

**CNMG120408-NMS WSM30S**

Turning Insert – Negative rhombic 80°

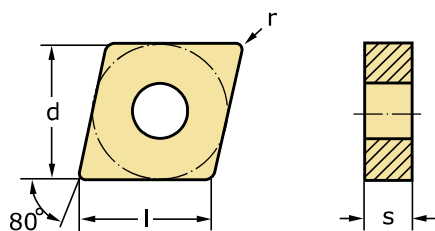
**Tiger-tec® Silver**

WSM30S

P	M	K	N	S	H	O
●	●●			●●		

●● Main application

● Additional application



Article number	<b>7053843</b>
Designation (ISO)	<b>CNMG120408-NMS WSM30S</b>
Designation (ANSI)	<b>CNMG432-NMS WSM30S</b>
GTIN / Bar code	<b>0843963948</b>

**Product details**

## Product details

Description	Symbol	Value
Diameter of inscribed circle	d	<b>12.7 mm</b>
Corner radius	r	<b>0.8 mm</b>
Feed per revolution	f	<b>0.13–0.32 mm</b>
Depth of cut	$a_p$	<b>0.8–3.5 mm</b>
Cutting Speed	$V_c$ <b>P</b>	<b>70–120 m/min</b>

Product details

Description	Symbol	Value
	$V_c$ <b>M</b>	<b>100–190 m/min</b>
	$V_c$ <b>S</b>	<b>20–50 m/min</b>