	Controlled Training Procedure Form COOK® Incorporated		
Title:	Training Exam for Soldering of End Pin into 16GHW Cannula		
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	CT10-Form_01	Effective Date: 08Oct2014	
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SECTION 1 – TRAINING CHECKLIST

General	
	Identification of all process parameters/outputs as listed in CT10, Sections 7.0 and 8.0
	Examples of acceptable and unacceptable soldered parts
Soldering End Pin	
	Explanation of soldering station operation
	Explanation of appropriate soldering iron temperature range
	Demonstration of melting solder onto iron
	Demonstration of proper flux application
	Demonstration of solder application
	Demonstration of soda bath procedure
	Demonstration of 12GRW cannula passage check
	Demonstration of buffing procedure

Trainee: _____
 Printed Name Signature Date


Trainer: _____
 Printed Name Title Signature Date

SECTION 2 - WRITTEN EXAM

Trainee: _____
 Printed Name Signature Date

Directions: Please answer the following questions. Feel free to use your MI and Drawing to help you answer them. Record these document numbers at the bottom of the page.

1. Describe what a good solder joint looks like.
2. What is the allowable soldering station temperature range?

	Doc. No.: CT10-Form_01	Controlled Training Procedure Form Training Exam for Soldering of End Pin into 16GHW Cannula	Version No.: 2
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3. How is flux applied to the part?
4. Is solder melted onto the soldering iron tip?
5. How much time should the solder joint be allowed to cool prior to the soda bath procedure?

MI Document: _____ Drawing Number: _____

Graded By: _____ Exam Score: _____
Printed Name Signature Date


SECTION 3 - VISUAL INSPECTION

Directions: Please fill out the following table according to the results of the visual inspection.

SAMPLE	PASS OR FAIL (Circle One)	COMMENTS
1	Pass / Fail	
2	Pass / Fail	
3	Pass / Fail	
4	Pass / Fail	
5	Pass / Fail	
6	Pass / Fail	
7	Pass / Fail	
8	Pass / Fail	
9	Pass / Fail	
10	Pass / Fail	

QC Document: _____

Inspector: _____ Overall Result: _____
Printed Name Signature Date

	Doc. No.: CT10-Form_01	Controlled Training Procedure Form Training Exam for Soldering of End Pin into 16GHW Cannula	Version No.: 2
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SECTION 4 – APPROVAL

The above specified assembler has adequately completed and passed all listed requirements and is hereby trained to perform the specified process.

Trainee:

Printed Name

Title

Signature

Date

Trainer:

Printed Name

Title

Signature

Date