

Sikorsky
6900 Main Street - P.O. Box 9729
Stratford, Connecticut 06497-9129



Date: 27 July 2017
To: Thai Aviation Services Limited
Attention: Grant Robinson
Regarding: S-76D MGB Cowling Aft Frame Crack-Alt Doubler Material
Technical Case #: C0066378

Grant Robinson,

Q1. Please advise the P/N of the subject frame assembly.

A1. Detail part number of subject frame assembly is 76201-78002-101. When SS1048-4 brackets (2) and grommet are added, assembly part number is 76201-78002-041.

Q2. Is the use of 0.050 thick 301 ¼ hard SS acceptable for the repair doubler?

A2. Part number data indicates 0.063 thick, 7075-0 heat treated to -T6. Repair doubler can be either 0.04 or 0.050 in. thick 301 ¼ hard SS.

Best Regards,

A handwritten signature in black ink that reads "S. Blayne Ashmore".

S. Blayne Ashmore
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