



INSPECTION RESULT DATA

No. Kontrol : CHN2-IRD-ASSY-AHM-092

No. Dokumen	QS-1204-01	Halaman
Tanggal Penetapan	12 Des 2011	1
No/Tanggal Revisi	01 / 30 Agust 2019	
Tanggal Aplikasi	30 Sept 2019	1

INSPECTION STATUS

- ☐ Receiving
☐ Production
☐ Delivery

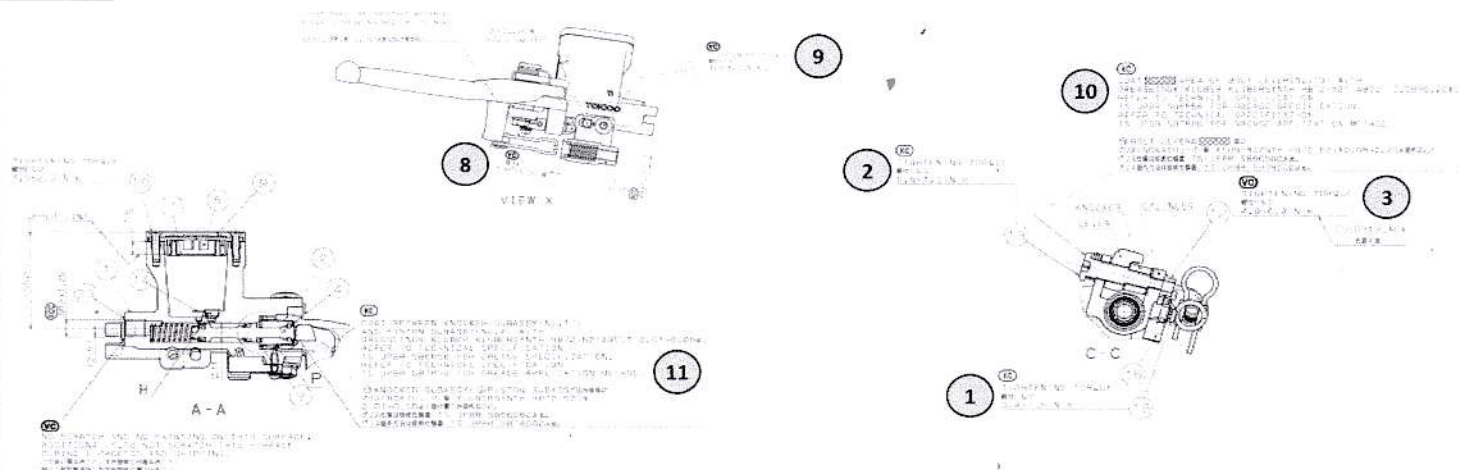
- ☒ Trial
☐ Other

[.....]

Judge	Approved	Checked	Prepared
OK / NG	<i>[Signature]</i> Dony S.	<i>[Signature]</i> Agus S.	<i>[Signature]</i> Demi Beny

Customer	Part Name	M/C ASSY, FR	Model	Lot Production	4820-9K
PT. AHM	Customer Part No.	45500-KOJ -N610-M1	K0J	Qty Sample	5 PCS
	Design Rank	-		Check Date	20 FEB 2024
	ID Environment	-		Delivery Date	-

ILUSTRASI



Critical Point	No	Inspection Item	Standard	Inspection Method	Sample					X	R	Judge
					1	2	3	4	5			
(KC)	1	Tightening Torque Screw Washer	0.8 ~ 1.5 N.m (8.2 ~ 15.30 Kgf.cm)	Torque meter	11	10	11	11	10	10,6	1	OK
(KC)	2	Tightening Torque Bolt Handle Lever	0.5 ~ 1.5 N.m (5.1 ~ 15.3 Kgf.cm)	Torque meter	13	13	14	14	13	13,4	1	OK
(VC)	3	Tightening Torque Nut Flange	4.9 ~ 6.9 N.m (49.98 ~ 70.4 Kgf.cm)	Torque meter	5,7	5,8	5,8	5,7	5,9	5,75	0,2	OK
(Q VC)	4	Leakage Test	No Leakage at 0.2 ± 0.05 Mpa x 5 sec of air pressure	Leaktest Machine	OK	OK	OK	OK	OK	-	-	OK
(Q VC)	5	Pressure Chamber Test	No Leakage at 0.8 ± 0.05 Mpa x 4 sec of air pressure	Leaktest Machine	OK	OK	OK	OK	OK	-	-	OK
(Q VC)	6	Strength Test	Tidak rusak, patah, retak, crack dengan tekanan 25 Mpa (254.9 kgf/cm ²)	Hydraulic Pressure.	OK	-	-	-	-	-	-	OK
(KC)	7	Lever Ineffective Stroke	8.5 ± 5.3 mm (3.2 ~ 13.8 mm)	Jig Stroke	7,64	7,81	8,40	7,93	8,21	7,99	0,76	OK
(VC)	8	Setting Jarak Holder conn dgn joint brake	3.6 ± 0.3 mm	V. Caliper	3,54	3,49	3,62	3,67	3,58	3,58	0,18	OK
(VC)	9	Tightening Torque Bolt-Torx	3.7 ~ 6.7 N.m (37.7 ~ 68.3 Kgf.cm)	Torque meter	6,30	6,20	6,15	6,10	6,20	6,19	0,2	OK
(KC)	10	Apply Brake Grease Bolt Handle lever M/C	0.08 ~ 0.20 g	Timbang	0,10	0,10	0,11	0,12	0,11	0,10	0,02	OK
(KC)	11	Apply Brake Grease antara Piston dan knocker	0.01 ~ 0.05 g	Timbang	0,02	0,03	0,03	0,02	0,03	0,02	0,01	OK
(VC)	12	Visual Area Union	Tidak Gores / luka, ada ulir. & tidak kena painting.	Visual	OK	OK	OK	OK	OK	-	-	OK

4												
3												
2												
1												

No.	dd	mm	yy	Content of Revision	Prepared	Approved
-	22	1	24	Established	Yuli N.	Wibihono

Remark : TRY UNTUK SAMPLE PART				Customer : PT. Astra Honda Motor			Published by QA Dept : PT. Chemco Harapan Nusantara		
				Approved	Checked	Accepted	Approved	Checked	Prepared
							Wibihono Y.A.	Ariyanto	Yuli Nugroho
							Dept. Head	Chief	Staff