

## MATERIAL REPORT

Report Date : 15.02.2013

Material : BB5814151  
Description : TOOL, BLEEDER PLUG, BDY, A-STL  
Revision Level : 00;4900000000085  
Plant : 5800;Aker Solutions, Batam

Base Unit of Measure : EA  
Gross Weight : KG  
Net Weight : KG  
Basic Material :

Traceability code :  
Serial No. Profile :  
Batch Management ☒  
Shelf life : 0 Day

QM Control Key : Z001  
Inspection Setup : 01;Goods receipt insp. for purchase order;Active

Master Insp. Char. : 0010;5800WC31;5800;QM01  
0010;BA2100AA;Identification Marking  
0020;BA2100AB;Damage Inspection  
0030;BA2100AD;Documentation Correct

Classification :  
Attributes :

Related Drawings : Type:CAD,No:10000508970,Ver:00,Status:IFC ,Descr:LONG BLEEDER PLUG TOOL, BODY,  
Other Related Docs : Type:PDC,No:10000024358,Ver:02,Status:Re-issued Constr,Descr:PS-126: Stamping Identification on Parts  
Type:PDC,No:10000024361,Ver:00,Status:IFC ,Descr:QS-001:Assigning/Maintaining Traceabilit  
Type:PDC,No:10000096266,Ver:00,Status:IFC ,Descr:MS-343:STL, ALY, 4130, 60K Y, H2S  
Type:PDC,No:10000096575,Ver:00,Status:IFC ,Descr:C-114:Indoor Rust Protection for Misc.

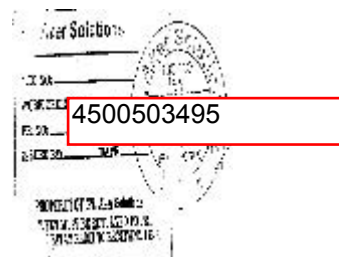
Basic Data Text : TOOL, BLEEDER PLUG, BDY, A-STL  
PSL: - Temp: - Matl. Class: -

PROCESS SPECIFICATION:  
1 MS-343 MATERIAL REQUIREMENT  
2 QS-001 JOB LOT TRACEABILITY  
3 PS-126 STAMP AT LOCATION SHOWN ON DRAWING : KNI 581415-1  
4 C-114 COAT


## Characteristics:

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BoM : No related BoM exist.





General Machining dimensional tolerances	Unless otherwise specified dimensions are in inches			<b>Proprietary Information</b> This document contains Aker Subsea legal entity proprietary and confidential information that is legally privileged and is intended only for the person or entity to which it is addressed and any unauthorized use is strictly prohibited. It is provided for limited purpose and shall not be reproduced, stored electronically, transferred to other documents, disseminated or disclosed to any third parties without the prior written consent of the relevant Aker Subsea legal entity. Any attachments are subject to the specific restrictions and confidentiality regulations stated therein and shall be treated accordingly. The document is to be returned upon request and in all events upon completion of use for which it was provided	Title			LONG BLEEDER PLUG TOOL, BODY, W/ 1 3/8-8 UN-2A THD			 part of Aker	
	Dimensional tolerances		mm		inch							
	BREAK SHARP CORNERS	0.25	.010			Modified by	Originator	Scale	Document no.	Doc. ver		ECO no.
	FILLET RADII	.075±0.13	.030±0.003			NUR	IAIN L. HARVEY	1 : 1	10000508970	00		N/A
	CONCENTRICITY	0.25 FIM	.010 FIM			Checked by	Material / Legacy no.	Plant	Release Date	Reason for Issue		
	SQUARENESS	0.25 IN 250	.010 IN 10"			SUWAR	581415-1	5800	08-DEC-98	IFC		
	PARALLELISM	0.25 IN 250	.010 IN 10"			Approved by	Material spec.		Est. Weight	Size		
	FRACTIONS	1/16	X.XXX ±0.10			K. EKO	SEE ENGINEERING DATA SHEET		2.96 LBS	Sheet no		
		X.XX ±0.8	X.XX ±.03							A3		
		X, ±1.5	X.X±.06							1 OF 1		
	3.2 µm	250 µin										
	RFS EXCEPT WHEN (M) MODIFIED											