
	Controlled Training Procedure Form COOK® Incorporated		
Title:	Training Exam for Assembly of Perc NGage		
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SECTION 1 – TRAINING CHECKLIST

General	
	Identification of all process parameters/outputs as listed in CT09, Sections 7.0 and 8.0
Heat Forming Nitinol Wires	
	How to assure length of both long and short end of wire using crossbars on wire loading frame (Y7054)
Baking Handles	
	Demonstrate how handles are loaded onto forming fixture (Y6985)
Outer Handle Assembly	
	Demonstrate Process
PINT Gluing	
	How to assure that PINT and PET extend far enough by using line on fixture
	How to use fixture to set length of basket when gluing
	Type of applicator tip to use (20GA, pink hub)
	Number of drops of glue to apply (3)
	Where glue is applied and proper gluing technique
17GHW Crimping	
	How to assemble basket/14GRW cannula assembly and lay into channel on jig
	How to verify pressure on the in-line pressure gauge on the back of crimping press
	How to load proper crimp dies/holder blocks into crimping frame
	How to verify distance between crimping surfaces using pin gauges
	How and where to lay jig into crimp press and activate press
Full Assembly	
	Demonstrate process and technique

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SECTION 2 - WRITTEN EXAM


Trainee: _____
Printed Name Signature Date

Directions: Please answer the following questions. Feel free to use reference specifications to help you answer them. Record these document numbers at the bottom of the page.

1. How long do the handles bake and at what temperature?
2. What glue is used to glue the PINT and wires to the ID of the 14GRW cannula?
3. How many drops of glue are used to glue the PINT and wires to the ID of the 14GRW cannula and what applicator tip is used?
4. What is the Y number of the fixture for gluing the PINT?
5. What is the Y number of the jig used in the 17GHW cannula crimping process?
6. What is the Y number of the crimp dies used to crimp the 17GHW cannula?
7. What PSI should the in-line pressure gauge on the air press be when crimping the 17GHW cannula? Where is this gauge located on the machine?

MI Document: _____ Drawing Numbers: _____

Graded By: _____ Exam Score: _____
Printed Name Signature Date

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SECTION 3- VISUAL INSPECTION

Directions: Please fill out the following table according to the results of the QC inspection.

SAMPLE	PASS OR FAIL (Circle One)	COMMENTS
1	Pass / Fail	
2	Pass / Fail	
3	Pass / Fail	
4	Pass / Fail	
5	Pass / Fail	
6	Pass / Fail	
7	Pass / Fail	
8	Pass / Fail	
9	Pass / Fail	
10	Pass / Fail	

QC Document: _____

Inspector: _____
Printed Name Signature Date

Overall Result: _____

SECTION 4 – APPROVAL

The above specified assembler has adequately completed and passed all listed requirements and is hereby trained to perform the specified process.

Trainee: _____
Printed Name Title Signature Date

Trainer: _____
Printed Name Title Signature Date