	<h1>Controlled Training Procedure Form</h1> <h2>COOK® Urological</h2>		
Title:	Training Guidelines for Bonding Open-End Flexi-Tip Catheters		
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	<p>Version Number: 2</p>	<p>Effective Date: 30Jul2015</p>	
	<p>CR Number: CIN-15-3436</p>	<p>Checked By: SD 10Jul2015</p>	

SECTION 1 – WRITTEN EXAM

Trainee: _____

Printed Name Signature Date

Directions: Please answer the following questions. Feel free to use reference specifications to help you answer them.

Trainee must correctly answer the following questions:

1. What Equipment ID numbers can be used to bond 5FR Open-End Flexi-tip Catheters? _____
2. What is used to hold the ID of the tip and tubing to the correct diameter during bonding? _____
3. How is the strength of the tip checked in the catheter department?

4. True/False The catheter does not need to be butted up against the tip material in the mold.
5. True/False The temperature can be changed only within the range specified on the specification.


MI _____ SI _____ DWG _____

Graded by: _____ Overall Result (Pass/Fail)

Printed Signature Date

SECTION 2 – MANUFACTURING

Manufacture ten (10) partial assemblies (any French size, bonding the tip to the catheter only), ensuring the tip is bonded to the catheter per the corresponding specifications. Write the RPN of the product built on the next section.

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SECTION 3 – QC INSPECTION

RPN _____


Directions: Test the tensile strength in accordance with [SI-44A](#). Attach the tensile test results.

Inspector: _____ Overall Result: (Pass / Fail)

Printed Name

Signature

Date

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SECTION 4 – APPROVAL

The above specified assembler has adequately completed and passed all listed requirements and is hereby trained to perform the specified process.

Trainer: _____

Printed Name

Title

Signature

Date

Trainee: _____

Printed Name

Title

Signature

Date