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Because there are always workers who do not have the skills which are currently in demand

Regardless of how well the economy does, there is no job for them until/unless they obtain the necessary skills

Structural Unemployment

We call this

The cause of this type of unemployment is that the structure of the economy changed making their skills obsolete

This is the worst kind of unemployment because it can last for years: you will be unemployed until you acquire the skills that are presently in demand

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