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## Sol-gel processing of ordered MnO<sub>2</sub> structures toward enhanced O<sub>2</sub> reduction catalysis for air batteries

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The catalysis of electrochemical oxygen reaction (ECOR), as an essential reaction occurring in energy conversion systems, such as fuel cells or metal–air batteries, is still to be improved. The improvement relates to the synthesis of the catalysts other than Pt onto which rather slow ECOR would take place with acceptable rate and stable activity and cyclability of the catalyst. Newest investigation revealed that composite oxides based on MnO<sub>2</sub> are of sufficient activity to replace Pt in ECOR. Ordered structures and hierarchical distribution of the oxide components, incorporated within other non-expensive and noble-metal-free elements are the main goals of the synthesis routes. The present work reports the synthesis of ordered MnO<sub>2</sub>-based structures by combined sol–gel (SG) processing and ultrasonic spray pyrolysis (USP): CeO<sub>2</sub>|MnO<sub>2</sub> and LaSrCoO<sub>3</sub>|MnO<sub>2</sub>. These SG–USP materials are investigated for their ECOR activities in alkaline solution.

Metal-air batteries attracted much attention recently due to extremly high energy density compared to other rechargable batteries. The high specific energy density is a result of the coupling of a reactive metal anode to an air electrode. Cathode must be able to sustain an ORR, as well as oxygen oxidation reaction if battery is rechargeable.

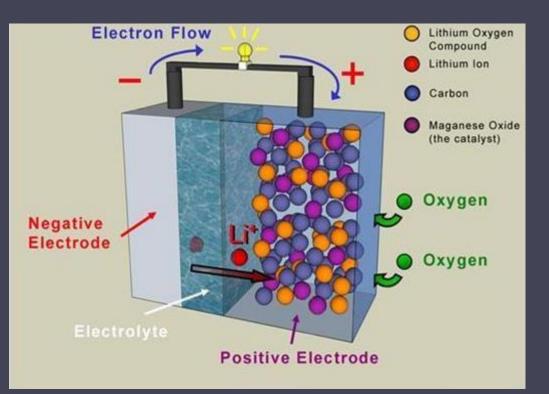
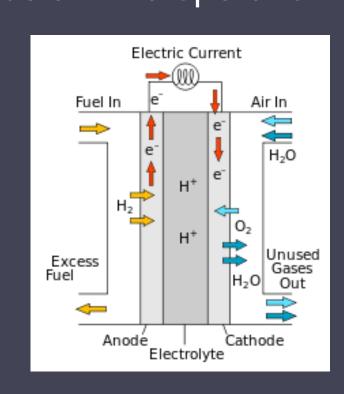


Fig.1 Metal-air battery (Li could also be Al, Zn etc.)
[http://slideplayer.com/slide/3452993/]

Fuel cells requires a continuous source of fuel and oxygen (usually from air) to sustain the operation.



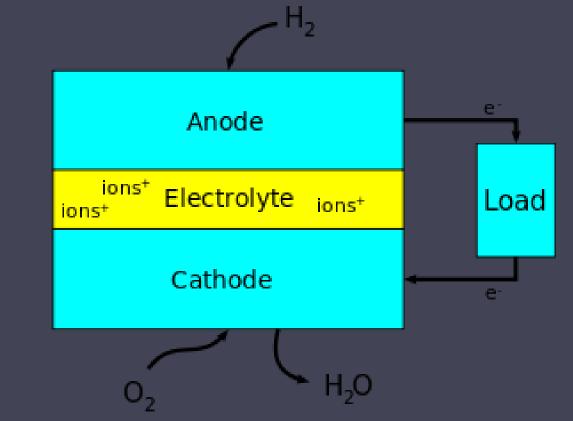


Fig.2 Block diagram of a fuel cell (H<sub>2</sub> could also be hydride, methanol, ethanol, formic acid etc.) [https://en.wikipedia.org/wiki/Fuel\_cell]

## EXPERIMENTAL

The MnO<sub>2</sub> sol was obtained through a procedure in which the aqueous solution of KMnO<sub>4</sub> reacted with of methanol after continuous agitation at magnetic stirrer. The precipitate was rinsed with water and subjected to ultrafiltration in several stages in order to obtain homogeneous dispersion. Ultrafiltration was carried out using Amicon Stirred Cell at the pressure of 3.5 bar at the magnetic stirring rate of 300 rpm, while the dispersion had pH value of 8.4. The solid phase sponateneously split into two phases: the gel was precipitated at the membrane (magnetically unstable MnO<sub>2</sub> phase), stable colloidal dispersion above membrane (magnetically stable MnO<sub>2</sub> phase). Both, the stable and unstable phase were separately sampled and dried at 120°C for 9 hours.

 $MnO_2@CeO_2$  was synthetized to reach the nominal composition of 1:1 oxide mass ratio. The precursor for  $CeO_2$  was  $Ce(SO_4)_2$  \*4H<sub>2</sub>O, which simultaneously hydrolyzed in presence of  $CH_3OH$  and  $KMnO_4$  water solution. Upon change of the colour of a mixture from yellow-purple to dark brown, the precipitate was rinsed with  $C_2H_5OH$  and dried afterwards at 110°C for 24 hours.

Thin layers of stable and unstable MnO<sub>2</sub>, as well as MnO<sub>2</sub>@CeO<sub>2</sub>, applied to glassy carbon (GC) working electrode, were electrochemically examined in O<sub>2</sub> saturated 0.1M KOH by CV and LSV techniques.

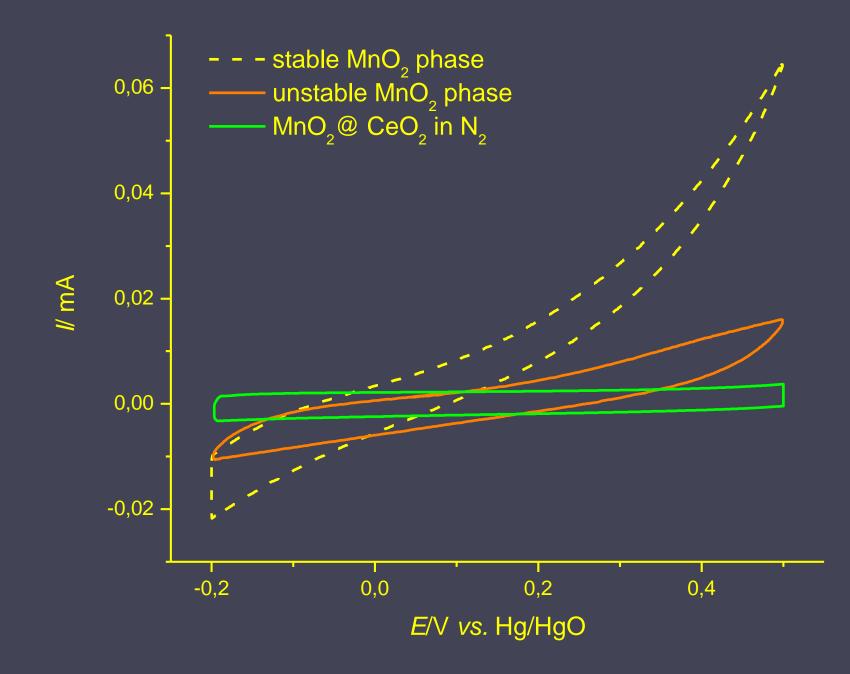


Fig. 3: CV responses in deaerated 0.1M KOH indicate similar low-current featureless shapes for all samples. There is a strong indication of different conductivities since the CVs are of different inclination. CeO<sub>2</sub> considerably improves the MnO<sub>2</sub> conductivity, especially with respect to magnetically insensitive sample.

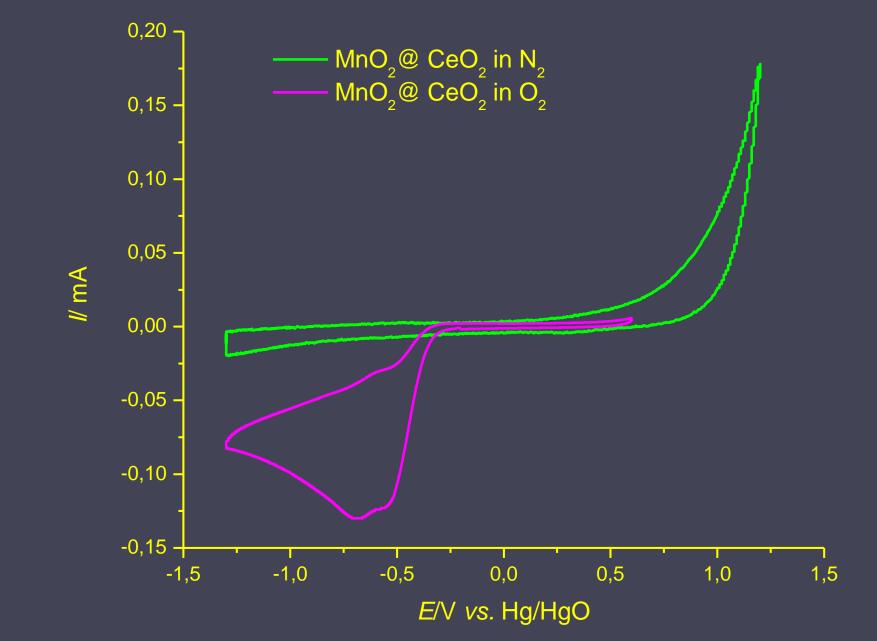


Fig. 4: MnO<sub>2</sub>@CeO<sub>2</sub> shows remarkable activity toward ORR in alkaline solution, with a potential region similar to other electrocatalysts known upon ORR activity.

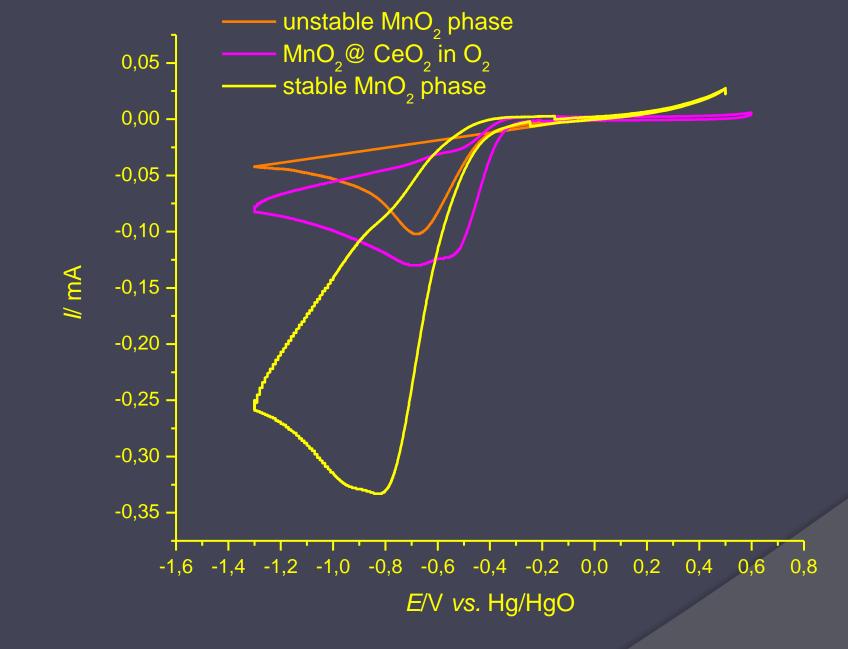


Fig.5: Although the MnO<sub>2</sub> content in a MnO<sub>2</sub>@CeO<sub>2</sub> thin layer is a half of that in MnO<sub>2</sub> pure layers, ORR currents are higher with respect to magnetically unstable MnO<sub>2</sub> phase. The reaction starts at the potential of about 100 mV more positive values than in the case of pute MnO<sub>2</sub>. The ORR activity apears considerably affected by magnetic state of MnO<sub>2</sub>.