

MATERIAL REPORT

Report Date : 11.02.2013

Material : BBW8753323U135

Description : PLUG, BLANKING, TREE TOP ADPTR, 4 NOM

Revision Level :

Plant : 5800;Aker Solutions, Batam

Base Unit of Measure : EA

Gross Weight : KG

Net Weight : KG

Basic Material : MS 384 : STL, ALY, 4130, 75K Y, PSL 1 4, H2S

Traceability code : TC1.1

Serial No. Profile : YS01

Batch Management ☒

Shelf life : 0 Day

QM Control Key : Z001

Inspection Setup : 01;Goods receipt insp. for purchase order;Active



Master Insp. Char. :

Classification :

Attributes :

Related Drawings : Type:SWD,No:10001884376,Ver:00,Status:IFC ,Descr:PLUG, BLANKING, TREE TOP ADPTR, 4 NOM,

Other Related Docs : Type:PDC,No:10000024358,Ver:01,Status:Re-issued Constr,Descr:PS-126: Stamping Identification on Parts

Type:PDC,No:10000024361,Ver:00,Status:IFC ,Descr:QS-001:Assigning/Maintaining Traceabilit

Type:PDC,No:10000096301,Ver:00,Status:IFC ,Descr:MS-384:STL, ALY, 4130, 75K Y, PSL 1 4,

Type:PDC,No:10000096483,Ver:01,Status:Re-issued Constr,Descr:PS-101:Ultrasonic Examination

Type:PDC,No:10000096489,Ver:01,Status:Re-issued Constr,Descr:MAGNETIC PARTICLE EXAMINATION (PS-107)

Type:PDC,No:10000096491,Ver:00,Status:IFC ,Descr:PS-109:Radiographic Inspection

Type:PDC,No:10000096493,Ver:04,Status:Re-issued Constr,Descr:HARDNESS TESTING OF METALS, PS-113

Type:PDC,No:10000097189,Ver:02,Status:Re-issued Constr,Descr:C-110C:PHOSPHATE CONVERSION COATING

Type:SWP,No:10001884361,Ver:00,Status:In Work ,Descr:BLANKING, PLUG, 4 NOM

Basic Data Text : PLUG, BLANKING, TREE TOP ADPTR, 4 NOM, 2 3/8 EU THD.

PSL: 3 Temp: P-X Matl. Class: DD-NL

PROCESS SPECIFICATION:

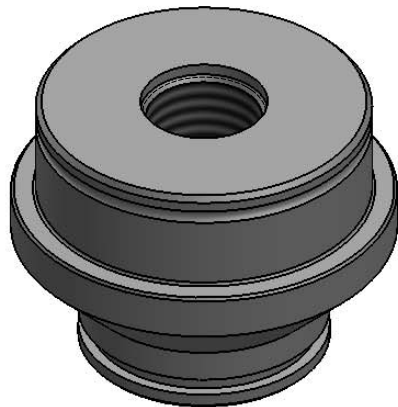
- 1 MS-384 MATERIAL REQUIREMENTS
- 2 QS-001 UNIQUE TRACEABILITY
- 3 PS-101 ULTRASONIC EXAMINATION OF RAW MATERIAL, OR
- PS-109 RADIOGRAPHIC INSPECTION OF RAW MATERIAL BEFORE MACHINING
- 3 PS-113 CHECK HARDNESS AT LOCATION SHOWN ON DRAWING
- 4 PS-107 WET MAGNETIC PARTICLE INSPECTION AFTER FINISH MACHINING
- 5 PS-126 STAMP AT LOCATION SHOWN ON DRAWING :
- AS BBW8753323U135
- 4 NOM 2 3/8 EU
- 6 C-110-C COAT

Characteristics:

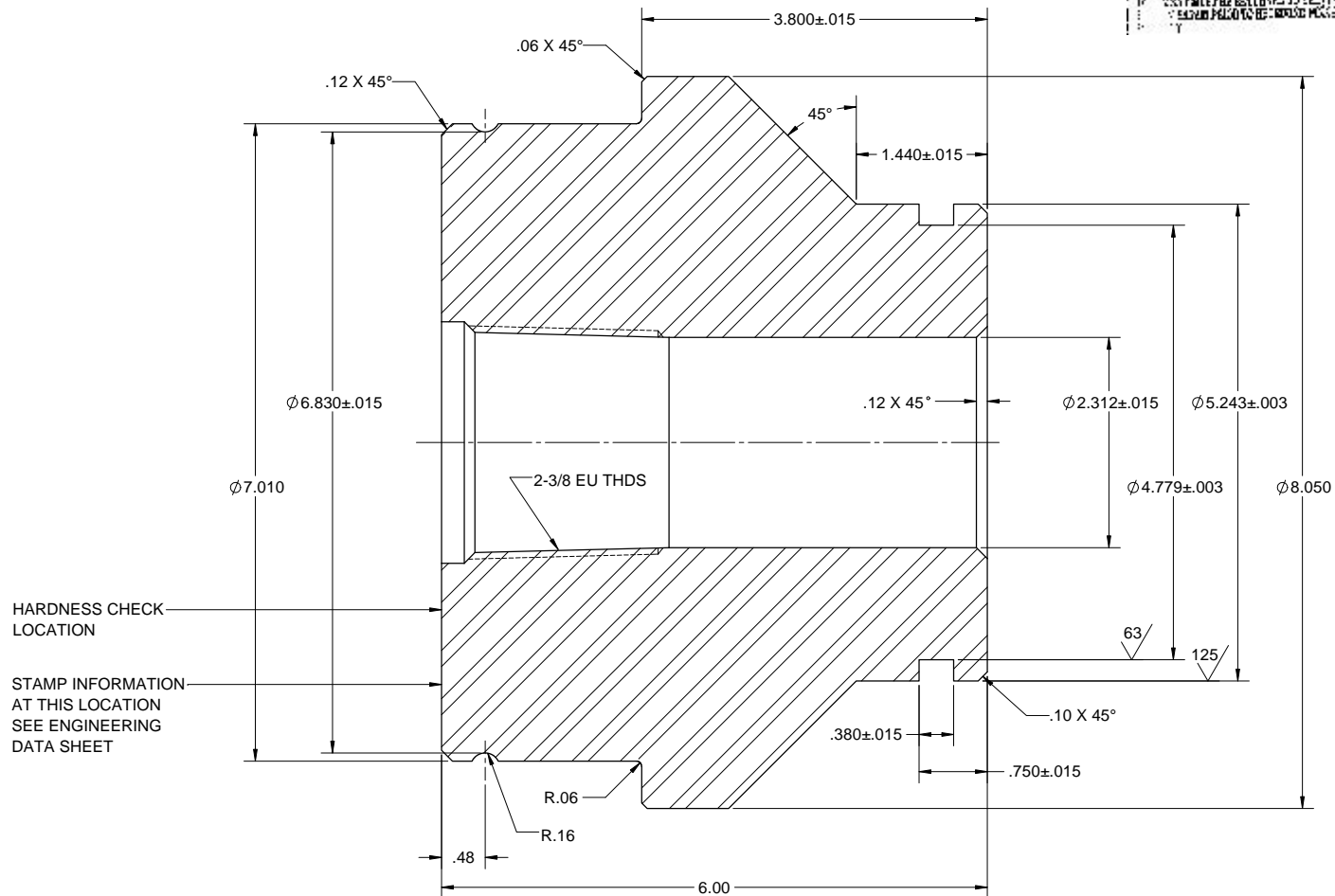
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BoM : No related BoM exist.

Parker Solutions	
USED FOR	
WORK ORDER NO.	
POLYMER	
ISSUED BY	DATE
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ISOMETRIC VIEW



General Machining dimensional tolerances	Unless otherwise specified dimensions are in inches				Design file no. SPW12028		Proprietary information This document contains Aker Subsea legal entity proprietary and confidential information that is legally privileged and is intended only for the person or entity to which it is addressed and any unauthorised use is strictly prohibited. It is provided for limited purpose and shall not be reproduced, stored electronically, transferred to other documents, disseminated or disclosed to any third parties without the prior written consent of the relevant Aker Subsea legal entity. Any attachments is subject to the specific restrictions and confidentiality regulations stated therein and shall be treated accordingly. The document is to be returned upon request and in all events upon completion of use for which it was provided		Title PLUG, BLANKING, TREE TOP ADPTR, 4 NOM, 2 3/8 EU THD		 part of Aker			
	Dimensional tolerances		mm	inch	Layout no. 10001895047		Modified by HENDRA		Originator EKO NURYANTO	Scale 1 : 1	Document no. 10001884376	Doc. ver ECO no. 00	N/A	
	BREAK SHARP CORNERS	0.25	.010	-	Similar to 10001798271	Checked by EKO NURYANTO	Material / Legacy no. W87533-23U1	Material spec. SEE ENGINEERING DATA SHEET	Plant 5800	Release Date 07-FEB-13	Reason for issue IFC	Est. Weight 53 LBS	Size A2	Sheet no 1 OF 1
	FILLET RADIUS	.075±0.13	.030±0.003	-	-	-	-	-	-	-	-	-	-	-
	CONCENTRICITY	0.25 FIM	.010 FIM	-	-	-	-	-	-	-	-	-	-	-
	SQUARENESS	0.25 IN 250	.010 IN 10"	-	-	-	-	-	-	-	-	-	-	-
	PARALLELISM	0.25 IN 250	.010 IN 10"	-	-	-	-	-	-	-	-	-	-	-
	FRACTIONS	XXXX ±0.25	X.XXX ±.010	-	-	-	-	-	-	-	-	-	-	-
	SURFACE RMS	X.X ±0.8	X.XX ±.03	-	-	-	-	-	-	-	-	-	-	-
	ANGLE ± 0.50 DEG	X ±1.5	X.X ±.06	-	-	-	-	-	-	-	-	-	-	-
RFS EXCEPT WHEN Ⓜ MODIFIED	3.2 / mm	250 .in	-	-	-	-	-	-	-	-	-	-	-	