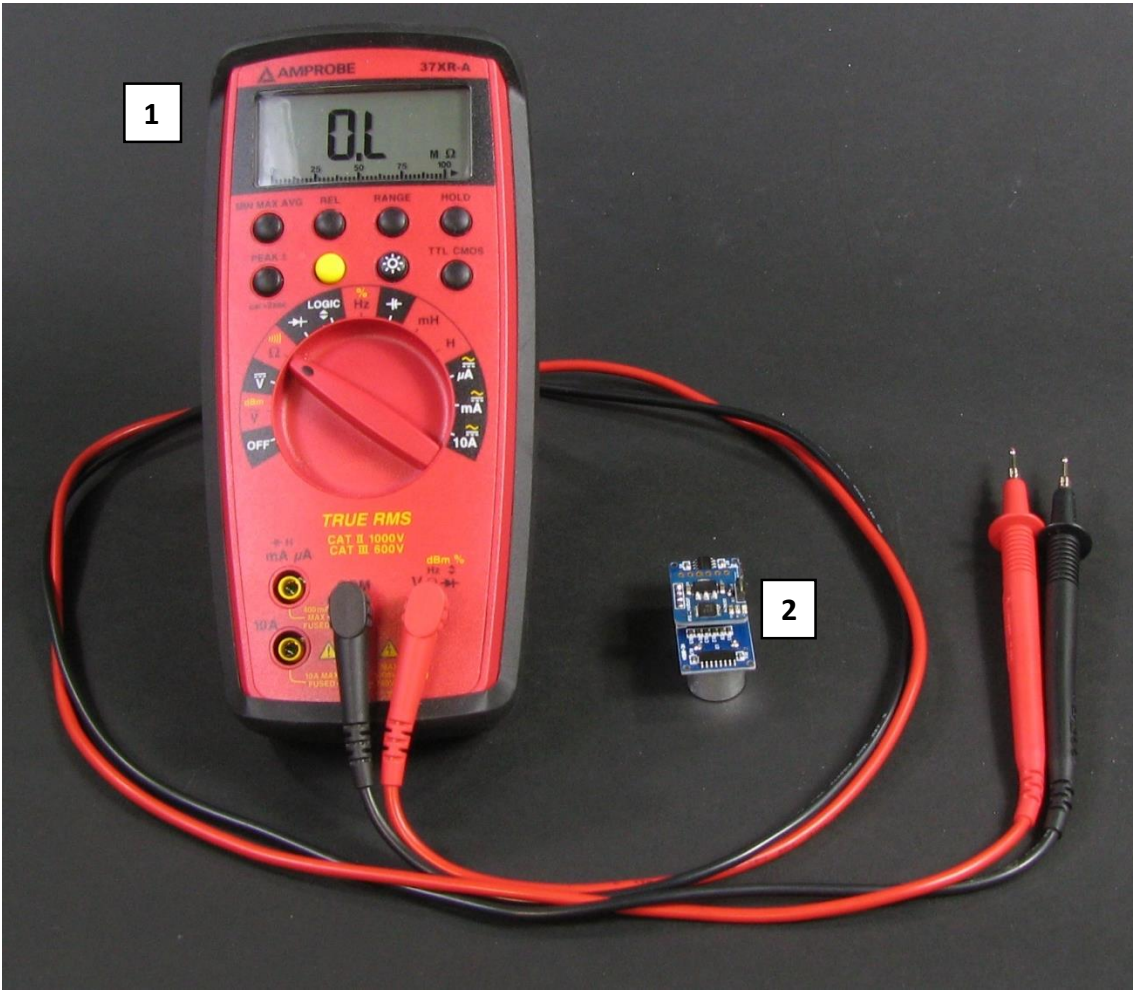


## E-18 Test Procedures

E-18 Ultrasonic Sensor Short Circuit Test



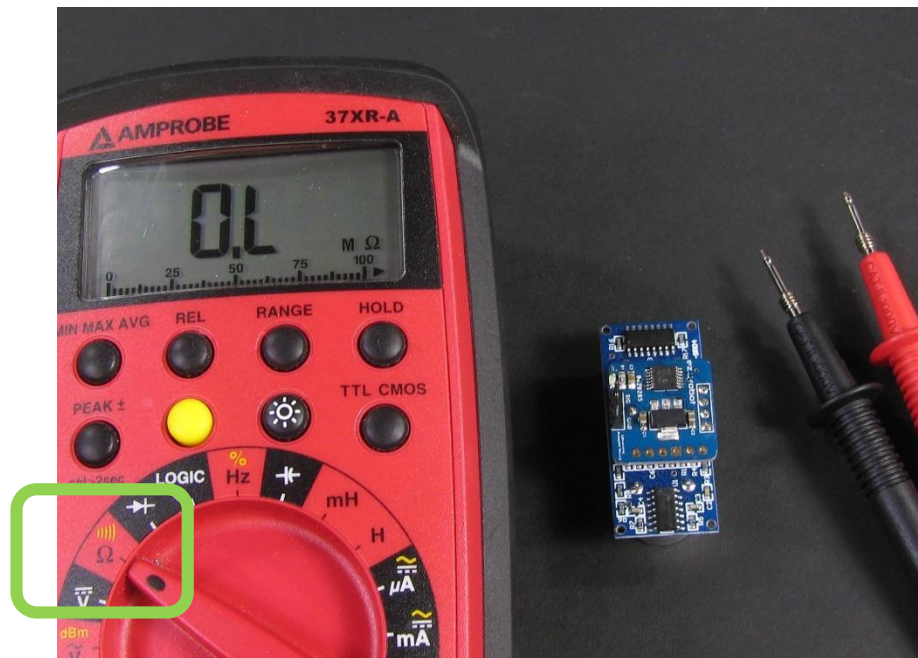
### PARTS & TOOLS

#	Part #	Name	Qty
1	N/A	Ohmmeter	1
2	E-18	Ultrasonic Sensor	1

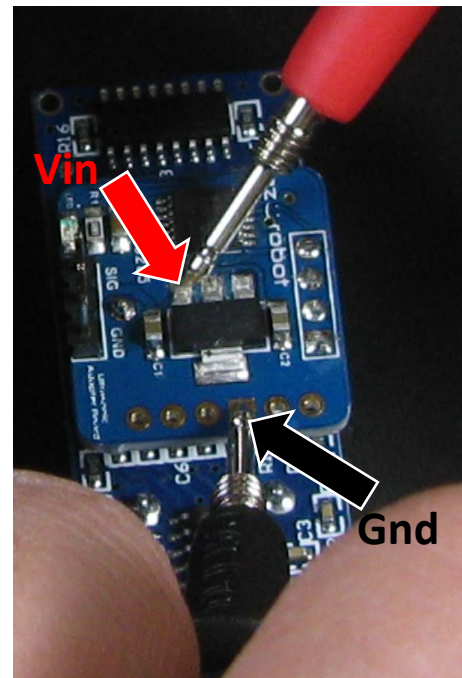
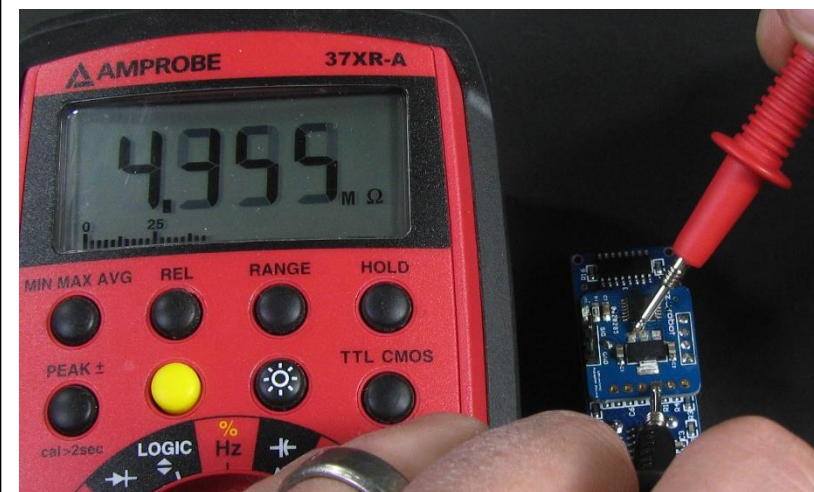
**Test Summary:** This is a test for the solder joints on the E-18 Ultrasonic Sensor and must be done for every unit

### **\*IMPORTANT\***

This test must be done before any power is applied to the E-18

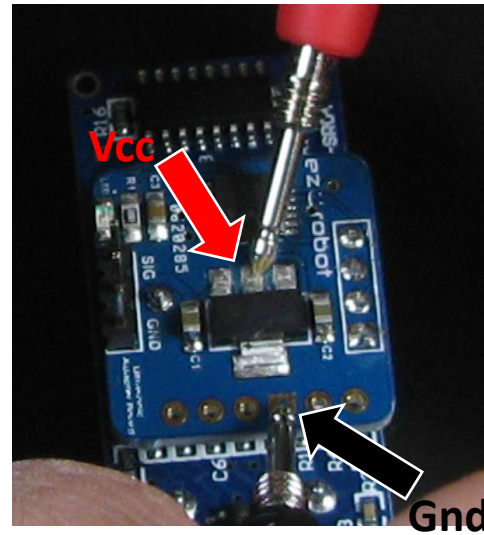
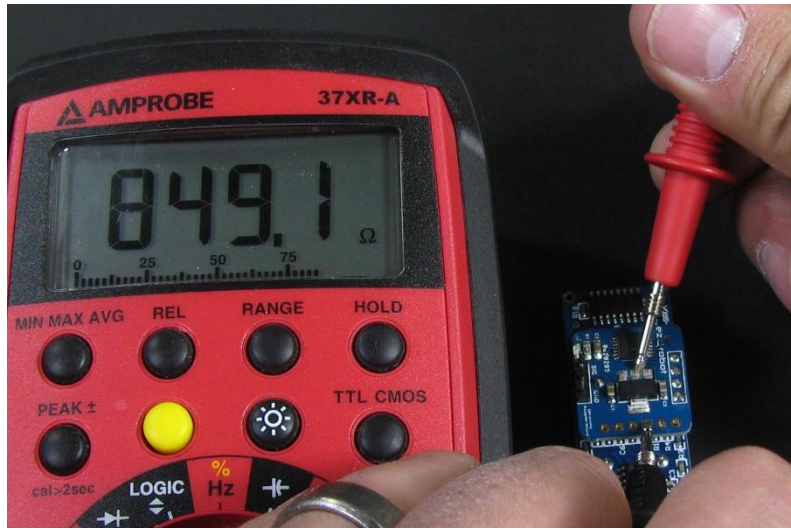


**Step 1.** Place Multimeter on Ohms setting



**Step 2.** Please check Vin to Gnd. The resistance should fluctuate in the Megaohm range

**\*IMPORTANT\*** If the ohmmeter reads near to  $0\Omega$  the test has failed



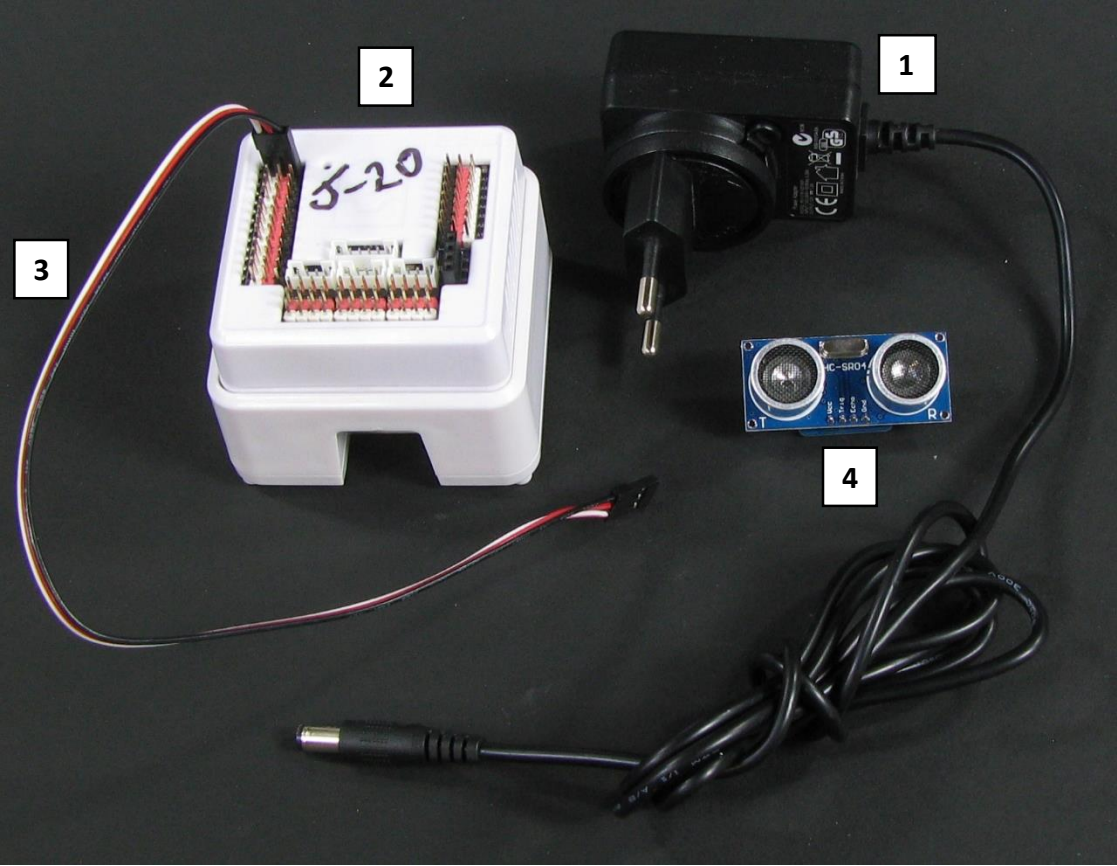
**Step 3.** Please check Vcc to Gnd. The resistance should be in the 800 ohm range. The E-18 Short Circuit Test is now complete

**\*IMPORTANT\*** If the ohmmeter reads near to  $0\Omega$  the test has failed



## E-18 Test Procedures

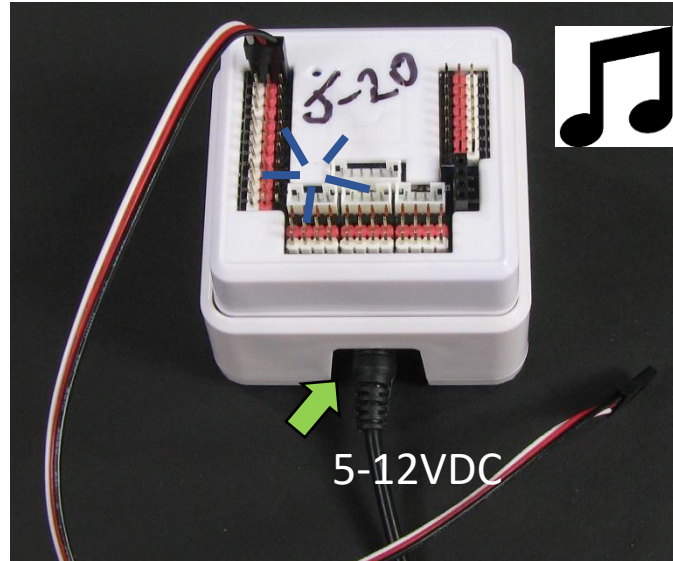
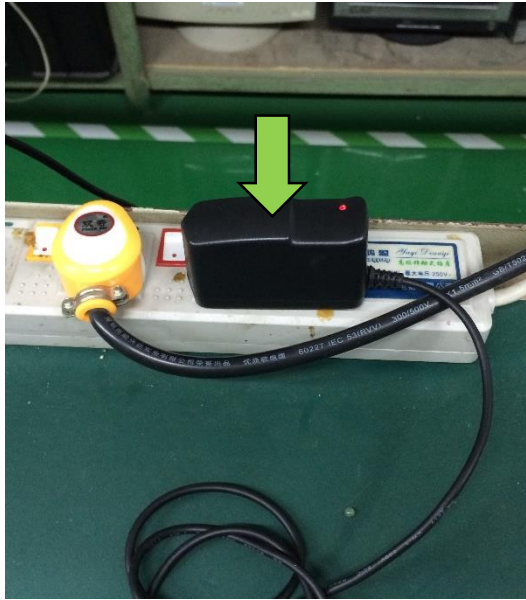
*E-18 Ultrasonic Sensor Power ON Self-Test*



### PARTS & TOOLS

#	Part #	Name	Qty
1	N/A	5-12VDC Power supply	1
2	J-20	Calibration Jig	1
3	TP-111	DuPont 2 x 3-pin cable	1
4	E-18	Ultrasonic Sensor	1

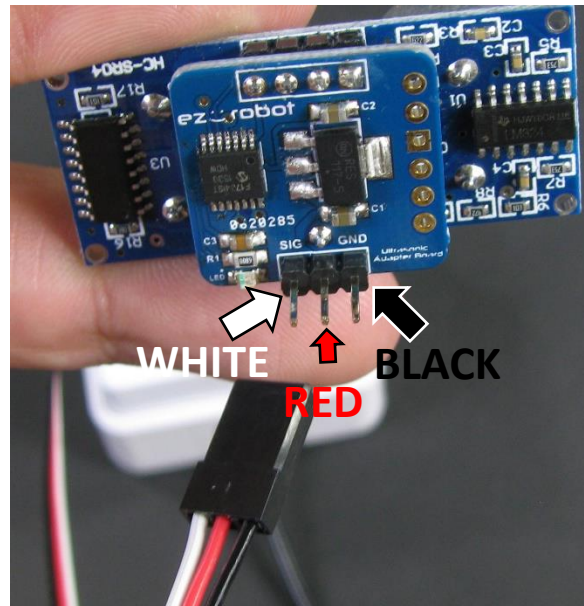
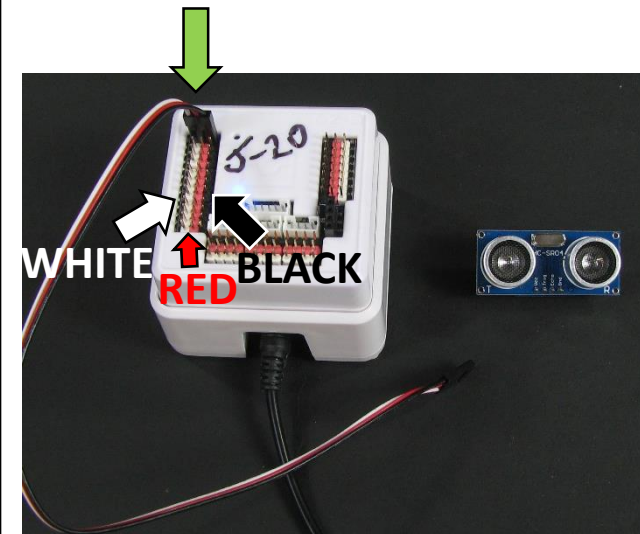
**Test Summary:** This is a test for the solder joints on the E-18 Ultrasonic Sensor and must be done for every unit



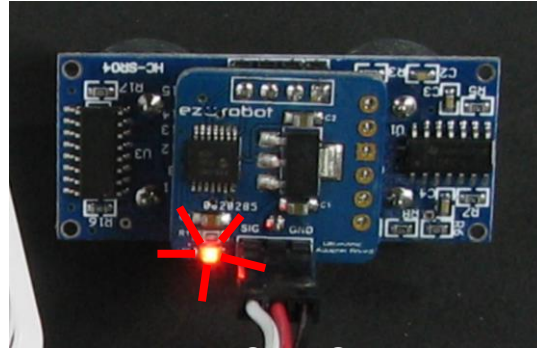
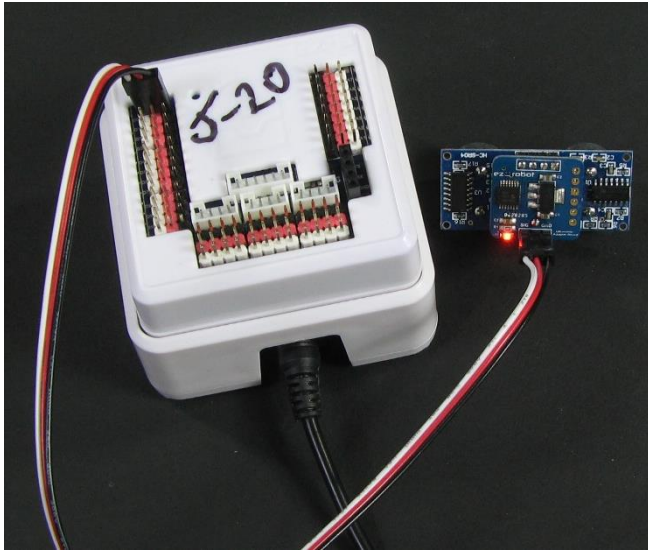
**Step 1.** Plug the 5-12VDC power supply into mains power then plug the barrel plug into J-20

**\*IMPORTANT\***

Ensure that J-20 is powered on, the RGB LED will flash blue and the speaker will make a boot up sound

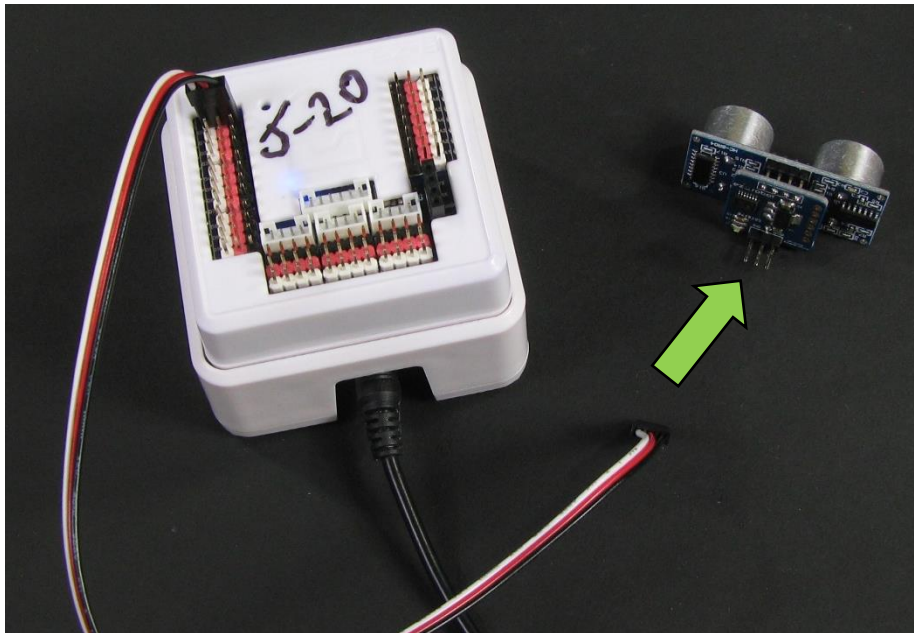


**Step 2.** Plug TP-111 with one side onto J-20 and the other side onto E-18 in the wire color order shown



**Step 3.** The Red LED on E-18 should now flash

**\*IMPORTANT\*** If the LED does not turn on, or does not flash, E-18 has failed the Power ON test



**Step 4.** Remove E-18 from TP-111. The E-18 Power ON Self-test is now complete