81:
$$\frac{1}{8+10} \left[\frac{1}{k^2 w_3^2} - \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} \right]$$

$$= \frac{1}{8+10} \left[\frac{1}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{e^{jkw_0(8+10)}}{k^2 w_3^2} \right]$$

$$= \frac{1}{8+10} \left[\frac{1}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{e^{jkw_0(8+10)}}{k^2 w_3^2} \right]$$

$$= \frac{2}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{e^{jkw_0(8+10)}}{k^2 w_3^2} - \frac{1}{k^2 w_3^2} \right]$$

$$= \frac{2}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{e^{jkw_0(8+10)}}{k^2 w_3^2} + \frac{1}{k^2 w_3^2} + \frac{e^{jkw_0(8+10)}}{k^2 w_3^2} + \frac{1}{k^2 w_3^2}$$

$$= \frac{2}{k^2 w_3^2} + \frac{j(\frac{8+10}{c_3})}{k^2 w_3^2} + \frac{1}{k^2 w_3^2} + \frac{1}{k$$