handle with care

From the following documents you will be able to obtain the technical information necessary for the graphic design of each single printing component. The layout you send to us is expected to be ready for direct processing without any further corrections.
A delivery of data that is not according our specifiations can delay your order and cause correction costs. By paying attention to these production guidelines you secure the optimum possible results and simplify our co-operation during the whole production.

We can accept data from the following layout/image editing software and graphic programs:

- **Adobe®InDesign**
- **Adobe®Illustrator**
- **Adobe®PhotoShop**
- or printable pdfs as **Adobe®Acrobat PDF.**

For each one we work with the currently available program versions Mac OSX CS5 and CS6 and Adobe® Acrobat 9.

We always need from you:

- A montage of your data in a layout program according the current specifications
- All fonts that are used in the document as much as far as they are not embedded or have been converted.
- All used images with a minimum resolution of:
- line drawings: 1200 dpi
- gray-scale/colour images: 300 dpi
- maximum colour application: **350%** for Sleeves, discobags, inserts
                                                            320% for vinyl-labels in offsetprinting
- Colourmode: CMYK – Pantone Solid Coated – HKS (-K)

- Colourprofile: **ISOcoated_v2_eci.icc / PSO_Uncoated_ISO12647_eci.icc** (www.eci.org)

When delivering RGB Image data: a colour variation to the original image occurs during the necessary conversion into the CMYK range. Therefore please save colour images in CMYK.

TIFF: Save TIFF Images data without compression
EPS: Binary code
JPEG : Please save with maximum quality in colourmode CMYK

Please notice that Photoshop images must be mounted in an appropriate layout program. (In case we receive only Photoshop-files, we have to import those files into a layout program causing extra costs for you.) Take care that the positioning of your image data in the appropriate layout program has been done by paying attention to the necessary bleed. The size of your montage page must be identical to the size of the format which has to be printed. Therefore mount your data without any additional white space, crop- or registermarks. **Printing area + bleed = printed size = PDF-size**. Upon request we can send you templates in various layout programs.

handle with care

Line widths

All line widths must not lie under a minimum size:

- Positive print min. **0,10 mm**

- Negative print min. **0,15 mm**

Font sizes

Font size must not fall short of a minimum size.

- Positive print min. 4 pt
- Negative print min. 5 pt

Please note that with the use of serifs fonts and with particular font incisions, you must stay within the minimum line widths! Please only use postscript compatible font types.

Take for instance in this case the printing of the 12 inch Label. Here it would be necessary to layout a format of 100 x 100 mm for each label side. When generating a PDF, it should be noted that the PDF format should match the actual format including the bleed. Therefore there should be no registration- or cropmarks at all. Removal of these would lead to additional time and extra costs. Please pay attention to use at least 1,5 mm distance to the die-cutting line for all relevant texts, to avoid that they could be cut because of productional matters.

Generally we produce your printed mater by **CTP** (computer to plate) and don't produce films anymore. That is why it is absolutely necessary that you exactly stick to the specification of the relevant pressing plant. Our Graphics department will help you with any questions as refers this mater.

In case you deliver compressed files, or any interventions are necessary to develop the data for the production, or when delivering incomplete files: the additional working time or caused extra costs will be charged by the appropriate hourly rate.

In normal cases we receive from you the correct document according the specifiations. After receiving your data we will check if it has been arranged according the specifiations and generate high resolution PDF documents. These PDF's or the pdfs you send us will be transfered to the relevant pressing plant then. Should we discover any problems that need to be solved during this process, you will receive a response. At this point you will have the possibility to resend the files corrected by yourself or to request that we do the necessary adaptions (if possible). The extra expenditure of time will be shown separately in the invoice/bill then. Sending printing files **repeatedly** to the printing agencies is connected with extra work for them and consequently with extra costs for you.

In general the printing will be done by an **industrial printing process** connected with the usual color permissible limits according **european ISO standard**. To guarantee a certain colour accuracy it's necessary to sent digital proofs that follow the present valid FOGRA-standards/settings. It's possible that we do these digital proofs for you.

LP Specifications
LP labels 10/12"
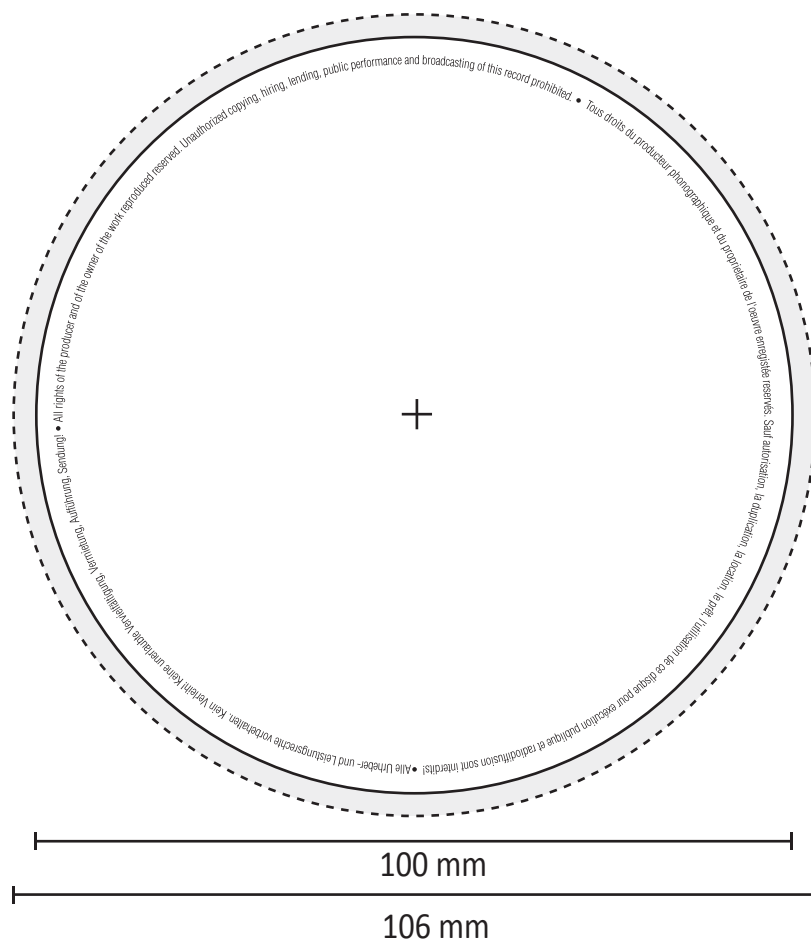
100 mm

106 mm

Format: 100 x 100 mm
Pages: 2
Bleed: 3 mm

Documentsize: 100 x 100 mm
Documentsize incl. bleed: 106 x 106 mm
PDF measures: 106 x 106 mm
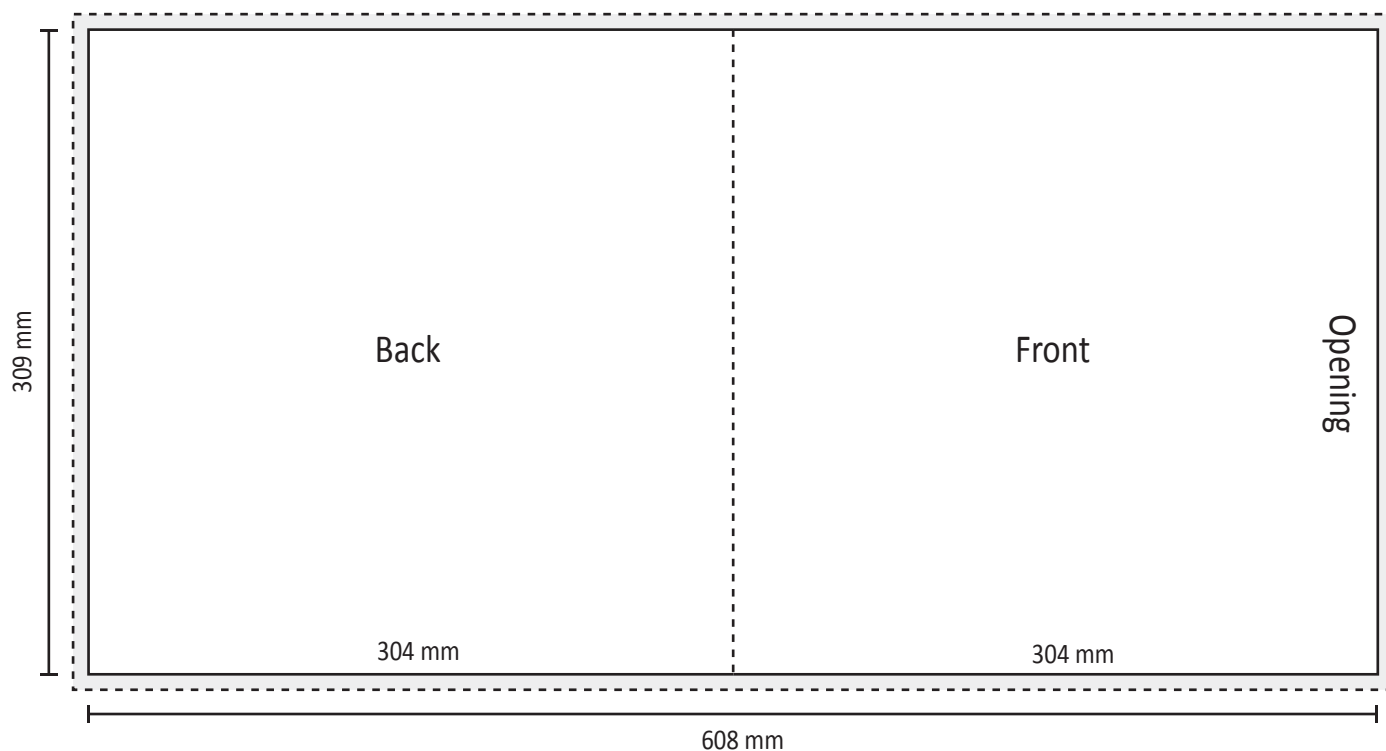
handle with care

309 mm

Back

Front

Opening

304 mm

304 mm

608 mm

Format: 304 x 309 mm
Pages: 1
Bleed: 3 mm

Documentsize: 608 x 309 mm
Documentsize incl. bleed: 614 x 315 mm
PDF measures: 614 x 315 mm

handle with care

309 mm

Back

Front

Opening

304 mm

304 mm

608 mm

Format: 304 x 309 mm
Pages: 1
Bleed: 3 mm

Documentsize: 608 x 309 mm
Documentsize incl. bleed: 614 x 315 mm
PDF measures: 614 x 315 mm

LP Specifications
LP sleeve with 3 mm spine

| Back | Front | Opening |

312 mm

315 mm

315 mm

633 mm
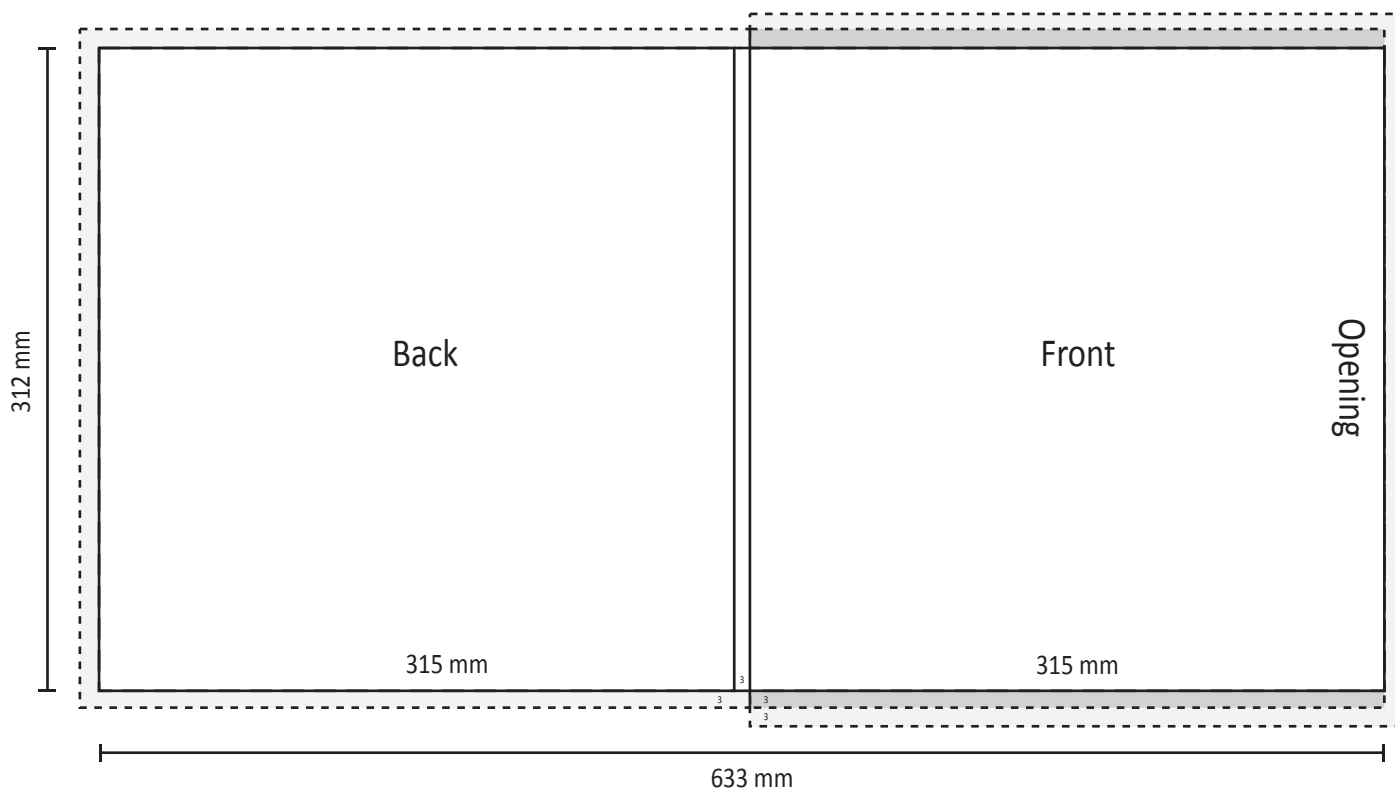
Format: 315 x 312 mm
Bleed: 3 mm

Documentsize: 633 x 318 mm
Documentsize incl. bleed: 639 x 324 mm
PDF measures: 639 x 324 mm

312 mm

Back

Front

Opening

315 mm

315 mm

635 mm
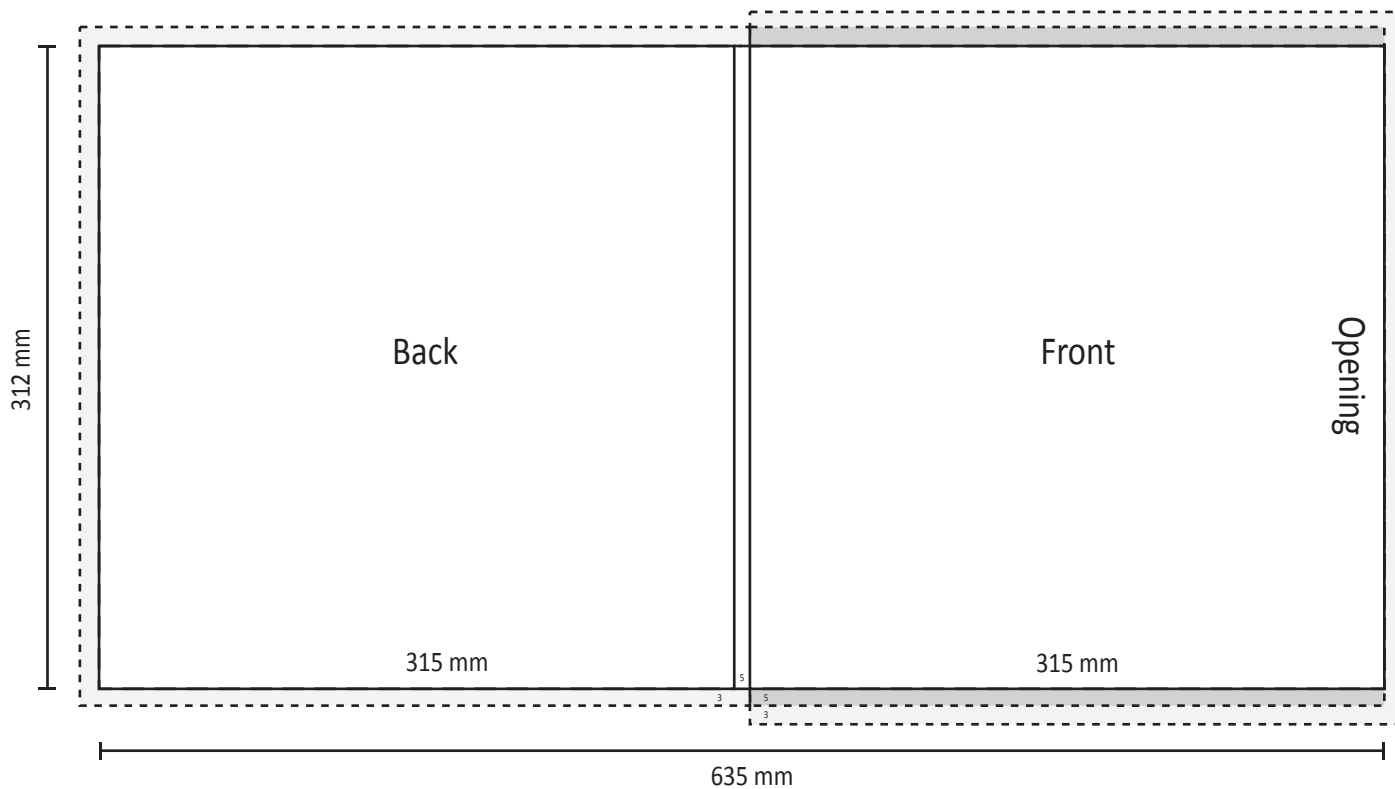
Format: 315 x 312 mm
Bleed: 3 mm

Documentsize: 635 x 322 mm
Documentsize incl. bleed: 641 x 328 mm
PDF measures: 641 x 328 mm

handle with | care
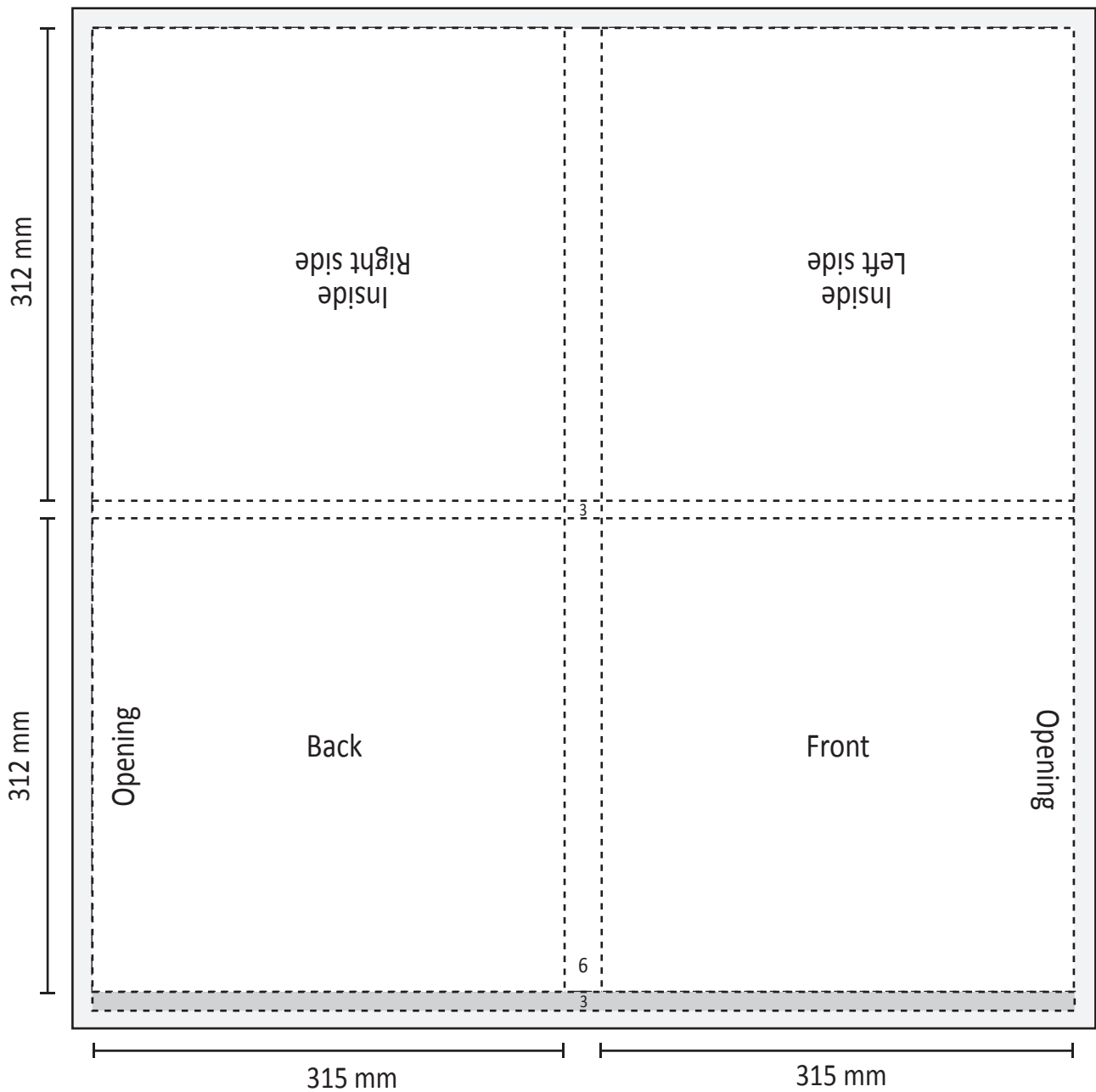
Back

315 mm

312 mm

Front

Opening

315 mm

637 mm
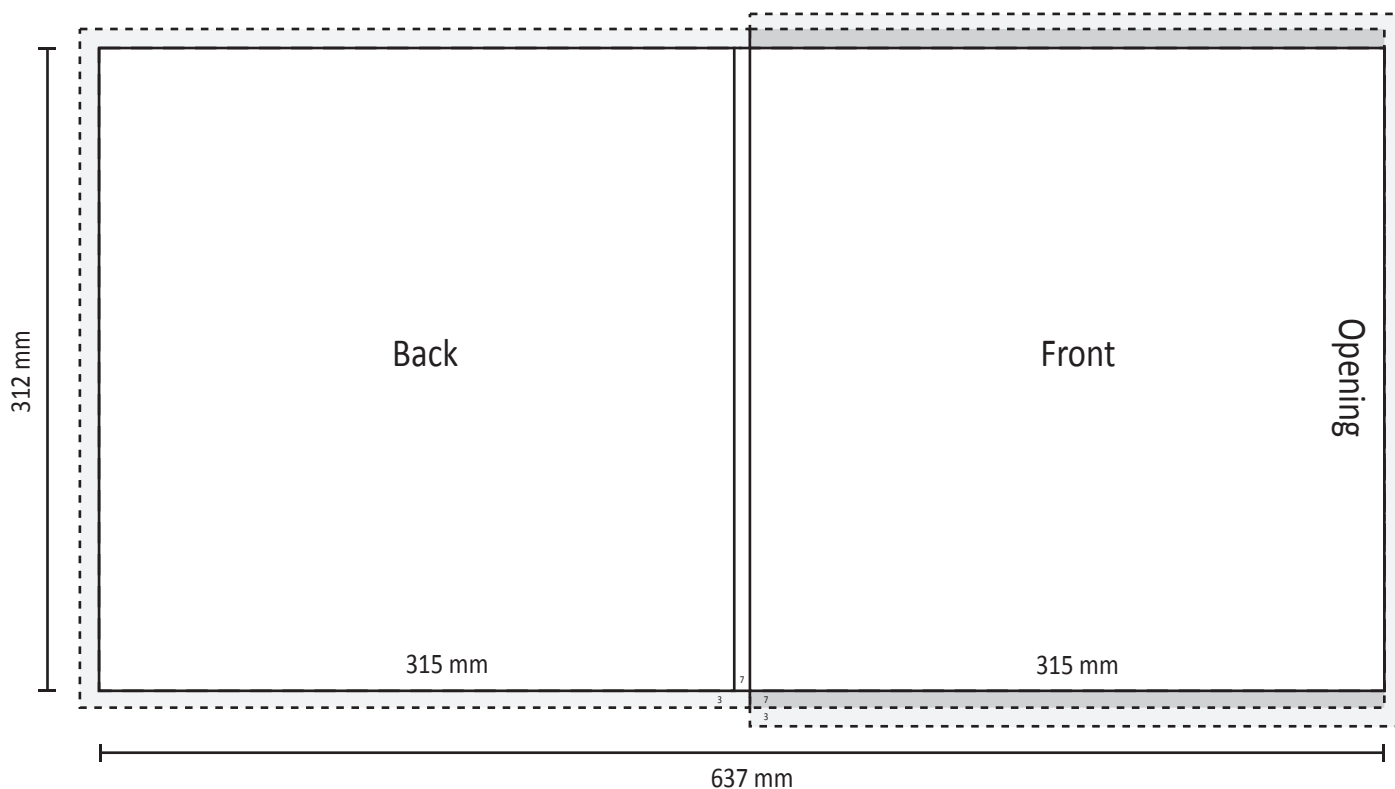
Format: 315 x 312 mm
Bleed: 3 mm

Documentsize: 637 x 326 mm
Documentsize incl. bleed: 643 x 332 mm
PDF measures: 643 x 332 mm

312 mm

312 mm

Inside
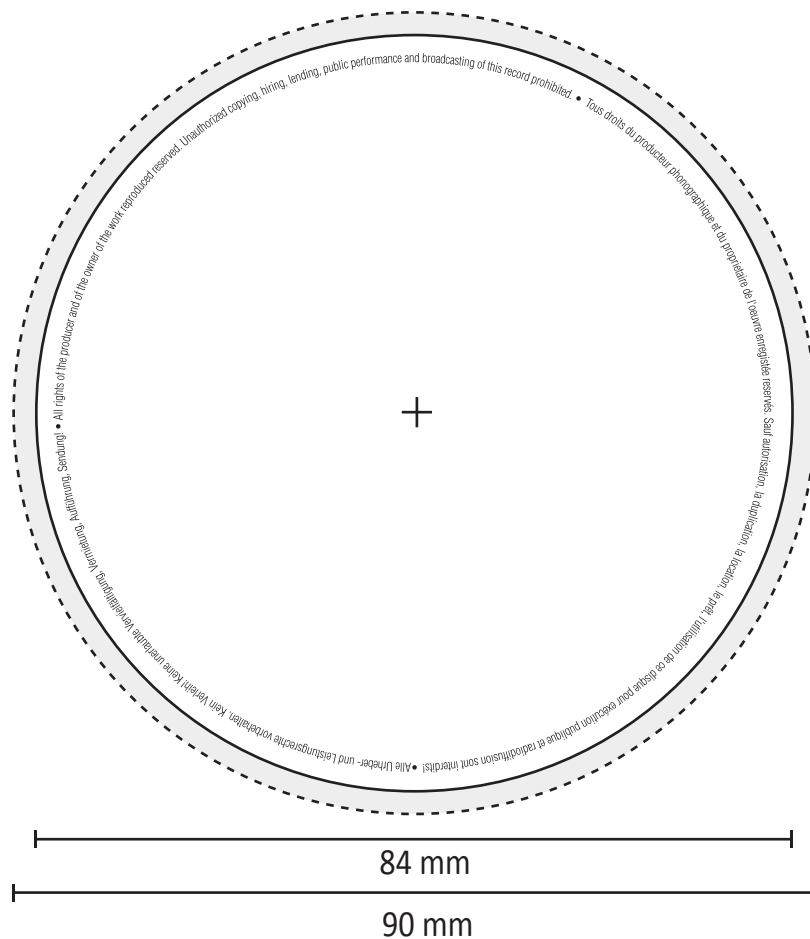Right side

Inside
Left side

Opening

Back

Front

Opening

3

6

3

315 mm

315 mm

Format: 315 x 312 mm
Pages: 1
Bleed: 3 mm

Documentsize: 636 x 630 mm
Documentsize incl. bleed: 642 x 636 mm
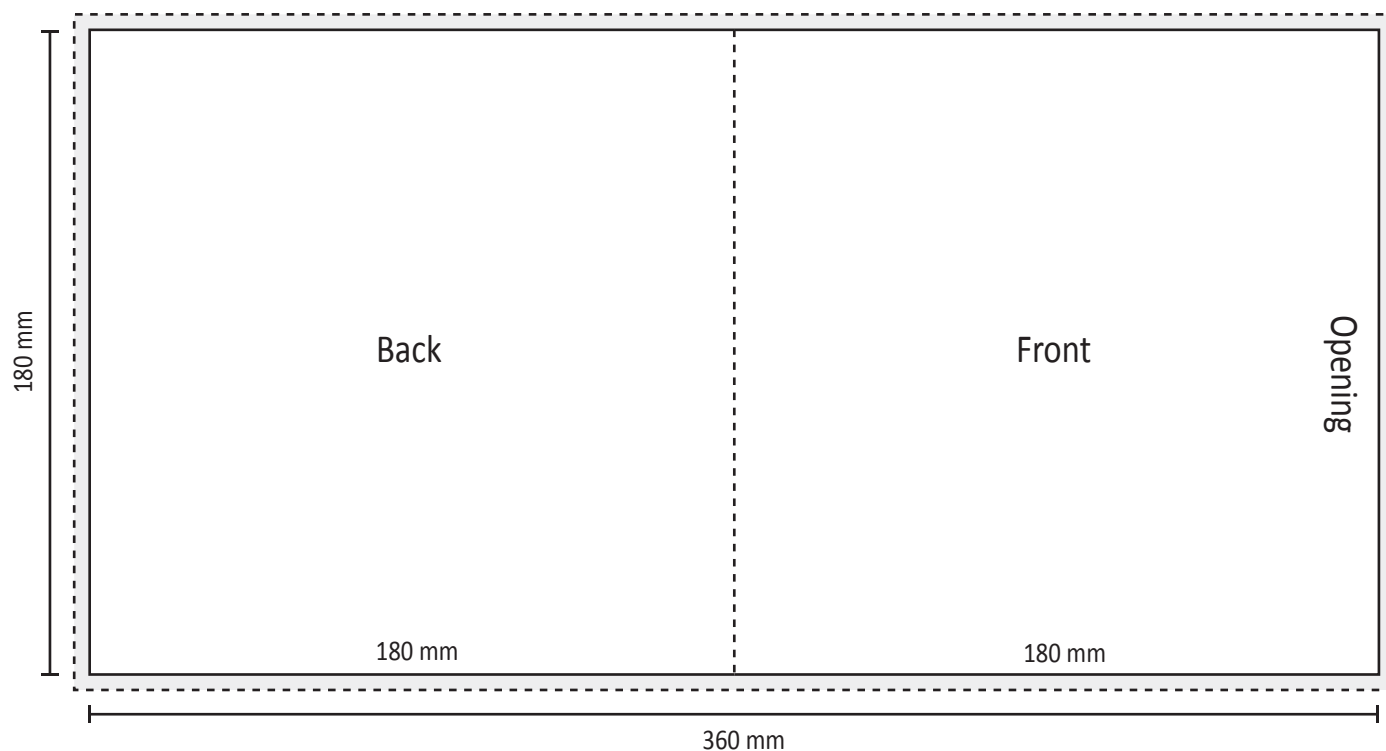PDF measures: 642 x 636 mm

handle with care

84 mm

90 mm

Format: 84 x 84 mm
Pages: 2
Bleed: 3 mm

Documentsize: 84 x 84 mm
Documentsize incl. bleed: 90 x 90 mm
PDF measures: 90 x 90 mm

Back	Front	Opening

180 mm

180 mm 180 mm

360 mm

Format: 180 x 180 mm
Pages: 1
Bleed: 3 mm

Documentsize: 360 x 180 mm
Documentsize incl. bleed: 366 x 186 mm
PDF measures: 366 x 186 mm

180 mm

Back

180 mm

Front

Opening

180 mm

360 mm

Format: 180 x 180 mm
Pages: 1
Bleed: 3 mm

Documentsize: 360 x 180 mm
Documentsize incl. bleed: 366 x 186 mm
PDF measures: 366 x 186 mm

handle with care

185 mm

Back

Front

Opening

185 mm

185 mm

370 mm

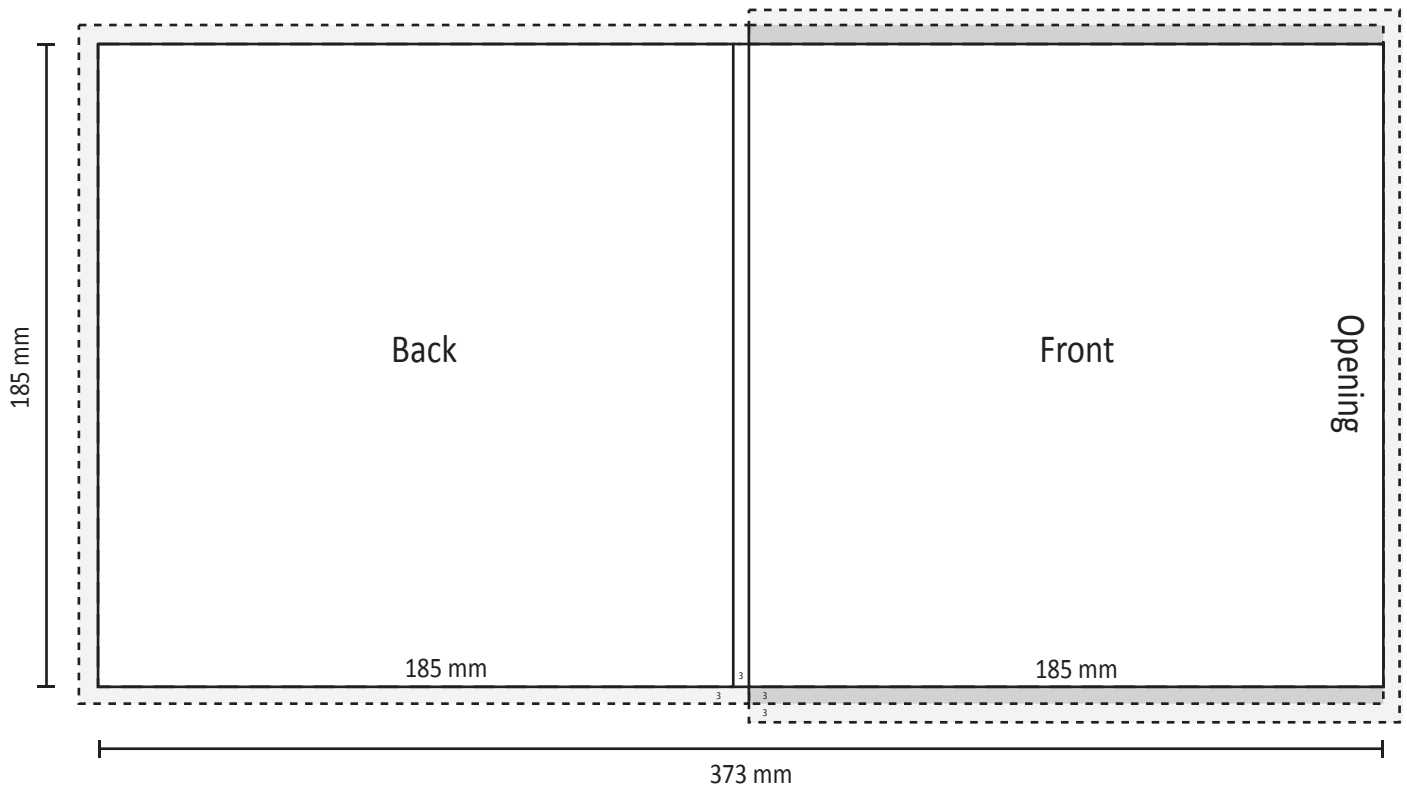Format: 185 x 185 mm
Pages: 1
Bleed: 3 mm

Documentsize: 370 x 185 mm
Documentsize incl. bleed: 376 x 191 mm
PDF measures: 376 x 191 mm

handle with | care

LP Specifications
LP 7" sleeve with 3 mm spine
Opening beside

Back

Front

Opening

185 mm

185 mm

185 mm

373 mm

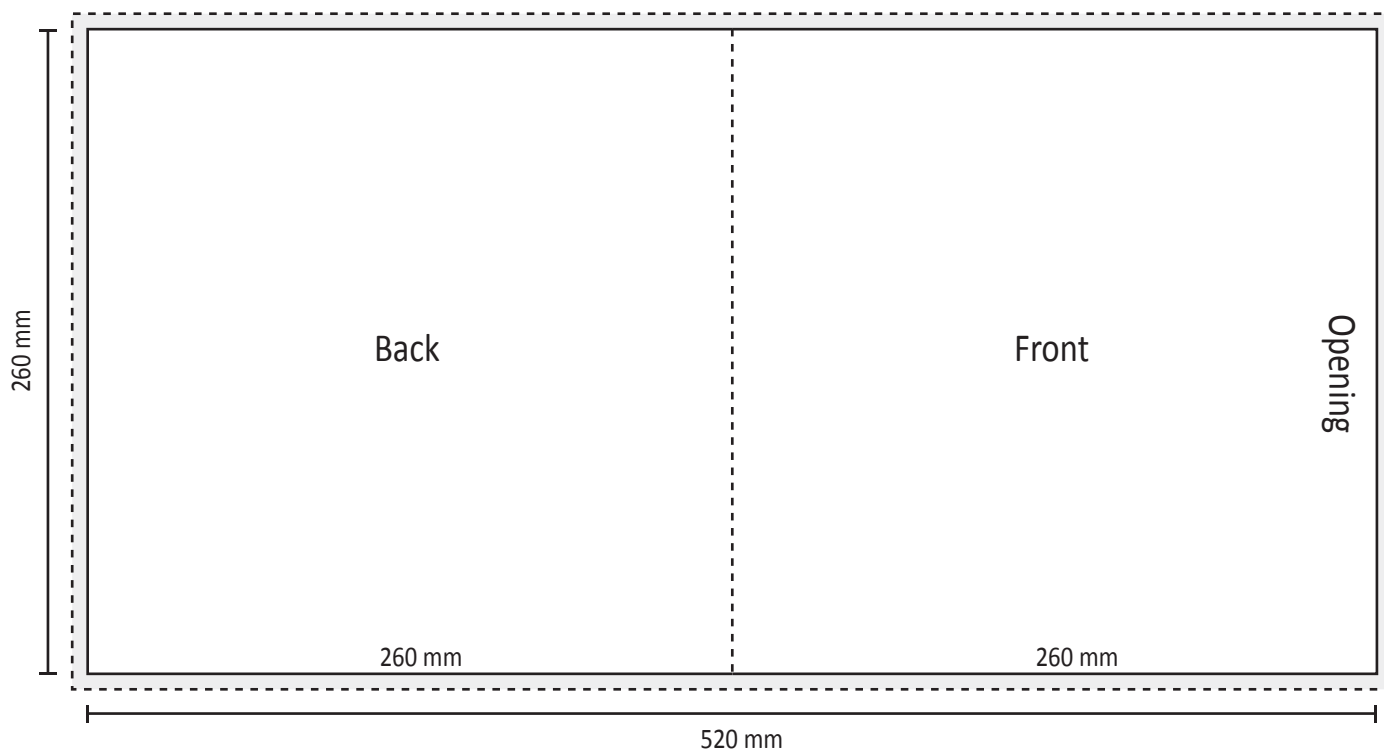Format: 185 x 185 mm
Pages: 1
Bleed: 3 mm

Documentsize: 373 x 191 mm
Documentsize incl. bleed: 379 x 197 mm
PDF measures: 379 x 197 mm

handle with care

LP Specifications
LP 10" discobag
Opening beside

260 mm

Back

Front

Opening

260 mm
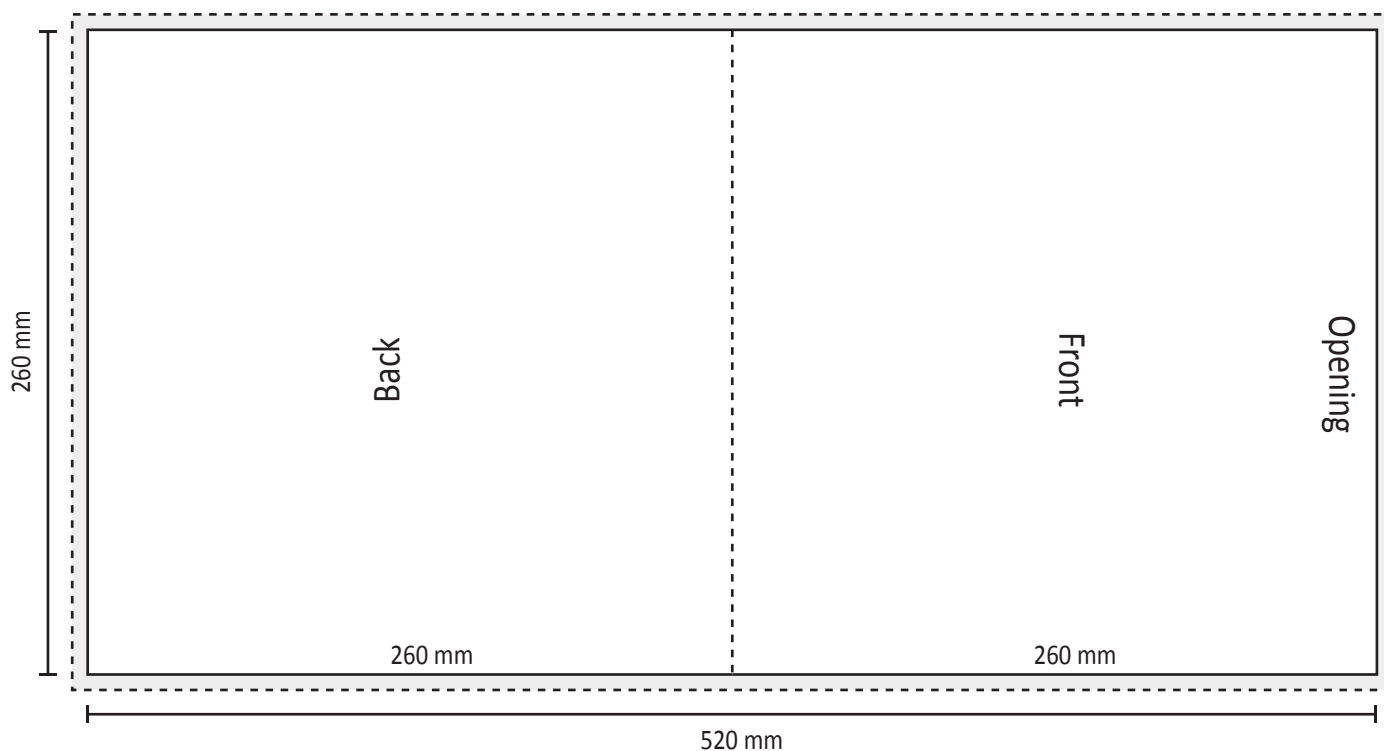
260 mm

520 mm

Format: 260 x 260 mm
Pages: 1
Bleed: 3 mm

Documentsize: 520 x 260 mm
Documentsize incl. bleed: 526 x 266 mm
PDF measures: 526 x 266 mm

LP Specifications
LP 10" discobag
Opening on top

Back

260 mm

260 mm

Front

Opening

260 mm

520 mm

Format: 260 x 260 mm
Pages: 1
Bleed: 3 mm

Documentsize: 520 x 260 mm
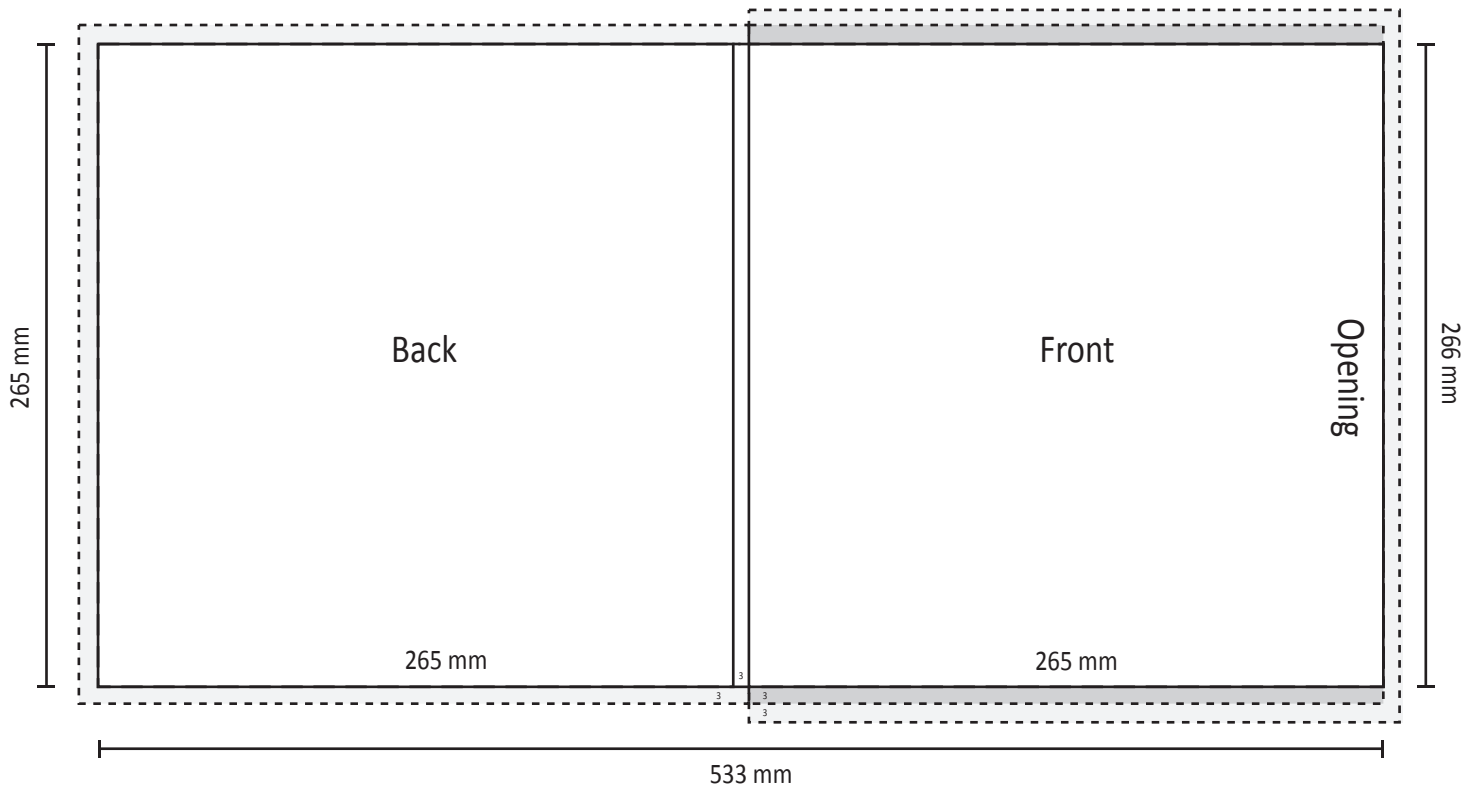Documentsize incl. bleed: 526 x 266 mm
PDF measures: 526 x 266 mm

LP Specifications
LP 10" sleeve with 3 mm spine
Opening beside
Specification innersleeve on request

Back

Front

Opening
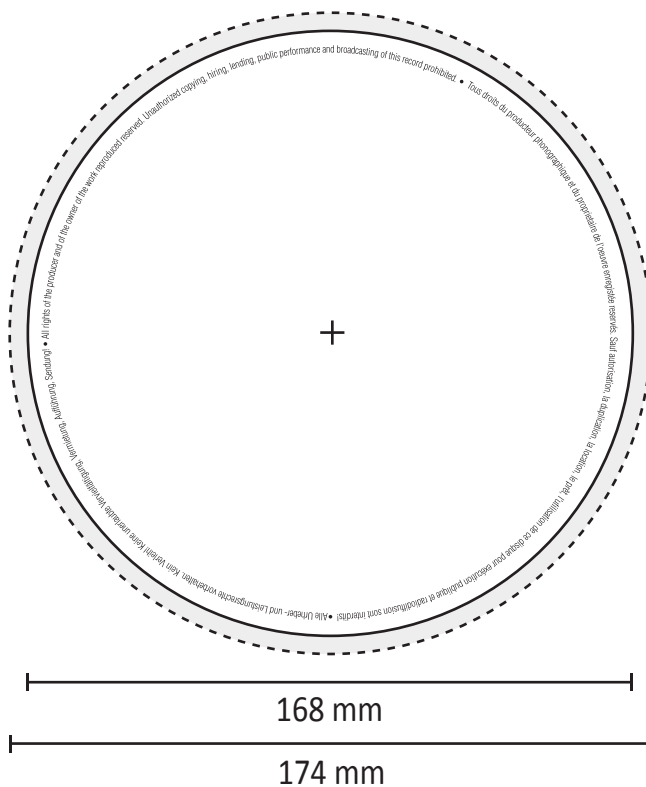
265 mm

266 mm

265 mm

265 mm

533 mm

Format: 265 x 266 mm
Pages: 1
Bleed: 3 mm

Documentsize: 533 x 272 mm
Documentsize incl. bleed: 539 x 278 mm
PDF measures: 539 x 278 mm
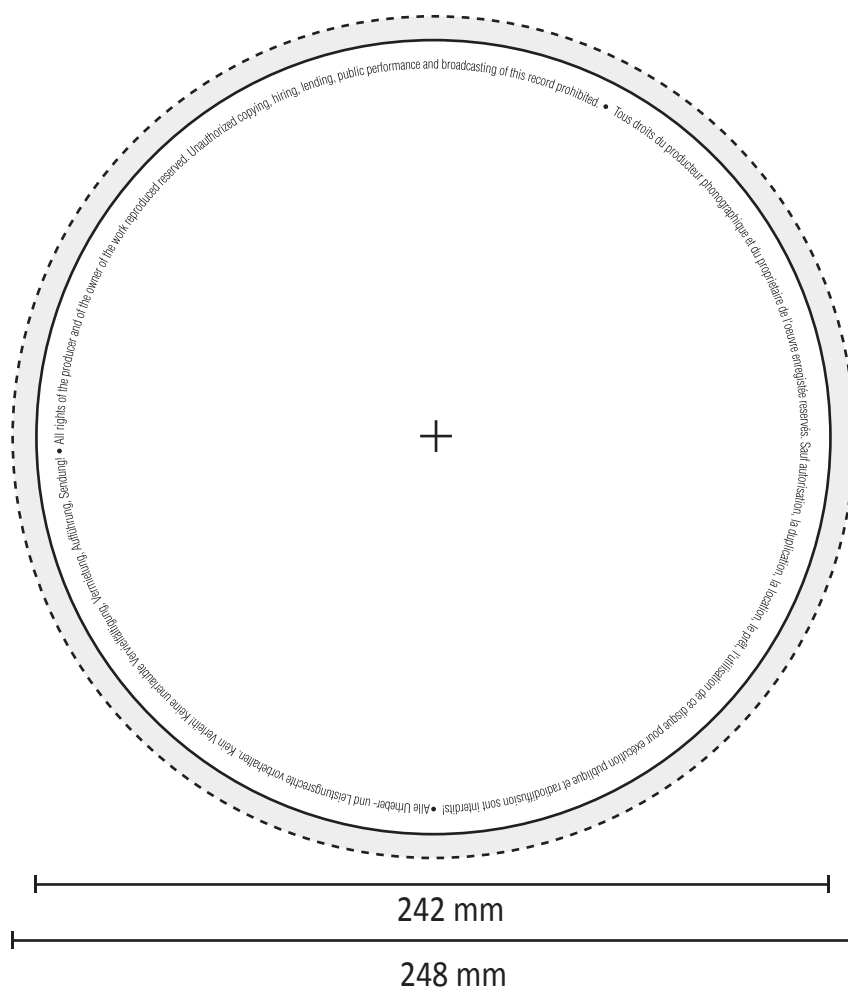
handle with care

168 mm

174 mm

Format: 168 x 168 mm
Pages: 2
Bleed: 3 mm

Documentsize: 168 x 168 mm
Documentsize incl. bleed: 174 x 174 mm
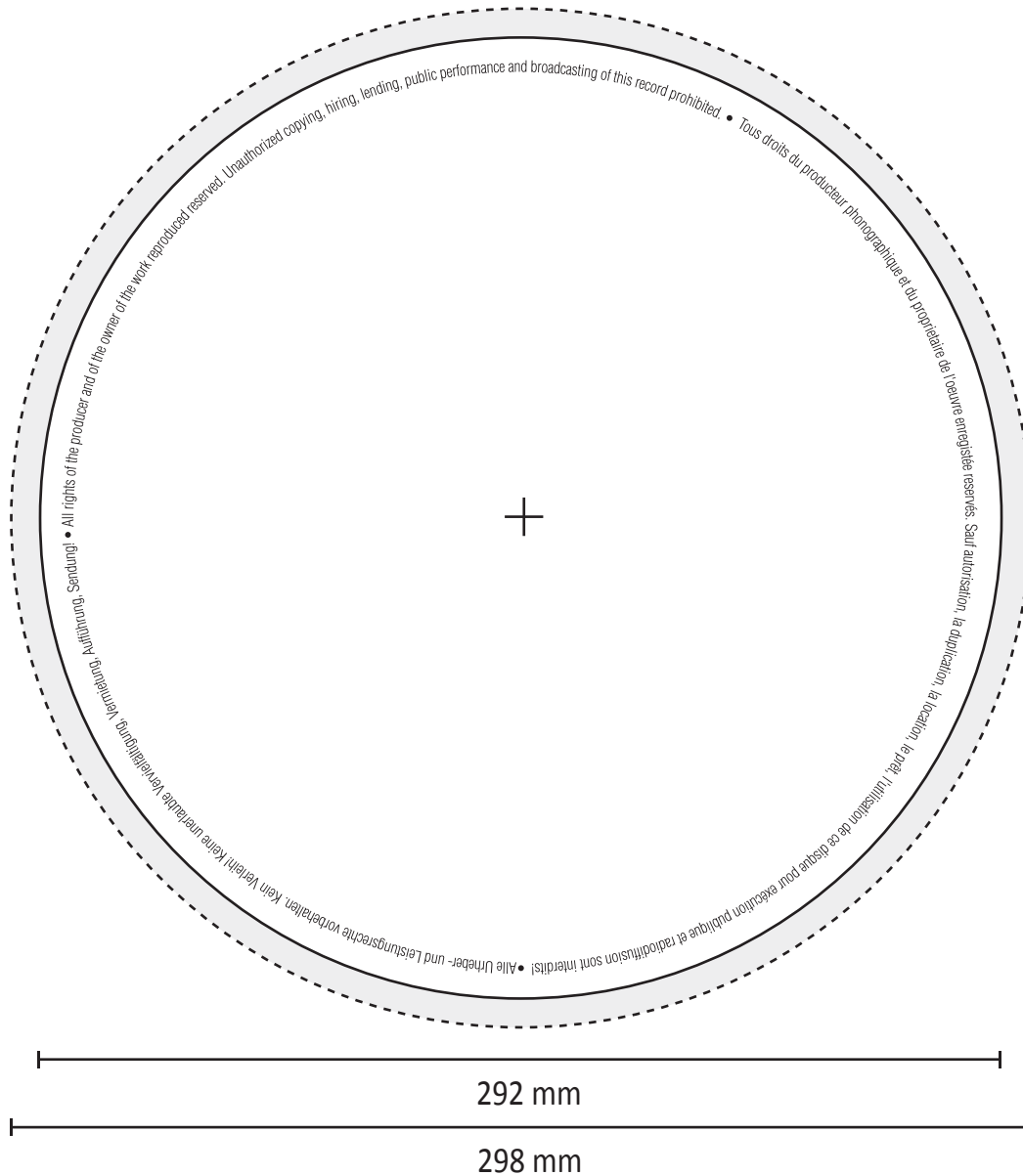PDF measures: 174 x 174 mm

handle with care

242 mm

248 mm

Format: 242 x 242 mm
Pages: 2
Bleed: 3 mm

Documentsize: 242 x 242 mm
Documentsize incl. bleed: 248 x 248 mm
PDF measures: 248 x 248 mm

LP Specifications
LP 12" picture

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292 mm

298 mm

Format: 292 x 292 mm
Pages: 2
Bleed: 3 mm

Documentsize: 292 x 292 mm
Documentsize incl. bleed: 298 x 298 mm
PDF measures: 298 x 298 mm