

Grant Robinson

From: Mcconnell, DAVE P <dave.p.mcconnell@lmco.com>
Sent: Wednesday, May 31, 2017 8:36 AM
To: Grant Robinson
Cc: Thomas Jacobson
Subject: S-76D Bifilar Hardware Primer

Grant

Following is the CSE response to my request to substitute MIL-PRF-85582 for MIL-PRF-23377 when assembling S-76D bifilar. Note the emphasis placed on not diluting the 85582.

Case Number: C0061808
Customer: Thai Aviation Services Limited
Aircraft S/N: 761XXX
Aircraft Model: S-76D
ATA: 62
Part Number: 76107-08100-043
Case Subject: Bifilar Rebuild- MIL-PRF-85582 ILO MIL-PRF-23377

Problem Description:

Reference

- 1) AMM Task 62-26-03-300-801
- 2) AMM Task 62-26-03-900-801

TAS maintainers are in the process of rebuilding a 3P bifilar for installation on an A/C showing high 2P vibrations.

It has been discovered that there is nil stock of MIL-PRF-23377 primer on site.

The shortage was determined to have happened because the MSDS sheet for MIL-PRF-23377 was recently amended by the vendor. Because of the MSDS revision, TAS must reapply to the Thai government for a permit to import the material. The reapplication process takes 65 days.

TAS request SA approval on a Work Stop basis to use primer MIL-PRF-85582 anywhere MIL-PRF-23377 is called out in the above referenced maintenance Tasks, until such time as MIL-PRF-23377 can be received on site. EoM

Problem Resolution:

Sikorsky Engineering states that MIL-PRF-85582, can be used in lieu of MIL-PRF-23377, but SHALL NOT be water reduced.

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