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## **Technical Document Distribution**

Brand: Korg Model DSS-1

Product: Digital Sampling-Keyboard

**Description:** Service Manual Dated: 1986

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DIGITAL SAMPLING SYNTHESIZER SERVICE MANUAL



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KORG®

# 1. SPECIFICATIONS

● KEYBOARD: C~C 61 Keys, Velocity, After Touch

• CONTROLLERS: Joystick (X Asix: OSC/VCF FC Bend, +Y Axis: OSC Modulation,

-Y Axis: VCF Modulation), Program Up Jack, Sustain Damper

Jack

CONFIGURATION:
 8 Voices, 16 Oscillators, (2 Oscillators per Voice), 8 VCF

Modules, 8 VCA Modules

• SOUND SOURCES: Waveforms Obtained by Sampling, 128 Harmonic Synthesis, or

"Drawing" can be edited, assigned to sections of the keyboard and looped. 12-bit quantization. Sampling Frequencies and Times: 16KHz, 16s, 24KHz, 11s, 32KHz, 8s, 48KHz, 5.5s (can be used together as one sound source), Number of Keyboard Split

Points: Up to 16

• NUMBER OF SOUND SOURCES: Up to 16 in internal wave RAM, Up to 120 per Disk

• EFFECTS: Digital Delay ×2, Equalizer HIGH & LOW (All Programmable)

• NUMBER OF PROGRAMS: 32 in memory, 128 on disk

BUILT-IN DISK DRIVE: Takes 3.5-inch, Double Sided, Double Density (1MB unformatted)

Floppy Disks, 770K PCM Data Storage Capacity per Disk

• SUPPLIED ACCESSORIES: Floppy Disks ×4, AC Power Cord

● **DIMENSIONS:** 1171 (W) × 436 (D) × 123 (H) mm

● **WEIGHT**: 18.5kg

• OPTIONS: PS-1 PEDAL SWITCH, PS-2 PEDAL SWITCH, TWC-030 TWIN

CABLE (3m), DS-1 DAMPER SWITCH, KH-1000 DYNAMIC STEREO HEADPHONES, HC-DSS HARD CASE, MIDI CABLE (7m/10m/12m), MF-2DD MICRO FLOPPY DISKS, SOUND

PROGRAM LIBRARY

# 2. ERROR MESSAGES

Message	Meaning
Drive Not Ready./ Set Disk or CANCEL	There is no disk set in the drive. To cancel, hold down the CANCEL key for two seconds or more.
UNFORMATED/	The disk in the drive has not been formatted for the DSS-1. You must format the disk in the DSS-1 in order to use it in this drive.
PROTECTED! (HARD)	Format, save, and delete functions can not be carried out because the disk's write protect tab is in the protect or write disable (read only) position. Reset the tab to the write enable (read/write) position. Then try again.
PROTECTED! (SOFT)	The disk is set to the write protect mode, so you can not perform save or delete operations. Use disk utility mode F1 to reset the protection, then try again.
DISK FULL!	Free area on the disk is insufficient to store the sounds or multisounds that you are trying to save. Or, the save procedure will cause the number of sounds and multisounds to exceed the limits of the disk. In either case, you can delete sounds or multisounds from the disk to make space, or you can save to a different disk.
SYSTEM Incompleted	An incomplete system has been loaded because a multisound or multisounds that were supposed to be in the system were not found on the disk. Check the relationships (dependencies) between the programs and multisounds.  This message may appear also if there is a data error in the MIDI parameters or multisound list. Refer to the DATA ERROR message.

Message	Meaning
NO M.SNDS EXIST	There are no multisounds in the system. In other words, the system has not been finished.
NO SOUNDS	There is not a single sound on the disk.
NO M.SNDS	There is not a single multisound on the disk.
NO FILE!	The multisound or sound that you tried to get does not exist on that disk.
DATA ERROR	Data written or read from disk is garbled and meaningless.  Most data errors are caused by dirt on the disk or damage to the disk. This problem also occurs if the disk and the drive are not very compatible or if the drive heads are dirty.  If this message appears when getting data, try taking out the disk, inserting it again, and then repeating the get procedure several times. If this message appears when saving data, there is a danger of corrupting other data on that disk, so use a new disk to save the data. Use the old disk for getting data only.  *To clean the heads, insert a commercially available dual sided head cleaning disk and perform the sound directory function two or three times.

# 3. MIDI IMPLEMENTATION

#### **ITRANSMITTED DATA**

#### 1-1 CHANNEL MESSAGES

STATUS	SECOND	THIRD	DESCRIPTION
1000 nnnn	Okkk kkkk	0100 0000	Note Off
			kkk kkkk=36-96 (NO KEY TRANSPOSE) =30-101 (KEY TRANSPOSE)
1001 nnnn	Okkk kkkk	0vvv vvvv	Note On
			kkk kkkk=36-96 (NO KEY TRANSPOSE) =30-101 (KEY TRANSPOSE)
			www=14-127 (7 bit resolution)
1011 nnnn	0000 0001	0vvv vv00	OSC Modulation
1			vvv vv00 =0-124(5 bit resolution)
1011 nnnn	0000 0010	0vv vv00	VCF Modulation
			vvv vv00 =0-124(5 bit resolution)
1011 nnnn	0100 0000	0000 0000	Damper Off
1011 nnnn	0100 0000	0111 1111	Damper On
1100 nnnn	Оррр рррр		Program Change
			ppp pppp=0-127
IIOI nnnn	0vvv vvv0		Channel Pressure (After-Touch)
	1		vvv vvv0=0-126(6 bit resolution)
1110 nnnn	0000 0000	Obbb bbbb	Pitch Bender Change
			bbb bbbb=0-127 (7 bit resolution)

- ★ nnnn=channel numbers 0 to 15
- ★ 0kkk kkkk note number

If key transpose is used, then the transmitted note number is the transposed value (regular note range of 36 to 96 minus up to 6 or plus up to 5.

★ Oppp pppp: program number Program numbers are represented on the display by system programs according to this chart.

	Progran number		Program number	Display	Program number		Program number
SYSA P01→ SYSA P02→ : SYSA P31→ SYSA P32→	0    - 	SYSB P01- SYSB P02- : : SYSB P31- SYSB P32-	• 33 • 62	SYSC P01- SYSC P02- SYSC P31- SYSC P32-	65 : 94	SYSD P01- SYSD P02- SYSD P31- SYSD P32-	• 97 • 126

#### 1-2 SYSTEM EXCLUSIVE MESSAGES (1)DEVICE ID

BYTE	DESCRIPTION
1111 0000 0100 0010	Exclusive Status KORG ID 42H
0011 nnnn 1101 0000	Format ID 3nH(n=ch) DSS-I ID 0BH
1111 0111	EOX

#### (2)DSS-1 SYSTEM EXCLUSIVE MESSAGES

BYTE	DESCRIPTION
1111 0000	Exclusive Status
0100 0010	KORG ID 42H
0011 nnnn	Format ID 3nH (n=ch)
0000 1011	DSS-I ID OBH
Offf fiff	Function ID
Oddd dddd	See 3
0ddd dddd	
1111 0111	~ \\E0X\

#### NOTE: FUNCTION ID

42H (Mode Data) 45H (Multi Sound List) 44H (Multi Sound Parameter Dump) 43H (PCM Data Dump) 46H (Program Name List) 40H (Program Parameter Dump) 23H(Data Load Completed) 24H(Data Load Error) 21H(Write Completed) 22H(Write Error)

#### **2RECOGNIZED RECEIVE DATA**

#### 2-1 CHANNEL MESSAGES

STATUS	SECOND	THIRD	DESCRIPTION
1000 nnnn	Okkk kkkk	Oxxx xxxx	Note Off
			velocity will be ignored.
1001 nnnn	Okkk kkkk	0vvv vvvv	Note On
			vvv vvvv=1-127 (7 bit resolution)
1001 nnnn	0kkk kkkk	0000 0000	Note Off
naan 1101	0000 0001	0000 0000	OSC Modulation
			vvv vvvv=0-127 (7 bit resolution)
1011 nnnn	0000 0010	0000 0000	VCF Modulation
			vvv vvvv=0-127 (7 bit resolution)
tott nnnn	0000 0111	Ovvv vyvv	Volume
		I ~ ( )	vvv vvvv=0-127 (7 bit resolution)
1011 nnnn	0100 0000	Ovvv vvvv	Damper Off
			vvv vvvv=0-63
1011 nnnn	0100 0000	Ovvv vvvv	Damper On
			vvv vvvv=64-127
IOII nnnn	011111010	0000 0000	Local Control Off
IOII nnnn	010 1110	OTHER	Local Control On
1011 nnnn /	/0111 1011 /	\0000 0000	All Notes Off
IOII annn	01111100	0000 0000	Omni Mode Off
1011 nnnn \	0111 1101	0000 0000	Omni Mode On
I I OO nnnn	Орор рррр	/	Program Change
I I O I anon	Ovvv vvvv		Channel Pressure (After-Touch)
			vvv vvvv=0-127 (7 bit resolution)
I I I O nnon	0xxx xxxx	Obbb bbbb	Pitch Bender Change
			LSB will be ignored.

- Mode messages are received only on the specified channel even if OMNI is on/
- \* 0kkk kkkk = 0 to 127: note number
- \* Sppp pppp = 0 to 127: program number

The MIDI mode function 2 program change mode settings affect received program numbers as shown in this chart.

Program change mode program number	MODEI	MODE2	MODE3	OFF
0-31	SYS A 1-32	SYS C 1-32	Current 1-32	No Change
32-63	SYS B 1-32	SYS D 1-32	Current 1-32	No Change
64-95	SYS C 1-32	SYS A 1-32	Current 1-32	No Change
96-127	SYS D 1-32	SYS B 1-32	Current 1-32	No Change

#### 2-2 SYSTEM REAL TIME MESSAGE

BYTE	DESCRIPTION
1111 1110	Active Sensing

#### 2-3 SYSTEM EXCLUSIVE MESSAGES

#### (1)DEVICE ID REQUEST

BYTE	DESCRIPTION
0000 1111	Exclusive Status
0100 0010	KORG ID 42H
0100 nonn	Format ID 4nH(n=ch)
1111 0111	EOX

#### (2)DSS-1 SYSTEM EXCLUSIVE MESSAGES

BYTE	DESCRIPTION	
1111 0000	Exclusive Status	
0100 0010	KORG ID 42H	
0011 nnnn	Format ID 3nH(n=ch)	
0000 1011	DSS-I ID 0BH	
Offf ffff	Function ID	
Oddd dddd	See 3	
1		
Oddd dddd	Fav	
1111 0111	EOX	

#### NOTE: FUNCTION ID

12H (Mode Request)

13H (Play Mode Request)

16H (Multi Sound List Request)

45H (Multi Sound List) 15H (Multi Sound Parameter Request) 44H (Multi Sound Parameter Dump)

14H (PCM Data Request)

43H (PCM Data Dump) 17H (Program Name List Request) 10H (Program Parameter Request)

40H (Program Parameter Dump)

41H (Program Parameter Change) HH (Write Request)

#### 3DSS-1 SYSTEM EXCLUSIVE FORMAT

#### 1. MODE REQUEST (FUNCTION ID = 12, RECEIVE ONLY)

FORMAT	DESCRIPTION
F0 42 3n 0B 12 F7	Mode Request

#### 2. MODE DATA (FUNCTION ID = 42, TRANSMIT ONLY)

FORMAT	DESCRIPTION
F0 42 3n 0B 42	Mode Data Header
aa (1 byte)	Mode Data (NOTE I)
F7	EOX

#### NOTE 1: MODE DATA

00 (PLAY MODE)

01 (SAMPLE MODE) 02 (EDIT SAMPLE MODE) 03 (CREATE WAVE FORM MODE)

04 (MULTI SOUND MODE)

05 (MIDI MODE)

06 (SYSTEM MODE)

07 (DISK UTILITY MODE)
08 (PROGRAM PARAMETER MODE)

#### 3. PLAY MODE REQUEST (FUNCTION ID = 13, RECEIVE ONLY)

FORMAT	DESCRIPTION
F0 42 3n 0B 13 F7	Play Mode Request

#### 4. MULTISOUND LIST REQUEST (FUNCTION ID = 16, RECEIVE ONLY)

FORMAT	DESCRIPTION
F0 42 3n 0B 16 F7	Multi Sound List Request

#### 5. MULTISOUND LIST (FUNCTION ID = N45, SAME FOR TRANSMIT AND RECEIVE)

FOR	MAT	DESCRIPTION
F0 42 3n 0B	45 (  byte)	Multi Sound List Header Number of Multi Sounds
pppp	(14 bytes)	Multi Sound   Data (NOTE I)
cc·····cc ss F7	( 4 bytes) (  byte)	Last Multr Sound Data Check Sum (see 4 - (3)) EOX

#### NOTE 1: MULTI SOUND DATA

FOR	RMAT	DESCRIPT	TION
dddd	(8 bytes)	Multi Sound Name	(see <u>4</u> -(4))
eeee	(6 bytes)	Multi Sound Length	

#### 6. MULTISOUND PARAMETER REQUEST (FUNCTION ID = 15, RECEIVE ONLY)

FORMAT		DESCRIPTION	
F0 42 3n 0B 15 aa ( F7	l byte)	Multi Sound Parameter Request Header Multi Sound No I EOX	

#### 7. MULTISOUND PARAMETER DUMP (FUNCTION ID = 44, SAME FOR TRANSMIT AND RECEIVE)

FOR	MAT	DESCRIPTION  Multi Sound Parameter Dump Header	
F0 42 3n 0B 4	14		
aa	(1 byte)	Multi Sound No - I	
bbbb	(8 byte)	Mult Sound Name (see 4 - (4))	
ecec	(6 byte)	Multi Sound Length	
dd	(I byte)	(bit7~6:Q1 (Loop On) 00 (Loop Off)	
	•	bit5~bit0: Number of Sounds	
ee	(I byte)	Max Interval (NOTE I)	
ff ·····ff	(36 bytes)	Sound Parameter (NOTE 2)	
:	1 //		
gggg	(36 bytes)	Last Sound Parameter	
SS	(1 byte)	Check Sum (see 4 - (3))	
F7		EOX	

#### NOTE 1: MAX INTERVAL

Sets maximum value obtained with following formula. (The lower 7 bits of the twos complement.)

(Top key) -	(Org koy) + (- 12 (16kHz)
	- 7 (24kHz)
/ 7	( ) F (401.1 L)

#### NOTE 2: SOUND PARAMETER

FOR	MAT	DESCRIPTION
hh  II  II  II  II  II  II  II  II  II	(  byte) (  bytes)	Top Key (MIDI Note No.) Orginal Key (MIDI Note No.) Relative Tune I (-63) ~ 127 (+63) Relative Level (1~64) Relative Outoff (1~64) Sound Word Length Sound Start Address (see[4]~(5)) Sound Length Loop Start Address (see[4]~(5)) Loop Length bit7~6:00 (Transpose), 01 (Non Transpose) bit5~bit0:Sampling Frequency 0 (32KHz) 1 (24KHz) 2 (16KHz) 3 (48KHz)
		0 (30131 12)

#### 8. PCM DATA REQUEST (FUNCTION ID = 14, RECEIVE ONLY)

FOR	MAT	DESCRIPTION	
F0 42 3n 0B	(6 bytes)	PCM Data Request Header Start Address (Adsolute)	
bb····· bb F7	(6 bytes)	Last Address + I (Absolute) EOX	

#### 9. PCM DATA DUMP (FUNCTION ID = 43, SAME FOR TRANSMIT AND RECEIVE)

FOR	MAT	DESCRIPTION	
F0 42 3n 0B	43	PCM Data Dump Header	
aa·····aa	(6 bytes)	Start Address (Absolute)	
pp pp	(6 bytes)	Last Address + I (Absolute)	
oc ·····oc	(2 bytes)	PCM Data of Start Address (see4-(2))	
dd ····dd	(2 bytes)	PCM Data of Last Address	
ss		Check Sum (see 4 -(3))	
F7		EOX	

#### 10. PROGRAM NAME LIST REQUEST (FUNCTION ID = 17, RECEIVE ONLY)

FORMAT	DESCRIPTION	
F0 42 3n 0B 17 F0	Program Name List Request	

#### 11. PROGRAM NAME LIST (FUNCTION ID = 46, TRANSMIT ONLY)

FORMAT	DESCRIPTION
F0 42 3n 0B 46  aa·····aa (8 byte  : bb·····bb (8 byte	
F7	EOX

#### 12. PROGRAM PARAMETER REQUEST (FUNCTION ID = 10, RECEIVE ONLY)

FORMAT	DESCRIPTION	
F0 42 3n 0B 10	Program Parameter Request Header	
aa (1 byte)	Program No I (0~31)	
F7	EOX	

#### 13. PROGRAM PARAMETER DUMP (FUNCTION ID = 40, TRANSMIT, RECEIVE)

FORMAT		DESCRIPTION	
F0 42 3n 0B 40 aa·· aa (bb·· bb F7	(80 bytes) (8 bytes))	Program Parameter Dump Header Program Parameter (see4 -(6)) Program Name (receive time only) EOX	

#### \* Program Name not sent.

#### 14. PROGRAM PARAMETER CHANGE (FUNCTION ID = 41, RECEIVE ONLY)

FORMAT	DESCRIPTION		
F0 42 3n 0B 41 aa (1 byte) bb(bb) (1 – 2bytes) F7	Program Parameter Change Header Parameter No (0 ~77) (see.4 ~(6)) Parameter Value EOX		

#### ★ 2 bytes for params 46, 52.

#### 15. WRITE REQUEST (FUNCTION ID = 11, RECEIVE ONLY)

FORMAT		DESCRIPTION
F0 42 3n 0B 11 aa F7	(I byte)	Write Request Header Write Program No – (0~31)

#### 16. WRITE COMPLETED (FUNCTION ID = 21, SEND ONLY)

FORMAT	DESCRIPTION
F0 42 3n 0B 21 F7	Write Completed

#### 17. WRITE ERROR (FUNCTION ID = 22, SEND ONLY)

•	
FORMAT	DESCRIPTION
F0 42 3n 0B 22 F7	Write Error

#### 18. DATA LOAD COMPLETED (FUNCTION ID = 23, SEND ONLY)

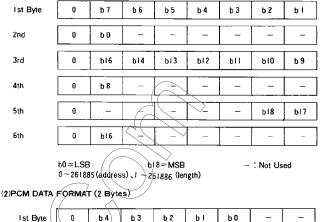
FORMAT	DESCRIPTION
F0 42 3n 0B 23 F7	Data Load Completed

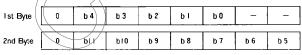
#### 19. DATA LOAD ERROR (FUNCTION ID = 24, SEND ONLY)

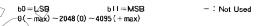
FORMAT	DESCRIPTION	
F0 42 3n 0B 24 F7	Data Load Error	

#### 4 DATA FORMAT REFERENCE

(1)ADDRESS, LENGTH DATA FORMAT(6 Bytes)







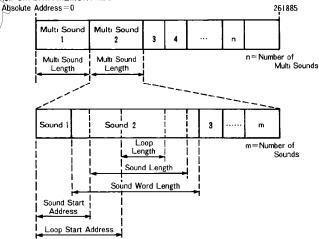
#### (3)CHECK SUM (1 Byte)

Lower 7-bits of sum of data after function ID to before check sum.

#### (4)NAME FORMAT(8 bytes)

1st byte = 1st character; 8th byte = 8th character. All characters must be 7-bit ASCII in the range of 20H to 7FH, excluding 22H, 2AH, and 3FH.

#### (5)PEM DATA MEMORY MAP



- \* The multisound parameter SOUND START address and LOOP START address values are different from those displayed by the DSS-1. They are rather the relative address values from the starting address.
- \* Absolute addresses are used in the PCM data dump.

#### (6)DSS-1 PROGRAM PARAMETER MAP

PROGRAM PARAME	TER	PARAMETER No (NOTE 1)	OFFSET (NOTE 1)	VALUE RANGE (DECIMAL)
OSC   MIX RATIO	(F14)	0	0	0~100(NOTE 2)
OSC 2 MIX RATIO	(F14)	1	ı	0~100 (NOTE 2)
AUTO BEND INTENSITY	(F19)	2	2	0~127
NOISE LEVEL	(F21)	3	3	0~63
VCF MODE	(F31)	4	4	0 (12dB) 1 (24dB)
VOF EG POLARITY	(F31)	5	5	0(-)
VCF CUTOFF	(F32)	6	6	0-127
VCF EG INTENSITY	(F32)	7	7	0-63
VCF RESONANCE	(F33)	8	8	0~63
VOF KBDTRACK	(F33)	9	9	0~63
VCF MG-FREQUENCY	(F34)	10	10	0~63
VCF MG-DELAY	(F34)	. 11	11	0~63
VCF MG-INTENSITY	(F34)	12	12	0~63
VCF EG-ATTACK	(F35)	13	13	0~63
VCF EG-DECAY	(F35)	14	14	0~63
VCF EG-BREAK POINT	(F35)	15	15	0~63
VCF EG-SLOPE	(F35)	16	16	0~63
VCF EG-SUSTAIN	(F35)	17	17	0~63
VCF EG-RELEASE	(F35)	18	18	0~63
VCA DECAY KBDTRACK	(F37)	19	19	0-63 (0-63) 64-127 (0-63)
VCA TOTAL LEVEL	(F36)	20	20	0~63_
VOA EG-ATTACK	(F38)	21	21	0-63
VCA EG-DECAY	(F38)	22	22	0~63
VCA EG-BREAK POINT	(F38)	23	23	0-63
VCA EG-SLOPE	(F38)	24	24	0-63
VCA EG-SUSTAIN	(F38)	25	25 🔿	(0~63)
VOA EG-RELEASE		26	26	0~63
1/51 051/0		27	27/	0,763
A. BEND INTENSITY VEL SENS-	(F42)	28	28.	0~63
VCF CUT OFF VEL SENS		29	29	0~63
VEL SENS VOF EG ATTACK VEL SENS-		30 ^	30	0~63
VEL SENS- VCF EG DECAY VEL SENS		31	31	0~63
VEL SENS VCF EG SLOPE VEL SENS-		32	32	0~63
VEL SENS- VCA EG LEVEL VEL SENS-		33	33	0~63
VEL SENS- VEL SENS-		34	34	0~63
VEL SENS- VCA EG DECAY VEL SENS-		35	35	0~63
VCA EG SLOPE AFT TOUCH-		36	36	0~15
OSC MG INTENSITY		37	37	0~15
VCF (MG/CUTOFF		38	38	0 (MG)
VOF PARAMETER SLCT	(F 52)	38	38	i (CUTOFF)

PROGRAM PARAMETER	PARAMETER No. (NOTE 1)	OFFSET (NOTE 1)	VALUE RANGE (DECIMAL)
AFT TOUCH- VCA LEVEL (F53)	39	39	0~15
JOYSTICK PITCH BEND RANGE (F61)	40	40	0~12
JOYSTICK VCF SWEEP (F62)	41	41	0 (OFF) I (ON)
EQUALIZER TREBLE (F65)	42	42	0~12(-4~+8)
EQUALIZER BASS (F65)	43	43	0~12(-4~+8)
DDL MG-A FREQ (F71)	44	44	0~63
DDL MG-B FREQ (F71)	45 📈 🤇	45	0 63
(LOW)	46	46	0~500(NOTE 3)
DDL-I TIME (F8I) (HIGH)	46	47	0~500(NOTE 3)
DDL-I FEEDBACK (F82)	47	48	015
DDL-I EFFECT LEVEL (F83)	48	49	0~15
DDL-I MG-A INTENSITY (F84)	49	50	0~63
DDL-I MG-B INTENSITY (F84)	50	51	0~63
DDL-2 INPUT SELECT (F91)	51	52	0(DIRECT) 1(DDL-1)
(LOW)	<u></u>	53	
DDL-2 TIME (F92)	52	54	0~500(NOTE 3)
DDL-2 FEEDBACK (F93)	53	55	0~15
DDL-2 EFFECT LEVEL (F94)	54	56	0~15
DDL-2 MG-AUNTENSITY (F95)	55	57	0~63
DDL-2 MG-B INTENSITY (F95)	56	58	0~63
MOD. INVERT SW <sup>(F96)</sup>	57	59	0 (NORMAL) I (INVERT)
OSC MULTI SOUND No (F12)	58	60	0~15(1~16)
OSC 2 MULTI SOUND No (F13)	59	61	0~15(1~16)
MAX OSC BEND RANGE	60	62	0~12(NOTE 4)
SYNC MODE SW (FI6)	61	63	0(0FF) 1(0N)
D/A RESOLUTION (F16)	62	64	0 (6 bits) 1 (7 bits) 2 (8 bits) 3 (10 bits) 4 (12 bits)
OSC   OCTAVE (FII)	63	65	0(16') 1(8') 2(4')
OSC 2 OCTAVE (F11)	64	66	0( 6')   (8')   2(4')
OSC 2 DETUNE (F15)	65	67	0~63
OSC 2 INTERVAL (F15)	66	68	0~11
OSC MG SELECT (F17)	67	69	0 (OFF) 1 (OSC 1) 2 (OSC 2) 3 (BOTH)
OSC MG-FREQUENCY (F17)	68	70	0~31
OSC MG-INTENSITY (F17)	69	71	0~15

PROGRAM PARAME	TER	PARAMETER No. (NOTE 1)	OFFSET (NOTE 1)	VALUE RANGE (DECIMAL)
OSC MG-DELAY	(F17)	70	72	0~15
AUTO BEND SELECT	(F18)	71	73	0 (OFF) 1 (OSC 1) 2 (OSC 2) 3 (BOTH)
AUTO BEND-POLARITY	(F18)	72	74	0 (DOWN) I (UP)
AUTO BEND-TIME	(F19)	73	75	0~31
UNISON DETUNE	(F64)	74	76	0~7(1~8)
VEL SENS OSC CHANGE	(F46)	75	77	0~31
KEY ASSIGN MODE		76	78	0 (POLY 2) 1 (POLY 1) 2 (UNISON)
UNISON VOICES	(F64)	77	79	0 (2) 1 (4) 2 (6) 3 (8)

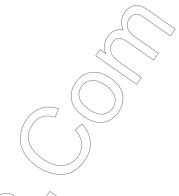
- NOTE:

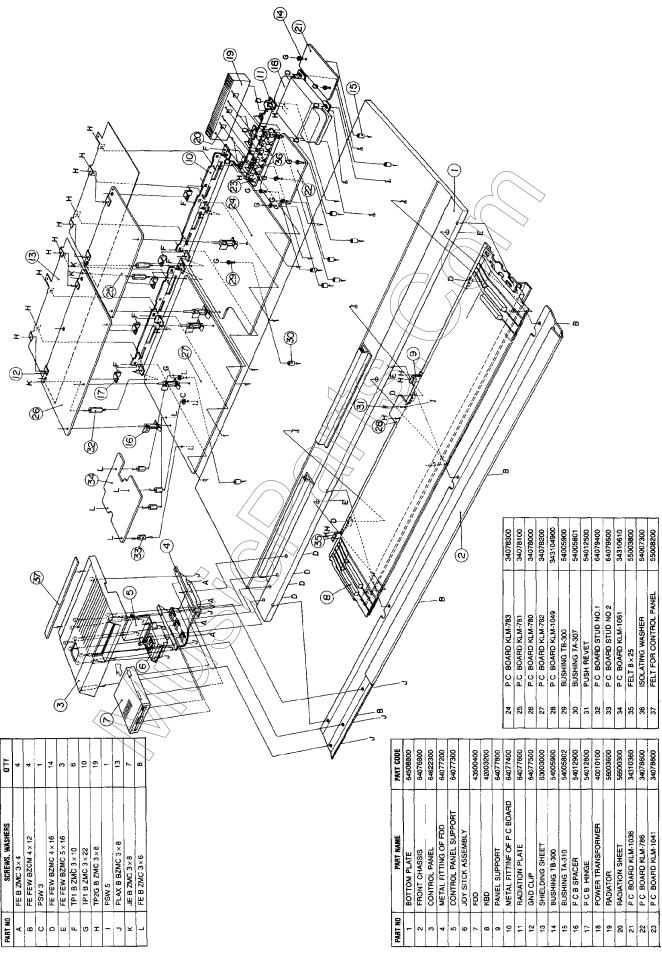
  1. Parameter No.: Parameter number used for program parameter change.
  Offset: Byte offset within program parameter dump.
  Numbers within parentheses are parameter numbers used when editing within the DSS-1.
- 2. Must be set for both oscillators so that OSC1 + OSC2 = 100.

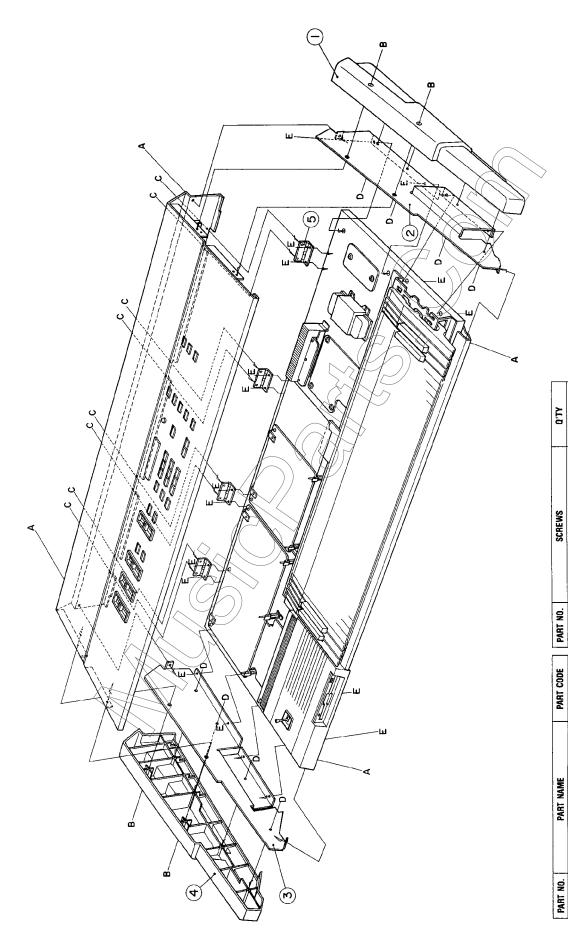
#### 3. DDL TIME Format

LOW	0	b6	b5	b4	b3	b2	ы	b0	
HIGH	0	0	0	0	0	0	b8	b7	V

4. The MAX BEND RANGE value is limited to the range of 0 to 12, derived by subtracting from 12 the larger MAX INTERVAL value of the multisounds assigned to OSC1 and OSC2. This must be reset if there is a change in the multisound MAX INTERVAL.



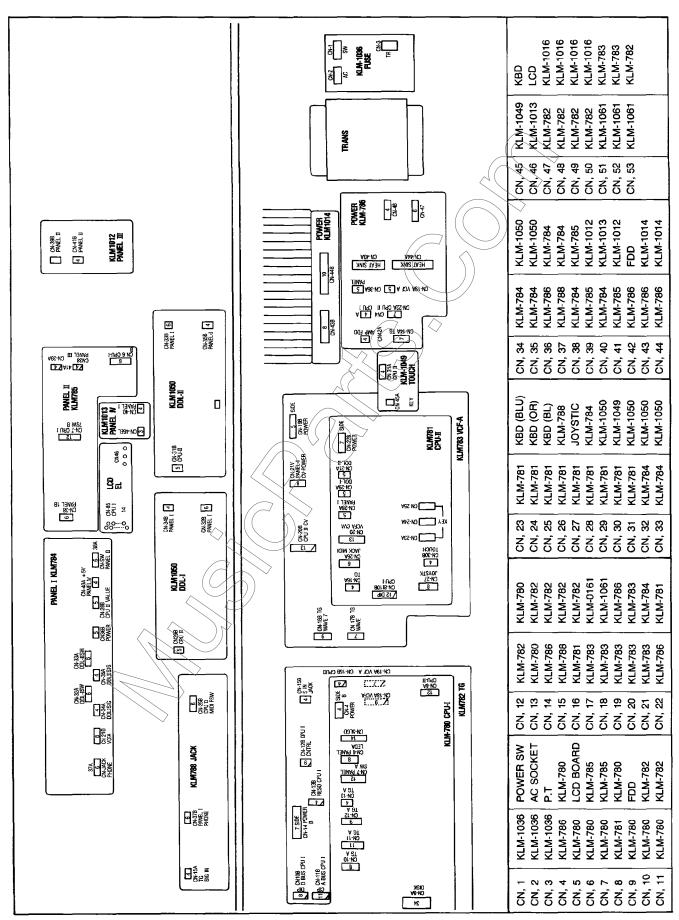




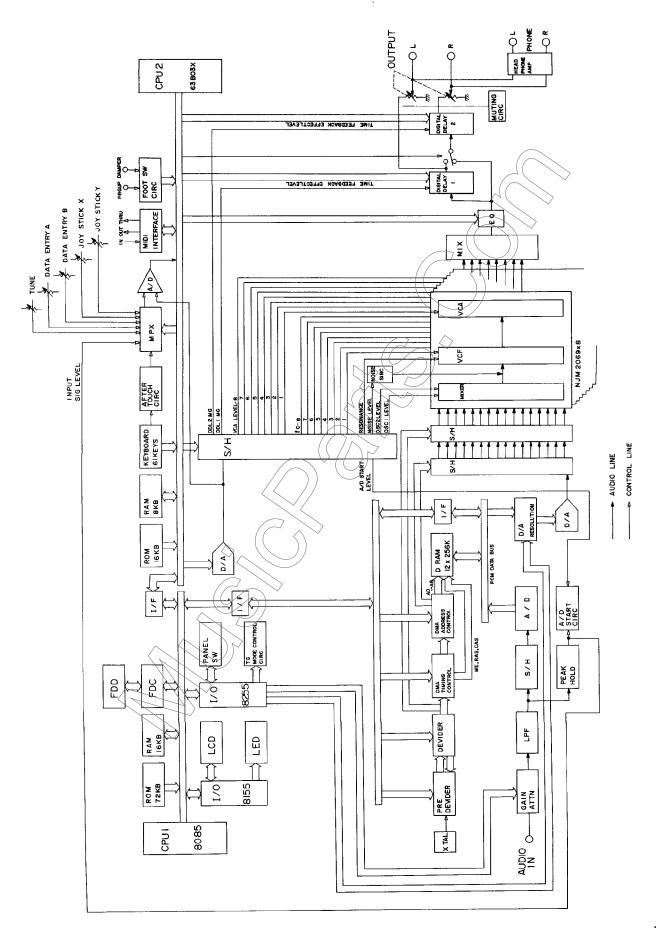
<u> </u>	PART NO.	SCREWS	Q'TY
_	¥	FE B BZMC 3×8	4
_	60	FE B BZMC 3×25	4
	ပ	FE B BZMC 4×8	8
0	۵	PLAX B BZMC 3×8	8
0	ш	FE FEW BZMC 4×16	16

Ī		10000010	
S	SIDE PANEL R	64622201	$\Box$
S	SIDE CHASSIS R	64077101	
22	SIDE PANEL L	64622200	Щ.
ਲ	SIDE CHASSIS L	64077100	
욱	JOINT OF FRONT PANEL	64076900	Ь.

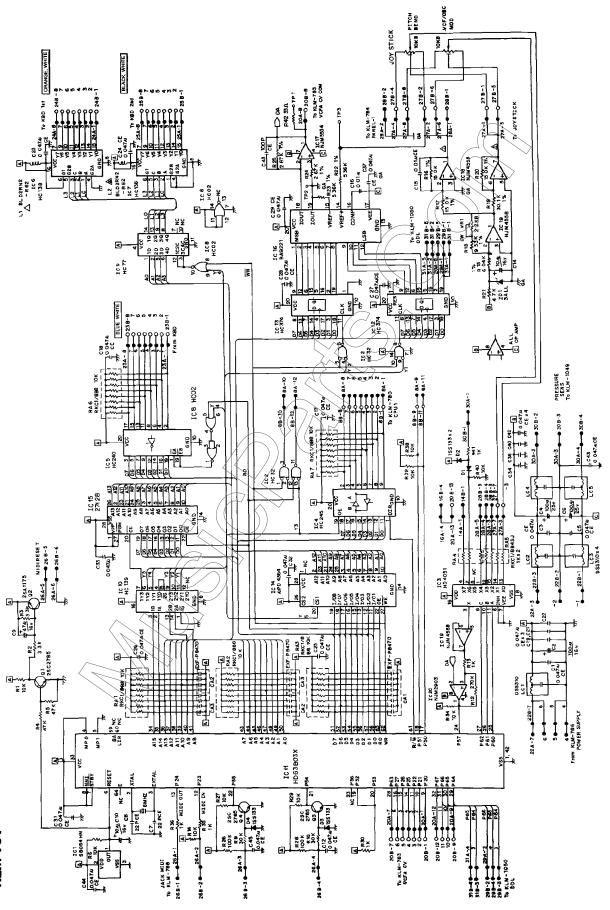
## 5. CONNECTOR DIAGRAM

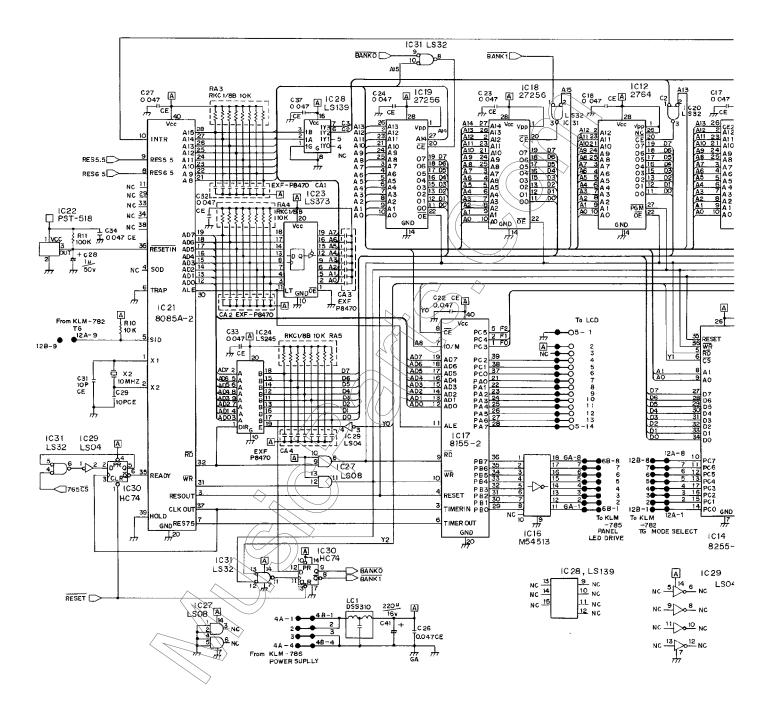


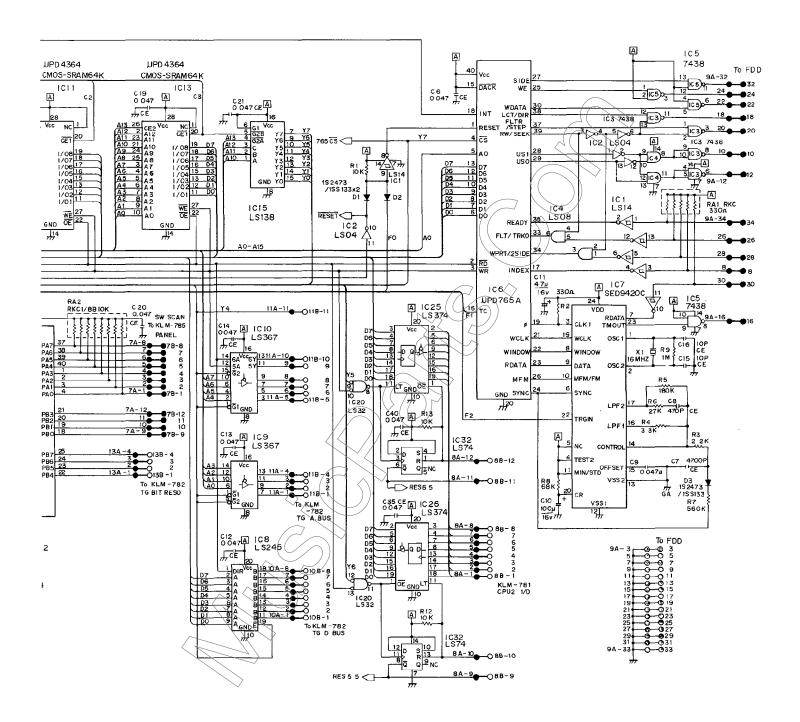
# 6. BLOCK DIAGRAM

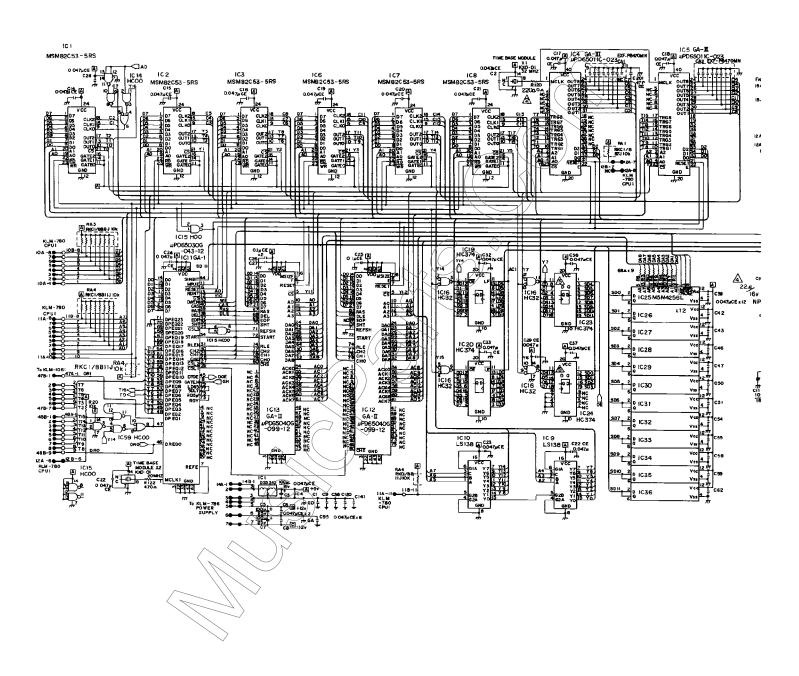


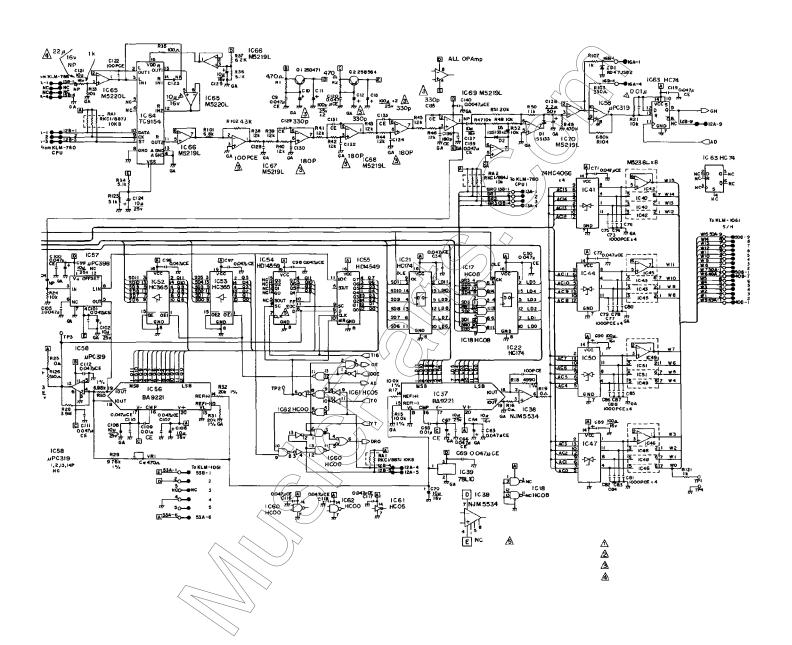
# 7. CIRCUIT DIAGRAM



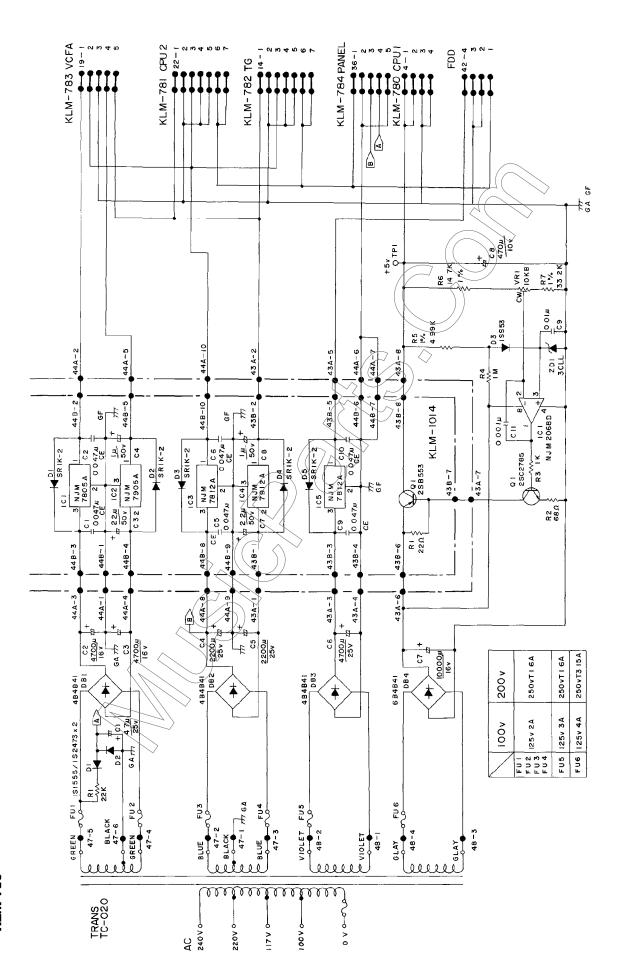


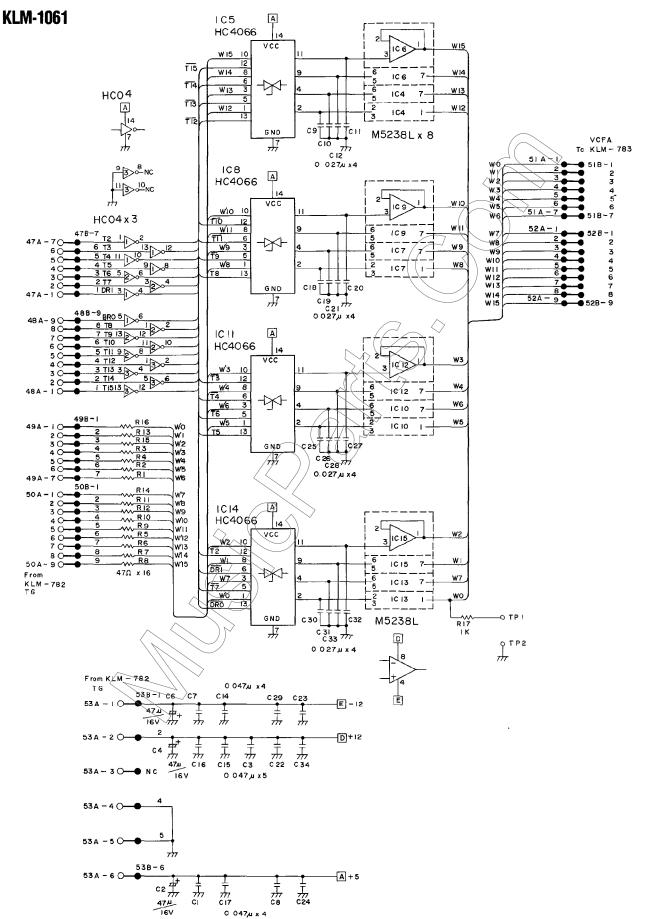


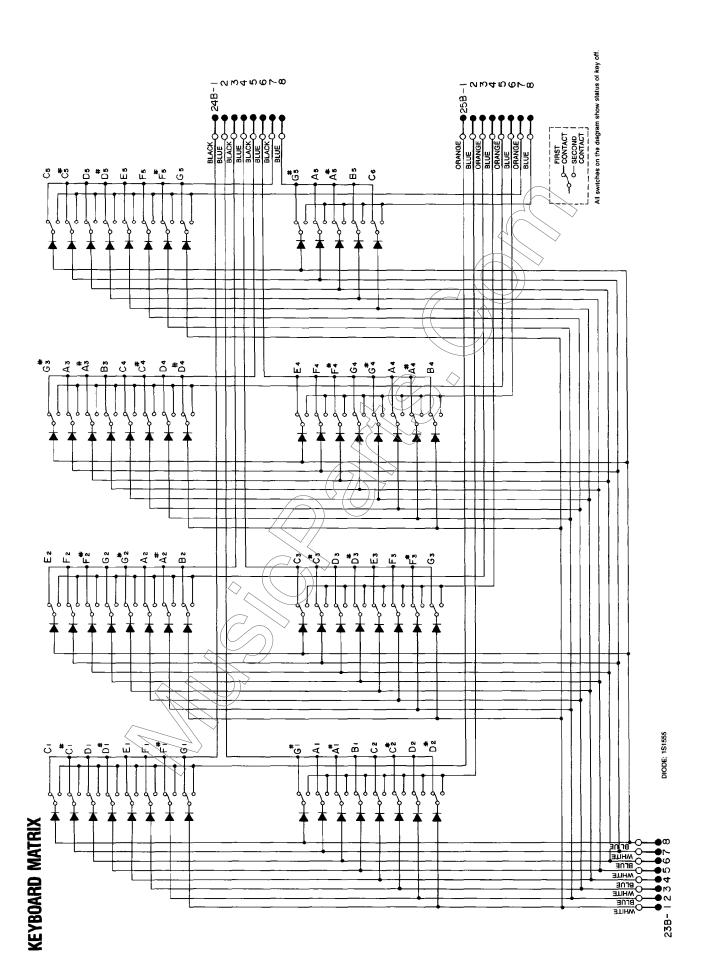




# KLM-783 (NEW)



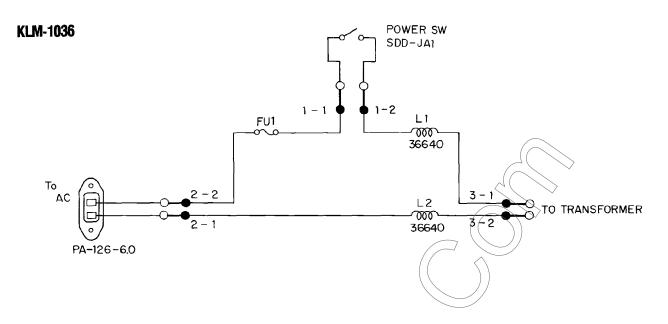


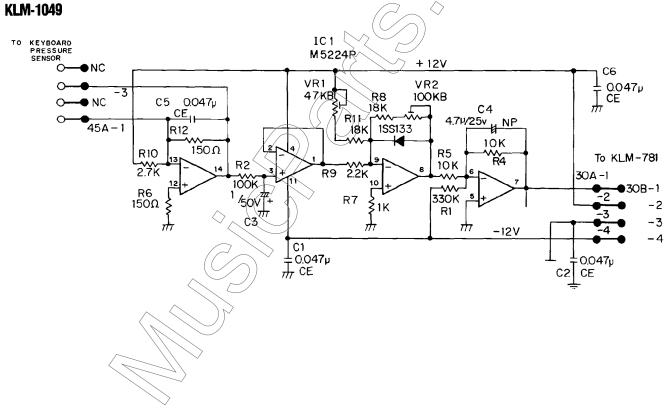


CPU2 KLM-781 PANEL-3 KLM-1012 "MBT2Y2" 25 25 3 114 114 3 PANEL-2 KLM-785 LCD 6MD-20203 SMIS ILMS Ξ€ 종호 OUT LEVEL 100K LOW JACK KLM-788 SW1 ENTER 36640 5 **6** 5 CPU 1 KLM. 782 TG VR4 SLIDER B 10KB C20 CE 0 047, SLIDER A VR3 10KB 15 SE 22.23 CC19+ 1000 R8 ... 1000 To,KLM-1050,000, E \$ 2248 KLM-784 Panel -1 ∢ ₹ 85€ 24 400 5 ± 500 5 ± 500 DDL INPUT SELECT ¥ D1 28. F.S. ⋖ KLM-1050 00LII ▲ KLM-1050 DDLII 🛆 KLM-783 VCFA

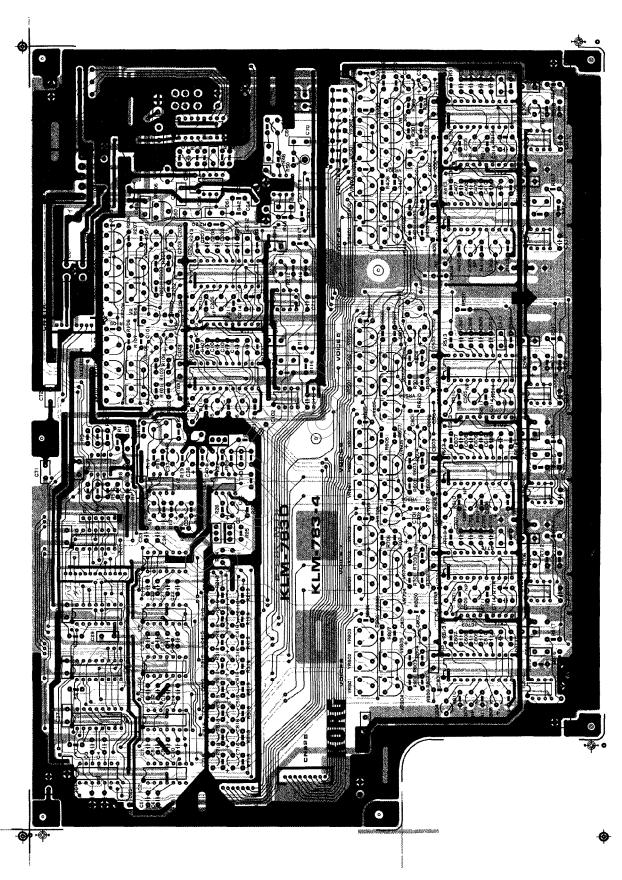
KLM-784. 785. 788. 1012. 1013

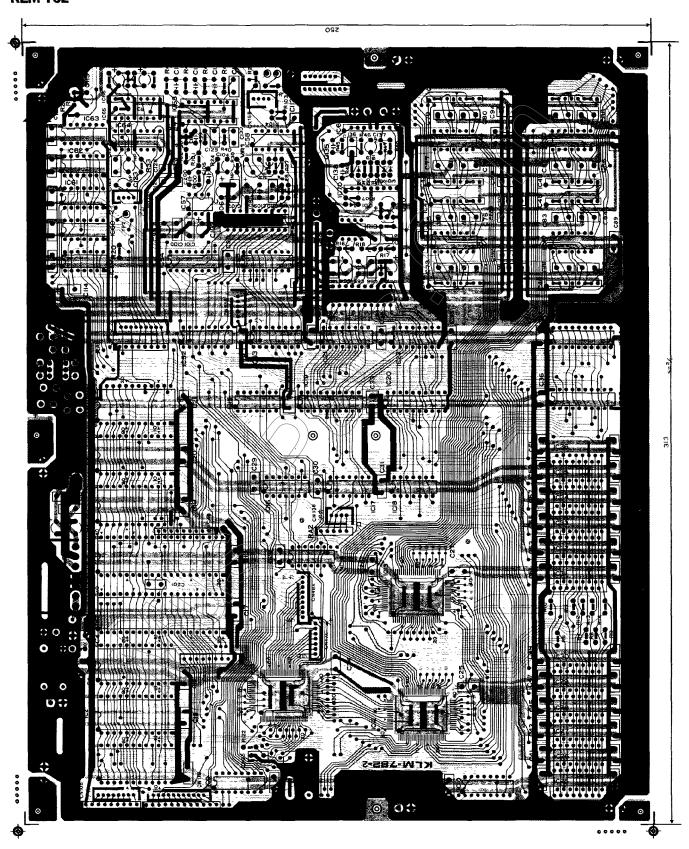
23

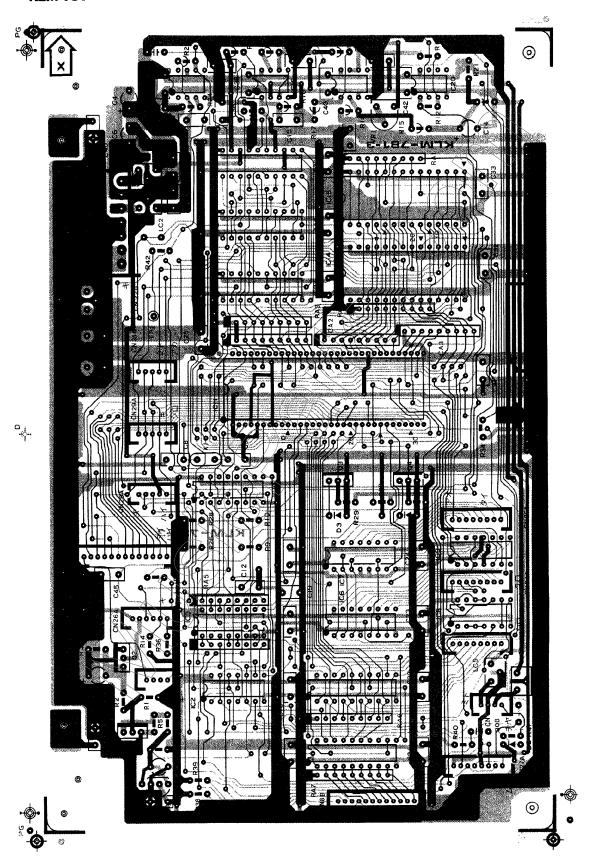


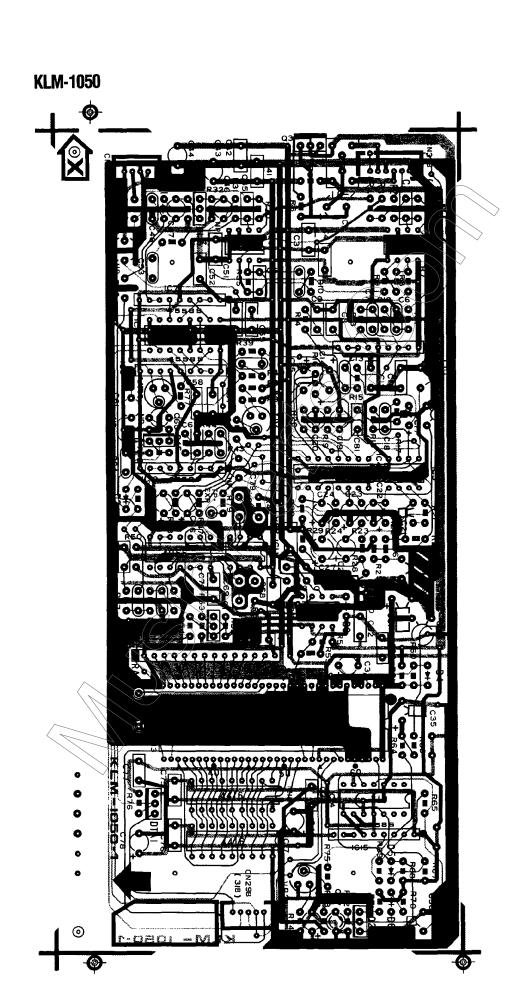


# 8. P.C. BOARD

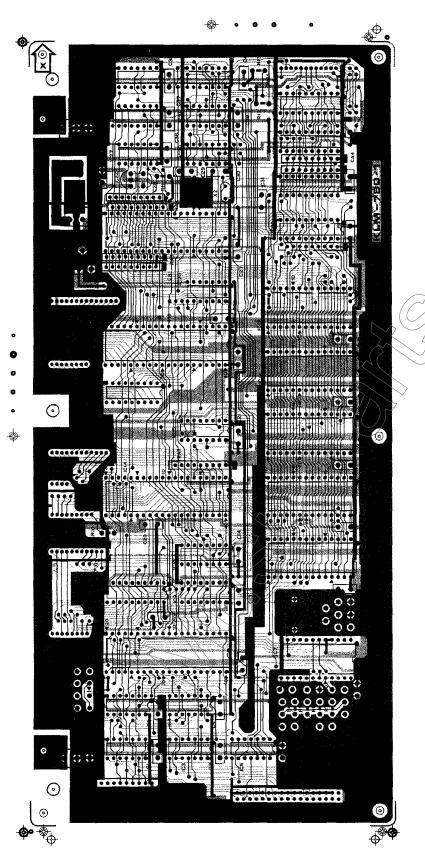


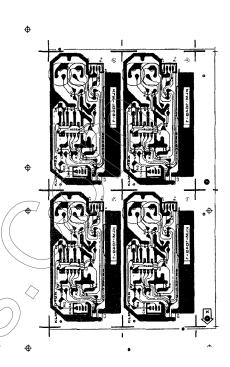




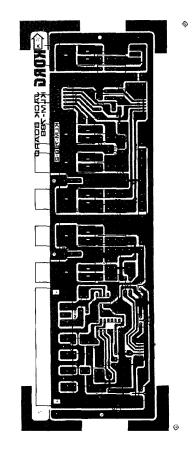


KLM-780 KLM-1049

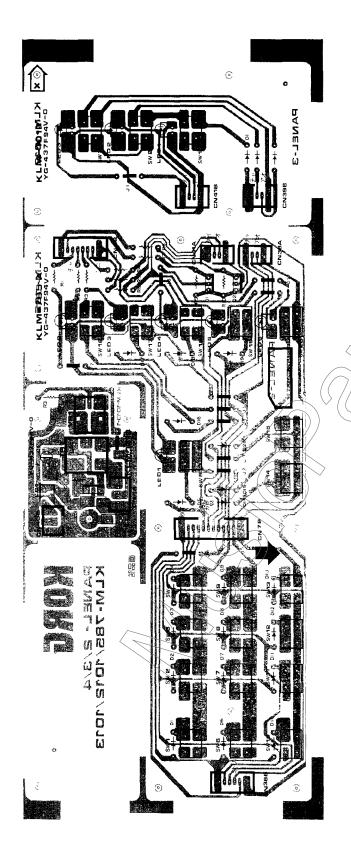


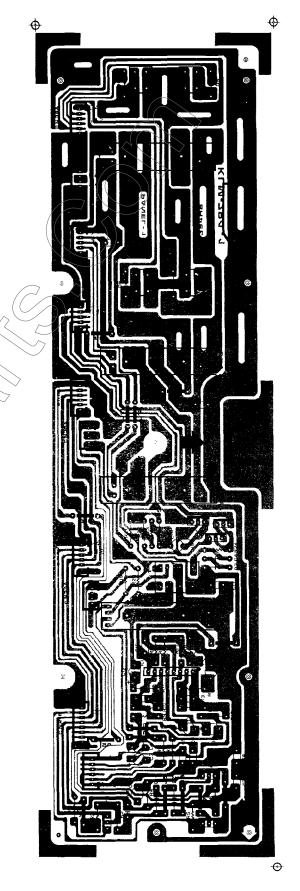


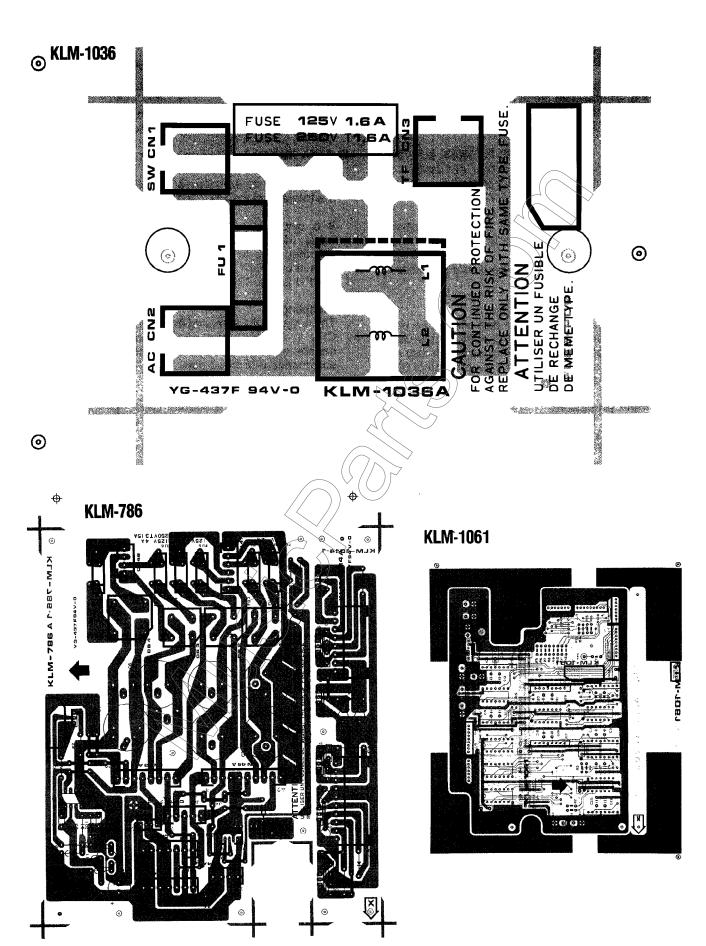
KLM-788



KLM-785 ⊗ KLM-784







## 9. SYSTEM EXPLANATION

#### 1. CPU SYSTEM.

The DSS-1 digital sampling synthesizer has 8 voices (16 oscillators), all functions are controlled by software. A dual CPU system is employed. The division of labor between the CPU is as follows.

#### ● CPU 1 (8085A-2, KLM-780)

- 1 LCD and LED indicators
- 2. Panel switch input processing 2 MIDI processing
- 3 FDD control
- 4 Tone generator processing
- 5. Interface with CPU 2

#### ● CPU 2 (63B03X, KLM-781)

- 1. KEY scan, KEY assign
- 3. VCF/VCA control
- 4. DDL control
- 5. Foot switch input processing
- 6. Interface with CPU 1

The followings are examples of the division of labor in specific operations.

#### ■ Sound data processing

Sound data such as waveform data and VCFA data are all stored on a floppy disk (FD). CPU 1 supervises this storage operation. In addition, waveform data are transferred to a DRAM under the supervision of CPU 1. VCFA data are transferred to CPU 2.

#### ■ KEY input processing

CPU 2 does KEY scanning and KEY assigning. Whenever KEY goes ON or OFF, CPU 2 performs VCFA ON/OFF processing, and, at the same time/ output to MIDI is performed. Data are also transferred to CPU 1, and CPU 1 performs TG ON processing.

#### ■ PITCH BEND, MASTER TUNE processing CPU 2 performs A/D conversion of CV from the

bender and TUNE VR. If there is a change, the changed values are transferred to CPU 1, CPU 1 accesses TG and the musical interval is changed accordingly.

#### ■ Panel switch input processing; LCD And LED indications

CPU 1 performs a switch scan and gives the necessary LCD and LED indications.

#### ■ DATA ENTRY A, B potentiometer value inputs

CPU 2 performs A/D conversion of CV and then changes values as necessary. The changed values are transferred to CPU / and then processed by CPU

If a cutoff is edited in PROGRAM/PARAMETER mode, when DATA ENTRY B is moved CPU 2 transfers that value to CPU 1 and the processing is performed by CPU 1. Then the value is transferred back to CPU 2, and CPU 2 changes the VCF CUTOFF CV.

#### ■ Sampling

The length of the sampling frequency is controlled by CPU 1. Sampling start trigger level data are then transferred to CPU 2, and CPU 2 controls the CV in accordance with those data.

#### Hand drawing

After hand drawing is started, CPU 2 performs A/D conversion of DATA ENTRY A data every 16 ms. The resulting values are transferred to CPU 1. CPU 1 stores those values in the RAM. When 512 values mave been transferred, the operation terminates. CPU 1 produces 8 waveforms (for 8 octaves) from those data and transfers them to the DRAM.

#### ■ Sine synthesis

CPU 1 performs the synthesis based on the sine table in the EPROM, produces 8 waveforms (for 8 octaves) and transfers them to the DRAM.

### 2. Explanation of custom LSI

In the DSS-1, since it is necessary to transfer a large quantity of data at high speed, the DMA (DIRECT MEMORY ACCESS) system is adopted. In this system, data are transferred directly between I/O and memory without going through the CPU registers. The LSIs developed for this purpose are the custom GATE AR-RAY  $\mu$ PD65030G-043 (GA-I) and  $\mu$ PD65040G-099 (GA-II). The GA-I receives DMA requests on 16 channels (maximum of 24 channels), encodes them and generates timing. The GA-II stores 8 channels worth of generates timing. The GA-II stores 8 channels worth of memory addresses, increments addresses in response to requests and outputs in accordance with the GA-I timing.

In the DSS-1, two GA-IIs are needed for each GA-I to cover 16 channels.

#### ■ Caution

Both the GA-I and GA-II use 80-pin flat packages. Use caution in repair and replacement.

#### 3. FDD (FLOPPY DISK DRIVE).

A FDD (MD350) is used to READ/WRITE sound parameter data on an FD (3.5-inch FLOPPY DISK). The basic mechanical movement in the FDD is that when the DISK rotates the HEAD moves in the radial direction It is made up of a great many mechanical parts.

Special jigs developed by the manufacturer are needed for repair and adjustment, so repair by anyone other than the manufacturer is impossible. Consequently, complete units must be replaced.

Judge whether an FDD is malfunctioning by swapping FDDs.

## 4. CPU 1 MEMORY MAP \_\_\_\_\_\_

	EP-ROM 27256 (BANK 0) (KLM-780 (C19)	EP-R	<b>OM 27256 (BANK 1)</b> (KLM-780 IC18)
H <del> </del>	EP-ROM 2764 (KLM-780 IC12)		AND BANK 1 OF 27256 IS SWITCHED THER BY HC74 ADDRESSED AT C800H.
H	RAM 4364 (KLM-780 IC11)	D020H	GATE ARRAY III (1) (KLM-782 IC4)
H	8155-2 (KLM-780 IC17)	D040H	GATE ARRAY III (2) (KLM-782 IC5)
H	<b>8255-2</b> (KLM-780 (C14)	D060H	GATE ARRAY I (KLM-782 IC11)
H	BANK SWITCH PORT HC74 (KLM-780 (C30)	D080H	GATE ARRAY 11-(1) (KLM-782 (c/13)
н	82C53 (1) (KLM-782 IC1)	DOAOH	GATE ARRAY II (2) (KLM-782   G12)
н	82C53 (2) (KLM-782 IC2)	DOCOH	DMA RAM LOW BYTE READ PORT HC3
Н	82C53 (3) (KLM-782 163)	DOEOH	DMA RAM HIGH BYTE READ PORT HC3
н 📗 —	82C53 (4)	D400H	(KLM/782 (€19)  CPU I→CPU/I PORT HC374
H	(KLM-782 ÍCĜ) <b>82C53 (5)</b>	D800H	(KLM-780 IC25)  CPU II - CPU I PORT HC374
н	(KLM-782 )ČĆ)  82C53 (6)	DC00H	(KLM-780 IC26)  FDC µPD765A
H DMA RA	(KLM-782 ičš)  M LOW BYTE WRITE PORT HC374	EOOOH	/ (KLM-780 IC6)  RAM 4364
H	(KLM-782 IC23)  M HIGH BYTE WRITE PORT HG374	FFFFH	(KLM-780 IC13)

# ■CPU1 PROGRAM ROM MAP

	27256 BANK 0	<del></del>
0000	CPU I/F	CPUIF
0520 0570	TG JUMP TABLE DMA ADDRESS SET	TGJUMP
05D0	HARMONICS TABLES	HTBL
0680	EDITOR MAIN & SUB	MAIN
7FFF		

	2764	
8000	BANK CHANGE ROUTINES	BNKSW
8053	VERSION No. DISPLAY	ver
8070	EDITOR UTILITIES	EDUTL
9FFF		

	27256 BANK 1	
0000	CPU I/F	CPUiF
0520	TG	TG
1920	DOS + FDD UTILITY	FDOS
3890	MIDI EX	EX
45B5	NOT USED (4BH)	
4600	TEST MODE	TESTMODE
48E0	EDITOR SUB (SUB1+SUB2+SUB3+SUB4)	SUB
7FFF		

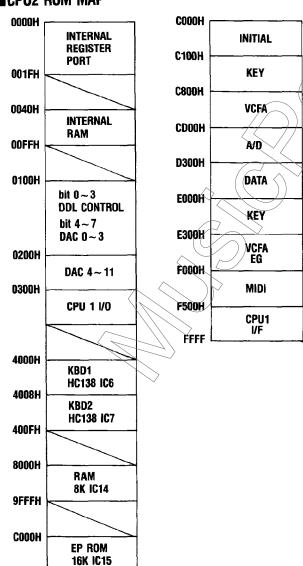
#### **■ DSS-1 SOFTWARE DOCUMENT**

CPU-1 MEMORY MAP AND COMMON USE WORKING AREA

#### **ERAM MEMORY MAP**

ADDRESS	CONTENTS
A000H - A1FFH A200H - A74FH A750H - A76FH A770H - A7FFH A800H - A90FH A910H - 839FH B3A0H - BBFFH BC00H - C0FFH E000H - F5CFH F5D0H - F60FH F610H - F6EFH F6F0H - FAEFH FAF0H - FCEFH	TG Controller Work Area FDOS Work Area FD Utility Work Area CPU-1 Initial Work Area CPU-1+—CPU-2 Interface Work Area FDD Test Work Area FDOS Work Area Program Parameter Common Use Work Area Editor Work Area (1) Multi Sound Parameter MIDI Exclusive Receive Work Area Editor Work Area (2) FDD Data Buffer Editor Work Area (3) Stack Area
FFF0H - FFFFH	Spare

#### **■CPU2 ROM MAP**



#### **■ VCF VCA EF SELECT**

b	it						
	7	6	5	2	1	0	
PORT 2	0	0	0	_	_	_	VCF FC 1~8
0003H	0	1	1	_	_	_	VCA 1~8
	1	0	1	0	0	0	DDL1 MOD CV
	1	0	1	0	0	1	DDL2 MOD CV
	1	0	1	0	1	(0	NOP
	1	0	1	0	1	1	SAMPL START TRG CV
	1	0	1	1	1	0	NOISE
<b>!</b>	1	0	1	(1(	0	1	RESONANCE
	1,	0	$\supset$	1	1	_0/	LEVEL 2
		0	1	_1	1	1	LEVEL 1

#### ■ AD SELECT etc.

AD SELECT CIG.	_				
bit		•		•	
7 6 5 4	1 3	_2	1	0	
PORT 6		•	•	•	AD SELECT
0017H		0	0	0	BENDER
		0	0	1	MG
		0	1	0	TUNE
		0	1	1	DATA ENTRY A
		1	0	0	DATA ENTRY B
<b>/</b>		1	0	1	NOP
		1	1	0	AFTER TOUCH
		1	1	1	INPUT SIG LEVEL
	•				VCF MODE (24db/12db)
	•				SERIAL CLK
•					SERIAL DATA
					SERIAL EQ STB
•					SERIAL DDL 1
					SERIAL LEVEL STB
					·

#### ■ DAC bit 0~etc.

bit									
	7	6	5_	4	3	2	_1	0	
0100H								•	DDL MUTE
							•		DEL1 TIME STB
						•			DDL2 LEVEL STB
					•				DDL2 TIME STB
	•	•	•	•					DAC bit 0~3

EFFFH

# **5. TEST program Explanation**

#### **DOUTLINE OF DSS-1 INTERNAL INSPECTION MODE**

The inspection program given below is stored in the DSS-1 system ROM. When the power switch is switched from OFF to ON while pressing both the DATA ENTRY A section UP and DOWN keys (▲ ▼) simultaneously, the TEST MODE is activated. In this mode, the system runs in the following sequence, and inspection is carried out.

Software: version indication and date indication FDD function test W•RAM test Panel switch confirmation

It is convenient for one FD to be set aside to be used exclusively for FDD tests.

(Caution) For FDD tests, use one that has already been formatted. Also, when an FDD test is run, all of the data are erased.

#### Note 1

After entering "SYSTEM MODE", everything is in normal status except for the following conditions: MASTER TUNE, PITCH BENDER, AUTO BEND, and PITCH MODULATION are ineffective.

VOICE NO. data are output to MIDI-OUT.

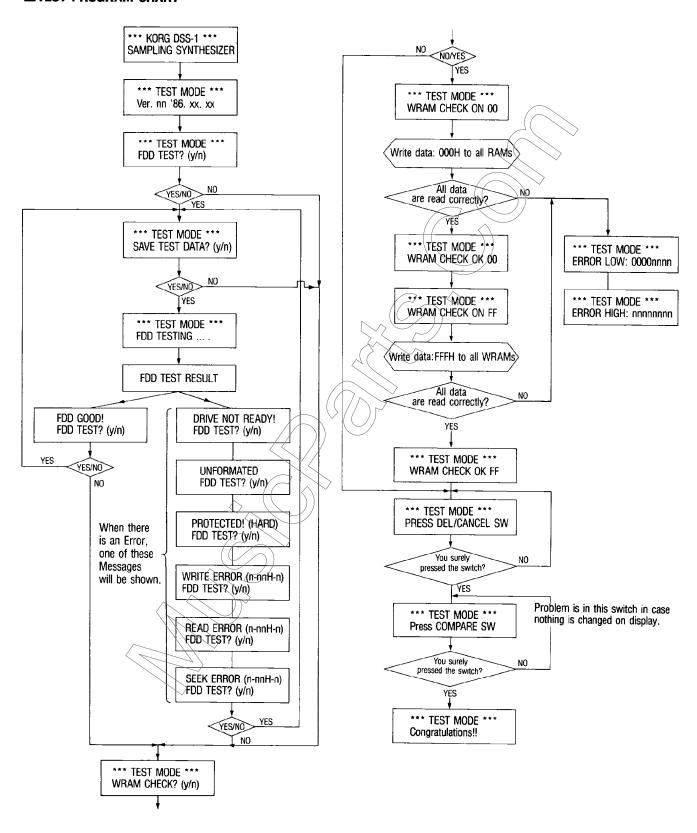
VOICE NO. is indicated on LCD in PLAY MODE.

#### Note 2, MIDI

MIDI is "90", "3C" and "40" note-on data signals. Every time the voice changes from 1 to 8, conversion to the following data is performed (the lower 4 digits of the status change).

1 VOICE	90, 3C, 40
2 VOICE	91, 3C, 40
3 VOICE	92, 3C, 40
4 VOICE	93, 3C, 40
5 VOICE	94, 3C, 40
6 VOICE	95, 3C, 40
7 VOICE	96, 3C, 40
8 VOICE	97. 3C, 40

#### **■TEST PROGRAM CHART**



#### **TEST MODE EXPLANATION**

 Turn power ON (of course while simultaneously pressing section A data entry switches and select the DSS-1 internal inspection mode.

#### Note:

If this indication appears, you can assume that CPU 1 and the LCD are operating normally.

One to two seconds later an indication that the test mode has been entered appears. The internal ROM version No. and the creation data are indicated simultaneously.

#### Note:

If there are problems on the TG circuit board, the system does not proceed to the TEST MODE indication.

- Use the cursor (Y/N) to select whether or not the floppy disk drive is to be inspected. If NO, proceed to step 12.
- 4. Cursor (Y/N) key judgment
- 5. Insert a previously formatted medium and ask the system whether it is all right to write in (save) test data for that medium. This is also selected by the cursor (Y/N).
- 6. Cursor (Y/N) key judgement
- 7. Save test data for the medium (while writing in).
- 9. Errors: "refer to S-1"
- 10. From the results of reading and writing the test data for the medium, an indication that the FDD is normal is given. Asks whether it is necessary to try one more time.

- 11. Cursor (Y/N) key judgment
- Asks whether to perform a TG (KLM-782) WAVE RAM check.
- 13. Cursor (Y/N) key judgment
- 14. The data 0000 0000 0000B are written in to the 12-bit WAVE RAM on the TG circuit board 1 bit at a time; if the writing can be done until the last address, the fact that they are 0000 0000 0000B is read in.
- 18. The data 111 (1111) 111B are written in to the 12-bit WAVE RAM on the TG circuit board 1 bit at a time; if the writing is completed to the last address, then the fact that they are 1111 1111 1111B is read in.
- 21. Each write/read operation is performed, and the fact that the WAVE RAM is normal is indicated.
- 22. Check whether or not the "DEL/CANCEL" works.

  If it doesn't work when pressed (system does not proceed to the next step) then the switch is bad.
- 24. Similarly, check whether the "COMPARE" switch works.
- 26. The checks in the internal inspection mode shall be passed.
- 27. W•RAM error; refer to "S-2".

#### ■"S-1" FDD ERROR MESSAGES

9-1	DRIVE NOT READY!	There is no disk in the drive, or it is not in securely.
9-2	UNFORMATED	The disk is not formatted.
9-3	PROTECTED! (HARD)!	Write protect is in effect. The disk tab is in the write in prevent position.
9-4	WRITE ERROR (□—□□H-□)!	A write-in error has occurred in the (□-□□H-□) section.
9-5	READ ERROR (□—□□H-□)!	A read-in error has occurred in the (□-□□H-□) section.
9-6	SEEK ERROR (□—□□H-□)!	A head movement error has occurred in the (

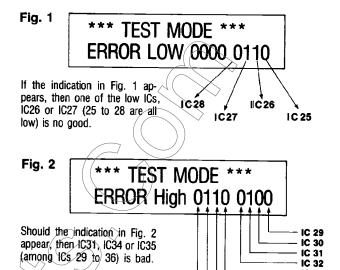
Note:	(□—□□H-□) = (□—□□H-□)!
	Physical sector number (1 to 5)
	Cylinder address (00 to 4F)
	Head number (0 or 1)

### **■"S-2" W•RAM DATA ERROR INDICATIONS**

★ The IC number is classified as low or high (W•RAM on TG circuit board)

LOW = IC25	HIGH = IC29
IC26	IC30
IC27	IC31
IC28	IC32
	IC33
	IC34
	IC35
	IC36

 Assume that 00H (0000 0000 0000B) has been written in the W•RAM, and that one of the bits is no good.



appear, then 1C31, 1C34 or 1C35 (among 16s 29 to 36) is bad.

#### **EXPLANATION OF VOICE NO. INDICATIONS**

When the system is rising in TEST MODE, the VOICE number is indicated on the LCD in "PLAY MODE".

Example: When the VOICE No. is "1"

SYSA P01: TEST-1 VOICE No. 1

The VOICE numbers are 1 to 8. Every time the first gate turns ON, the indication changes.

\* When this function is being used, make sure that system loading is not done by program change by the MIDI.

(Set MIDI PGM CHANGE MODE to "OFF" or "MODE

IC 33 IC 34 IC 35

If this is not done then the second digit of the LCD indication will go off.

### 2. KLM-781

KLM-781 is a CPU2 board.

The CPU2 is 8 bit Microcomputer HD63B03X (IC11) and each port function is as follows.

Additionally Program ROM (IC15) is 16K byte, Work RAM (IC14) is 8K byte.

#### **■CPU2 PORT FUNCTION**

	CV, S/H Channel control Output Port CV, S/H Channel control Output Port
	CV, S/H Channel control Output Port
Port P23	MIDI IN
Port P24	MIDI OUT
Port P25	CV, S/H INHIBIT 0 - 2 Output Port
Port P26	CV, S/H INHIBIT 0 - 2 Output Port
	CV, S/H INHIBIT 0 - 2 Output Port

#### Note:

INHIBIT 0	VCF 0 - 7
INHIBIT 1	VCA 0 - 7
<b>INHIBIT 2-0</b>	DDL1 CV
2-1	CCL2 CV
2-2	NOP
2-3	SAMPLE START
2-4	NOISE
2-5	RESONANCE

2-6 LEVEL 2 2-7 LEVEL 1 Port P54 PROGRAM UP (by FOOT SW) Input Port Port P55 DAMPER (by FOOT SW) Input Port Port P60 A/D Input Channel control Output A/D Input Channel control Output Port P61 Port P62 A/D Input Channel control Output Port P63 VCF MODE (24dB/OCT, 12dB/OCT switch) Port P64 SERIAL CONTROL CLOCK Port P65 SERIAL CONTROL DATA Port P66 EQ, DDL1 LEVEL STB DDL2 INPUT SELECT Port P67

By Keyboard Scan, lower address (A0 - A3) 4 bit is latched at IC9 (HC77), and is decoded at IC6, IC7 (HC138) and is output to Keyboard Matrix. IC6 is to output address for the second contact, and IC7 is to output address for the second contact.

Keyboard data, such as Note Data, key Velocity Data are read to CPU2 after through Octal Buffer HC240 (IC5). CV for VCF/A (KLM-783) latches Data Bus D0 - D7 at IC12 (4 bit) and IC13 (8 bit) to control 12 bit DAC BA9221 (IC16). Also, Beference voltage (15V) at DAC is generated at OP AMP 4558 (IC19).

Analog voltage of Slide VRs on the panel goes through Multiplexer 4051 (IC 3) and is converted A/D by CPU2. IC4 is two-way Data Bus Buffer IC and constructs Interface Circuit with CPU1.

# 3. KLM-782

KLM-782 is combined with the SAMPLE AND HOLD (S/H) circuit board KLM-1061 to form the DSS-1 TONE GENERATOR (TG) section. The block configuration is as shown in Fig. 1.

#### **<b>OUTLINE OF FUNCTIONS**

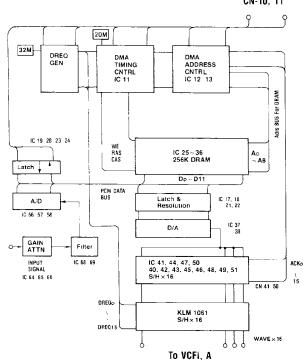
# 1. Creation of DMA request clock in accordance with command from CPU 1.

ICs 1, 2, 3, 6, 7 and 8 are CMOS programmable interval timers which have 3 independent 16-bit counters inside one chip. In combination with the custom gate array  $\mu\text{PD65011C-023}$  (GA-III) (IC4, 5) predivider, they form a 19-bit divider. The master clock is 32 MHz. To to T17, which are produced from it, are rectangular waveforms with approximately 50% duty cycles. The frequencies of T0 to T15 vary from 64 Hz to 64 kHz depending on conditions and determine the musical intervals

T16 is the ADC system clock with a frequency of about 500 kHz. T17 is a clock with a frequency of about 31 kHz for refreshing DRAM.

T0 and T1 are the EOC of ADC respectively. In combination with CPU WRITE (Y7), CPU READ (Y14) and the logic formed by IC59, IC60, IC61 and IC62, become DREQ0 and DREQ1 signals only when selected.

Fig. 1 CPU-1 Adrs Bus
Data Bus
CN-10, 11



# 2. Producing timing and addresses for the DRAM (256 K bits $\times$ 12)

The above clocks T0 to T15 are input from the GA-I DMA request clock input terminals DREQ0 to DREQ15.

A 16-channel DMA request received by GA-I is encoded by addresses used to specify 3 channels (CH0 to CH2) and three GA-II chip select signals.

Channels 0 to 7 are processed by CSL1 and channels 8 to 15 by CSL2. CSL3 uses the IC15 NAND as the ROW address for refreshing. GA-II processing is done by outputting an acknowledgment (ACK) corresponding to the DREQ channel on GA-I timing, specifying the address in memory by address information, and incrementing the address (DMA ADDRESS CONTROL).

# 3. Transfer of PCM DATA read out by the DMA from the DRAM to CPU 1

PCM data are latched from CPU 1 to the DRAM by the respective interface circuits listed below, then connected to the data bus.

To the DAC, among the 12 bits from SD0 to SD11 the low-order 6 bits from SD0 to SD5 pass through the logic HC 08 (IC17 and IC18) for resolution to be latched, then are connected to the 12-bit DAC BA9221 (IC37).

D/A resolution is for the purpose of controlling the resolution of the reproduced sound and is controlled by CPU 1 (panel switch parameter 16).

#### 4. SAMPLE AND HOLD (S/H)

The DAC signal output type is converted from current type to voltage type by OP AMP 5534 (IC38).

This output contains a mixture of 16 channels, so S/H is performed for each channel by the ACK signal produced by GA-II, the high-speed analogue switches (HC4066) of IC41, IC44, IC47 and IC50, and the OP AMP.

Connectors CN49 and CN50 can observe waveforms; S/H is performed again by KLM-1061 and noise is removed (the CLOCKs are T2 to T15 and DR1).

#### 5. Audio input signal control

The signal that is input for sampling from connector CN15 enters the filter circuit (panel control by CPU 1) with the GAIN and ATT determined by IC64.

This filter circuit is an LPF formed by operational amplifiers IC67 and IC68; the frequency is 20 kHz. IC67 and IC70 form an absolute value circuit the output of which is read into CPU 2 as an LCD level meter.

IC58 and IC63 produce a trigger which starts sampling. The transition from "H" to "L" is observed at the start of sampling by connector CN12A-9. While the level is "H", GA-I D<sub>0</sub> to D<sub>6</sub> DATA are not read into GA-I (GH).

IC54, IC55, IC56 and IC57 form SAR (Successive Approximation Registers).

# 4. KLM-783.

This circuit board consists of the DSS-1 VCF and VCA sections, and equalizer and noise generator sections. Its outline is as follows.

The VCF/VCA circuit employs 8 custom IC NJM2069BDs (IC101 to IC801) and operates upon receiving control voltage (CV) from CPU 2 (KLM-781). ICM5201 (IC102 to IC802) selects the VCF output format with software, selects 12 dB/OCT or 24 dB/OCT and inputs VCF output to the 2069 VCA INPUT terminal. Voice processing of the MULTIPLEX CVs from CPU 2 is performed by the following respective exclusive multiplexers:

#### VCF:

IC9 (4051) output voltage ±5V; IC5 and IC6 (M5224) form the S/H.

#### VCA

IC8 (4051) output voltage 0 to 10V; IC3 and IC4 (M5224) form the S/H.

#### **NOISE**, RESONANCE

OSC MIX RATIO and so on for the other CVs: IC7 (4051) output voltage 0 to 10V; IC1 and IC2 (M5224) form the S/H.

The VCA output for each voice is mixed by a mixer circuit (IC15), enters the equalizer TC9156P (IC16) controlled by CPU 2; then equalizing processing is performed and the result is output from OP AMP 4558 (IC14).

The noise generator is formed by transistor 2SC2785 selected and OP AMP 4558 (IC12). The noise VCA corresponds to transistors Q1 and Q2, and operational amplifier 4558 (IC13).

# 5. KLM-786

This circuit board, which forms the power supply circuit, consists of the following.

#### 1. Regulators 7805 (IC1) and 7905 (IC2)

this is a  $\pm 5V$  power supply used principally for VCFA and DDL.

#### 2. Regulators 7812 (IC3) and 7912 (IC4)

this is a  $\pm 12V$  power supply used mainly for the operational amplifiers.

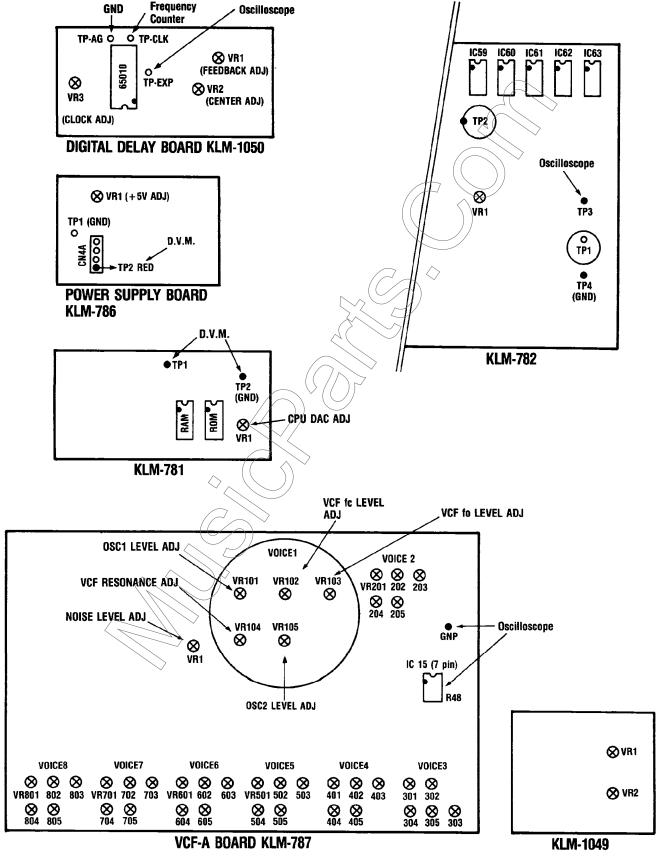
#### 3. Regulators 7812 (IC5)

this is a +12V power supply used for the FDD motor.

#### 4. Power transistor 2SB533 (Q1)

 this is a +5V 2.5A power supply used for the digital system.

#### ■ SEMI-FIXED RESISTOR LOCATION DIAGRAM



#### **TEST DATA DISK** -

For testing DSS-1, load test data from this disk at first and make it according to following procdure. When data is loaded, display shows as Fig. 8.

Fig. 8

F1 SYS: A Completed Select (1-9):

#### ■ PROCEDURE 1. \_\_

1. Press System Sw. (LED becomes lit) to call test program. Display shows as Fig. 9.

Fig. 9

SYSA P01: VCA1-R1 VOICE No.1

Now it is in OSC 1 Level Check Mode

#### • OSC 1 Level Check and Adjustment (KLM-783)

1. Connect an oscilloscope (DC, 0.1V/div., 0.5mS/div) to TP2 (IC15 7 pin). (GND to TP1)

# Fig. 10 0.5Vp-p

3. Adjust VR101 if necessary.

 Repeat above 2), 3) to check Voice 2 — Voice 8 and adjust VR201 — VR801 if necessary.

5. Among the 8 voices, difference of Max. and Min. value must be less than 40mVp-p.

#### Note:

While checking KLM-783, connect an oscilloscope as above unless specified.

2. Play C4 key to confirm waveform of Fig. 10.

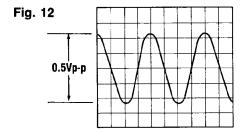
#### ■PROCEDURE 2. \_

Press up key (▲) of Data Entry to advance program number. Display shows as Fig. 11.

Fig. 11

SYSA PO2: VCA2-R5 VOICE No. 1

Now it is in OSC 2 Level Check Mode



- OSC 2 Level Check and Adjustment (KLM-783)
- 1. Play C4 key to confirm waveform of Fig. 12 (Fig. 10)
- 2. Adjust VR105 if necessary.
- Repeat above 1, 2 to check Voice 2 Voice 8 and adjust VR205 — VR805 if necessary.
- 4. Among the 8 voices, difference between Max. and Min. value must be less than 40mVp-p.

#### ■ PROCEDURE 3 \_\_\_\_\_

Press Up Key (▲) of Data Entry to advance program number. Display shows as Fig. 13.

Fig. 13

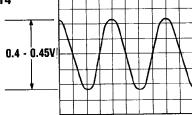
SYSA P03: VCF0-R3 VOICE No.1

Now it is in VCF fo Check Mode.

#### VCF to level check and Adjustment (KLM-783)

Play C4 key and confirm waveform of Fig. 14 (Voice
 1)

Fig. 14



- 2. Adjust VR103 if necessary.
- 3. Repeat above 1, 2 to check Voice 2 Voice 8 and adjust VR203 VR803 if necessary.

#### Note:

The point of the widest amplitude of the waveform is for adjustment. However as the point of each voice is not completely same, select one point of a voice as a standard adjusting point and adjust other 7 voices with it.

- 4. Among the 8 voices, difference between Max. and Min. value must be less than 40mVp-p.
- 5. Play C6 key to confirm if level is as Fig. 14 (Voice 1). (Frequency is about 4 times as much)
- 6. Adjust VR102 if necessary.
- 7. Repeat above 5, 6 to check Voice 2 Voice 8 and adjust VR202 VR802 if necessary.
- 8. Among the 8 voices, difference between Max. and Min. value must be less than 40mVp-p.

#### ■PROCEDURE 4 -

Press Up Key (▲) of Data Entry to advance Program Number. Display shows as Fig. 15.

Fig. 15

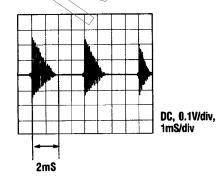
SYSA P04: RESO-R4 VOICE No.1

Now it is in Resonance Check Mode.

#### • Resonance Check and Adjustment (KLM-783)

1. Play C4 key to confirm waveform as Fig. 16 (Voice 1)

Fig. 16



- Confirm if the value of the envelope of resonance oscillation waveform is 2mS. Adjust VR104 if necessary.
- Repeat above 1, 2 to check Voice 2 Voice 8. Adjust VR204 VR804 if necessary.
- Also confirm if there is no irregular oscillation in each voice.

#### ■PROCEDURE 5 \_\_

Press Up Key (▲) of Data Entry to advance Program Number. Display shows as Fig. 17.

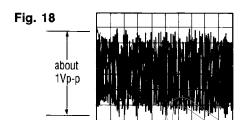
Fig. 17

SYSA P05: NOISE VOICE No.1

Now it is in Noise Level Check Mode.

#### Noise Level Check and Adjustment (KLM-783)

 Connect a Noise Meter (1HF-A, -10dBm) to TP1. (GND to TP2)



- 2. Play any single key to confirm if the meter value is -15dBm.
- 3. Adjust VP1 if necessary.

#### ■PROCEDURE 6 \_

Press Up Key (▲) of Data Entry to advance Program Number. Display shows as Fig. 19.

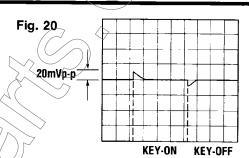
Fig. 19

SYSA P06: Offset VOICE No.1

Now it is in DC Offset Check

#### • DC Offset Check (KLM-783)

- 1. Setting of the oscilloscope is DC, 5mV/div, 10mS/div.
- 2. Play C<sub>2</sub>, D<sub>2</sub>, E<sub>2</sub>, F<sub>2</sub>, G<sub>2</sub>, A<sub>2</sub>, B<sub>2</sub>, C<sub>3</sub> in order, and confirm waveform of Fig. 20.



Alteration of the signal at Key ON/OFF must be less than 20mV. (With new version, Semi-Fixed VRs for adjusting each voice will be added. VR106  $\sim$  VR806)

#### ■PROCEDURE 7 \_\_\_\_

Press Up Key (▲) of Data Entry to advance Program Number. Display shows as Fig. 21

Fig. 21

SYSA POT: CENTER-1 VOICE No. 1

Now it is in DDL-1 Check Mode

#### Note:

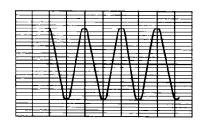
There are two KLM-1050s for DDLs. Placed in the left side of the panel is for DDL-1 and right side is for DDL-2.

#### ● DDL-1 Clock Check and Adjustment (KLM-1050)

- Connect a Frequency Counter to TP-CLK of KLM-1050 fixed in the left side of the panel. (GND to TP-AG).
- 2. Confirm if the value is 20.0kHz.

- 3. Adjust VR3 if necessary.
- Connect an oscilloscope (DC, 0.2V/div, 5mS/div) to TP-EXP. (GND to TP-AG).
- 5. Play C4 key to confirm waveform of Fig. 22.
- 6. Adjust VR2 if necessary.

Fig. 22



#### Note:

Adjust lit line of the oscilloscope to the center and then play C4 key to confirm center of amplitude of the waveform is on the lit line.

#### ■ PROCEDURE 8 \_

Press Up key ( $\triangle$ ) to advance Program Number. Display shows as Fig. 23.

Fig. 23

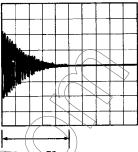
SYSA P08: DDL1-Sho VOICE No.1

Now it is in DDL-1 Short Delay Feedback Check Mode.

- DDL-1 Short Delay Feedback Check and Adjustment
- Connect an oscilloscope (DC, 0.2V/div, 50mS/div) to TP-EXP. (GND to AG).

2. Play C4 key to confirm if the decay time of waveform is less than 250ms ±50ms as Fig. 24.

Fig. 24



250ms ± 50ms

3. Adjust VR1 if necessary.

#### ■PROCEDURE 9 \_

Press Up key (▲) of Data Entry to advance Program Number. Display shows as Fig. 25.

Fig. 25

SYSA P09: CENTER-2 VOICE No.1

Not it is in DDL-2 Check Mode.

Note

Refer to Procedure 7 as everything is quite same except DDL-2 board (KLM-1050) being in the right side of the panel.

#### PROCEDURE 10 -

Press Up key (▲) of Data Entry to advance Program Number. Display shows as Fig. 26.

Fig. 26

SYSA P10: DDL2-Sho VOICE No.1

Now it is in DDL-2 Short Delay Feedback Check Mode.

 DDL-2 Short Delay Feedback Check Mode (KLM-1050)

Note:

Refer to Procedure 8 as everything is quite same.

### ■ PROCEDURE 11

Press Up key (▲) of Data Entry to advance Program Number. Display shows as Fig. 27.

Fig. 27

SYSA P11: DDL1-Lon VOICE No.1

Now it is in DDL-1 Long Delay Check Mode.

- DDL-1 Long Delay Check Mode (KLM-1050)
- 1. Play C5 key to confirm delay sound of line-out "L" starts to decay after about 2 sec. without oscillation.

#### ■PROCEDURE 12 -

Press Up key (▲) of Data Entry to advance Program Number. Display shows as Fig. 28.

Fig. 28

SYSA P12: DDL2-Lon VOICE No.1

Now it is in DDL-2 Long Delay Check Mode.

#### ● DDL-2 Long Delay Check Mode (KLM-1050)

1. As Procedure 11, play C4 key to confirm if delay sound of line-out "R" starts to decay after about 2 sec. (Sound check just by listening is enough.)

#### ■PROCEDURE 13 \_

Press Up key (▲) of Data Entry to advance Program Number. Display shows as Fig. 29.

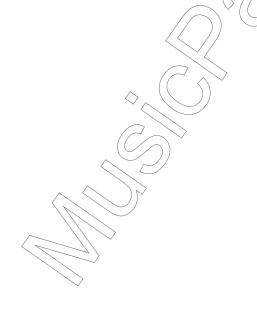
Fig. 29

SYSA P13: DDL-MUT VOICE No.1

Now it is in Delay Time Mute Check Mode

#### Delay Time Mute Check Mode

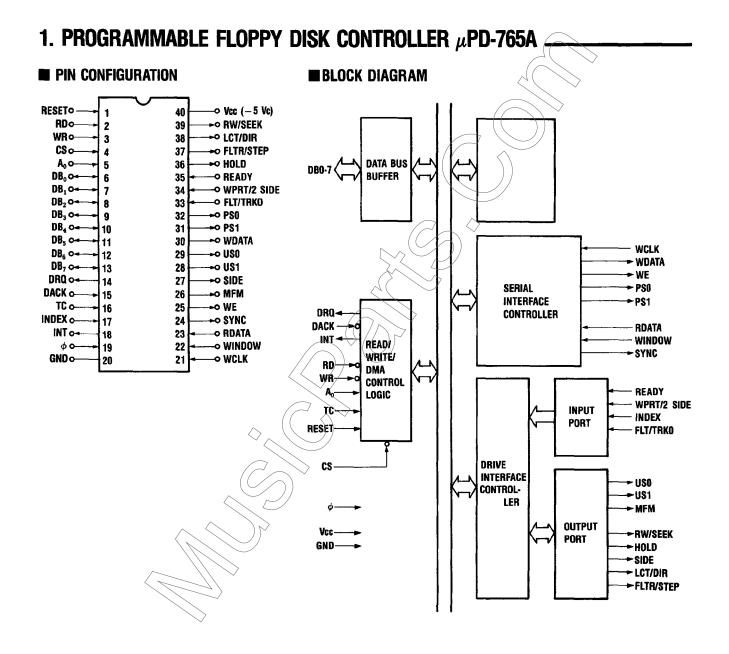
- 1 Press Mode Sw./ (Program/Parameter) and select Parameter No. 81 (Delay Time).
- 2 While pressing any single key, move Data Entry B Slider randamly.
- 3 Confirm if Delay Time is changed following the Slider's move, and if the mute is on the sound when the time is changed.
- Repeat above 1 ~ 3 to check DDL-2 with Parameter Number 92.



# 12. REFERENCE DATA

# REFERENCE DATA

Here we are introducing newly adopted parts for DSS-1 mainly. However, please note, though they are same name, such as CPU8085, processing speed of the one for DSS-1 is much faster than the one for POLY-800 and not compatible each other. If misused, malfunction will happen. For those parts in replacing and ordering, please refer to our parts list. They are listed separately with different code number.

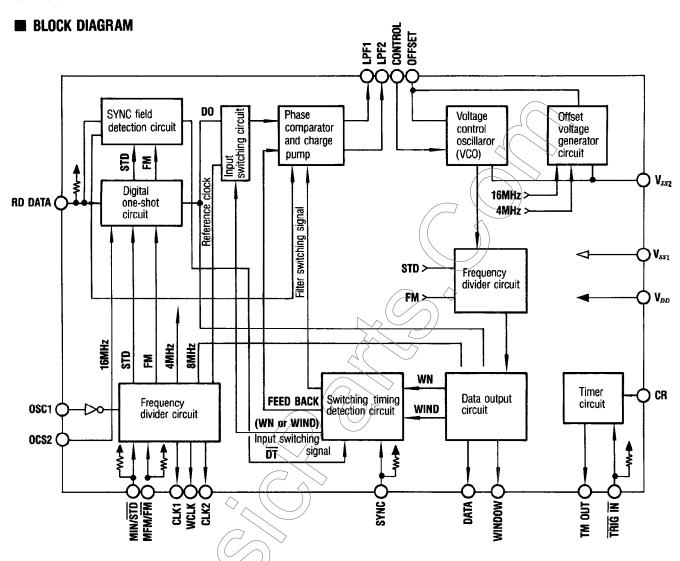


# **■ TERMINAL DESCRIPTION**

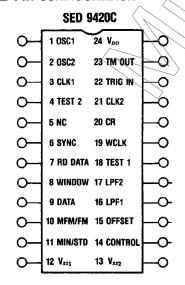
# $\mu$ PD7265 terminal functions

Terminal name  I/O Function  Puts the FDC in idling condition.  Sets the drive interface outputs to "LOW" except for PSO, PS1 and WDATA (undetermined).  On the main system side, sets INT and DRQ to "LOW" and DB <sub>7</sub> to DB <sub>0</sub> in input condition.		Function	Condition when reset
		>	
RD	ı	Control signal for making the main system read out data from FDC to data bus.	
WR	ı	Control signal for making the main system write data from data bus into FDC	_
CS	1	Makes RD and WR signals effective.	
A <sub>o</sub>	l	Signal for the purpose of selecting status register or data register inside FDC through the address bus. When 0 the status register is selected; when 1 the data register is selected.	
DB <sub>7</sub> ~DB <sub>0</sub>	1/0	Data bus for 3 states in both directions.	Input
DRQ		Signal to request data transfer in DMA mode. A pull-up resistor is required except for the $\mu$ PD765AC-2.	Low
DACK	1	DMA cycle permission signal.	
TC	1	Data transfer completion indication signal.	_
INDEX	I	Signal to indicate that drive read/write-head has reached physical starting position of track on medium.	
INT	0	Signal to request the main system to perform processing of transferred data and execution results for main system.	Low
φ	1	Single-phase, TTL level clock; requires pull-up resistor. Standard floppy: 8 MHz; mini floppy: 4 MHz	
WCLK	í	Timing signal for data transferred during writing. Must also be input during reading for subsequent use. Please synchronize rise with rise of $\phi$ . FM: $16\phi_{cy}$ ; MFM: $8\phi_{cy}$ ( $\phi_{cy}$ : period of $\phi$ input).	
WINDOW	ı	Signal which is formed by VFO circuit. Used to sample RDATA clock bit and data bit. Judgment as to whether clock bit or data bit is to be sampled is done inside the FDC.	
HOLD	(0, <	Signal to set drive read/write head in load condition.	
FLTR/STEP (	0	This signal becomes FLTR when RW is specified as RW/SEEK signal, releases drive FAULT condition.  When SEEK is specified as RW/SEEK signal, this becomes STEP, and a seek pulse is generated.	Low
LCT/DIR	0	When RW is specified as RW/SEEK signal this becomes LCT and indicates that the drive read/write head has selected the 43rd or a subsequent cylinder. When SEEK is specified as RW/SEEK signal this becomes DIR and indicates the direction of the seek action. When 0 it is away from the center; when 1 it is toward the center.	
RW/SEEK	0	Among the drive interface signals, this identifies those which can also be used for read/write or for seek When 0, indicates RW; when 1, indicates SEEK.	
Vcc		+5V power supply	
GND		_ Ground	

# **CMOS DATA SEPARATOR SED 9420C**



#### **■ PIN CONFIGURATION**

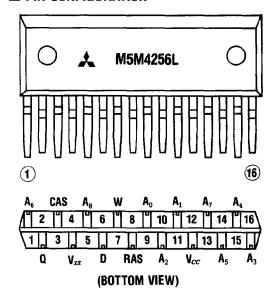


### **EXPLANATION OF TERMINALS**

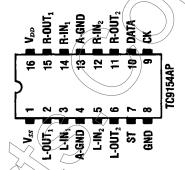
Terminal No.	Terminal Name	Function		
1	0SC1	<ul><li>(1) Inversion amplifier gate input terminal for crystal oscillator circuit</li><li>(2) Input terminal for 16 MHz external clock input</li></ul>		
2	0SC2	Inversion amplifier drain output terminal for crystal oscillator circuit.		
3	CLK1	Clock ( $\mu$ PD765 system) output terminal used for FDC. • 8-inch floppy: frequency f = 8 MHz • 5-inch floppy: frequency f = 4 MHz		
4	TEST2*	Test terminal (with pull-up resistor) for function confirmation.		
5	NC	Not connected.		
6	SYNC*	Control input signal from FDC for the purpose of detecting the GAP region and SYNC region (with pull-up resistor).		
7	RD DATA*	Input terminal for read data signal from floppy disk drive (FDD) (with pull-up resistor)		
8	WINDOW	Output terminal for DATA WINDOW signal used to divide DATA signal into data pulse and clock pulse.		
9	DATA	Output terminal for data signal produced from RD DATA signal. Read into FDC together with WINDOW signal, then separated into data pulse and clock pulse.		
10	MFM/FM	Terminal for switching between double density and single density recording format (with pull-up resistor).  • Double density (MFM): high level  • Single density (FM): low level		
11	MIN/STD*	Terminal for switching between 5-inch floppy disk and 8-inch floppy disk (with pull-up resistor).  • 5-inch floppy: high level  • 8-inch floppy: low level		
12	V <sub>ss1</sub>	Digital system ground terminal.		
13	V <sub>ss2</sub>	Analogue system ground terminal (VCO section ground).		
14	CONTROL	Input terminal for VCO (Voltage Controlled Oscillator) section control voltage.		
15	OFFSET	Input terminal for applying offset voltage for the purpose of correcting the VCO section oscillation center frequency (offset voltage is generated using external capacity)		
16	LPF1	Terminal for connecting loop filter in PLL system. Selected when frequency is pulled in following sink field detection.		
17	LPF2	Terminal for connecting loop filter in PLL system; selected when reading ID and data after fre quency is pulled in.		
18	TEST1	Test terminal used for function checking. (normally not connected).		
19	MCTK	Write in clock for FDC ( $\phi$ PD765 system).  • 8-inch floppy/MFM: $5 = 1 \mu$ S  • 8-inch floppy/FM: $T = 2 \mu$ S  • 5-inch floppy/MFM: $T = 2 \mu$ S  • 5-inch floppy/FM: $T = 4 \mu$ S		
20	CR	C-R externally attached terminal used for timer circuit.		
21	CLK2	Clock used for FDC (MB8877 system, FD179X system),  • 8-inch floppy: frequency f = 2 MHz  • 5-inch floppy: frequency f = 1 MHz		
22	TRIG IN*	Trigger input terminal for timer circuit (with pull-up resistor).		
23	TM OUT	Timer circuit output terminal (timer used to set head load time, motor stop time, etc.)		
24	V <sub>DD</sub>	+5V line voltage terminal.		

# DRAM M5M4256L (256K imes 1 bit) .

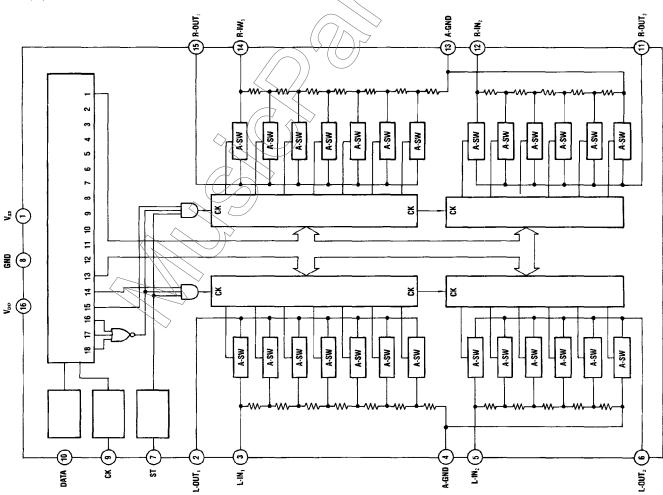
#### **■ PIN CONFIGURATION**



# **■ TC 9154 AP PIN CONFIGURATION**



#### **TC 9154 AP BLOCK DIAGRAM**



# **■TC 9153AP/TC9154AP EXPLANATION OF TERMINAL FUNCTIONS**

Terminal No.	Symbol	Explanation of function	Remarks
1	V <sub>BB</sub>	Terminal for applying (—) power.	
2	L-OUT1	10 dB step attenuator output. Signal applied to IN is attenuated from 0 to60 dB in seven 10 dB steps.	Left/right symmetry
3	L-IN <sub>1</sub>	10 dB step attenuator input.	
4	A-GND	AC ground terminal.	
5	L-IN <sub>2</sub>	2 dB step attenuator input.	
6	L-OUT <sub>2</sub>	2 dB step attenuator output. Signal applied to IN is attenuated from 0 to 8 dB in five 2 dB steps.	
7	ST	Strobe input terminal. Attenuation amount and channel selection signals taken in at DATA and CK terminals are latched by putting this terminal at "H" level. When "H" level is not applied to this terminal, the previous data remain as they were.	
8	GND	Ground terminal for only TC9154AP	
9	СК	Clock input terminal. Clock input for purpose of taking data in from data terminal.	
10	DATA	Attenuation amount and channel selection data input terminal. Input as CK signal consisting of 18 bits:	
11	R-OUT <sub>2</sub>	2 dB step attenuator output. Signal applied to IN is attenuated from 0 to 8 dB in five 2 dB steps	
12	R-IN <sub>2</sub>	2 dB step attenuator input.	
13	A-GND	AC ground terminal.	
14	R-IN <sub>1</sub>	10 dB step attenuator input.	
15	R-OUT <sub>1</sub>	10 dB step attenuator output. Signal applied to IN is attenuated from 0 to $-60$ dB in seven 10 dB steps.	
16	$V_{DD}$	Terminal for applying (+) power.	

### **■ GA-1 TERMINAL DESCRIPTION**

NO.	PIN NAME	1/0	FUNCTION
1	MCLKI	ı	Master clock 20MHz
2	VDD		+5V
3	GND		GND
4	N.C.		N.C.
5	N.C.		N.C.
6	RESET	ı	System Reset
7	REFE	ı	CONNECT to GND
8	GATE H	1	impossible to write data while "H"
9	N.C.		N.C.
10	N.C.		N.C.
11	MPUE	1	Timing Clock
12	CS	ı	at 'L', read D0-D6 and D7 output
13	RDWT	ı	at 'H', D7 output "L", D0-D6 latch
14	DO	1	Data Bus
15	D1	1	Data Bus
16	D2	1	Data Bus
17	D3	1	Data Bus
18	D4	1	Data Bus
19	D5	1 1	Data Bus
20	D7	0	Data Bus
21	D6	1	Data Bus
22	GND		GND
23	VDD	1	+5V
24	N.C.	1	N.C.
25	CSL3	0	GA-II Refresh
26	CSL2	0	Chip Select
27	CSL1	0	Chip Select
28	CHO	0	Address to show DMA Request CH
29	CH1	0_	Address to show DMA Request CH
30	CH2	0	Address to show DMA Request CH
31	RLEN	0	Signal to generate CAR latch timing
32	DWEN	0	Write enable for DRAM
33	GND	0	GND
34	START	0	Timing signal for GATE-ON
35	N.C.	0	N.C.
36	SHT	0	Timing for S/H/Waveform data latch
37	EOP	1	DRAM writing Mode cancel
38	DLE	0	Waveform data latch timing/S/H timing reset
39	RAS	0	ROW (ROM) Address STROBE
40	CAS	0	Column Address STROBE

NO.	PIN NAME	1/0	FUNCTION
41	N.C.		N.C.
42	VDD		+5V
43	GND		GND
44	SINBIT	1	ZERO CROSS DETECTION
45	DTOE	0	Data Input Enable
46	DREQO	1 <	DMA request
47	DREQ1		DMA request
48	DREQ2		DMA request
49	DREQ3		DMA request
50	DREQ4	1/	DMA request
51	DREQ5	1	DMA request
52	DREQ6		DMA request
53	DREQ7	ı	DMA request
54	DREQ8		DMA request
55	DREQ9	ı	DMA request
56	DREQ10	ı	DMA request
57	DREQ11	1	DMA request
58	DREQ12	ı	DMA request
59	DREQ13	1	DMA request
60	DREQ14	1	DMA request
61	DREQ15	1	DMA request
62	GND	-	GND
63	VDD		+5V
64	DREQ16	ı	GND
65	DREQ17	ı	GND
66	DREQ18	ı	GND
67	DREQ19	1	GND
68	DREQ20	ı	GND
69	DREQ21	ı	GND
70	DREQ22	ı	GND
71	DREQ23	ı	GND
72	N.C.	ı	NC
73	RDY	1	Expand cycle of reading/writing
74	N.C.		N.C.
75	RD50	0	Interval 500nS
76	N.C.		N.C.
77	SDLY	ı	Expand cycle of reading/writing
78	N.C.		N.C.
70	LD45	0	Interval 450nS
79	LD40	1	HITCH AND ADDIED

# **■ GA-2 TERMINAL DESCRIPTION**

NO.	PIN NAME	I/O	FUNCTION
1	N.C.		N.C.
2	VDD		+5V
3	GND		GND
4	N.C.		N.C.
5	CS	ı	CHIP SELECT active "L"
6	E	ı	ENABLE
7	RESET	ı	RESET active "L"
8	N.C.		N.C.
9	N.C.		N.C.
10	AO	ı	ADDRESS BUS
11	A1	ı	ADDRESS BUS
12	A2	ı	ADDRESS BUS
13	A3	ı	ADDRESS BUS
14	D0	ı	Data Bus
15	D1	ı	Data Bus
16	D2	1	Data Bus
17	D3	ı	Data Bus
18	D4	I	Data Bus
19	D5	ì	Data Bus
20	D6	L	Data Bus
21	D7	_	Data Bus
22	GND		GND
23	VDD		+5V
24	DAO	0	Address for DRAM
25	DA1	0	Address for DRAM
26	DA2	0	Address for DRAM
27	N.C.		N.C.
28	N.C.		N.C.
29	N.C.		N,C.
30	DA6	0	Address for DRAM
31	DA7	0	Address for DRAM
32	DA8	0	Address for DRAM
33	GND		GND
34	N.C.		N.C.
35	N.C.		N.C.
36	N.C.		N.C.
37	N.C.		N.C.
38	N.C.		N.C.
39	N.C.		N.C.
40	N.C.		N.C.

NO.	PIN NAME	1/0	FUNCTION
41	N.C.		N.C.
42	VDD		+5V
43	GND		GND
44	N.C.		N.C.
45	N.C.	. ((	N.C.
46	N.C.	~	N.C.
47	N.C.		N.C.
48	N.C.		N.C.
49	N.C.		N.C.
50	N.C.		N.C.
51	N.C.	//	N.C.
52	N.C.		N.C.
53 /	⊃ N.C. ♦		N.C.
54 (	ACKO	0	Signal for Waveform data latch/S/H
55	ACK1	0	Signal for Waveform data latch/S/H
56	ACK2	0	Signal for Waveform data latch/S/H
57	ACK3	0	Signal for Waveform data latch/S/H
58	ACK4	0	Signal for Waveform data latch/S/H
59	ACK5	0	Signal for Waveform data latch/S/H
60	ACK6	0	Signal for Waveform data latch/S/H
61	ACK7	0	Signal for Waveform data latch/S/H
62	GND		GND
63	VDD		+5V
64	DA5_	0	Address for DRAM
65	DA4	0	Address for DRAM
66	DA3	0	Address for DRAM
67	RAS	1	
68	DLE	l <u>I</u>	Waveform data latching & S/H timing reset
69	EOP	0	DRAM writing mode cancel
70	SHT	ı	Timing for S/H/Waveform data latch
71	REFSH	1	Row address for refresh
72	START	ı	Timing signal for GATE ON
73	N.C.		N.C.
74	RLE	ı	Generate INTERNAL latch timing
75	N.C.		N.C.
76	MSIZE	1	Decide DRAM memory size (256K at "H")
77	CH2	ı	Address to show DMA request channel
78	CH1	ı	Address to show DMA request channel
79	СНО	ı	Address to show DMA request channel
80	CHS	1	Chip select

# FLOPPY DISK DRIVE MD350

# **■ PERFORMANCE SPECIFICATIONS**

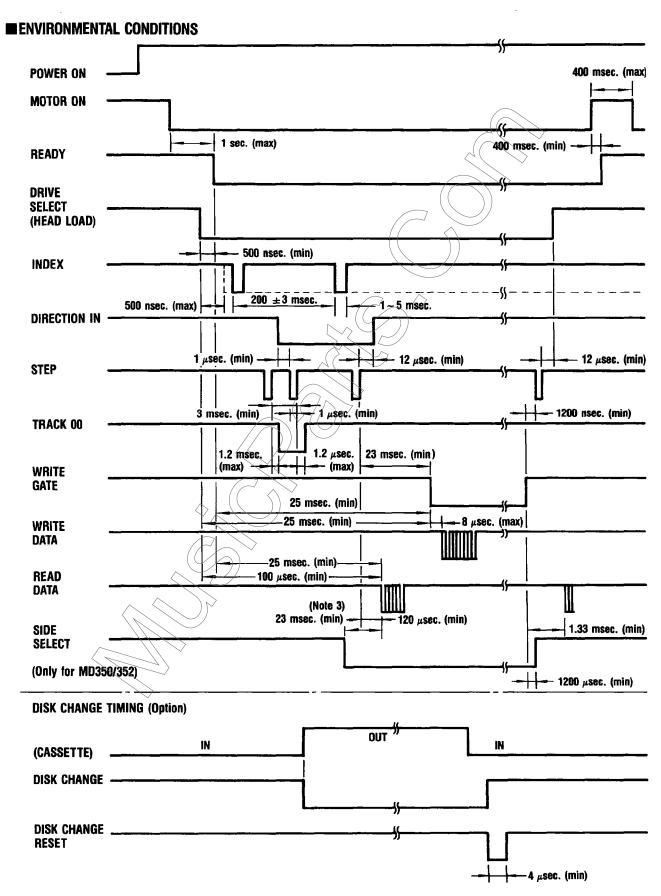
	MD350
	Double density/Single density
Recording capacity	1M/500K
Disk capacity (Bytes) Track capacity (Bytes)	6.25K/3.125K
Average waiting time	100 msec.
Access time Time for movement between tracks	3 msec.
Average access time	100 msec.
Head setting time	20 msec.
Head loading time (Note 1)	25 msec.
Motor starting time (Note 2)	500 msec.
Data transfer speed	Double density: 250K bits/sec.
	Single density: 125K bits/sec.

Note 1)
Only when optional accessory solenoid is installed.
Note 2)
Under chucked condition

# **FUNCTIONAL SPECIFICATIONS**

Recording density on in- nermost track (BPI)	
(TRACK/SIDE) Number of tracks (TRACK/DISK)	
Track density (TPI)	
Outer circumference Track radius Inner circumference	
Modulation system	MFM or FM





#### PROBLEM 2 \_

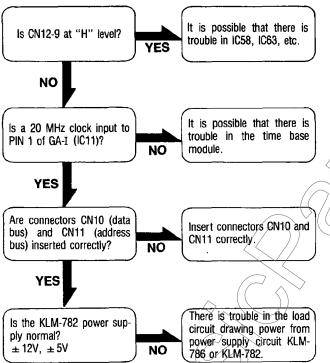
The indication in Fig. 1 appears but fails to progress to the indication in Fig. 2.

There is trouble in CPU 1 (KLM-780) or TG (KLM-782). Which one the trouble is in can be judged by replacing each circuit board in turn with a good one.

If the trouble is in CPU 1, it is necessary to check the CPU, ROM, RAM and TG interface.

If the trouble is in the TG, check according to the following procedure.

# Check KLM-782 connector CN12-9 with an oscilloscope.



#### Remark:

The steps up to here do not determine which part of a circuit board is bad. Replace KLM-782 (if necessary return it to KORG).



#### PROBLEM 3

The indication does not progress from Fig. 2 to Fig. 3 or Fig. 4 (switch input is not received).

The trouble could be in the CPU 1 circuit board

(KLM-780) or the panel switch circuit board. Check the switch scan circuit in IC14 (8255) on KLM-780 and the connected harnesses and connectors.

#### **PROBLEM 4**

GET is not performed normally, or while GET is in progress an error message appears or the indication remains stuck on Fig. 5.

The trouble could be in the KLM-780 FDC or FDD.

Perform the FDD test which is described separately. If there is trouble in the FDD, replace it with a good one. Check the KLM-780 FDC referring to p.46.

#### PROBLEM 5 \_

After the indication as shown in Fig. 6 is given, no sound comes out at all.

Check according to the following procedure; mainly check the TG circuit board.

#### Check KLM-782 connectors KLM-782 is probably OK. CN49 and CN50 with an os-Check KLM-1061 and KLMcilloscope. Are normal YES waveforms observed? NO Check IC47 PIN 5 with an Check GATE ARRAY IC12, oscilloscope to see if the ACK signal is being entered IC13 and IC11. NO correctly. YES Have RAS, CAS and AD-Check IC11, IC12 and IC13. DRESS been input correctly into the DRAM? NO YES Check the IC37 DAC and the Is A/D conversion being per-IC38 operational amplifier. formed correctly? NO YES Is a WE signal being output to the DRAM during sampl-Check IC11. ing? NO YES Is the CREATE WAVEFORM Check IC19, IC20, IC23 and function OK? NO YES Check the LPF (IC64 to During sampling, is a signal being input into IC57 pin 3? IC69). NO YES It can be judged that there is trouble in the IC56 SAR.

#### Remarks:

Keyboard scan assignment is being done by CPU 2 (KLM-781), so also check the KBD MATRIX circuit at the same time.

The basic method of checking if no sound comes out in case of a special voice is the same as for PROBLEM 5.

# 14. PARTS LIST

PAKIS CUDE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY	PARTS CODE	FARTS NAME SPECIFICATIONS	P.C. BOARD	$\rightarrow$
10416518	1/6JTP 18K	KLM-1050		9	12514953	1/6 9.53K	KLM-781	
10416520	1/6JTP 20K	KLM-782		-	12514976	1/6 9.76K	KLM-782	
		KLM-1050		Ω.	12515100	1/6TP 10.0K		
10416522	1/6JTP 22K	KLM-783		-	12515147	1/6TP 14.7K	KLM-786/10	
		KLM-1050		7	12515150	1/6 15.0K	KLM-781	
10416527	1/6JTP 27K	KLM-780		-	12515200	1/6TP 20.0K	KLM-782	
		KLM-783		2 8	12515301	1/6TP 30.1K	KLM-781	
	,	KLM-1050		N C	12515332	1/61P 33.2K	KLM-/86/10	
10416530	1/6JTP 30K	KCM-781		N 0		BLOCK RESISTORS	SISTORS	
0,70	>	KLM-783		× •	13504510	RKC1/8B4J 10K	KLM-782	⊢
10416543	1/6JY 43K	KLM-782		- (	13505510	RKC1/8B5J 10K	KLM-783	
10416547	1/6JIP 4/K	KLM-781		N (	13507510	RKC1/8B7J 10K	KLM-782	
0410100	700 OF 0	KLIM-783		× •	13508333		KLM-780	
10416260	100 L 100/1	KI M 703			13508510	RKC1/8B8J 10K	KLM-780	
10416810	1.6 ITB 100K	KI M-780					KLM-781	
200		K1 M-781		- 0			KLM-782	
		KLM-781	<u>)</u>	27	13511510			
		KLM-1049	)) 		13704410		KLM-781	
		KLM-1050		/12	1380/002	KNBGEL001A	NEM-1050	_
10416615	1/6JTP 150K	KLM-783		<b></b>	5	THERMISTOR	ISTOR	
10416618	1/6JTP 180K	KLM-780		-	18032410	Ļ	KLM-783	
10416620	1/6JTP 200K	KLM-1050		7	18032450	TD-C250DA		
10416622	1/6JTP 220K			4	\ <u>\</u>	MYLAR CAPACITORS	PACITORS	
10416627	1/6JTP 270K	KLM-781		-	20402410	50V 0.001UF	KLM-783	$\vdash$
10416633	1/6JTP 330K	KLM-1049		-			KLM-786/10	
10416647	1/6JTP 470K	KLM-782		-			KLM-1050	
10416656	1/6JTP 560K	KLM-780		<b>,</b>	20402412	50V-0.0012UF	KLM-783	
		KLM-783		<b>6</b> 0	20402422	50V 0.0022UF / /		
10416710	1/6JTP 1.0M	KLM-780		<u> </u>		7	KLM-1050	
		KLM-783		<del>-</del> .	20402427	50V 0.0027UF	4	
00101		KLM-1050		۰ ۰	20402439	50V 0.0039UF	KLM-783	
10410739	1/071 0.3IM	VEINI-102		-	20402447	50V 0.0047UF	KLM-782	
	METAL FILM RESISTORS	ESISTORS			20402456		KLM-1050	
12513499	1/6 499 OHM	KLM-782		-	20402510	50V 0.01UF	KLM-781	_
12514158	1/6 1.58K	KLM-783		-			KLM-/82	<del></del>
12514210	1/6 2.1K			-			KLM-784	
12514267	1/6 2.67K	KLM-781		Ø			KLM-786/10	
12514274	1/6 2.74K	KLM-783		-			KLM-1050	
12514280	1/6 2.80K			_	20402522	50V 0.022UF		
12514294	1/6 2.94K			-	20402527	50V 0.027UF	KLM-1061	
12514499	1/6TP 4.99K	KLM-786/10		-	20402547	50V 0.047UF	KLM-780	
12514536	1/6 5.36K	KLM-781		α			KLM-783	
12514604	1/6TP 6.04K			- -			KLM-785/10	
12514698	1/6 6.98K	KLM-782		-	20402556	SUV U.USBUF	KLM-/83	_

- 0

QʻTY

IDENTIFICATION NO. FUNCTION --0-60-

2 22407168 16V6.8UF EL 22407168 16V6.8UF EL 23907447 16V 4700UF 2391147 25V 2700UF 23917510 16V 4700UF 23917510 16V 1000UF 24 23917510 16V 470UF 24 2540347 16V 470UF 2540322 16V 22UF 1 25403322 16V 22UF 1 25403322 16V 22UF 1 25403310 16V 100UF 2 25403310 25V 10UF 2 25406010 50V 0.1UF	50V 0.12UF  STYROL CAPAC  50V JT 56PF  CERAMIC CAPAC  50V 10PF TP  50V 22PF TP  50V 160PF TP  50V 220PF TP  50V 330PF TP  50V 470PF TP  50V 470PF TP  50V 470PF TP  50V 470PF TP  50V 0.01UF TP  50V 0.01UF TP  50V 0.01UF TP				NU. FURCIION				
SOV JT SSPF         KLM-786         CERAMIC CAPACITORS         2         21960100         DSS-310-5602223           SOV JUT SSPF         CERAMIC CAPACITORS         KLM-786         4         CERAMIC CAPACITORS         1         CERAMIC CAPACITORS         CERAMIC CAPACITORS <td< td=""><td>STYROL CAPAC  50V JT 56PF  CERAMIC CAPAC  50V 42PF TP  50V 47PF TP  50V 470PF TP  50V 680PF TP  50V 470PF TP  50V 680PF TP  50V 680PF TP  50V 0.01UF TP  50V 0.01UF TP</td><td></td><td>0.12UF</td><td>KLM-783</td><td></td><td>2</td><td></td><td></td><td></td></td<>	STYROL CAPAC  50V JT 56PF  CERAMIC CAPAC  50V 42PF TP  50V 47PF TP  50V 470PF TP  50V 680PF TP  50V 470PF TP  50V 680PF TP  50V 680PF TP  50V 0.01UF TP  50V 0.01UF TP		0.12UF	KLM-783		2			
SOV 17 56PF   CERAMIC CAPACITORS   SOV 10PF TP   KLM-7867   SOV 10PF TP   KLM-7867   SOV 22PF TP   KLM-7867   SOV 22PF TP   KLM-7867   KLM-7867   SOV 20PF TP   SOV 20PF TP   SOV 20PF TP   KLM-7867   SOV 20PF TP	50V JT 56PF  CERAMIC CAPAC  50V 10PF TP 50V 22PF TP 50V 180PF 50V 180PF 50V 220PF TP 50V 220PF TP 50V 330PF TP 50V 470PF TP 50V 470PF TP 50V 0.01UF TP 50V 0.01UF TP 50V 0.01UF TP 50V 0.01UF TP		STYROL CAP	ACITORS			21950100	DSS-310-55D2	2238
50V 10PF TP         KLM-780         4         2         22407168         18V6.8UF         EL           50V 22PF TP         KLM-780         6         22407168         18V6.8UF         EL           50V 22PF TP         KLM-780         6         22407168         18V6.8UF         EL           50V 100PF TP         KLM-780         6         22911477         28V 4700UF         EL           50V 100PF TP         KLM-780         1         2391747         16V 4700UF         EL           50V 100PF TP         KLM-780         4         2391747         16V 4700UF         EL           50V 200PF TP         KLM-780         1         23917510         16V 100UF         EL           50V 200PF TP         KLM-780         1         24002947         16V 470F         EL           50V 200PF TP         KLM-780         1         24002947         16V 470F         EL           50V 470PF TP         KLM-780         1         25402947         16V 470F         EL           50V 0.047UFTP         KLM-780         1         1         25402347         16V 470F         EL           50V 0.047UFTP         KLM-780         1         25402322         16V 20UF         16V 47UF         16V 47UF	50V 10PF TP 50V 22PF TP 50V 47PF TP 50V 160PF TP 50V 180PF 50V 220PF TP 50V 220PF TP 50V 270PF 50V 330PF TP 50V 470PF TP 50V 470PF TP 50V 680PF TP 50V 470PF TP 50V 0.01UF TP 50V 0.01UF TP 50V 0.01UF TP	$\vdash$	JT 56PF	KLM-1050		2	_		
50V 10PF TP  KLM-781  50V 4.7PF TP  KLM-782  50V 4.7PF TP  KLM-783  50V 10PF TP  KLM-783  50V 10PF TP  KLM-783  50V 10PF TP  KLM-783  50V 22PF TP  KLM-783  50V 22PF TP  KLM-783  50V 22PF TP  KLM-783  50V 22PF TP  KLM-784  50V 22PF TP  KLM-785  50V 23PF TP  KLM-784  50V 23PF TP  KLM-785  50V 23PF TP  KLM-784  50V 23PF TP  KLM-785  50V 23PF TP  KLM-786  50V 24PF TP  KLM-786  50V 24PF TP  KLM-786  50V 24PF TP  KLM-786  50V 24PF TP  CLM-786  50V 24PF TP  CLM-786	50V 10PF TP 50V 42PF TP 50V 47PF TP 50V 150PF TP 50V 180PF 50V 220PF TP 50V 220PF TP 50V 330PF TP 50V 470PF TP 50V 680PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.01UF TP 50V 0.01UF TP		CERAMIC CAI	PACITORS					
50V 47PF TP  KLM-783  50V 160PF TP  KLM-783  50V 160PF TP  KLM-783  50V 160PF TP  KLM-784  50V 270PF  50V 270P	50V 47PF TP 50V 150PF TP 50V 150PF TP 50V 220PF TP 50V 270PF 50V 330PF TP 50V 470PF TP 50V 470PF TP 50V 470PF TP 50V 0.01UF TP 50V 0.01UF TP 50V 0.01UF TP		10PF TP	KLM-780		4 0			
50V 100PF TP KLM-785 50V 150PF	50V 100PF TP 50V 150PF TP 50V 220PF TP 50V 270PF 50V 330PF TP 50V 470PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.047UFTP		47PF TP	KLM-781		у <del>г</del>			¥
SOV 100PF TP KLM-781 SOV 100PF TP KLM-782 SOV 220PF TP KLM-782 SOV 330PF TP KLM-782 SOV 330PF TP KLM-783 SOV 470PF TP KLM-783 SOV 470PF TP KLM-783 SOV 470PF TP KLM-783 SOV 470PF TP KLM-783 SOV 001UF TP KLM-783 SOV 001UF TP KLM-784 SOV 0047UF	50V 100PF TP 50V 150PF TP 50V 220PF TP 50V 270PF 50V 330PF TP 50V 470PF TP 50V 470PF TP 50V 470PF TP 50V 0.01UF TP 50V 0.01UF TP 50V 0.01UF TP		>	KLM-783		8	22407168	16V6.8UF	
SOV 100PF TP  KLM-788  SOV 150PF TP  KLM-788  SOV 300PF TP  KLM-788  SOV 470PF TP  KLM-788  SOV 470PF TP  KLM-788  SOV 470PF TP  KLM-789  SOV 0.047UF TP  KLM-789  SOV 0.01UF TP  KLM-789  SOV 0.047UF TP  KLM-789  SOV 0.047UF TP  KLM-789  SOV 0.01UF TP  KLM-789  SOV 0.047UF TP	50V 100PF TP 50V 180PF 50V 220PF TP 50V 270PF 50V 330PF TP 50V 470PF TP 50V 470PF TP 50V 0.01UF TP 50V 0.01UF TP 50V 0.1UF TP		>	KLM-1050	<u> </u>	9			ELEC
SOV 330PF TP KLM-783 SOV 470PF TP SOV 470PF	50V 150PF TP 50V 220PF TP 50V 220PF TP 50V 330PF TP 50V 4700PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.01UF TP	_	100PF TP	KLM-781		- °	23907447	16V 4700UF	
SOV 150PF TP  KLM-1650  KLM-783  SOV 250PF TP  KLM-783  SOV 270PF TP  KLM-784  SOV 330PF TP  KLM-786  SOV 470PF TP  KLM-786  SOV 0.047UF TP  KLM-786  KLM-78	50V 150PF TP 50V 220PF TP 50V 220PF TP 50V 330PF TP 50V 4700PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.01UF TP			KI M-783		, <del>-</del>	23911422	25V 2200UF	
50V 150PF TP         KLM-783         4         28415247         40V 47PF x 8           50V 250PF TP         KLM-782         3         2402347         40V 47PF x 8           50V 330PF TP         KLM-784         2         25402347         10V 470UF           50V 470PF TP         KLM-786         1         25402347         10V 470UF           50V 470PF TP         KLM-786         1         25402247         10V 470UF           50V 680PF TP         KLM-786         4         25403210         16V 40UF           50V 680PF TP         KLM-786         1         25403210         16V 47UF           50V 600UF TP         KLM-786         1         25403247         16V 47UF           50V 001UF TP         KLM-786         1         25403247         16V 47UF           50V 001UF TP         KLM-786         30         25403310         16V 100UF           KLM-781         6         25403310         16V 100UF         2540310         16V 100UF           KLM-782         6         25403310         16V 100UF         2540310         25V 10UF           KLM-782         6         25403310         2540310         25V 10UF           KLM-783         6         25403310         25V 10UF	50V 150PF TP 50V 180PF 50V 220PF TP 50V 330PF TP 50V 470PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.047UFTP 50V 0.01UF TP			KLM-1050		4	23911447	25V 4/00UF 16V 10000UF	
50V 180PF 50V 220PF TP 50V 220PF TP 50V 330PF TP 60V 470PF TP 60V 680PF TP 60V 680P	50V 180PF 50V 220PF TP 50V 270PF 50V 330PF TP 50V 1000PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.01UF TP		150PF TP	KLM-783					
50V 270PF 50V 220PF TP KLM-782 50V 270PF 50V 270PF 50V 30PF TP KLM-784 50V 470PF TP KLM-786 50V 470PF TP KLM-786 50V 680PF TP KLM-786 50V 680PF TP KLM-786 50V 0.01UF TP KLM-781 50V 0.01UF TP KLM-782 50V 0.01UF TP KLM-783 50V 0.01UF TP KLM-784 50V 0.01UF TP KLM-786	50V 220PF TP 50V 270PF 50V 330PF TP 50V 4700PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.01UF TP		180PF	KLM-782	<i>)</i>	4	04015047	40/ 4705 / 9	
50V 270TF 50V 270TF 50V 270TF 50V 330PF TP KLM-784 KLM-786 50V 470PF TP KLM-786 50V 680PF TP KLM-788 KLM-788 50V 680PF TP KLM-789 50V 680PF TP KLM-789 50V 0.01UF TP KLM-781 50V 0.01UF TP KLM-782 50V 0.047UF TP KLM-782 50V 0.047UF TP KLM-783 50V 0.047UF TP KLM-784 50V 0.01UF TP KLM-786 50V 0.047UF	50V 470PF TP 50V 470PF TP 50V 1000PF TP 50V 0.01UF TP 50V 0.047UFTP		220PF TP	KLM-783	))	<del>/</del>	74013541	0 × 1 1 / 1 0 7	
KIM-784 KLM-1050 KLM-786 KLM-786 KLM-786 KLM-786 KLM-788 KLM-788 KLM-788 SOV 0.0047UF TP KLM-780 SOV 0.047UF TP KLM-781 SOV 0.047UF TP KLM-781 SOV 0.047UF TP KLM-782 SOV 0.047UF TP KLM-782 SOV 0.047UF TP KLM-783 KLM-784 KLM-78510 KLM-784 KLM-786	50V 470PF TP 50V 680PF TP 50V 1000PF TP 50V 0.01UF TP 50V 0.047UFTP		270FF 330PF TP	KLM-782		<u></u>			<u> </u>
50V 470PF TP         KLM-1050         4         25,403147           50V 470PF TP         KLM-788         1         25,403210           50V 680PF TP         KLM-788         4         25,403222           50V 000PF TP         KLM-781         1         25,403222           50V 0.01UF TP         KLM-781         1         25,403247           50V 0.047UF TP         KLM-781         2         25,403310           KLM-781         29         KLM-781         29           KLM-783         30         25,403310           KLM-784         5         25,403310           KLM-784         5         25,403310           KLM-784         5         25,403310           KLM-785         6         25,403310           KLM-785         6         25,403310           KLM-786         6         25,404310           KLM-786         6         25,404310           KLM-1049         44         25,404310           KLM-786         6         25,404310           KLM-788         6         25,404310           KLM-789         6         25,404310           KLM-789         6         25,404310           KLM-780	50V 470PF TP 50V 680PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.047UFTP			KLM-784		2	25400347	10V 470HE	
50V 470PF TP         KLM-788         1         26403210           KLM-788         2         4         25403222           50V 680PF TP         KLM-782         16         25403222           50V 1000PF TP         KLM-782         1         25403247           50V 0.01UF TP         KLM-781         1         25403247           50V 0.047UF TP         KLM-782         2         25403310           KLM-781         68         KLM-783         30         25403310           KLM-782         68         KLM-784         5         25404147           KLM-783         KLM-784         5         25404147           KLM-784         6         2540410         6         2540410           KLM-785/10         6         2540410         4         2540410           KLM-789         6         2540410         4         2540410           KLM-789         6         2540410         4         2540410           KLM-789         6         25404310         4         25404310           KLM-789         6         25404310         6         25404310           KLM-789         6         25404310         4         25404310 <td< td=""><td>50V 470PF TP 50V 680PF TP 50V 1000PF TP 50V 0.01UF TP 50V 0.047UFTP 25V 0.1UF TP</td><td></td><td></td><td>KLM-1050</td><td></td><td>4</td><td>25403147</td><td>16V 4:7UF</td><td></td></td<>	50V 470PF TP 50V 680PF TP 50V 1000PF TP 50V 0.01UF TP 50V 0.047UFTP 25V 0.1UF TP			KLM-1050		4	25403147	16V 4:7UF	
50V 680PF TP       KLM-788       1         50V 680PF TP       KLM-782       4       25403222         50V 4700PF TP       KLM-781       1       25403247         50V 0.01UF TP       KLM-781       1       25403340         50V 0.047UFTP       KLM-782       2       25403310         KLM-782       30       25403310         KLM-783       34       25403310         KLM-784       5       25403310         KLM-78510       6       25403310         KLM-78610       6       25403310         KLM-78610       6       25404147         KLM-1050       44       25404310         KLM-1050       44       25404310         KLM-783       6       25406010	50V 680PF TP 50V 1000PF TP 50V 0.01UF TP 50V 0.047UFTP		470PF TP	KLM-780		-	25403210	16V 10UF	
50V 680PF TP         KLM-1050         4         25403222           50V 1000PF TP         KLM-782         16         25403247           50V 1000PF TP         KLM-781         1         25403247           50V 0.01UF TP         KLM-782         2         25403310           50V 0.047UF TP         KLM-782         30         25403310           KLM-782         68         KLM-783         34           KLM-783         34         KLM-784         5           KLM-786/10         6         25403322           KLM-788         2         254034147           KLM-786/10         6         25404310           KLM-1050         44         25404310           KLM-783         32         25406010	50V 680PF TP 50V 1000PF TP 50V 0.01UF TP 50V 0.047UFTP			KLM-783		- c	7		
50V 680PF TP         KLM-782         16         25403222           50V 1000PF TP         KLM-780         1         25403247           50V 0.01UF TP         KLM-781         2         25403310           50V 0.047UFTP         KLM-782         30         25403310           KLM-781         68         KLM-783         34           KLM-782         68         KLM-784         5           KLM-783         34         KLM-784         5           KLM-784         5         25403322           KLM-784         5         25403322           KLM-784         6         25403322           KLM-784         4         25403322           KLM-1049         44         25404310           KLM-1050         KLM-1061         6         25404310           KLM-783         32         25406010         25406010	50V 680PF TP 50V 4700PF TP 50V 0.01UF TP 50V 0.047UFTP			KLM-1050		1 4			
50V 1000PF TP         KLM-782         16           50V 4700PF TP         KLM-781         1         25403247           50V 0.01UF TP         KLM-782         2         25403310           50V 0.047UFTP         KLM-782         68         25403310           KLM-782         68         KLM-783         34           KLM-783         34         5         25403322           KLM-784         5         25403322           KLM-784         5         25403322           KLM-785/10         1         25403322           KLM-786/10         6         25403322           KLM-789         4         25404310           KLM-1050         KLM-1061         6         25404310           KLM-783         6         25406010         25406010	50V 1000PF TP 50V 0.01UF TP 50V 0.047UFTP	_	680PF TP			4	25403222	16V 22VIF	
50V 4700PF TP         KLM-780         1         25403247           50V 0.01UF TP         KLM-781         2         25403310           50V 0.047UFTP         KLM-781         29         25403310           KLM-782         68         KLM-783         34           KLM-783         34         KLM-784         5           KLM-784         5         25403322           KLM-785/10         1         25403322           KLM-786/10         6         25404147           KLM-788         2         25404310           KLM-1050         44         25404310           KLM-1061         6         25406010           KLM-783         6         25406010	50V 0.01UF TP 50V 0.047UFTP 25V 0.1UF TP	_	1000PF TP	KLM-782		16			
50V 0.01UF TP KLM-781 1 2 25403310  50V 0.047UFTP KLM-781 29 29	50V 0.047UFTP 50V 0.047UFTP 25V 0.1UF TP		4700PF TP	KLM-780		<del>-</del>	25403247	16V 47UF	
50V 0.047UFTP       KLM-780       30       25403310         KLM-781       29       29         KLM-782       68       34         KLM-783       34       5         KLM-7840       1       25403322         KLM-786/10       6       25404147         KLM-786/10       6       25404147         KLM-1049       4       25404310         KLM-1050       44       25404310         KLM-783       32       25406010	50V 0.047UFTP		0.01UF TP	KLM-781		- 0			/
KLM-781 29 68 68 68 KLM-782 68 34 54 KLM-783 54 55403322 KLM-784 5 5 55403322 KLM-786/10 6 25404147 KLM-1049 4 25404310 KLM-1061 13 KLM-1061 6 25406010 KLM-788 25404310 KLM-1061 6 25406010	25V 0.1UF TP	_	0.04711FTP	K! M-780		- 08	25403310	16V 100UF	
KLM-782     68       KLM-783     34       KLM-783     34       KLM-784     5       KLM-785/10     1       KLM-786/10     6       KLM-786     6       Z5403322       KLM-789     4       KLM-1050     44       Z5404310       KLM-782     6       Z5V 0.1UF TP     KLM-783       KLM-783     32       Z5406010	25V 0.1UF TP			KLM-781		83			
KLM-783 KLM-784 KLM-784 KLM-784 KLM-785/10 KLM-785/10 KLM-789 KLM-1049 KLM-1050 KLM-1050 KLM-1061 S5V 0.1UF TP KLM-783 32 25406010	25V 0.1UF TP			KLM-782		- 89			
KLM-784 5 5 25403322 KLM-786/10 6 25404147 KLM-786/10 6 25404147 KLM-788 2 25404147 KLM-1050 44 25404310 KLM-1051 KLM-782 6 25406010 KLM-783 32 25406010	25V 0.1UF TP			KLM-783		8			
KLM-785/10 1 25403322 KLM-786/10 6 25404147 KLM-788 2 25404147 KLM-1049 4 25404210 KLM-1051 13 25404310 KLM-782 6 5406010	25V 0.1UF TP			KLM-784		S			
KLM-786/10 6 25404147 KLM-788 2 KLM-1049 4 25404210 KLM-1050 444 25404310 KLM-1061 13 Z5V 0.1UF TP KLM-783 6 25406010	25V 0.1UF TP			KLM-785/10		-	25403322	16V 220UF	
KLM-788 2 KLM-1049 4 25404210 KLM-1050 44 25404310 KLM-782 6 55404310 KLM-783 32 25406010	25V 0.1UF TP			KLM-786/10		9	25404147	25V 4.7UF	
KLM-1049	25V 0.1UF TP	_		KLM-788		2	· !	· -	
25404310 44 25404310 KLM-1061 13 E5404310 E	25V 0.1UF TP			KLM-1049		4	25404210	25V 10UF	
25V 0.1UF TP KLM-782 6 KLM-783 32 25406010	25V 0.1UF TP			KLM-1050		4	25404310	25V 100UF	
25V 0.10F IP NLM-783 32 25406010	Z5V 0.10T IT		<u> </u>	KLM-1061		<u>ნ</u> ი			
32 25406010	KLM-783 KLM-788		0.10F IP	KLM-/82		٥			
	KLM-788			KLM-783		ج الا	25406010	50V 0.1UF	

P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY		PARTS CODE	PARTS NAME	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
KLM-783		2				EMI FILTER	EB		
CITORS				21950100	DSS-310-55D223S	235	KLM-780		-
KI M-1050		2					KLM-781	- <u>-</u>	S.
OCCIONAL OCC		1					KLM-782		<b>-</b> (
ACII OHS							KLM-783		NI 1
KLM-780		4 (					KLM-/85/10 KLM-1050		- 4
KLM-781 KLM-782		N <del>-</del>				TAMTALUM CAPACIAORS	ACIAORS		
KLM-783		. 0		22407168	16V6.8UF		KLM-785/10		1
KLM-1050	<	9				ELECTROLYTIC CAPACITORS	APACITORS		
KLM-781		-		23907447	16V 4700UF		KLM-786/10		2
KLM-782		ლ <u>-</u>		23911422	25V 2200UF				ผ
KLM-783 KLM-1050	\\(\)(\)(\)	- 4	4	23911447	25V 4700UF 16V 10000UF				
KLM-783						BLOCK CAPACITORS	CITORS		
NLM-702		\ \ \ \		24815247	40V 47PF ×8		KLM-781		ო
NLIM-783	))	\ \ \ \	2)				KLM-782		8
KI M-782			)			ELECTROLYTIC CAPACITORS	APACITORS		
10 M 79 M			_	\ \ \					,
KLM-1050		1 4		25402347	10V 470UF		KLM-786/10		
KLM-780		-		25403210	16V 40UF		KLM-781		· N
KLM-783		-		7			KLM-782		ഹ
KLM-788		7		· ·			KLM-783		က
KLM-1050		4 <					KLM-1050		20
KLM-782		+ 5		25403222	16V 22UF		KLM-783		17
KLM-780		-		25403247	16V 47i IF		KLM-781		
KLM-781		-			; ;		KLM-784		က
KLM-782		7		25403310	16V 100UF		KLM-780		-
KLM-780		ල ය					KLM-781		-
KLM-/81		R) 8				))	KLM-782	(	<u>ო</u>
KLM-783		8 8					KLM-783		V +
KLM-784		2					KI M-1050		- vo
KLM-785/10		-		25403322	16V 220UF		KLM-780		
KLM-786/10		9		25404147	25V 4.7UF		KLM-784		Ø
KLM-788		N					KLM-786/10		-
KLM-1049		4		25404210	25V 10UF		KLM-782	-	2
KLM-1050		4 :		25404310	25V 100UF		KLM-781		8
KLM-1061		<u>n</u>					KLM-782		9
KLM-/82		ې ه					KLM-783		7
KLM-/83		Ŋ -		25406010	50V 0.1UF				<b>œ</b>
NEINI-100		-		25406022	50V 0.22UF		KLM-1050		4

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION Q'TY NO. FUNCTION	PART	PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
25406110	50V 1UF	KLM-780	-	3101	31010400	6B4B41	KLM-786/10		-
		KLM-783	α :			CED			
		KLM-784	O O	3120	31206700	SLP-981C-50	KLM-785/10		6
		KLM-1049				CCD			
		KLM-1050	2	313(	31300300	GMD-20202EBG	LCD ASSY		-
25406122	50V 2.2UF	KLM-782	•			DIODE	ш	•	
1		KLM-786/10	~ .	3100		SR1K-2	KLM-786/10		5
25406122	50V 2.2UF	KLM-1050	9 0	314(	31400100	1S1555	KLM-784		<u>თ</u>
25406133	50V 3.3UF	KLM-/83	<b>*</b>				KLM-785/10		ო ი
25453247	16V 4/01	KI M-782	( \			000	KLM-/86/10		۷ ۾
2000		KLM-783		 8 14	31400300	15-24/3	KIM-788		- F
		KLM-784		3140	31401100	158-53	KLM-786/10		<del>-</del>
		KLM-1050		314		1SS-133	KLM-780		ღ
25463222	16V 22UF	KLM-782		4			KLM-781		4 (
!	Į.	NLM-703	y · ·				KLM-782		en -
25464147	25V 4.7UF	KLM-1049		<del>\</del>			KLM-783		ω
25466110	50V 1UF	KLM-783		))			KLM-1049		-
	!!	001-W-100		\$			KLM-1050		12
25466122	50V 2.2UF	KLM-783	9		<	ZENER DIODE	IODE		
	TR			314	31421900	RD4.7JSB2-T1	KLM-782		-
30100425	2SB553 Y	KLM-786/10		3445		HZ-3ALL-TD	KLM-781		-
30101000	2SB564	KLM-782	•	314;	31423400	HZ-3CHL-TD	KLM-786/10		-
30202299	2SC2785 K SELECTED (SILVER)	KLM-783	· ·			2			
30300800	25047	KLM-/82	- 1	300	32001023	IIPO 4086 BC	KI M-1050		2
30400050	2SA1175	KLM-781	- °	320	32001067	74HC00C	KLM-782		ıω
		KLM-1050	1 40	320	32001069	74HC32C	KLM-781		-
30420070	2SC2785	KLM-781	es	-			KLM-782		-
		KLM-783	2	320	32001070	74HC74C	KLM-780		_
		KLM-784	က				KLM-782		<del></del> ,
		KLM-785/10	-	350	32001071	74HC(40H) 138C	KLM-78:		N C
		KLM-786/10	-	0 <u>2</u> 20	32001083	/4HC3/4C	COL WY	<u></u>	v =
	DIGITAL TR	ET.		33	32001085	UPD65010CW-113	KLM-1050		+ 64
30430010	DTA-114N	KLM-784	_	3 8	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	UDC949C	700 M 13	_	•
		KLM-1050	. 2	23 	32001087	UPC319C	KLM-1050		- ~
	FET			320	32001090	UPC311C			N ·
30460020	2SK381-34-B	KLM-1050	4	320	32001091	UPD4364C-15	KLM-780		0
30460021	2SK381-34-C	KLM-784	_		-		KLM-781		<del>-</del> -
30460110	2SJ40-34-C		•	350	32001093	UPC398C	KLM-782		- 0
	BRIDGE DIODE	NODE		320	32001095	74HC174C			- I
31010200	484841	KLM-786/10	3						

PARTS	PARTS CODE	PARTS NAME SPECIFICATIONS	IFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
3201	32011004	M-74LS04		KLM-780		2
3201	32011005	M-74LS08				2
3201	32011006	M-74LS32				7
3201	32011007	M-74LS74				-
3201	32011008	M-74LS139				-
3201	32011010	M-74LS373				-
3201	32011014	M-74LS138				<b>-</b>
3201	39011015	M-741 S374		KLM-782 KI M-780		0 O
3201	32011020	M5224P	_	KLM-783		9
				KLM-1049		-
3201	32011025	M-54513P		KLM-780		-
3201	32011026	M-5216 L		KLM-784		-
3201	32011047	M5218P		KLM-1050		80
3201	32011051	M74LS14P		KLM-780		-
3201	32011060	M74LS367				7
3201	32011062	M74LS245P				CI
3201	32011064	M5M4416P		KLM-1050		4
3204	3201 1074	M5219L		KLM-782		ις ·
3201	32011075	M5220L				- (
(350)	32011076	M5238L				<b>20</b> (
				KLM-1061		<b>x</b> 0 0
3201	32011077	MSZOJP		KLM-/83		ж ·
3201	32011078	M74LS05P		000		
3201	32012003	MEIM-2704-232		NLIVI-700		- c
3201	32012017	MBMZ/230-23				v <del>-</del>
3201	32014001	SED9420C/				-
3202	32023005	S-8054HN	7	KLM-781		-
3202	32025003	NE572N		KLM-1050		2
			РНОТО СОЛ	COUPLER		
3300	33001000	TLP-552		KLM-788	:	-
		Ö	CRYSTAL OSCII	OSCILLATOR		
3320	33502600	HC-18/U 16		KLM-780		-
		O	CERAMIC OSCII	OSCILLATOR		
3350	33502700	PRT-8.0RM0		KLM-781		-
3350	33502800	PRT-10.0RM		KLM-780		-
			TIME BASE MO	MODULE		
3350	33502900	KXO-01-20MHZ		KLM-782		-
3350	33503000	KXO-01-32MHZ				-
			P.C. BOARD	õ		_
3407	34078000	KLM-780		KLM-780		-
3407	34078100	KLM-781	-	KLM-781		-
3407.	34078200	KLM-782		KLM-782		-

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01 0 01 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY		PARTS CODE	PAR
Autoropie	34078300	KLM-783	KLM-783		-			į
Autoriscoon	34078400	KLM-784	KLM-784		-		40202400	NEL-
Autorion   T.C./200   T.C./200	34078500	KLM-785/1012/1013	KLM-785/10					
Autorise	34078600	KLM-786/1014	KLM-786/10		- ,		40301100	G5A2
STOROGO   SW SDDJ    TACT SW   STOROGO   SW SDDJ    SW SDDJ    STOROGO   SW SDDJ    SW S	34078800	KLM-788	KLM-788		- ,			
Second   Color   Col	34310361	KLM-1036	KLM-1036F		ר מל		42003200	ESK-
SEGNETION   SEMILETINE   SEMI	34310490	KI M-1050	KI.M-1050		N			
SEMI FIXED VIES   SEMI FIXED   SEMI	34310610	KLM-1061	KLM-1061		1		43000100	KSD
35001247         H0651A 4.7KB         KLM-1050         2           35001247         H0651A 4.7KB         KLM-784         4           3500224         H0651A 15KB         KLM-784         1           35002210         HH0615C 32 2RK         KLM-783         46           35002310         HH0615C 15K         KLM-783         46           35002361         HH0615C 10K         KLM-783         8           35002361         HH0615C W4 68K         KLM-783         8           35002410         HH0615C W4 68K         KLM-783         1           35002510         HH0615C W4 68K         KLM-783         1           3600240         HH0615C W4 68K         KLM-783         1           3600240         HH0615C W4 68K         KLM-784         1           3600240         KG91C0Z01 10KB         KLM-784         1           36506400         KG91C0Z01 10KB         KLM-784         1           36506400         R-547836         FOWER TRANSFORMER         4           37508500         SKHHAJ         KLM-788         1           40010100         TC-020 (HT-         COIL           40202200         BLOZPN2-R62         KLM-789         1           40010300 <td></td> <td>SEMI FIXED</td> <td>VRS</td> <td></td> <td></td> <td></td> <td>43000200</td> <td>KSD</td>		SEMI FIXED	VRS				43000200	KSD
35001315   H0651A 15KB	35001247	H0651A 4.7KB	KLM-1050		2		43000300	KSD-
Second   S	35001315	H0651A 15KB	\\ 		4		43000400	KSD-
35002222 HT0615C J3 2.2A KLM-783 H0615C 19K KLM-783 H0615C 19K KLM-783 H0615C 19K KLM-783 H0615C 19K KLM-783 H0615C 10K KLM-783 H10615C 10K KLM-783 KLM-784 11 S5002510 H10615C 10K KLM-784 11 KLM-785/10 12 S5002510 KG91C0Z01 10KB KLM-784 11 S500500 RS30112A9 10KB×2 KLM-786 11 S500500 SW SDJI TACT SW.  37508000 SW SDJI TACT SW.  37508000 SW SDJI TACT SW.  40202200 SKHHAJ KLM-786 11 COIL  40202200 S6640 KLM-788 11 TACT SW.  40202200 RLOZHUZ-RGZ KLM-788 11 TACT SW.  40202200 RLOZHUZ-RGZ KLM-788 11 TACT SW.  40202200 BLOZHUZ-RGZ KLM-788 11 TACT SW.  40202200 RLOZHUZ-RGZ KLM-788 11 TACT SW.  40202200 RLOZHUZ-RGZ KLM-788 11 TACT SW.  40202300 BLOZHUZ-RGZ KLM-788 11 TACT SW.	35002147	RH0615C S2 470K	KLM-782					
Second   S	35002222	RH0615C 33 ZZK	KI M-786/10				43500400	MD3
35002347   RH0615C 47K   KLM-1049   Hu615C 100K   KLM-783   KLM-783   Hu615C 100K   KLM-785/10   Hu615C 100K   KLM-784   Hu615C 100K   Hu615	35002315	RH0615C 15K	KLM-783		91	_/		
35002368   RH0615C 100K   KLM-783   KLM-783   FLM-1049   TLM-1049   TLM-783   TLM-1049   TLM-783   TLM-1049   TLM-783   TLM-783   TLM-783   TLM-783   TLM-783   TLM-783   TLM-783   TLM-785/10   TLM-785/10   TLM-785/10   TLM-784   TLM-784   TLM-784   TLM-788   TLM-784   TLM-788   TLM-7	35002347	RH0615C 47K	KLM-1049	<u></u>	\ 		45404400	YKBZ
35002510   RH0615C 100K   KLM-783   T   T   T   T   T   T   T   T   T	35002368	RH0615C W4 68K	KLM-783	) 	<b>8</b>			
Second	35002410	RH0615C 100K		)	<b>%</b>		46402201	125V
New Part	35002510	RH0615C 1M	KLM-1049 KLM-783		 >	(		
36015600   K16200005 10KB   ELOZBO   SLIDE VRS   SLIDE VRS   S6019700   K091C0Z01 10KB   SLIDE VRS   S606300   RS30112A9 10KB × 2   KLM-784   S6506400   RS30111A9 10KB × 2   KLM-788   1   S6506400   RS30111A9 10KB   SLIDE SW   SCOOL   TACT SW   S7508500   SKHHAJ   TACT SW   KLM-784   TACT SW								
36019700         KO91COZ01 10KB         KLM-785/10         1           36506300         RS30112A9 10KB×2         KLM-784         1           36506400         RS30111A9 10KB         XLM-788         1           37303900         R-S47836         KLM-788         1           37508000         SW SDDJI         TACT SW.         4           37508500         SKHHAJ         KLM-784         4           40010100         TC-020 (HT-         COIL         1           40202200         BEOZRN2-R62         KLM-788         1           40202300         BLOZRN2-R62         KLM-788         1           KLM-788         KLM-788         1	36015600				0	<u> </u>	46402301	725
SLIDE VRS   KLM-784   1   1   3   3   3   3   3   3   3   3	36019700	K091C0Z01 10KB	KLM-785/10		-		\ \> 7	<u>,                                    </u>
36506300         RS30112A9 10KB × 2         KLM-784         1           36506400         RS30111A9 10KB         SLIDE SW         1           37303900         R-S47836         POWER SW.         1           37508000         SW SDDJI         TACT SW.         4           37508500         SKHHAJ         KLM-784         4           40202200         SKHHAJ         KLM-785/10         23           40202200         36640         KLM-786         11           40202300         BLOZRNZ-R62         KLM-789         11           KLM-788         KLM-789         11			Rs				<u> </u>	
SLIDE SW   F-S47836   FLM-788   1   1   1   1   1   1   1   1   1	36506300	RS30112A9 10KB×2 RS30111A9 10KB	KLM-784		3 +		46402501	(25)
37303900   R-S47836   KLM-788   1			A:			ı		
TACT SW.   TACT SW.   1   1   1   1   1   1   1   1   1	37303900	R-S47836	KLM-788		-			
37508000         SW SDDJI         TACT SW.         1           37508500         SKHHAJ         KLM-784         4           40010100         TC-020 (HT-         COIL           40202200         36640         KLM-788         11           40202300         BLO2RN2-R62         KLM-788         11           KLM-788         KLM-788         1		POWER	SW.				46402601	1250
TACT SW.   TACT SW.   SKHHAJ   KLM-784   4   4   4   4   4   4   4   4   4	37508000	SW SDDJI			-	г т		
37508500         SKHHAJ         KLM-784         4           POWER TRANSFORMER         4           40010100         TC-020 (HT-         COIL         1           40202200         36640         KLM-788         11           40202300         BLO2RN2-R62         KLM-781         2           KLM-788         KLM-788         1		TACT S	W.					
POWER TRANSFORMER           40010100         TC-020 (HT-         COIL         1           40202200         36640         KLM-788         11           40202300         BLO2RN2-R62         KLM-781         2           KLM-788         KLM-788         1	37508500	SКННАJ	KLM-784		4 %		46462201	
40010100         TC-020 (HT-         COIL         1           40202200         36640         KLM-788         11           40202300         BLO2RN2-R62         KLM-781         2           KLM-781         2           KLM-783         1		POWER TRANS	SFORMER					
COIL           40202200         36640         KLM-788         11           40202300         BLO2RN2-R62         KLM-781         2           KLM-781         2           KLM-788         1	40010100				-	. –		
40202200         36640         KLM-788         11           40202300         BLO2RN2-R62         KLM-781         2           KLM-781         2         2           KLM-788         1         1		COIL						
40202300 BLO2RN2-R62 KLM-781 2 KLM-788 1	40202200	36640	KLM-788		+ 6			
40202000 BLOZDINZ-100Z	4000000	090 014000 10	KLM-1036F		N 6			
		BLOZHNZ-H6Z	KLM-781		- 4		46462501	2500

PARTS CODE	PARTS NAME SPECIFICATIONS			NO. FUNCTION	
		INVERTER	Œ		
40202400	NEL-D32-46		KLM-785/10		-
		RELAY			
40301100	G5A237P 12V		KLM-784		-
		KEYBOARD	õ		
42003200	ESK-903				-
		PRELOAD DISK	SK		
43000100	KSD-001 MF2DD				-
43000200	KSD-002 MF2DD	•			-
43000300	KSD-003 MF2DD				<b>,</b> .
43000400	KSD-004 MF2DD				-
		FLOPPY DISK DRIVE	DRIVE		
43500400	MD350				1
		PHONE JA	JACK		
45404400	YKB21-5010		KLM-788		9
		FUSE			
46402201	125V 1.6A UL			117 US	-
				100∪P	-
				117EX	-
				117CN	-
46402301	725V 2A UL			117 US	4
7	(			100JP	4
) }				117EX	4
				117CN	4
46402501	125V 3A UL			117 US	<b>-</b> ,
	)			100L	_ ,
	>	7		117EX	- 1
				11/CN	F .
46402601	125V 4.0A UL			117 US	-
-	<i>'</i>		<	100P	_
				117EX	-
				117CN	-
46462201	250V T1.6A	<del></del> -		220 GE	9
				220 SE	9
			<b>&gt;</b>	240 AF	9
			>	240 AU	9
				240 GE	9
				220 WG	9
				220FR	9
				240UK	9
		•		JO 066	9
				20 27	0

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY	PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
46462501	250VT3.15A		220 SE	-	47065000	HNS-550 10P			-
			240 AF	-	47065200	HNS-552 4P	LCD ASSY	4	-
			240 AU	-	47066400	HNS-564 3P			-
		·	240 GE	-	47066500	HNS-565 3P			-
			220 WG	<del>-</del>	47066600	HNS-566 3P			-
		,	220FR	<del>-</del>	47070700	HNS-607	KLM-782		_
		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	240UK	- ,	47070800	HNS-608			
			260 30	-	47071000	HXS-803			
	HAHNESS	25			47071100	HNS-841			
47061000	HNS-510 4P		<u></u>	_	47071200	HNS-612			-
47061100	HNS-511 14P	LCD ASSY		· ·	47071300	HNS-613	KLM-782		_
47061200	HING-012 OF	7		- •		CONNECTOR	TOR		
47061400	HN0-013 12F	707		-	47150400	HAB VH	KI M 796/10		٥
47061400	HNG-514 127	VEINI-701		<u> </u>	47150500	B5P.VH	NEW 200/10		v +-
47061600	HNS-516 8P	KLM-782	<u></u>	7	47150600	B6P-VH			_
47061700	HNS-517 11P		)	✓ 	47150700	TOP B7P-VH			٠ ۵
47061800	HNS-518 9P		)		47150800	TOP B8P-VH			. –
47061900	HNS-519 4P			)  >	47151000	TOP B10P-VH			_
47062000	HNS-520 7P			_	47170400	B4B-PH	KLM-780		-
47062100	HNS-521 4P						KLM-781		8
47062200	HNS-522 4P	KLM-782		_			KLM-782		-
47062500	HNS-525 5P			-	7		KLM-784		ო
47062600	HNS-526 13P	KLM-783		-	)		KLM-785/10		4
47062700	HNS-527 8P			-	<del></del>		KLM-788		-
47062800	HNS-528 7P			-			KLM-1049		2
47063200	HNS-532 6P			<b>-</b>			KLM-1050		ય
47063300	HNS-533 8P			<b>-</b> - ·	47170500	Э НД-828	KLM-781		თ (
47063400	HNS-534 5P			<u> </u>			KLM-784		N ·
47063500	HNS-535 5F	-		- ,			M-/86/10		- (
47063700	11NO-050 47			- ,	47470600		M-1000		<b>u</b> +
47063800	FC /50-501				2000		KI M. 784		- 4
47063900	HNS-539 6P	-					KLM-785/10		· <b>-</b>
47064000	HNS-540 4P						KLM-788		~
47064100	HNS-541 4P			_			KLM-1050		8
47064200	HNS-542 5P			-	47170700	В7В-РН	KLM-783		-
47064300	HNS-543 6P			-	47170800	В88-РН	KLM-780		0
47064400	HNS-544 6P			-			KLM-781		4
47064500	HNS-545 4P	KLM-785/10		_			KLM-783		-
47064600	HNS-546 4P			-			KLM-784		-
47064700	HNS-547 4P	KLM-785/10		-			KLM-785/10		_
47064800	HNS-548 4P			_	47170900	В9В-РН	KLM-780		-
47064900	HNS-549 8P	KLM-786/10		-			KLM-783		-

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION Q'TY NO. FUNCTION		PART
47171100	В11В-РН	KLM-780			
47171200	В12В-РН		61		540
( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( (		KLM-785/10			
471/1300	B13B-PH	KLM-/81	- ,		540
47171400	IOP 814B-PH	WLM-/80			
47190200	TOP 5096-02C	KLM-1036F	<b>ო</b>		
47250400	B4PS-VH	/ KLM-780	<b>-</b>		20
47250500	SIDE B5PS-VH	KLM-783			
47250700	SIDE B7PS-VH	KLM-781	- 1		540
	<i>&gt;</i>	KLM-782	- ,		
47250800	SIDE B8PS-VH	KLM-786/10	<b>.</b> <		247
47251000	SIDE B10PS-VH				7 2
47270600	S6B-PH	KLM-1061			Ŕ
47270700	S7B-PH				ì
20001311				1	रू र
	HEADER			4	
47409410	PS-34PE-D4T1-PN1	KLM-780			24
47409500	AMP 171825-4	KLM-786/10		<u> </u>	
	IC SOCKET	ET		$\frac{1}{2}$	540
48001282	28P DICA-28CTI	KLM-780	3	)	
		KLM-781			. /
	DIN JACK SOCKET	CKET			<b>3</b> 2
48010180	(×3) M-1704	KLM-788		<u> </u>	M
	FUSE HOLDER	DER			32
51502300	S-N5057 #01	KLM-786/10	12		
		KLM-1036F	2		299
	BUSHING	<u>5</u>			ğ
54005801	TA:307		80	T	
54005802	TA-310		2		Š
54005900	TB-300		80		
Ī	TEST PIN	Z			575
54007100	LC-2-G-YELLOW	KLM-781	3		
		KLM-782	4		286
		KLM-783	2		
		KLM-786/10			, ag
		KLM-1050	9		ğ
		KLM-1061	2		
	WIRE BAND	QN			28
54007200	PLT-1M		21		
	ISOLATING WASHER	ASHER			38
54007300	B-1725K	KLM-786/10	3		

PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
	SPIRAL	CLIP		
54008600	CS-8			-
	INLET SOC	SOCKET		
54010900	PA-126			-
	CLUMP	0		
54011100	CK-07H			2
	PUSH REVET	VET		
54012500	P-5055			-
	SUPPORT RAIL	RAIL		
54012600 54012700	CSR-23 L = 236.5 CSR-27 L = 273			
	P.C.B. HI	HINGE		
54012800				2
	PCB SPACER	CER		
54012900	EHCBS-16N			2
	CK CLUMP	MP		
54013000	CK-10H			2
	FELT			
25003800	8×25			2
	FELT FOR CONTROL PANEL	ROL PANEL		
55008200				-
	RADIATOR	OR		
56003500 56003600	MT-C004 L = 25MM FUG202A C-221 L=50MM	KLM-786/10		
	RADIATION SHEET	SHEET		
56500300	BFG-30			၈
	LED HOLDER	DER		
57503800	X-TYPE NO2 4.8MM	KLM-785/10		6
	FCCLABEL	3ÉL/ )]		
58021000			117 US	-
	FTZ LABEL	3EL		
58021700			220 WG	-
	WIRING CAUTION FOR	FOR 2 PINS		
58023400			240UK	-
	PANEL EARTH FOR EMI	FOR EMI		
58024200		<u>.</u>	117 US	01 0
			) )	

PARTS CODE	PARTS NAME SPECIFICATIONS	DNS P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY	PARTS COD	100 S
	SHIELDING	SHIELDING SHEET (EMI)				
58024300			117 US 220 WG	4 4	6407	64076900
	ALUN	ALUMI SHEET			6407	64077000
58024400 58024500	LARGE FOR EMI SMALL FOR EMI			8 8	6407	64077100
		AC CORD				3
60002100	SPT-2 UC-695-S01		117 US		6407	64077101
60002200	CEE EC-215-S01		220 GE 240 AF	- <del></del> ,	6407	64077200
		· · · · · · · · · · · · · · · · · · ·	240 GE 220 WG 220FR	-(	6407	64077300
60002300	SAA SC-455-S01		220 SC 240 AU	7-	6407	64077400
60002400	DC-325-S01		100JP	\ \ \	)	
60002500	BS BH-115-S01		240UK	>	6407	64077500
60002600	CSA UC-707-S01		117CN	-		7
60002900	SE EX-221-A01		220 SE	-	6407	64077600
	JOYSTICK	JOYSTICK LEVER KNOB		ļ		
62015800	NO.2 BLK			-	640	64077800
	SLIDE	SLIDE VR KNOB				3
62016300				4	640	00000000
	_	KNOB			6407	64079500
62016400	X-501 NTS KNOB A X-400 NTS KNOB B			9	0.140	2000
	ļ	LCD WINDOW			0430	64508800
63002900	T=3				5/8	64640400
	SHIELD	SHIELDING SHEET			040	<u> </u>
63003000				2	646	64610101
	SHIELDING	SHEET (SMALL)			5	2
63003400				-	646	64622000
	YOU	STICK			5	
64058400 64058402	Y-SUPPORT LEVER FIX PIN			- 0	6462	64622200
	FROM	FRONT PANEL			2010	Š
64076700				-	040	0402201
	FRON	FRONT CHASSIS			646	64622300
64076800				-	5	5

SIDE CHASSIS L   SIDE CHASSIS N   SIDE PORT   SIDE CHASSIS N   SIDE PANEL SUPPORT   SIDE PANEL SUPPORT   SIDE PANEL N   SIDE	PARTS CODE	PARTS NAME SPECIFICATIONS	P.C. BOARD	IDENTIFICATION NO. FUNCTION	Q'TY
SIDE CHASSIS L SIDE CHASSIS R SIDE CHASSIS R  METAL FITTING OF FDD  CONTROL PANEL SUPPORT  GND CLIP  GND CLIP  RADIATION PLATE  BOTTOM PLATE  SLIDE VR ESCUTCHEON  SLIDE VR ESCUTCHEON  SIDE PANEL L  SIDE PANEL RANEL  CONTROL PANEL		JOINT OF FRON	IT PANEL		
SIDE CHASSIS L SIDE CHASSIS L SIDE CHASSIS R  METAL FITTING OF FDD  CONTROL PANEL SUPPORT  GND CLIP  GND CLIP  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  BOTTOM PLATE  BOTTOM PLATE  SLIDE VR ESCUTCHEON  SIDE PANEL L  SIDE PANEL R  SIDE PANEL R  CONTROL PANEL R  SIDE PANEL R	64076900				4
SIDE CHASSIS L  SIDE CHASSIS R  METAL FITTING OF FDD  CONTROL PANEL SUPPORT  GND CLIP  GND CLIP  RADIATION PLATE  RADIATION PLATE  ADV STICK X-SUPPORT  SLIDE VR ESCUTCHEON  SLIDE VR ESCUTCHEON  SLIDE PANEL R  CONTROL PANEL R		JACK PLA	ATE		
SIDE CHASSIS L SIDE CHASSIS R METAL FITTING OF FDD  CONTROL PANEL SUPPORT GND CLIP GND CLIP ANDIATION PLATE KLM-786/10 PANEL SUPPORT KLM-786/10 PANEL SUPPORT ADOY STICK X-SUPPORT SIDE VR ESCUTCHEON SLIDE VR ESCUTCHEON SIDE PANEL L SIDE PANEL R CONTROL PANEL	64077000				-
SIDE CHASSIS R  METAL FITTING OF FDD  CONTROL PANEL SUPPORT  GND CLIP  GND CLIP  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  ADOY STICK X-SUPPORT  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL R  CONTROL PANEL R		SIDE CHAS		And the state of t	ļ
METAL FITTING OF FDD  CONTROL PANEL SUPPORT  GND CLIP  GND CLIP  GND CLIP  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  BOTTOM PLATE  BOTTOM PLATE  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL R  CONTROL PANEL R  CONTROL PANEL	64077100				-
METAL FITTING OF FDD  CONTROL PANEL SUPPORT  GND CLIP  GND CLIP  GND CLIP  KLM-786/10  P.C.BOARD STUD  #1 BSBMZ  #2 BSBMZ  JOY STICK BOX  SLIDE VR ESCUTCHEON  SIDE PANEL R  CONTROL PANEL  CONTROL PANEL  CONTROL PANEL  CONTROL PANEL  CONTROL PANEL		SIDE CHAS			
METAL FITTING OF FDD  CONTROL PANEL SUPPORT  GND CLIP  GND CLIP  H 1 BSBMZ  # 2 BSBMZ  # 2 BSBMZ  BOTTOM PLATE  BOTTOM PLATE  SLIDE VR ESCUTCHEON  SLIDE VR ESCUTCHEON  SIDE PANEL R  CONTROL PANEL  SIDE PANEL R  CONTROL PANEL	64077101				-
METAL FITTING OF P.C.BOARD  GND CLIP  GND CLIP  RADIATION PLATE  H.1 B\(\text{SBMZ}\)  # 2 B\(\text{SBMZ}\)  BOTTOM PLATE  BOTTOM PLATE  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL R		METAL FITTING	P		
METAL FITTING OF P.C.BOARD  GND CLIP  GND CLIP  RADIATION PLATE  KLM-786/10  P.C.BOARD STUD  # 1 BSBMZ  # 2 BSBMZ  # 2 BSBMZ  BOTTOM PLATE  BOTTOM PLATE  BOTTOM PLATE  SIDE VR ESCUTCHEON  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL	64077200				-
GND CLIP  GND CLIP  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  BOTTOM PLATE  BOTTOM PLATE  BOTTOM PLATE  SIDE PANEL L  SIDE PANEL L  CONTROL PANEL		CONTROL PANEL			
GND CLIP  GND CLIP  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  RLM-786/10  P.C.BOARD STUD  #1 BSBMZ  #2 BSBMZ  #2 BSBMZ  BOTTOM PLATE  BOTTOM PLATE  JOY STICK X-SUPPORT  SLIDE VR ESCUTCHEON  SLIDE PANEL L  SIDE PANEL R  CONTROL PANEL	64077300				-
GND CLIP  RADIATION PLATE  RADIATION PLATE  RADIATION PLATE  KLM-786/10  RLM-786/10  P.C.BOARD STUD  # 1 BSBMZ  # 2 BSBMZ  BOTTOM PLATE  BOTTOM PLATE  BOTTOM PLATE  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL		FITTING	P.C.BOARD		
RADIATION PLATE  RADIATION PLATE  RLM-786/10  PANEL SUPPORT  P.C.BOARD STUD  #2 BSBMZ  #2 BSBMZ  BOTTOM PLATE  BOTTOM PLATE  BOTTOM PLATE  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL	64077400				2
# 1 BSBMZ # 2 BSBMZ # 2 BSBMZ  # 2 BSBMZ  # 2 BSBMZ  BOTTOM PLATE  JOY STICK BOX  JOY STICK BOX  SLIDE VR ESCUTCHEON  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL		GND CL	<u>o-</u>		
BOTTOM PLATE  PANEL SUPPORT  P.C.BOARD STUD  # 1 BSBMZ # 2 BSBMZ BOTTOM PLATE  JOY STICK BOX  JOY STICK BOX  SIDE PANEL L  SIDE PANEL R  CONTROL PANEL	64077500			A CONTRACTOR OF THE CONTRACTOR	4
#1 BSBMZ #2 BSBMZ BOTTOM PLATE JOY STICK X-SUPPORT SLIDE VR ESCUTCHEON SIDE PANEL L SIDE PANEL R CONTROL PANEL		RADIATION	PLATE		
# 2 BSBMZ # 2 BSBMZ JOY STICK BOX JOY STICK X-SUPPORT SLIDE VR ESCUTCHEON SIDE PANEL L SIDE PANEL R CONTROL PANEL	64077600		KLM-786/10		-
# 1 BSBMZ # 2 BSBMZ BOTTOM PLATE JOY STICK BOX JOY STICK X-SUPPORT SLIDE VR ESCUTCHEON SIDE PANEL R SIDE PANEL R CONTROL PANEL		PANEL SUP	PORT		
# 1 BSBMZ # 2 BSBMZ BOTTOM PLATE BOTTOM PLATE JOY STICK BOX SLIDE VR ESCUTCHEON SIDE PANEL L SIDE PANEL R CONTROL PANEL	64077800				2
#1 BSBMZ BOTTOM PLATE JOY STICK BOX JOY STICK X-SUPPORT SLIDE VR ESCUTCHEON SIDE PANEL L SIDE PANEL R CONTROL PANEL		P.C.BOARD	STUD		
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IDENTIFICATION NO. FUNCTION	240 AU	240 GE	220 WG	117EX	220FR	240UK	220 SC			117 US	5 A A A				
P.C. BOARD									æ						
PARTS NAME SPECIFICATIONS	3×8							PLAX B BZMC 3×8	WASHER	0.3					
PARTS	B BZMC 3×8							PLAX B		WK ZMC	DCW 3	PSW 5		/ / /	
PARTS CODE	72560308					<del></del>		74560308		78130300	78800900	78690500			
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IDENTIFICATION NO. FUNCTION											(100JP (		117 US 117EX 220 GE 220 SE 240 AF 240 GE 220 WG 220FH 240UK		117 US 220 GE 220 SE 240 AF
P.C. BOARD	R BLACK				/		KLM-786/10	SEAL		SEAL		4TE			KLM-786/10
PARTS NAME SPECIFICATIONS	JOY STICK LEVER BLACK		WIRE	UL1007 AWG18 GRN	רחפ	4PHY N3	4PHY N3	SERIAL NO. SEAL		GUARANTEE SEAL		NAME PLATE		SCREW	FE B ZMC 3×5 FE B ZMC 3×6 FE B ZMC 3×8 FE B BZMC 3×8 FE B BZMC 3×25 FE B BZMC 4×8 FE FEW BZMC 4×12 FE FEW BZMC 4×16 FE FEW BZMC 4×16 FE FEW BZMC 5×16 TP1 B ZMC 3×10 TP1 B ZMC 3×22 TP2G B ZMC 3×8 TP2G B ZMC 3×8 TP2G B ZMC 3×8
PARTS CODE		64622400		66010005		67200201	67201600		66666589		68602500		68600700 68603100		70530305 70530308 70560308 70560325 70560408 70760416 70760416 70760516 71530310 71530314 72530308
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