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Date: 10 February 2017
To: Thai Aviation Services Limited
Attention: Darly Dixon
Regarding: Request for airframe panel repair instructions
Technical Case #: C0052808

Darly Dixon,

Repair per Structural Repair Manual, SA 4047-76-12, Section 51-20-01, Condition IV. Damage to skin over 1.50 inch diameter on page 232, with the following deviations:

1. A doubler covering the entire mount area of the switch guard should be installed to facilitate a flush fit of the switch guard. See illustration attached.
2. Items 1,2,3, of Fig 216 is inaccurate. Doubler should be 0.05 7075-T6 as stated in Step 12. Filler and replacement honeycomb is also not shown. Please follow written instructions.



Best Regards,

S. Blayne Ashmore
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