

Sikorsky
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Lockheed Martin Proprietary/Export Controlled Information

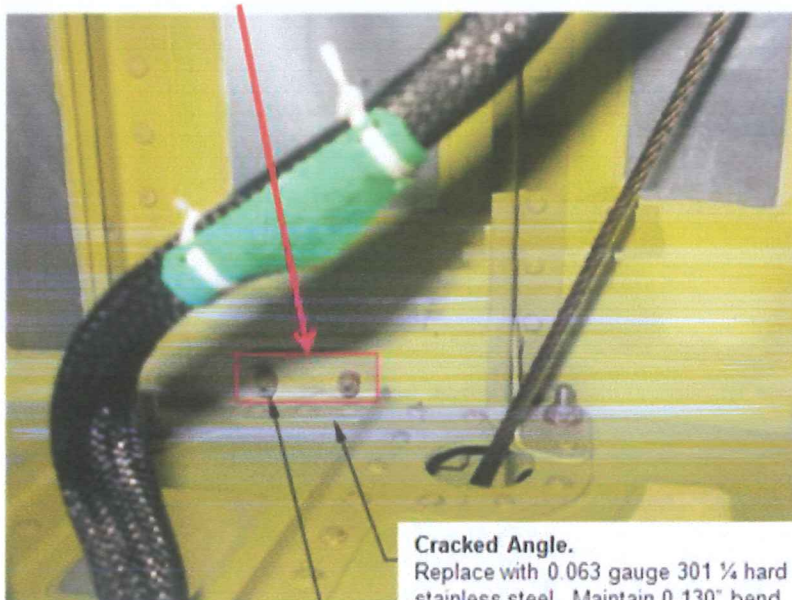


Date: 13 June 2017
To: Thai Aviation Services Limited
Attention: Grant Robinson
Regarding: STA 442 - Clips Cracked-Request For Repair Scheme
Technical Case #: C0062985

Grant Robinson,

Please use the information in the attached image to create a radius block and angle.

Repair Radius Block
Make from 2024-T3 or 7075-T6 sheet
(0.125" thick)



Cracked Angle.

Replace with 0.063 gauge 301 1/4 hard stainless steel. Maintain 0.130" bend radius minimum. Install as shown. Maintain 2.0D edge Margin.

Angle Hi-Loks. 2 places. HL10VAP-6 pins with HL70-6 collars. Replace with same, or HL18-6 or HL20-6 pins and HL75-6 collars, or equivalent. Increase grip length as necessary.

Regards,
Kenneth Welch

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