

SMI, Inc.

12219 SW 131 Avenue
Miami, Florida 33186-6401 USA

Phone: (305) 971-7047
Fax: (305) 971-7048

Attn: Marc Rutten
Diamond Cleaning Products B.V.B.A.
Schaggeleweg 53
B-2390 West Malle BELGIUM

Date: 26-Jan-2001
SMI/REF: 00AUG452

Product: **DCP BIOX 256** (received 29-Nov-2000)

Dilution: As received and 20 percent

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Douglas Aircraft Company Customer Service Document
CSD #1, Revised August 2, 1988
Type I: Materials and Procedures for General Exterior
Cleaning of Painted and Unpainted Surfaces

Effect on Painted Surfaces	<u>Conform</u>
Residue	<u>Conforms</u>
Sandwich Corrosion	<u>Conforms</u>
Stress Cracking Test on Acrylic Plastics	<u>Conforms</u>
Immersion Corrosion, Aluminum	<u>Conforms</u>
Cadmium Removal	<u>Conforms</u>
Hydrogen Embrittlement	<u>Conforms</u>

Respectfully submitted,



Patricia D. Viani, SMI Inc.

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1. Effect on Painted Surfaces Test: The material shall not produce a decrease in paint film hardness greater than one pencil; that is the number of the next softer pencil, or any discoloration or staining when tested in accordance with ASTM F 502. At least two panels shall be used per test.

As received: *No softening or discoloration of polyurethane topcoat when checked 24 hours after exposure per ASTM F 502.*

Dilute: *No softening or discoloration of polyurethane topcoat when checked 24 hours after exposure per ASTM F 502.*

Result Conforms

2. Residue Test: The material shall leave no residue or stain when tested in accordance with ASTM F 485.

AMS 4911: (As received): **PASS**

Dilute: **PASS**

AMS 4049: (As received): **PASS**

Dilute: **PASS**

Result Conforms

3. Sandwich Corrosion Test: The compound shall not cause significant corrosion of aluminum alloy faying surfaces when tested in accordance with the following conditions of temperature and humidity:

- * Alternate intervals of 16 hours in the humidity cabinet and eight hours in an oven. Beginning with the humidity cabinet exposure, the cycling test shall be continued for a total of seven days.
- * The humidity cabinet shall be maintained at $100^{\circ} \pm 2^{\circ}\text{F}$ ($37.8^{\circ} \pm 1.1^{\circ}\text{C}$) and 98 to 100 percent relative humidity.
- * The oven shall be maintained at $100^{\circ} \pm 5^{\circ}\text{F}$ ($37.8^{\circ} \pm 2.8^{\circ}\text{C}$)

Corrosion Rating:

0	=	No visible corrosion
1	=	Very slight corrosion or discoloration
2	=	Slight corrosion
3	=	Moderate corrosion
4	=	Extensive corrosion

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3. Sandwich Corrosion Test: continued

Corrosion on any panel exceeding that obtained using tap water shall be considered excessive.

ALLOY	As Rec'd	Dilute	CONTROL
2024-T3 Bare/Alodined per MIL-C-5541	1	1	1
2024-T3 Bare/Anodized per MIL-A-8625	1	1	1
2024-T3 Clad/Alodined per MIL-C-5541	1	1	1
2024-T3 Clad/Anodized per MIL-A-8625	1	1	1
7075-T6 Clad/Alodined per MIL-C-5541	1	1	1
7075-T6 Clad/Anodized per MIL-A-8625	1	1	1

Result Conforms

4. Stress Cracking Test on Acrylic Plastics: The compound shall not cause crazing, cracking, or other attack on acrylic based plastics when tested in accordance with ASTM F 484, using Type C material at a stress level of 4500 psi.

As received: *No crazing, cracking, or other attack.*

Dilute: *No crazing, cracking, or other attack.*

Result Conforms

5. Immersion Corrosion Test: The average weight loss of aluminum alloy specimens shall not exceed 10 milligrams per coupon when tested per ASTM F 483. The aluminum alloy 7075-T6 alclad coupons shall conform to Federal Specification QQ-A-250/13 Temp-T6, with corners and edges smoothed.

As received: *+ 0.3 mg after 168 hours (no visible corrosion)*

Dilute: *0.3 mg after 168 hours (no visible corrosion)*

Result Conforms

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6. Cadmium Removal Test: The average weight loss of cadmium from low hydrogen embrittlement cadmium plated steel shall not exceed 10 milligrams per coupon when tested per ASTM F 483. The test duration shall be 24 hours. The test specimens shall be 1 x 2 x 0.040 inch 4130 steel panels (MIL-S-18729) with corners and edges smoothed and then plated with 0.003 to 0.006 inch of low hydrogen embrittlement cadmium plating (P/N 7452876-23)

As received: + 0.9 mg after 24 hours (no visible corrosion)

Dilute: + 0.3 mg after 24 hours (no visible corrosion)

Result Conforms

7. Hydrogen Embrittlement: Hydrogen Embrittlement testing shall be in accordance with ASTM F 519, Type 1C.

As received: No failures within 150 hours.

Dilute: No failures within 150 hours.

Result Conforms