



DEPARTMENT OF CIVIL ENGINEERING

Mobile: 01819557964; PABX: 55167100 Ext. 7226
http://brtc.ce.buet.ac.bd/#/home



STRENGTH OF MATERIALS LABORATORY

BRTC No. : 1103-03883 /CE/23-24; Dt: 22/10/2023
Sent by : Assistant General Manager, Sales & Marketing, Maxcrete Ltd.
Ref. No. : Letter; Dt: 22/10/2023
Project : Not mentioned
Sample : Autoclave Aerated Concrete (AAC) Block (600×200×200 mm)
Test Specimen : Autoclave Aerated Concrete (AAC) Block
Test : Compressive Strength (ASTM C1386)
Date of Test : 28/10/2023

TEST REPORT

| Sl. No. | Nominal Size | Specimen Height | Tested Specimen Area | Maximum Load | Crushing Strength | Average Crushing Strength | Mode of Failure |
|---------|----------------|-----------------|----------------------|--------------|-------------------|--|-----------------|
| | | (In) | (sq. in) | (lb) | (psi) | | |
| 1 | 600×200×200 mm | 7.87 | 62.31 | 74,415 | 1,194 | 1140 psi (7.9 MPa) (80 kg/cm ²) | - |
| 2 | | 7.91 | 61.85 | 66,097 | 1,069 | | - |
| 3 | | 7.83 | 60.76 | 70,144 | 1,154 | | - |

Note: Samples were received in unsealed condition.

Countersigned by:

Dr. Hasib Mohammed Ahsan
Professor
Department of Civil Engineering
BUET, Dhaka-1000, Bangladesh



Test Performed by:

15/11/2023
Dr. Shameem Ahmed
Professor
Department of Civil Engineering
BUET, Dhaka-1000, Bangladesh



Important Notes: Samples as supplied to us have been tested in our laboratory. BRTC does not have any responsibility as to the representative character of the samples required to be tested. It is recommended that samples are sent in a secure and sealed cover/packet/container under signature of the competent authority. In order to avoid fraudulent fabrication of test results, it is recommended that all test reports are collected by duly authorized person, and not by the Contractor/Supplier.

BANGLADESH UNIVERSITY OF ENGINEERING AND TECHNOLOGY (BUET)



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STRENGTH OF MATERIALS LABORATORY


BRTC No. : 1103-00739 /CE/23-24; Dt: 17/9/2023
Sent by : Assistant General Manager, Sales & Marketing, Maxcrete Ltd.
Ref. No. : Letter; Dt: 17/9/2023
Project : Not mentioned
Sample : Autoclave Aerated Concrete (AAC) Block (600×200×120 mm)
Test Specimen : Autoclave Aerated Concrete (AAC) Block
Test : Dry Bulk Density (ASTM C1386)
Date of Test : 24/09/2023 to 27/09/2023

TEST REPORT

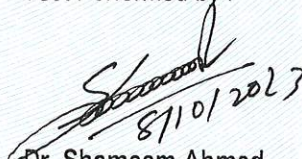
| Sl. No. | Nominal Size of Block | Specimen Length | Specimen Width | Specimen Height | Specimen Weight | Dry Bulk Density | Average Dry Bulk Density |
|---------|-----------------------|-----------------|----------------|-----------------|-----------------|------------------|--------------------------|
| | | (mm) | (mm) | (mm) | (gm) | (kg/cu.m) | (kg/cu.m) |
| 1 | 600×200×120 mm | 120.0 | 117.7 | 118.0 | 1,365 | 819 | 807 |
| 2 | | 120.7 | 119.7 | 121.0 | 1,409 | 806 | |
| 3 | | 119.0 | 118.5 | 118.0 | 1,322 | 794 | |

Note: Samples were received in unsealed condition.




Dr. Hasib Mohammed Ahsan
Professor
Department of Civil Engineering
BUET, Dhaka-1000, Bangladesh

Test Performed by:


Dr. Shameem Ahmed
Professor
Department of Civil Engineering
BUET, Dhaka-1000, Bangladesh



Important Notes: Samples as supplied to us have been tested in our laboratory. BRTC does not have any responsibility as to the representative character of the samples required to be tested. It is recommended that samples are sent in a secure and sealed cover/packet/container under signature of the competent authority. In order to avoid fraudulent fabrication of test results, it is recommended that all test reports are collected by duly authorized person, and not by the Contractor/Supplier.



Client : Engr. Abu Mohammad Samsudding
Assistant General Manager, Sales & Marketing
Maxcrete Limited
RAOWA Complex, Level 11, VIP Road, Mohakhali, Dhaka- 1206

Client's Reference : Nil; Date: 08/10/2023

BRTC Reference : 1103-02556/MME/2023-24; Date: 08/10/2023

Subject : Test of Blocks

Sample Condition : Not Sealed

22 November 2023
MME-0362/2023-24



7xju3uwHP4

Please Note: The client supplied the sample and the result given herewith corresponds to the sample tested only. The Department of Materials and Metallurgical Engineering of BUET takes no responsibility regarding the misidentification, if any, of the sample.

TEST REPORT

Fire Endurance Test (ASTM E 119)

| Sample Description | Wall Size | Wall Thickness | Test Temperature | Maximum Temperature Recorded | Test Duration |
|--|-----------------|----------------|------------------|------------------------------|---------------|
| | mm ² | mm | °C | °C | minute |
| Autoclaved Aerated Concrete Block Wall | 1000 × 1000 | 200 | As per Fig. 1 | 1200 ±5 | 300 |

| Observations | Passage of Flame and Smoke | Maximum Temperature at Unexposed Side (°C) | Post Test |
|--------------|----------------------------|--|---|
| | Nil | 55 | The concrete block wall remained intact although blocks turned brownish and numerous cracks appeared at the exposed surface (Fig. 2). |

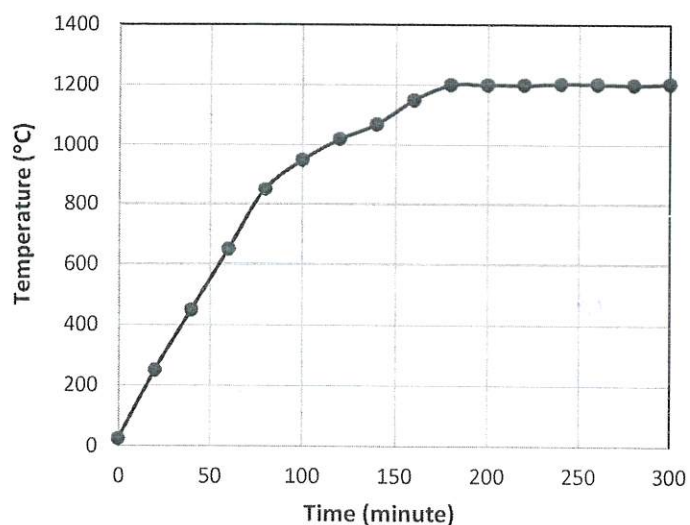


Fig. 1: Furnace test temperature curve showing the temperature rise of the furnace with time during the test.

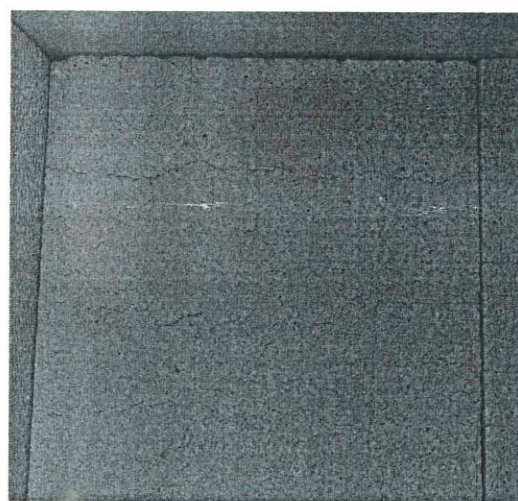


Fig. 2: Section of the block wall showing cracks in the concrete blocks.

Rashid 22/11/2023

Dr. A. K. M. Bazlur Rashid
Professor and Head



Mirpur Cantonment, Dhaka-1216

Centre for Advisory and Testing Services (CATS-MIST) Military Institute of Science and Technology

Compressive Strength of Concrete Blocks

CATS Reference : 2376/36545-A/Con/09/2023 Date : 26.09.2023
Client : Maxcrete Limited
Project Name : Autoclave Aerated Concrete (AAC) Blocks
Sample Brought By : Engr. Abu Mohammad Samsuddin, Assistant General Manager
Test Method : ASTM C1386 Date of Receiving : 19.09.2023
Sample : AAC Block, Size: 600mm x 200mm x Date of Test : 26.09.2023
Quantity of Sample : 06 Pcs Sample Condition : Unsealed

Test Results:


| Sl No. | Sample ID | Sawed Length | Sawed Width | Thickness | Area | Crushing Load | Crushing Strength | |
|--------|-----------|--------------|-------------|-----------|-----------------|---------------|-------------------|------|
| | | mm | mm | mm | mm ² | kN | MPa | psi |
| 1 | Block 1 | 101.0 | 100.0 | 100.0 | 10100 | 79.7 | 7.9 | 1140 |
| 2 | Block 2 | 102.0 | 100.0 | 100.0 | 10200 | 77.3 | 7.6 | 1100 |
| 3 | Block 3 | 102.0 | 100.0 | 100.0 | 10200 | 77.6 | 7.6 | 1100 |

Average Crushing Strength: 7.7 MPa 1120.0 psi
Standard Deviation: 0.1 MPa 20.0 psi
Strength Class (ASTM 1386: Table 1): AAC-6

Remarks:

1. All information displayed above (other than the test results) was provided by the client.
2. CATS-MIST did not verify whether the samples are representative or not.

Test Supervised By:


Md. Jahidul Islam, PhD, Engrs
Lt Col
Instructor Class-A
CE Department, MIST
Mirpur Cantonment, Dhaka

Countersigned By:


Khondaker Sakil Ahmed, PhD, PEng
Lt Col & Associate Professor
Department of Civil Engineering
MIST, Mirpur Cantonment

Note: Samples as supplied to us have been tested in our laboratory. CATS-MIST does not have any responsibility as to the representative character of the samples required to be tested. It is recommended that samples to be sent in secure and sealed cover/packet/container under signature of the competent authority in order to fraudulent fabrication of test results. It is recommended to collect all test reports by duly authorized person and not by the contractor/supplier himself.

Test Report

| | | |
|--|-----------------------|----------------------|
| Customer: M/s. Max Crete Ltd Factory: Jagir Meghshimul ,City:Jagir ,1800 | Report No.: | TRC-11272-1-4 |
| | Report Date: | 14-09-2023 |
| | Customer Ref. No.: | Mail |
| | Ref. Date | 09-08-2023 |
| | Sample Received Date: | 21-08-2023 |
| | Date Of Completion: | 05-09-2023 |

Samples drawn by Customer

Sample Description: Material: AAC Blocks; Size: 600mm x 200mm x 120mm; Qty: 10 No's

Discipline : Mechanical, Group : BUILDING, INFRASTRUCTURE & CONSTRUCTION MATERIALS

BLOCK DRYING SHRINKAGE TEST

Test Method : IS 6441(Part-2):1972(Reaff.2022)

Verified By: K. SABARI

Tested on : 22-08-2023 to 04-09-2023

| Test Parameters | Result |
|-----------------------------------|--------|
| Drying Shrinkage (%) – Specimen 1 | 0.011 |
| Drying Shrinkage (%) – Specimen 2 | 0.008 |
| Drying Shrinkage (%) – Specimen 3 | 0.009 |
| Average Drying Shrinkage (%) | 0.01 |

For MICROLAB



S. Manoj Kumar
Head, Civil Department

Authorized Signatory

----- **End of Test Report** -----



Test Report

| | | |
|--|-----------------------|----------------------|
| Customer: M/s. Max Crete Ltd Factory: Jagir Meghshimul ,City:Jagir ,1800 | Report No.: | TRC-11272-1-5 |
| | Report Date: | 14-09-2023 |
| | Customer Ref. No.: | Mail |
| | Ref. Date | 09-08-2023 |
| | Sample Received Date: | 21-08-2023 |
| | Date Of Completion: | 05-09-2023 |

Samples drawn by Customer

Sample Description: Material: AAC Blocks; Size: 600mm x 200mm x 120mm; Qty: 10 No's

Discipline : Mechanical, Group : BUILDING, INFRASTRUCTURE & CONSTRUCTION MATERIALS

BLOCK MOISTURE CONTENT TEST

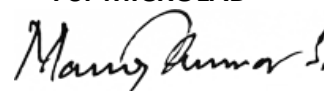
Test Method : IS 6441(Part-1):1972(Reaff.2022)

Verified By: K. SABARI

Tested on : 05-09-2023

| Test Parameters | Result |
|-----------------------------------|--------|
| Moisture Content (%) – Specimen 1 | 9.1 |
| Moisture Content (%) – Specimen 2 | 10.0 |
| Moisture Content (%) – Specimen 3 | 11.2 |
| Average Moisture Content (%) | 10.1 |

For MICROLAB



S. Manoj Kumar
Head, Civil Department

Authorized Signatory

----- **End of Test Report** -----

NOTE : This report relates only to the particular sample submitted for test * Any correction is not attested shall invalidate this certificate * Sample will be destroyed after 15 days from the date of testing unless instructed otherwise * Any complaints about this report should be communicated in writing within 7 days of this report * This report not to be produced wholly or in parts and cannot be used as an evidence in a court of law and shall not be used in advertising Media without prior permission in writing * Sample description is not verified in all cases and is given as described by the customers * Sample are not drawn by us unless otherwise stated * Laboratory reports the statements of Conformity to material specification as per Decision Rule 1, Non Conformity as per Decision Rule 4 & For Rule 2 & 3 Customer provides feedback.



MANUFACTURING TEST CERTIFICATE

Product name: Maxcrete Autoclave Aerated Concrete (AAC) Block
Standard: ASTM C-1386
Certificate no: MCL/MAX24020013
Block size (mm): 600×200×120

Date: 14-03-2024
Production date: 14-02-2024
Testing date: 11-03-2024

Test result

| Batch No. | SL. No. | Dimension (mm) | Test specimen | Ultimate load (KN) | Compressive strength (MPa) | Average strength (MPa) | Moisture content (%) | Average moisture content (%) | Average Dry density (Kg/m ³) |
|-----------|---------|----------------|---------------|--------------------|----------------------------|------------------------|----------------------|------------------------------|--|
| MCL-35 | 1 | 120×119×120 | Top | 64.02 | 4.5 | 4.6 | 9.56 | 9.43 | 698.53 |
| | 2 | 120×119×120 | Middle | 65.73 | 4.6 | | 9.08 | | |
| | 3 | 120×119×120 | Bottom | 67.86 | 4.8 | | 9.64 | | |

We certify the above statement of quality to be true and correct. Please scan the QR Code to verify the report.



Test Performed By:

Saif

Md. Saifur Rahman
Chemist,
AAC Production & WTP Lab.