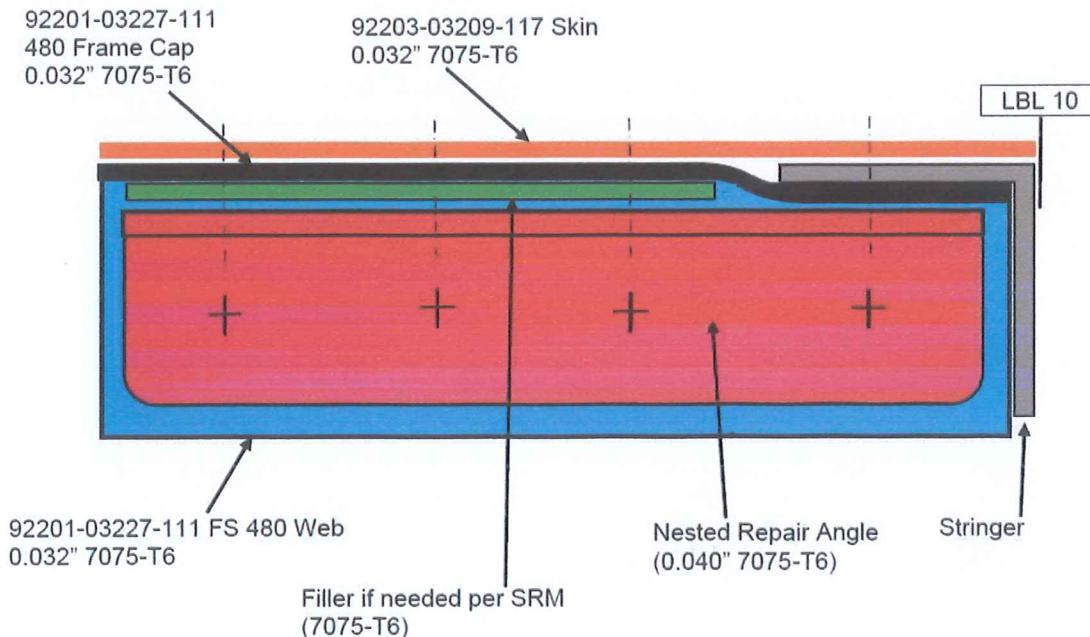


Date: 13 June 2017
 To: Thai Aviation Services Limited
 Attention: Grant Robinson
 Regarding: STA 480 Bracket Crack-Request For Repair Scheme
 Technical Case #: C0062986

Grant Robinson,

The crack should be stop drilled using sacrificial material, ensuring that surrounding areas are not damaged. A nestled repair using 0.040" 7075T6 material should be used as outlined below. If further assistance is required, please contact Service Engineering.



Sikorsky
6900 Main Street - P.O. Box 9729
Stratford, Connecticut 06497-9129



Regards,
Kenneth Welch

Kenneth Welch
Service Engineering (Airframe)
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