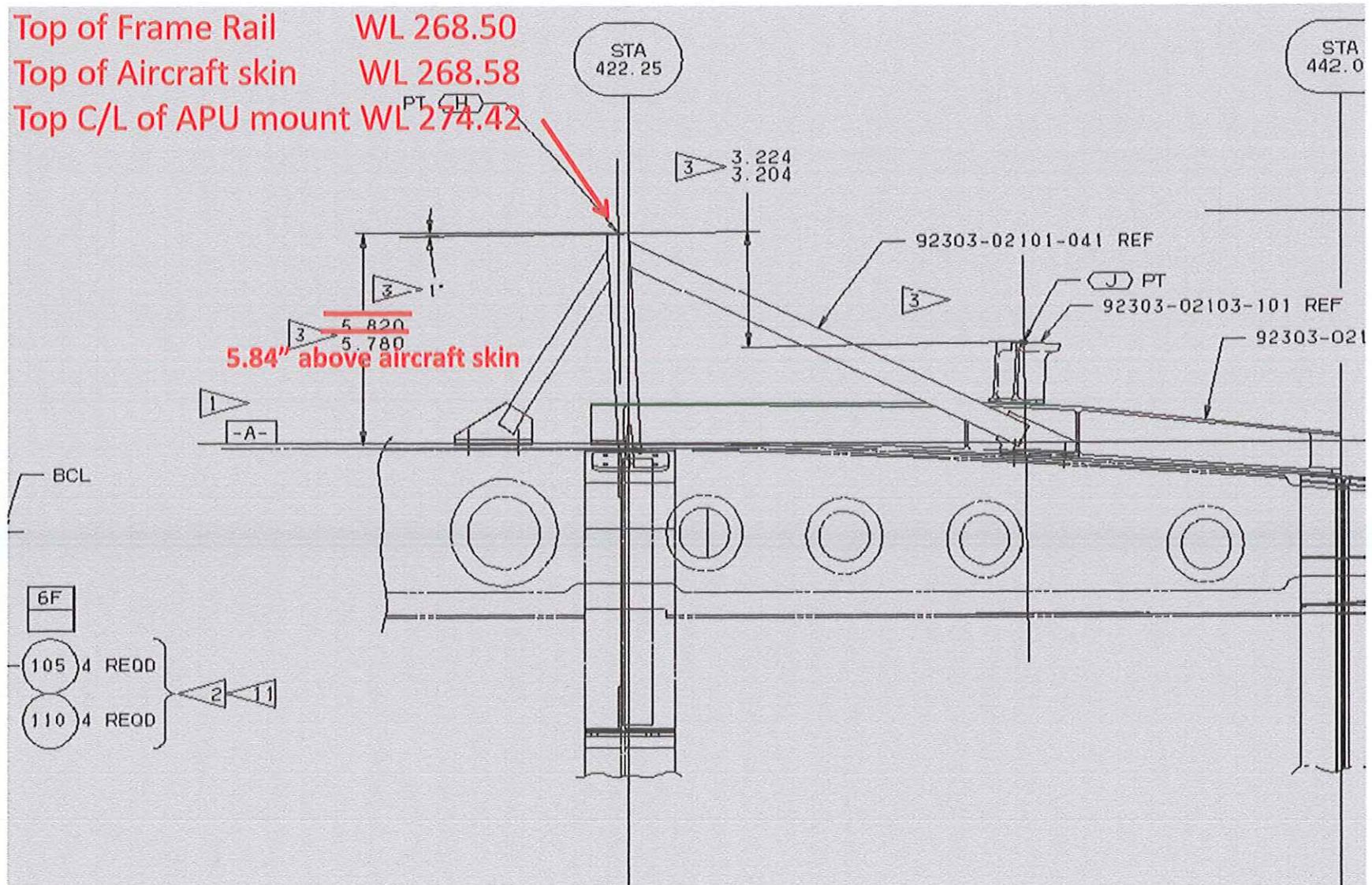




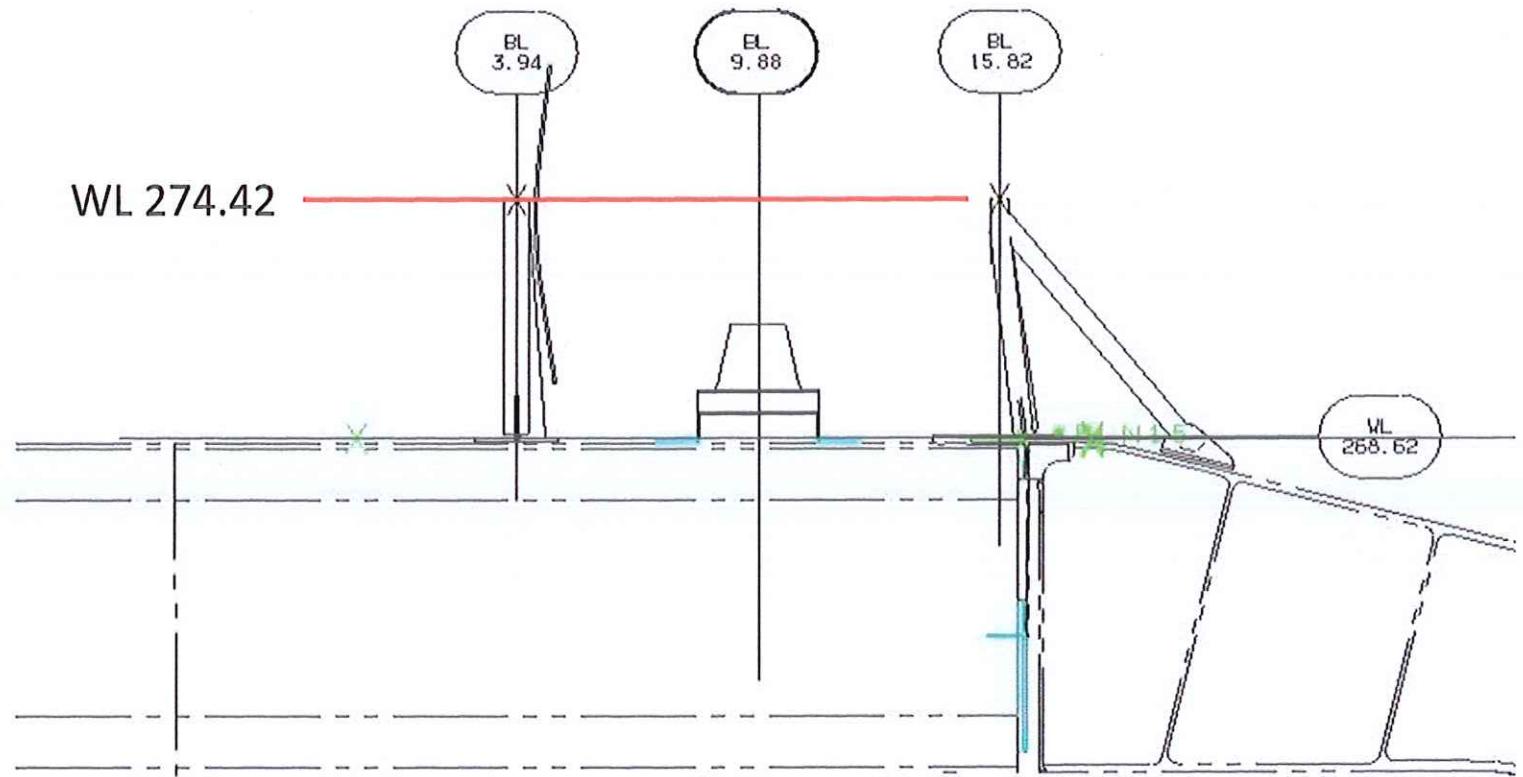
S-92 APU Mount Shimming Procedure

Alignment views below are views looking inboard and aft of the APU mount final locations. Also AMM 49-11-01 to be used for shim coordination, this A/C 920070 should be using shims -101 thru -105 as noted in the AMM, these are peelable shims and may require a variation to get to the desired WL. ref CRM log 70389

Remember, top of APU mount is on a 1 degree angle.
C/L Top of APU Mount is 5.84" above aircraft skin.



After adjustment of shim thickness, apply 1 coat of epoxy primer per MIL-P-23377.



The following supersedes all other export markings: **WARNING - This document contains technical data subject to the EAR.**
Export Classification: EAR 9E991