

DDK (THAILAND) Ltd.
Corrective Action Report

CAR NO. CAR-18-01-21-0018
NCR NO. NCR-18-01-15-0010

REV. 0
P/N. APB-PAAAB1-501E-DLF...

Registration Date : 21/Jan/2018
Defect Mode : Different structure

CAR Apply Relate Product

Root Cause Analysis

- ☐ No Need apply relate product ; Reason
☒ Apply relate product

NCR-18-01-15-0010

	Cause	Action
Root cause <input type="checkbox"/> Man <input type="checkbox"/> Machine <input type="checkbox"/> Material <input checked="" type="checkbox"/> Method	<p>The molding machine was stopped because the weighing time of the resin has passed and the alarm of the molding machine sounded.</p> <p>A short mold occurred because the molding machine stopped and the fluidity of the resin became nonuniform.</p>	<p>An alarm was set in consideration of the variation in the weighing time.</p>
	Cause	Action
Flow out cause <input type="checkbox"/> GR&R	<p>It is because the operator did the wrong work when 16 pcs short problems occurred consecutively.</p> <p>Due to wrong work, a short mold flowed out because it was not disconnected by the AOI.</p>	<p>When 16 pcs short problems occurred consecutively, we will discard all the products in AOI.</p>
Preventive Action		
<p>I expand the Corrective Action for Similar Product.</p>		

Total Rescreen : Pcs.

Accept : Pcs.

Reject : Pcs.

Result Rescreen

Total Rework : Pcs.

Accept : Pcs.

Reject : Pcs.

Result Rework

Responsible Dept : PU Supplier : 1006387

Effective Date : _____ Start Lot : _____ Identify : _____

For QA

Receive Date :

CAR Review

Primarily review the proposed corrective action

☐

Accept :

☐

Follow up needed (within 1 month) _____

☐

Follow up needed (over 1 month) _____

☐

Follow up is needless (check result in next lot)

☐

Reject ; comment

Result :

CAR Follow Up By QA

☐

Effective

☐

In Effective New CAR no. _____ Rev. ____ Reply Within _____

Followed up by _____ **QA** Date _____

CAR Closed by _____ **QA Mgr.** Date _____

Distributed To :