FG Production Floor to Warehouse Operation Process Flow (AS-IS)

This flowchart illustrates the current (AS-IS) operational process for Finished Goods (FG) moving from the production floor to the warehouse. It covers steps including packing, palletizing, delivery options, inventory updates, and cross-checking production data with ERP systems.

Key Terms:

- FG: Finished Goods
- ERP: Enterprise Resource Planning
- CDC: Central Distribution Center
- WIP: Work In Progress

Notes:

- Auto Leveling is performed except for size 20 X 30 FG.
- Production and Inventory teams confirm production data before ERP batch creation.
- Cross-checking ensures data integrity between physical stock and ERP.

Process Flow