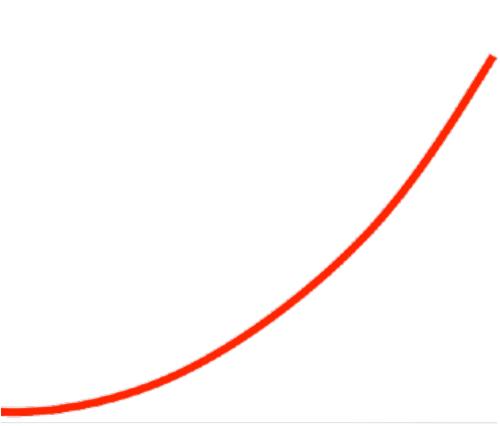
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Cost per unit increases

Pounds of Coffee Produced













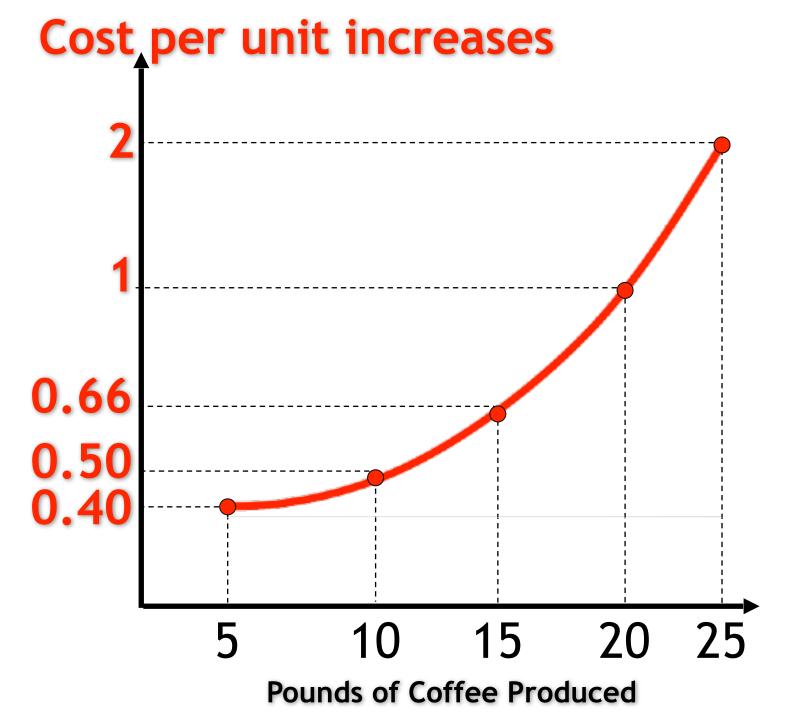












Price is not the same as Cost!