



TCMT16T308-PM5 WAK20

Turning Insert – Positive triangular 60°



WAK20

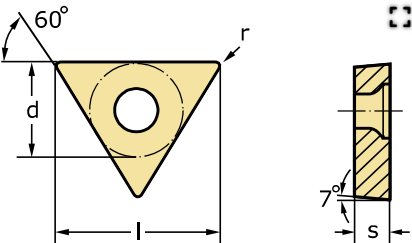
P	M	K	N	S	H	O
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- Main application
- Additional application

Price list item

Not listed in the catalogue, can be ordered via TOOLSHOP.

Article number	5025032
Designation (ISO)	TCMT16T308-PM5 WAK20
Designation (ANSI)	TCMT3(2.5)2-PM5 WAK20
GTIN / Bar code	0571311947



Product details

Product details		
PresentationsRules		
Description	Symbol	Value
Diameter of inscribed circle	d	9.525 mm
Cutting edge length	l	16.5 mm
Radius	r	0.8 mm
Feed rate	f	0.16–0.30 mm
Depth of cut	a _p	0.6–4.0 mm

Product details

PresentationsRules		
Description	Symbol	Value
Cutting Speed	V_c P	130–230 m/min
	V_c K	270–550 m/min