



Part name **Circle Diamond Square**

Drawing number

Order number

Variant

Company

Department

CMM Type

CMM No.

Operator

Text

DURAMAX

120252

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

23

Time/Date

10/28/2024 9:57 AM

Run

All Characteristics

No. measured values

31

No. values: red







26

Measurement Duration






















00:22:06.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
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Central Hole

 Central Hole - Perpendicularity C-A	0.03177151 mm	0.00000000	0.01000000	0.00000000	0.03177151	  0.02177151
 Central Hole - Cylindricity C	0.01680185 mm	0.00000000	0.01000000	0.00000000	0.01680185	  0.00680185

Square Char

 Straightness B	0.00872249 mm	0.00000000	0.00500000	0.00000000	0.00872249	  0.00372249
 Straightness F	0.01043900 mm	0.00000000	0.00500000	0.00000000	0.01043900	  0.00543900
 Straightness G	0.00744663 mm	0.00000000	0.00500000	0.00000000	0.00744663	  0.00244663
 Straightness H	0.00604719 mm	0.00000000	0.00500000	0.00000000	0.00604719	  0.00104719
 Perpendicularity H-B	0.04124882 mm	0.00000000	0.01000000	0.00000000	0.04124882	  0.03124882
 Perpendicularity F-B	0.06156083 mm	0.00000000	0.01000000	0.00000000	0.06156083	  0.05156083
 Parallelism G-B	0.02037689 mm	0.00000000	0.00000000	0.00000000	0.02037689	  0.02037689

Diamond Char

 Straightness K	0.02400822 mm	0.00000000	0.00500000	0.00000000	0.02400822	  0.01900822
 Straightness L	0.01601707 mm	0.00000000	0.00500000	0.00000000	0.01601707	  0.01101707
 Straightness M	0.01665831 mm	0.00000000	0.00500000	0.00000000	0.01665831	  0.01165831
 Straightness N	0.02297128 mm	0.00000000	0.00500000	0.00000000	0.02297128	  0.01797128
 Angularity K-B	0.02451237 mm	0.00000000	0.01000000	0.00000000	0.02451237	  0.01451237
 Angularity L-B	0.03654044 mm	0.00000000	0.01000000	0.00000000	0.03654044	  0.02654044
 Angularity M-B	0.02453833 mm	0.00000000	0.01000000	0.00000000	0.02453833	  0.01453833
 Angularity N-B	0.03202258 mm	0.00000000	0.01000000	0.00000000	0.03202258	  0.02202258
 Roundness1	0.03717004 mm	0.00000000	0.01500000	0.00000000	0.03717004	  0.02217004
 Concentricity P-C	0.01589274 mm	0.00000000	0.02500000	0.00000000	0.01589274	 



ZEISS CALYPSO

7.6.08

Part name **Circle Diamond Square**
Order number
Part ident 23
Operator Master
Time/Date 10/28/2024 9:57 AM

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
Ramp Char						
Straightness I	0.00999610 mm	0.00000000	0.00500000	0.000000000	0.00999610	0.00499610
Straightness J	0.01241699 mm	0.00000000	0.00500000	0.000000000	0.01241699	0.00741699
Angularity I-B	0.01546937 mm	0.00000000	0.01000000	0.000000000	0.01546937	0.00546937
Angularity J-B	0.05855308 mm	0.00000000	0.01000000	0.000000000	0.05855308	0.04855308
Position D1-C	0.07923742 mm	0.00000000	0.05000000	0.000000000	0.07923742	0.02923742
Position D2-C	0.02393454 mm	0.00000000	0.05000000	0.000000000	0.02393454	
Position D3-C	0.05462505 mm	0.00000000	0.05000000	0.000000000	0.05462505	0.00462505
Position D4-C	0.03964015 mm	0.00000000	0.05000000	0.000000000	0.03964015	
Concentricity E1-D1	0.04626284 mm	0.00000000	0.02000000	0.000000000	0.04626284	0.02626284
Concentricity E2-D2	0.01450244 mm	0.00000000	0.02000000	0.000000000	0.01450244	
Concentricity E3-D3	0.03469713 mm	0.00000000	0.02000000	0.000000000	0.03469713	0.01469713
Concentricity E4-D4	0.01058427 mm	0.00000000	0.02000000	0.000000000	0.01058427	
Text		Event				
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