Huang, X. et al. *Adv. Mater*
(2019)

Shape Memory Alloy (SMA)

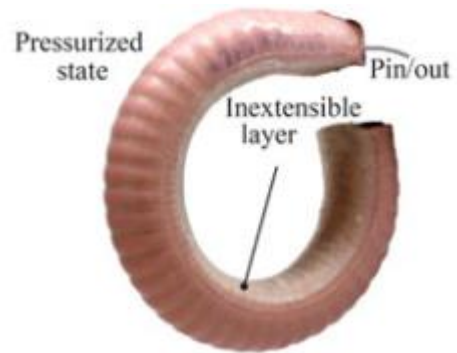


Liu, S. et al. *IEEE ASME
Trans Mechatron.*(2020)

Pneumatics

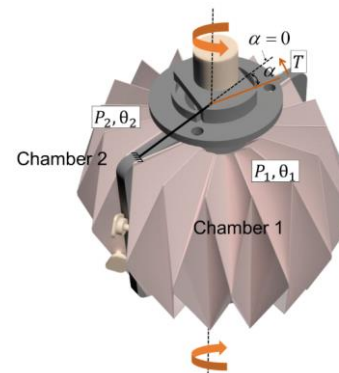
&

Motion forms:



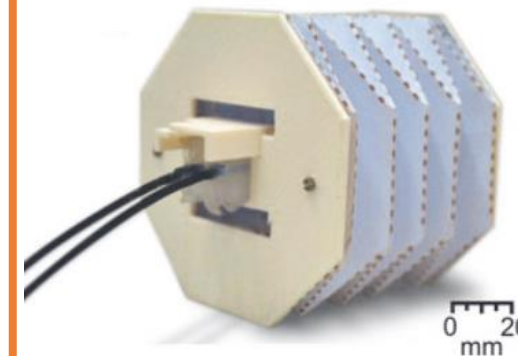
Polygerinos, P. et al. *IEEE
Trans. Robot*(2015)

Bending



Yi, J.. et al. *IEEE Trans.
Robot*(2019)

Rotation



Paez, L. et al. *SoRo* (2016)

Linearity



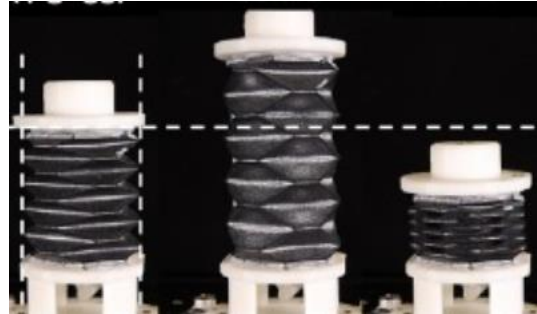
Robertson, M. et al. *SoRo* (2016)



Yi, J. et al. *SoRo* (2018)



Dong, X. et al. *IEEE Robot Autom Lett.* (2021)



Liu, S. et al. *Chem. Eng. J.* (2024)

High bidirectional payload !

Limitations:

- Negative pressure < 1 atm
- Buckling in the thin-walled structure

In this work

To get large bidirectional payload



**Nested Dual-chamber Origami (NDO)
structure & Compounding of Positive and
Negative Pressure Actuation method**



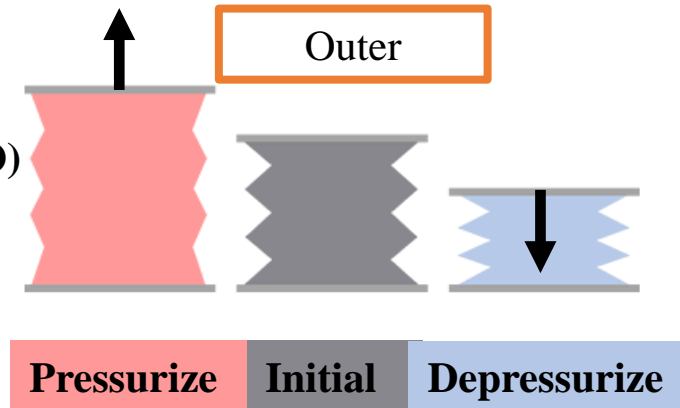
NDO actuator prototype



Experiments & validation

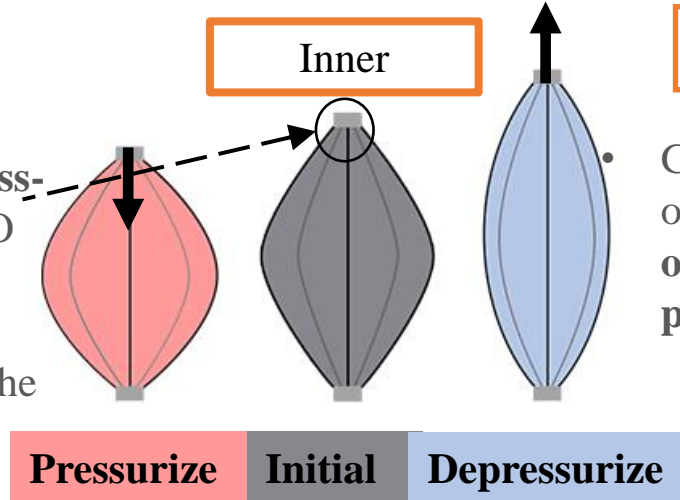
Yoshimura Origami (YO)

- Nearly constant inner radial dimension



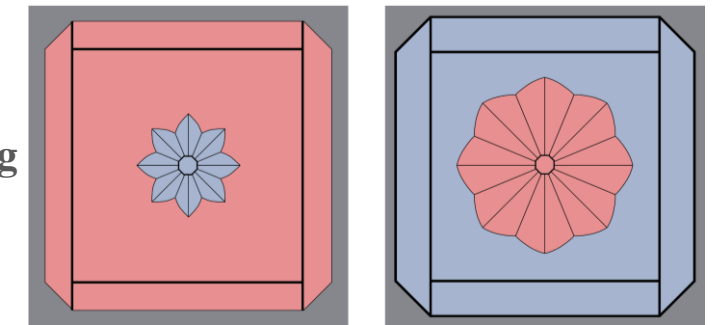
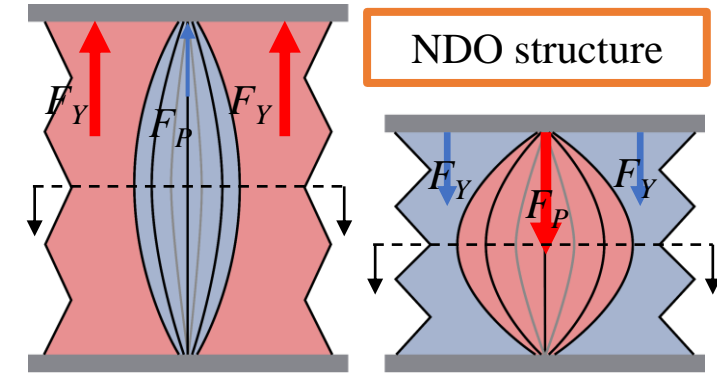
Pleated Origami (PO)

- Little impact on the cross-sectional area of the YO chamber
- Possible to decouple the mechanical analysis of the two structures



Coaxially nested

Generate **bidirectional** output under **compounding** of positive and negative pressure actuation

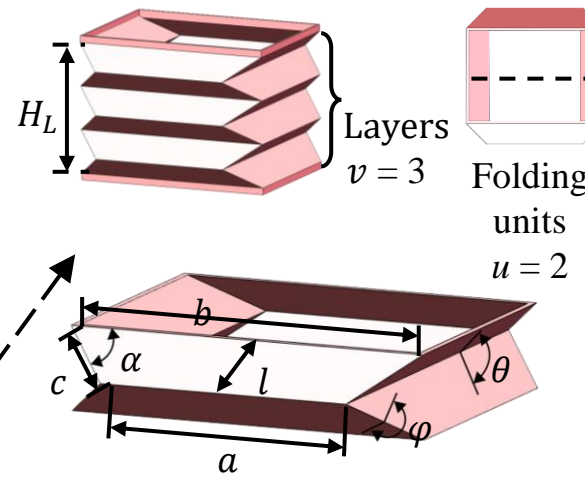
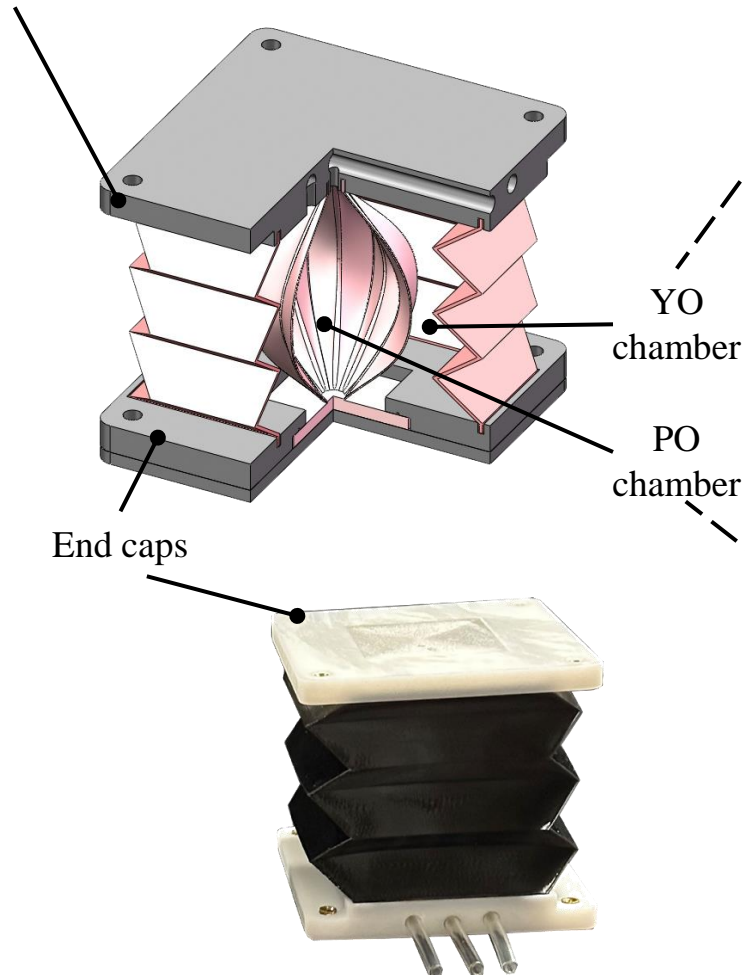


Actuation: Negative pressure **OR** Positive pressure

Actuation: Negative pressure **AND** Positive pressure

End caps:

- Photosensitive resin (SLA)
- Embed air channels

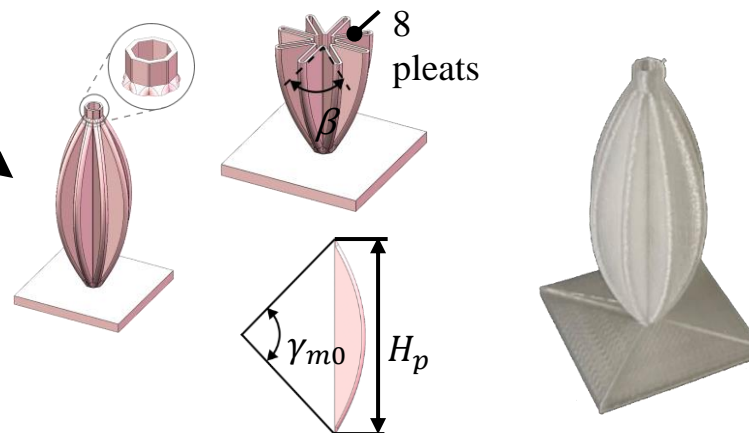


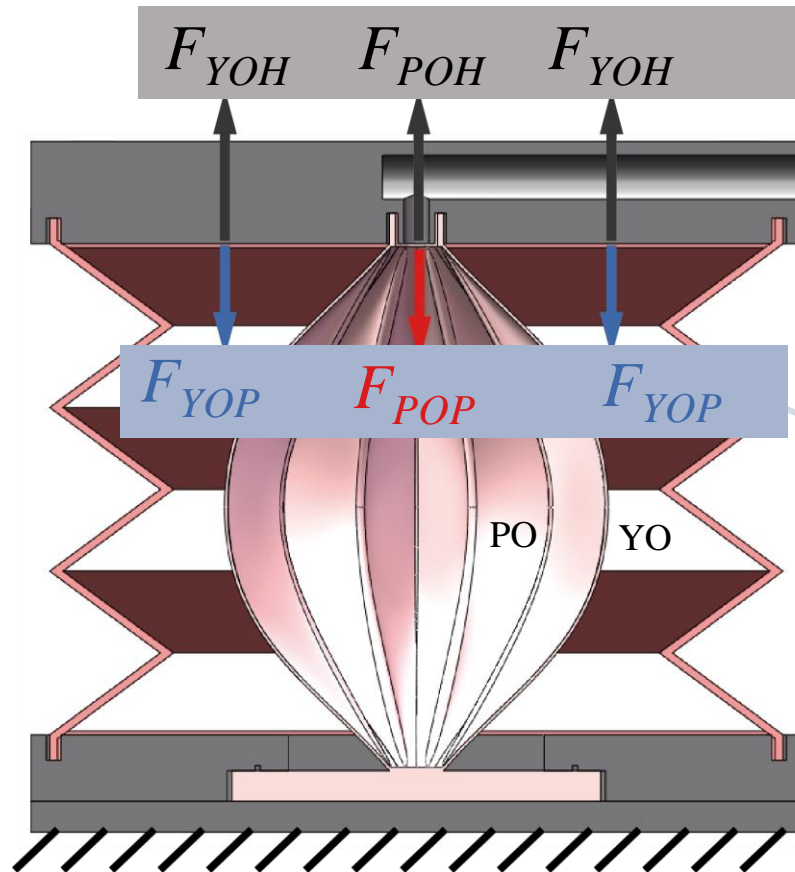
Yoshimura Origami

- TPU 95 A (FDM)
- Thickness 0.75 mm
- 3 identical folding layers
- 2 same folding units each layer

Pleated Origami

- TPU 95 A (FDM)
- Thickness 0.6 mm
- 8 same pleats





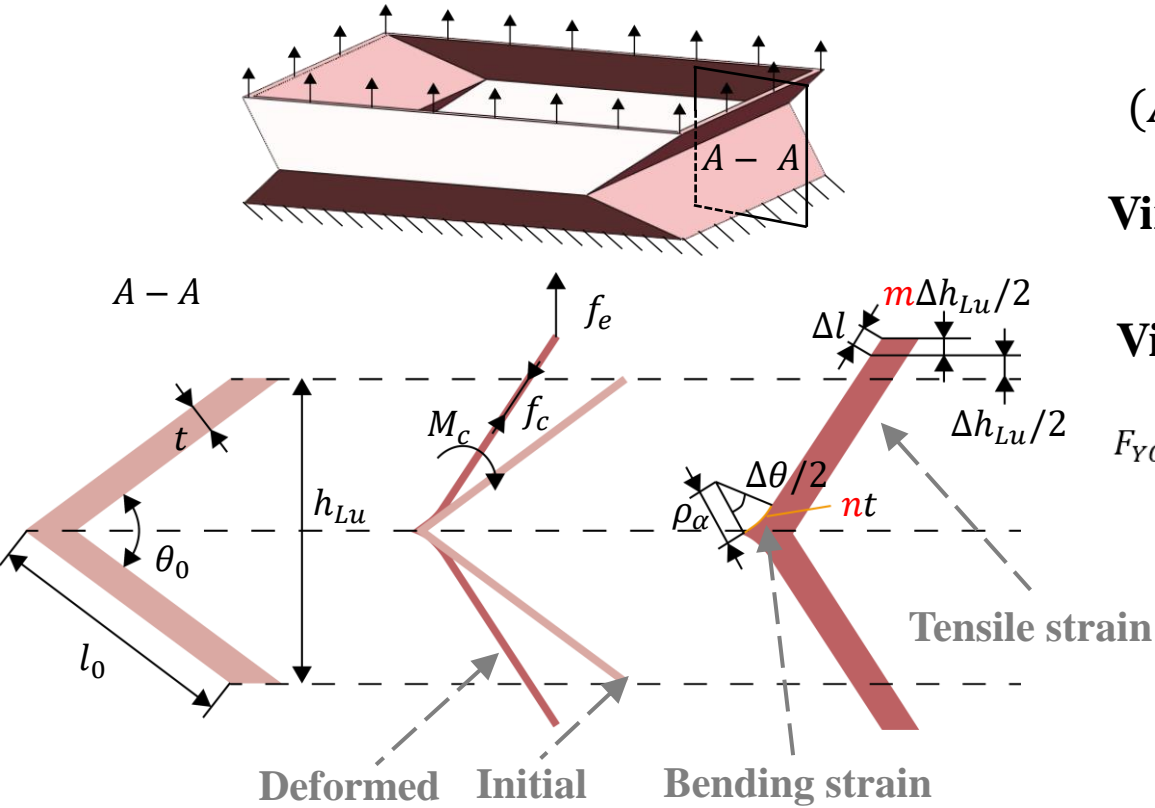
Contraction state

Resisting force: generated by **stiffness** of the chambers

$$F = F_{YO} + F_{PO} = \underbrace{F_{YOH}(H_Y)}_{(A)} + \underbrace{F_{YOP}(P_Y)}_{(B)} + \underbrace{F_{POH}(H_P)}_{(C)} + \underbrace{F_{POP}(P_P)}_{(D)}$$

Driving force: generated by **pressure difference** of the chambers

Resisting force analysis:



$$F = F_{YO} + F_{PO} = \underbrace{F_{YOH}(H_Y)}_{(A)} + \underbrace{F_{YOP}(P_Y)}_{(B)} + \underbrace{F_{POH}(H_P)}_{(C)} + \underbrace{F_{POP}(P_P)}_{(D)} \quad (1)$$

(A) Resisting force of YO chamber:

$$\text{Virtual work: } F_e \cdot dH_Y = \Sigma M_\theta \cdot d\theta + \Sigma M_\varphi \cdot d\varphi + \Sigma f_\theta \cdot dl_\theta \quad (2)$$

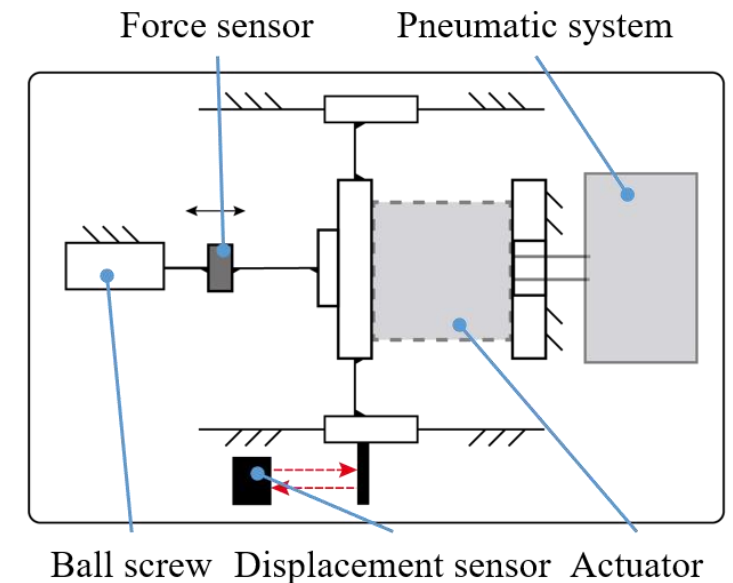
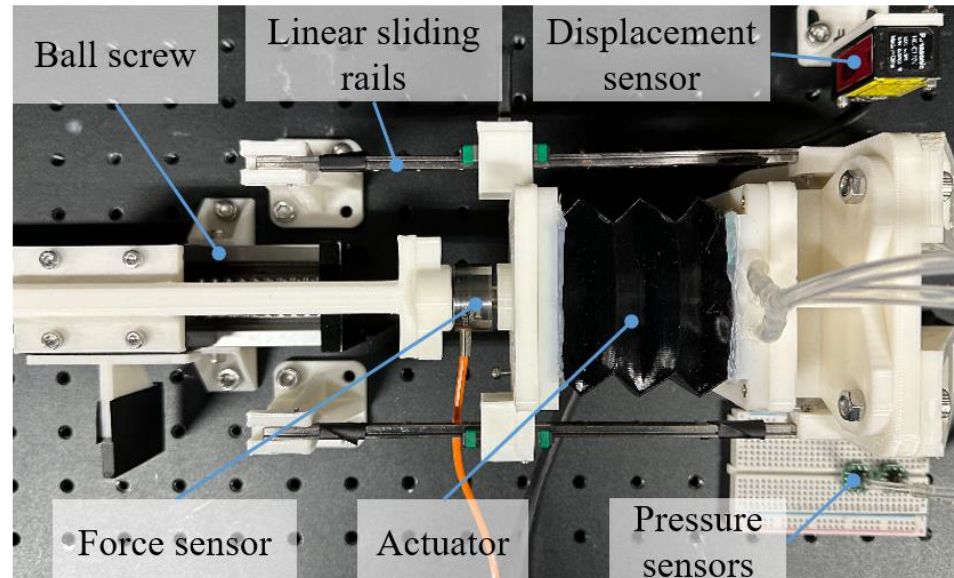
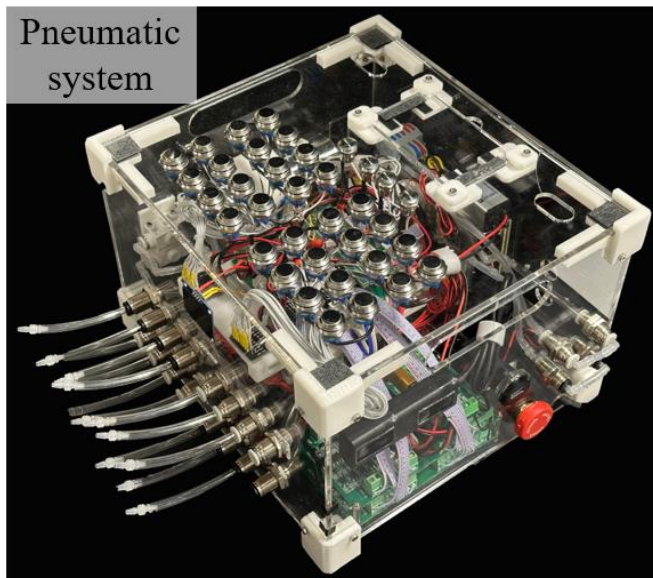
Virtual work + Small-strain folding Principle:

$$F_{YOH} = F_e = \frac{uv(a+b)Et^2}{6n(H_Y - H_{Y0})} \left(\arcsin\left(\frac{H_Y}{2vl_0}\right) - \arcsin\left(\frac{H_{Y0}}{2vl_0}\right) \right)^2 + \frac{uvcEt^2}{3n(H_Y - H_{Y0})} \left(\arcsin\left(\frac{H_Y}{\tan\alpha\sqrt{4v^2c^2 - H_Y^2}}\right) - \arcsin\left(\frac{H_{Y0}}{\tan\alpha\sqrt{4v^2c^2 - H_{Y0}^2}}\right) \right)^2 + \frac{2uvEt(a+b)l_0}{H_Y - H_{Y0}} \left(m - \frac{mH_{Y0}}{H_Y} - \ln\left(1 + m - \frac{mH_{Y0}}{H_Y}\right) \right) \quad (3)$$

$$(B) \text{ Driving force: } F_{YOP} = S P_Y \quad (4)$$

Explore the **mechanical properties** of the mentioned actuators and **validate the effectiveness** of the NDO structure

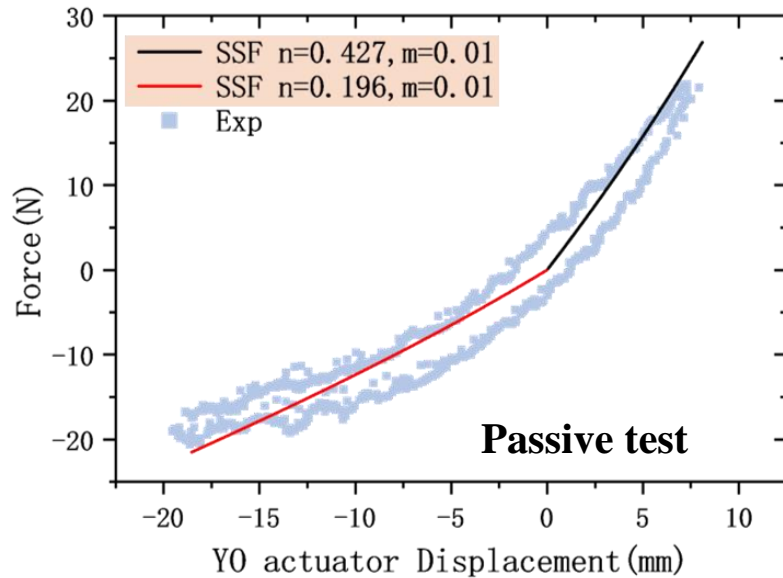
Experimental setup:



Passive test: Deformed by input force (ball screw)

Active test: Deformed by air supply (pneumatic system)

Test of Yoshimura Origami Chamber (outer)

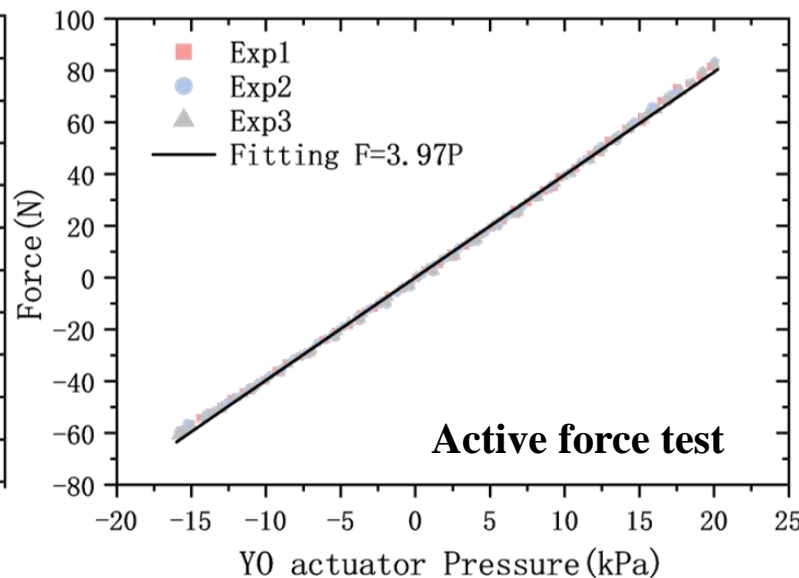


$$F_{YOH}(H_Y)$$

Passive test: Calibrating n & m

- Compression : $n=0.196, m=0.01$
- Stretching : $n=0.427, m=0.01$

Bending region n , and stretching extent m

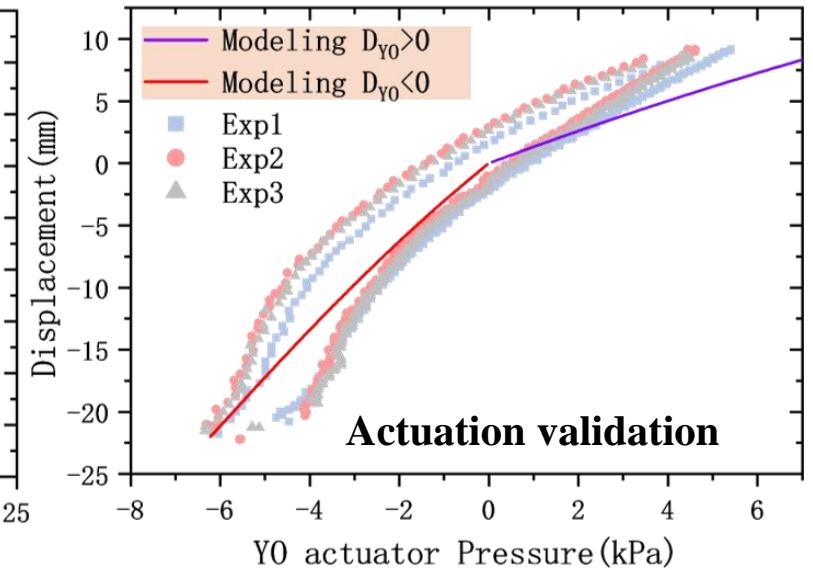


$$F_{YOP}(P_Y)$$

Active test: Calibrating S

- $S=3.97 \text{ e-}3 \text{ m}^2$

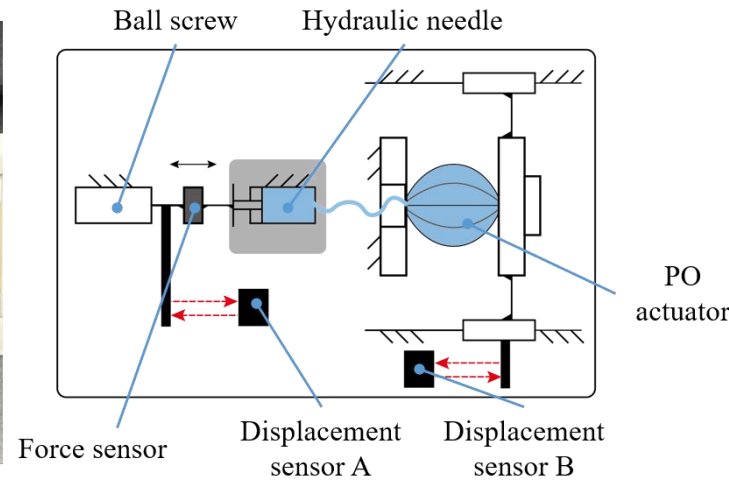
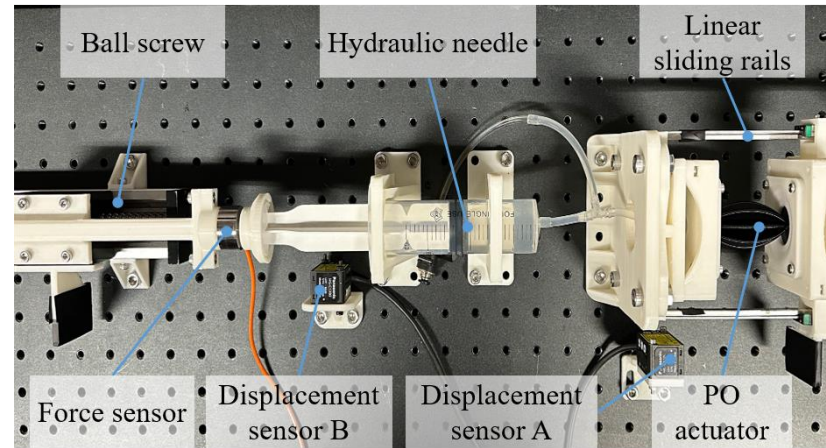
The effective area



$$F_{YO} = F_{YOH}(H_Y) + F_{YOP}(P_Y)$$

The modeling result was consistent with the testing result in the load free state to some extent.

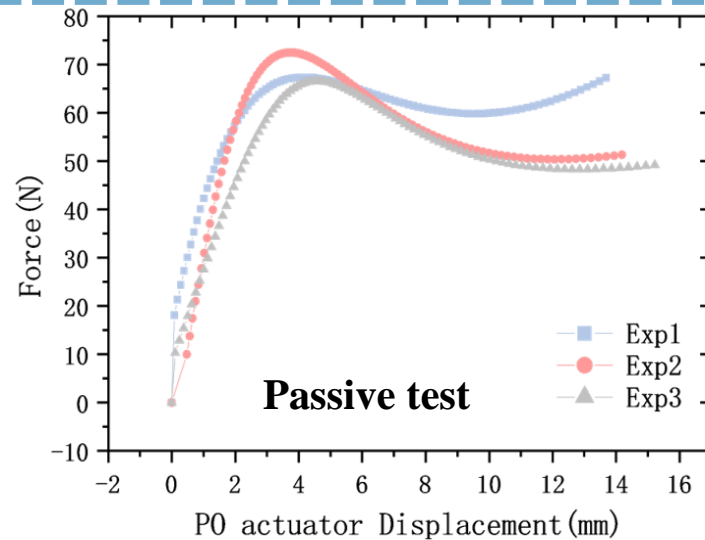
Test of Pleated Origami chamber (inner)



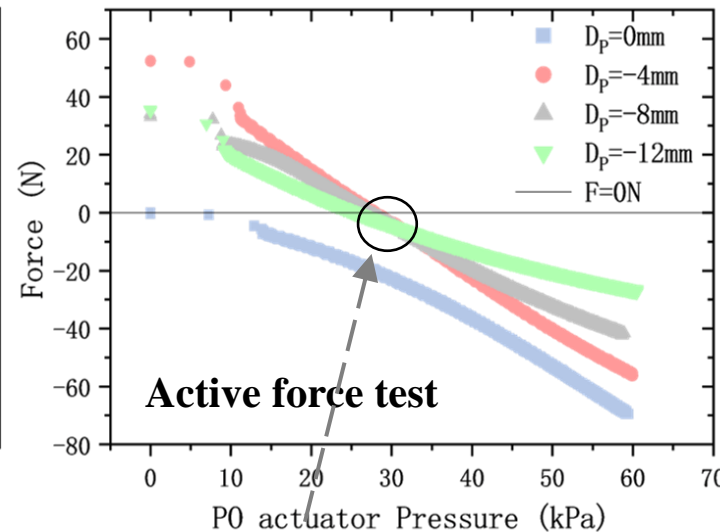
(C) Resisting force of PO chamber

Based on the virtual work:

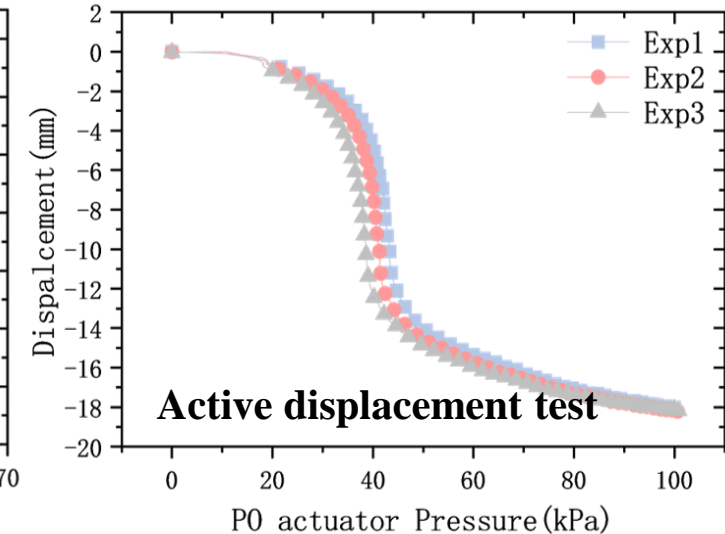
$$F_{POH} = \frac{F_a \cdot dL_b}{dH_p}$$



Resisting force was indirectly calculated by the principle of virtual work

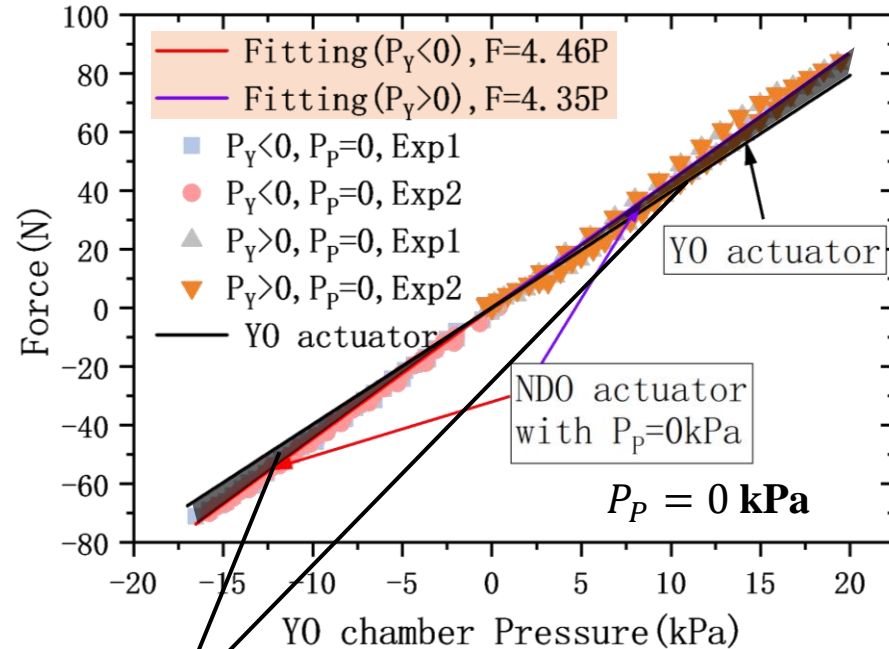


Improvement happened only with a pressure difference over 30kPa

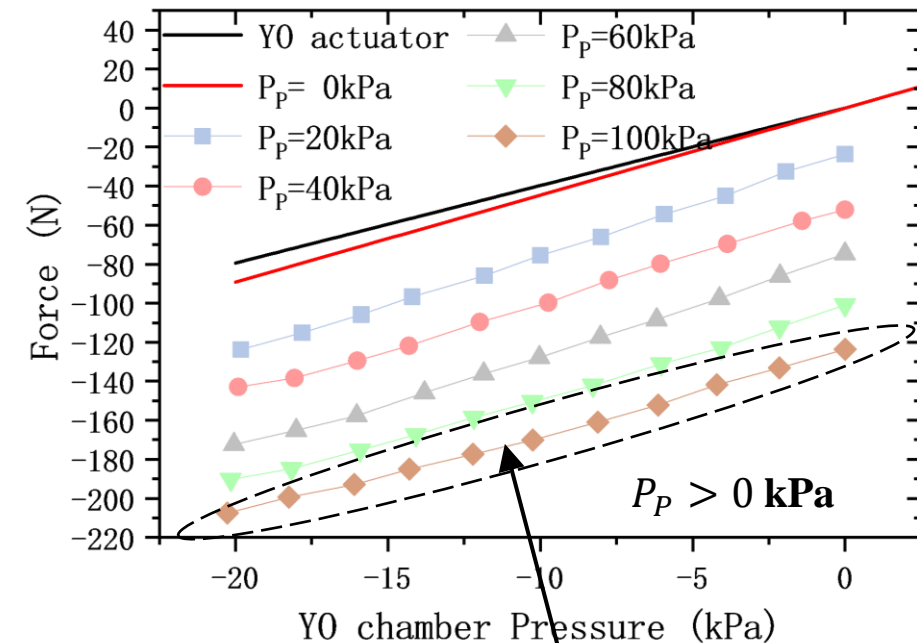


Displacement increased dramatically in the middle stage

The minimum pressure of **YO chamber** was **-20kPa** (buckling prevented)



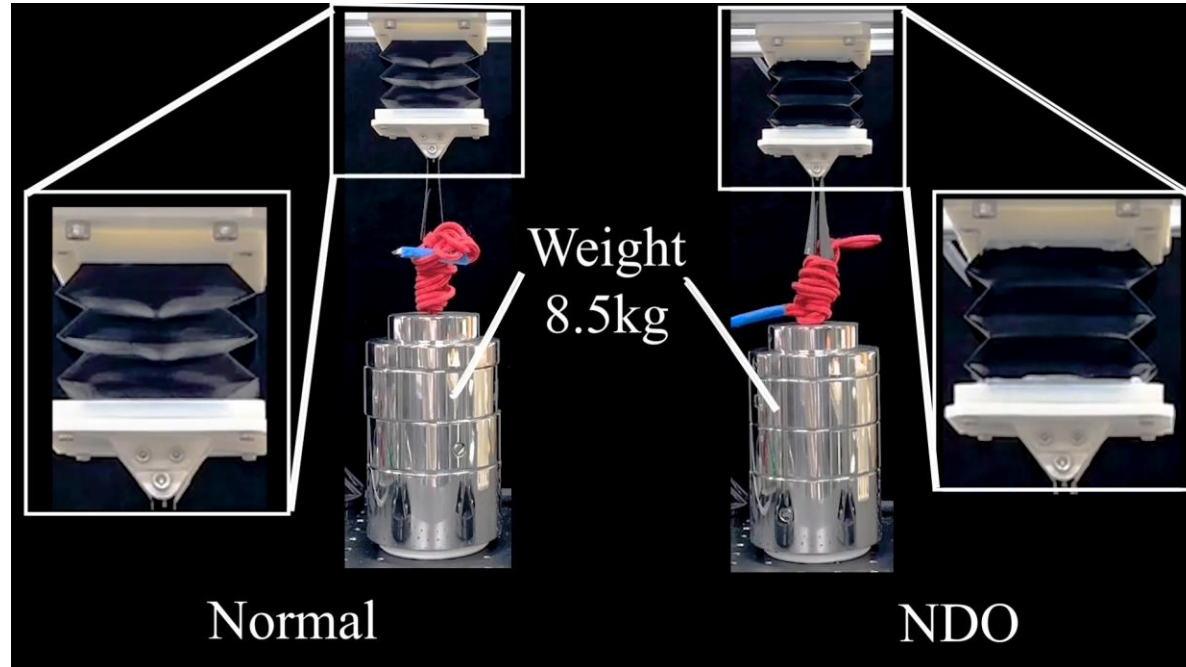
- NDO structure inherently offered an improvement on force:
- **10N (12.5% increase)** in the **contraction** direction ;
- **8N (10% increase)** in the **elongation** direction.



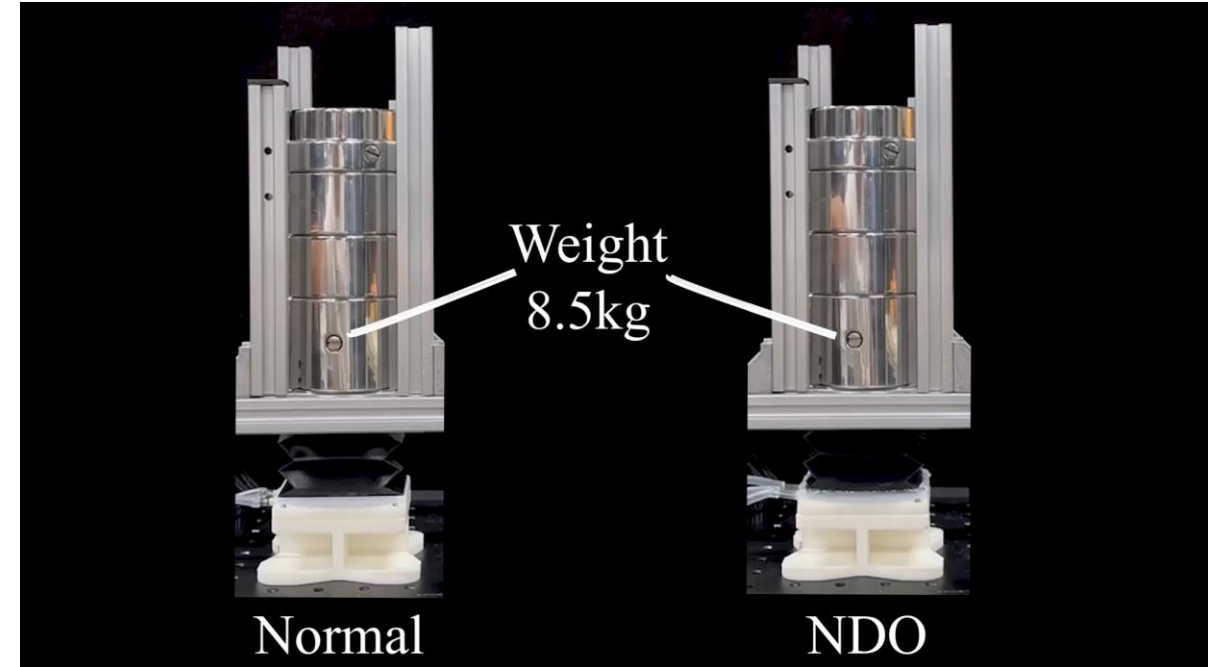
- When the PO chamber was set to 100kPa, it offered an improvement about **130N, (162% increase)** in the contraction direction.

NDO structure can simultaneously offer high bidirectional payload.

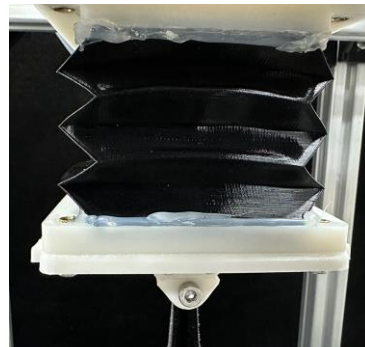
Contraction



Elongation



Buckling



No buckling

- **Avoid buckling** during depressurization
- **High bidirectional payload**

- Conclusion:**
- Concept:**
 - NDO structure & Compounding actuation for high bidirectional payload
 - Design & Fabrication:**
 - A compact NDO actuator prototype was designed and fabricated
 - Experimental validation:**
 - Inherently, 10N in the contraction direction (12.5%) and 8N (10%) in the elongation direction
 - Based on the NDO design and Compounding actuation, 130N (162%) in the contraction direction
- Future work:**
- Modeling:**
 - Refining the mechanical model for better actuation
 - Application:**
 - More applications to validate the reliability
 - Bidirectional payload of motions like twisting and bending

Thanks for Listening!