

Year	Annual Average	January	February	March	April	May	June	July	August	September	October	November	December	Year	Annual Average	January	February	March	April	May	June	July	August	September	October	November	December
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SIC 331 – BLAST FURNACE AND BASIC STEEL PRODUCTS (Con.)

1961	1.6	2.8	2.0	1.8	1.1	1.3	1.1	1.0	1.3	1.2	2.0	2.2	1.2
1962	2.8	9	6	8	2.6	5.4	5.2	3.8	2.9	3.2	3.3	2.7	1.9
1963	1.7	1.5	9	7	6	4	7	2.7	3.3	3.0	2.8	2.0	1.6
1964	6	1.2	6	6	5	4	4	5	4	5	5	5	6
1965	1.2	5	2	2	2	3	3	4	6	2.6	4.4	3.1	1.9
1966	5	9	4	2	2	3	2	3	3	6	7	9	1.1
1967	1.0	1.2	8	1.1	1.2	1.0	8	9	9	1.2	1.1	5	7
1968	1.3	5	4	3	2	2	2	9	4.1	4.3	2.6	1.1	9
1969	4	5	3	2	1	1	2	4	4	4	5	5	8
1970	1.2	6	7	9	1.1	8	3	7	7	1.2	3.0	2.6	1.6

1971	2.8	8	6	5	4	6	1.1	3.8	11.9	4.6	4.0	3.3	2.2
1972	8	1.5	1.4	6	6	6	7	6	6	1.0	9	6	5
1973	4	6	4	4	4	2	2	2	2	4	6	4	5
1974	7	4	6	5	6	3	2	3	4	5	7	1.3	2.8
1975		2.1	2.1	2.7	3.6	3.5	3.3						

SIC 3312 – BLAST FURNACES, AND STEEL MILLS

ALL EMPLOYEES – IN THOUSANDS

1958	531.4	564.0	539.8	524.8	505.4	504.6	520.1	512.9	520.6	534.5	546.2	548.8	554.5
1959	515.3	559.7	581.9	607.8	622.5	632.0	640.2	623.2	233.9	223.2	217.2	598.3	643.2
1960	577.1	647.4	648.9	643.7	629.4	614.6	587.5	556.2	548.0	531.0	522.2	505.3	490.9

1961	526.5	485.6	487.4	493.2	504.0	523.5	535.2	541.6	546.1	554.9	550.8	546.1	549.0
1962	522.3	558.3	568.0	571.9	571.0	544.4	496.6	496.6	494.3	493.5	485.0	480.9	485.4
1963	520.0	486.0	499.0	512.7	531.4	544.6	554.8	549.0	525.6	514.9	505.7	504.7	511.8
1964	556.7	515.4	526.1	533.2	543.5	552.9	563.3	568.8	573.4	579.5	572.0	574.3	577.4
1965	580.2	578.9	583.9	587.4	595.1	591.4	605.8	607.8	605.8	585.2	551.3	534.0	535.5
1966	571.4	539.6	546.1	557.5	570.6	576.7	592.1	596.8	590.4	583.4	573.3	567.6	562.5
1967	555.5	563.0	558.5	560.2	554.1	553.0	558.1	559.3	557.4	549.9	544.1	552.2	556.3
1968	555.3	560.7	566.2	572.0	574.2	577.2	582.2	582.2	578.6	570.7	565.1	564.8	564.0
1969	561.1	532.5	540.3	547.3	552.8	558.2	577.1	582.2	578.6	570.7	565.1	564.8	564.0
1970	546.3	556.3	556.6	554.5	551.1	550.1	560.5	559.1	555.4	550.5	531.3	516.0	513.7

1971	497.3	520.3	524.1	531.3	536.1	539.3	543.9	527.8	450.8	450.6	446.2	446.2	450.8
1972	491.9	465.4	464.5	485.1	492.6	494.2	501.1	501.4	501.3	502.5	496.3	498.0	500.7
1973	518.4	503.1	505.2	506.6	511.0	515.2	525.5	529.6	528.3	526.9	523.7	523.7	522.4
1974	522.0	523.1	518.4	518.5	519.2	518.7	529.2	532.4	527.9	525.9	522.2	519.6	508.8
1975		506.7	502.2	496.6	482.6	471.3	464.7						

WOMEN EMPLOYEES – IN THOUSANDS

1958		23.1			21.7		21.5		21.3				
1959	20.6	21.3	21.6	22.0	22.4	22.6	23.0	22.7	16.2	15.5	15.0	21.9	22.7
1960	22.2	23.2	23.0	22.9	23.0	23.0	22.7	22.5	22.1	21.9	21.1	20.6	20.1

1961	20.4	19.9	20.0	20.1	20.4	20.3	20.6	20.8	20.9	20.8	20.5	20.4	20.6
1962	19.9	20.8	20.9	20.9	21.0	20.6	20.3	19.8	19.3	19.1	18.7	18.5	18.4
1963	18.8	18.2	18.3	18.5	18.7	19.1	19.5	19.7	19.1	18.9	18.6	18.4	18.4
1964	19.1	18.2	18.4	18.6	18.8	18.9	19.3	19.5	19.6	19.4	19.4	19.4	19.5
1965	19.6	19.5	19.5	19.5	19.7	19.8	20.2	20.5	20.4	19.8	19.2	18.9	18.7
1966	19.9	18.7	18.9	19.2	19.3	19.6	20.0	20.5	20.6	20.6	20.4	20.3	20.2
1967	20.5	20.2	20.4	20.5	20.4	20.4	20.7	20.9	20.9	20.5	20.2	20.3	20.3
1968	20.7	20.5	20.6	20.8	20.8	21.1	21.5	21.8	21.2	20.3	20.1	20.0	20.1
1969	21.5	20.6	20.3	20.3	20.5	21.0	21.7	22.1	22.4	22.5	22.2	21.9	22.4
1970	21.9	22.0	22.2	22.3	22.3	22.1	22.4	22.5	22.2	21.9	21.1	20.9	20.6

1971	20.1	20.7	20.5	22.7	20.7	20.5	20.9	20.7	20.1	18.9	18.5	18.3	18.1
1972	18.8	18.2	17.9	18.5	18.7	18.8	19.1	19.2	19.1	19.1	18.9	18.9	19.2
1973	20.3	19.1	19.2	19.3	19.6	19.9	20.3	20.5	20.8	20.8	21.2	21.1	21.2
1974	22.1	21.2	21.1	21.1	21.3	21.5	22.0	22.3	26.8	22.2	22.1	22.2	21.9
1975		21.8	22.9	22.7	22.5	21.7	21.6						

PRODUCTION WORKERS – IN THOUSANDS

1958	432.2	460.8	438.9	425.1	405.3	406.2	422.3	415.5	422.2	437.2	447.9	450.0	454.7
1959	414.7	459.5	480.7	505.9	519.8	528.1	535.2	516.6	139.4	130.5	124.7	496.8	538.8
1960	470.5	541.5	542.5	536.5	521.1	505.0	478.7	448.3	440.3	424.8	417.3	401.6	388.5

1961	424.7	384.2	386.5	392.4	403.1	422.4	433.2	438.9	444.0	453.3	448.1	443.1	446.8
1962	421.4	455.1	465.4	469.1	467.7	441.8	415.2	394.4	393.7	395.1	386.7	383.5	388.3
1963	424.6	390.1	404.2	417.6	436.9	450.2	458.7	452.8	429.5	419.7	410.6	409.3	416.1
1964	458.4	420.3	430.7	436.9	446.9	455.1	465.1	468.9	472.8	478.8	471.9	474.8	477.8
1965	477.4	478.3	483.4	486.7	493.2	489.3	502.0	502.4	499.8	480.2	447.8	431.6	433.7
1966	467.2	438.0	445.7	456.4	468.6	473.8	487.1	490.2	482.8	470.4	467.7	462.1	456.4
1967	447.8	452.0	453.4	451.5	447.2	446.2	449.3	449.8	447.5	441.5	436.2	444.7	448.9
1968	445.1	457.6	457.6	462.6	464.5	466.8	479.1	479.3	440.7	417.0	400.3	405.0	416.2
1969	450.0	423.3	430.9	438.3	444.4	448.2	465.5	468.6	464.3	458.0	452.8	453.6	452.5
1970	437.1	446.2	445.4	444.0	449.9	439.9	448.6	448.2	444.9	441.7	424.6	410.7	409.5

1971	394.9	417.4	421.7	428.8	433.4	436.6	438.7	422.6	348.3	348.9	345.5	345.5	351.4
1972	393.6	367.1	367.9	386.9	394.8	396.9	403.0	402.3	402.2	403.3	397.6	399.2	402.5
1973	418.1	404.3	406.3	407.7	412.6	415.7	424.4	427.9	426.2	425.6	422.3	422.1	422.2
1974	418.7	421.8	416.7	417.2	417.2	416.4	425.5	427.9	422.0	421.3	417.5	415.3	405.5
1975		403.7	396.6	390.9	378.0	367.6	362.3						

PRODUCTION-WORKER AVERAGE WEEKLY EARNINGS – IN DOLLARS

1951	78.34	77.76	75.22	78.12	78.69	77.33	79.71	78.96	76.19	79.76	76.97	78.53	80.67
1952	80.60	78.96	77.76	79.30	71.05	71.05	71.54	72.36	83.21	88.13	85.46	87.33	87.53
1953	88.48	90.03	86.90	86.90	85.63	87.74	88.54	90.76	91.21	91.77	89.02	87.30	86.41
1954	84.07	85.75	82.19	80.01	80.07	82.13	84.14	84.90	83.33	85.79	85.35	88.24	88.92
1955	97.36	91.08	90.91	92.23	93.32	94.66	96.12	100.40	98.70	105.73	100.85	101.50	103.41
1956	103.83	105.08	101.15	100.90	101.56	102.47	102.72	98.55	99.20	109.33	106.66	106.93	108.94
1957	106.47	110.57	106.80	105.73	105.59	104.01	106.40	108.86	107.31	108.75	105.08	103.88	102.49
1958	108.54	101.72	98.77	101.36	101.72	102.48	107.16	112.27	112.42	115.97	114.68	116.27	117.18
1959	123.38	120.96	122.49	125.76	128.23	127.82	130.21	114.56	116.38	120.78	117.80	114.46	128.44
1960	117.04	129.37	124.71	124.00	123.24	115.97	115.74	113.83	110.60	119.96	108.72	105.95	109.08

1961	123.84	112.58	113.52	115.13	120.02	123.00	126.32	128.08	125.05	129.04	128.77	128.25	130.94
1962	128.31	135.12	135.20	135.20	134.13	125.24	124.64	122.67	123.23	126.61	123.28	124.64	127.59
1963	134.40	129.69	131.14	132.93	143.79	139.59	142.04	136.49	131.20	131.66	128.87	129.87	132.72
1964	140.15	134.00	134.80	136.49	138.65	139.40	139.33	138.92	140.08	151.36	140.97	140.56	142.35
1965	141.86	143.45	142.07	143.52	159.04	141.66	144.63	145.74	140.63	139.25	132.55	131.17	134.75
1966	145.71	141.55	142.66	144.54	147.91	147.91	148.68	148.37	146.83	148.73	145.40	143.92	140.62
1967	145.16	145.35	141.33	143.60	140.98	142.84	142.84	144.76	145.64	147.53	144.51	150.22	152.15
1968	155.86	154.84	153.26	155.63	169.73	157.63	159.14	159.60	145.54	152.49	147.79	152.49	159.19
1969	168.51	163.18	162.38	164.79	169.70	166.85	167.26	169.74	172.63	175.55	171.38	168.89	168.05
1970	168.38	168.09	165.62	166.01	164.37	165.97	167.63	170.53	173.29	183.46	165.17	163.11	167.57

Year	Annual Average	January	February	March	April	May	June	July	August	September	October	November	December	Year	Annual Average	January	February	March	April	May	June	July	August	September	October	November	December	
SIC 3312 – BLAST FURNACES, AND STEEL MILLS (Con.)														1970	2.7	2.7	2.2	2.3	2.6	3.2	4.9	2.4	2.4	2.5	1.9	2.2	2.6	
1973	5.56	5.35	5.34	5.35	5.38	5.44	5.43	5.48	5.73	5.76	5.71	5.87	5.84	1971	3.5	4.3	3.7	3.4	2.7	2.8	3.0	1.4	3.3	4.4	4.8	3.8	4.0	
1974	6.37	5.87	5.91	5.92	6.04	6.37	6.42	6.44	6.61	6.68	6.65	6.79	6.81	1972	3.1	5.4	4.7	4.1	3.1	3.4	3.3	2.3	2.6	2.3	2.1	1.9	2.0	
1975		6.80	6.92	6.91	6.88	6.92	6.92		6.61		6.65	6.79	6.81	1973	2.5	2.9	2.6	2.6	2.6	3.4	3.8	2.5	2.6	2.3	2.0	1.6	1.3	
PRODUCTION-WORKER AVERAGE WEEKLY HOURS														1974	2.0	2.1	1.6	1.7	1.8	3.2	3.2	2.0	1.8	1.8	1.4	1.8	1.8	
1951	40.8	40.5	39.8	40.9	41.2	40.7	41.3	40.7	40.1	40.9	40.3	40.9	41.8	1975	2.6	2.1	1.6	2.0	2.4	3.7								
1952	39.9	40.7	40.5	41.3	37.2	37.2	36.5	37.3	40.2	40.8	40.5	41.0	40.9	NEW HIRES PER 100 EMPLOYEES														
1953	40.4	41.3	40.8	40.8	40.2	41.0	40.8	40.7	40.9	39.9	40.1	39.5	39.1	1958	.3	.1	.1	.1	.1	.1	.2	.2	.4	.4	.4	.4	.5	
1954	37.7	38.8	37.7	36.7	36.9	37.5	37.9	37.4	37.2	37.3	37.6	38.7	39.0	1959 ^{ad}	1.6	1.0	1.9	2.4	1.8	1.5	1.5	^{ad}	^{ad}	^{ad}	^{ad}	^{ad}	1.2	
1955	40.4	39.6	39.7	40.1	40.4	40.8	40.9	40.0	39.8	41.3	40.5	40.6	41.2	1960	.3	1.2	1.0	.5	.3	.2	.3	.2	.2	.1	.1	^{ad}	^{ad}	
1956	40.4	41.7	40.3	40.2	40.3	40.5	40.6	38.8	38.6	41.1	40.4	40.2	40.8	1961	.4	.1	.1	.1	.1	.3	.8	.5	.6	.6	.5	.3	.5	
1957	39.0	40.8	40.0	39.6	39.4	39.1	39.7	39.3	38.6	38.7	37.8	37.5	37.0	1962	.4	1.1	1.1	.7	.2	.1	.3	.2	.1	.1	.1	.1	.1	
1958	37.3	36.2	35.4	36.2	36.2	36.6	37.6	37.8	37.6	38.4	38.1	38.5	38.8	1963	.7	.2	.4	.6	1.2	1.7	1.9	.5	.3	.3	.3	.2	.2	
1959	39.8	39.4	39.9	40.7	41.1	41.1	41.6	36.6	37.3	38.1	38.0	37.9	41.3	1964	1.5	.6	1.0	1.1	1.5	1.8	2.6	1.6	1.8	2.2	1.3	1.2	.9	
1960	38.0	41.2	40.1	40.0	39.5	37.9	37.7	37.2	36.5	36.5	36.0	35.2	35.3	1965	1.3	1.4	1.6	1.9	1.5	1.5	3.8	1.6	.9	.7	.3	.3	.4	
1961	38.7	36.2	36.5	36.9	38.1	38.8	39.6	39.9	39.2	40.2	39.5	39.1	39.8	1966	1.7	.7	1.1	1.8	2.0	2.2	4.3	1.5	1.8	2.0	1.3	.9	.5	
1962	39.0	40.7	40.6	40.6	40.4	38.3	38.0	37.4	37.8	38.6	37.7	38.0	38.9	1967	1.2	.7	.8	.8	.8	1.1	2.4	1.0	1.4	1.7	1.2	1.2	1.2	
1963	40.0	39.3	39.5	39.8	41.8	41.3	41.9	40.5	39.4	39.3	38.7	39.0	39.5	1968	1.5	1.9	1.9	1.7	1.9	2.8	4.5	1.2	.4	.6	.4	.4	.6	
1964	41.1	40.0	40.0	40.5	40.9	41.0	41.1	41.1	41.2	43.0	41.1	41.1	41.5	1969	2.2	1.3	1.9	2.3	2.1	2.8	5.1	1.8	2.1	2.3	2.0	1.1	1.0	
1965	41.0	41.7	41.3	41.6	45.7	41.3	41.8	42.0	41.0	39.9	38.2	37.8	38.5	1970	1.4	1.6	1.3	1.0	1.4	1.9	3.5	1.6	1.3	1.5	.7	.4	.5	
1966	40.7	40.1	40.3	40.6	41.2	41.2	41.3	41.1	40.9	41.2	40.5	40.2	39.5	1971	1.0	1.3	1.7	2.0	1.8	1.9	1.9	.5	.3	.2	.2	.2	.2	
1967	40.1	40.6	39.7	40.0	39.6	39.9	39.9	40.1	39.9	40.2	39.7	40.6	40.9	1972	.9	.4	.7	.7	.8	1.5	1.8	.9	1.2	1.0	.9	.7	.7	
1968	40.8	41.4	41.2	41.5	44.2	41.7	42.1	42.0	37.9	39.1	38.5	39.2	40.3	1973	1.7	1.4	1.6	1.5	1.8	2.7	3.1	1.8	2.1	1.7	1.3	.8	.6	
1969	41.2	41.0	40.8	41.3	41.9	41.3	41.4	41.5	41.3	41.6	41.0	40.5	40.3	1974	1.1	1.1	.8	.8	1.0	2.1	2.2	1.3	1.3	1.2	.9	.5	.4	
1970	39.9	40.7	40.2	40.1	39.8	39.8	40.2	40.7	40.3	41.6	38.5	38.2	38.7	1975		.6	.4	.4	.3	.3	.4							
1971	39.7	40.3	40.3	40.6	41.2	40.7	41.4	40.8	36.2	38.0	37.8	37.9	39.5	SEPARATIONS PER 100 EMPLOYEES														
1972	40.8	39.9	40.2	40.6	41.0	40.9	41.0	41.3	40.9	41.0	40.2	41.2	40.8	1958	3.2	6.6	4.4	5.7	3.8	2.5	2.0	3.3	2.0	2.9	1.8	2.0	1.5	
1973	41.5	41.8	41.1	41.2	41.7	40.9	41.4	41.9	40.8	42.0	40.9	42.7	41.1	1959 ^{ad}	1.4	1.4	1.1	1.3	1.3	1.2	1.5	^{ad}	^{ad}	^{ad}	^{ad}	^{ad}	1.7	
1974	41.3	41.3	40.4	40.8	42.9	40.9	41.2	41.5	40.8	42.6	41.2	41.0	40.7	1960	4.3	1.3	1.9	3.0	3.2	5.0	5.3	5.4	5.0	4.8	6.1	5.4	5.3	
1975		40.6	40.2	39.8	39.2	38.5	38.6							1961	2.4	3.6	2.7	2.5	1.7	1.9	1.8	1.7	2.1	2.6	3.1	3.2	1.8	
PRODUCTION-WORKER AVERAGE WEEKLY OVERTIME HOURS														1962	3.7	1.8	1.3	1.7	3.6	6.7	6.4	4.7	3.6	4.0	4.2	3.2	2.6	2.6
1958	.8	.9	.5	.4	.6	.4	.8	.8	.9	1.4	1.1	1.0	1.2	1963	2.8	2.5	1.8	1.5	1.6	1.6	1.8	4.2	4.8	4.6	4.1	2.8	2.3	
1959	2.1	1.7	1.8	2.0	2.2	2.3	2.6	1.9	1.7	2.3	2.2	2.1	2.2	1964	1.8	2.4	1.4	1.6	1.5	1.3	1.5	1.6	2.0	3.4	1.9	1.5	1.6	
1960	1.2	2.6	1.9	1.6	1.8	.9	1.0	1.1	.7	.9	.6	.5	.6	1965	3.0	1.8	1.4	1.6	1.6	1.7	1.7	1.8	3.2	6.7	6.6	4.5	3.0	
1961	1.2	.9	.6	.7	.9	.9	1.5	1.6	1.4	2.1	1.4	1.2	1.4	1966	2.4	2.2	1.5	1.6	1.5	1.8	1.6	2.2	3.4	5.3	3.2	2.6	2.4	
1962	1.3	2.3	2.0	1.9	1.6	.9	1.0	1.0	.8	1.2	.8	.9	1.0	1967	2.5	2.8	2.0	2.5	2.6	2.3	2.4	2.3	2.9	4.2	2.8	1.8	1.8	
1963	1.8	1.3	1.4	1.7	2.8	2.7	2.6	2.0	1.4	1.7	1.1	1.1	1.3	1968	3.5	2.2	2.0	2.1	2.0	2.2	2.1	3.5	8.4	8.1	4.5	2.3	2.0	
1964	2.3	1.6	1.4	1.6	1.7	1.9	2.1	2.2	2.4	4.1	2.9	2.8	2.5	1969	2.7	2.2	2.1	2.2	2.1	2.2	2.2	2.7	4.0	5.4	3.1	2.2	2.5	
1965	2.5	2.6	2.8	2.8	4.5	2.7	3.0	3.1	2.6	2.2	1.3	1.2	1.3	1970	3.3	3.0	2.5	2.7	2.9	2.6	2.2	2.6	3.5	4.8	5.4	4.1	2.7	
1966	2.4	1.6	2.1	2.2	2.5	2.5	2.6	2.9	2.8	3.1	2.5	2.1	1.8	1971	4.6	2.2	1.9	2.0	1.9	2.2	2.8	6.5	15.9	6.6	5.5	4.6	3.2	
1967	2.0	2.2	2.0	2.1	1.6	1.6	1.7	2.0	1.8	2.2	1.9	2.3	2.3	1972	2.2	2.7	2.5	1.8	1.9	2.0	2.0	1.9	3.0	3.1	2.5	1.7	1.5	
1968	2.8	3.2	2.8	2.9	4.4	3.4	3.5	3.9	1.7	1.6	1.4	1.8	1.9	1973	2.1	2.2	1.9	1.9	1.6	1.9	1.7	1.9	3.4	3.2	2.5	1.7	1.6	
1969	3.0	2.5	2.6	2.8	3.1	3.1	3.1	3.2	3.3	3.6	3.2	2.8	2.5	1974	2.3	2.1	1.9	1.9	1.9	1.6	1.4	1.6	3.3	3.1	2.2	2.4	3.8	
1970	2.2	2.6	2.5	2.3	2.1	2.1	2.2	2.4	2.4	3.1	1.6	1.2	1.4	1975		3.5	3.1	3.3	4.8	4.7	4.6							
1971	2.2	1.9	2.6	2.7	2.9	2.7	3.1	2.3	1.2	1.3	1.2	1.4	2.0	QUITS PER 100 EMPLOYEES														
1972	2.4	2.1	2.0	2.0	2.2	2.3	2.5	2.8	2.5	2.7	2.4	2.7	2.7	1958	.2	.3	.2	.2	.2	.2	.2	.2	.3	.4	.2	.3	.2	
1973	3.2	3.3	2.9	3.0	3.1	2.9	3.2	3.5	3.3	3.7	3.2	3.3	2.9	1959 ^{ad}	.5	.3	.3	.4	.5	.5	.6	^{ad}	^{ad}	^{ad}	^{ad}	^{ad}	.8	
1974	3.2	3.0	2.7	2.8	3.4	2.9	3.0	3.2	3.3	4.2	3.5	3.2	3.0	1960	.3	.4	.4	.4	.4	.3	.3	.3	.3	.4	.2	^{ad}	.1	
1975		2																										

Year	Annual Average	January	February	March	April	May	June	July	August	September	October	November	December	Year	Annual Average	January	February	March	April	May	June	July	August	September	October	November	December
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SIC 3312 – BLAST FURNACES, AND STEEL MILLS (Con.)

1974	.7	.6	.5	.5	.5	.5	.5	.5	1.7	1.4	.6	.3	.3
1975		.3	.2	.2	.2	.2	.2						
LAYOFFS PER 100 EMPLOYEES													
1958	2.6	5.9	3.8	5.0	3.2	2.0	1.5	2.7	1.4	2.1	1.2	1.5	1.0
1959 ^{ec}	.4	.7	.3	.3	.3	.2	.4	od	od	od	od	od	.4
1960	3.5	.4	.9	2.0	2.2	4.1	4.5	4.5	4.3	3.7	5.3	4.7	4.8
1961	1.5	2.8	1.9	1.7	1.0	1.1	1.0	1.0	1.2	1.1	2.1	2.3	1.1
1962	2.8	.9	.5	.8	2.6	5.8	5.5	3.9	2.8	3.1	3.4	2.6	1.9
1963	1.7	1.5	.8	.6	.5	.4	.7	2.9	3.5	3.1	2.9	2.0	1.6
1964	.5	1.2	.5	.5	.4	.3	.3	.3	.4	.3	.5	.5	.6
1965	1.3	.5	.2	.2	.2	.3	.2	.4	.6	2.7	4.8	3.4	2.0
1966	.5	1.0	.4	.2	.2	.3	.2	.2	.6	.7	.9	1.1	
1967	.9	1.2	.7	1.1	1.2	1.0	.9	.8	1.1	1.1	.5	.7	
1968	1.4	.5	.3	.3	.2	.2	.2	1.0	4.5	4.6	2.8	1.2	.9
1969	.3	.5	.2	.1	.1	.1	.2	.3	.4	.4	.5	.9	
1970	1.2	.6	.7	.9	1.0	.8	.3	.6	.7	1.2	3.0	2.7	1.5
1971	3.0	.8	.5	.4	.3	.6	1.0	4.1	13.4	4.8	4.1	3.6	2.3
1972	.8	1.4	1.2	.6	.6	.6	.6	.5	.6	.9	.9	.6	.5
1973	.4	.6	.4	.4	.2	.2	.2	.2	.4	.6	.4	.5	
1974	.7	.4	.5	.5	.6	.3	.2	.2	.4	.6	.7	1.2	2.8
1975		2.0	1.7	2.3	3.6	3.6	3.4						

SIC 332 – IRON AND STEEL FOUNDRIES

ALL EMPLOYEES – IN THOUSANDS													
1939	151.3	139.5	139.9	141.2	142.6	142.7	142.3	142.0	146.5	151.3	167.8	179.2	180.6
1940	174.0	177.8	173.2	167.5	163.0	159.0	160.1	164.1	171.2	177.4	184.0	192.1	198.2
1941	231.8	204.4	211.9	216.9	222.7	229.2	235.9	241.1	243.8	245.2	243.8	244.1	242.9
1942	248.8	245.7	246.2	247.4	249.2	248.1	248.3	248.8	250.7	249.3	249.2	250.3	252.6
1943	248.7	257.4	256.8	255.7	255.8	252.3	250.6	248.6	246.2	241.5	240.6	239.5	239.5
1944	234.6	242.7	243.0	240.1	236.0	233.3	232.7	231.3	232.5	230.1	229.8	231.1	232.7
1945	228.6	242.2	243.9	243.9	240.4	240.3	234.4	226.3	219.9	208.2	211.1	213.7	218.8
1946	233.0	225.6	174.6	214.5	233.3	233.1	235.2	242.1	246.8	246.9	244.6	251.6	251.5
1947	256.8	255.6	257.1	258.1	257.5	257.8	257.0	251.0	256.1	255.9	257.4	258.8	259.7
1948	257.4	261.2	261.5	262.6	257.8	254.8	255.4	247.6	252.3	259.0	260.4	259.4	257.7
1949	212.7	251.3	244.8	238.4	223.3	210.9	208.1	200.2	201.0	196.0	193.8	191.0	193.7
1950	223.6	192.9	197.6	202.1	208.7	213.2	219.7	221.4	232.4	240.8	245.6	252.2	256.8
1951	267.0	260.1	264.2	267.3	269.5	270.6	271.5	264.8	267.3	267.0	266.9	268.1	266.7
1952	256.6	264.2	261.8	258.9	257.5	257.5	254.4	243.8	249.6	255.2	256.0	259.6	261.0
1953	247.6	260.8	259.4	259.2	259.1	256.2	254.3	248.3	242.0	241.7	234.6	228.3	226.9
1954	210.7	223.1	219.4	217.4	215.9	211.5	211.3	206.0	206.2	203.4	203.1	204.4	206.5
1955	230.5	209.9	214.5	221.2	225.2	229.7	230.4	230.1	233.8	238.0	241.5	244.1	247.3
1956	242.9	247.5	247.0	244.1	244.3	240.1	238.6	237.5	240.5	238.0	244.8	245.1	247.6
1957	233.5	247.3	246.2	241.1	237.8	236.0	235.1	230.2	234.4	224.3	228.0	223.1	222.0
1958	192.4	216.0	206.5	198.1	191.3	186.4	185.7	183.6	180.0	187.1	181.5	194.2	195.5
1959	211.8	200.4	204.3	209.0	213.0	214.6	219.2	217.7	214.1	215.2	215.1	203.7	215.2
1960	204.7	215.0	216.7	211.0	210.9	206.3	209.3	203.6	197.2	200.7	197.8	195.4	192.9
1961	186.7	188.5	184.1	182.5	181.3	185.4	187.9	186.8	187.7	187.6	185.8	190.7	191.8
1962	193.6	190.5	194.4	194.1	195.3	194.6	195.1	192.1	191.9	194.7	193.7	193.0	193.5
1963	198.1	193.4	194.3	194.8	196.9	198.3	200.3	198.3	196.0	201.5	199.7	201.1	202.9
1964	212.3	204.5	207.1	208.2	209.7	211.8	214.8	212.3	213.7	217.5	209.9	217.8	220.0
1965	227.0	221.4	223.0	222.7	227.1	229.5	227.5	226.7	230.5	227.6	227.5	233.4	
1966	240.8	234.7	236.4	236.3	238.9	239.6	243.6	241.8	243.5	242.8	243.3	244.1	244.8
1967	231.3	247.5	243.8	239.1	234.5	234.3	235.8	218.2	231.4	220.8	214.8	227.6	227.3
1968	225.7	227.3	226.1	224.8	224.8	225.5	227.6	224.1	223.3	226.6	223.8	229.4	230.1
1969	235.1	233.4	235.3	231.8	232.2	234.6	238.3	228.5	230.1	238.4	237.8	239.7	240.8
1970	228.9	240.0	239.7	237.3	236.5	234.6	231.8	226.2	219.7	226.1	216.0	216.8	222.4
1971	217.9	221.3	221.0	220.2	220.3	219.1	220.2	213.6	215.2	219.4	215.5	214.8	
1972	222.1	213.9	218.5	220.3	221.9	222.7	223.7	215.8	220.8	224.7	225.4	227.4	229.5
1973	238.8	229.5	233.2	232.9	233.2	237.2	240.6	237.7	239.6	242.0	244.0	246.9	249.2

See footnotes at end of tables.

1974	247.3	247.8	246.2	242.8	245.6	246.6	247.7	243.7	246.4	249.9	251.7	251.4	247.9
1975		243.8	233.0	228.0	228.8	223.7	222.6						
WOMEN EMPLOYEES – IN THOUSANDS													
1950		8.9			9.6			10.0				10.6	
1951		10.9			11.6			11.7				12.0	
1952		11.9			12.6			13.4				13.8	
1953		14.3			13.5			12.9				11.7	
1954		10.7			10.1			9.5				9.3	
1955		9.7			9.9			9.7				10.4	
1956		10.6			10.7			10.9				11.0	
1957		11.6			11.2			11.0				10.3	
1958		10.3			9.5			9.3				8.9	
1959	9.6	9.4	9.4	9.5	9.5	9.7	9.8	9.6	9.6	9.7	9.6	9.4	9.8
1960	9.5	9.9	10.1	10.0	9.8	9.6	9.4	9.3	9.0	9.4	9.3	9.1	9.2
1961	8.8	9.0	9.0	8.9	8.6	8.7	8.8	8.7	8.6	8.6	8.5	8.9	8.8
1962	8.8	8.9	8.9	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8	8.8
1963	8.8	8.9	8.9	8.7	8.7	9.0	8.7	8.8	8.6	8.7	8.8	8.6	8.8
1964	8.9	8.7	8.8	8.8	8.7	8.8	8.8	9.0	9.0	9.0	8.9	9.2	9.2
1965	10.0	9.3	9.3	9.5	9.7	10.0	10.0	10.1	10.1	10.3	10.4	10.5	10.6
1966	11.6	10.6	10.8	10.9	11.2	11.4	11.8	11.6	11.7	12.0	12.1	12.4	12.4
1967	12.2	12.7	12.4	12.4	12.0	12.2	12.3	11.7	12.1	12.2	11.9	11.9	12.0
1968	11.5	11.8	11.8	11.8	11.6	11.5	11.5	11.5	11.2	11.3	11.1	11.1	11.2
1969	11.7	11.2	11.2	10.1	11.1	11.4	11.5	12.2	11.9	12.3	12.4	12.4	12.6
1970	11.9	12.7	12.4	12.3	12.4	12.2	12.1	12.1	11.5	11.4	11.3	11.4	11.4
1971	10.7	11.5	11.3	11.2	11.1	11.0	10.7	10.5	10.3	10.3	10.1	9.9	9.9
1972	10.2	9.8	10.0	10.1	9.8	9.9	10.2	9.7	10.1	10.5	10.7	10.9	11.0
1973	12.0	11.3	11.4	11.5	11.8	11.8	11.7	11.8	12.0	12.1	12.6	12.6	13.0
1974	13.6	12.8	12.7	12.7	12.8	13.2	13.2	13.5	13.7	14.1	14.8	14.9	14.6
1975		14.1	13.6	13.4	13.2	13.2	13.0						
PRODUCTION WORKERS – IN THOUSANDS													
1939	131.1	120.8	121.2	122.3	123.5	123.6	123.4	123.0	126.9	131.0	145.3	155.2	156.4
1940	151.7	154.2	150.3	145.6	141.8	138.5	139.6	143.1	149.5	155.0	161.0	168.3	173.8
1941	204.7	179.5	186.3	190.9	196.0	201.9	208.1	212.9	215.5	217.0	216.0	216.5	215.7
1942	222.3	218.4	219.1	220.2	222.0	221.3	221.7	222.4	224.4	223.4	223.5	224.8	226.8
1943	224.2	231.4	231.1	230.4	230.7	227.8	226.5	224.7	222.3	217.8	216.5	215.8	215.6
1944	210.2	218.2	218.2	215.6	211.7	209.0	208.5	207.0	207.9	205.7	205.2	206.4	208.7
1945	203.0	215.8	217.1	216.8	213.5	213.4	207.9	200.7	195.1	184.7	187.2	189.6	194.1
1946	207.1	202.1	154.9	190.3	206.9	206.8	206.6	215.0	215.6	219.5	217.7	223.9	224.1
1947	228.8	228.3	229.6	230.2	229.4	229.7	229.0	223.4	227.7	227.8	229.3	230.3	231.4
1948	228.7	233.0	233.3	234.0	229.2	226.0	226.8	218.9	223.3	230.3	232.1	230.6	228.3
1949	184.8	222.1	215.4	209.6	194.5	182.4	180.0	172.0	173.1	169.1	167.4	164.8	167.0
1950	196.4	166.9	171.5	176.0	181.6	186.3	192.7	194.4	205.0	213.1	217.6	223.2	228.4
1951	237.3	231.0	235.1	238.2	239.9	240.8	241.6	235.4	237.6	237.4	236.5	237.8	236.8
1952	226.1	234.3	231.2	228.1	226.9	226.9	223.6	213.3	218.9	224.8	225.5	229.5	230.5
1953	217.5	230.0	228.8	228.9	228.8	225.7	223.8	217.8	211.8	211.7	205.5	199.1	197.6
1954	182.5	193.7	190.9	188.9	187.6	183.4	183.4	178.4	178.2	174.9	175.1	176.8	179.2
1955	201.8	182.4	187.3	193.3	197.3	201.4	201.8	201.1	204.6	209.0	211.6	214.1	217.1
1956	211.2	217.3	216.1	212.9	213.0	208.4	206.6	205.2	208.5	205.6	212.5	213.0	214.9
1957	201.0	214.7	213.0	208.3	205.0	203.4	202.7	198.0	198.8	192.0	194.9	191.0	190.0
1958	162.7	184.4	175.3	167.5	161.0	156.5	156.1	154.4	150.8	158.3	152.5	166.0	169.5
1959	181.5	171.3	174.8	179.3	183.1	185.0	189.0	187.1	183.1	184.3	184.2	177.7	184.2
1960	173.3	183.8	185.0	179.4	179.3	174.8	177.9	172.1	165.8	169.5	165.9	164.4	161.9
1961	156.6	157.8	153.7	152.1	151.3	155.7	157.9	156.6	157.8	158.0	155.8	160.9	162.0
1962	163.7	161.1	164.6	164.6	165.5	165.0	165.2	161.8	161.8	164.4	163.6	163.0	163.6
1963	168.2	163.7	164.3	165.0	167.1	168.5	170.2	168.2	165.9	171.3	169.6	171.1	173.4
1964	181.9	175.0	177.2	178.3	179.9	181.7	184.4	181.5	182.5	186.9	179.4	187.1	189.1
1965	194.6	189.9	191.6	191.3	195.3	195.1	197.1	194.9	193.7	197.3	194.5	194.3	200.0
1966	205.8	201.4	202.8	202.1	204.8	204.5	208.3	205.7	207.6	207.3	205.5	208.3	208.8
1967	195.3	211.3	207.5	202.9	198.4	198.4	199.4	182.2	195.5	184.8	187.5	192.1	191.7
1968	189.0	191.7	190.6	189.1	189.1	188.4	190.3	186.5	185.5	188.9	179.0	188.1	193.3
1969	197.6	196.2	198.1	194.8	195.2	197.4	200.6	190.8	192.2	200.7	200.5	202.1	202.9
1970	190.2	201.5	200.8	198.7	197.9	196.0	193.2	187.3	181.2	187.5	176.7	177.6	188.4