

Sikorsky
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Stratford, Connecticut 06497-9129



Date: 11 October 2018
To: Thai Aviation Services Limited
Attention: Thanakom Panyothin
Regarding: MGB-No. 2 Lube Pump Attach Flange Detached
Technical Case #: C0106865
Aircraft Serial #: 920279

Thanakom Panyothin,

Engineering has stated that the customer needs to FPI the main housing around the pump mount studs and also inspect the pump mount studs for damage/cracks, lightly feather the edges of the rockhard with fine grit AL-oxide sandpaper if a step exists. Apply Dow 19 treatment per AMS-M-3171, type VI to Bare Magnesium of Main Housing Lube Pump surface. Apply thin spray coat or wipe coat of epoxy primer per MIL-PRF-23377 or MIL-PRF-85582 mask to prevent overspray.

There is a 50 hour recurring inspection of the pump for lug fractures that is defined in Part G of TASK 63-23-00-215-001 that they should be sure to complete at the instructed interval.

Respectfully,

Larry Vitko Jr.
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