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paperback. Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 254 Publisher: Nanjing University Pub. Date :2011-08-01 version 1. Manufacturing Technology is a multi-specialty mechanical engineering profession in the basic course content integrated from the core of practical. covering the cutting principles. mechanical manufacturing technology and equipment to build a more systematic basis for the mechanical manufacturing technology knowledge. Book is concise easy to learn. and practical. The book is divided into eight chapters. including the basics of metal cutting. metal cutting methods and equipment. mechanical formulation process planning. machining quality. positioning and clamping the workpiece. fixture design and machine design. manufacturing technology. modern machinery Introduction and basic mechanical assembly process. Manufacturing Technology is a higher vocational education. machinery and materials in recent Mechanical Engineering. but also for related professional engineering and technical officers. Written by Li Zengping chief editor. Contents: Chapter 1. the basics of metal cutting 1.1 Overview 1.2 tool geometry and tool materials. tool geometry 1.2.1 1.2.2 1.3 metal cutting tool during material deformation coefficient 1.3.1. BUE chip and 1.3. 2 cutting force and cutting temperature 1.3.3 1.3.4 Thermal cutting tool wear and tool life cutting fluid for a reasonable choice 1.3.5 1.3.6 a reasonable choice of parameters. tool geometry exercises in Chapter 2 of metal cutting metal cutting methods and equipment 2.1 Basic knowledge of machine tool 2.1.1 Classification 2.1.2 Methodology 2.1.3 machine tool models the movement of surface processing and transmission 2.2 cylindrical outer surface of the commonly used processing methods 2.2.1 2.2.2 2.2 turning cylindrical surface. 3-axis machining slender cylindrical grinding 2.2.6 2.2.5 2.2.4 lathe precision machining cylindrical surface of the 2.3 round face processing within the inner circle surface processing methods 2.3.1 2.3.2 2.3.3 boring drilling and reaming hole broaching 2.3.5...



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