


PROJECT NO. # 4234	
SHEET NO: 40	

GENERAL NOTES:-

- 1) ALL MATERIAL SHALL BE ASTM A36 U.N.O. TUBE STEEL SHALL BE A500-B AND PIPE SHALL BE A53B U.N.O.
- 2) ALL WELDING ELECTRODES SHALL BE E70XX U.N.O.
- 3) DUPLICATION OF PIECEMARKS ALSO INDICATES DUPLICATION OF WELDS
- 4) ALL STEEL CLEANING SHALL BE SSPC-SP2(HAND TOOL) OR SSPC-SP3(POWER TOOL) U.N.O.
- 5) ALL MEMBERS ARE CENTERED ON EACH OTHER (U.N.O.)
- 6) COPE ALL RE-ENTRANT CORNERS $\frac{1}{2}$ " MIN NOTCH FREE
- 7) HOLES EDGE DISTANCE SHALL BE $1\frac{1}{2}$ " U.N.O.
- 8) ALL TAIL DIMENSIONS ARE TO TOP OF BASE PLATE OR SQUARE(UNCUT) END OF BEAM
- 9) PLACE ALL SHIPPING MARKS ON LEFT END AND TOP OF PIECE AS DETAILED
- 10) ERECT ALL STEEL WITH SHIPPING MARK IN POSITION SHOWN IN ERECTION PLAN
- 11) WIDE FLANGE MATERIAL TO BE ASTM A992 (FY=50KSI)

ALL WELDS: E70XX,	U.N.O.	OPEN HOLES ARE: 13/16 Ø U.N.O.
PAINT: 1-SC PRIMER (U.N.O)		CLEANING :

FOR CONSTRUCTION