
Product Specifications

Type : Reflowable MS Lithium Rechargeable Battery

Model : MS421R IV03E

This is a "Standard Spec sheet " which is a general
documentation for your evaluation.

Before we will start to supply this part to you,
we would like you to ask us the formal
version of this spec sheet.

We will issue the formal specification sheet for you.

(Basically the contents is the same as this one.)

We would like you to put your signature on it to state
your approval of the specification, and send it back to us.

Seller: **Seiko Instruments Inc.**

Electronic Components Sales Head Office

History of Revision

No.	Details of Change	Issue Date
01	Initial Release for Standard specifications	Mar.23.2020

Manufacturer information

Company name: **Seiko Instruments Inc.**
Micro-Energy Division

Address: 45-1, Aza-Matsubara, Kami-ayashi, Aoba-ku, Sendai-shi,
Miyagi, Japan, postal code : 989-3124

Index

Contents	page
Cover page	1
History of Revision Manufacturer Information	2
Index	3
1. Application	4
2. Model	4
3. Chemical System and Structure	4
4. Nominal Specifications	4
5. Characteristics Electric characteristics Mechanical characteristics Reliability Parameter for Test and Measuring	5
6. Measuring Methods	8
7. Test Methods	9
8. Mounting Conditions	10
9. Indications(Markings)	10
10. Inspection	11
11. Package Specifications	11
12. In case of quality trouble	11
13. Operation of this Specification	11

Appendix

Leakage Criteria
 Construction of Battery
 Battery drawing with tabs
 Explanation for coplanarity
 Reflow Profile
 Drawing of Emboss Carrier Tape
 Battery position in emboss tape
 Taping specifications
 Package specifications
 Precautions for Your Safety

1. Application

This specification applies to the Reflowable MS Lithium Rechargeable Battery, which is manufactured and supplied by Seiko Instruments Inc. to the customer specified in the cover page of this document.

2. Model

Model described in cover

3. Chemical System and Structure

Refer to the document "The construction of battery" attached.

4. Nominal Specifications

		Model
No.	Characteristics	MS421R
4-1	Range of temperature in which it can function	From -20°C to 60°C
4-2	Recommended temperature range for use	From 0°C to 30°C
4-3	Recommended range of preservation temperature and humidity	From 10°C to 30°C 60%RH or less
4-4	Nominal voltage (V)	3.0
4-5	Charging voltage (V)	From 2.9 to 3.3
4-6	Recommended Charging voltage (V)	3.1
4-7	Maximum Charging Current (mA) At 3.1V in the battery voltage. At 0V in the battery voltage.	0.2 5
4-8	Nominal capacity (mAh): after charging from 3.1V to 2.0V	1.5
4-9	Standard Discharge Current (mA)	0.003
4-10	Maximum Discharge Current (mA) the half of nominal capacity can be taken out.	0.010
4-11	Nominal dimensions Diameter (mm) Height (mm)	4.8 2.1
4-12	Standard mass (g)	0.11
4-13	Applicable Safety Standard	UL1642 (File No.MH15628)

■The "Perchlorate Contamination Prevention Act" in California does not apply to this product."

5. Characteristics

* "Initial" means within one month after deliver.

* Attached "Leakage Criteria" is used for the judgment of leakage.

5-1. Electric characteristics

No.	Characteristics	Model	Test Methods	Measuring Methods
		MS421R		
1	Open Circuit Voltage (V) at delivery		7-1	6-4
	maximum	3.4		
	minimum	2.5		
2	Open Circuit Voltage (V) after charge		7-1	6-2 1) 6-4
	maximum	3.3		
	Minimum	2.9		
3	Initial Capacity (mAh)		7-2	6-2
	24°C	1.1 or more		
	-20°C	0.3 or more		
	60°C	1.1 or more		
4	Initial Internal impedance (ohm)		7-2	6-3
	24°C	2500 or less		
	-20°C	8000 or less		
	60°C	2500 or less		

5-2. Mechanical characteristics

No.	Characteristics	Model	Test Methods	Measuring Methods
		MS421R		
1	Tab Pulling Strength (N): In the case of Battery with tabs.		-	6-8
	-	Refer to Battery Drawing with tabs attached		
2	External Appearance			6-9
	Initial	No leakage There must not be foreign body adhesion (over level S2). There is no significant deformation, stain, stricken mark, rust and burr.	7-1	
	After Tests	There is no significant leakage (over level C1), deformation, stain, stricken mark, rust and burr.	7-3 7-4	
3	Free fall	Satisfy initial capacity and internal impedance. There is no significant leakage, deformation, stain, stricken mark, rust and burr, which effect battery performance.	7-8	6-2 6-3 6-9
4	Vibration	Satisfy initial capacity and internal impedance. There is no significant leakage, deformation, stain, stricken mark, rust and burr, which effect battery performance.	7-9	6-2 6-3 6-9

5-3. Reliability

No.	Characteristics	Model	Test Methods	Measuring Methods
		MS421R		
1	High Temperature Storage Characteristics		7-3	
	Min. Capacity (mAh)	1.0		6-2
2	Float Charge Characteristics		7-4	
	Min. Capacity (mAh)	1.0		6-2
	Max. Internal impedance (ohm)	3000		6-3
3	Over Discharge Characteristics		7-5	
	Min. Capacity (mAh)	1.0		6-2
4	Charge / Discharge Cycle Characteristics (Cycles)			6-2
	20% D.O.D.	500 cycles or more	7-6-1	
	100% D.O.D.	50 cycles or more	7-6-2	
5	Leakage Resistance	Level S3 or less (There is no significant leakage which effect battery performance)	7-7	6-9

5-4. Table of Parameter for Test and Measuring

No.	Characteristics	Model	Test Methods	Measuring Methods
		MS421R		
1	Capacity		-	6-2
	Vc (V)	3.1		
	Rp (kohm)	3.0		
	Tc (hrs)	120		
	Rd (kohm)	680		
	Voff (V)	2.0		
	Capacity (-20°C)		-	6-2
	Vc (V)	3.1		
	Rp (kohm)	3.0		
	Tc (hrs)	120		
	Rd (kohm)	2700		
	Voff (V)	2.0		
2	Float Charge Characteristics		7-4	
	Vc (V)	3.1		
	Rp (kohm)	3.0		
3	Over Discharge Characteristics		7-5	
	Rs (kohm)	470		
4	Charge / Discharge Cycle (20% D.O.D)		7-6-1	
	Vc (V)	3.1		
	Rp (kohm)	3.0		
	Tcs (hrs)	24		
	Rds (kohm)	220		
	Tds (hours)	24		
5	Charge / Discharge Cycle (100% D.O.D)		7-6-2	
	Vc (V)	3.1		
	Rp (kohm)	3.0		
	Tcd (hrs)	96		
	Rdd (kohm)	220		
	Tdd (hours)	96		

6. Measuring Methods

6-1. General Conditions

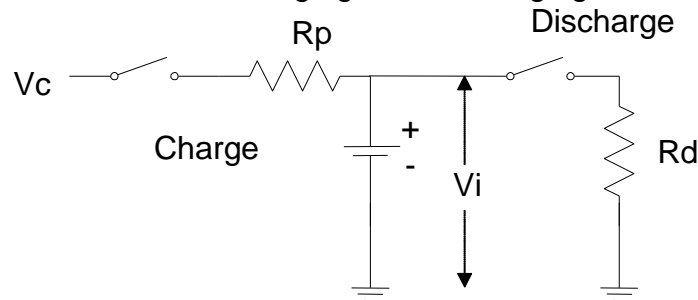
The measuring conditions are temperature of 24+/-2 °C, humidity of 65+/-20%Rh and within one month after delivering, if not specified.

6-2. Capacity

- 1) Charging: Apply specified voltage (V_c) through the protective resistance (R_p) for specified time (T_c).
- 2) Discharging: Discharging with load resistance (R_d) until the cell voltage reaches the cut off voltage (V_{off}), the cell voltage (V_i) and time (T_i) should be measured at intervals within one hour.
- 3) Calculation: The capacity value is calculated by the expression below.

$$Capacity = \sum_i \left(\frac{(V_i + V_{i+1})}{2} \times \frac{1}{R_d} \times (T_{i+1} - T_i) \right)$$

- 4) General Circuit: The circuit, for charging and discharging, is shown as follows.



6-3. Internal Impedance

Measure by alternating current method using frequency of 1 kHz.

6-4. Voltage

Use a direct current voltage meter, which has input impedance of 10Mohm or more and accuracy of +/-0.2% or less.

6-5. Current

Use an ammeter with accuracy of +/-0.2% or less.

6-6. Resistance

Resistance, which includes resistance of all external circuits, requires accuracy of 2.0% or less.

6-7. Size measurement

Use the size measurement instruments with accuracy of 0.01mm or 0.001mm if necessary.

6-8. Terminal pull strength: The direction of the pull is vertical.

Use a digital force gauge, which has accuracy of +/-1.0% or less.

6-9. Appearance

After Test : Microscope, which has magnification of 10 times.
At delivery : Naked eye

7. Test Methods

7-1. General conditions

If not specified, the test conditions are temperature of $24\pm 2\text{ }^{\circ}\text{C}$, humidity of $65\pm 20\%\text{Rh}$ and The test should be started within one month after delivering.

7-2. Temperature Characteristics Test

Measure electrical characteristics after exposing battery to each temperature atmosphere for 2 hours.

Temperature: $-20\pm 2\text{ }^{\circ}\text{C}$, $+24\pm 2\text{ }^{\circ}\text{C}$, $+60\pm 2\text{ }^{\circ}\text{C}$

7-3. High Temperature Storage

After Charging at voltage of V_c through protective resistance of R_p for T_c hours, store battery at temperature $60\pm 2\text{ }^{\circ}\text{C}$ for 20days.

7-4. Float Charge Characteristics Test

Charge battery at voltage of V_c through protective resistance of R_p at temperature of $60\pm 2\text{ }^{\circ}\text{C}$ for 20days.

7-5. Over Discharge Characteristics Test

Discharge battery by discharge resistance of R_s for 30 days.

7-6. Charge / Discharge Cycle Characteristics Test

7-6-1. Shallow Discharge cycle characteristics (20% Depth of discharge)

Charge : Apply specified voltage (V_c) through protective resistance (R_p) for specified period (T_{cs}).

Discharge : With load resistance (R_{ds}) for specified period (T_{ds}).

Life : Let the time of putting on measurement of 6-2 and becoming 50% of a initial capacity standard value be a life.

7-6-2. Deep Discharge cycle characteristics (100% Depth of discharge)

Charge : Apply specified voltage (V_c) through protective resistance (R_p) for specified period (T_{cd}).

Discharge : With load resistance (R_{dd}), for specified time (T_{dd}) or until the cell voltage reaches 2.0V.

Life : Let the time of putting on measurement of 6-2 and becoming 50% of a initial capacity standard value be a life.

7-7. Leakage Resistance (Thermal Shock Test: Air to Air)

Hold battery at $-10\pm 2\text{ }^{\circ}\text{C}$ for 1 hour then hold it at $60\pm 2\text{ }^{\circ}\text{C}$ for 1 hour.

Repeat 100 cycles between above conditions. (Chamber) Not humidity controlled.

7-8. Free Fall Test

Drop the battery ten times in an arbitrary direction on the board of the oak of 3cm in thickness from the height of 75cm. The tabs of battery should be cut before test.

7-9. Vibration Test

Vibrate the battery in the direction of 3(x, y, z) for 30 minutes by 1000 cycles per minute with an amplitude of 2mm. The tabs of battery should be cut before test.

8. Mounting Conditions

Reflow soldering

Refer to "Reflow Profile" attached

9. Indications (Markings)

9-1. Dies

Following items are indicated on battery.

Below items can be omitted except item (2).

(1) Model code

(2) Cathode polarity (+)

(3) Manufacturer's name or monogram

(4) Country of origin

9-2. Date of Manufacturing

Date of Manufacturing is marked on the positive tab or the battery (if possible) and label of each package as.

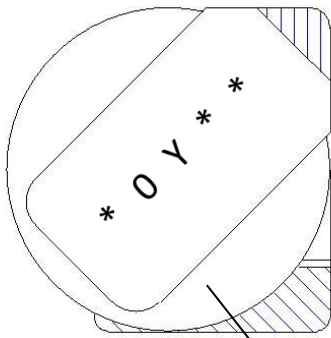
(Example)

*9Z**...manufactured in December 2019

*0Y**...manufactured in November 2020

*11**...manufactured in January 2021

Abbreviation of month : Jan. (1), Feb. (2).... Sep. (9), Oct. (0), Nov. (Y), Dec. (Z)



Positive side

* is identification of product.

** is our own number, might be omitted.

Method of marking of manufacturing date is laser type.

10. Inspection

The customer should do incoming inspection within 30 days from receiving day. If defective products are found out at incoming inspection, the customer immediately should notify to Seiko Instruments Inc. in writing with the defective products for replacement request. When there was no contact from you within 30 days, we shall judge that those were accepted.

11. Package Specifications

Examples of the tray or the Emboss tape for wrapping specification, and packing specification are shown in the following as our standard.

11-1. Wrapping

Refer to "Drawing of Emboss Carrier Tape", "Battery position in emboss tape" and "Taping specifications".

11-2. Wrapping and packing

Refer to "Package specifications" .

12. In case of quality trouble

The warranties set forth herein are the only warranties on the products.

The liabilities of Seiko Instruments Inc. in connection with the products under these specifications are expressly limited to the replacement of defective products.

13. Operation of this Specification

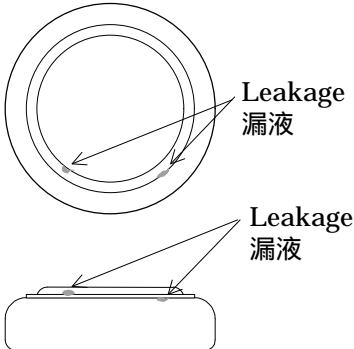
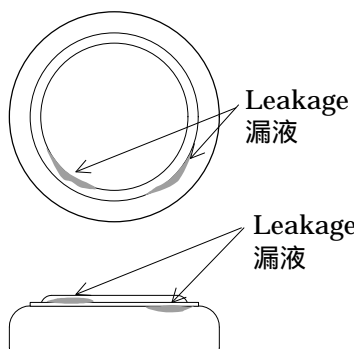
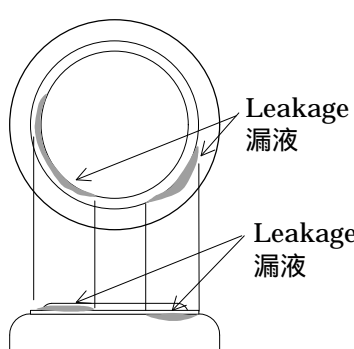
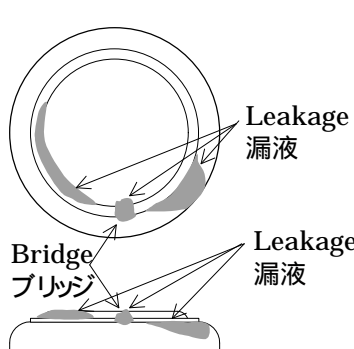
13-1. Agreement

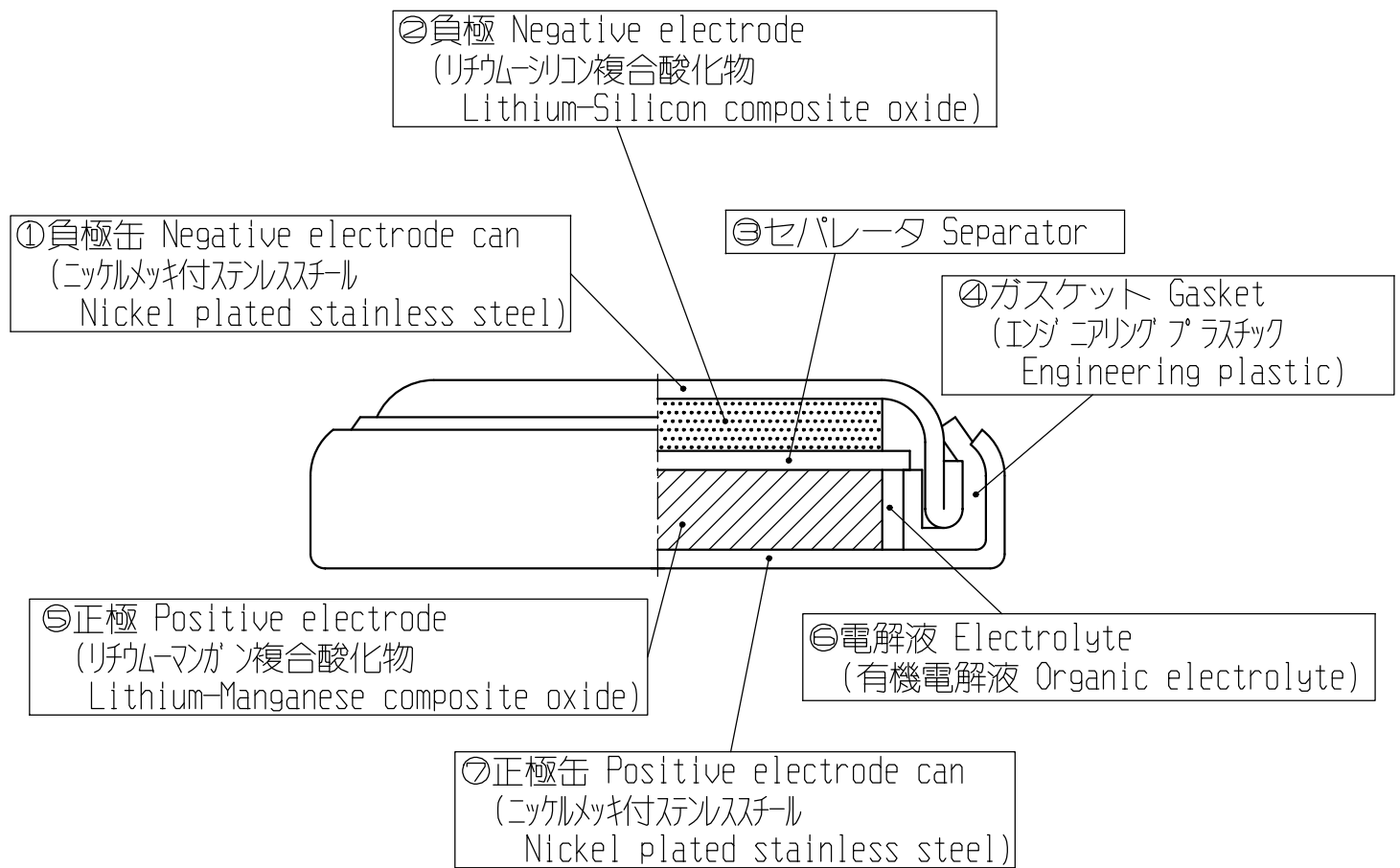
Before these specifications being revised, the agreement, of the customer, seller and manufacturer, is required.

13-2. Negotiation

If some accident not specified on these specifications occurs, the customer, seller and manufacturer must negotiate in order to solve the problem faithfully.

Leakage Criteria 漏液外觀基準

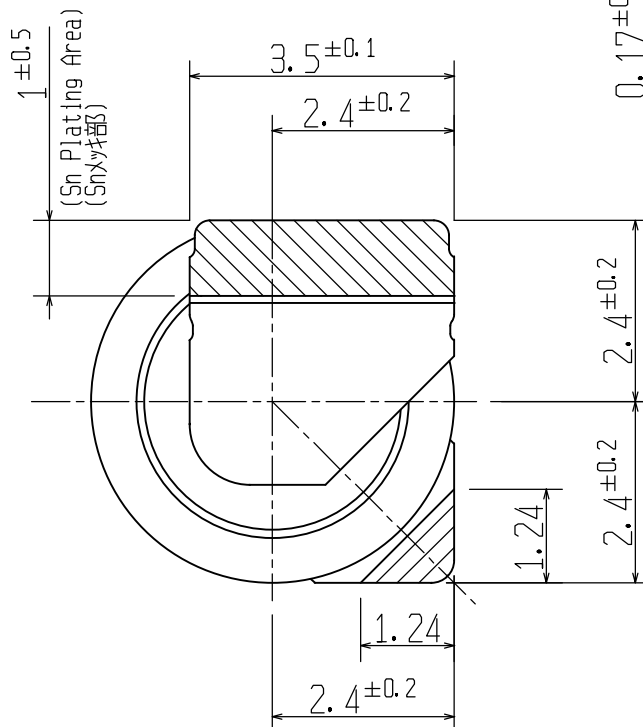
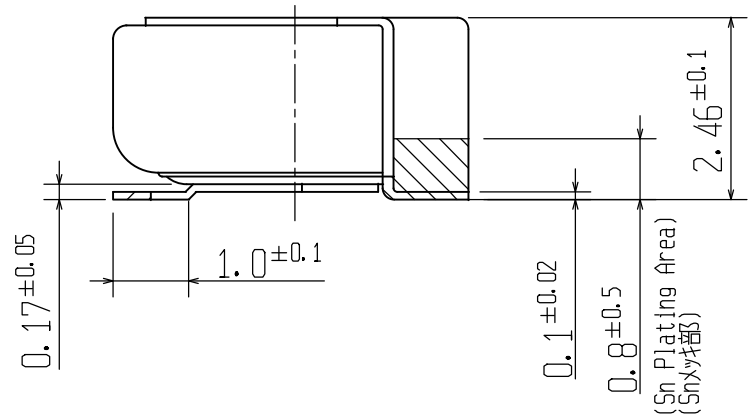
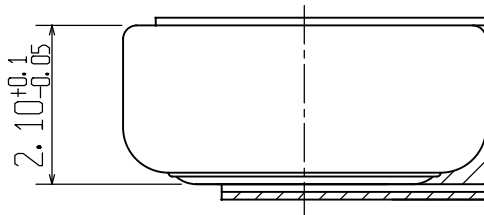
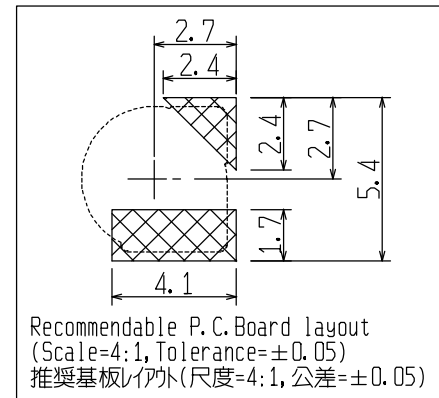
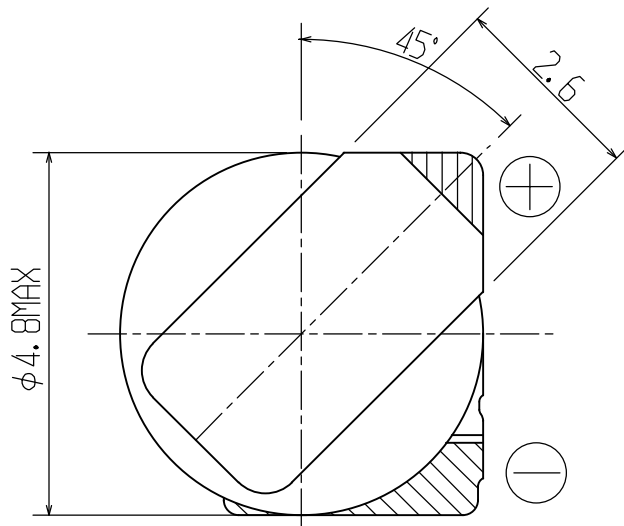
Grade 級	Criteria 外觀基準	
	Diagram 図	Definition 定義
S1		<p>The leakage can not be seen by naked eyes, but can be seen by microscope, which have magnification of 10 to 15.</p> <p>肉視で判別不可 顕微鏡（１０～１５倍）で判別可能なもの</p>
S2		<p>The leakage can be seen by naked eyes. The area of leakage is within half of the round and reaching to neither the flat area of the negative can nor the straight area of the positive can. The leakage is not bridged between the negative can and the positive can.</p> <p>肉視で判別可能なもの。円周 1/2 まで R 部を超えないこと ブリッジ（正極缶と負極缶）のないこと</p>
S3		<p>The area of leakage is from half to all of the round and reaching to neither the flat area of the negative can nor the straight area of the positive can. The leakage is not bridged between the negative can and the positive can.</p> <p>円周 1/2 ～全周 R 部を超えないこと ブリッジ（正極缶と負極缶）のないこと</p>
C1		<p>The area of leakage is reaching to either the flat area of the negative can or the straight area of the positive can. The leakage is bridged between the negative can and the positive can.</p> <p>R 部を超えたもの 負極缶のフラット部まで到達 正極缶のストレート部まで到達 ブリッジ（正極缶と負極缶）のあるもの</p>



			File No. 文件番号		30460000-MSR00-1
			Material 材料		
			Process 处理		
			Date 日付		Jun. 18, 2019
E19A-006	Dec. 09, 2019	設定		Name 名称	Construction of battery
History履歴	Date 日付	Reason 理由			電池構成図
Approved 承認	Checked 検査	Drawn 製図	Scale 尺度		Cal. No. 製品番号
柳瀬		三浦	Unit 単位	1=1mm	MS***R
					
			Rev. 改訂	1	
				Drw. No. 図面番号	3046 MSR00

(NOTES) 1. TAB pulling strength : Over 9.8N(1.0kgf)

(注) 1. 端子引張強度 : 9.8N(1.0kgf) 以上



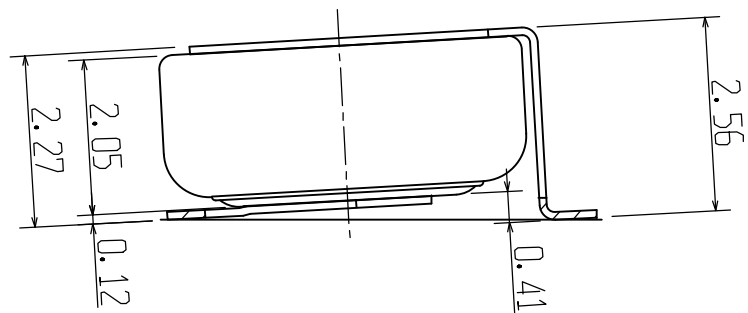
Tolerances of linear dimensions 長さ寸法公差		
Dimension 寸法		Tolerance 公差
0 - 3		±0.20
3 - 6		±0.20
6 - 30		±0.50
Tolerances of angular dimensions 角度寸法公差		
±2°		

					File No. ファイル番号	3046R431-IV03E-2
					Material 材料	TAB:SUS304-Ni Plating
					Process 処理	 :Sn plating Snめっき 2~4μ m (Sn 100%)
E19B-004	Jul. 29. 2019	正極端子寸法変更			Date 日付	Apr. 25. 2019
E19A-002	Apr. 25. 2019	設定			Name 名称	Battery drawing with tabs
History 履歴	Date 日付	Reason 理由			端子付電池図面	
Approved 承認	Checked 検図	Drawn 製図	Scale 尺度	10:1	Cal. No. 製品番号	MS421R IV03E
柳瀬	三浦(研)	小野寺(学)	Unit 単位	1=1mm	Drw. No. 図面番号	R431 IV03E
						
			Rev. 改訂	2		

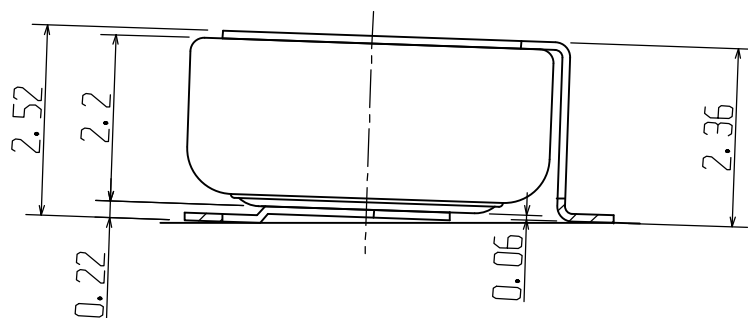
Seiko Instruments Inc.

Battery negative side based
電池負極側基準

Gap : +0.41mm
ギャップ : +0.41mm



Gap : +0.06mm
ギャップ : +0.06mm



			File No. 文件番号	3046R431-IV03EC-2
			Material 材料	
			Process 处理	
E19B-004	Jul. 29. 2019	正極端子寸法変更	Date 日付	25. Apr. 2019
E19A-002	Apr. 25. 2019	設定	Name 名称	Explanation of coplanarity 平坦度説明図
History 履歴	Date 日付	Reason 理由		
Approved 承認	Checked 検図	Drawn 製図	Scale 尺度	
			Unit 単位	1=1mm
柳瀬	三浦(研)	小野寺(学)	Rev. 改訂	2
			Cal. No. 製品番号	MS421R IV03E
			Drw. No. 図面番号	R431 IV03E C

Seiko Instruments Inc.

Reflow Profile

< Reflow Soldering Conditions >

Reflow Soldering Profile: As per shown in Fig.-1.

The times of repeated reflow soldering must be **two times or less**.

The temperature must be measured at top of the cell.

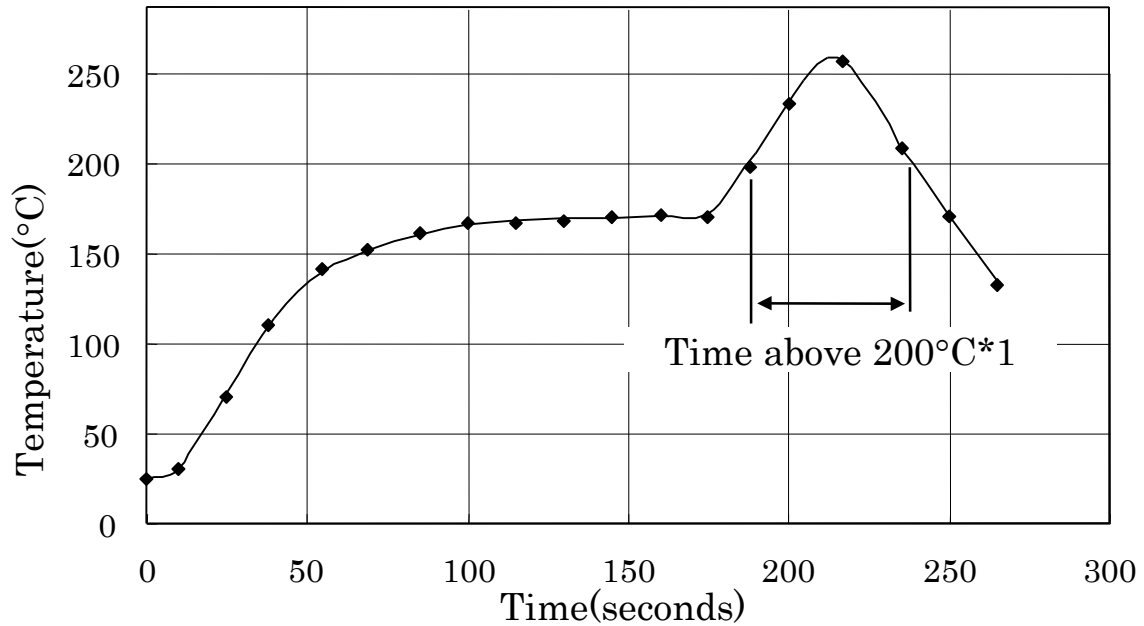


Fig.-1: Reflow soldering profile (for reference only)

*1: Time above 200°C must be max. 80seconds.

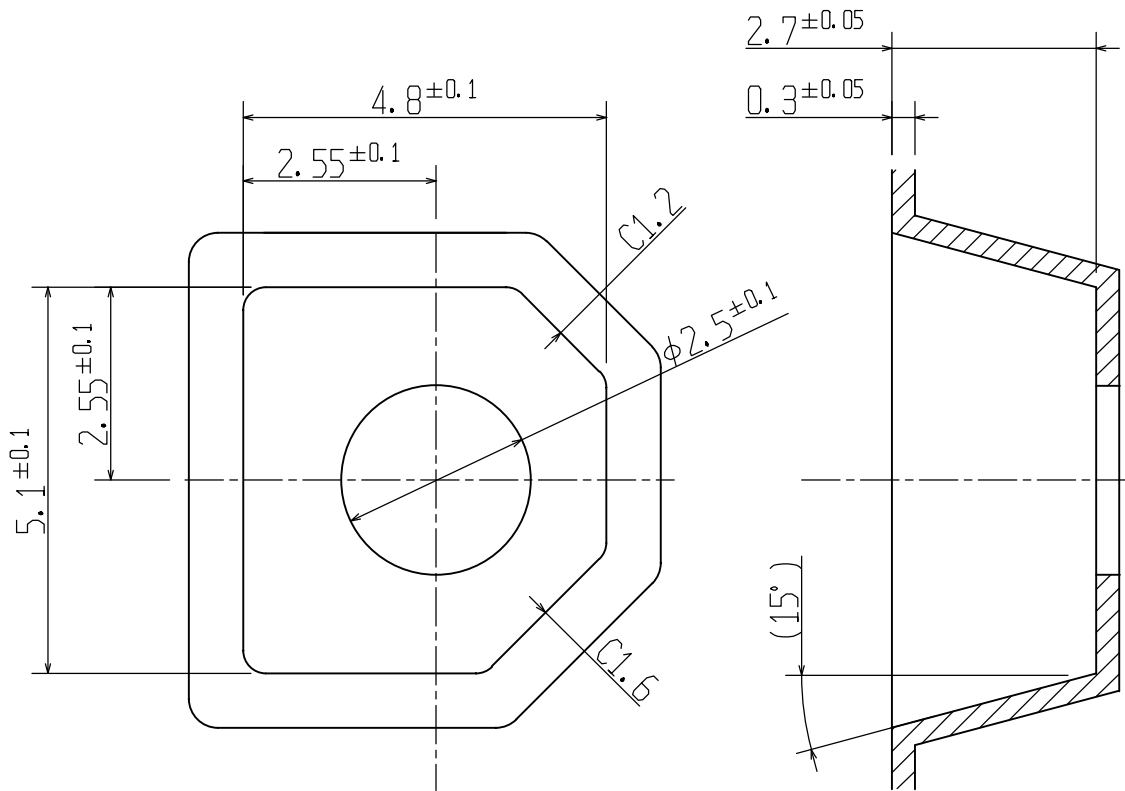
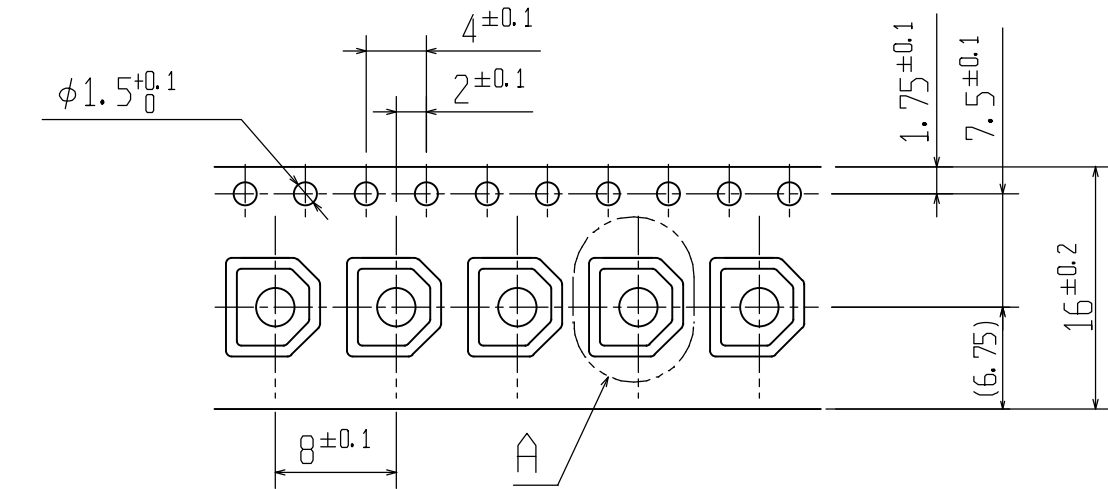
Total length of profile must be max. 300seconds.

	Model
Peak Temperature	MS421R
Max.260°C	Applicable (within 5 seconds)

< Underfilling Conditions >

Temperature: Max.160°C, Time: Max.10 minutes.

- (Notes) 1. All fillets not specified : R max 0.3
 2. The plan dimension : the bottom of emboss pocket
 3. Accumulation tolerance of holes: $40 \pm 0.2 \text{ mm}$ (10 holes)
 注) 1. 指示のないコーナーは R0.3 以下のこと
 2. 平面図における寸法はエンボスポケット底での寸法である
 3. 送り丸穴累積公差は、10ピッチで $40 \pm 0.2 \text{ mm}$ とする。

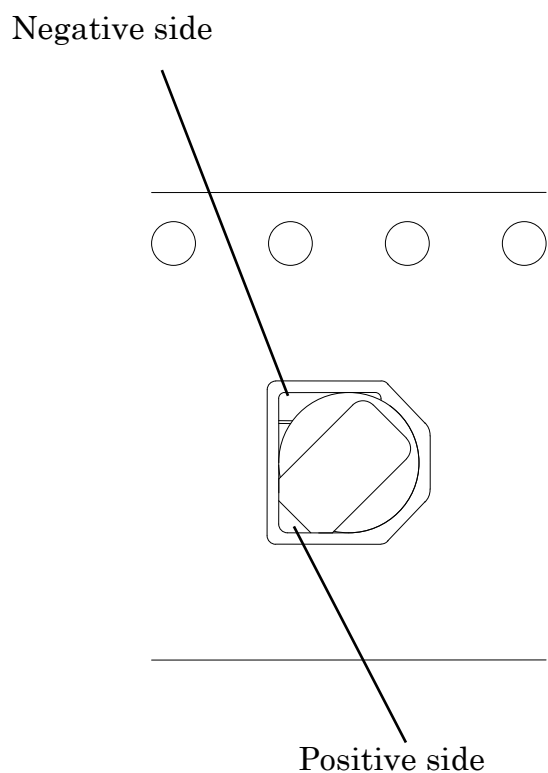


Detail A (10:1)
 詳細 A (10:1)

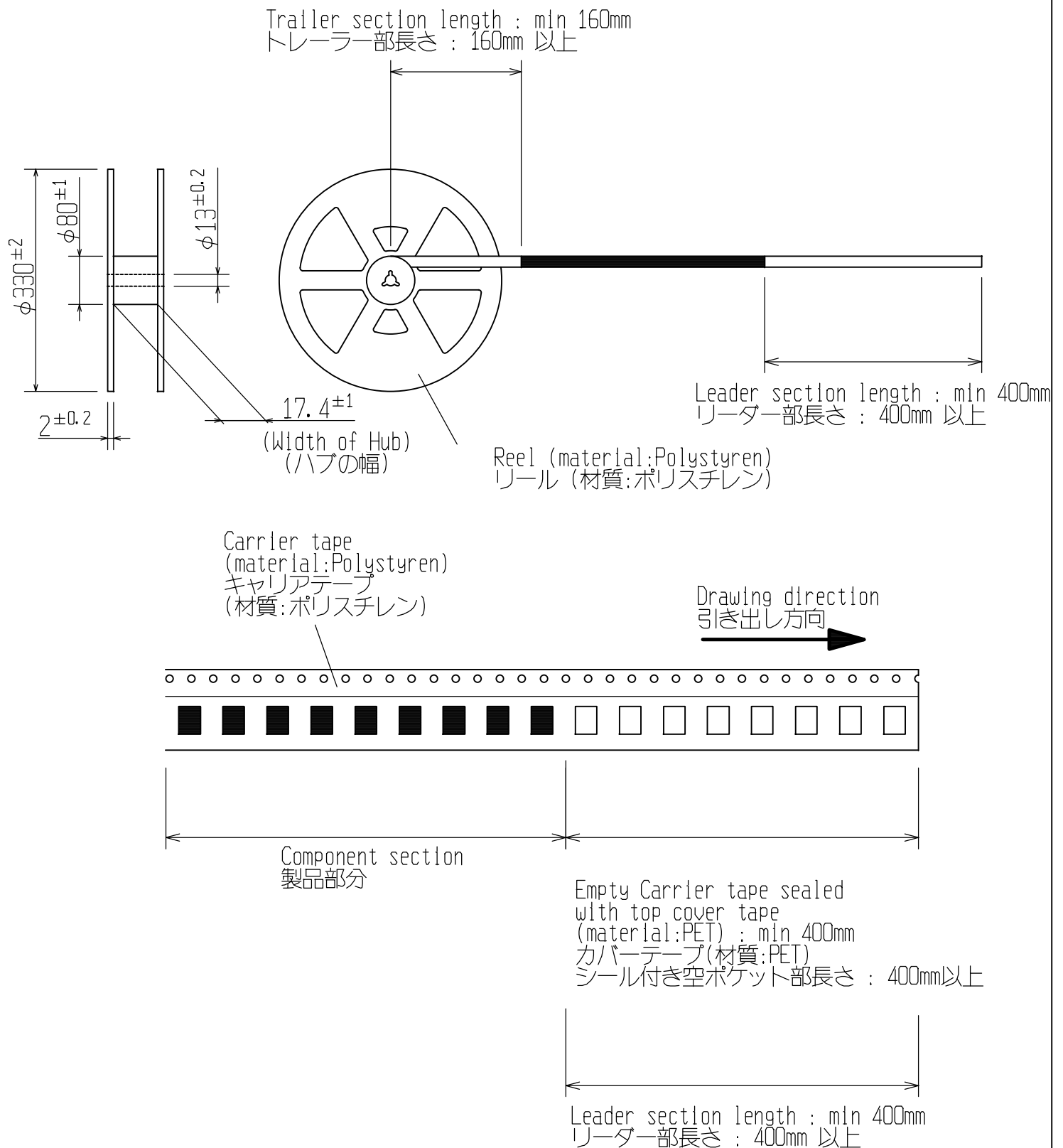
Tolerances of linear dimensions 長さ寸法公差		
Dimension 寸法		Tolerance 公差
0 - 3		± 0.20
3 - 6		± 0.20
6 - 30		± 0.50
Tolerances of angular dimensions 角度寸法公差		
$\pm 2^\circ$		

				File No. ファイル番号	3177N360-00000-2
				Material 材料	Polystyren(Natural) ポリスチレン(ナチュラル)
				Process 処理	16,700 P/R
E19B-005	Aug. 2. 2019	ポケット深さ変更		Date 日付	25. Apr. 2019
E19A-002	Apr. 25. 2019	設定		Name 名称	Drawing of emboss carrier tape
History 履歴	Date 日付	Reason 理由		インボスキャリアテープ 図面	
Approved 承認	Checked 検図	Drawn 製図	Scale 尺度	Cal. No. 製品番号	* * 421
柳瀬	三浦(研)	小野寺(学)	Unit 単位	Rev. 改訂	3177 N36
			ϕ ∇		
			2		

Battery position in emboss tape

1. Model
MS421R IV03E
2. Battery position in emboss tape
 <p>Negative side</p> <p>Positive side</p>
3. Quantity / reel
MAX. 3000 pcs / reel

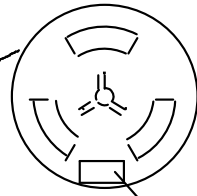
(Notes) There is no part lack in the component section.
(注) 製品部分には、部品欠落の無いこと



			Fail No. ﾌｧｲﾙ番号	31770N36-00000-1	
			Date 日付	Jan. 8, '20	
E20A-001	Jan. 08, '20	設定		Name 名称	Taping specifications テーピング仕様
History履歴	Date 日付	Reason 理由			
Approved 承認	Checked 検査	Drawn 製図	Scale 尺度	Cal. No. 製品番号	_____
柳瀬	三浦	小野寺(学)	Unit 単位	1=1mm	Drw. No. 図面番号
			Rev. 改訂	1	
				3177 ON36	

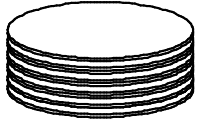
Seiko Instruments Inc. Micro-Energy Division

Drawing direction
引出し方向

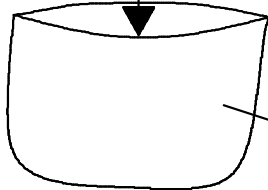


Emboss tape reel
テープリール

Label: Model, Quantity, Lot No, Manufacturer name
ラベル: 製品名, 数量, ロットNo, メーカー名

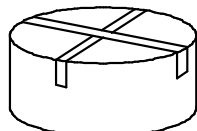


Max 5reels



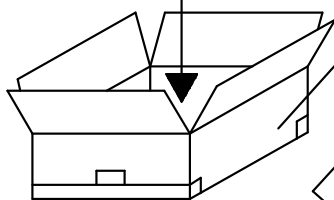
Plastic bag
ビニール袋

Max5reels in plastic bag packing
最大5リール ビニール袋梱包



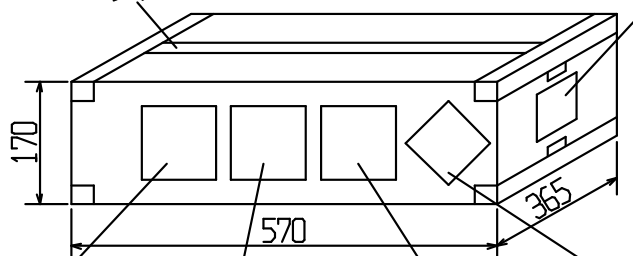
Large hard carton
段ボール箱

Large hard carton packing
段ボール箱梱包



Tape
テープ

Label: Model, Quantity, Lot No
ラベル: 製品名, 数量, ロットNo



Package appearance
梱包外観



Risk Information Label
危険性情報ラベル



Lithium metal battery Label
リチウム電池ラベル



CARGO AIRCRAFT ONLY Label
航空貨物専用ラベル



Class 9 Label
クラス9 ラベル

The above packaging specifications are standard.
These specifications vary with the quantity to be supplied.
上記、梱包形態は標準的なもので、納入時の数量により異なります。

E18B-007	Jul, 27, 2018	リチウム電池ラベル、クラス9ラベル変更			File No. ファイル番号	31770A76-00001B2
E18B-003	May, 21, 2018	ラベル表記変更			Date 日付	Mar. 09, 2016
E16B-007	Aug. 24, 2016	最大数量、マスターカートンサイズ変更			Name 名称	Package specifications(Section 1B)
E16A-004	Mar. 09, 2016	設定			梱包仕様(Section 1B)	
History履歴	Date 日付	Reason 理由			Cal. No. 製品番号	A76-01B
Approved 承認	Checked 検査	Drawn 製図	Scale 尺度		Draw. No. 図面番号	3177 0A76-1B
尾形	佐藤(涼)	高野	Unit 単位	1=1mm		
			Rev. 改訂	4		

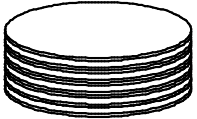
Seiko Instruments Inc. Micro-Energy Division

Drawing direction

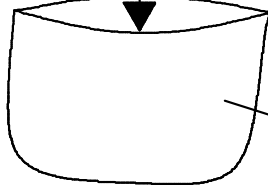
引出し方向



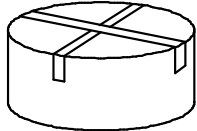
Label: Model, Quantity, Lot No, Manufacturer name
ラベル: 製品名, 数量, ロットNo, メーカー名



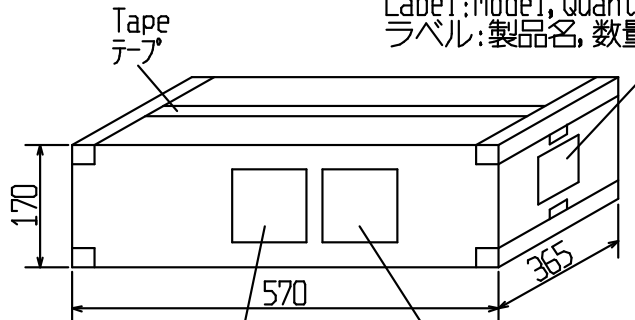
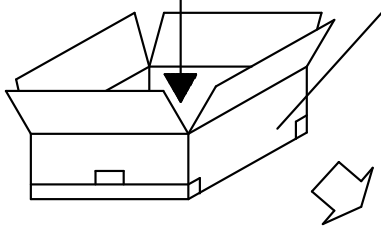
Max 5reels



Plastic bag
ビニール袋



Large hard carton
段ボール箱



Large hard carton packing
段ボール箱梱包

Label: Model, Quantity, Lot No
ラベル: 製品名, 数量, ロットNo

Package appearance
梱包外観



Lithium metal battery Label
リチウム電池ラベル



CARGO AIRCRAFT ONLY Label
航空貨物専用ラベル

The above packaging specifications are standard.
These specifications vary with the quantity to be supplied.
上記、梱包形態は標準的なもので、納入時の数量により異なります。

E18B-007	Jul, 27, 2018	リチウム電池ラベル変更			File No. ファイル番号	31770A76-00002-2
E18B-003	May, 21, 2018	ラベル表記変更			Date 日付	Mar. 09, 2016
E16B-007	Aug, 24, 2016	最大数量、マスターカートンサイズ変更			Name 名称	Package specifications(Section II) 梱包仕様(Section II)
E16A-004	Mar, 09, 2016	設定			Cal. No. 製品番号	A76-02
History履歴	Date 日付	Reason 理由			Draw. No. 図面番号	3177 0A76-2
Approved 承認	Checked 検査	Drawn 製図	Scale 尺度	Unit 単位	Rev. 改訂 4	
尾形	佐藤(涼)	高野		1=1mm		

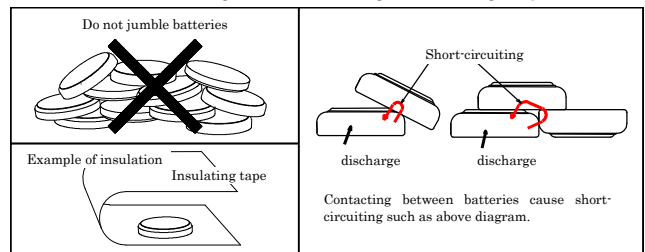
Seiko Instruments Inc. Micro-Energy Division

Precautions for Your Safety

SII Lithium rechargeable batteries (MS, ML, TS) contain flammable organic solvents. For your safety, please follow following prohibitions.

WARNING!

- 1. Do not charge by high current or high voltage.**
Doing so may generate gas inside the battery, resulting swelling, fire, and heat generation or bursting.
- 2. Do not heat, disassemble nor dispose of in fire**
Doing so damages the insulation materials and may cause catching fire, heat generation, leakage or bursting.
- 3. Do not solder directly to the battery**
If soldering is performed directly to the battery, the battery is heated up, consequently cause leakage, explosion or fire due to overheating from internal short-circuit.
- 4. Do not short.**
If the (+) and (-) come into contact with metal materials, short-circuit occurs. As a result, fire, heat generation, leakage or bursting may occur.
- 5. Keep batteries out of children's reach.**
It is dangerous that children swallow the battery.
When you design mechanical hardware around the battery, please fix the battery firmly in order to prevent children from removing it.
When you store the batteries, please keep the batteries out of children's reach.
If a battery is swallowed, consult a physician immediately.
- 6. Do not reverse placement of (+) and (-)**
If the (+) and (-) side of the battery is reverse inserted, it may cause a short-circuit or over discharge of the battery on some equipment and it may induce overheating, explosion or fire.
- 7. Do not weld terminals to the battery**
The heat by welding may cause fire, heat generation, leakage or bursting.
We weld standard terminals under strictly controlled conditions.
If you need to weld terminals to the battery, please consult us in advance.
- 8. Do not discharge by force**
If the battery is discharged by direct connection to an external power supply etc., voltage of the battery will decline lower than 0 volts (electrical reversal) and will cause the battery case to expand, overheat, leak, explode or burn.
- 9. In case of leakage or a strange-smell; keep away from fire to prevent ignition of any leaked electrolyte.**
- 10. In case of disposal, insulate between (+) and (-) of battery by an insulating material.**
Jumbling batteries or with other metal materials cause short-circuiting. As a result, fire, heat generation, leakage or bursting may occur.



CAUTION!

- 1. If leaked liquids gets in the eyes, wash them with clean water and consult a physician immediately.**
- 2. Do not use new and used batteries together. Do not use different types of batteries together.**
It may cause fire, heat generation, leakage or bursting.
- 3. If you connect two or more batteries in series or parallel, please consult us in advance.**
It may cause bursting or fire due to unbalanced load or voltage.
- 4. Do not use nor leave the batteries in direct sunlight, nor in high-temperature areas.**
It may cause fire, heat generation, leakage or bursting.
- 5. Do not apply strong pressure to the batteries nor handle roughly.**
It may cause fire, heat generation, leakage or bursting.
- 6. Avoid contact with water.**
It may cause heat generation.
- 7. Keep batteries away from direct sunlight, high temperature and humidity.**
It may cause heat generation or performance deterioration.
- 8. Do not make batteries airtight by sealing it with adhesive agent or coating agent.**
It may cause short-circuit because of generated and accumulated electrolyte gas.

For prevention the performance of battery

- 1. Pay attention to mat or sheet for ESD**
Battery with tabs or battery on PCB may short circuit on the mat for ESD. As a result, the voltage of the cell is reduced.
- 2. Pay attention to soldering by iron tips**
Do not touch the battery by soldering iron tips directly.
Keep any high temperature process away from battery.
- 3. Pay attention to material of jig for pick and place**
Use non-conductive material of jig for pick and place of batteries in order to prevent short-circuit. If short circuit of battery is occurred, the voltage of battery drops down quickly but raises gradually.
- 4. Pay attention to washing and drying**
Some detergent or high temperature drying cause deteriorates of battery. If you need to wash batteries, consult us.

International Transportation and Disposal

International Air / Marine / Ground Transportation

Regarding the transport of Lithium battery, organizations like IATA, ICAO, IMO, DOT have determined transport regulations, based on the United Nations Regulations.

Regarding air transport, SII Lithium rechargeable batteries can be transported being not subject to the provisions of dangerous goods, if the transportations meet the following requirements.

Please contact us for more details.

Regarding marine or ground transport, please contact us for more details, too.

(a) <Strong Packaging> Batteries are separated each other, and are packed in strong packaging so as to prevent short-circuit.

(b) <Caution Label> Lithium battery handling label (IATA prescribed), indicating that the packages contain Lithium batteries, that the packages must be handled with care, and that special procedures should be followed in the event that the package is damaged, and a telephone number for additional information, must be put on each package.

(c) <CAO Label> "CARGO AIRCRAFT ONLY" Label must be put on each package.

(d) <Not Restricted Declaration> Each shipment must be accompanied with a document indicating that the packages contain Lithium batteries, that the packages must be handled with care, that it must not be transported by

passenger flight, and that special procedures should be followed in the event that the package is damaged, and a telephone number for additional information.

(e) <Package Drop Test> Each package is capable of withstanding a 1.2m drop test in any orientation without damage to batteries contained.

(f) <Weight Limit> Net weight of one package may not exceed 2.5 kg.

(g) <One carton per one shipment> The shipment must be "one carton per one shipment" to be shipped as "Non-dangerous goods".

"One shipment" means one airway bill = one invoice.

[Transport as dangerous goods]

When you transport SII's Lithium rechargeable batteries by "more than one carton per one shipment", you will have to arrange it as "Dangerous goods". It requires special procedures, like "Class 9 dangerous goods Label" on carton, and "dangerous goods declaration".

[Disposal]

Recently environmental protection regulations have increased and battery disposals are regulated globally.

Such regulations are different in each country, state, and municipality.

Please consult your local authorities regarding the specific regulations in your area.