



Part name **Circle Diamond Square**

Drawing number

Order number

Variant

Company

Department

CMM Type

CMM No.

Operator

Text

DURAMAX

120252

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

17

Time/Date

10/11/2024 4:38 PM

Run

All Characteristics

No. measured values

31

No. values: red


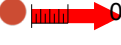


7

Measurement Duration















00:22:07.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
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Central Hole

 Central Hole - Perpendicularity C-A	0.05610221 mm	0.00000000	0.01000000	0.00000000	0.05610221	
 Central Hole - Cylindricity C	0.05267622 mm	0.00000000	0.01000000	0.00000000	0.05267622	

Square Char

 Straightness B	0.00249772 mm	0.00000000	0.00500000	0.00000000	0.00249772	
 Straightness F	0.00424889 mm	0.00000000	0.00500000	0.00000000	0.00424889	
 Straightness G	0.00224305 mm	0.00000000	0.00500000	0.00000000	0.00224305	
 Straightness H	0.00244527 mm	0.00000000	0.00500000	0.00000000	0.00244527	
 Perpendicularity H-B	0.02324216 mm	0.00000000	0.01000000	0.00000000	0.02324216	
 Perpendicularity F-B	0.00558990 mm	0.00000000	0.01000000	0.00000000	0.00558990	
 Parallelism G-B	0.01917034 mm	0.00000000	0.00000000	0.00000000	0.01917034	

Diamond Char

 Straightness K	0.00206555 mm	0.00000000	0.00500000	0.00000000	0.00206555	
 Straightness L	0.00268479 mm	0.00000000	0.00500000	0.00000000	0.00268479	
 Straightness M	0.00262496 mm	0.00000000	0.00500000	0.00000000	0.00262496	
 Straightness N	0.00298857 mm	0.00000000	0.00500000	0.00000000	0.00298857	
 Angularity K-B	0.00520781 mm	0.00000000	0.01000000	0.00000000	0.00520781	
 Angularity L-B	0.00716418 mm	0.00000000	0.01000000	0.00000000	0.00716418	
 Angularity M-B	0.00297268 mm	0.00000000	0.01000000	0.00000000	0.00297268	
 Angularity N-B	0.00426430 mm	0.00000000	0.01000000	0.00000000	0.00426430	
 Roundness1	0.00955785 mm	0.00000000	0.01500000	0.00000000	0.00955785	
 Concentricity P-C	0.01195748 mm	0.00000000	0.02500000	0.00000000	0.01195748	







































ZEISS CALYPSO

7.6.08

Part name **Circle Diamond Square**
Order number
Part ident 17
Operator Master
Time/Date 10/11/2024 4:38 PM

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
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Ramp Char

	Straightness I	0.01309641 mm	0.00000000	0.00500000	0.000000000.01309641	  0.00809641
	Straightness J	0.00233016 mm	0.00000000	0.00500000	0.000000000.00233016	 
	Angularity I-B	0.01708367 mm	0.00000000	0.01000000	0.000000000.01708367	  0.00708367
	Angularity J-B	0.00684616 mm	0.00000000	0.01000000	0.000000000.00684616	 
	Position D1-C	0.03055729 mm	0.00000000	0.05000000	0.000000000.03055729	 
	Position D2-C	0.04597132 mm	0.00000000	0.05000000	0.000000000.04597132	 
	Position D3-C	0.02572062 mm	0.00000000	0.05000000	0.000000000.02572062	 
	Position D4-C	0.05813438 mm	0.00000000	0.05000000	0.000000000.05813438	  0.00813438
	Concentricity E1-D1	0.00591031 mm	0.00000000	0.02000000	0.000000000.00591031	 
	Concentricity E2-D2	0.00226145 mm	0.00000000	0.02000000	0.000000000.00226145	 
	Concentricity E3-D3	0.00249585 mm	0.00000000	0.02000000	0.000000000.00249585	 
	Concentricity E4-D4	0.00805727 mm	0.00000000	0.02000000	0.000000000.00805727	 

Text

Event

n.def.