

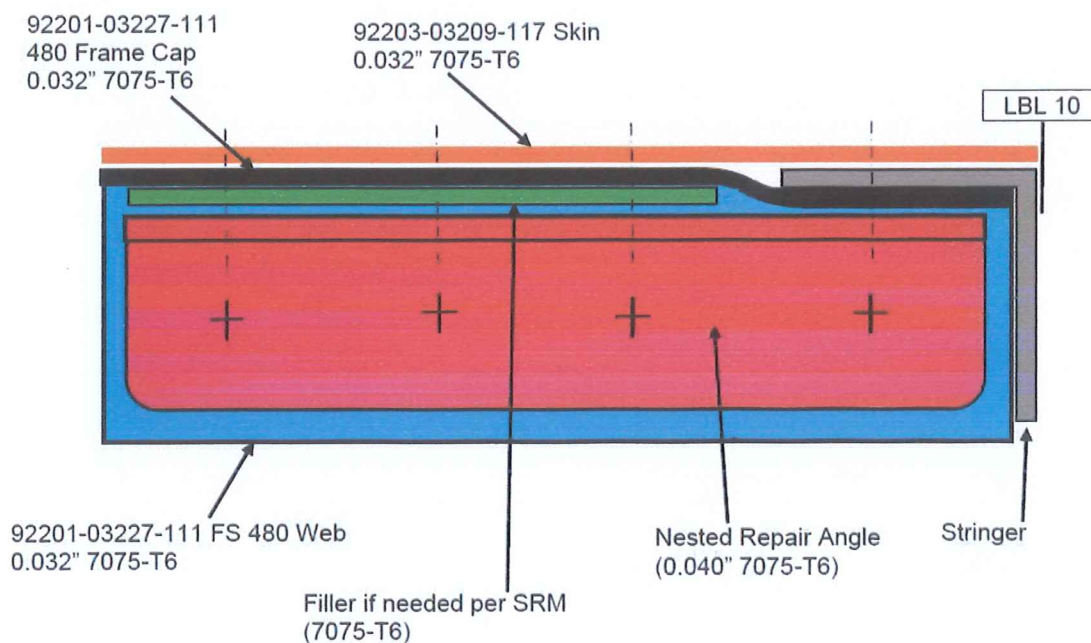
Sikorsky  
6900 Main Street - P.O. Box 9729  
Stratford, Connecticut 06497-9129



Date: 13 June 2017  
To: Thai Aviation Services Limited  
Attention: Grant Robinson  
Regarding: STA 480 Bracket Crack-Request For Repair Scheme  
Technical Case #: C0062986

Grant Robinson,

The crack should be stop drilled using sacrificial material, ensuring that surrounding areas are not damaged. A nested repair using 0.040" 7075T6 material should be used as outlined below. If further assistance is required, please contact Service Engineering.



Sikorsky  
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Stratford, Connecticut 06497-9129



Regards,  
Kenneth Welch

**Kenneth Welch**  
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