

Z2

Szymon Hrehorowicz

13A6 GP03
















← DRIVER








Siemens S7-PLCSIM




DISCONNECT CONFIGURATION CLEAR

SENSORS

FACTORY I/O (Paused) 
FACTORY I/O (Reset) 
FACTORY I/O (Running) 
FACTORY I/O (Time Scale) 
rXcurrent 
rYcurrent 
rZcurrent 
xBoxDetected 
xRotated 
xRotBtn 
xSensBin 
xSensRin 
xStartBtn 
xStopBtn 

xStartBtn		%I0.0		%Q0.0	
xStopBtn		%I0.1		%Q0.1	
xRotBtn		%I0.2		%Q0.2	
xBoxDetected		%I0.3		%Q0.3	
xRotated		%I0.4		%Q0.4	
xSensBin		%I0.5		%Q0.5	
xSensRin		%I0.6		%Q0.6	
		%I0.7		%Q0.7	
		%I1.0		%Q1.0	
		%I1.1		%Q1.1	
		%I1.2		%Q1.2	
		%I1.3		%Q1.3	
		%I1.4		%Q1.4	
		%I1.5		%Q1.5	
		%I1.6		%Q1.6	
		%I1.7		%Q1.7	
rXcurrent		%ID30 (REAL)	(REAL) %Q030		rXset
rYcurrent		%ID34 (REAL)	(REAL) %Q034		rYset
rZcurrent		%ID38 (REAL)	(REAL) %Q038		rZset
		%ID42	%Q042		
		%ID46	%Q046		
		%ID50	%Q050		
		%ID54	%Q054		
		%ID58	%Q058		

ACTUATORS

  Emitter 0 (Emit)
  Emitter 1 (Emit)
 FACTORY I/O (Camera Position)
 FACTORY I/O (Paused)
 FACTORY I/O (Reset)
 FACTORY I/O (Run)
  Remover 0 (Remove)
 Roller Conveyor (2m) 1
 rXset
 rYset
 rZset
 xBeltConvin
 xBeltConvPnP
 xGrab
 xRollConvin
 xRollConvPnP
 xRotate
 xRotBtnLight
 xStartBtnLight
 xStopBtnLight

 Bool  Float  Int  Any



Program blocks

Main [OB1]

Main Properties

General

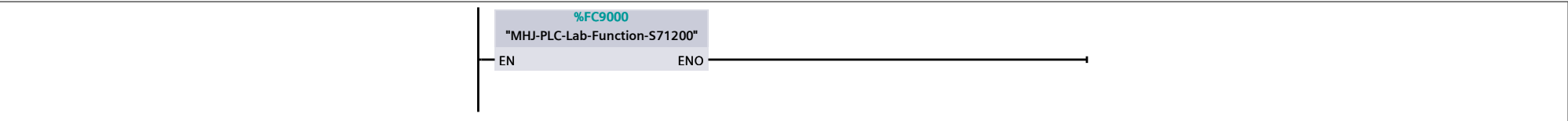
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						

Information

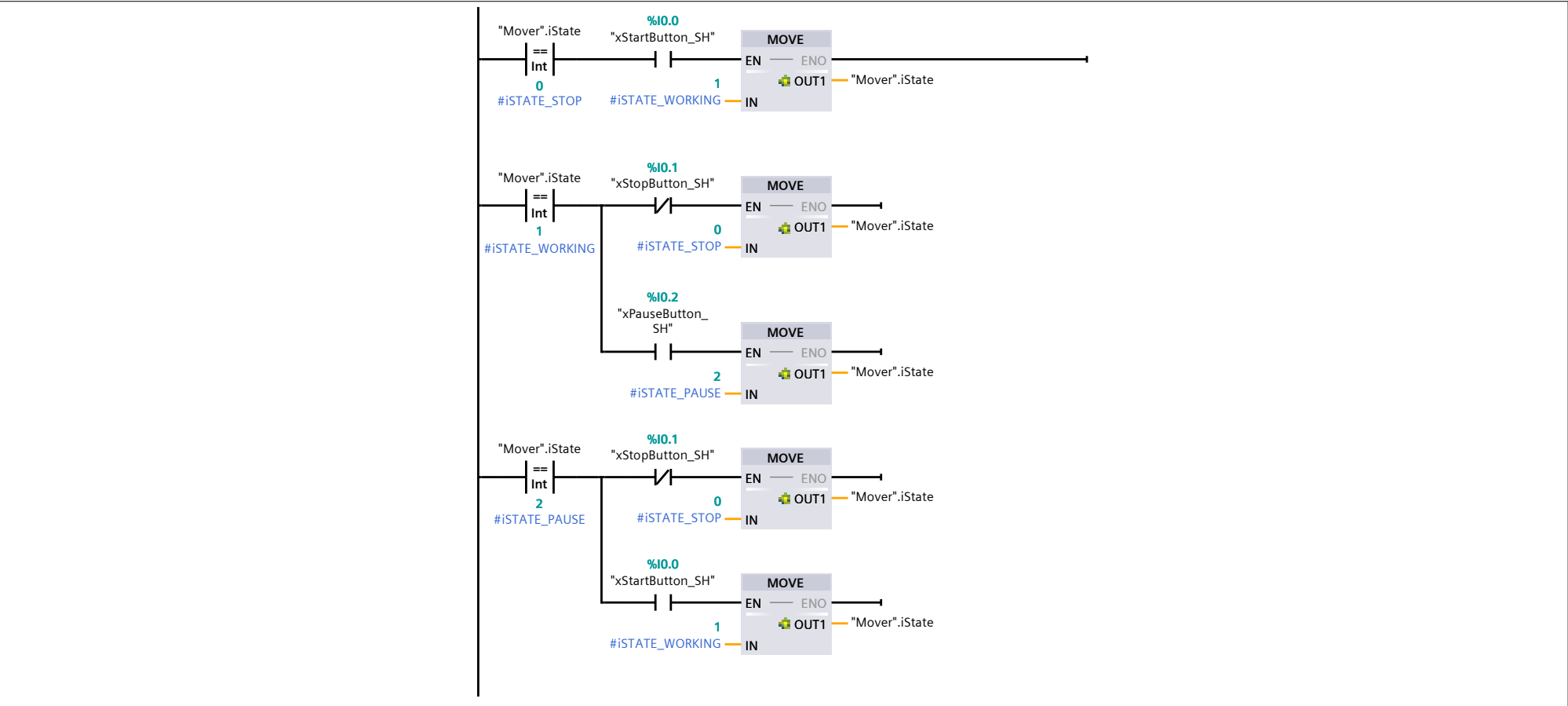
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
▼ Constant			
iSTATE_STOP	Int	0	
iSTATE_WORKING	Int	1	
iSTATE_PAUSE	Int	2	

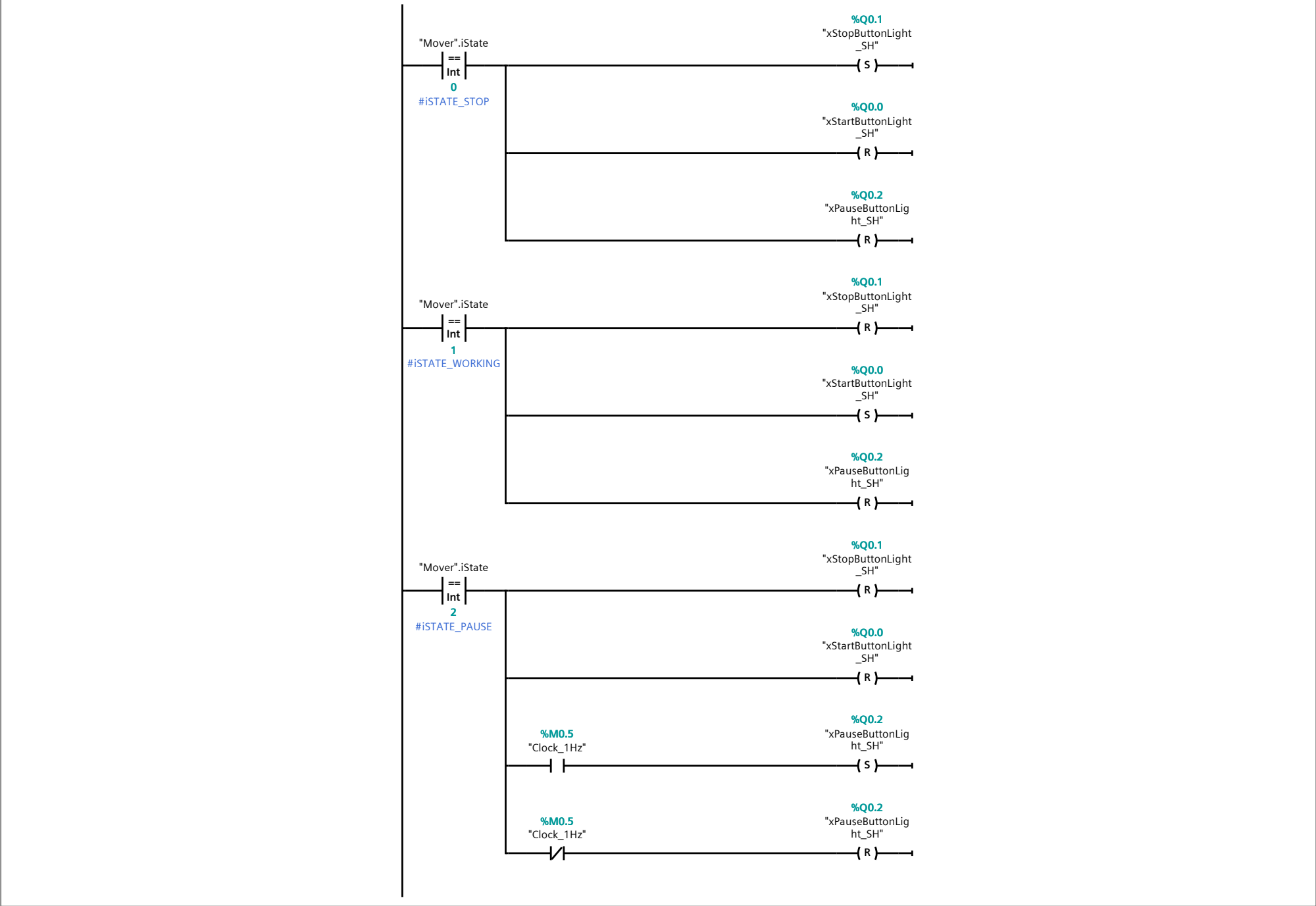
Network 1: Komunikacja z FIO



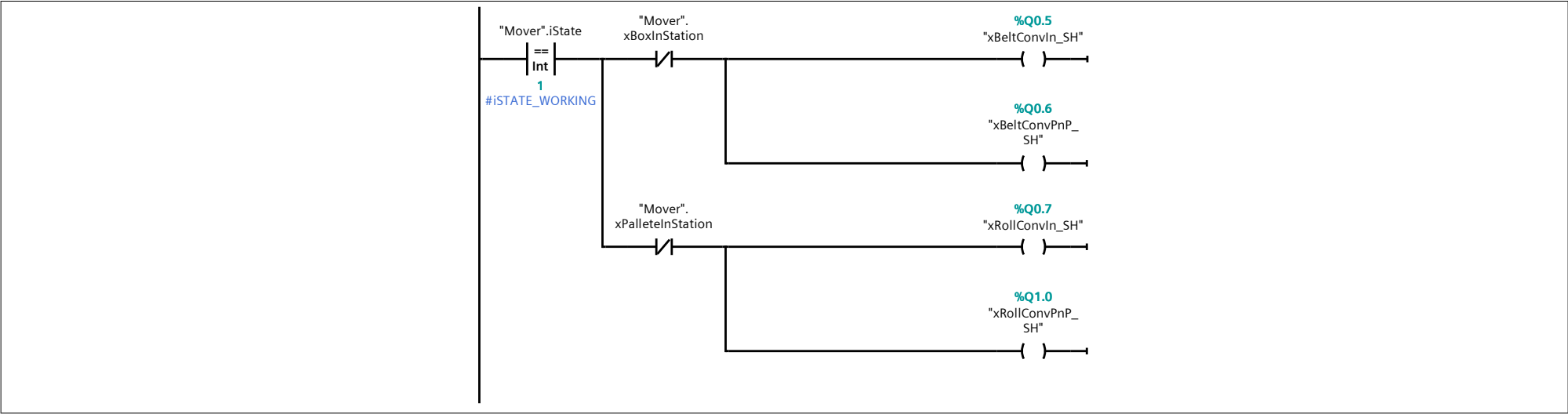
Network 2: Obsługa stanów maszyny



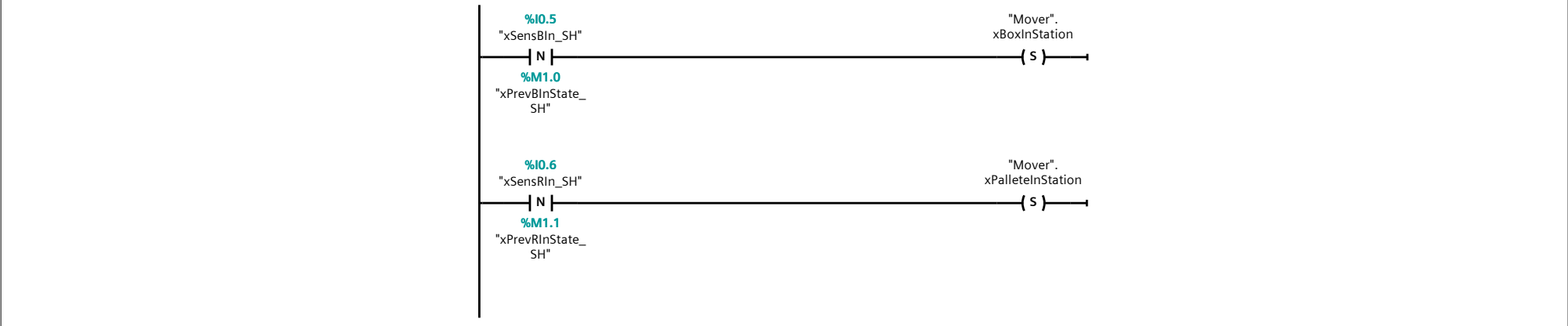
Network 3: Sygnalizacja stanów pracy



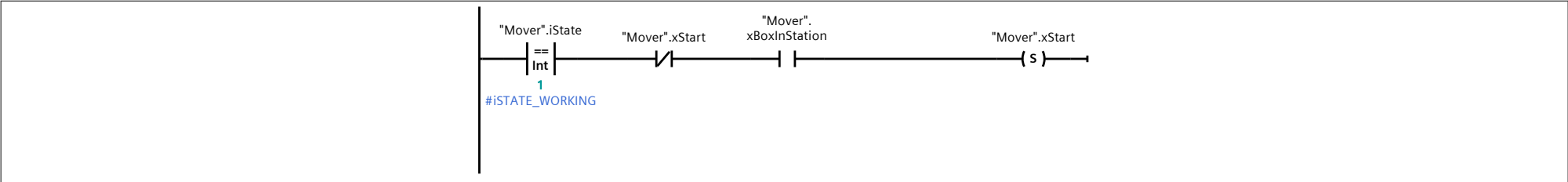
Network 4: Obsługa przenośników taśmowych i rolkowych do stanowiska Pick'n'Place



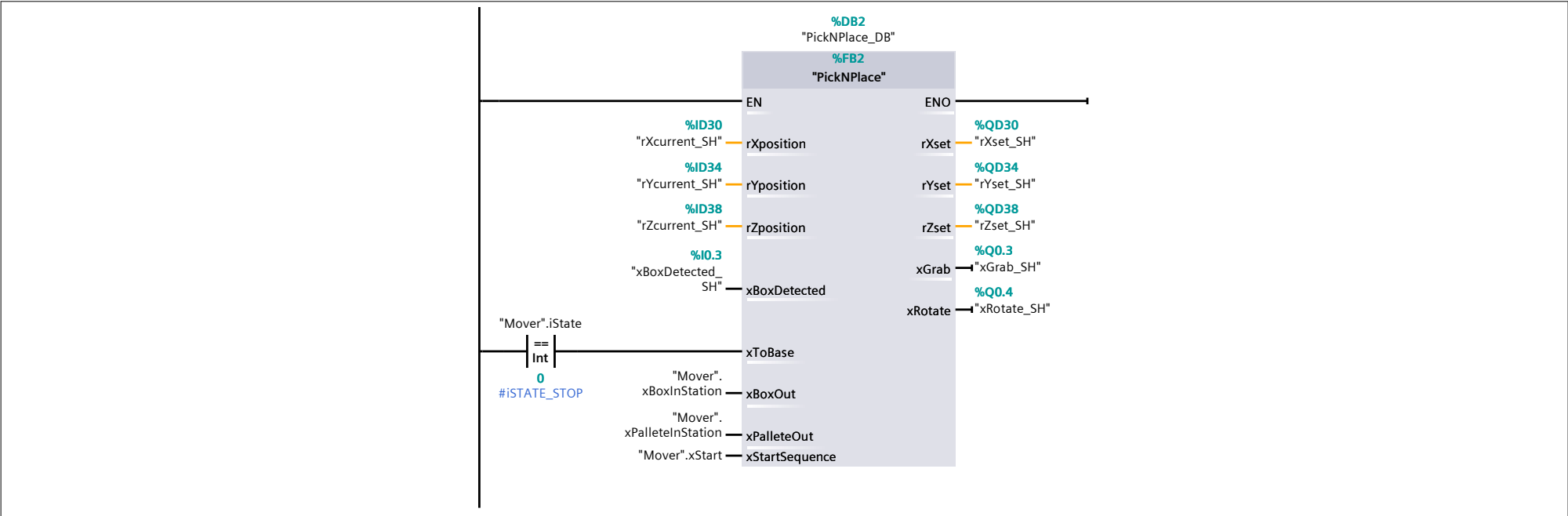
Network 5: Obsługa stanów pracy stanowiska Pick'n'Place



Network 6: Wyzwolenie ruchu manipulatora



Network 7: Krok 0 : ruch w dół i



Totally Integrated Automation Portal

Program blocks

MHJ-PLC-Lab-Function-S71200 [FC9000]

MHJ-PLC-Lab-Function-S71200 Properties

General

Name	MHJ-PLC-Lab-Function-S71200	Number	9000	Type	FC	Language	SCL
Numbering	Manual						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
▼ Temp			
rdTimeReturn	Int		
▼ outputTime	DTL		
YEAR	UInt		
MONTH	USInt		
DAY	USInt		
WEEKDAY	USInt		
HOURL	USInt		
MINUTE	USInt		
SECOND	USInt		
NANOSECOND	UDInt		
SyncVal	Byte		
forVal	Int		
forVal_2	Int		
Value	Byte		
▼ Constant			
CompVal	Byte	16#34	
Value_01	Byte	16#11	
Value_01_DW	DWord	16#A165_D992	
Value_02_DW	DWord	16#58BE_4401	
▼ Return			
MHJ-PLC-Lab-Function-S71200	Void		

0001

0002 #Value:=PEEK(area := 16#82,

0003 dbNumber := 0,

0004 byteOffset := 511);

0005 #Value := #Value + 1;

0006

0007 POKE(area := 16#82,

0008 dbNumber := 0,

0009 byteOffset := 511,

0010 value := #Value);

0011

0012 POKE(area:=16#81,

0013 dbNumber:=0,

0014 byteOffset:=1016,

0015 value:=#Value_01_DW);

0016 POKE(area := 16#81,

0017 dbNumber := 0,

0018 byteOffset := 1020,

0019 value := #Value_02_DW);

0020

0021 POKE(area := 16#81,

0022 dbNumber := 0,

0023 byteOffset := 511,

0024 value := B#16#00);

0025

0026 FOR #forVal := 0 TO 120 DO

0027 FOR #forVal_2:=0 TO 10 DO

0028 #rdTimeReturn:=RD_SYS_T(#outputTime);

0029 #rdTimeReturn := WR_SYS_T(#outputTime);

0030 #rdTimeReturn := RD_SYS_T(#outputTime);

0031 #rdTimeReturn := WR_SYS_T(#outputTime);

0032 END_FOR;

0033 #SyncVal:= PEEK(area := 16#81,

0034 dbNumber := 0,

0035 byteOffset := 511);

0036 IF #SyncVal = #CompVal THEN

0037 GOTO M_1;

0038 END_IF;

0039 END_FOR;

0040 RETURN;

0041

0042 M_1:

0043 POKE(area := 16#81,

Totally Integrated Automation Portal																																											
<div>0044 dbNumber := 0,</div> <div>0045 byteOffset := 511,</div> <div>0046 value := B#16#0);</div> <div>0047</div> <div>0048</div> <div>0049</div>																																											
<table><tr><th>Symbol</th><th>Address</th><th>Type</th><th>Comment</th></tr><tr><td>#CompVal</td><td>16#34</td><td>Byte</td><td></td></tr><tr><td>#forVal</td><td></td><td>Int</td><td></td></tr><tr><td>#forVal_2</td><td></td><td>Int</td><td></td></tr><tr><td>#outputTime</td><td></td><td>DTL</td><td></td></tr><tr><td>#rdTimeReturn</td><td></td><td>Int</td><td></td></tr><tr><td>#SyncVal</td><td></td><td>Byte</td><td></td></tr><tr><td>#Value</td><td></td><td>Byte</td><td></td></tr><tr><td>#Value_01_DW</td><td>16#A165_D992</td><td>DWord</td><td></td></tr><tr><td>#Value_02_DW</td><td>16#58BE_4401</td><td>DWord</td><td></td></tr></table>				Symbol	Address	Type	Comment	#CompVal	16#34	Byte		#forVal		Int		#forVal_2		Int		#outputTime		DTL		#rdTimeReturn		Int		#SyncVal		Byte		#Value		Byte		#Value_01_DW	16#A165_D992	DWord		#Value_02_DW	16#58BE_4401	DWord	
Symbol	Address	Type	Comment																																								
#CompVal	16#34	Byte																																									
#forVal		Int																																									
#forVal_2		Int																																									
#outputTime		DTL																																									
#rdTimeReturn		Int																																									
#SyncVal		Byte																																									
#Value		Byte																																									
#Value_01_DW	16#A165_D992	DWord																																									
#Value_02_DW	16#58BE_4401	DWord																																									

Totally Integrated Automation Portal

Program blocks

Mover [DB1]

Mover Properties

General

Name	Mover	Number	1	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
xStart	Bool	false	False	True	True	True	False		
xBoxInStation	Bool	false	False	True	True	True	False		
xPalletetInStation	Bool	false	False	True	True	True	False		
iState	Int	0	False	True	True	True	False		
xBoxOut	Bool	false	False	True	True	True	False		
xPalleteteOut	Bool	false	False	True	True	True	False		

Totally Integrated Automation Portal

Program blocks

PickNPlace [FB2]

PickNPlace Properties

General

Name

PickNPlace

Number

2

Type

FB

Language

LAD

Numbering

Automatic

Information

Title

Author

Comment

Family

Version

0.1

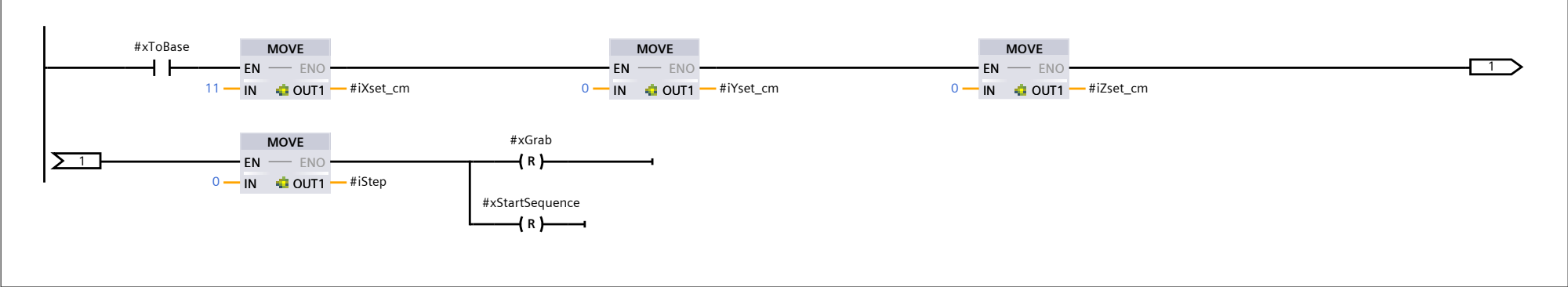
User-defined ID

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
rXposition	Real	0.0	Non-retain	True	True	True	False		
rYposition	Real	0.0	Non-retain	True	True	True	False		
rZposition	Real	0.0	Non-retain	True	True	True	False		
xBoxDetected	Bool	false	Non-retain	True	True	True	False		
xToBase	Bool	false	Non-retain	True	True	True	False		
▼ Output									
rXset	Real	0.0	Non-retain	True	True	True	False		
rYset	Real	0.0	Non-retain	True	True	True	False		
rZset	Real	0.0	Non-retain	True	True	True	False		
xGrab	Bool	false	Non-retain	True	True	True	False		
xRotate	Bool	false	Non-retain	True	True	True	False		
▼ InOut									
xBoxOut	Bool	false	Non-retain	True	True	True	False		
xPalletteOut	Bool	false	Non-retain	True	True	True	False		
xStartSequence	Bool	false	Non-retain	True	True	True	False		
▼ Static									
iStep	Int	0	Non-retain	True	True	True	False		
iXposition_cm	Int	0	Non-retain	True	True	True	False		
iYposition_cm	Int	0	Non-retain	True	True	True	False		
iZposition_cm	Int	0	Non-retain	True	True	True	False		
iXset_cm	Int	0	Non-retain	True	True	True	False		
iYset_cm	Int	0	Non-retain	True	True	True	False		
iZset_cm	Int	0	Non-retain	True	True	True	False		
xPnPXok	Bool	false	Non-retain	True	True	True	False		
xPnPYok	Bool	false	Non-retain	True	True	True	False		
xPnPZok	Bool	false	Non-retain	True	True	True	False		
▼ IEC_Timer_0_Instance	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_1	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_2	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_3	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_4	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_5	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_6	TON_TIME		Non-retain	True	True	True	True		

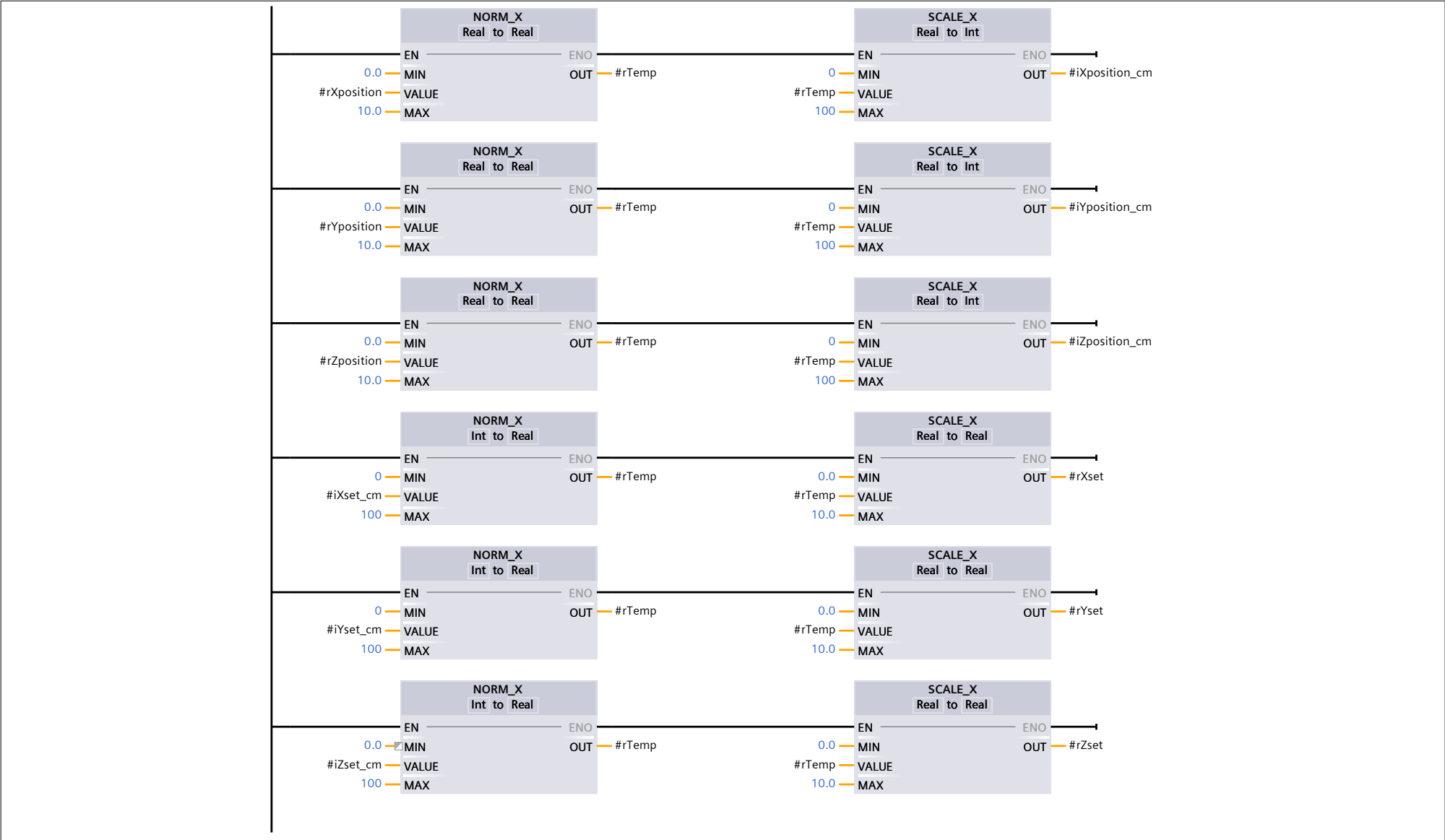
Totally Integrated Automation Portal									
Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_7	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_8	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_9	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_10	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_11	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ IEC_Timer_0_Instance_12	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ Temp									
rTemp	Real								
iUp	Int								
iDown	Int								
Constant									

Network 1: Bazowanie

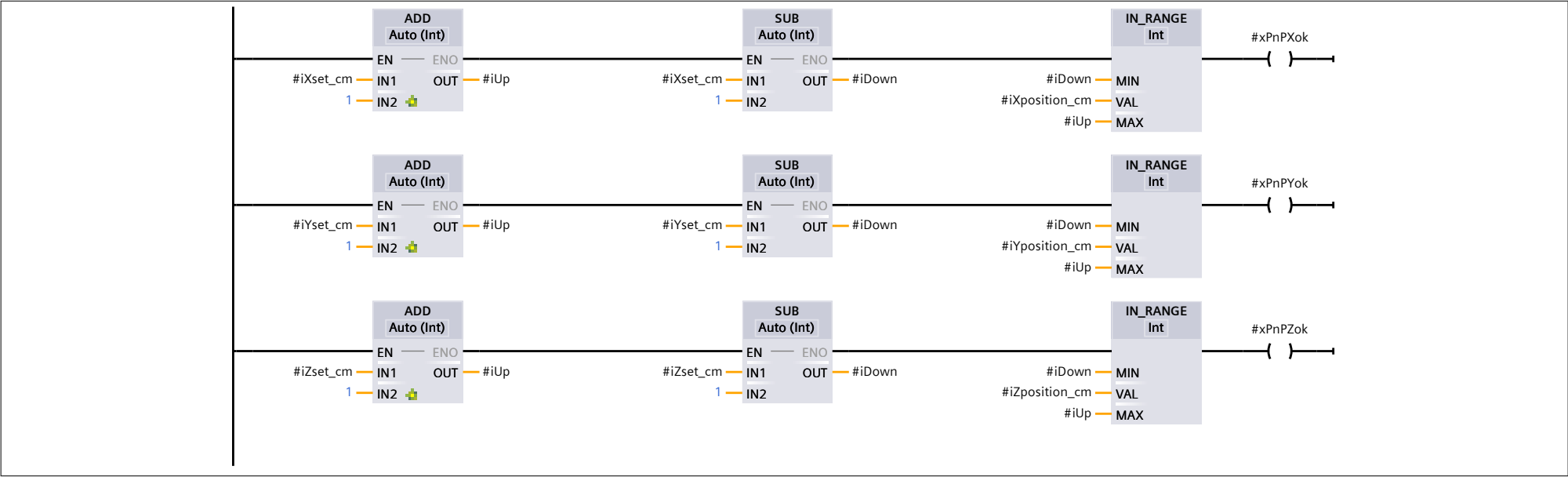
Network 1: Bazowanie



Network 2: Skalowanie sygnałów analogowych

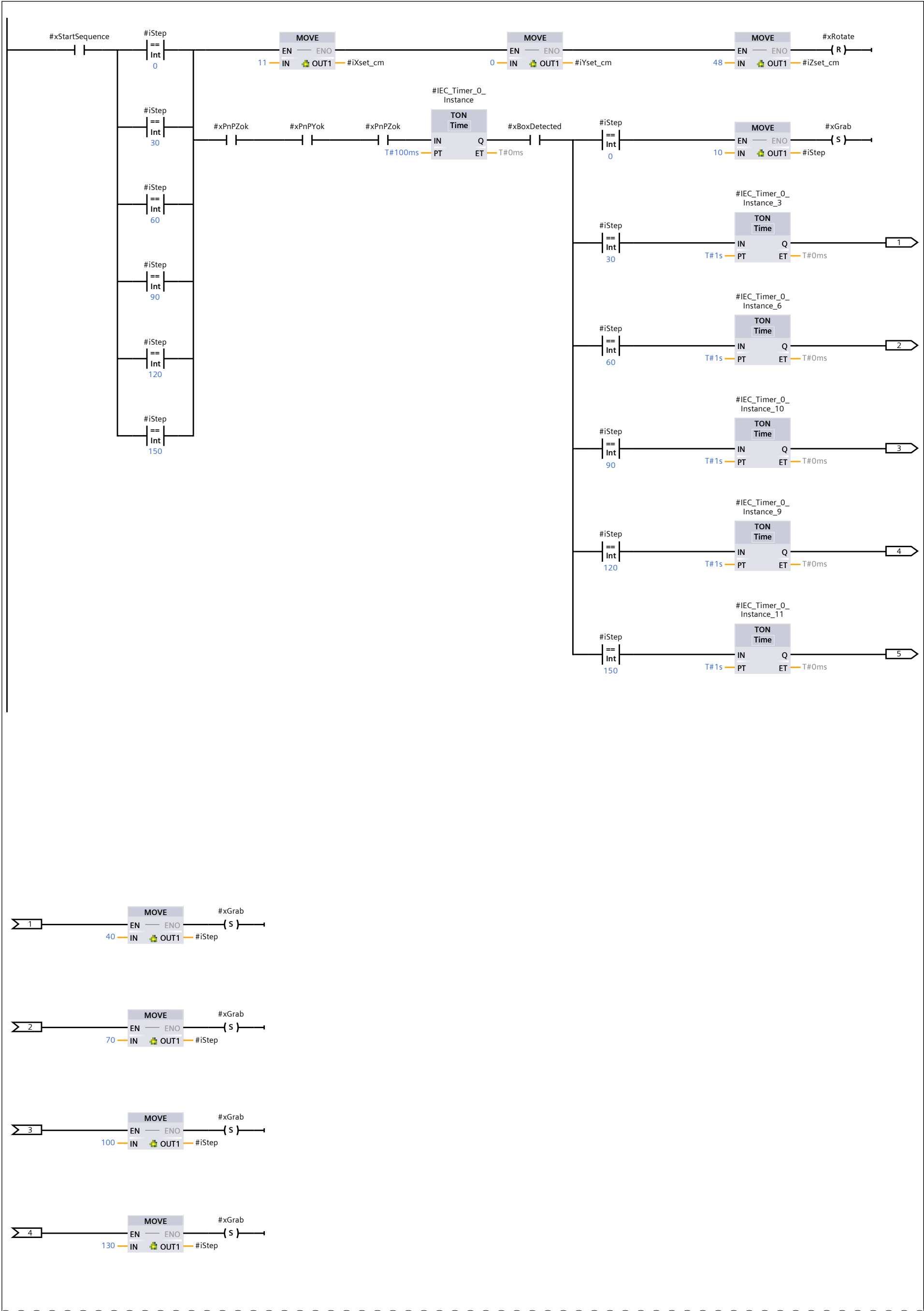


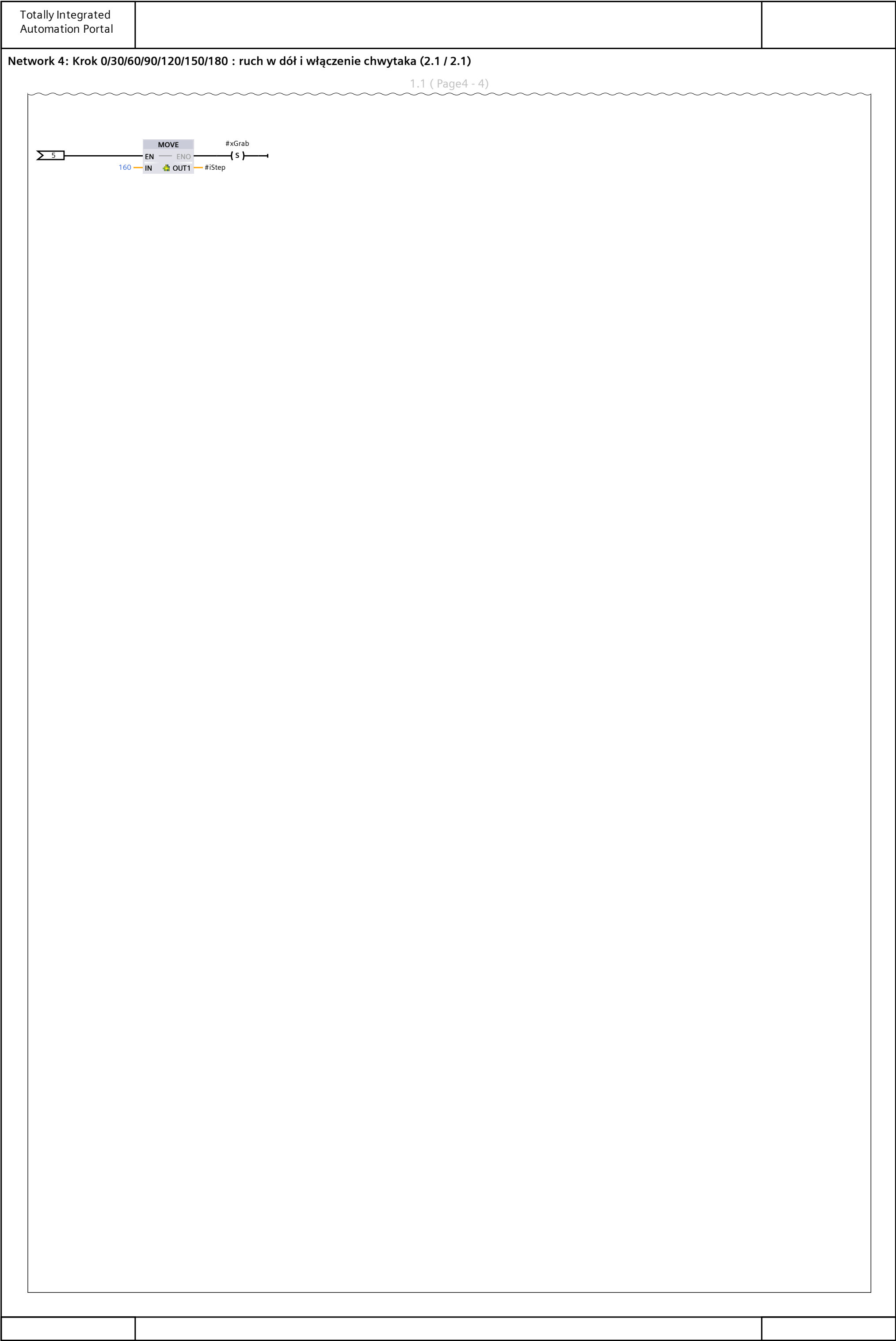
Network 3: Sprawdzanie osiągnięcia pozycji



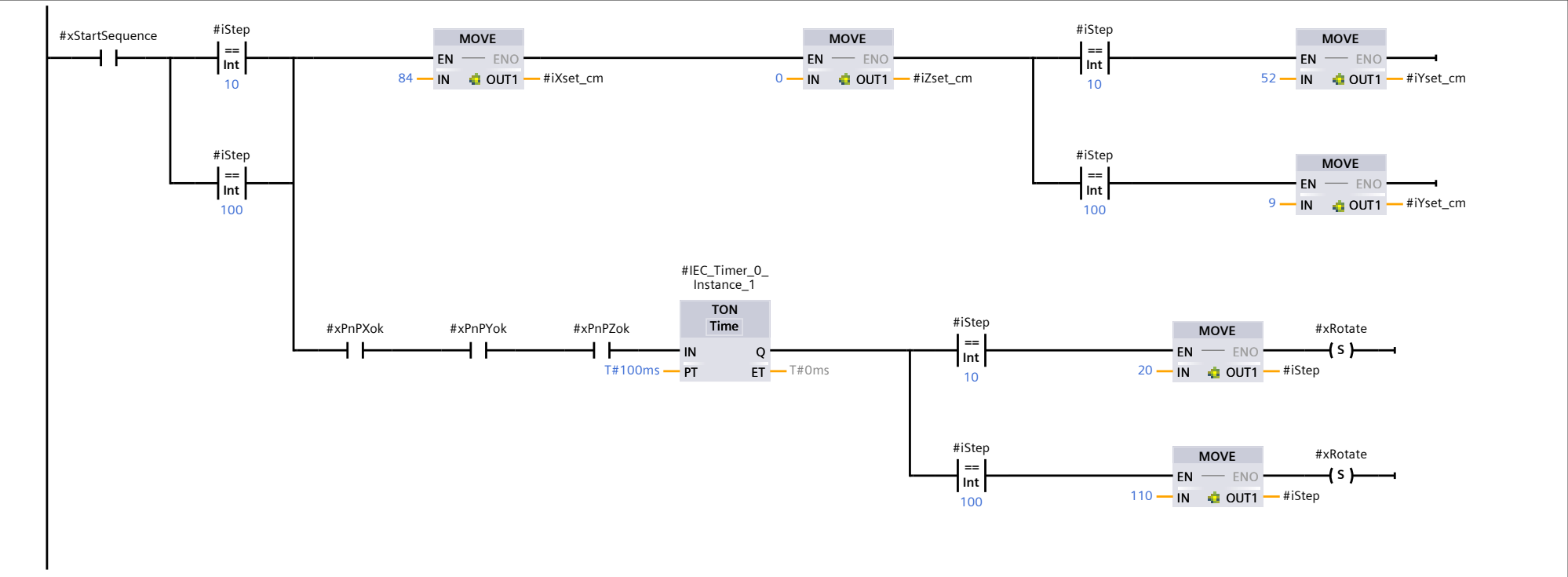
Network 4: Krok 0/30/60/90/120/150/180 : ruch w dół i włączenie chwytaka

Network 4: Krok 0/30/60/90/120/150 : ruch w dół i włączenie chwytaka (1.1 / 2.1)

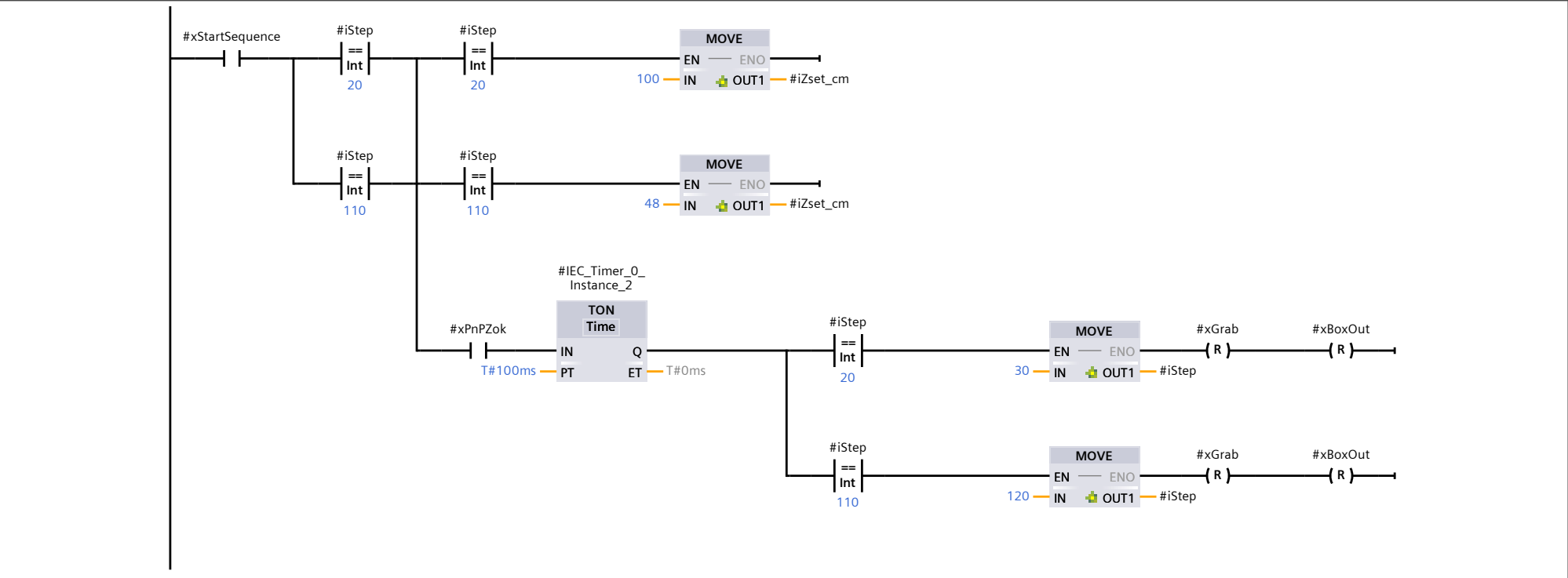




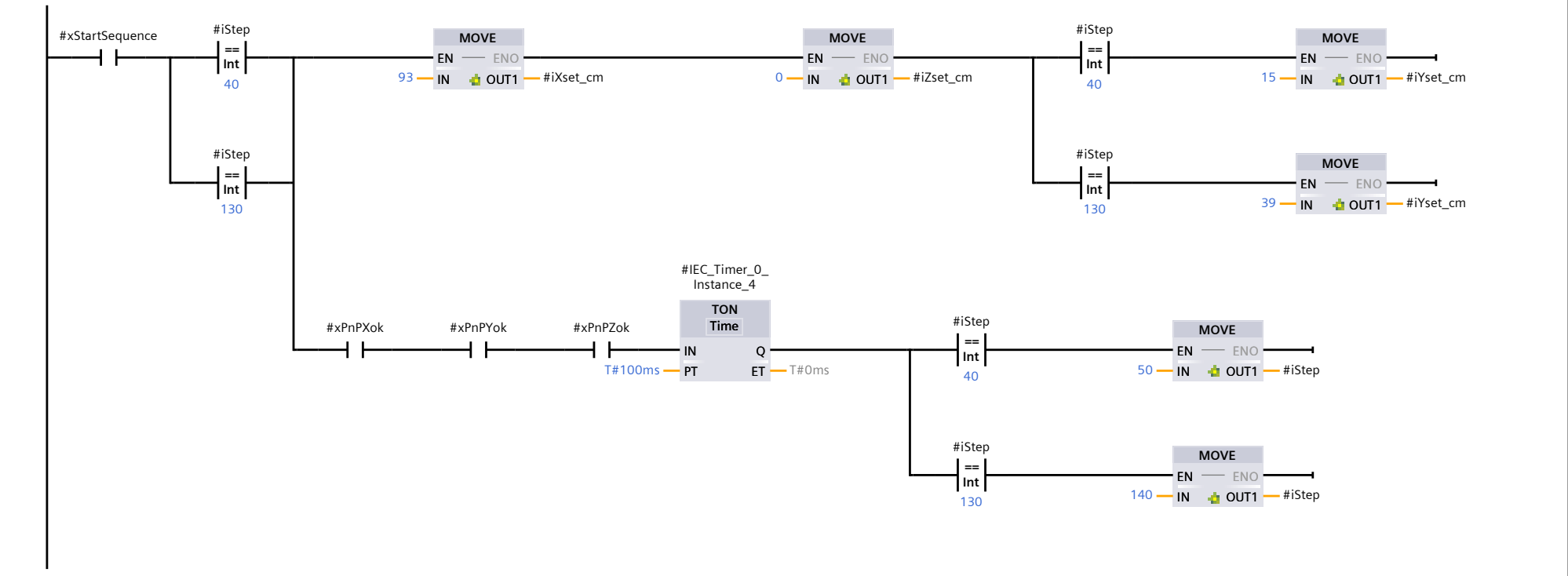
Network 5: Krok 10/100: ruch w górę, dojazd do miejsca odłożenia pierwszego pudełka i obrót



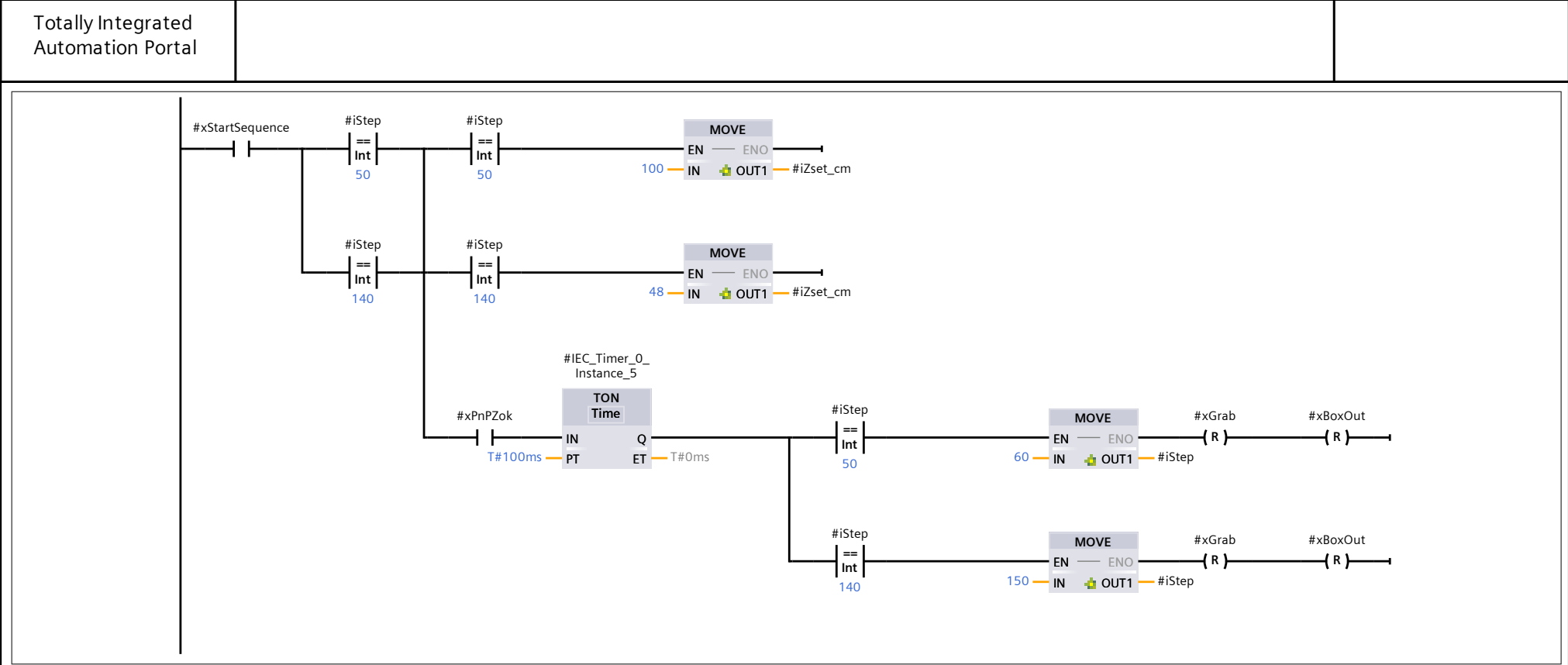
Network 6: Krok 20/110/200 : ruch w dół i odstawienie paczki



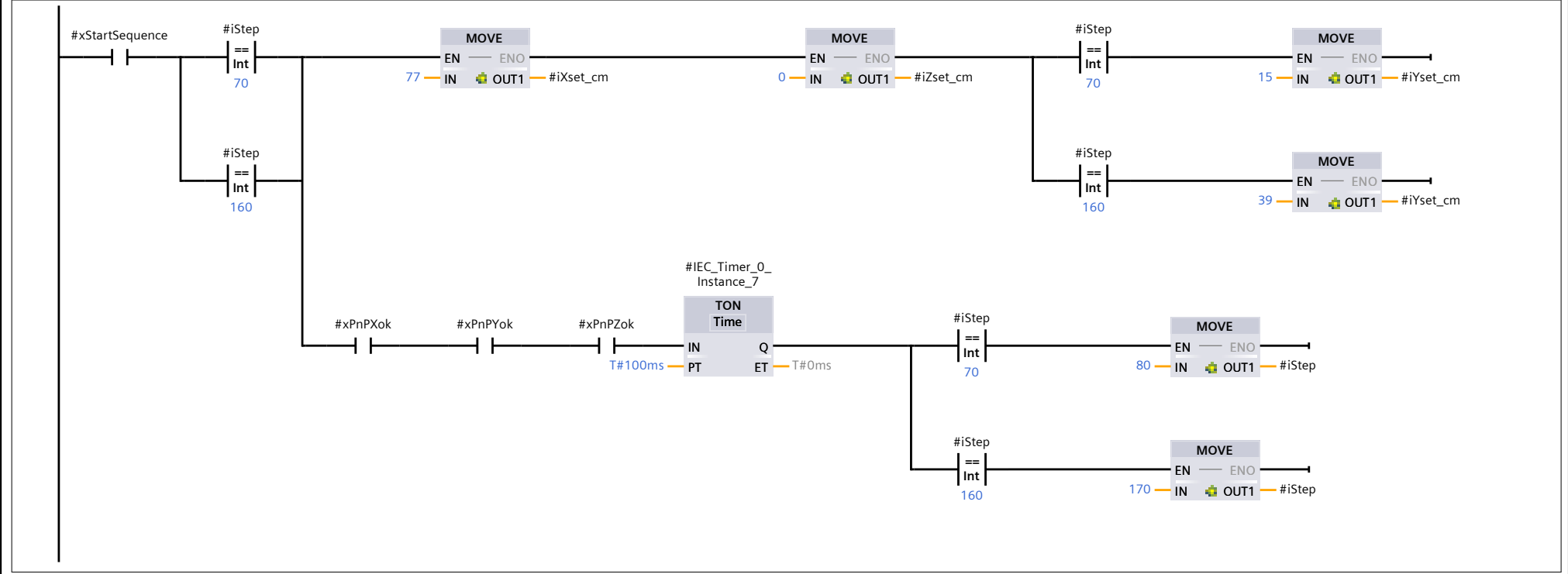
Network 7: Krok 40/130 : ruch w górę, dojazd do miejsca odłożenia drugiego pudełka



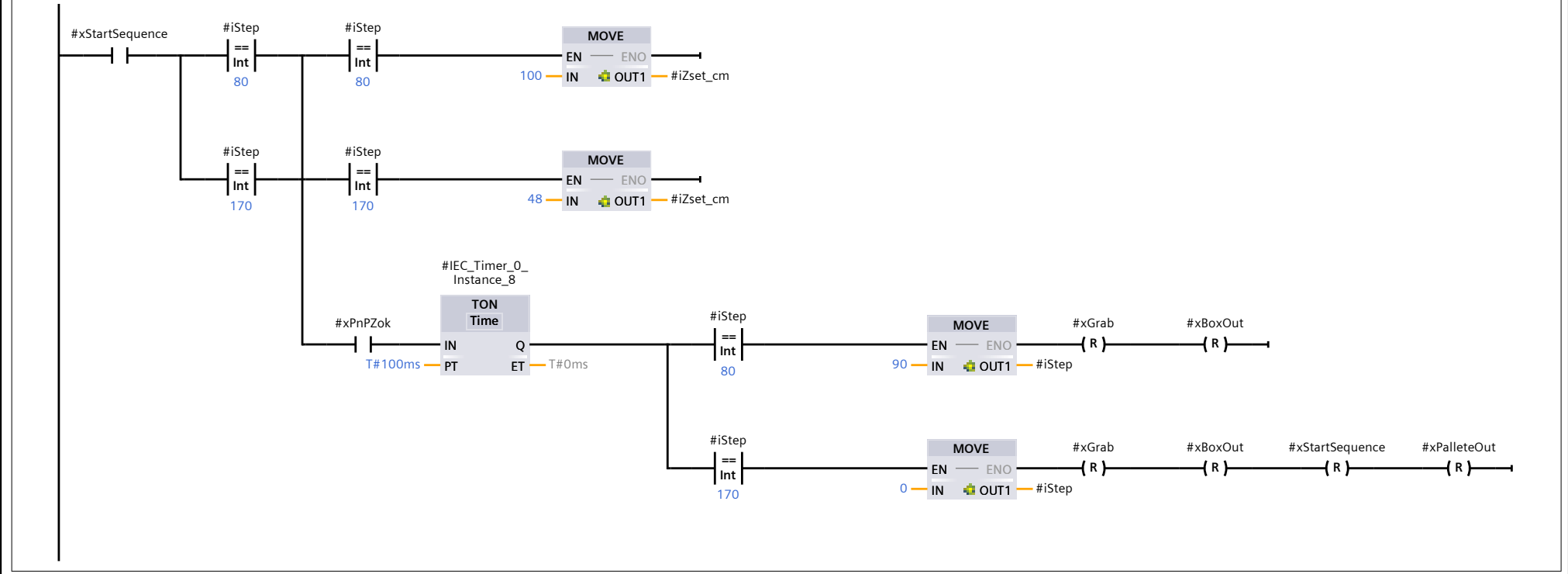
Network 8: Krok 50/140 : ruch w dół i odstawienie paczki



Network 9: Krok 70 : Ruch w górę, dojazd do miejsca odłożenia 3 pudełka



Network 10: Krok 80 : ruch w dół i odstawienie paczki



Totally Integrated Automation Portal

Program blocks

PickNPlace_DB [DB2]

PickNPlace_DB Properties

General

Name	PickNPlace_DB	Number	2	Type	DB	Language	DB
Numbering	Automatic						





























Information




































































































Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
rXposition	Real	0.0	False	True	True	True	False		
rYposition	Real	0.0	False	True	True	True	False		
rZposition	Real	0.0	False	True	True	True	False		
xBoxDetected	Bool	false	False	True	True	True	False		
xToBase	Bool	false	False	True	True	True	False		
▼ Output									
rXset	Real	0.0	False	True	True	True	False		
rYset	Real	0.0	False	True	True	True	False		
rZset	Real	0.0	False	True	True	True	False		
xGrab	Bool	false	False	True	True	True	False		
xRotate	Bool	false	False	True	True	True	False		
▼ InOut									
xBoxOut	Bool	false	False	True	True	True	False		
xPalletteOut	Bool	false	False	True	True	True	False		
xStartSequence	Bool	false	False	True	True	True	False		
▼ Static									
iStep	Int	0	False	True	True	True	False		
iXposition_cm	Int	0	False	True	True	True	False		
iYposition_cm	Int	0	False	True	True	True	False		
iZposition_cm	Int	0	False	True	True	True	False		
iXset_cm	Int	0	False	True	True	True	False		
iYset_cm	Int	0	False	True	True	True	False		
iZset_cm	Int	0	False	True	True	True	False		
xPnPXok	Bool	false	False	True	True	True	False		
xPnPYok	Bool	false	False	True	True	True	False		
xPnPZok	Bool	false	False	True	True	True	False		
▼ IEC_Timer_0_Instance	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ IEC_Timer_0_Instance_1	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ IEC_Timer_0_Instance_2	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ IEC_Timer_0_Instance_3	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ IEC_Timer_0_Instance_4	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ IEC_Timer_0_Instance_5	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ IEC_Timer_0_Instance_6	TON_TIME		False	True	True	True	True		

Totally Integrated Automation Portal										
Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment	
PT	Time	T#0ms	False	True	True	True	False			
ET	Time	T#0ms	False	True	False	True	False			
IN	Bool	false	False	True	True	True	False			
Q	Bool	false	False	True	False	True	False			
▼ IEC_Timer_0_Instance_7	TON_TIME		False	True	True	True	True			
PT	Time	T#0ms	False	True	True	True	False			
ET	Time	T#0ms	False	True	False	True	False			
IN	Bool	false	False	True	True	True	False			
Q	Bool	false	False	True	False	True	False			
▼ IEC_Timer_0_Instance_8	TON_TIME		False	True	True	True	True			
PT	Time	T#0ms	False	True	True	True	False			
ET	Time	T#0ms	False	True	False	True	False			
IN	Bool	false	False	True	True	True	False			
Q	Bool	false	False	True	False	True	False			
▼ IEC_Timer_0_Instance_9	TON_TIME		False	True	True	True	True			
PT	Time	T#0ms	False	True	True	True	False			
ET	Time	T#0ms	False	True	False	True	False			
IN	Bool	false	False	True	True	True	False			
Q	Bool	false	False	True	False	True	False			
▼ IEC_Timer_0_Instance_10	TON_TIME		False	True	True	True	True			
PT	Time	T#0ms	False	True	True	True	False			
ET	Time	T#0ms	False	True	False	True	False			
IN	Bool	false	False	True	True	True	False			
Q	Bool	false	False	True	False	True	False			
▼ IEC_Timer_0_Instance_11	TON_TIME		False	True	True	True	True			
PT	Time	T#0ms	False	True	True	True	False			
ET	Time	T#0ms	False	True	False	True	False			
IN	Bool	false	False	True	True	True	False			
Q	Bool	false	False	True	False	True	False			
▼ IEC_Timer_0_Instance_12	TON_TIME		False	True	True	True	True			
PT	Time	T#0ms	False	True	True	True	False			
ET	Time	T#0ms	False	True	False	True	False			
IN	Bool	false	False	True	True	True	False			
Q	Bool	false	False	True	False	True	False			

Totally Integrated Automation Portal		
<div>Program blocks / System blocks</div> <div>Program resources</div> <div>This folder is empty.</div>		

Totally Integrated Automation Portal						
PLC tags						
PLC tags						
Icon	Name	Data type	Address	Visible in HMI engineering	Accessible from HMI/OPC UA/Web API	Comment
	Clock_0.5Hz	Bool	%M0.7	True	True	
	Clock_0.625Hz	Bool	%M0.6	True	True	
	Clock_1.25Hz	Bool	%M0.4	True	True	
	Clock_1Hz	Bool	%M0.5	True	True	
	Clock_2.5Hz	Bool	%M0.2	True	True	
	Clock_2Hz	Bool	%M0.3	True	True	
	Clock_5Hz	Bool	%M0.1	True	True	
	Clock_10Hz	Bool	%M0.0	True	True	
	Clock_Byte	Byte	%MB0	True	True	
	rXcurrent_SH	Real	%ID30	True	True	
	rXset_SH	Real	%QD30	True	True	
	rYcurrent_SH	Real	%ID34	True	True	
	rYset_SH	Real	%QD34	True	True	
	rZcurrent_SH	Real	%ID38	True	True	
	rZset_SH	Real	%QD38	True	True	
	xBeltConvIn_SH	Bool	%Q0.5	True	True	
	xBeltConvPnP_SH	Bool	%Q0.6	True	True	
	xBBoxDetected_SH	Bool	%I0.3	True	True	
	xGrab_SH	Bool	%Q0.3	True	True	
	xPauseButton_SH	Bool	%I0.2	True	True	
	xPauseButtonLight_SH	Bool	%Q0.2	True	True	
	xPrevBlnState_SH	Bool	%M1.0	True	True	
	xPrevRlnState_SH	Bool	%M1.1	True	True	
	xRollConvIn_SH	Bool	%Q0.7	True	True	
	xRollConvPnP_SH	Bool	%Q1.0	True	True	
	xRotate_SH	Bool	%Q0.4	True	True	
	xRotated_SH	Bool	%I0.4	True	True	
	xSensBln_SH	Bool	%I0.5	True	True	
	xSensRln_SH	Bool	%I0.6	True	True	
	xStartButton_SH	Bool	%I0.0	True	True	
	xStartButtonLight_SH	Bool	%Q0.0	True	True	
	xStopButton_SH	Bool	%I0.1	True	True	
	xStopButtonLight_SH	Bool	%Q0.1	True	True	

Totally Integrated Automation Portal																																																																																																																																																																																																																																																									
<div>PLC tags</div> <div>Standard-Variablentabelle [61]</div> <table><tr><th colspan="7">PLC tags</th></tr><tr><th>Icon</th><th>Name</th><th>Data type</th><th>Address</th><th>Visible in HMI engineering</th><th>Accessible from HMI/OPC UA/Web API</th><th>Comment</th></tr><tr><td></td><td>Clock_0.5Hz</td><td>Bool</td><td>%M0.7</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_0.625Hz</td><td>Bool</td><td>%M0.6</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_1.25Hz</td><td>Bool</td><td>%M0.4</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_1Hz</td><td>Bool</td><td>%M0.5</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_2.5Hz</td><td>Bool</td><td>%M0.2</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_2Hz</td><td>Bool</td><td>%M0.3</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_5Hz</td><td>Bool</td><td>%M0.1</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_10Hz</td><td>Bool</td><td>%M0.0</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>Clock_Byte</td><td>Byte</td><td>%MB0</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>rXcurrent_SH</td><td>Real</td><td>%ID30</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>rXset_SH</td><td>Real</td><td>%QD30</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>rYcurrent_SH</td><td>Real</td><td>%ID34</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>rYset_SH</td><td>Real</td><td>%QD34</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>rZcurrent_SH</td><td>Real</td><td>%ID38</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>rZset_SH</td><td>Real</td><td>%QD38</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xBeltConvIn_SH</td><td>Bool</td><td>%Q0.5</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xBeltConvPnP_SH</td><td>Bool</td><td>%Q0.6</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xBBoxDetected_SH</td><td>Bool</td><td>%I0.3</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xGrab_SH</td><td>Bool</td><td>%Q0.3</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xPauseButton_SH</td><td>Bool</td><td>%I0.2</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xPauseButtonLight_SH</td><td>Bool</td><td>%Q0.2</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xPrevBlnState_SH</td><td>Bool</td><td>%M1.0</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xPrevRlnState_SH</td><td>Bool</td><td>%M1.1</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xRollConvIn_SH</td><td>Bool</td><td>%Q0.7</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xRollConvPnP_SH</td><td>Bool</td><td>%Q1.0</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xRotate_SH</td><td>Bool</td><td>%Q0.4</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xRotated_SH</td><td>Bool</td><td>%I0.4</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xSensBln_SH</td><td>Bool</td><td>%I0.5</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xSensRln_SH</td><td>Bool</td><td>%I0.6</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xStartButton_SH</td><td>Bool</td><td>%I0.0</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xStartButtonLight_SH</td><td>Bool</td><td>%Q0.0</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xStopButton_SH</td><td>Bool</td><td>%I0.1</td><td>True</td><td>True</td><td></td></tr><tr><td></td><td>xStopButtonLight_SH</td><td>Bool</td><td>%Q0.1</td><td>True</td><td>True</td><td></td></tr></table>			PLC tags							Icon	Name	Data type	Address	Visible in HMI engineering	Accessible from HMI/OPC UA/Web API	Comment		Clock_0.5Hz	Bool	%M0.7	True	True			Clock_0.625Hz	Bool	%M0.6	True	True			Clock_1.25Hz	Bool	%M0.4	True	True			Clock_1Hz	Bool	%M0.5	True	True			Clock_2.5Hz	Bool	%M0.2	True	True			Clock_2Hz	Bool	%M0.3	True	True			Clock_5Hz	Bool	%M0.1	True	True			Clock_10Hz	Bool	%M0.0	True	True			Clock_Byte	Byte	%MB0	True	True			rXcurrent_SH	Real	%ID30	True	True			rXset_SH	Real	%QD30	True	True			rYcurrent_SH	Real	%ID34	True	True			rYset_SH	Real	%QD34	True	True			rZcurrent_SH	Real	%ID38	True	True			rZset_SH	Real	%QD38	True	True			xBeltConvIn_SH	Bool	%Q0.5	True	True			xBeltConvPnP_SH	Bool	%Q0.6	True	True			xBBoxDetected_SH	Bool	%I0.3	True	True			xGrab_SH	Bool	%Q0.3	True	True			xPauseButton_SH	Bool	%I0.2	True	True			xPauseButtonLight_SH	Bool	%Q0.2	True	True			xPrevBlnState_SH	Bool	%M1.0	True	True			xPrevRlnState_SH	Bool	%M1.1	True	True			xRollConvIn_SH	Bool	%Q0.7	True	True			xRollConvPnP_SH	Bool	%Q1.0	True	True			xRotate_SH	Bool	%Q0.4	True	True			xRotated_SH	Bool	%I0.4	True	True			xSensBln_SH	Bool	%I0.5	True	True			xSensRln_SH	Bool	%I0.6	True	True			xStartButton_SH	Bool	%I0.0	True	True			xStartButtonLight_SH	Bool	%Q0.0	True	True			xStopButton_SH	Bool	%I0.1	True	True			xStopButtonLight_SH	Bool	%Q0.1	True	True			
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	xPrevRlnState_SH	Bool	%M1.1	True	True																																																																																																																																																																																																																																																				
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