

MATERIAL REPORT

Report Date : 18.08.2014
 Material : BBV9332113D
 Description : GATE VLV AM10# HWO 3-1/16 10M SS HF
 Revision Level : 00;500000100751
 Plant : 5800;Aker Solutions, Batam

Base Unit of Measure : EA
 Gross Weight : KG
 Net Weight : KG
 Basic Material : MS 388 : STL, SS, MAR, 410, 75K Y, PSL 1 4, H2S

Traceability code : TC1.1
 Serial No. Profile : YS01
 Batch Management ☒
 Shelf life : 0 Day

QM Control Key : Z001
 Inspection Setup : 01;Goods receipt insp. for purchase order;Active

Master Insp. Char. :

Classification :

Attributes :

Related Drawings : Type:CAD,No:10001149972,Ver:02,Status:Re-issued Constr,Descr:GATE, VALVE, HWO, AM10#, 3-1/16" 10K
 Other Related Docs : Type:PDC,No:10000024358,Ver:04,Status:Re-issued Constr,Descr:PS-126: STAMPING IDENTIFICATION ON PARTS
 Type:PDC,No:10000024361,Ver:00,Status:IFC ,Descr:QS-001:Assigning/Maintaining Traceabilit
 Type:PDC,No:10000096304,Ver:01,Status:Re-issued Constr,Descr:MS-388:STL, SS, MAR, 410, 75K Y, PSL 1 4
 Type:PDC,No:10000096489,Ver:05,Status:Re-issued Constr,Descr:MAGNETIC PARTICLE EXAMINATION (PS-107)
 Type:PDC,No:10000096493,Ver:06,Status:Re-issued Constr,Descr: HARDNESS TESTING OF METALS,PS-113
 Type:PDC,No:10000096575,Ver:00,Status:IFC ,Descr:C-114:Indoor Rust Protection for Misc.
 Type:PDC,No:10000096592,Ver:02,Status:Re-issued Constr,Descr:C-137 HARD FACE COATING
 Type:PDC,No:10000096609,Ver:01,Status:Re-issued Constr,Descr:C-159:Tungsten Carbide Hardface
 Type:PDC,No:10000097140,Ver:03,Status:Re-issued Constr,Descr:C-209 HARD FACE COATING
 Type:PDC,No:10000097152,Ver:02,Status:Re-issued Constr,Descr:C-194 HARD FACE COATING
 Type:SWP,No:10001824604,Ver:00,Status:In Work ,Descr:GATE,VLV, AM, HWO,3 1/16-5K/10K, SS,HF

Basic Data Text : GATE, VALVE, AM10#, HWO, 3-1/16 5M/10M, SS, HARDFACED
 PSL: 3 Temp: P-X Matl. Class: FF-NL

PROCESS SPECIFICATION:

- 1 MS-388 MATERIAL REQUIREMENT
- 2 QS-001 UNIQUE TRACEABILITY
- 3 PS-113 CHECK HARDNESS AT LOCATIONS SHOWN ON DRAWING
- 4 PS-107 WET MAGNETIC INSPECTION OF ALL ACCESSIBLE SURFACES OF EACH FINISHED PART AFTER FINAL HT AND MACHINING
- 5 C-137 AFTER MACHINING COAT FACES AS SHOWN ON DRAWING
- C-159 ALTERNATE FACES COAT
- C-194 ALTERNATE FACES COAT
- C-209 ALTERNATE FACES COAT
- 6 - - - LAP BOTH FACES AS SHOWN ON DRAWING
- 7 PS-126 STAMP AT LOCATION SHOWN ON DRAWING :
AS BBV9332113D

PT. Aker Solutions

MTO NO: _____

WORK ORDER NO: _____

PR. NO: _____

ISSUED BY: _____ DATE _____

PROPERTY OF PT. Aker Solutions
 DOCUMENT MUST BE RETURNED TO THE Q.A
 DEPT. IN BATAM PRIOR TO RECEIVING FINAL
 PAYMENT

Characteristics:

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BoM : No related BoM exist.

PT. Aker Solutions

MTO NO: _____

WORK ORDER NO: _____

PR. NO: _____

ISSUED BY: _____ DATE _____

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