


Unless otherwise specified dimensions are in inches				Design file no. SPW11041	Proprietary information This document contains Aker Subsea legal entity proprietary and confidential information that is legally privileged and is intended only for the person or entity to which it is addressed and any unauthorised use is strictly prohibited. It is provided for limited purpose and shall not be reproduced, stored electronically, transferred to other documents, disseminated or disclosed to any third parties without the prior written consent of the relevant Aker Subsea legal entity. Any attachments is subject to the specific restrictions and confidentiality regulations stated therein and shall be treated accordingly. The document is to be returned upon request and in all events upon completion of use for which it was provided		Title STEM, VALVE, HWO 4 1/16-10M MS100		 part of Aker			
Dimensional tolerances		mm	inch	Layout no. 10001455990	Similar to 10000171086		Modified by SUHANDA	Originator SUHANDA	Scale 1 : 1	Document no. 10001527953	Doc. ver 00	ECO no. N/A
General Machining		dimensional tolerances		-			Checked by WELLY OKSANDA	Material / Legacy no. V79350-2	Plant 5800	Release Date 20-MAR-12	Reason for issue IFC	
General Machining		dimensional tolerances		-			Approved by AGUS SUSANTO	Material spec. SEE ENGINEERING DATA SHEET	Est. Weight 4.31 LBS		Size A2	Sheet no 1 OF 1
BREAK SHARP CORNERS		0.25	.010									
FILLET RADIUS		.075 ± 0.13	.010 FIM									
CONCENTRICITY		0.25 FIM	.010 FIM									
SQUARENESS		0.25 IN 250	.010 IN 10"									
PARALLELISM		0.25 IN 250	.010 IN 10"									
FRACTIONS			± 1/16									
		X.XXX ± 0.25	X.XXX ± 0.10									
		X.X ± 0.8	X.XX ± 0.3									
		X ± 1.5	X.X ± .06									
		3.2 /in	250 /in									
SURFACE RMS												
ANGLE ± 0.50 DEG												
RFS EXCEPT WHEN MODIFIED												