



Part name **Circle Diamond Square**

Drawing number

Order number

Variant

Company

Department

CMM Type

CMM No.

Operator

Text

DURAMAX

120252

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

24

Time/Date

10/28/2024 11:28 AM

Run

All Characteristics

No. measured values

31

No. values: red







26

Measurement Duration






















00:22:08.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
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



























Central Hole

 Central Hole - Perpendicularity C-A	0.02979487 mm	0.00000000	0.01000000	0.00000000	0.02979487	  0.01979487
 Central Hole - Cylindricity C	0.01545704 mm	0.00000000	0.01000000	0.00000000	0.01545704	  0.00545704

Square Char

 Straightness B	0.00811107 mm	0.00000000	0.00500000	0.00000000	0.00811107	  0.00311107
 Straightness F	0.01161102 mm	0.00000000	0.00500000	0.00000000	0.01161102	  0.00661102
 Straightness G	0.00594820 mm	0.00000000	0.00500000	0.00000000	0.00594820	  0.00094820
 Straightness H	0.00607206 mm	0.00000000	0.00500000	0.00000000	0.00607206	  0.00107206
 Perpendicularity H-B	0.04135384 mm	0.00000000	0.01000000	0.00000000	0.04135384	  0.03135384
 Perpendicularity F-B	0.06218582 mm	0.00000000	0.01000000	0.00000000	0.06218582	  0.05218582
 Parallelism G-B	0.02131521 mm	0.00000000	0.00000000	0.00000000	0.02131521	  0.02131521

Diamond Char

 Straightness K	0.01636043 mm	0.00000000	0.00500000	0.00000000	0.01636043	  0.01136043
 Straightness L	0.01825447 mm	0.00000000	0.00500000	0.00000000	0.01825447	  0.01325447
 Straightness M	0.01518434 mm	0.00000000	0.00500000	0.00000000	0.01518434	  0.01018434
 Straightness N	0.02248199 mm	0.00000000	0.00500000	0.00000000	0.02248199	  0.01748199
 Angularity K-B	0.02365059 mm	0.00000000	0.01000000	0.00000000	0.02365059	  0.01365059
 Angularity L-B	0.03626331 mm	0.00000000	0.01000000	0.00000000	0.03626331	  0.02626331
 Angularity M-B	0.02656220 mm	0.00000000	0.01000000	0.00000000	0.02656220	  0.01656220
 Angularity N-B	0.02463969 mm	0.00000000	0.01000000	0.00000000	0.02463969	  0.01463969
 Roundness1	0.03546828 mm	0.00000000	0.01500000	0.00000000	0.03546828	  0.02046828
 Concentricity P-C	0.01477047 mm	0.00000000	0.02500000	0.00000000	0.01477047	 



ZEISS CALYPSO

7.6.08

Part name **Circle Diamond Square**
Order number
Part ident 24
Operator Master
Time/Date 10/28/2024 11:28 AM

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
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Ramp Char

Straightness I	0.01283522 mm	0.00000000	0.00500000	0.00000000	0.01283522	0.00783522
Straightness J	0.01172028 mm	0.00000000	0.00500000	0.00000000	0.01172028	0.00672028
Angularity I-B	0.01452872 mm	0.00000000	0.01000000	0.00000000	0.01452872	0.00452872
Angularity J-B	0.05893078 mm	0.00000000	0.01000000	0.00000000	0.05893078	0.04893078
Position D1-C	0.07850534 mm	0.00000000	0.05000000	0.00000000	0.07850534	0.02850534
Position D2-C	0.02718552 mm	0.00000000	0.05000000	0.00000000	0.02718552	0.00000000
Position D3-C	0.05438816 mm	0.00000000	0.05000000	0.00000000	0.05438816	0.00438816
Position D4-C	0.03702755 mm	0.00000000	0.05000000	0.00000000	0.03702755	0.00000000
Concentricity E1-D1	0.04823264 mm	0.00000000	0.02000000	0.00000000	0.04823264	0.02823264
Concentricity E2-D2	0.01379519 mm	0.00000000	0.02000000	0.00000000	0.01379519	0.00000000
Concentricity E3-D3	0.03591556 mm	0.00000000	0.02000000	0.00000000	0.03591556	0.01591556
Concentricity E4-D4	0.01055427 mm	0.00000000	0.02000000	0.00000000	0.01055427	0.00000000

Text

Event

n.def.