

Learning the Arduino Opta for PLC Education

William Hall

Undergraduate Research Plan

Research Mentors: John Shovic, Mary Everett

Project Goals:

- Learn the basics of PLC Programming with the Arduino Opta Starter Kit
- Create a basic (2-4 hours total) training program with the Arduino Opta that can be used to teach others the basics (can be the *very* basics of PLC programming)
- Integrate the Arduino Opta with the Ignition Front-End Software

Expectations:

- Weekly check in with Mary and/or John (can schedule based on your availability)
- Timesheets submitted every 2 weeks
- Emails answered within 48 hours of scheduled work day

Specific Project Plan:

1. Create an account with Arduino
2. Complete the Arduino PLC training “Hello, Arduino” found here: <https://courses.arduino.cc/explore-plc/> (about 13.25 hours)
 - First Steps (1 hour)
 - A bit of Theory (2.25 hours)
 - DIN Projects (5.5 hours)
 - Extra Projects: use a Motor (4.5 hours) (When you arrive at this project, we can supply the motor)
3. Write a Teaching Plan to create a 2 or 4 hour workshop based on the Arduino Opta
 - Should teach what a PLC program is
 - Should have the students doing some ladder logic programming
 - Should be able to program the PLC to do something physical (turn on a light, activate a heater, etc)
 - If possible, would be great to integrate a HMI (Human Machine Interface – usually some sort of display or touch screen) into the workshop but that might be too ambitious for a workshop
 - Make sure to include troubleshooting time into the time limit
4. Integrate Ignition with Arduino Opta
 - You will need to get an Ignition license from John. He should also have the instructions for downloading it. Will update the plan with those resources when I get them
 - You will most likely want to use Modbus TCP to do the integration
 - Potential Resource: <https://forum.arduino.cc/t/arduino-plc-to-ignition-via-modbus/1188911/2> (Seems straightforward)
 - Potential Resource: https://youtu.be/Z_J0DVwZv2w?si=nKfT9aBksDrOnERc (Also straightforward)
5. Potentially help teach the PLC workshop during bootcamp week

Project Outcomes:

- Determine the feasibility of using the Arduino Opta for PLC skill training
- Determine the performance of the Opta in controlling industrial equipment

- Create a workshop PLC training plan and curriculum for use in summer and fall workshop sessions

Project Deliverables:

- Demonstration of Arduino Opta PLC working with DIN Celsius and DIN Simul8
- PLC Training Workshop Curriculum with Opta
- Demonstration of Opta reporting to Ignition
- Final project documentation (most likely on Github)
- Final presentation: ~15 minute report (to be scheduled at end of research plan)

Resources:

Arduino Opta Training Link: <https://courses.arduino.cc/explore-plc/>

Arduino Opta Downloadable Resources: <https://docs.arduino.cc/hardware/opta/#tutorials>

Ignition User Manual: <https://www.docs.inductiveautomation.com/>

Mary Everett email: meverett@uidaho.edu

John Shovic email: jshovic@uidaho.edu

Lab Resources:

- 3D printers available (with pre-training, subject to project demand schedule)
- High performance computer (with pre-training, subject to project demand schedule)
- Cobots and Robots (subject to use in class)
- Fridge & Microwave
- Nespresso Machine and coffee pods in cabinet below are available to all of our students. There is also a red carton of milk usually stocked in the fridge that is available to all of our students. Keurig also located by sink.
- All food on the black shelf by coffee maker is up for grabs for all students. Usually includes tea, microwave mac and cheese, cup noodles, etc).

Tips:

- As an NIC student in a UI program, you have access to UI Career Advising Resources. This includes resume help, mock interview practice, etc. These are great resources to take advantage of. See Tammy for details.
- Your research mentors are also more than happy to discuss your resume, cover letter, or any career prep/internship opportunity documents. Take advantage of help from the faculty and staff if you are pursuing an opportunity, they can also write you references.
- Bootcamp week is (tentatively) June 9-13th. Schedule of workshops to be published shortly. This is a great way to explore a variety of topics in automation, robotics, and AI, and will count as paid work time for attendance.