

**920279 Swashplate Guide Paint Loss**

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**Sent:** Wednesday, January 25, 2017 8:50 AM

**To:** Grant Robinson

Grant;

Following is the CSE response to my request for a procedure to restore missing paint on the swashplate guide on HVB.

Case Number: C0051351  
Customer: Thai Aviation Services Limited  
Aircraft S/N: 920279  
Aircraft Model: S-92A  
Aircraft TT: 666  
ATA: 63  
Part Number: 92351-15100-050  
Case Subject: MGB-Swashplate Guide-Loss Of Paint

**Problem Description:**

Reference attached JPEG image.

TAS maintainers note extensive paint loss on the upper half of the P/N 92351-15228-043 swashplate guide installed on MGB S/N A173-00310 fitted to A/C S/N 920279.

The area of missing paint measures approximately 11 inches long by 2.0 inches high over most of its length.

The parent metal underneath is shiny and bright. Paint loss appears to be attributable to poor paint adhesion. No corrosion is evident.

There is no evidence of blistering or corrosion of the coating in the area of uniball travel.

TAS request a field procedure to restore the paint finish of the upper two inches of the swashplate guide. EoM

**Problem Resolution:**

There is no evidence epoxy primer under the final paint. Engineering recommends having the customer remove the rest of the paint that is still applied to the Swashplate Guide. If the paint does not remove easily, then chip away the loose paint and feather the edges.

Clean the OD thoroughly with a chemical that cleans the metal and evaporates. Apply one coat of MIL-PRF-85582 Epoxy Primer to the entire exposed surface, and apply one coat of FED-STD-595 Paint Code 36231.

McConnell, David P. e338737  
Thai Aviation Services S-92A  
A/C S/N 920279 A/C TT 665.7

MGB  
P/N 92351-15100-050  
S/N A173-00313  
Component TSN 665.7

Paint missing in an 11x2 in area  
above the uniball travel area

**David P. McConnell**

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