













### **INTRODUCTION:**

ASTRAL Aquasafe® pressure pipes are manufactured in accordance with IS: 4985 covering a complete range for 20 mm to 400 mm. They are available in pressure ratings of 2, 3, 6 & 10 kgf/cm<sup>2</sup> as defined in IS: 4985. ASTRAL Aquasafe® Pipes & Fittings are available in light grey colour.

The main application is in agriculture, for water supply, drip irrigation and sprinkler lines. These pipes & fittings can also be used with ASTRAL ULTRADRAIN® & ASTRAL DWV® systems for drainage & sewerage applications.

# **AQUASAFE SELFIT PIPES**

SOCKET	SIZE (mm)	PRESSURE
SS	20	10 kgf / cm²
SS	25	10 kgf / cm²
SS	32	10 kgf / cm²
SS	40	6 / 10 kgf / cm <sup>2</sup>
SS	50	6 / 10 kgf / cm <sup>2</sup>
SS	63	4 / 6 / 10 kgf / cm <sup>2</sup>
SS	75	4 / 6 / 10 kgf / cm <sup>2</sup>
SS	90	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	110	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	140	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	160	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>

SOCKET	SIZE (mm)	PRESSURE
SS	180	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	200	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	225	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	250	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	315	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	400	2.5 / 4 / 6 / 10 kgf / cm <sup>2</sup>
SS	20*	16 kgf / cm²
SS	25*	16 kgf / cm <sup>2</sup>
SS	32*	16 kgf / cm²
SS	40*	16 kgf / cm²
SS	50*	16 kgf / cm²



• ALL PIPES ARE AVAILABLE IN 3/5/6 MTR LENGTH • \* - Does not conform to IS 4985

# **AQUASAFE ELASTOMERIC SEALING RING PIPES**

63	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
75	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
90	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
110	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
140	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
160	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
180	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
200	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
225	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
250	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
315	4/6/10 kgf/cm <sup>2</sup>	3 / 5 / 6 mtr.
	75 90 110 140 160 180 200 225 250	75 4/6/10 kgf/cm²  90 4/6/10 kgf/cm²  110 4/6/10 kgf/cm²  140 4/6/10 kgf/cm²  160 4/6/10 kgf/cm²  180 4/6/10 kgf/cm²  200 4/6/10 kgf/cm²  225 4/6/10 kgf/cm²  250 4/6/10 kgf/cm²

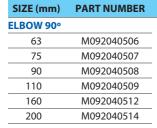


## **AQUASAFE FITTINGS**

### Class 2 (4kgf/cm<sup>2</sup>)

SIZE (mm)	PART NUMBER	
TEE		
63	M092040106	
75	M092040107	
90	M092040108	
110	M092040109	
160	M092040112	
200	M092040514	







SIZE (mm)	PART NUMBER	
ND CAP		
110	M092042909	-
		- 1
		-

· Manufactured from Quality Raw Material · Easy Handling, Transportation & Installation • Non Conductive • Longevity of Life Cycle • Easy of Use • Better Flow for Optimum Yields • High Strength and Durability

### FIELD OF APPLICATIONS:

- Portable water transportation for agriculture farms, tube-wells and
- Drain & sewer systems in residences, Resorts, Hospitals, Institutes, Commercial & industrial buildings.

SIZE (mm)

50

63

SINGLE 'Y'

PART NUMBER

M092063805

M092063806

# **AQUASAFE FITTINGS**

# Class 3 (6kgf/cm²)

SIZE (mm)	PART NUMBER
TEE	
40	M092060104
50	M092060105
63	M092060106
75	M092060107
90	M092060108
110	M092060109
140	M092060111
160	M092060112
200	M092060114

110 x 63

110 x 75

160 x 75

160 x 90

160 x 110

ELBOW 45°

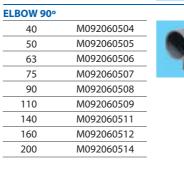
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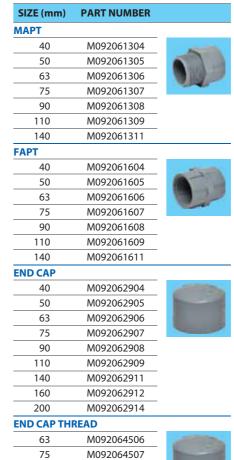
50

63









M092064508

M092064509

M112004005

M112004006

90

110

DOOR CAP

50

63



SINGLE 'Y'	VITH DOOR
50	M092063905
63	M092063906
COUPLER	
40	M092061004
50	M092061005
63	M092061006
75	M092061007
90	M092061008
110	M092061009
140	M092061011
160	M092061012
200	M092061014
REDUCER CO	OUPLER

REDUCER COUPLER		
75 x 50	M092061137	
90 x 50	M092061162	
90 x 63	M092061161	
90 x 75	M092061130	
110 x 63	M092061132	
110 x 75	M092061129	
110 x 90	M092061143	
140 x 110	M092064060	
160 x 110	M092061131	
160 x 140	M092064159	
200 x 160	M092064147	



### Class 3 (6kgf/cm<sup>2</sup>)

SIZE (mm)	PART NUMBER
REDUCER BU	SH (Spg x Soc)
50 x 40	M092061941
63 x 40	M092061940
63 x 50	M092061939
75 x 40	M092061938
75 x 50	M092061937
75 x 63	M092061936
90 x 50	M092061962
90 x 63	M092061961
90 x 75	M092061930
140 x 110	M092061960
160 x 110	M092061931
200 x 160	M092061947
FLANGE	
63	M092063506
75	M092063507



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FLANGE ADA	PTER
63	M092063206
75	M092063207
90	M092063208
110	M092063209
TAIL PIECE	
63	M092064206
75	M002062607

**PART NUMBER** 

SIZE (mm)

63 x 20

63 x 25

63 x 32

75 x 20



SIZE (mm)

110 x 20

110 x 25

110 x 32

140 x 20

140 x 25

140 x 32

160 x 20

160 x 25

160 x 32

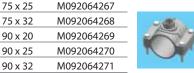
200 x 25

200 x 32

200 x 40

200 x 50

200 x 63



**PART NUMBER** 

M092064273

M092064274

M092064275

M092064276

M092064277

M092064278

M092064279

M092064280

M092064281

M092064286

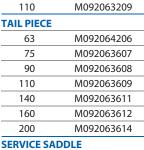
M092064287

M092064288

M092064289



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M092064263

M092064264

M092064265

M092064266





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Clace E	(10kgf/cm²)
Classo	(TUKGI/CIII )
	, ,

90

110

M092063508

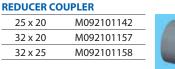
M092063509

TEE	
20	M092100101
25	M092100102
32	M092100103



MAPT	
20	M092101301
25	M092101302
32	M092101303







ETROM 80 <sub>o</sub>	
20	M092100501
25	M092100502
32	M092100503



FAPT	
20	M092101601
25	M092101602
32	M092101603



Į	REDUCER BU	ISH
	25 x 20	M092101942
	32 x 20	M092101957
	32 x 25	M092101958



ELBOW 45°		
#	20	
	25	M092102302
	32	M092102303



COUPLER	
20	M092101001
25	M092101002
32	M092101003



**END CAP** 20 M092102901 25 M092102902 32 M092102903



# Shortly Introducing

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## **ADHESIVE SOLUTION**

SIZE (ml)	PART NUMBER
IPS WELD-ON	UPVC 100™ SOLVENT CEMENT

237 ml	M083080101
473 ml	M083080102
946 ml	M083080103



SIZE (grm)	PART NUMBER	3			
RUBBER LUBRICANT					

100 grm	STINS - 100
250 grm	STINS - 250
500 grm	STINS - 500





Rubber Lubricants are not Under Licence of IPS.

25 x ½	M062160269
23 K /2	111002100207





Always Use ASTRAL Aguasafe® Pipes With Fittings & For Joining Use ASTRAL uPVC Adhesive Solution

ASTRAL POLY TECHNIK LIMITED



















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