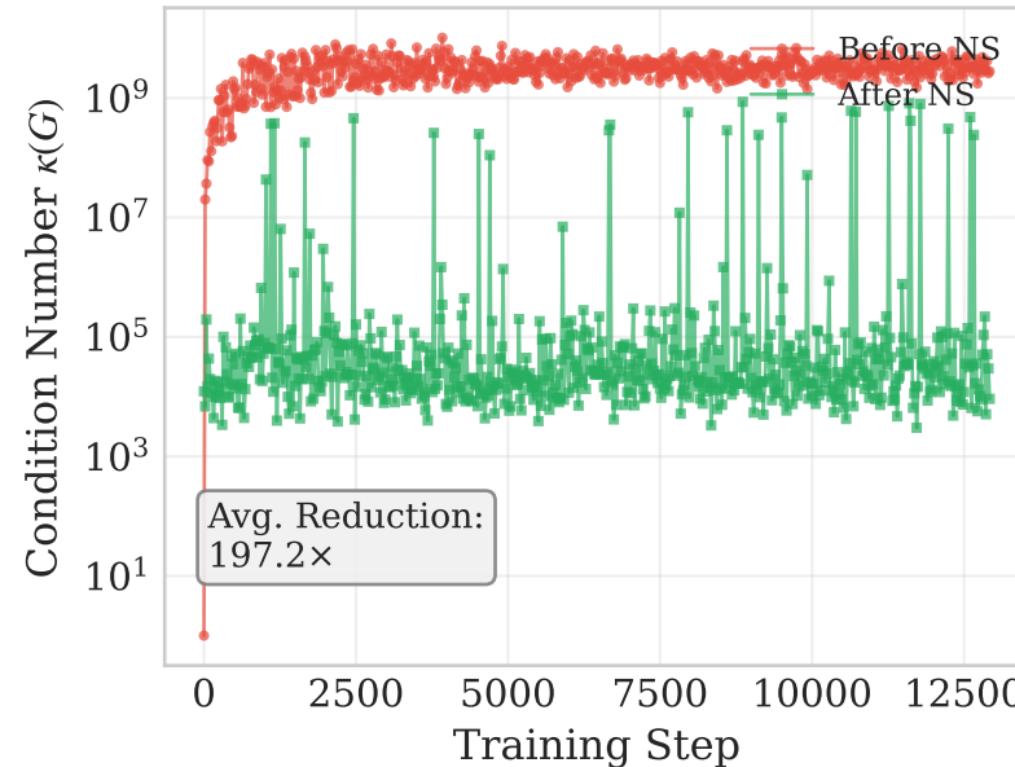
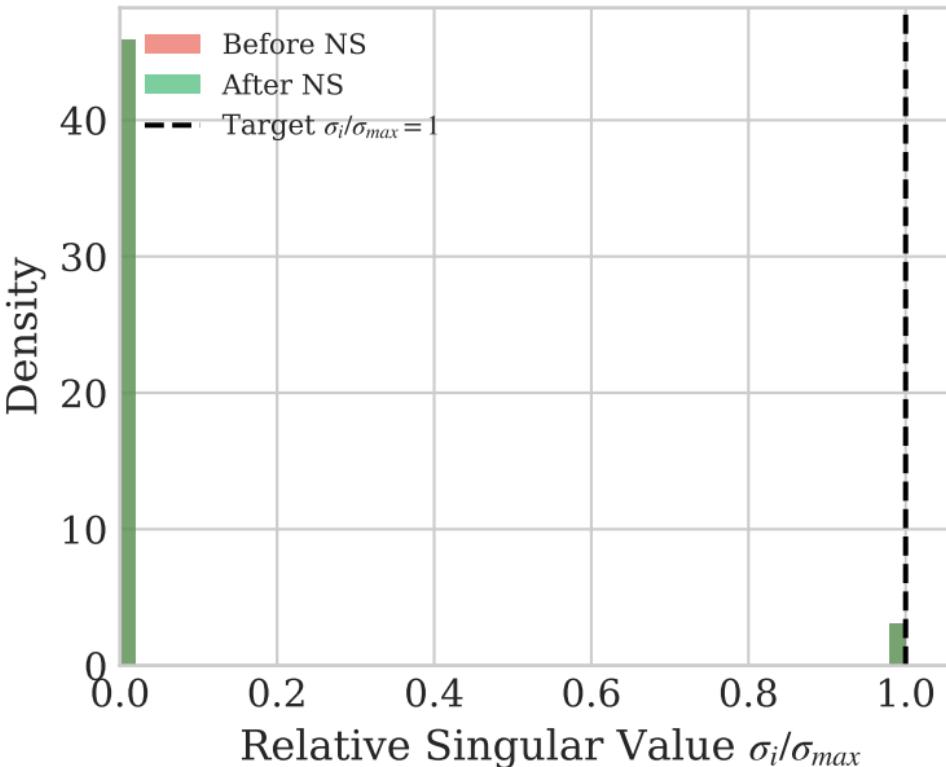


Single-Step Newton-Schulz Orthogonalization Effect

(a) Condition Number $\kappa = \sigma_{max}/\sigma_{min}$



(b) SV Uniformity: σ_i/σ_{max} Distribution



(c) Orthogonality Error (Column-wise)

