

# MATERIAL REPORT

Report Date : 26.07.2013

Material : BB5828121303

Description : FLG, PROTECTOR, BDY, F/ 13 5/8-3M FLG

Revision Level :

Plant : 5800;Aker Solutions, Batam

Base Unit of Measure : EA

Gross Weight : LB

Net Weight : 63.0 LB

Basic Material : N/A

Traceability code : TC1.1

Serial No. Profile : —

Batch Management ☒

Shelf life : 0 Day

QM Control Key : Z001

Inspection Setup : 01;Goods receipt insp. for purchase order;Active

Master Insp. Char. :

Classification :

Attributes :

Related Drawings : Type:SWD,No:10002020687,Ver:00,Status:IFC ,Descr:FLG, PROTECTOR, BDY, F/ 13 5/8-3M FLG

Other Related Docs : Type:PDC,No:10000024358,Ver:03,Status:In Work ,Descr:PS-126: Stamping Identification on Parts

Type:PDC,No:10000024361,Ver:00,Status:IFC ,Descr:QS-001:Assigning/Maintaining Traceabilit

Type:PDC,No:10000096213,Ver:00,Status:IFC ,Descr:MS-212:STL, CRB, ASTM A 36 Plt 3/16" and

Type:PDC,No:10000097189,Ver:02,Status:Re-issued Constr,Descr:C-110C:PHOSPHATE CONVERSION COATING

Type:SWP,No:10002017762,Ver:00,Status:In Work ,Descr:FLG, PROTECTOR, BDY, F/ 13 5/8-3M FLG

Basic Data Text : FLANGE, PROTECTOR, BODY, F/ 13 5/8"-3M FLANGE W/ 4 HOLES @ 1.40" DIA, W/ 0.50" THICKNESS

PSL:- TEMP:- MAT.CLASS:-

PROCESS SPECIFICATION:

1 MS-212 MATERIAL REQUIREMENT

2 QS-001 JOB LOT TRACEABILITY

3 PS-126 STAMP AT LOCATION SHOWN ON DRAWING:

AS BB5828121303

13 5/8-3M FLANGE

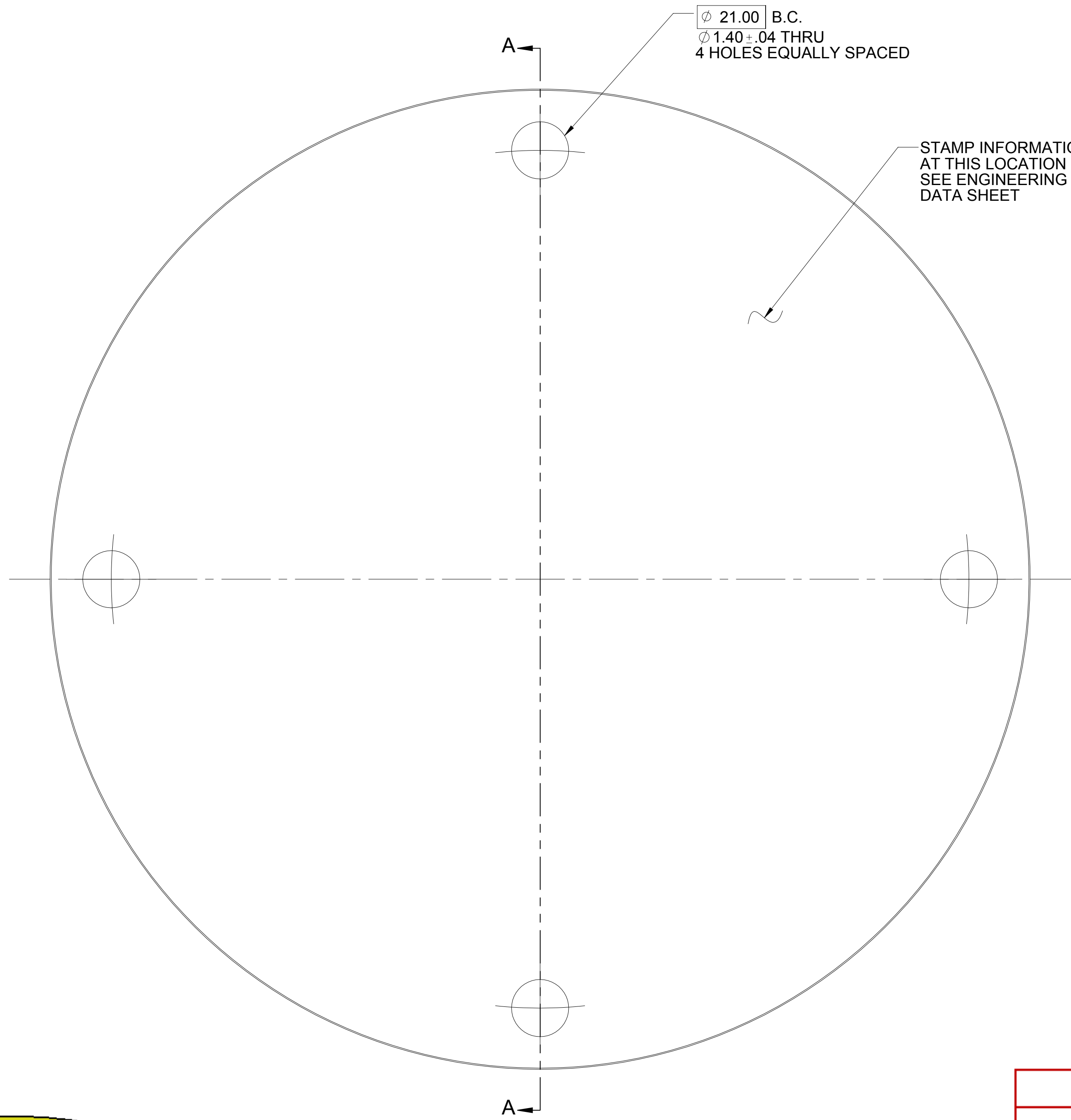
4 C-110C COAT

## Characteristics:

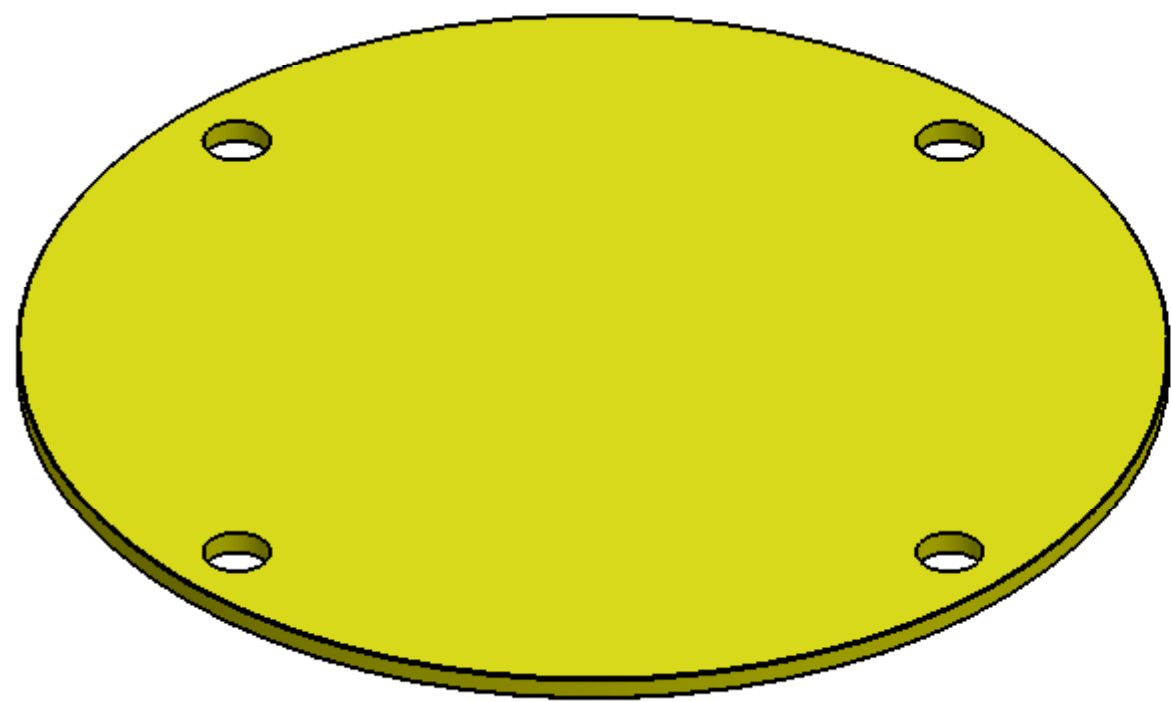
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BoM : No related BoM exist.

PT. Aker Solutions	
MTO NO:	_____
WORK ORDER NO:	_____
PR. NO:	_____
ISSUED BY:	_____ DATE _____
<p>PROPERTY OF PT. Aker Solutions</p> <p>DOCUMENT MUST BE RETURNED TO THE Q.A</p> <p>DEPT.IN BATAM PRIOR TO RECEIVING FINAL</p> <p>PAYMENT</p>	

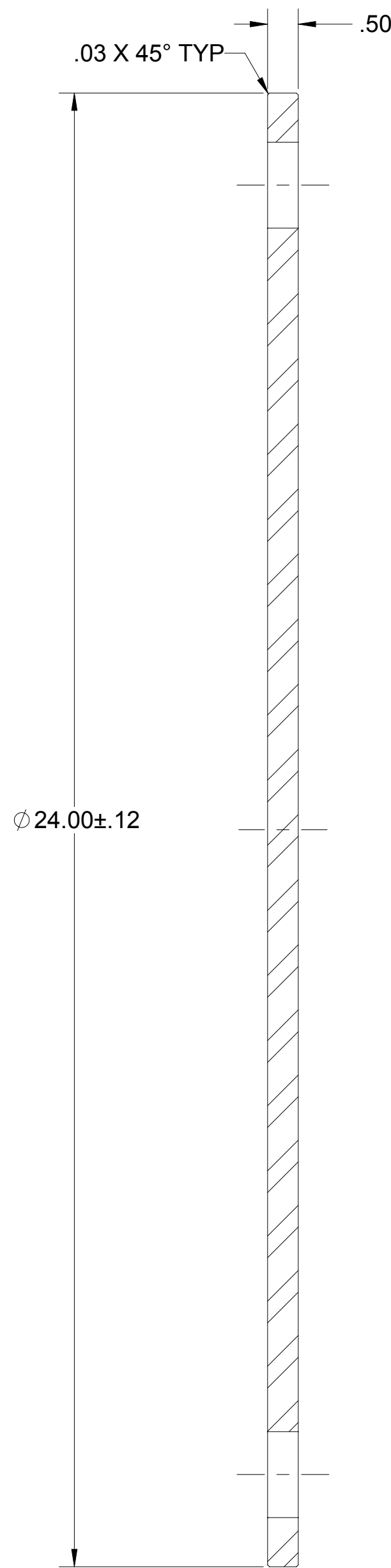


TOP VIEW



ISOMETRIC VIEW

STAMP INFORMATION  
AT THIS LOCATION  
SEE ENGINEERING  
DATA SHEET



SECTION A-A

PT. Aker Solutions


MTD NO: \_\_\_\_\_

WORK ORDER NO: \_\_\_\_\_

PR. NO: \_\_\_\_\_

ISSUED BY: \_\_\_\_\_ DATE \_\_\_\_\_

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PAYMENT

Unless otherwise specified dimensions are in inches				Design file no. SPW12040	<b>Proprietary information</b> This document contains Aker Subsea legal entity proprietary and confidential information that is legally privileged and is intended only for the person or entity to which it is addressed and any unauthorised use is strictly prohibited.  It is provided for limited purpose and shall not be reproduced, stored electronically, transferred to other documents, disseminated or disclosed to any third parties without the prior written consent of the relevant Aker Subsea legal entity. Any attachments are subject to the specific restrictions and confidentiality regulations stated therein and shall be treated accordingly.  The document is to be returned upon request and in all events upon completion of use for which it was provided.	Title FLANGE, PROTECTOR, BODY, F/ 13-5/8 3M FLANGE W/ (4) 1.40 HOLE, W/ .50 THK		 part of Aker	
General Machining dimensional tolerances	Dimensional tolerances	mm	inch	Layout no.					
	BREAK SHARP CORNERS	0.25	.010	Similar to 10001188011	Modified by NUR RIZKI, AMIN	Originator ARDYANTO, DAMAR	Document no. 10002020687	Doc. ver. 00	ECO no. N/A
	FILLET RADII	.075±0.13	.030±0.003						
	CONCENTRICITY	0.25 FIM	.010 FIM	Manual no.	Checked by ARDYANTO, MOHAMMAD DAMAR	Material / Legacy No 582812-1303	Plant 5800	Release Date 20-MAY-13	Reason for issue IFC
	SQUARENESS	0.25 IN 250	.010 IN 10"		Approved by AGUSTINUS, AGUSTINUS	Material spec. SEE ENGINEERING DATA SHEET	Weight 63 LBS	Size A1	Sheet no. 1 of 1
	PARALLELISM	0.25 IN 250	.010 IN 10"						
	FRACTIONS		± 1/16						
		X.XXX ±0.25	X.XXX ±.010						
		X.XX ±0.8	X.XX ±.03						
		X.X ±1.5	X.X ±.06						
	SURFACE RMS	3.2 μm	250 μin						
	ANGLE ± 0.50 DEG								
	RFS EXCEPT WHEN (M) MODIFIED								