

Name: Cone Tip

Frequency: Refer to QSI03 05 Level II

Reference drawing: Sabin <u>5932</u> – 5Fr

<u>5933</u> – 6Fr <u>5934</u> – 7Fr <u>5935</u> – 8Fr

PROCEDURE:

Inspect all steps 100%, unless otherwise specified. Reference QSI03 05.

 Using fixture <u>Y2969</u>-A1, place fixture beneath movable extension. Lift, then lower movable extension until it rests on top of appropriate pin for Fr size cone tip to be checked.

Note: Assembly may need raised or lowered on shaft in order to perform step. 1. Loosen screw to raise or lower.

- 2. Zero dial.
- 3. Lift movable extension and remove fixture.
- 4. Place I.D. of cone tip over appropriate pin. Seat.
- 5. Lift, then lower movable extension until it rest on end of cone tip.
- 6. Read measurement and compare to print spec.
- Measure overall length.
- 8. Check large I.D..
- 9. Check that parts are the correct color.

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