

	<h1>Controlled Training Procedure Form</h1> <h2>COOK® Urological</h2>		
<b>Title:</b>	<b>Training Guidelines for Assembly of Perc NGage</b>		
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## SECTION 1 – WRITTEN EXAM

Trainee: \_\_\_\_\_ N/A \_\_\_\_\_ N/A \_\_\_\_\_  
Printed Name Signature Date

**Directions:** Please answer the following questions. Feel free to use reference specifications to help you answer them. Record these document numbers at the bottom of the page.

1. How long do the handles bake and at what temperature?

Answer: 212°F (and/or 100°C), for 5 minutes (+/-30 seconds)

2. What glue is used to glue the PINT and wires to the ID of the 14GRW cannula?

Answer: Loctite 4011

3. How many drops of glue are used to glue the PINT and wires to the ID of the 14GRW cannula and what applicator tip is used?

Answer: 3 drops, 20 gauge (or 20GA, pink) applicator tip

4. What is the Y number of the fixture for gluing the PINT?

Answer: Y7019

5. What is the Y number of the jig used in the 17GHW cannula crimping process?

Answer: Y6986

6. What is the Y number of the crimp dies used to crimp the 17GHW cannula?

Answer: Y4784-A5

7. What PSI should the in-line pressure gauge on the air press be when crimping the 17GHW cannula? Where is this gauge located on the machine?

Answer: 100psi, gauge located on back of crimp press.

MSPEC  
Document: NGRE MSPEC

Drawing  
Numbers: R6713 and E6712