```
Process 1
          Original Program
                                                                Process 2
                                  for(j=0;j<20;j++)
                                                             for(j=0;j<20;j++)
          for(j=0;j<20;j++)
                                   r0 = a[i]+b:
          r0 = a[i]+b:
                                                              pop(r0Q, r0)
                                   push(r0Q, r0)
          for(i=0:i<=M:i++)
                                                              for(i=0;i<=M;i++)
                                   for(i=0:i<=M:i++)
           r1 = in[i];
                                                               pop(r1Q.r1):
                                   r1 = in[i];
           r2 = r1*r0;
                                                               pop(r2Q,r2);
                                                       r2Q
                                   push(r1Q, r1):
           out2[i] = r2;
                                                               out2[i] = r2;
                                   r2 = r1*r0;
                                   push(r2Q, r2):
          out1[i] = r1;
                                                                         Process 2
                           Process 1
\sqrt{(0,0)}r0 = a[i]+b
                                                                    (0,0)pop(r0Q,r0)
(0,0)push(r0Q, r0)
                                                                    (0,0)pop(r1Q,r1)
                                                                    (0,0)pop(r2Q,r2)►
(0,0)r1 = in[i]
                                                                    (0.0)out2 = r2
_{(0,1)}r1 = in[i]
                                                                    (0,1)pop(r1Q,r1)
(0.2)r1 = in[i](0.0)r2 = r1*r0(0.0)push(r1Q, r1)
                                                                    (0,1)pop(r2Q,r2)
(0.3)r1 = in[i](0.1)r2 = r1*r0(0.1)push(r1Q, r1)
\int_{(0,4)} r1 = in[i]_{(0,2)} r2 = r1*r0_{(0,2)} push(r1Q, r1)
                                                                    (0.1)out2 = r2
_{(0,4)}r1 = in[i]<sub>(0,3)</sub>r2 = r1*r0<sub>(0,3)</sub>push(r1Q, r1)<sub>(0,0)</sub>push(r2Q, r2)
(0.5)r1 = in[i](0.4)r2 = r1*r0(0.4)push(r1Q, r1)(0.1)push(r2Q, r2)
                                                                    _{(0,0)}out1[j] = r0
                                                                    (1.0)pop(r0Q,r0).
                                                                    (1,0)pop(r1Q,r1)
 (1,0)push(r0Q,r0)
                       Schedules of Instruction Instances
                push(r0Q,r0) =
                                                       pop(r0Q,r0)
            (-1,M) (0,0)
                                                         (0,0)^{\hat{1}}
                                          (0,0)
                   push(r1Q, r1):
                                                    pop(r1Q,r1)
                                         (0.-1)
                                                       (0,-1) (0,0) (-1,M)
                    (0,-4)
                              (0.2)
                                         (0,0)
                                                      pop(r2Q,r2) 4
                push(r2Q, r2) *
                                        (0.-1)
                                      Precedence Graph
    push(r1Q, r1) \frac{(0,-1)}{1}
                              pop(r1Q,r1)
                                                    Weight of Cycle: (0,0)
```

1 (0,-1)

pop(r2Q,r2)

→ Artificial Deadlock

 $(0,2)^{4}$

push(r2Q, r2) < (0,0)