

# Downscaling and Overflow-aware Model Compression for Efficient Vision Processors

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**Abstract**—Network pruning and quantization are two effective ways for model compression. However, existing model compression methods seldom take hardware into consideration, resulting in compressed models that still take high energy and chip area cost on a vision processor. To address this issue, one may reduce the bit-widths of the accumulator and the multiplier in fixed-point inference to significantly reduce the energy and chip area. However, the numerical error brought from the low-bit multiplier in the downscaling procedure is large, while the low-bit accumulator suffers from the overflow issue. Both of them lead to significant performance degradation. In this paper, we propose downscaling and overflow-aware model compression for efficient vision processors. Specifically, we propose downscaling-aware training to simulate the downscaling procedure during training so that the models are adjusted to inference with low bit-width multipliers. To address the overflow issue, we apply overflow-aware training to gradually reduce the range of quantized values. We further restrict the channel’s number of each layer to be the multiple of some value (*e.g.*, 16) to take advantage of parallel computing by channel pruning. With the proposed method, we are able to obtain the compressed model with low bit-width accumulators and multipliers during inference while maintaining the performance. As a result, the energy and chip area cost can be significantly reduced. To demonstrate this, we further co-design an agilely customizable vision processor and its SoC. Extensive experiments on image classification, object detection, and semantic segmentation demonstrate the effectiveness of our proposed method. For example, on ImageNet, our compressed 8-bit ResNet-50 achieves lossless performance with 16-bit accumulators and 12-bit multipliers.

**Index Terms**—Downscaling-aware; Overflow-aware; Model Compression; Efficient Vision Processor

## I. INTRODUCTION

Deep neural networks (DNNs) have achieved tremendous success in many challenging vision tasks, such as image classification [1]–[3], object detection [4], [5], and semantic segmentation [6]. Despite the promising performance, DNNs are extremely difficult to be deployed into edge-AI devices (*e.g.*, vision processor) with limited computational resources

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TABLE I  
ENERGY AND AREA COST FOR FLOATING-POINT AND FIXED-POINT OPERATIONS (ON 45NM 0.9V CMOS) [8]–[10].

Operation	Energy (pJ)	Area ( $\mu\text{m}^2$ )
32-bit Floating-point Add	0.9	4184
32-bit Fixed-point Add	0.1	137
8-bit Fixed-point Add	0.03	36
32-bit Floating-point Mult	3.7	7700
32-bit Fixed-point Mult	3.1	3495
8-bit Fixed-point Mult	0.2	282

due to their massive number of parameters and high computational overhead.

To reduce the model size and the computational overhead, network quantization is an effective way that maps the full-precision weights and activations into the low-precision ones. In this case, the floating-point operations can be replaced by the fixed-point operations, which significantly reduces the energy and area cost (See Tab. I). For example, we can replace a 32-bit convolution operation with an 8-bit convolution operation. Specifically, we convolve 8-bit weight and 8-bit input using multiply-accumulate (MAC) operation, and store the MAC result in a 32-bit accumulator. Then, we use a 32-bit multiplier to downscale the 32-bit convolution result to the 8-bit one and feed it into the next layer [7]. In this case, the downscaling procedure can be implemented as a fixed-point multiplication with a 32-bit integer (called multiplier) and a bit-shift operation. Due to the high bit-widths of the accumulator and multiplier, it still consumes a lot of energy and chip area cost for the existing vision processors.

In order to reduce the chip area and energy cost, an intuitive method is to use a lower bitwidth multiplier in the downscaling procedure and use a lower bit-width accumulator to store the MAC results. However, the above methods suffer the following limitations. First, when using low bit-width multipliers (*e.g.*, 12-bit), the numerical error brought from each layer’s downscaling procedure will be large, leading to significant performance degradation. Second, when using a

low bit-width accumulator (*e.g.*, 16-bit), numerical overflow on MAC results becomes a frequently-happening problem that must be explicitly considered [11]. To further reduce the energy cost, we can further improve the computing efficiency by convoluting a group of channels in parallel.

To address the above limitations, we propose a downscaling and overflow-aware model compression scheme for efficient vision processors. Specifically, on the one hand, the proposed downscaling-aware training simulates the downscaling procedure of the convolution layer in the forward pass of training. In this way, the models are adjusted to perform with low bit-width multipliers. On the other hand, the overflow-aware training adaptively determines the quantized value range of the activations and parameters in each layer. In this way, the proposed method is able to prohibit numerical overflow with low bit-width accumulators as much as possible. To take full advantage of parallel computing, we further use channel pruning methods to restrict the number of channels of each layer to be the multiple of some value (*e.g.*, 16). With the proposed method, we obtain the compressed model with low bit-width accumulators and multipliers during inference while maintaining the performance. To demonstrate this, we co-design an agilely customizable vision processor and its SoC with low bit-width accumulators and multipliers.

Our main contributions are summarized as follows:

- We propose a downscaling and overflow-aware model compression scheme for efficient vision processors. With the proposed method, the model can be compressed with little performance degradation when using low bit-width accumulators and multipliers during inference.
- We co-design an agilely customizable vision processor and its SoC with low bit-width accumulators and multipliers, which save the chip area significantly.
- We evaluate our model compression scheme on image classification, object detection, and semantic segmentation over various network architectures. Extensive experiments show the superior performance and efficiency of the proposed method. For example, on ImageNet, our compressed 8-bit ResNet-50 achieves lossless performance with 16-bit accumulators and 12-bit multipliers, reducing 51.44% chip area of the downscaling unit.

## II. RELATED WORK

**Network Quantization.** To reduce the model size and the computational overhead, many network quantization methods [7], [11]–[13] have been proposed to map the full-precision values to low-precision ones (*e.g.*, 8-bit), which is an effective way to improve the inference latency and energy efficiency. It has been shown that quantizing the network’s weights and activations to 8-bit is able to obtain a compressed network with small model size and lower computational overhead [7]. However, this method ignores the numerical error brought from each layer’s downscaling procedure. In this case, when the bit-width of the multiplier is low (*e.g.*, 12-bit), the numerical error is so large that it leads to significant performance degradation. As for accumulator, an

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**Algorithm 1** Pipeline of proposed model compression scheme.

**Input:** Pre-trained full-precision model  $M$ , training data set  $\mathcal{D}_{train} = \{(x_i, y_i)\}_{i=1}^N$ , the bit-width of the accumulator  $B_a$ , the bit-width of the multiplier  $B_m$ , the bit-width of activations and weights  $k$ .

**Output:** Trained quantized model  $P_q$ .

- 1: Prune and finetune the full-precision model  $M$  until converge to get the pruned model  $P$ .
  - 2: Initialize quantized model  $P_q$  using  $P$ .
  - 3: Train  $P_q$  via overflow-aware training until converge.
  - 4: Finetune  $P_q$  via downscaling and overflow-aware training until converge.
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overflow-aware training method [11] is proposed to reduce the numerical overflow when using a low bit-width accumulator. However, numerical overflow still occurs occasionally in this method, which is unacceptable in practical applications.

**Channel Pruning.** Channel pruning is a kind of structure pruning, which aims at removing redundant channels to accelerate the run-time inference [14]. Channel pruning is friendly to edge-AI devices because the devices do not need some special implementation to deploy the pruned model. The resulting pruned models take less storage and lower computational overhead. Network Slimming [15] is a classic channel pruning method that automatically identifies unimportant channels and then prunes them. Another channel pruning method DCP [16] proposed a discrimination-aware channel pruning scheme to compress deep models with the introduction of additional discrimination-aware losses. However, DCP and many other methods only prune the middle layer in the bottleneck structure of residual blocks, generating an hourglass structure. To address this, CURL [17] has been proposed to prune channels both inside and outside the residual connection, generating a shape similar to an opened wallet.

## III. DOWNSCALING AND OVERFLOW-AWARE MODEL COMPRESSION

In this paper, we propose a downscaling and overflow-aware model compression scheme, which aims to compress the model so that it can be deployed on the processors with lower bit-width accumulators and multipliers. Given a pre-trained model, we first conduct channel pruning to take advantage of parallel computation. Then, we quantize the model and perform overflow-aware training. Last, we conduct downscaling and overflow-aware training to finetune the model. The overall training method is summarized in Algorithm 1.

### A. Preliminary: Quantized Training and Inference

Symmetrical and uniform quantization maps a real number  $r$  to a finite set of integer values as

$$Q(r, s) = \text{round}\left(\frac{r}{s}\right), \quad (1)$$

where  $\text{round}(\cdot)$  returns the nearest integer of a given value and  $s$  denotes the real value step size. Without loss of generality, given a convolutional layer, let  $x, w, b$  be the input activations,

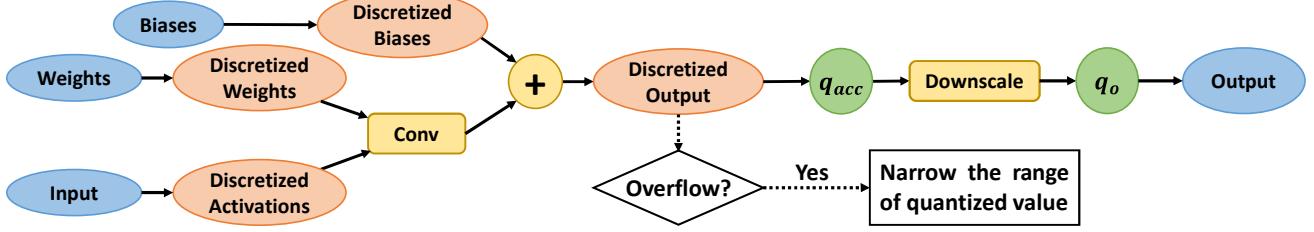


Fig. 1. An illustration of downscaling and overflow-aware training with simulated quantization of the convolution layer. First, we quantize the activations, weights, and biases to the discretized one and perform convolution to get the discretized output. Then, we convert the discretized output into high-precision integers  $q_{acc}$  (e.g., 32-bit) by Eqn. 11 and downscale it to low-precision integers  $q_o$  (e.g., 8-bit) to simulate the downscaling procedure. What's more, we narrow down the range of activations and weights' quantized value if overflow happens.

weight parameters, and bias parameters, respectively. Then, for  $k$ -bit quantization, we can apply the following function to quantize the activations and parameters to discretized ones:

$$\begin{aligned} D(x) &= s_x \cdot \text{clip}(Q(x, s_x), Q_{\text{low}}, Q_{\text{up}}), \\ D(w) &= s_w \cdot \text{clip}(Q(w, s_w), Q_{\text{low}}, Q_{\text{up}}), \\ D(b) &= s_x s_w \cdot \text{clip}(Q(b, s_x s_w), B_{\text{low}}, B_{\text{up}}), \end{aligned} \quad (2)$$

where function  $\text{clip}(v, v_{\text{low}}, v_{\text{up}})$  clips any number  $v$  into the range  $[v_{\text{low}}, v_{\text{up}}]$ . Here,  $Q_{\text{up}}$  and  $Q_{\text{low}}$  are the minimum and the maximum quantized values for activations and weight parameters, respectively, which are obtained by  $Q_{\text{up}} = -Q_{\text{low}} = 2^{k-1} - 1$ .  $B_{\text{up}}$  and  $B_{\text{low}}$  are the minimum and the maximum quantized values for biased, respectively, which are obtained by  $B_{\text{up}} = -B_{\text{low}} = 2^{B_a-1} - 1$ , and  $B_a$  is the bit-width for accumulator. We set the step size of weights  $s_w$  to  $\max(\text{abs}(w)) / Q_{\text{up}}$  and learn the step size of activations  $s_x$  following [13]. Note that we quantize the  $x$  and  $w$  in a layer-wise and a channel-wise manner, respectively.

**Quantized-aware Training.** To improve the performance of the quantized model, we train the model with simulated quantization following [7]. The training approach can simulate the quantization effects during training. In this way, all weight parameters are stored in floating-point and can be updated in an end-to-end manner. For batch normalization layers, we folded the batch normalization parameters into the weights during the downscaling and overflow-aware training so that we could remove the batch normalization layers during inference.

**Integer-arithmetic-only Inference.** Following [7], all arithmetics in a convolution layer use integer arithmetic operations on the quantized values. We can get the corresponding quantized integer values of  $x$ ,  $w$ , and  $b$  by

$$\begin{aligned} q_x &= Q(D(x), s_x), \\ q_w &= Q(D(w), s_w), \\ q_b &= Q(D(b), s_x s_w), \end{aligned} \quad (3)$$

where  $q_x$  and  $q_w$  are low precision activations and weights parameters (e.g., 8-bit). Then, the intermediate results of matrix multiplication or convolution  $q_{acc}$  is accumulated in an accumulator as

$$q_{acc} = q_x * q_w + q_b, \quad (4)$$

where  $q_{acc}$  is high precision (e.g., 32-bit). Following [7], the  $q_{acc}$  is down-scaled from high precision intermediate results to low precision activations  $q_o$  by

$$q_o = M q_{acc}, \quad (5)$$

$$M = \frac{s_x s_w}{s_o}, \quad (6)$$

where  $q_o$  is the quantized integer input of the next layer, and  $s_o$  is the step size of the next layer's activation. In a layer with  $C$  output channels, the multiplication by floating-point value  $M \in \mathbb{R}^C$  is implemented as a fixed-point multiplication as follows:

$$q_o = M q_{acc} \approx 2^{-n} M_0 q_{acc}, \quad (7)$$

where  $M_0 \in \mathbb{R}^C$  are integer multipliers (e.g., 32-bit) and multiplication by  $2^{-n}$  is implemented with a bitshift operation.

### B. Downscaling-aware Training

To make the models perform well with low bit-width multiplies, we propose a downscaling-aware training method to simulate the downscaling procedure of the convolution layer during training. When the bit-width of the multiplier is high enough (e.g., 32-bit), the numerical error between  $q_o$  and  $2^{-n} M_0 q_{acc}$  in the downscaling procedure (Eqn. 7) is so small that it can be ignored. Specifically, previous training methods ignore the downscaling procedure and convolute the discretized activations and parameters as follow:

$$D(o) = D(x) * D(w) + D(b), \quad (8)$$

where  $D(o)$  is the floating-point convolution output of this layer and  $*$  is the convolution operation.

However, when the bit-width of the multiplier is low (e.g., 12-bit), the numerical error between  $q_o$  and  $2^{-n} M_0 q_{acc}$  in Eqn. 7 will be relatively large, leading to significant performance degradation. Therefore, as shown in Fig. 1 we add a downscaling-aware procedure in the simulated quantization of the convolution layer. For a convolution layer, the multiplier  $M_0$  and the  $n$  in Eqn. 7 is calculated as follows:

$$n = \min(\lfloor \log_2 \left( \frac{2^{B_m} - 1}{M} \right) \rfloor), \quad (9)$$

$$M_0 = \lfloor 2^n M \rfloor, \quad (10)$$

where  $B_m$  is the bit-width of the multiplier. During training, we simulate the downscaling procedure in Eqn. 7 as follows:

$$q_{acc} = \text{round} \left( \frac{D(x) * D(w) + D(b)}{s_x s_w} \right), \quad (11)$$

$$q_0 = \text{round} (2^{-n} M_0 q_{acc}). \quad (12)$$

Then, the floating-point convolution output  $D(o)$  of this layer is given by:

$$D(o) = q_0 s_o. \quad (13)$$

In this way, during training, the quantized model can simulate the downscaling procedure. To avoid gradient vanishing issues, we use the Straight-Through Estimator (STE) [18] during the back-propagation of the rounding function because the rounding function is non-differentiable.

### C. Overflow-aware Training

To avoid the overflow issue during inference, we use a floating-point factor  $\alpha \geq 1$  to adjust the affine relationship between the real value range and the quantized value range following [11]. For example, in 8-bit quantization, we can quantize a real number  $r$  to a integer value range  $[-127, 127]$  by default. With the factor  $\alpha$ ,  $r$  is rescaled to  $[\lfloor -127/\alpha \rfloor, \lfloor 127/\alpha \rfloor]$ . In this way, the quantized value range is narrowed down so that the numerical overflows are eliminated.

Specifically, we rescale the quantized value for each convolution or fully-connected layer. The step size  $s_x, s_w$  in quantization will be replaced by  $s'_x, s'_w$  as follows:

$$s'_x = \alpha s_x, \quad (14)$$

$$s'_w = \alpha s_w. \quad (15)$$

In fact, finding the proper factor  $\alpha$  for each layer's activations and weights is difficult because we need to balance the performance and the numerical overflow. Intuitively, we increase the  $\alpha$  of one layer if numerical overflow happens in this layer. Given the discretized output  $D(o)$  of one layer, the batch size  $N_b$ , and the current factor  $\alpha_t$  for this layer, we calculate the  $\alpha_{t+1}$  as follows:

$$N_o = \text{overflow} \left( \text{round} \left( \frac{D(o)}{s'_x s'_w} \right), O_{min}, O_{max} \right), \quad (16)$$

$$\alpha_{t+1} = \alpha_t + \min \left( \eta \log \left( \frac{N_o}{N_b} + 1 \right), \eta_{max} \right), \quad (17)$$

where  $\text{overflow}(x, a, b)$  returns the number of elements that is smaller than  $a$  or bigger than  $b$ ,  $O_{max} = -O_{min} = 2^{B_a-1} - 1$  and  $B_a$  is the bit-width of the accumulator.  $\eta$  is the current dynamic learning rate of the model,  $\eta_{max}$  is a fixed learning rate.  $O_{max} = -O_{min} = 2^{B_a-1} - 1$ , where  $B_a$  is the bit-width of the accumulator. For efficiency, we calculate  $N_o$  and update the  $\alpha$  every  $M$  steps (e.g., 50 or 200 iterations).

### D. Channel Pruning

To reduce the chip storage and take advantage of parallel computation, we use structure pruning methods to prune the channels of models before quantization. Specifically, we make sure that the preserved channels of each layer can be divisible

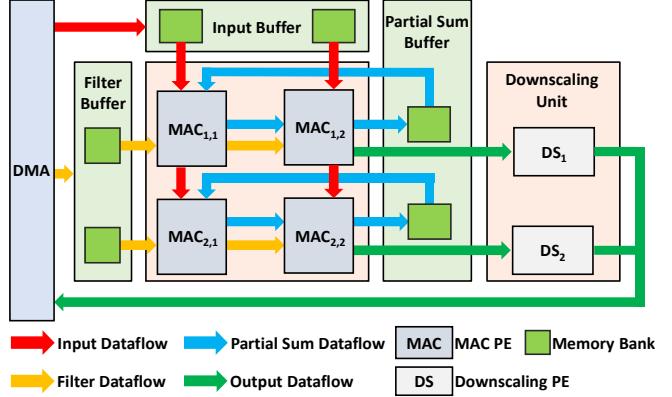


Fig. 2. The architecture of hardware accelerator. The accelerator is connected with Rocket chip SoC [19] with ROCC instruction interface and Tilelink data interface. The accelerator is composed of the MAC array for convolution operation, the downscaling units, and on-chip memory banks. The MAC array is implemented with a weight-stationary systolic array.

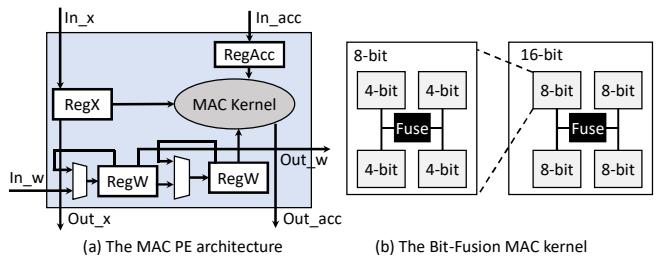


Fig. 3. The architecture of MAC PE and MAC kernel.

by 32 so that the processor can handle a group of channels in parallel efficiently. Based on this guideline, we modify and use different channel pruning methods for different models on various tasks and datasets. We use DCP [16] to prune the MobileNetV2 and use CURL [17] to prune the ResNet-50 with their open source code. For Darknet-13 and VGG-16, we use Network Slimming [15] to pruned it. For ResNet18-RetinaNet and U-Net, we use the L2-norm of weight parameters as the importance metric to pruned it following [14]. Note that when the pruning rate is high (e.g., 75%), DCP is not suitable to ResNet-50 because DCP only prunes the middle layer in the bottleneck structure of residual blocks, leading to an hourglass structure. In contrast, CURL [17] gets a shape similar to an opened wallet by pruning every layer in the residual blocks.

## IV. AGILELY CUSTOMIZABLE PROCESSORS AND SOCS

Fig. 2 shows the architecture of the hardware accelerator for our compressed DNN models, while Fig. 3 (a) shows the architecture of the MAC PE. The weight data is sent to each MAC PE with systolic dataflow and updated periodically, and input data flows across the MAC array with vertical systolic dataflow. The partial sum is first accumulated in the channel dimension with reduce-and-forward dataflow from left to right, and then stored to the partial sum buffer before being sent back to the MAC array to accumulate in the kernel dimensions.

TABLE II  
THE TOP-1 ACCURACY OF COMPRESSED MODELS ON IMAGE CLASSIFICATION.

Model	Dataset	#FLOPs ↓ (%)	Acc. (%)		
			FP32	INT16	INT8
VGG-16 [1]	CIFAR-100	0	74.5	74.5	73.9
		50.6	72.3	71.7	71.8
ResNet-50 [2]	ImageNet	0	76.0	75.9	75.7
		72.5	72.7	73.1	72.6
		81.0	71.7	72.1	71.8
		90.1	65.1	65.7	65.2
MobileNetV2 [3]	ImageNet	0	71.9	72.7	72.4
		33.8	71.0	70.8	70.8
		45.7	69.2	69.2	68.7
		53.4	67.2	65.7	65.5
		72.4	59.3	59.2	55.9

TABLE III  
THE mAP (IoU=0.50) OF COMPRESSED MODELS ON OBJECTION DETECTION.

Model	Dataset	#FLOPs ↓ (%)	mAP@0.5 (%)		
			FP32	INT16	INT8
Darknet-13 [4]	COCO	0	33.8	34.7	33.5
		27.0	32.3	33.9	32.2
ResNet18-RetinaNet [5]	PASCAL	0	53.1	53.4	52.7
		38.7	52.4	51.9	52.0
		40.9	51.9	51.8	51.8
		60.4	49.1	51.5	51.1

Finally, when the accumulation finishes, the output data enters the downscaling unit to reduce the bit-width, and is stored back to memory with DMA.

Both the MAC unit and the downscaling unit can be configured with flexible bit-width. Fig. 3 (b) shows the MAC kernel implemented with Bit-Fusion technology [20]. The MAC unit is controlled by a configure register to select the desired output with different precision requirements from 4-bit to 16-bit. The MAC units in the downscaling PE are implemented similarly.

## V. EXPERIMENTS

We conducted two sets of experiments, one shows the effectiveness of our method on common vision tasks (Sec. V-A), and the other evaluates the effectiveness of different components in our method (Sec. V-B). Here, for 8-bit quantization, we set the bit-widths of accumulator  $B_a$  and multiplier  $B_m$  to 16-bit and 12-bit, respectively. For 16-bit quantization, we set the bit-widths for accumulator  $B_a$  and multiplier  $B_m$  to 32-bit and 12-bit, respectively. “FP32” denotes the full-precision network, while “INT16”, “INT8” represent quantizing the activations and weight parameters to 16-bit and 8-bit integers, respectively. “#FLOPs ↓ (%)" denotes the percentage of floating-point operations that are pruned by channel pruning.

### A. Results on Common Vision Tasks

**Results on Image Classification.** We apply our method to compress VGG-16 [1], ResNet-50 [2] and MobileNetV2 [3] and evaluate the performance on CIFAR-100 and ImageNet dataset. We report the Top-1 accuracy of full-precision models and quantized models under different pruning rates in Tab. II. From the results, compared with the full-precision model, 8-bit

TABLE IV  
THE mIoU OF COMPRESSED MODELS ON SEMANTIC SEGMENTATION.

Model	Dataset	#FLOPs ↓ (%)	mIoU		
			FP32	INT16	INT8
U-Net [6]	Cityscapes	0	0.591	0.601	0.595
		76.3	0.573	0.582	0.579
		88.6	0.550	0.560	0.558

TABLE V  
EFFECT OF OVERFLOW-AWARE AND DOWNSCALING-AWARE TRAINING ON CITYSCAPES. “OWA” DENOTES OVERFLOW-AWARE TRAINING, “DSA” DENOTES DOWNSCALING-AWARE TRAINING. “NO OVERFLOW” INDICATES NO NUMERICAL OVERFLOW HAPPENS IN THE TEST SET.

Model	OWA	DSA	No Overflow	mPA (%)	mIoU
U-Net [6]	✗	✗	✗	60.61	0.212
	✓	✗	✓	64.41	0.293
	✗	✓	✗	88.37	0.547
	✓	✓	✓	<b>88.53</b>	<b>0.558</b>

quantized models achieve comparable performance. For example, with FLOPs reduction of 90.1%, our compressed ResNet-50 with 16-bit and 8-bit quantization even outperforms the full-precision one. For MobileNetV2 with FLOPs reduction of 33.8%, our obtained 8-bit MobileNetV2 only results in 0.2% performance drop.

**Results on Objection Detection.** To evaluate our method on objection detection, We apply the proposed method to compress Darknet-13 [4] and ResNet18-RetinaNet [5] on COCO2017 [21] and PASCAL datasets and report the FLOPs reduction and mAP (IoU=0.50) in Tab. III. From the results, the 8-bit quantized models achieve comparable performance with the full-precision one. With FLOPs reduction of 27%, the 16-bit compressed Darknet-13 outperforms the full-precision one by 1.6%. Besides, the mAP of the 16-bit and 8-bit compressed ResNet18-RetinaNet are higher than the full-precision one with FLOPs reduction of 60.4%. It further demonstrates the effectiveness of our method.

**Results on Semantic Segmentation.** We apply our method to compress U-Net [6] and report the FLOPs reduction and mean intersection over union (mIoU) on the Cityscapes dataset in Tab. IV. From the results, our method achieves a better performance even for a compact model. For example, with FLOPs reduction of 88.6%, our method still obtains better performance than the full-precision model.

### B. Ablation Studies

**Effect of Overflow-aware and Downscaling-aware.** To investigate the effect of the overflow-aware and downscaling-aware training, we apply different combinations of training strategies on compressed 8-bit U-Net and report the mean pixel accuracy (mPA) and mIoU on Cityscapes in Tab. V. Here, the baseline that does not use overflow-aware and downscaling-aware training has a poor performance and suffers from the overflow issue. Both training strategies can improve the performance, and we obtain the compressed model with the best performance when we use two training strategies jointly.

TABLE VI  
RESULTS OF U-NET WITH DIFFERENT BIT-WIDTHS FOR THE ACCUMULATOR ON CITYSCAPES.

$B_a$	10	12	14	16	18	20
mIoU	0.006	0.546	0.554	0.558	0.555	0.555

TABLE VII  
RESULTS OF U-NET WITH DIFFERENT BIT-WIDTHS FOR THE MULTIPLIER ON CITYSCAPES.

$B_m$	2	3	4	8	12	18	32
Area ( $\mu\text{m}^2$ )	543	687	865	1519	2109	2746	4343
Power ( $\mu\text{W}$ )	14.20	16.29	17.26	24.76	31.20	39.41	57.63
mIoU	0.036	0.530	0.554	0.558	0.559	0.559	0.558

**Effect of Different Bit-widths for the Accumulator.** To evaluate the effect of  $B_a$ , we report the mIoU of compressed 8-bit U-Net on Cityscapes under different  $B_a$  in Tab. VI while using 12-bit multipliers. When the bit-width for the accumulator is bigger than 14, the performance is stable, meaning that a 14-bit accumulator is sufficient for this compressed model. However, when the bit-width for the accumulator is smaller than 12, the performance drops dramatically because the quantized value range for activations and parameters is too small, which limits the representation power of the quantized models.

**Effect of Different Bit-widths for the Multiplier.** To investigate the effect of  $B_m$ , we compare the compressed 8-bit UNet on Cityscapes under different  $B_m$  while using 16-bit accumulators. We report the chip area and the dynamic power for downscaling procedure, and the mIoU of compressed models in Tab. VII. When the bit-width for the multiplier becomes lower, the chip area and the dynamic power for downscaling process become smaller. However, when the bitwidth of the multipliers is smaller than 3, the model can not converge.

### C. Characteristics of the Agilely Customizable Processor

In this part, we conduct relevant simulation experiments to investigate the characteristics of the designed agilely customizable processor in a commercial 55 nm CMOS technology. The processor infers 8-bit quantized models with 16-bit accumulators and 12-bit multipliers, and infers 16-bit quantized models with 32-bit accumulators and 12-bit multipliers. According to the simulation results, the energy consumption measured at the voltage of 1V and 25 degrees Celsius is about 2.57 W. The energy consumption measured at the voltage of 0.8 V and 25 degrees Celsius is about 1.54 W. The maximum achievable throughput of the 8-bit fixed-point operation is up to 10.4858 TOPS. At the voltage of 0.8 V and 25 degrees Celsius, the energy efficiency ratio can reach up to 5.68 TOPS/W.

## VI. CONCLUSION

In this paper, we have proposed a downscaling and overflow-aware model compression scheme for efficient vision processors. Specifically, the proposed downscaling-aware training simulates the downscaling procedure, and the overflow-aware training adaptively determines the quantized

value range for activations and parameters. In this way, the models are adjusted to perform with low bit-width multipliers, and prohibit numerical overflow with low bit-width accumulators as much as possible. We also conducted channel pruning to restrict the channel number of models for better parallel computing. Based on this scheme, we have further co-designed a vision processor and its SoC to demonstrate the proposed scheme. Experiments on various vision tasks have shown that our method is able to achieve significant chip area reduction on vision processors with low bit-width accumulators and multipliers while preserving performance.

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