



# Team 2: Robotic Sorting System Bi-Weekly Update 3

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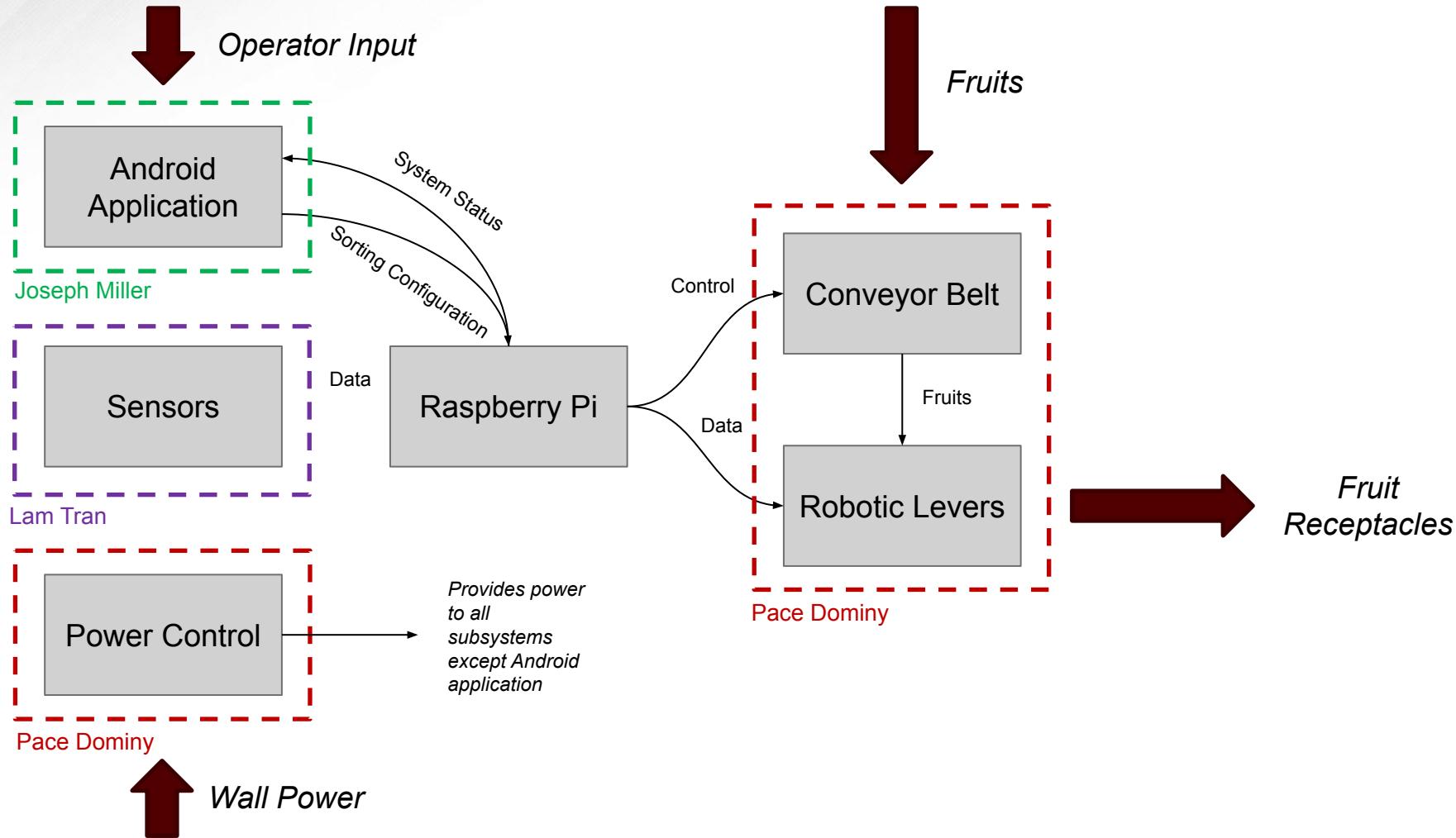
# Project Description

Sorting fruit by hand can be tedious and expensive.

The Robotic Sorting System is an automatic sorting system that requires limited manpower/oversight that can accurately sort fruit by their size and quality without the user having to do it themselves.

# System Diagram

Maroon arrows denote physical inputs and outputs



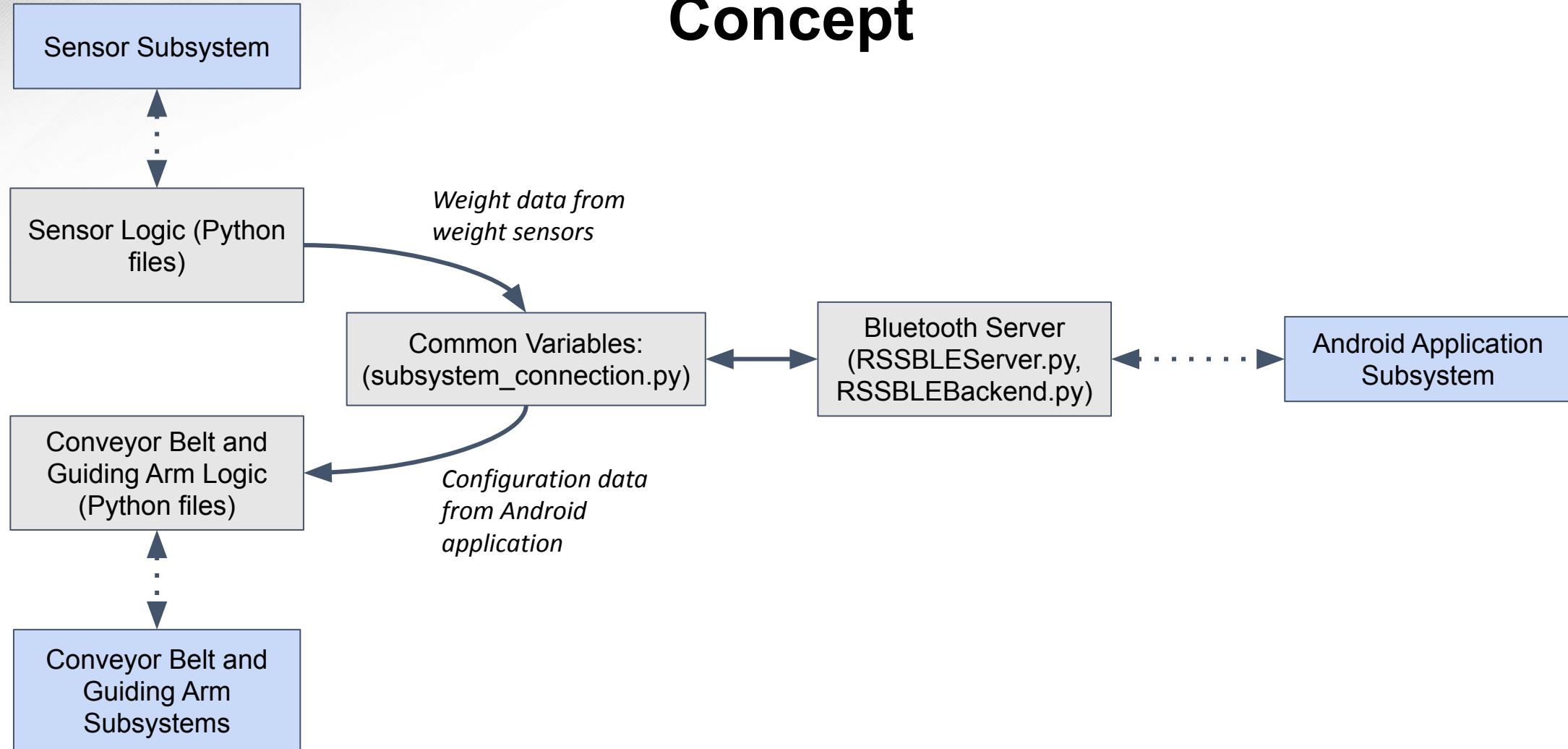
# Project Timeline

|  |  |  |   |  |  |   |
|--|--|--|---|--|--|---|
| Finished Android Application subsystem (completed 2/5) | Finished 403 Sensor subsystem (completed 2/19) | Power Control System (to complete by 2/20) | Final Integration of Android App connection (to complete by 2/25) | Finish basic Robotic Sorting System functionality (to complete by 3/7) | All subsystems integrated (to complete by 4/9) | Final Project Demonstration (to complete by 4/24) |
|--|--|--|---|--|--|---|

# Joseph Miller

| Accomplishments since Status Update 2<br><b>(9 hours of effort)</b>  | Ongoing progress/problems and plans until the next presentation  |
|--|--|
| <ul style="list-style-type: none"><li>● Helped solder components onto the new revision of the system circuit board</li><li>● Fixed bugs preventing the Android application from connecting to the RSS Raspberry Pi<ul style="list-style-type: none"><li>○ Successfully resolved on an identical system image</li></ul></li><li>● Created a simple Python structure to allow communication between subsystems<ul style="list-style-type: none"><li>○ Necessary for full integration</li></ul></li></ul> | <ul style="list-style-type: none"><li>● Help build other subsystems</li><li>● Begin testing of Android app / Bluetooth connection with other subsystems when relatively stable</li><li>● Make BLE server monitor changes in the “subsystem connection” file and update the values on the server as necessary</li></ul> |

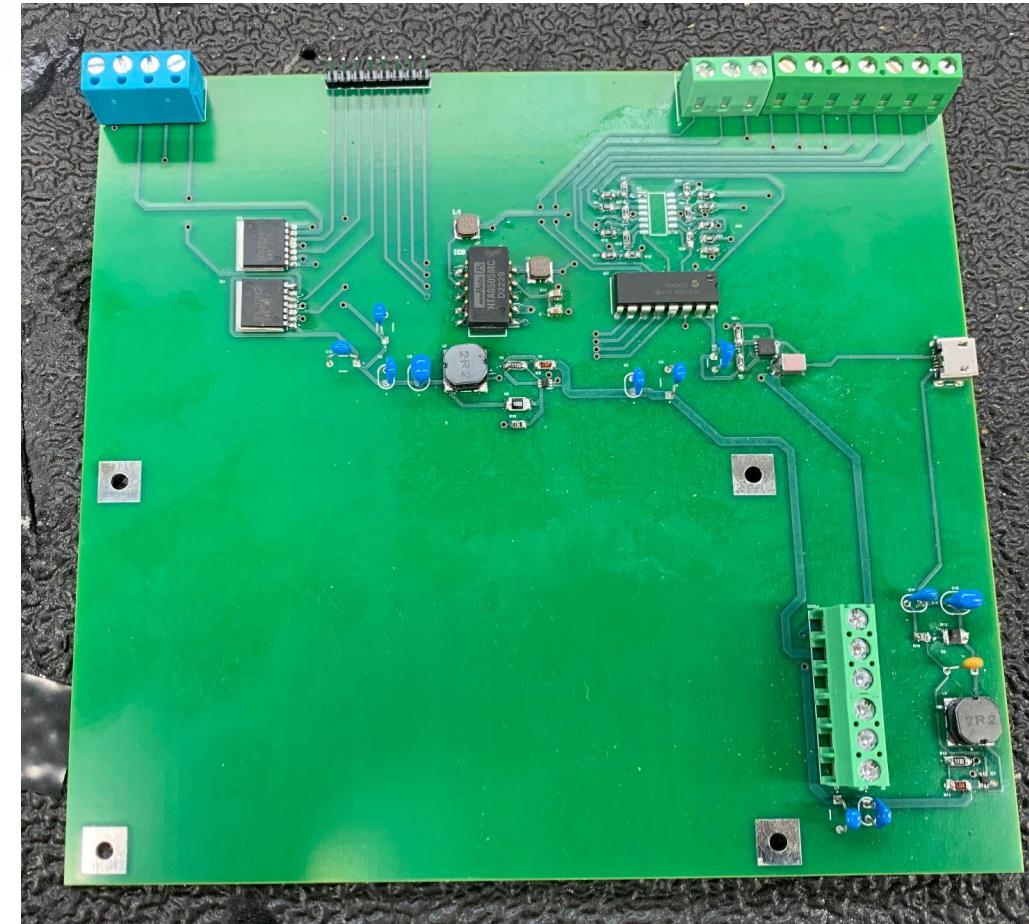
# Robotic Sorting System Integration Concept



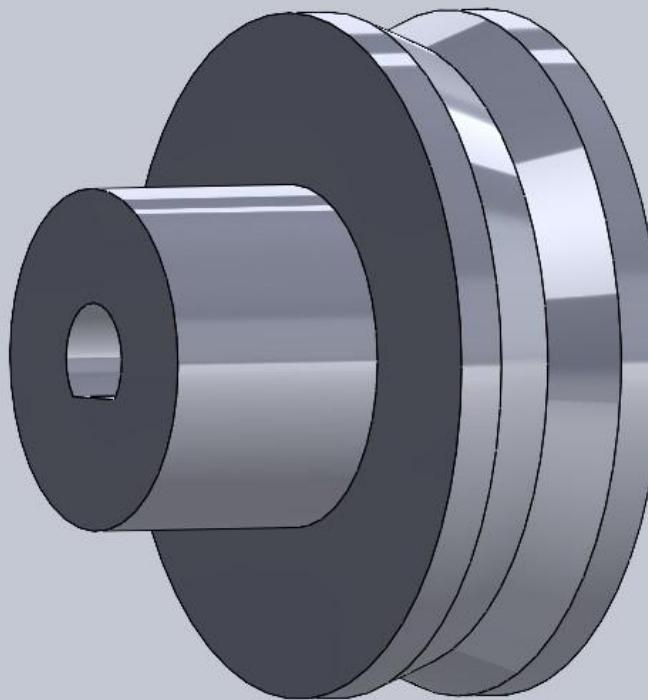
# Pace Dominy

| Accomplishments since Status Update 2 (14 Hours of Effort)   | Ongoing progress/problems and plans until the next presentation  |
|--|--|
| <ul style="list-style-type: none"><li>• Soldered PCB with help from Joseph</li><li>• Updated solidworks design for 3 receptacles</li><li>• Created and submitted STL files for motor connectors to be 3D printed</li><li>• Bought COTS to test motor functionality for conveyor belt</li></ul> | <ul style="list-style-type: none"><li>• Validate PCB</li><li>• Ensure 3D printed motor connectors mesh with motors</li><li>• Test motor functionality</li><li>• Build conveyor belt and guiding rails</li><li>• Finalize python code for motors after testing them</li></ul> |

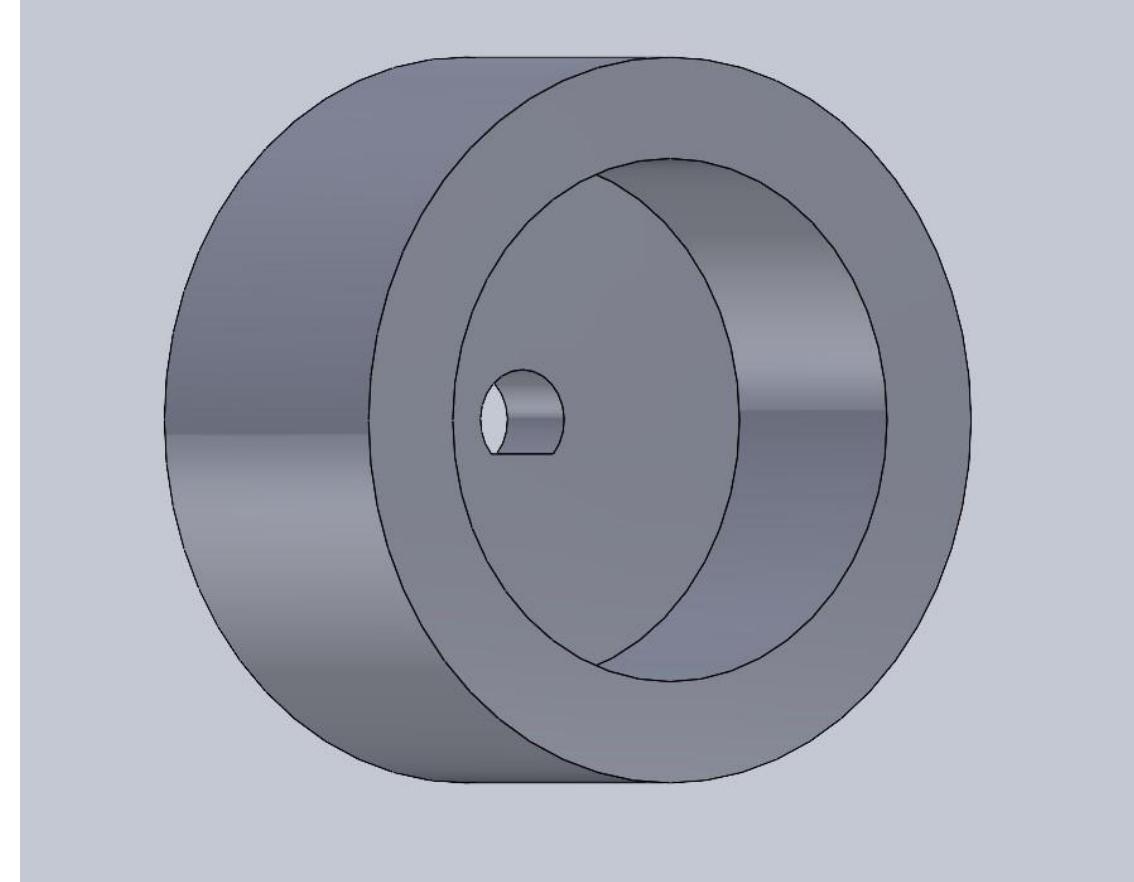
# Soldered PCB



# Motor Connector



Guiding Arms Motor Connector

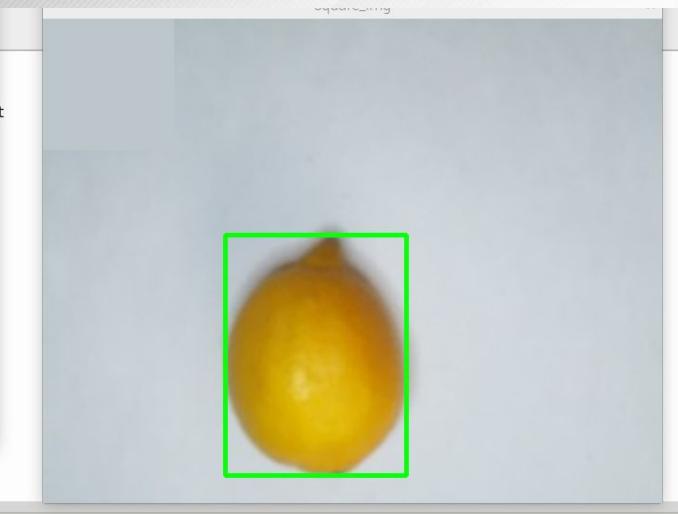


Conveyor Belt Motor Connector

# Lam Tran

| Accomplishments since Status Update 2 <b>(23 hrs of effort)</b>  | Ongoing progress/problems and plans until the next presentation  |
|--|--|
| <ul style="list-style-type: none"><li>• Tested the color and size sensor with objects of varying sizes and colors with the Raspberry Pi</li><li>• Tested the weight sensor code with 3 load cells</li><li>• Found some dataset</li><li>• Found a pretrained model</li><li>• Installed the pretrained model to the Raspberry Pi</li></ul> | <ul style="list-style-type: none"><li>• Integrating sensor subsystem with other subsystem</li><li>• Having the camera works with both the color/size sensor code and the machine learning code.</li><li>• Labeling the data images</li><li>• Training the model with the labeled images</li><li>• Test the model with fruits</li></ul> |

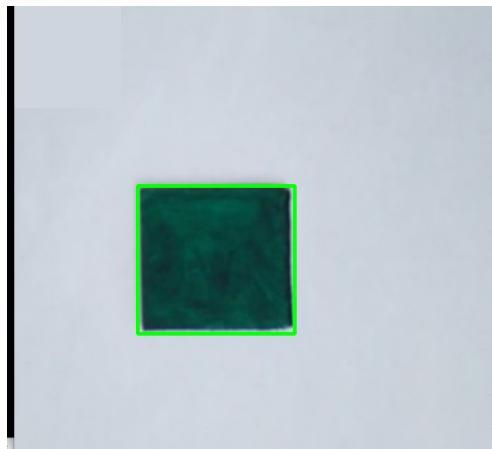
# Color/Size sensor tested



```

Shell
area: 8662.0
pixels per inch is 93.06986622962343
the number of pixels within the object: 36272
mean of the collected hue is 21.239937141596823
median of the collected hue is 22.0
Object hue is YELLOW
total pixel of the obj is 36272
red percent: 0.0
orange percent: 46.69166299073666
yellow percent: 53.30833700926334
green percent: 0.0
blue percent: 0.0
violet percent: 0.0
height in inches: 2.7506217680424383
width in inches: 2.0737109423132445

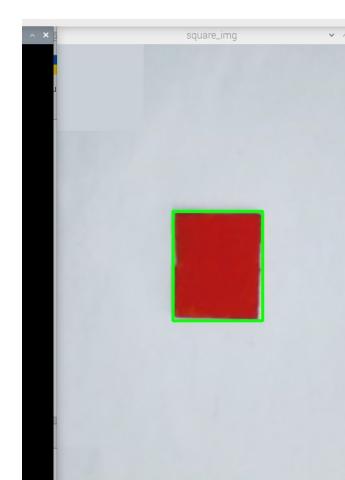
```



```

area: 38120
pixels
the number of pixels within the object: 38120
mean of the collected hue is 87.7460388247639
median of the collected hue is 87.0
Object hue is BLUE
total pixel of the obj is 38120
red percent: 0.0
orange percent: 0.0
yellow percent: 0.0
green percent: 0.028856243441762856
blue percent: 99.97114375655823
violet percent: 0.0
height in inches: 2.3708213181616546
width in inches: 2.5182298975292188

```



```

area: 7412.0
pixels per inch is 86.092973000123
the number of pixels within the obj: 7412
mean of the collected hue is 17.98
median of the collected hue is 1.0
Object hue is RED
total pixel of the obj is 24802
red percent: 99.37505039916135
orange percent: 0.5483428755745504
yellow percent: 0.0
green percent: 0.0
blue percent: 0.0
violet percent: 0.0766067252640916
height in inches: 2.05591692134671
width in inches: 1.684225726526971

```



```

area: 7555.5
pixels per inch is 86.922379166
the number of pixels within the object: 7555
mean of the collected hue is 37.66537
median of the collected hue is 37.0
Object hue is GREEN
total pixel of the obj is 29006
red percent: 0.0
orange percent: 0.02413293801282493
yellow percent: 1.6858580983244846
green percent: 98.29000896366269
blue percent: 0.0
violet percent: 0.0
height in inches: 2.4964802169511544
width in inches: 2.0132904975412536

```

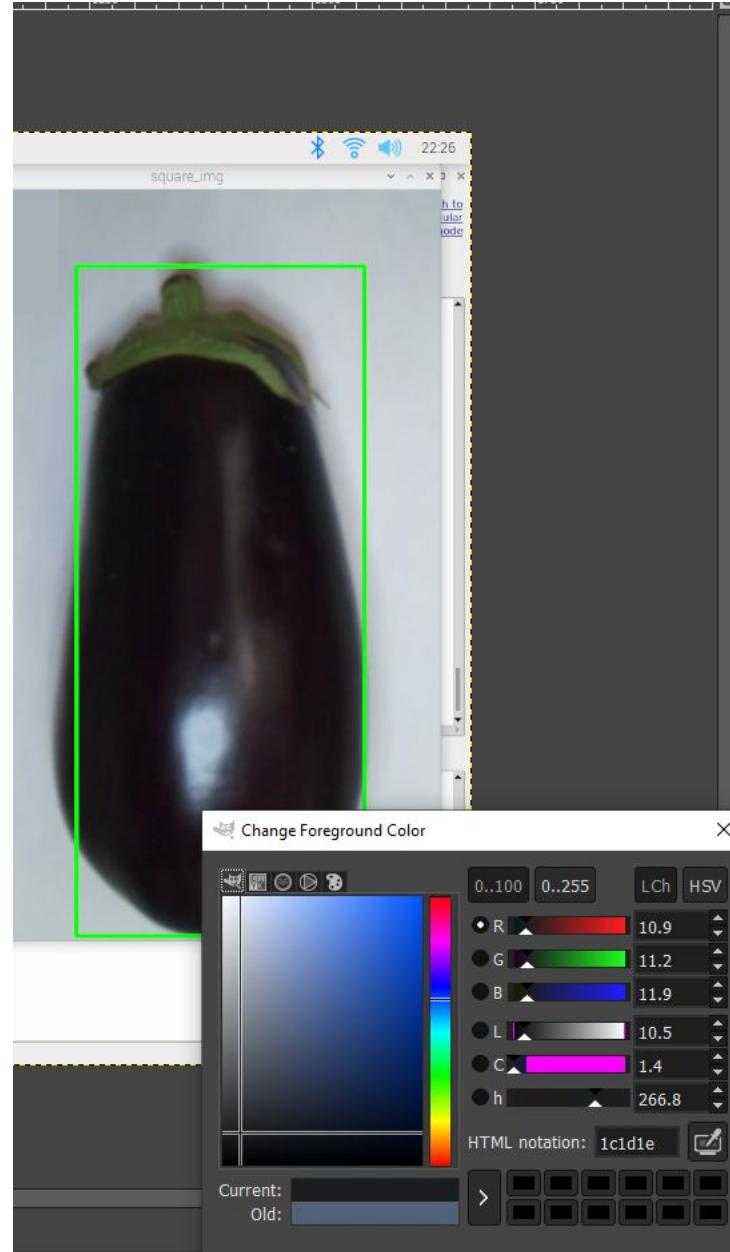


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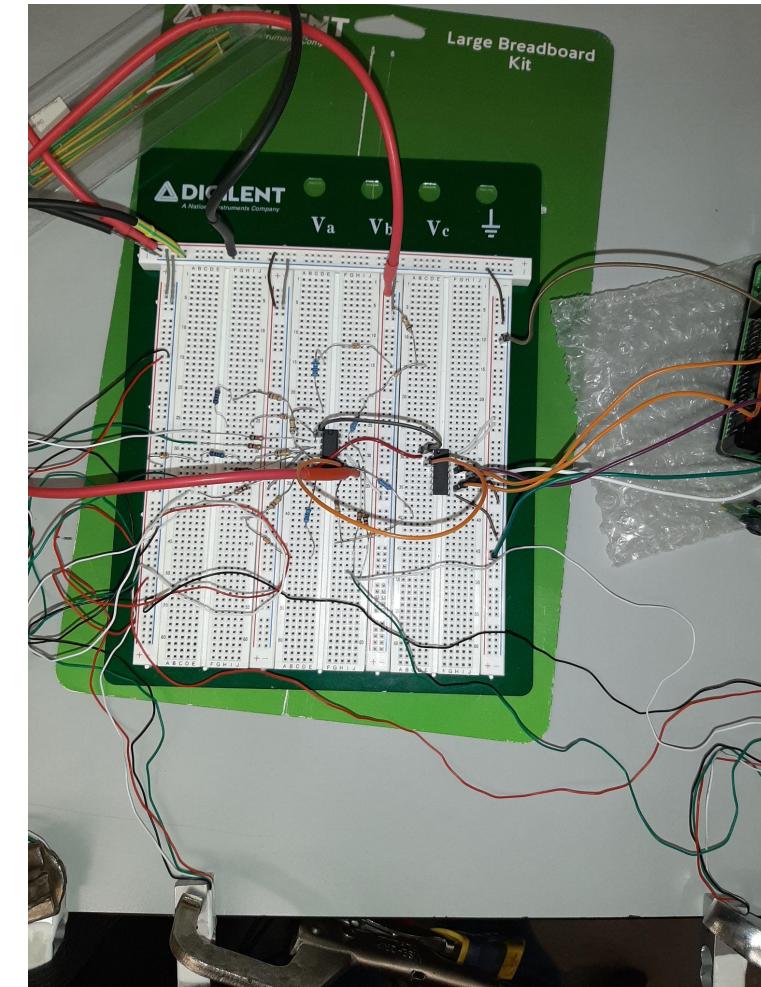
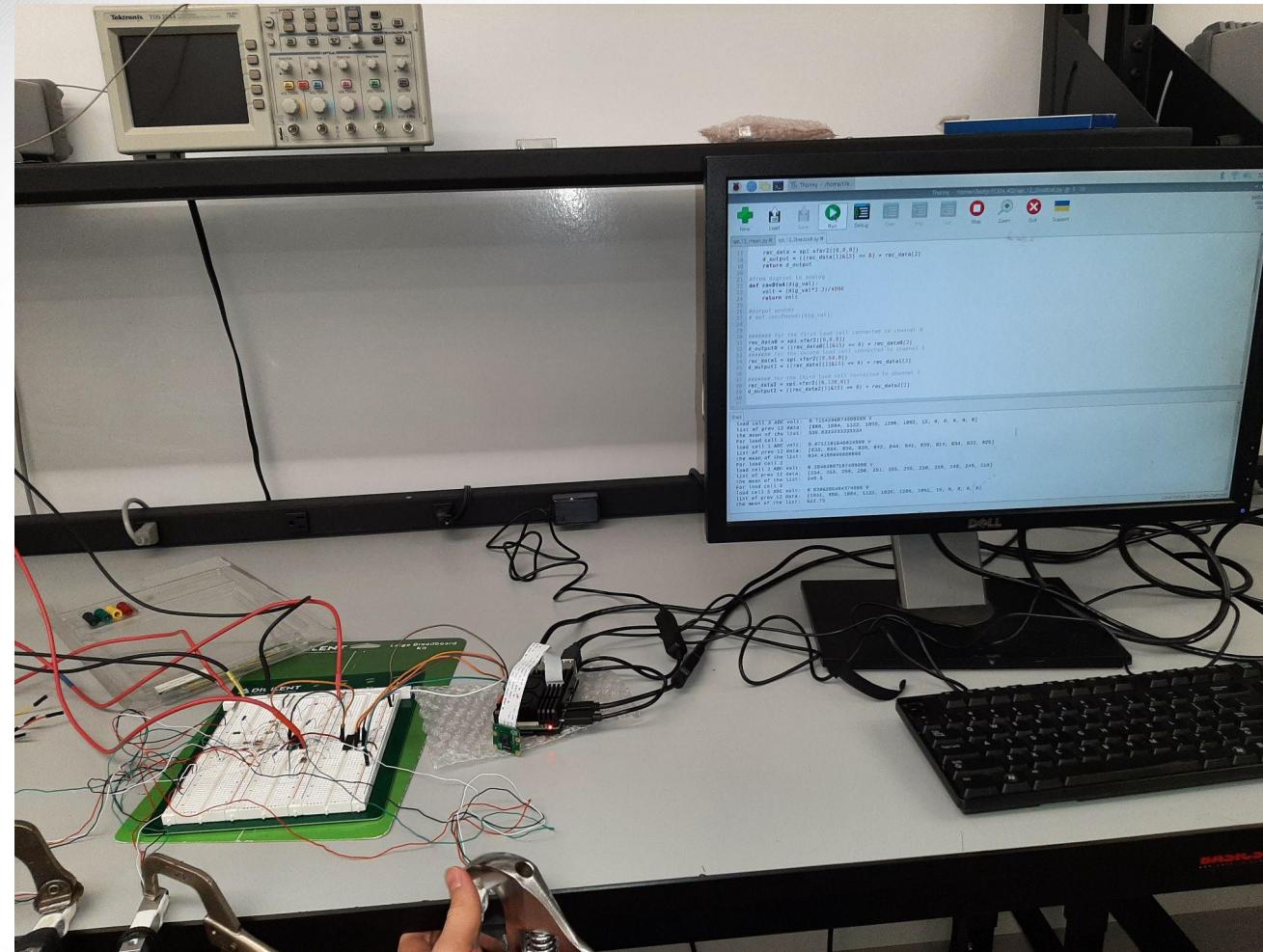
221 cv2.waitKey(0)
222
Shell
area: 7992.0
pixels per inch is 89.39798655450804
the number of pixels within the obj: 7992
mean of the collected hue is 133.17
median of the collected hue is 156.0
Object hue is VIOLET
total pixel of the obj is 133613
red percent: 26.595466010043932
orange percent: 3.1800797826558793
yellow percent: 2.461586821641607
green percent: 8.119718889629004
blue percent: 12.360324219948657
violet percent: 47.28282427608092
height in inches: 8.423008492936006
width in inches: 3.624242698155731

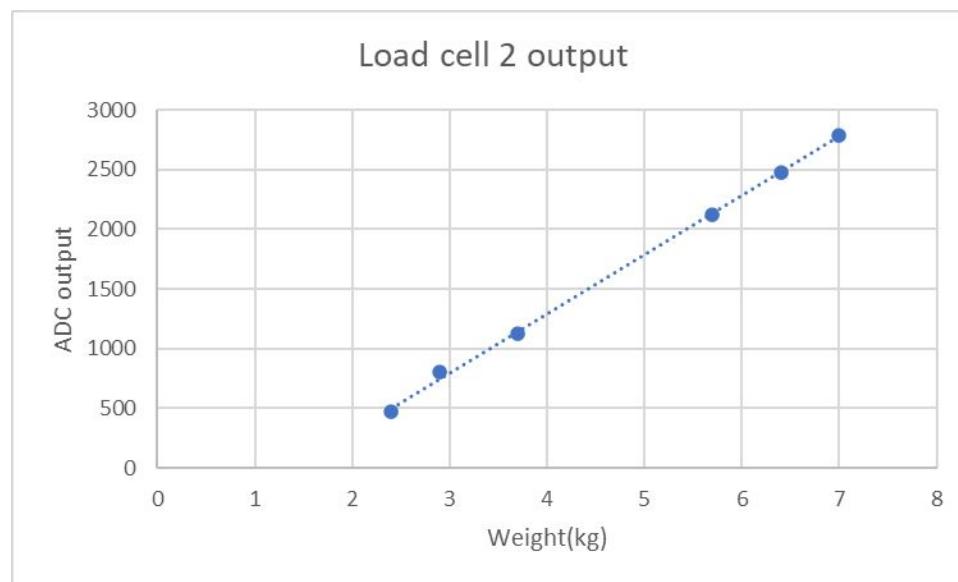
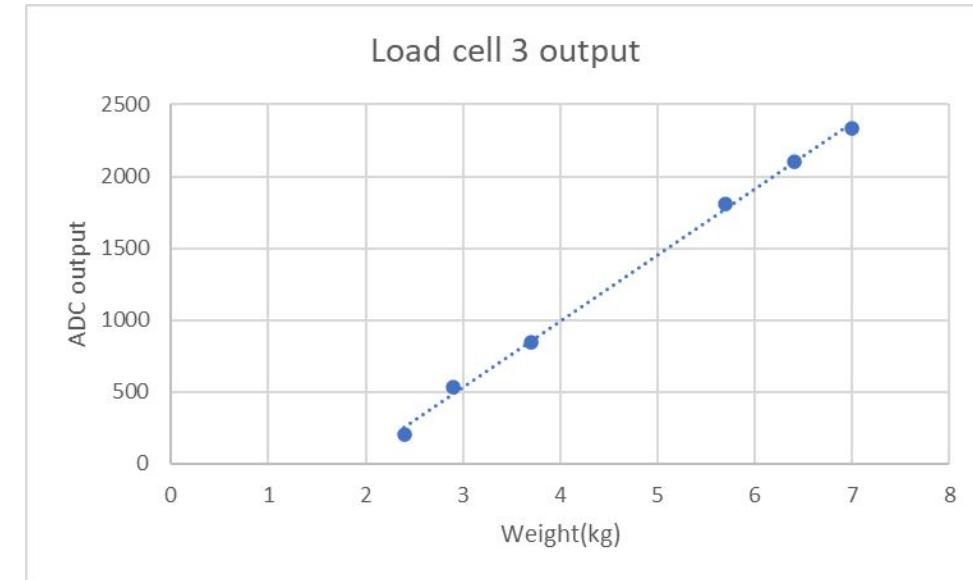
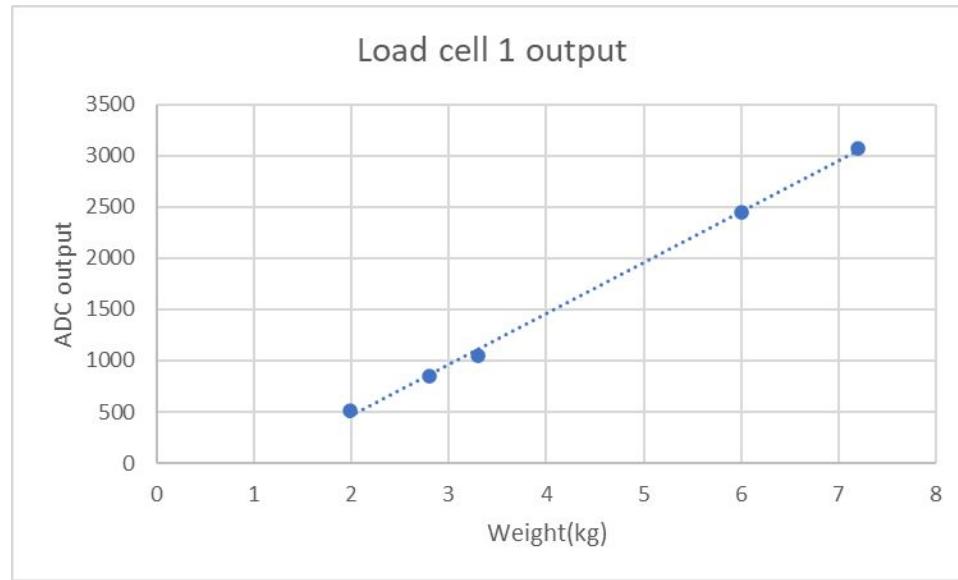
```

| 1  | This test v | The resolution was 800x600 |          |                    |            |           |                 |            |                     |
|----|-------------|----------------------------|----------|--------------------|------------|-----------|-----------------|------------|---------------------|
| 2  | Item        | Height by                  | Width by | Color by           | diangle le | Height by | Width by sensor | Height err | Width Error percent |
| 3  | light blue  | 2.25                       | 2.33     | terf blue          | 3.37       | 2.371     | 2.518           | 5.377778   | 8.06867             |
| 4  | red+blue=   | 3.77                       | 2.33     | purple             | 4.34       | 4.179     | 2.585           | 10.84881   | 10.94421            |
| 5  | red+2yellow | 2.1875                     | 1.9375   | orange             | 2.9375     | 2.056     | 1.684           | 6.011429   | 13.08387            |
| 6  | green       | 1.875                      | 2.25     | green+yel          | 2.8125     | 1.913     | 2.35            | 2.026667   | 4.444444            |
| 7  | purple      | 1.3125                     | 1.5      | purple             | 1.875      | 1.415     | 1.588           | 7.809524   | 5.866667            |
| 8  | blue        | 1.4375                     | 1.4375   | blue               | 1.9375     | 1.467     | 1.55            | 2.052174   | 7.826087            |
| 9  | weirdyellow | 1.375                      | 2        | brown yel          | 2.4375     | 1.4185    | 2.048           | 3.163636   | 2.4                 |
| 10 | dark brow   | 2                          | 1.25     | mostly da          | 2.3125     | 2.018     | 1.187           | 0.9        | 5.04                |
| 11 | light brow  | 1.625                      | 1.4375   | light brow         | 2.125      | 1.669     | 1.455           | 2.707692   | 1.217391            |
| 12 | red         | 1.4375                     | 1.5625   | red                | 2.125      | 1.497     | 1.618           | 4.13913    | 3.552               |
| 13 | small size  | 1.4375                     | 1.3125   | scarlet rec        | 1.875      | 1.478     | 1.313           | 2.817391   | 0.038095            |
| 14 | medium s    | 2                          | 1.6875   | scarlet rec        | 2.625      | 2.178     | 1.995           | 8.9        | 18.22222            |
| 15 | big yellow  | 2.3125                     | 4        | yellow             | 4.5625     | 2.32      | 3.96            | 0.324324   | 1                   |
| 16 | lemon bot   | 3.5                        | 2.75     | yellow             | 3.75       | 3.9       | 2.951           | 11.42857   | 7.309091            |
| 17 | lemon bot   | 2.75                       | 3.5      | yellow             | 3.75       | 2.825     | 3.71            | 2.727273   | 6                   |
| 18 | lime bottl  | 3.25                       | 2.75     | green              | 3.75       | 3.452     | 2.793           | 6.215385   | 1.563636            |
| 19 | lime bottl  | 2.75                       | 3.25     | green              | 3.75       | 2.902     | 3.419           | 5.527273   | 5.2                 |
| 20 | capped lir  | 3.5                        | 2.75     | green witl         | 3.75       | 3.795     | 3               | 8.428571   | 9.090909            |
| 21 | capped lir  | 2.75                       | 3.5      | green witl         | 3.75       | 3.0235    | 3.881           | 9.945455   | 10.88571            |
| 22 |             |                            |          |                    | #DIV/0!    |           | #DIV/0!         |            |                     |
| 23 | red onisor  | 3.597                      | 3.17     | red to purple      | 4.203      | 3.495     |                 | 16.84737   | 10.25237            |
| 24 | lemon       | 2.658                      | 2.001    | yellow             | 2.751      | 2.072     |                 | 3.498871   | 3.548226            |
| 25 | lime        | 2.317                      | 1.9635   | green              | 2.496      | 2.013     |                 | 7.725507   | 2.521008            |
| 26 | tangerinte  | 2.2565                     | 2.2305   | orange             | 2.48       | 2.35      |                 | 9.90472    | 5.357543            |
| 27 | granny ap   | 2.7695                     | 2.4935   | green              | 2.909      | 2.698     |                 | 5.03701    | 8.201323            |
| 28 | banana      | 7.5                        | 3.712    | yellow+brown spots | 7.651      | 4.065     |                 | 2.013333   | 9.509698            |
| 29 | eggplant    | 7.75                       | 3.561    | purple+green top   | 8.423      | 3.624     |                 | 8.683871   | 1.769166            |
| 30 |             |                            |          |                    |            |           |                 |            |                     |



# Weight sensor with 3 load cells tested



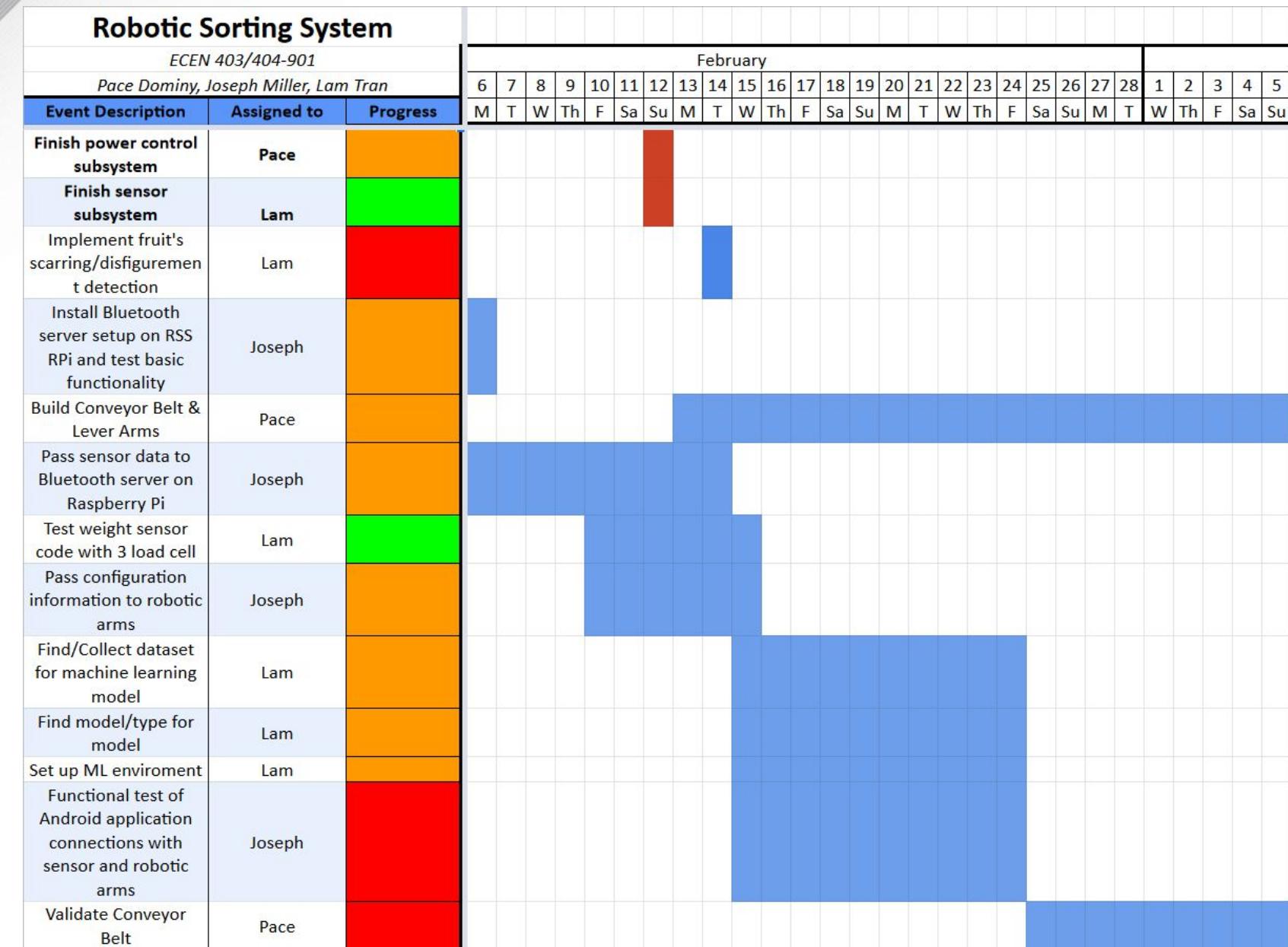


Shell

```
load cell 3 ADC volt: 0.979687499999999 V
list of prev 12 data: [1216, 1376, 1415, 1365, 1484, 1466, 0, 0, 0, 0, 0, 0]
the mean of the list: 693.5
For load cell 1
load cell 1 ADC volt: 0.6775634765624999 V
list of prev 12 data: [841, 838, 835, 838, 838, 837, 833, 833, 846, 833, 833, 837]
the mean of the list: 836.8333333333334
For load cell 2
load cell 2 ADC volt: 0.201416015625 V
list of prev 12 data: [250, 238, 250, 249, 248, 250, 250, 244, 240, 241, 245, 243]
the mean of the list: 245.66666666666666
For load cell 3
load cell 3 ADC volt: 0.9917724609374999 V
list of prev 12 data: [1231, 1216, 1376, 1415, 1365, 1484, 1466, 0, 0, 0, 0, 0]
the mean of the list: 796.0833333333334
```

# Progress on Machine Learning Model

# Execution Plan: Recent Progress



# Execution Plan: Upcoming Plans

# Validation Plan (part 1)

| ECEN 403      |                               |                                 |  |   |   |                |             |   |   |   |  | ECEN 404   |                |  |  |
|---------------|-------------------------------|---------------------------------|--|---|---|----------------|-------------|---|---|---|--|--|----------------|--|--|
| Subsystem     | Test Name                     | FSR Reference                   | Success Criteria   | Methodology   | Status  | Responsibility | Subsystem   | Test Name   | FSR Reference   | Success Criteria  | Methodology  | Status   | Responsibility |  |  |
| App           | Boot Functionality            | Subsystem 3.1, 3.2.1            | A skeleton version of the app (few to no features) successfully boots on a physical Android device and does not crash.   | The skeleton app will be created and compiled using Android Studio and any relevant tools. It will then be loaded onto a Galaxy Tab S6 Lite and test booted.  | Complete: app boots properly  | Joseph         | App         | Basic write test                                      | Subsystem 3.2.4.1.1 Project 3.2.3.1                     | A configuration value chosen by the user using the Android application will be written to the Bluetooth server. That value can then be read by the Android app.     | User puts "6 (RPO)" into Sort by Size screen input box. The terminal on the Raspberry Pi will show that the number corresponding to a 6-inch sorting cutoff was written to the device. The user will then navigate to the "Diagnostics and Machine Information" screen, which will show a written sorting configuration of 6 inches. | Complete: wrote 6, then read 6 in the Diagnostics screen | Joseph         |  |  |
| App           | Specification Sorting         | Subsystem 3.2.4.1.1             | The app successfully allows the user to configure and store two "bin conditions". Attempting to set a value outside of the sensors' abilities returns an error.  | The tester will attempt to store two "normal" (within bounds) bins with a cutoff at 30 cm diameter. They will then attempt to classify a (first) cutoff with a fruit size of 0, which should fail. They will then try to store a fruit with a size greater than the maximum sensor area (TBD), which should fail.   | Complete  | Joseph         | App         | Basic read test                                       | Subsystem 3.2.4.1.2 Project 3.2.3.4                     | The application will read the configuration and weight values from the Bluetooth server and display those values on the Diagnostics and Machine Information screen. | A "default" test value of 56 (RPO) for the weight characteristic and 12 (RPO) for the write characteristic will be configured on the Bluetooth server. The user will launch the application, connect to the Bluetooth server, and read the "default" test values.  | Complete: read 56 for weight and 12 for configuration    | Joseph         |  |  |
| App           | Bluetooth Connection          | Subsystem 3.2.4.2               | An Android device successfully connects to the Bluetooth-enabled microcontroller.  | The microcontroller will be turned on and set to pair with a Bluetooth device. The Galaxy Tab will then be used to pair with the device. The device will be left for two minutes to ensure that the connection does not drop. The tablet will then be disconnected and reconnected to ensure that the microcontroller remains available for connection.   | Complete: connection successfully made and maintained for 2, disconnect and reconnect successfully completed        | Joseph         | App         | RSS RPi integration test                              | Subsystem 3.2.4.1.1, 3.2.4.1.2 Project 3.2.3.1, 3.2.3.4 | The results from the Basic Write Test and Basic Read Test will be repeated using the actual Raspberry Pi that will be attached to the Robotic Sorting System.       | The Basic Write Test and Basic Read test will be repeated using the actual Raspberry Pi that will be attached to the Robotic Sorting System.   | Semi-complete: functional on RSS system image            | Joseph         |  |  |
| App           | Bluetooth Configuration       | Subsystem 3.2.4.1.1, 3.2.4.2    | The app successfully passes a sorting configuration to the microcontroller.  | The sorting configuration from the Specification Sorting test will be saved in the app and sent to the Bluetooth-enabled microprocessor aboard the physical Robotic Sorting System. The output of the processor will then be examined to determine if the configuration was stored.   | Complete  | Joseph         | App         | Faulty configuration protection                       | Subsystem 3.2.3.1, 3.2.5 Project 3.2.5                  | The faulty configuration values 30, 0, and -1 will not be written to the Bluetooth server and will result in a popup error.   | The Sort by Size screen will be used to write a faulty value of 110 (RPO), then the Send Configuration to System button will be pressed. The user will be notified that this configuration is invalid and the value will not be written to the Bluetooth server. This will be repeated with a value of 0 and -1 (both RPO).          | Complete   | Joseph         |  |  |
| Power         | PCB Voltages                  | Subsystem 3.2.3.1               | Input power is correct (120V at 15A), conveyor belt & guiding arms respective motor drivers receive correct voltage, ADC receives correct voltage, RasPi receives correct voltage. Test efficiency and noise of all 4 buck converters. | PCB will be tested with a voltmeter to check for the correct max voltage. This test will be done for all power inputs and outputs to validate that all the converters work correctly.   | Incomplete  | Pace           | Sensor      | Interacting the sensors with the RPi and the RasPiCam | Subsystem 3.2.2.3, 3.2.2.4                              | The Raspberry Pi is able to use the RasPiCam to take a image, and use it to determine the size or color of the fruit.   | Program the Raspberry Pi to take an image. Implement the color/size sensors code. Test it with objects of varying size and colors.   | Complete   | Lam            |  |  |
| Power         | Raspberry Pi Power            | Subsystem 3.2.3                 | Validate Raspberry Pi receives correct voltage and turns on. Also validate that raspberry pi camera turns on.  | Voltages will be tested with a voltmeter to ensure the correct max voltage  | Incomplete  | Pace           | Sensor      | Fruit's scarring/disfigurement detection              | ConOp 4.3 Subsystem 3.2.2.4.3                           | The Raspberry Pi is able to tell if the fruit have some scarrings or disfigurements. This will determines whether or not the fruit is fit to be sold to the market. | Using the measurements from the color/size sensor, the Raspberry Pi will determine if the fruit meets a certain standard. Test it will some fruits that are good and some that are bad.  | Incomplete   | Lam            |  |  |
| Weight sensor | Weight measurement Validation | Subsystem 3.1, 3.2.1.1          | Validate weight sensor is connected to the Raspberry Pi. Validate that the weight measurement is displayed. Validate that the measurement is accurate with a few degree of error.  | Voltages from the load cell will be tested with a voltmeter. Check if the load cell is connected to the correct pinouts of the RasPi. Connect the RasPi to a computer. Check if measurement is displayed on the computer. Place object on the load cell and record the data. Weight the same object with a digit scale. Compare the two data. Repeat this process with different weighted objects. Adjust calibration or edit code if necessary.    | Semi-complete( need to calibration the sensor with a solid frame so it displayed the weight in kilograms or pounds) | Lam            | Lever Arm   | Position Validation                                   | Subsystem 3.2.1   | Lever arm moves to correct position based off of the data from the sensors  | Lever arm will be timed and the angle of the arm will be checked for accuracy. Lever arm must not only "aim" toward one of the channels but it must also aim toward the correct one based off of what fruit, and the quality of the fruit  | Incomplete   | Pace           |  |  |
| Color sensor  | Color sensing Validation      | Subsystem 3.1, 3.2.1.3, 3.2.2.1 | Validate that the camera(s) is connected to the Raspberry Pi. Validate that the hue value is displayed. Validate that the hue value match with the color.  | Check if the camera is connected to the correct pinouts. Connect RasPi to a computer. Convert BGR value to HSV value. Check if HSV value is displayed on the computer. Place an object in front of the camera and record HSV value. With Gimp, type in the value and check if color from the Gimp matches with the color of the actual object. Repeat the process with objects with different colors. Adjust calibration or edit code if necessary. | Complete  | Lam            | App/Sensors | App/Sensor Integration                                | App Subsystem 3.2.1.4.2 Project 3.2.3.4                 | The weight value passed from the sensor to the Raspberry Pi is shown on the Diagnostic screen of the Android app.   | The sensor will pass a value of 10 (RPO) to the Raspberry Pi, overwriting a previous value of 11 (RPO). The user will monitor the Weight section of the Diagnostic screen on the app to ensure that this change is reflected.  | App subsystem-complete (receives from Joseph's RPi)      | Joseph/Lam     |  |  |

## **Validation Plan (part 2)**

**Thank you!**