



Part name **Circle Diamond Square**

Drawing number

Order number

Variant

Company

Department

CMM Type

CMM No.

Operator

Text

DURAMAX

120252

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

22

Time/Date

10/25/2024 4:54 PM

Run

All Characteristics

No. measured values

31

No. values: red







26

Measurement Duration






















00:22:08.0

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
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



























Central Hole

 Central Hole - Perpendicularity C-A	0.02882418 mm	0.00000000	0.01000000	0.00000000	0.02882418	  0.01882418
 Central Hole - Cylindricity C	0.01675767 mm	0.00000000	0.01000000	0.00000000	0.01675767	  0.00675767

Square Char

 Straightness B	0.00815250 mm	0.00000000	0.00500000	0.00000000	0.00815250	  0.00315250
 Straightness F	0.01024967 mm	0.00000000	0.00500000	0.00000000	0.01024967	  0.00524967
 Straightness G	0.00588623 mm	0.00000000	0.00500000	0.00000000	0.00588623	  0.00088623
 Straightness H	0.00670954 mm	0.00000000	0.00500000	0.00000000	0.00670954	  0.00170954
 Perpendicularity H-B	0.03972703 mm	0.00000000	0.01000000	0.00000000	0.03972703	  0.02972703
 Perpendicularity F-B	0.06242082 mm	0.00000000	0.01000000	0.00000000	0.06242082	  0.05242082
 Parallelism G-B	0.01900391 mm	0.00000000	0.00000000	0.00000000	0.01900391	  0.01900391

Diamond Char

 Straightness K	0.01665245 mm	0.00000000	0.00500000	0.00000000	0.01665245	  0.01165245
 Straightness L	0.01651381 mm	0.00000000	0.00500000	0.00000000	0.01651381	  0.01151381
 Straightness M	0.01593753 mm	0.00000000	0.00500000	0.00000000	0.01593753	  0.01093753
 Straightness N	0.02306864 mm	0.00000000	0.00500000	0.00000000	0.02306864	  0.01806864
 Angularity K-B	0.02387484 mm	0.00000000	0.01000000	0.00000000	0.02387484	  0.01387484
 Angularity L-B	0.03788280 mm	0.00000000	0.01000000	0.00000000	0.03788280	  0.02788280
 Angularity M-B	0.02052759 mm	0.00000000	0.01000000	0.00000000	0.02052759	  0.01052759
 Angularity N-B	0.03411469 mm	0.00000000	0.01000000	0.00000000	0.03411469	  0.02411469
 Roundness1	0.03451408 mm	0.00000000	0.01500000	0.00000000	0.03451408	  0.01951408
 Concentricity P-C	0.01081624 mm	0.00000000	0.02500000	0.00000000	0.01081624	 



ZEISS CALYPSO

7.6.08

Part name **Circle Diamond Square**
Order number
Part ident 22
Operator Master
Time/Date 10/25/2024 4:54 PM

Name	Measured value	Nominal value	+Tol	-Tol	Deviation	+/-
Ramp Char						
Straightness I	0.01005839 mm	0.00000000	0.00500000	0.000000000	0.01005839	0.00505839
Straightness J	0.01198067 mm	0.00000000	0.00500000	0.000000000	0.01198067	0.00698067
Angularity I-B	0.02234539 mm	0.00000000	0.01000000	0.000000000	0.02234539	0.01234539
Angularity J-B	0.05890180 mm	0.00000000	0.01000000	0.000000000	0.05890180	0.04890180
Position D1-C	0.07990918 mm	0.00000000	0.05000000	0.000000000	0.07990918	0.02990918
Position D2-C	0.03199713 mm	0.00000000	0.05000000	0.000000000	0.03199713	
Position D3-C	0.05201182 mm	0.00000000	0.05000000	0.000000000	0.05201182	0.00201182
Position D4-C	0.03014773 mm	0.00000000	0.05000000	0.000000000	0.03014773	
Concentricity E1-D1	0.04742021 mm	0.00000000	0.02000000	0.000000000	0.04742021	0.02742021
Concentricity E2-D2	0.01442262 mm	0.00000000	0.02000000	0.000000000	0.01442262	
Concentricity E3-D3	0.03237546 mm	0.00000000	0.02000000	0.000000000	0.03237546	0.01237546
Concentricity E4-D4	0.01040217 mm	0.00000000	0.02000000	0.000000000	0.01040217	
Text		Event				
<input type="text"/>		<input type="text"/>				
		n.def.				