

MATERIAL REPORT

Report Date : 11.05.2012

Material : BBV95111B13D

Description : BNT, VLV, BDY, HWO, 2 1/16-5M, SS

Revision Level :

Plant : 5800;Aker Solutions, Batam

Base Unit of Measure : EA

Gross Weight : 23.0 LB

Net Weight : 0.0 LB

Basic Material : N/A

Traceability code : TC1.1

Serial No. Profile : —

Batch Management ☒

Shelf life : 0 Day

QM Control Key : Z001

Inspection Setup : 01;Goods receipt insp. for purchase order;Active

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Master Insp. Char. :

Classification :

Attributes :

Related Drawings : Type:SWD,No:10001497303,Ver:00,Status:IFC ,Descr:BNT, VLV, BDY, HWO, 2 1/16-3M/5M/6.5M, A

Other Related Docs : Type:PDC,No:10000024358,Ver:02,Status:Re-issued Constr,Descr:PS-126: Stamping Identification on Parts

Type:PDC,No:10000024361,Ver:00,Status:IFC ,Descr:QS-001:Assigning/Maintaining Traceabilit

Type:PDC,No:10000096489,Ver:02,Status:Re-issued Constr,Descr:MAGNETIC PARTICLE EXAMINATION (PS-107)

Type:PDC,No:10000096493,Ver:04,Status:Re-issued Constr,Descr:HARDNESS TESTING OF METALS, PS-113

Type:PDC,No:10000096575,Ver:00,Status:IFC ,Descr:C-114:Indoor Rust Protection for Misc.

Type:SWP,No:10001497296,Ver:00,Status:In Work ,Descr:BNT, VLV, BDY, HWO, 2 1/16-3M/5M/6.5M, A

Basic Data Text : BNT, VLV, BDY, HWO, 2 1/16-5M, SS

PSL: 3 Temp: P-X Matl. Class: FF-NL

PROCESS SPECIFICATION:

1 QS-001 UNIQUE TRACEABILITY.

2 PS-113 CHECK HARDNESS AT LOCATIONS SHOWN ON DRAWING

3 PS-107 WET MAGNETIC INSPECTION OF ALL ACCESSIBLE WETTED AND SEALING SURFACES AFTER FINAL HT AND MACHINING

4 PS-126 STAMP AT LOCATION SHOWN ON DRAWING :

AS BBV95111B13D

BX-153

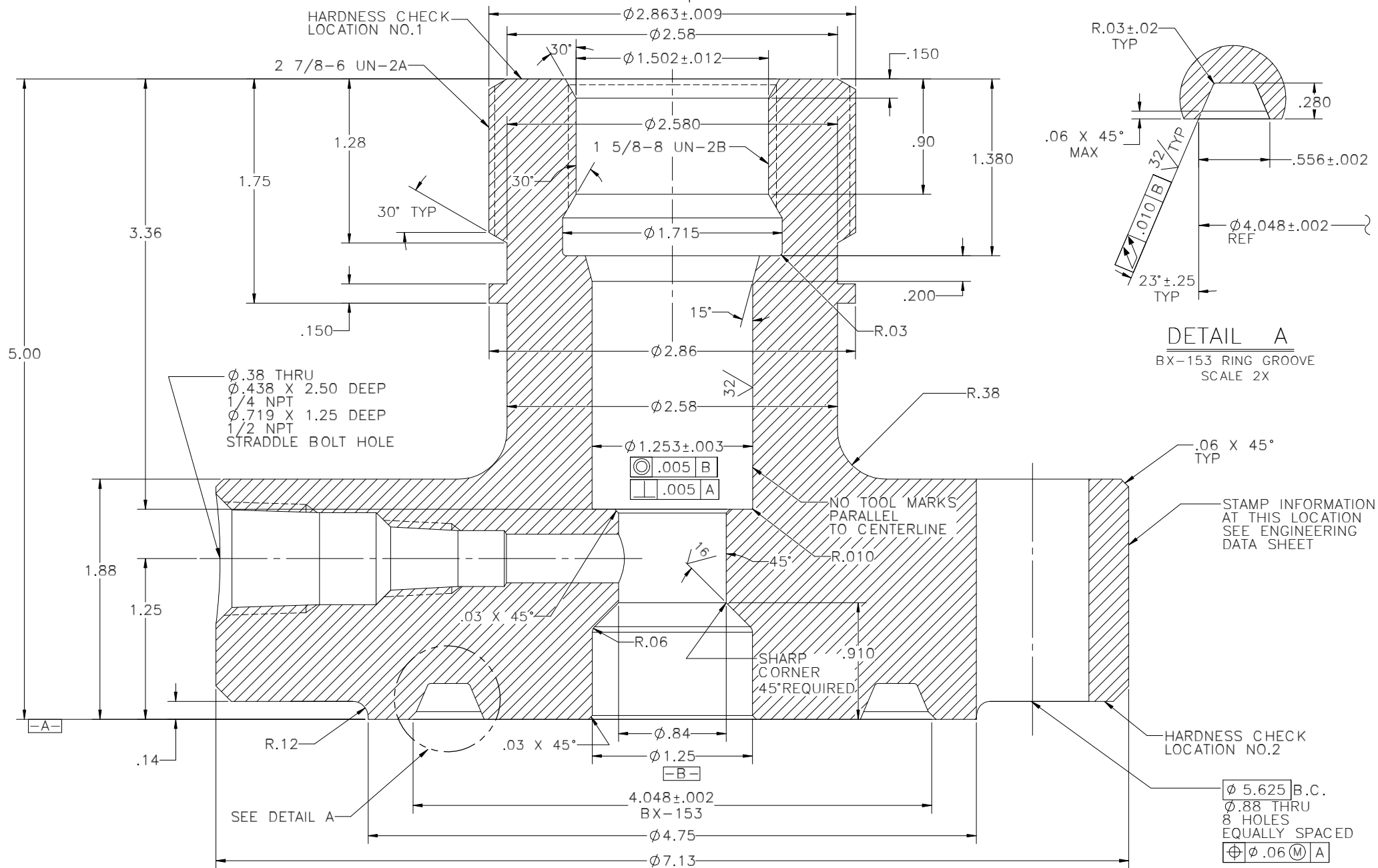
5 C-114 COAT

Characteristics:



BoM :

Item No.	Material Number	Description	Quantity	UoM	Assembly
0010	BBV95111F3D	FORGING, F/ BONNET 2 1/16-3M/5M/6.5M, SS	1.000	EA	<input type="checkbox"/>

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General Machining dimensional tolerances	Unless otherwise specified dimensions are in inches			Design file no. SPW11041		Proprietary information This document contains Aker Subsea legal entity proprietary and confidential information that is legally privileged and is intended only for the person or entity to which it is addressed and any unauthorized use is strictly prohibited. It is provided for limited purpose and shall not be reproduced, stored electronically, transferred to other networks, email, internet, paper, or any other means is subject to the specific restrictions and confidentiality regulations without further notice shall be use for which it was provided		Title BONNET, VALVE, HWO, 2 1/16-5M MS100 AND MSR200		 Aker Solutions [®] part of Aker				
	Dimensional tolerances			mm	inch	Layout no. 10001457544	Modified by SUHANDA	Originator SUHANDA	Scale 2 : 1	Docu 1C	Release Date 03-FEB-12	Reason for issue IFC	 Size A2	Sheet no 1 OF 1
	BREAK SHARP CORNERS			0.25	.010	10000169006								
	FILLET RADI			.075 ± 0.13	.030 ± 0.003									
	CONCENTRICITY			0.25 FIM	.010 FIM									
	SQUARENESS			0.25 IN 250	.010 IN 10"									
	PARALLELISM			0.25 IN 250										
	FRACTIONS			X.XXX ± 0.25	X.XXX ± 0.10									
	SURFACE RMS			X.X ± 0.8	X.XX ± 0.3									
	ANGLE ± 0.50 DEG			X ± 1.5	X									
RFS EXCEPT WHEN MODIFIED			3.2 .m	2										
WELLY OKSANDA, NO SUSANTO, AGUS						Checked by WELLY OKSANDA		Material / Legacy no. V95111-B1						
manual no. -						Approved by AGUS SUSANTO		Material spec. SEE ENGINEERING DATA SHEET		Est. Weight 20.5 LBS				